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**1.0 GENERALITA'****1.0 GENERAL INFORMATION****1.0 ОБЩАЯ ИНФОРМАЦИЯ****1.1 Unità di misura****1.1 Measurement units****1.1 Единицы измерения**

Tab. 1.1

| SIMBOLO<br>SYMBOL<br>ОБОЗНАЧЕНИЕ | DEFINIZIONE                         | DEFINITION                    | ОПРЕДЕЛЕНИЕ                     | UNITA' DI MISURA<br>MEASUREMENT UNIT<br>ЕДИНИЦЫ ИЗМЕРЕНИЯ |
|----------------------------------|-------------------------------------|-------------------------------|---------------------------------|---|
| <b>Fr</b> 1-2                    | Carico Radiale                      | <i>Radial load</i>            | Радиальная нагрузка             | <b>N</b>  |
| <b>Fa</b> 1-2                    | Carico assiale                      | <i>Axial load</i>             | Осевая нагрузка                 | <b>N</b>  |
|                                  | Dimensioni                          | <i>Dimensions</i>             | Размеры                         | <b>mm</b>   |
| <b>FS</b>                        | Fattore di servizio                 | <i>Service factor</i>         | Сервис-фактор                   |   |
| <b>FS'</b>                       | Fattore di servizio riduttore       | <i>Gearbox service factor</i> | Сервис-фактор редуктора         |   |
| <b>kg</b>                        | Massa                               | <i>Mass</i>                   | Масса                           | <b>kg</b>   |
| <b>T<sub>2M</sub></b>            | Momento torcente nominale riduttore | <i>Output nominal torque</i>  | Номинальный крутящий момент     | <b>Nm</b>   |
| <b>T<sub>2</sub></b>             | Momento torcente motorid.           | <i>Gear motor torque</i>      | Крутящий момент редуктора       | <b>Nm</b>   |
| <b>P</b>                         | Potenza motore                      | <i>Gear unit power</i>        | Мощность мотора                 | <b>kW</b>   |
| <b>P<sub>tN</sub></b>            | Potenza limite termico              | <i>Limit thermal capacity</i> | Предельная термическая мощность | <b>kW</b>   |
| <b>P<sub>c</sub></b>             | Potenza corretta                    | <i>Correct power</i>          | Скорректированная мощность      | <b>kW</b>   |
| <b>P<sub>1</sub></b>             | Potenza motoriduttore               | <i>Gear motor power</i>       | Мощность мотор-редуктора        | <b>kW</b>   |
| <b>P'</b>                        | Potenza richiesta in uscita         | <i>Output power</i>           | Требуемая выходная мощность     | <b>kW</b>   |
| <b>RD</b>                        | Rendimento dinamico                 | <i>Dynamic efficiency</i>     | Динамический КПД                |   |
| <b>RS</b>                        | Rendimento statico                  | <i>Static efficiency</i>      | Статический КПД                 |   |
| <b>ir</b>                        | Rapporto di trasmissione            | <i>Ratio</i>                  | Передаточное отношение          |   |
| <b>n<sub>1</sub></b>             | Velocità albero entrata             | <i>Input speed</i>            | Входная скорость                | <b>min<sup>-1</sup></b>                                   |
| <b>n<sub>2</sub></b>             | Velocità albero in uscita           | <i>Output speed</i>           | Выходная скорость               | <b>min<sup>-1</sup></b>                                   |
| <b>T<sub>c</sub></b>             | Temperatura ambiente                | <i>Ambient temperature</i>    | Температура окружающей среды    | <b>°C</b>   |
| <b>IEC</b>                       | Motori accoppiabili                 | <i>Motor options</i>          | Сопряжение с мотором            |   |

**1.2 Velocità in entrata****1.2 Input speed****1.2 Входная скорость**

|  | <b>A</b> | <b>O</b> | <b>S</b> | <b>P</b> | <b>PL</b> | <b>PT</b> |
|--|----------|----------|----------|----------|-----------|-----------|
| <b>n<sub>1</sub>(min<sup>-1</sup>)</b> | 2800     | 2800     | 2800     | 2800     | 2800      | 2000      |
|  | 1400     | 1400     | 1400     | 1400     | 1400      | 1400      |
|  | 900      | 900      | 900      | 900      | 900       | 900       |
|  | 500      | 500      | 500      | 500      | 500       | 500       |

### 1.3 Fattore di servizio

Il fattore di servizio FS permette di qualificare, in prima approssimazione, la tipologia dell'applicazione tenendo conto della natura del carico (A, B, C), della durata di funzionamento h/d (ore giornaliere) e del numero di avviamenti/ora. Il coefficiente così trovato dovrà essere uguale o inferiore al fattore di servizio del motoriduttore FS' dato dal rapporto fra la coppia nominale del riduttore T<sub>2M</sub> indicata a catalogo e la coppia M' richiesta dall'applicazione. I valori di FS indicati nella tab. 1.3, sono relativi all'azionamento con motore elettrico, se utilizzato un motore a scoppio, si dovrà tenere conto di un fattore di moltiplicazione 1.3 se a più cilindri e 1.5 se monocilindro. Se il motore elettrico applicato è autofrenante, considerare un numero di avviamenti doppio di quello effettivamente richiesto.

### 1.3 Service factor

The service factor FS permits approximate qualification of the type of application, taking into account the type of load (A,B,C), length of operation h/d (hours/day) and the number of start-up/hour. The coefficient thus calculated must be equal or less than the motorgear unit service factor FS' given by the rated torque of gear unit T<sub>2M</sub> as indicated in the catalogue and the torque M' required by the application. The FS values reported in Table 1.3 refer to a drive unit with an electric motor. If a combustion engine is used, a multiplication factor of 1.3 must be applied for a several-cylinder engine, 1.5 for a single-cylinder engine. If the electric motor applied is self-braking, consider twice the number of start-up than those actually required.

### 1.3 Сервис-фактор

Сервис-фактор FS позволяет приблизительно определить режим эксплуатации механизма, опираясь на характер нагрузки (A, B, C), продолжительность работы (часов в день) и число включений в час. Рассчитанный таким образом коэффициент должен быть равен или меньше сервис-фактора FS' мотор-редуктора, определяемому номинальным крутящим моментом T<sub>2M</sub>, приведенном в каталоге, и требуемым крутящим моментом M'. Значения FS, указанные в таб. 1.3, приведены для привода с электрическим мотором, если используется двигатель внутреннего сгорания, необходимо увеличивать коэффициент в 1.3 - для многоцилиндровых и в 1.5 - для одноцилиндровых двигателей. Если используется электродвигатель со встроенным тормозом, принимается количество включений в два раза превышающее, требуемое.

Tab. 1.2

| FATTORE DI SERVIZIO / SERVICE FACTOR / СЕРВИС-ФАКТОР                                      |   |  |      |  |      |      |  |      |      |      |
|---|---|--|------|--|------|------|--|------|------|------|
| FS  |   |  |      |  |      |      |  |      |      |      |
| Classe di carico<br>Load class<br>Класс нагрузки  | час/день  | N. AVVIAMENTI/ORA / N. START-UP/HOUR / ЧИСЛО ВКЛЮЧЕНИЙ В ЧАС |      |  |      |      |  |      |      |      |
|   |   | 2  | 4    | 8  | 16   | 32   | 63   | 125  | 250  | 500  |
| <b>A</b>  | 4   | 0.85   | 0.9  | 0.93   | 0.93 | 0.98 | 1.03   | 1.06 | 1.1  | 1.2  |
|   | 8   | 1.0  | 1.0  | 1.1  | 1.1  | 1.15 | 1.2  | 1.24 | 1.3  | 1.3  |
|   | 16  | 1.2  | 1.2  | 1.3  | 1.3  | 1.35 | 1.45   | 1.5  | 1.5  | 1.55 |
|   | 24  | 1.4  | 1.4  | 1.5  | 1.5  | 1.55 | 1.6  | 1.65 | 1.7  | 1.75 |
|   | APPLICAZIONI / APPLICATIONS / ПРИМЕНЕНИЕ  |  |      |  |      |      |  |      |      |      |
| <b>Carico uniforme<br/>Uniform load<br/>Равномерная нагрузка</b>                          | Agitatori per liquidi puri<br>Alimentatori per fornaci  |  |      | Pure liquid agitators<br>Furnace feeders   |      |      | Мешалки для жидкостей<br>Загрузчики печей  |      |      |      |
|   | Alimentatori a disco<br>Filtri di lavaggio con aria<br>Generatori<br>Pompe centrifughe<br>Trasportatori con carico uniforme   |  |      | Disc feeders<br>Air laundry filters<br>Generators<br>Centrifugal pumps<br>Uniform load conveyors   |      |      | Дисковые подающие механизмы<br>Фильтры для мойки с использованием воздуха<br>Генераторы<br>Центробежные насосы   |      |      |      |
| Classe di carico<br>Load class<br>Класс нагрузки  | h/d   | N. AVVIAMENTI/ORA / N. START-UP/HOUR / ЧИСЛО ВКЛЮЧЕНИЙ В ЧАС |      |  |      |      |  |      |      |      |
|   |   | 2  | 4    | 8  | 16   | 32   | 63   | 125  | 250  | 500  |
| <b>B</b>  | 4   | 1.11   | 1.12 | 1.15   | 1.19 | 1.23 | 1.28   | 1.32 | 1.36 | 1.40 |
|   | 8   | 1.29   | 1.31 | 1.34   | 1.40 | 1.45 | 1.51   | 1.56 | 1.60 | 1.64 |
|   | 16  | 1.54   | 1.56 | 1.59   | 1.65 | 1.71 | 1.78   | 1.84 | 1.90 | 1.96 |
|   | 24  | 1.73   | 1.75 | 1.80   | 1.90 | 1.97 | 2.05   | 2.10 | 2.16 | 2.22 |
|   | APPLICAZIONI / APPLICATIONS / ПРИМЕНЕНИЕ  |  |      |  |      |      |  |      |      |      |
| <b>Carico con urti moderati<br/>Moderate shock load<br/>Нагрузка с умеренными ударами</b> | Agitatori per liquidi e solidi<br>Alimentatori a nastro<br>Argani con medio servizio<br>Filtri con pietre e ghiaia<br>Viti per espulsione acqua<br>Flocculatori<br>Filtri a vuoto<br>Elevatori a tazze<br>Gru |  |      | Liquid and solid agitators<br>Belt conveyors<br>Medium service winches<br>Stone and gravel filters<br>Dewatering screws<br>Flocculator<br>Vacuum filters<br>Bucket elevators<br>Cranes |      |      | Мешалки жидких и твердых веществ<br>Ленточные конвейеры<br>Лебедки<br>Фрикционные сита для камня и гравия<br>Винтовые насосы<br>Хлопьеобразователь<br>Вакуумные фильтры<br>Ковшовые элеваторы<br>Краны |      |      |      |
|   | APPLICAZIONI / APPLICATIONS / ПРИМЕНЕНИЕ  |  |      |  |      |      |  |      |      |      |
| Classe di carico<br>Load class<br>Класс нагрузки  | h/d   | N. AVVIAMENTI/ORA / N. START-UP/HOUR / ЧИСЛО ВКЛЮЧЕНИЙ В ЧАС |      |  |      |      |  |      |      |      |
|   |   | 2  | 4    | 8  | 16   | 32   | 63   | 125  | 250  | 500  |
| <b>C</b>  | 4   | 1.46   | 1.46 | 1.48   | 1.51 | 1.57 | 1.61   | 1.62 | 1.64 | 1.66 |
|   | 8   | 1.71   | 1.71 | 1.73   | 1.76 | 1.82 | 1.86   | 1.87 | 1.89 | 1.89 |
|   | 16  | 2.04   | 2.05 | 2.07   | 2.10 | 2.15 | 2.20   | 2.21 | 2.23 | 2.23 |
|   | 24  | 2.31   | 2.31 | 2.33   | 2.36 | 2.42 | 2.48   | 2.52 | 2.54 | 2.56 |
|   | APPLICAZIONI / APPLICATIONS / ПРИМЕНЕНИЕ  |  |      |  |      |      |  |      |      |      |
| <b>Carico con forti urti<br/>Heavy shock load<br/>Нагрузка с сильными ударами</b>         | Argani per servizio pesante<br>Estrusori<br>Calandre per gomma<br>Presse per mattoni<br>Piattatrici<br>Mulini a sfera   |  |      | Heavy duty hoists<br>Extruders<br>Crusher rubber calendars<br>Brick presses<br>Planing machine<br>Ball mills   |      |      | Лебедки для тяжелой эксплуатации<br>Экструдеры<br>Каландры для резины<br>Прессы для кирпича<br>Строгальные станки<br>Шаровые мельницы  |      |      |      |
|   | APPLICAZIONI / APPLICATIONS / ПРИМЕНЕНИЕ  |  |      |  |      |      |  |      |      |      |

**1.3 Rendimento****1.3 Efficiency****1.3 Коэф.полезного действия**

Tab. 1.3

| stadi / stages<br>/ ступени | RD (%) |                 |                   |                    |    |    |                   |                    |    |
|-----------------------------|--------|-----------------|-------------------|--------------------|----|----|-------------------|--------------------|----|
|                             | AR     | OR              |                   |                    | SM | PR | PLR               |                    | PT |
|                             |        | 63<br>71-90-112 | 80<br>100-125-140 | 132<br>150-170-190 |    |    | 25-45<br>65-85-95 | 105<br>115-125-135 |    |
| 1                           | 97     | -               | -                 | -                  | -  | -  | -                 | -                  | 98 |
| 2                           | 95     | -               | 95                | -                  | 90 | 95 | -                 | -                  | 96 |
| 3                           | 93     | 90              | -                 | 94                 | -  | 93 | 93                | 94                 | -  |
| 4                           | -      | -               | -                 | -                  | -  | -  | 91                | -                  | -  |

**1.3.1 Gioco angolare**

Nei riduttori a ingranaggi cilindrici e/o ipoidi il gioco angolare è indicativamente contenuto nell'intervallo di 5' ÷ 30'.

**1.3.1 Backlash**

*On cylindrical or hypoid gearboxes, output shaft backlash is inside this range: 5' ÷ 30'.*

**1.3.1 Угловой люфт**

В цилиндрических и/или конических передачах угловой люфт выходных валов находится в пределах от 5' до 30'.

**1.4 Lubrificazione**

La lubrificazione dei riduttori è consentita mediante un sistema misto bagno olio e sbattimento, che garantisce normalmente la lubrificazione di tutti i componenti interni al riduttore.

Per quelle posizioni di montaggio caratterizzate da assi di rotazione verticali, vengono adottate particolari soluzioni al fine di garantire una buona lubrificazione anche degli organi presenti nelle posizioni più sfavorevoli.

I riduttori delle taglie di bassa potenza vengono forniti completi d'olio **SHELL** a base sintetica tipo **OMALA S4 WE** viscosità 320 cSt: tali riduttori sono a lubrificazione cosiddetta "long life" ossia non richiedono alcuna sostituzione dell'olio per tutto il loro arco di vita.

**1.4 Lubrication**

*Gearboxes lubrication is provided through a combination of oil immersion and oil-splash patterns, which normally guarantees the lubrication of all internal components.*

*For some mounting positions, typically those featuring a vertical shaft, provisions are made to guarantee lubrication of even the least favourably located drive components.*

*The gearboxes of smaller size are supplied with **SHELL** synthetic based oil filled, type **OMALA S4 WE**, 320 cSt viscosity. This gearboxes are filled with a "long life" polyglycol based lubricant: this means they are maintenance-free and do not require oil changes during the operating life.*

**1.4 Смазка**

Смазка редукторов - картерная, гарантирует смазку всех внутренних деталей редуктора. Для тех монтажных положений, при которых валы редукторов или мотор редукторов вращаются вертикально, добавляются особые добавки, которые обеспечивают лучшую смазку даже тех деталей, которые находятся в самых невыгодных положениях.

Редукторы малых габаритов заправлены маслом **SHELL** на синтетической основе типа **OMALA S4 WE 320** вязкость 320 и не требуют замены масла в течение всего срока эксплуатации.

Gli oli disponibili appartengono generalmente a tre grandi famiglie:

- 1) Oli minerali
- 2) Oli sintetici Poli-Alfa-Olefine
- 3) Oli sintetici Poli-Glicole

La scelta più appropriata è generalmente legata alle condizioni di impiego. Riduttori non particolarmente caricati e con un ciclo di impiego discontinuo, senza escursioni termiche importanti, possono certamente essere lubrificati con olio minerale.

Nei casi di impiego gravoso, quando i riduttori saranno prevedibilmente caricati molto ed in modo continuativo, con conseguente prevedibile innalzamento della temperatura, è bene utilizzare lubrificanti sintetici tipo polialfaolefine (PAO).

*Available oils are typically grouped into three major classes:*

- 1) Mineral oils
- 2) Poly-Alpha-Olefin synthetic oils
- 3) Polyglycol synthetic oils

*Oil is normally selected in accordance with environmental and operating conditions. Mineral oil is the appropriate choice for moderate load, non-continuous duty applications free from temperature extremes.*

*In severe applications, where gear units are to operate under heavy loads in continuous duty and high temperatures are expected, synthetic Poly-Alpha-Olefin oils (PAO) are the preferred choice.*

Используемые масла делятся на три группы:

- 1) Минеральные масла
- 2) Поли-Альфа-Олефиновые синт. масла
- 3) Полигликолевые синтетические масла

Масла обычно выбираются в соответствии с условиями окружающей среды и условиями эксплуатации. Минеральные масла подходят для умеренных, периодических нагрузок, без экстремальных температурных значений. В суровых условиях, когда редукторы работают в условиях тяжелых нагрузок в постоянном режиме и при высоких температурах синтетические Поли-Альфа-Олефиновые масла (ПАО) являются предпочтительными.



**1.4 Lubrificazione**

Gli oli di tipo poliglicole (PG) sono da utilizzare strettamente nel caso di applicazioni con forti strisciamenti fra i contatti, ad esempio nelle viti senza fine. Debbono essere impiegati con grande attenzione poiché non sono compatibili con gli altri oli e sono invece completamente miscibili con l'acqua. Questo fenomeno è particolarmente pericoloso poiché non si nota, ma deprime velocemente le caratteristiche lubrificanti dell'olio.

Oltre a questi già menzionati, ricordiamo che esistono gli oli per l'industria alimentare. Questi trovano specifico impiego nell'industria alimentare in quanto sono prodotti speciali non nocivi alla salute. Vari produttori forniscono oli appartenenti a tutte le famiglie con caratteristiche molto simili.

**Attenzione:**

I riduttori della Serie S sono forniti completi di olio sintetico del tipo polialfaolefine (PAO):

tali riduttori sono a lubrificazione cosiddetta "long life" ossia non richiedono alcuna sostituzione dell'olio per tutto il loro arco di vita.



L'olio non è miscelabile con olio standard STM SHELL **OMALA S4 WE** e comunque con tutte le tipologie di olio sintetico del tipo poliglicole (PG).

Qualora si rendesse necessaria conoscere il tipo di olio da utilizzare sui prodotti della serie S è necessario consultare il Nostro Ufficio Tecnico.

**1.4 Lubrication**

*Polyglycol oils (PG) should only be used in applications involving high sliding friction, as is the case with worm shafts. These particular oils should be used with great care, as they are not compatible with other oils, but are totally mixable with water. The oil mixed with water cannot be told from uncontaminated oil, but will degrade very rapidly.*

*In addition to the oils mentioned above, there are food-grade oils. These are special oils harmless to human health for use in the food industry. Oils with similar characteristics are available from a number of manufacturers.*

**Warning :**

*Warning : Gearboxes of the S series are supplied lubricated with synthetic oil (PAO).*

*This "long life" lubricating oil does not need to be replaced for the whole gearbox lifetime.*



*This type of oil shall not be mixed with STM SHELL **OMALA S4 WE** and any other synthetic PG (polyglycol oil).*

*In case you need to know which oil type can be used on S series please contact our Technical Office.*

**1.4 Смазка**

Полигликолевые масла (ПГ) должны использоваться только в устройствах, связанных с высоким уровнем трения скольжения, например червячных передачах. Данное масло должно использоваться с особой осторожностью, так как оно не совместимо с другими маслами и полностью смешивается с водой. Смесь масла и воды нельзя отличить от чистого масла, но свойства данной смеси значительно ухудшаются.

В дополнение к маслам упомянутым выше есть "пищевой" класс масел. Эти масла безвредны для человеческого организма и могут быть использованы в пищевой промышленности. Масла со схожими характеристиками доступны у большого числа производителей.

**Внимание:**

Редукторы серии S поставляются заправленными синтетическим маслом (ПАО).

Данное масло не требует замены в течение всего периода эксплуатации.



Не допускается смешивать данный тип масла со стандартными поставляемыми STM маслами SHELL **OMALA S4 WE** или любыми другими синтетическими (ПГ). Если Вам необходимо знать тип другого масла, которое может быть использовано в редукторах серии S, пожалуйста, свяжитесь с нашим Техническим Отделом.



## 1.4 Lubrificazione

## 1.4 Lubrication

## 1.4 Смазка

La Tab. 1.4 è utile per la selezione dei lubrificanti per riduttori da utilizzare in base alla loro stabilità alle varie temperature.

The Table 1.4 is useful for gearbox lubricant selection.

Таблица 1.4 - перечень рекомендуемых масел.

Tab. 1.4

| Produttore<br>Manufacturer<br>Производитель                    | Oli Minerali<br>Mineral oils<br>Минеральное |                     |                     | Oli Sintetici Polialfaolefine (PAO)<br>Poly-Alpha-Olefin synthetic oils (PAO)<br>Поли-Альфа-Олефиновые (ПАО) |                          |                          | Oli Sintetici Poliglicoli (PG)<br>Polyglycol synthetic oils (PG)<br>Полигликолевые (ПГ) |                      |                      |                      |
|--|---|---------------------|---------------------|--|--------------------------|--------------------------|---|----------------------|----------------------|----------------------|
|  | ISO VG                                      |                     |                     | ISO VG   |                          |                          | ISO VG  |                      |                      |                      |
|  | 220   | 320                 | 460                 | 150  | 220                      | 320                      | 150   | 220                  | 320                  | 460                  |
| Temp. ambiente<br>Amb. temp.<br>Umgebungstemperatur<br>Tc [°C] | -5° ÷ 25°                                   | 0° ÷ 35°            | 10° ÷ 45°           | -10° ÷ 25°   | -5° ÷ 35°                | 0° ÷ 50°                 | -10° ÷ 25°  | -5° ÷ 35°            | 0° ÷ 50°             | 10° ÷ 60°            |
| <b>AGIP</b>  | Blasia 220                                  | Blasia 320          | Blasia 460          | -  | Blasia SX 220            | Blasia SX 320            | Blasia S 150  | Blasia S 220         | Blasia S 320         | Blasia S 460         |
| <b>ARAL</b>  | Degol BG 220 Plus                           | Degol BG 320 Plus   | Degol BG 460 Plus   | Degol PAS 150  | Degol PAS 220            | Degol PAS 320            | Degol GS 150  | Degol GS 220         | Degol GS 320         | Degol GS 460         |
| <b>BP</b>  | Energol GR-XP 220                           | Energol GR-XP 320   | Energol GR-XP 460   | Enersyn EPX 150  | Enersyn EPX 220          | Enersyn EPX 320          | Enersyn SG 150  | Enersyn SG-XP 220    | Enersyn SG-XP 320    | Enersyn SG-XP 460    |
| <b>CASTROL</b>   | Alpha SP 220                                | Alpha SP 320        | Alpha SP 460        | Alphasyn EP 150  | Alphasyn EP 220          | Alphasyn EP 320          | Alphasyn PG 150   | Alphasyn PG 220      | Alphasyn PG 320      | Alphasyn PG 460      |
| <b>CHEVRON</b>   | Ultra Gear 220                              | Ultra Gear 320      | Ultra Gear 460      | Tegra Synthetic Gear 150   | Tegra Synthetic Gear 220 | Tegra Synthetic Gear 320 | HiPerSYN 150  | HiPerSYN 220         | HiPerSYN 320         | HiPerSYN 460         |
| <b>ESSO</b>  | Spartan EP 220                              | Spartan EP 320      | Spartan EP 460      | Spartan S EP 150   | Spartan S EP 220         | Spartan S EP 320         | Glycolube 150   | Glycolube 220        | Glycolube 320        | Glycolube 460        |
| <b>KLÜBER</b>  | Klüberoil GEM 1-220                         | Klüberoil GEM 1-320 | Klüberoil GEM 1-460 | Klübersynth EG 4-150   | Klübersynth EG 4-220     | Klübersynth EG 4-320     | Klübersynth GH 6-150  | Klübersynth GH 6-220 | Klübersynth GH 6-320 | Klübersynth GH 6-460 |
| <b>MOBIL</b>   | Mobilgear XMP 220                           | Mobilgear XMP 320   | Mobilgear XMP 460   | Mobilgear SHC XMP 150  | Mobilgear SHC XMP 220    | Mobilgear SHC XMP 320    | Glygoyle 22   | Glygoyle 30          | Glygoyle HE320       | Glygoyle HE460       |
| <b>MOLIKOTE</b>  | L-0122                                      | L-0132              |                     | L-1115   | L-1122                   | L-1132                   | -   | -                    | -                    | -                    |
| <b>OPTIMOL</b>   | Optigear BM 220                             | Optigear BM 320     | Optigear BM 460     | Optigear Synthetic A 150   | Optigear Synthetic A 220 | Optigear Synthetic A 320 | Optiflex A 150  | Optiflex A 220       | Optiflex A 320       | Optiflex A 460       |
| <b>Q8</b>  | Goya 220                                    | Goya 320            | Goya 460            | El Greco 150   | El Greco 220             | El Greco 320             | Gade 150  | Gade 220             | Gade 320             | Gade 460             |
| <b>SHELL</b>   | OMALA S2 G 220                              | OMALA S2 G 320      | OMALA S2 G 460      | Omala HD 150   | Omala HD 220             | Omala HD 320             | OMALA S4 WE 150   | OMALA S4 WE 220      | OMALA S4 WE 320      | OMALA S4 WE 460      |
| <b>TEXACO</b>  | Meropa 220                                  | Meropa 320          | Meropa 460          | Pinnacle EP 150  | Pinnacle EP 220          | Pinnacle EP 320          | -   | Synlube CLP 220      | Synlube CLP 320      | Synlube CLP 460      |
| <b>TOTAL</b>   | Carter EP 220                               | Carter EP 320       | Carter EP 460       | Carter SH 150  | Carter SH 220            | Carter SH 320            | Carter SY 150   | Carter SY 220        | Carter SY 320        | Carter SY 460        |
| <b>TRIBOL</b>  | 1100/220                                    | 1100/320            | 1100/460            | 1510/150   | 1510/220                 | 1510/320                 | 800/150   | 800/220              | 800/320              | 800/460              |

## Lubrificanti sintetici per uso alimentare / Food-grade synthetic lubricants / Синтетические масла для пищевой промышленности

|               |  |  |  |                              |                       |                              |  |  |  |  |
|---------------|--|--|--|------------------------------|-----------------------|------------------------------|--|--|--|--|
| <b>AGIP</b>   |  |  |  | Rocol Foodlube Hi-Torque 150 | —                     | Rocol Foodlube Hi-Torque 320 |  |  |  |  |
| <b>ESSO</b>   |  |  |  | —                            | Gear Oil FM 220       | —                            |  |  |  |  |
| <b>KLÜBER</b> |  |  |  | Klüberoil 4 UH1 N 150        | Klüberoil 4 UH1 N 220 | Klüberoil 4 UH1 N 320        |  |  |  |  |
| <b>MOBIL</b>  |  |  |  | DTE FM 150                   | DTE FM 220            | DTE FM 320                   |  |  |  |  |
| <b>SHELL</b>  |  |  |  | Cassida Fluid GL 150         | Cassida Fluid GL 220  | Cassida Fluid GL 320         |  |  |  |  |

I riduttori STM forniti completi di lubrificante, possono essere utilizzati, salvo diverse indicazioni, in ambienti con temperature comprese fra 0 °C e + 50 °C. Per condizioni ambientali diverse consultare il ns. servizio tecnico.

STM gearboxes supplied with oil filled, can be used in rooms with a temperature from 0 °C and + 50 °C, if not otherwise indicated. In case of different ambient conditions, please contact our technical department.

Редукторы STM, укомплектованные смазочными материалами, могут эксплуатироваться при температуре окружающей среды от 0 °C до + 50 °C. При необходимости использования при особых температурных условиях, пожалуйста, обращайтесь в нашу техническую службу.



### 1.5 Limite termico

In determinate condizioni applicative è necessario verificare che la potenza assorbita dal riduttore non superi la potenza limite termico sotto descritta.

Il rendimento di un riduttore è dato dal rapporto fra potenza resa in uscita e quella resa in ingresso.

La quota mancante, convertita in calore, deve essere ceduta o scambiata all'esterno per non compromettere il riduttore dal punto di vista termico.

Si deve verificare che la potenza applicata al riduttore sia minore o uguale alla potenza del limite termico  $P_{tN}$ .

Non si deve tenere conto di  $P_{tN}$  se il funzionamento è con pause di durata sufficiente a ristabilire nel riduttore e/o rinvio angolare la temperatura ambiente.

### 1.5 Thermal capacity

*In specific applications check that the absorbed gearbox power does not exceed the below described limit thermal capacity. Gearbox efficiency is given by the relation between output and input power. The missing quota, converted or exchanged in heat, has to be lost externally in order to avoid excessive temperatures inside the gearbox.*

*It is advisable to verify that power applied to the gearbox is less than or equal to thermal limit power  $P_{tN}$ .*

*$P_{tN}$  must not be taken into consideration if duty is followed by an interval sufficient to restore the ambient temperature inside the gearbox.*

### 1.5 Термическая мощность

При определенных условиях эксплуатации необходимо учитывать, что часть потребляемой мощности преобразуется в тепловую энергию. Эффективность теплоотвода характеризуется отношением входной и выходной мощностей. Мощность, переходящая в тепловую энергию, должна быть отведена, чтобы избежать перегрева редуктора.

Необходимо проверять, чтобы подводимая к редуктору мощность не превышала предельную его термическую мощность -  $P_{tN}$ .

Параметр  $P_{tN}$  не должен приниматься в расчет, если редуктор эксплуатируется с перерывами, достаточными для восстановления нормальной рабочей температуры.

In Tab. 1.5 sono riportati i valori  $P_{tN}$  della potenza massima applicabile ai riduttori in servizio continuo in aria libera a 30 °C.

*In Table 1.5 is indicated maximum power  $P_{tN}$  to be applied to gearboxes in continuous duty operating in an external ambient at 30°C.*

В табл. 1.5 представлены максимальные значения  $P_{tN}$  для редуктора при непрерывной эксплуатации на открытом воздухе температурой до 30°C.

Tab. 1.5

| $P_{tN}$ [kW] |  | $P_{tN}$ [kW] |  | $P_{tN}$ [kW] |  |
|---------------|--|---------------|--|---------------|--|
| AR - AM - AC  | tutti i rapporti<br>all ratios<br>все передачи | SM            | tutti i rapporti<br>all ratios<br>все передачи | PT/1          | tutti i rapporti<br>all ratios<br>все передачи |
| 32/1          | 3.0  | 25            | 1.6  | 80            | 15.0   |
| 40/1          | 5.5  | 35            | 1.9  | 100           | 22.0   |
| 50/1          | 6.5  | 45            | 2.5  | 125           | 36.0   |
| 60/1          | 9.0  |               |  | 132           | 50.0   |
| 80/1          | 14.0   |               |  | 140           | 54.0   |
| 100/1         | 21.0   |               |  | 150           | 60.0   |
| 25/2          | 3.0  |               |  | 170           | 74.0   |
| 35/2          | 4.5  |               |  | 190           | 100.0  |
| 41/2          | 4.5  |               |  |               |  |
| 45/2          | 5.0  |               |  |               |  |
| 50/2          | 6.3  |               |  |               |  |
| 60/2          | 9.6  |               |  |               |  |
| 80/2          | 15.0   |               |  |               |  |
| 100/2         | 23.0   |               |  |               |  |
| 120/2         | 33.0   |               |  |               |  |

| $P_{tN}$ [kW] |  | $P_{tN}$ [kW] |  |
|---------------|--|---------------|--|
| OR - OM       | tutti i rapporti<br>all ratios<br>все передачи | PR - PM       | tutti i rapporti<br>all ratios<br>все передачи |
| 63            | 2.8  | 63            | 5.6  |
| 71            | 4.0  | 65            | 8.0  |
| 80            | 8.5  | 71            | 7.5  |
| 90            | 6.2  | 90            | 10.5   |
| 100           | 13.5   | 112           | 16.5   |
| 112           | 9.5  |               |  |
| 125           | 18.0   |               |  |
| 132           | 23.0   |               |  |
| 140           | 29.0   |               |  |
| 150           | 28.0   |               |  |
| 170           | 34.0   |               |  |
| 190           | 43.0   |               |  |

| $P_{tN}$ [kW] |  |
|---------------|--|
| PT/2          | tutti i rapporti<br>all ratios<br>все передачи |
| 80            | 7.5  |
| 100           | 11.0   |
| 125           | 18.0   |
| 132           | 25.0   |
| 140           | 27.0   |
| 150           | 30.0   |
| 170           | 37.0   |
| 190           | 50.0   |

| $P_{tN}$ [kW] |  |
|---------------|--|
| PLR           | tutti i rapporti<br>all ratios<br>все передачи |
| 25            | 4.0  |
| 45            | 6.5  |
| 65            | 8.0  |
| 85            | 11.0   |
| 95            | 16.0   |
| 105           | 22.0   |
| 115           | 26.0   |
| 125           | 33.0   |
| 135           | *  |

**1.5 Limite termico****1.5 Thermal capacity****1.5 Термическая мощность**

I valori di Pto devono essere corretti tramite i seguenti fattori:

*Pto values must be corrected through the following factors:*

Значения Pto должны быть скорректированы приведенными ниже коэффициентами:

Tab. 1.6

| Potenza limite termico corretta / Corrected limit thermal capacity / Скорректированная термическая мощность |  |   |             |             |             |             |             |             |   |             |             |   |
|---|--|---|-------------|-------------|-------------|-------------|-------------|-------------|---|-------------|-------------|---|
| $P_{tc} = P_t \times f_t \times f_a \times f_u \times f_l$  |  |   |             |             |             |             |             |             |   |             |             |   |
| <b>ft</b>   | Fattore di temperatura ambiente<br><i>Ambient temperature factor</i><br>Коэф.температуры окр.среды | ta  | 10°         | 15°         | 20°         | 25°         | 30°         | 35°         | 40°   | 45°         | 50°         | ta: Temperatura ambiente<br><i>Ambient temperature</i><br>Температура окр.среды |
|   |  | <b>ft</b>   | <b>1.30</b> | <b>1.23</b> | <b>1.15</b> | <b>1.08</b> | <b>1</b>    | <b>0.92</b> | <b>0.84</b>   | <b>0.76</b> | <b>0.68</b> |   |
| <b>fa</b>   | Fattore di aerazione<br><i>Aeration factor</i><br>Коэф.обдува                                      | <b>1</b> Riduttore senza ventilazione forzata / <i>Non ventilated gearbox</i> / Редуктор без обдува<br><b>1.4</b> Riduttore con ventilazione forzata / <i>Gearbox with forced ventilation</i> / Редуктор с принудительным обдувом |             |             |             |             |             |             |   |             |             |   |
| <b>fu</b>   | Fattore di utilizzo<br><i>Duty factor</i><br>Коэф.нагрузки   | Dt  | 10          | 20          | 30          | 40          | 50          | 60          | Dt: Minuti di funzionamento in un'ora<br><i>Minutes of operation in one hour</i><br>Кол-во минут работы в час. (мин.) |             |             |   |
|   |  | <b>fu</b>   | <b>1.7</b>  | <b>1.4</b>  | <b>1.25</b> | <b>1.15</b> | <b>1.08</b> | <b>1</b>    |   |             |             |   |
| <b>fl</b>   | Fattore di lubrificazione<br><i>Lubrication factor</i><br>Коэф.смазки                              | <b>0.9</b> Olio minerale / <i>Mineral oil</i> / Минеральное масло<br><b>1.0</b> Olio sintetico / <i>Synthetic oil</i> / Синтетическое масло   |             |             |             |             |             |             |   |             |             |   |

**1.6 Scelta****1.6 Selection****1.6 Выбор**

Per la scelta del motoriduttore, detta  $T_2'$  (Nm) la coppia nominale dell'utilizzatore, si calcola la potenza in ingresso al riduttore con la formula:

*In order to make the appropriate selection of the gear motor, input power has to be calculated according to the following formula:*

Для выбора мотор - редуктора входная мощность вычисляется по формуле:

$$P' = (\text{kW}) = \frac{T_2' \times n_2}{9550 \times RD}$$

dove  $T_2'$  (Nm) rappresenta la coppia nominale richiesta dall'applicazione. Noti  $P'$  e  $n_2$  scegliere, utilizzando le tabelle delle prestazioni dei motoriduttori, il motoriduttore per il quale  $P_1 \geq P'$ . Verificare che il fattore di servizio FS' del motoriduttore sia maggiore o uguale di quello dell'applicazione (FS) altrimenti scegliere un motoriduttore della grandezza superiore possibilmente mantenendo invariata la  $P_1$ . Segue la verifica di carichi radiali, assiali e del limite termico (dove previsto).

*where  $T_2'$  (Nm) represents the nominal torque requested by the application. Once  $P'$  and  $n_2$  are known, the gear motor must be selected referring the performance tables where  $P_1 \geq P'$ . It is also important to make sure that the service factor FS' of the gear motor is equal or higher than the one of the application (FS) otherwise a bigger size of the gear motor has to be selected keeping  $P_1$  unchanged. Then the check of radial, axial loads and the thermal capacity (where applicable) follows.*

где  $T_2'$  (Нм) - требуемый крутящий момент. При известных величинах  $P'$  и  $n_2$  выберите, используя таблицы эксплуатационных характеристик, мотор-редуктор для которого  $P_1 \geq P'$ . Необходимо, чтобы сервис-фактор мотор-редуктора FS' был равным или большим сервис-фактора (FS), в противном случае выбирайте мотор-редуктор большего габарита, по возможности сохраняя неизменным параметр  $P_1$ . Затем проконтролируйте величины радиальных и осевых нагрузок, значение предельной термической мощности (если это необходимо).

Per la scelta del riduttore si parte dalla coppia  $T_2'$  richiesta dall'utilizzatore e dalla velocità richiesta in uscita  $n_2$  per un dato valore di  $n_1$  ( $\text{min}^{-1}$ ). Dalle tabelle delle prestazioni dei riduttori e/o dei rinvii angolari, si adotta quel riduttore o rinvio angolare per il quale il prodotto  $T_2' \times FS$  sarà minore o uguale a  $T_{2M}$ , dove FS è il fattore di servizio dell'applicazione. Segue la verifica di carichi radiali, assiali e del limite termico (dove previsto).

*In order to select the right gearbox, the torque  $T_2'$  required by the user and the output speed  $n_2$  for a certain value of  $n_1$  ( $\text{min}^{-1}$ ) must be taken into consideration. Given the above values, select the corresponding gearbox referring to the tables of the gearbox performance where  $T_2' \times FS$  is lower or equal to  $T_{2M}$  where FS is the application service factor. Then check the axial and radial loads and the thermal capacity (where applicable).*

Для выбора редуктора требуются величины номинального крутящего момента  $T_2'$  и выходная частота вращения  $n_2$  для заданного значения  $n_1$  ( $\text{min}^{-1}$ ). Из таблиц эксплуатационных характеристик выберите редуктор, для которого произведение  $T_2' \times FS$  будет меньше или равен  $T_{2M}$ , где FS - сервис-фактор редуктора, зависящий от режима эксплуатации. Проконтролируйте величины радиальных и осевых нагрузок, значение предельной термической мощности (если это необходимо).

**Attenzione: si ricorda che i prodotti STM non sono dispositivi di sicurezza.**

**Attention: STM products are not safety devices.**

**Внимание: Продукция STM не является предохранительным устройством**



### 1.7 Prestazioni riduttori

### 1.7 Gearboxes performances

### 1.7 Характеристики редукторов

Nelle tabelle delle prestazioni dei riduttori sono riportati i seguenti fattori:

- ir rapporto di riduzione
- n<sub>1</sub> velocità di rotazione dell'albero in entrata (min<sup>-1</sup>)
- n<sub>2</sub> velocità di rotazione in uscita (min<sup>-1</sup>)
- T<sub>2M</sub> coppia massima ottenibile con FS = 1 (Nm)
- RD% rendimento dinamico
- P potenza nominale in entrata (kW)
- IEC Motori accoppiabili

In the performance tables the following factors are listed:

- ir Reduction ratio
- n<sub>1</sub> Input speed (min<sup>-1</sup>)
- n<sub>2</sub> Output speed (min<sup>-1</sup>)
- T<sub>2M</sub> Maximum torque obtainable with FS = 1 (Nm)
- RD% Dynamic efficiency
- P Nominal input power (kW)
- IEC Motor options

В таблицах характеристик редукторов перечислены следующие параметры:

- ir Передаточное отношение
- n<sub>1</sub> Скорость входного вала (min<sup>-1</sup>)
- n<sub>2</sub> Скорость выходного вала (min<sup>-1</sup>)
- T<sub>2M</sub> Максимальный допустимый момент при FS = 1 (Нм)
- RD% Динамический КПД
- P Номинальная мощность (кВт)
- IEC Сопряжение с мотором

Esempio / Example / Пример

Tipo  
Type  
Тип

Peso  
Weight  
Масса

**AM 25/2**



1.4

| ir  | n <sub>1</sub> = 2800 min <sup>-1</sup> |                 |      |    | n <sub>1</sub> = 1400 min <sup>-1</sup> |                 |      |    | n <sub>1</sub> = 900 min <sup>-1</sup> |                 |      |    | n <sub>1</sub> = 500 min <sup>-1</sup> |                 |      |    | IEC              |
|-----|---|-----------------|------|----|---|-----------------|------|----|--|-----------------|------|----|--|-----------------|------|----|------------------|
|     | n <sub>2</sub>                          | T <sub>2M</sub> | P    | RD | n <sub>2</sub>                          | T <sub>2M</sub> | P    | RD | n <sub>2</sub>                         | T <sub>2M</sub> | P    | RD | n <sub>2</sub>                         | T <sub>2M</sub> | P    | RD |                  |
|     | min <sup>-1</sup>                       | Nm              | kW   | %  | min <sup>-1</sup>                       | Nm              | kW   | %  | min <sup>-1</sup>                      | Nm              | kW   | %  | min <sup>-1</sup>                      | Nm              | kW   | %  |                  |
| 3.4 | 819                                     | 12              | 1.10 | 95 | 409                                     | 12              | 0.55 | 95 | 263                                    | 13              | 0.38 | 95 | 146                                    | 16              | 0.26 | 95 | 56<br>(B5 - B14) |
| 3.9 | 716                                     | 12.2            | 0.96 | 95 | 358                                     | 12.2            | 0.48 | 95 | 230                                    | 13              | 0.33 | 95 | 128                                    | 16              | 0.23 | 95 |                  |
| 4.8 | 579                                     | 12.2            | 0.78 | 95 | 289                                     | 12.2            | 0.39 | 95 | 186                                    | 13              | 0.27 | 95 | 103                                    | 16              | 0.18 | 95 | 63<br>(B5 - B14) |
| 5.6 | 498                                     | 12.2            | 0.67 | 95 | 249                                     | 12.2            | 0.33 | 95 | 160                                    | 13              | 0.23 | 95 | 89                                     | 16              | 0.16 | 95 |                  |
| 7.2 | 389                                     | 12.2            | 0.52 | 95 | 194                                     | 12.2            | 0.26 | 95 | 125                                    | 13              | 0.18 | 95 | 69                                     | 16              | 0.12 | 95 |                  |

### 1.8 Prestazioni motoriduttori

### 1.8 Performances of gear motors

### 1.8 Характеристики мотор-редукторов

Nelle Tabelle delle prestazioni dei motoriduttori sono riportati i seguenti fattori:

- ir rapporto di riduzione
- P<sub>1</sub> potenza del motore trifase (kW)
- T<sub>2</sub> coppia erogata dal motoriduttore ottenuta tenendo conto del rendimento RD (Nm)
- n<sub>1</sub> velocità di rotazione dell'albero in entrata (min<sup>-1</sup>)
- n<sub>2</sub> velocità di rotazione in uscita (min<sup>-1</sup>)
- FS' fattore di servizio del motoriduttore

In tables of gearmotors performances the following factors are listed:

- ir reduction ratio
- P<sub>1</sub> power of threephase motor (kW)
- T<sub>2</sub> output torque (Nm) of motorized gearbox taking the efficiency RD into consideration
- n<sub>1</sub> Input speed (min<sup>-1</sup>)
- n<sub>2</sub> output speed (min<sup>-1</sup>)
- FS' service factor of gearmotors

В таблицах характеристик мотор-редукторов указаны следующие параметры:

- ir Передаточное отношение
- P<sub>1</sub> Мощность трехфазного мотора (кВт)
- T<sub>2</sub> Крутящий момент на выходном валу с учетом динамического КПД - RD (Нм)
- n<sub>1</sub> Скорость входного вала (min<sup>-1</sup>)
- n<sub>2</sub> Скорость выходного вала (min<sup>-1</sup>)
- FS' Сервис-фактор мотор-редуктора

Esempio motoriduttore / Example gearmotor / Пример

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T <sub>2</sub><br>Nm | FS' | AM<br>AC |  |
|-------------------------------------|----|----------------------|-----|----------|--|
|-------------------------------------|----|----------------------|-----|----------|--|

————— Tipo/Type/Тип

|                |   |       |
|----------------|---|-------|
| <b>0.09 kW</b> | n <sub>1</sub> = 2740 min <sup>-1</sup> | 56A 2 |
|                | n <sub>1</sub> = 1360 min <sup>-1</sup> | 56B 4 |
|                | n <sub>1</sub> = 860 min <sup>-1</sup>  | 63B 6 |

————— P<sub>1</sub>

|     |     |     |      |             |       |
|-----|-----|-----|------|-------------|-------|
| 806 | 3.4 | 1.0 | 11.8 | <b>25/2</b> | 56A 2 |
| 703 | 3.9 | 1.2 | 10.5 | <b>25/2</b> | 56A 2 |
| 571 | 4.8 | 1.4 | 8.5  | <b>25/2</b> | 56A 2 |





**1.9 Verifiche**

1) Geometria - Dimensioni  
Compatibilità dimensionale con ingombri disponibili (es diametro del tamburo) e delle estremità d'albero con giunti, dischi o pulegge.

2) Numero massimo giri in entrata  $n_1 \max$   
Rappresenta il valore massimo accettabile per ogni grandezza di riduttore vedere paragrafo 1.2.

3) Carichi Radiali e assiali  
Per il calcolo dei carichi radiale ed assiali applicati al riduttore si rimanda al paragrafo specifico all'interno della Sezione di prodotto.

4) Verifica Posizione di montaggio

5) Lubrificazione  
Verificare che la quantità di olio sia conforme alla:  
- taglia ;  
- versione;

6) Potenza termica del riduttore:  
Vedere paragrafo 1.5.

7) Condizioni di impiego:  
7.1 -  $t_a > 0 \text{ }^\circ\text{C}$ : vedere i punti 1.4;  
7.2 -  $t_a < -10 \text{ }^\circ\text{C}$ : contattare il nostro servizio tecnico-commerciale.

8) Coppia di slittamento del calettatore

E' necessario che sia soddisfatta la seguente relazione:

**1.9 Verification**

1) *Geometry - Dimensions*  
Ensure that dimensions are compatible with space constraints (for instance, drum diameter) and shaft ends are compatible with any couplings, discs or pulleys to be used.

2) *Input max rpm  $n_1 \max$*   
It's the max acceptable value for each gearbox size look at 1.2.

3) *Axial and overhung loads*  
Please refer to the paragraph about radial and axial load calculation applied to the gearbox in the Product Section

4) *Check mounting position*

5) *Lubrication*  
Verify if the oil quantity is corresponding to:  
-size  
-version

6) *Gearbox thermal power:*  
Look at 1.5.

7) *Using conditions:*  
7.1 -  $t_a > 0 \text{ }^\circ\text{C}$ : look at points 1.4;  
7.2 -  $t_a < -10 \text{ }^\circ\text{C}$ : contact our technical sales dept.

8) *Shrink disk slipping torque (FU output version).*

The following formula must be satisfied:

$$T_{FU} > T_{2max}$$

$T_{2max}$  - Coppia Uscita Sovraccarico Applicazione

$T_{FU}$  - Coppia di slittamento calettatore

$T_{2max}$  - Application overloaded output torque

$T_{FU}$  - Shrink disc slipping torque.

**1.9 Проверка**

1) Габаритные размеры  
Убедитесь, что размеры, совместимы с ограничениями в пространстве (например, диаметр барабана) и концы вала совместимы с муфтами, дисками или шкивами, которые будут использоваться.

3) Максимальная входная скорость  $n_1 \max$   
Это максимально допустимая частота вращения входного вала редуктора см. параграф 1.2.

3) Радиальная и осевая нагрузки  
Пожалуйста, обратитесь к главе Расчет допустимой радиальной и осевой нагрузки .

4) Проверка монтажного положения

5) Смазка  
Проверьте необходимое количество масла в соответствии с:  
- габаритом редуктора  
- типом

6) Термическая мощность редуктора  
Смотри параграф 1.5.

7) Условия эксплуатации:  
7.1 -  $t_a > 0 \text{ }^\circ\text{C}$ : смотри параграф 1.4;  
7.2 -  $t_a < -10 \text{ }^\circ\text{C}$ : обратитесь в наш технико-коммерческий отдел.

8) Момент проскальзывания стяжной муфты (Исполнение выходного вала FU).

Необходимо соблюдение следующей формулы:

$T_{2max}$  - Максимальный момент перегрузок

$T_{FU}$  - Момент проскальзывания стяжной муфты.



1.9 Verifiche

1.9 Verification

1.9 Проверка

|  |   | <b>O</b>            |  | <b>63</b> | <b>71</b> | <b>80</b> | <b>90</b> | <b>100</b> | <b>112</b> | <b>125</b> |
|--|---|---------------------|--|-----------|-----------|-----------|-----------|------------|------------|------------|
|  | Coppia serraggio /Tightening torque /Момент затяжки<br><b>Ms</b> [Nm] | DIN 931 <b>10.9</b> |  | 12        | 12        | 12        | 12        | 12         | 12         | 12         |
|  |   | DIN 931 <b>12.9</b> |  | -         | -         |           | -         |            | -          |            |
|  | Viti di serraggio <i>Retaining screws</i> Крепежные болты             | N° x M              |  | 5 x M6    | 7 x M6    | 7 x M6    | 8 x M6    | 8 x M6     | 10xM6      | 10xM6      |
| Slipping torque Момент проскальзывания<br><b>T<sub>FU</sub></b> [Nm] |   |                     |  | 570       | 780       | 780       | 1160      | 1520       | 2200       | 2500       |

|  |   | <b>O</b>            |  | <b>132</b>   |              | <b>140</b> | <b>150</b>   |               | <b>170</b> | <b>190</b> |
|--|---|---------------------|--|--------------|--------------|------------|--------------|---------------|------------|------------|
|  | Coppia serraggio /Tightening torque /Момент затяжки<br><b>Ms</b> [Nm] | DIN 931 <b>10.9</b> |  | -            | -            | -          | -            | -             | -          | -          |
|  |   | DIN 931 <b>12.9</b> |  | 35           | 35           | 35         | 35           | 35            | 71         | 71         |
|  | Viti di serraggio <i>Retaining screws</i> Крепежные болты             | N° x M              |  | 7x M8        | 10x M8       | 10x M8     | 10x M8       | 12x M8        | 12x M10    | 12x M10    |
| Slipping torque Момент проскальзывания<br><b>T<sub>FU</sub></b> [Nm] |   |                     |  | ø 60<br>4600 | ø 70<br>8300 | 8300       | ø 70<br>8300 | ø 80<br>12000 | 20200      | 23000      |

|  |   | <b>S</b>            |  | <b>25</b> | <b>35</b> | <b>45</b> |
|--|---|---------------------|--|-----------|-----------|-----------|
|  | Coppia serraggio /Tightening torque /Момент затяжки<br><b>Ms</b> [Nm] | DIN 931 <b>10.9</b> |  | 4         | 4         | 12        |
|  |   | DIN 931 <b>12.9</b> |  | -         | -         | -         |
|  | Viti di serraggio <i>Retaining screws</i> Крепежные болты             | N° x M              |  | 6 x M5    | 7 x M5    | 7 x M6    |
| Slipping torque Момент проскальзывания<br><b>T<sub>FU</sub></b> [Nm] |   |                     |  | 170       | 340       | 780       |

|  |   | <b>P</b>            |  | <b>63</b> | <b>71</b> | <b>90</b> | <b>112</b> |
|--|---|---------------------|--|-----------|-----------|-----------|------------|
|  | Coppia serraggio /Tightening torque /Момент затяжки<br><b>Ms</b> [Nm] | DIN 931 <b>10.9</b> |  | 12        | 12        | 12        | 12         |
|  |   | DIN 931 <b>12.9</b> |  | -         | -         | -         | -          |
|  | Viti di serraggio <i>Retaining screws</i> Крепежные болты             | N° x M              |  | 5 x M6    | 7 x M6    | 8 x M6    | 10xM6      |
| Slipping torque Момент проскальзывания<br><b>T<sub>FU</sub></b> [Nm] |   |                     |  | 570       | 780       | 1160      | 2200       |

|  |   | <b>PL</b>           |  | <b>25</b> | <b>45</b> | <b>65</b> | <b>85</b> | <b>95</b> |
|--|---|---------------------|--|-----------|-----------|-----------|-----------|-----------|
|  | Coppia serraggio /Tightening torque /Момент затяжки<br><b>Ms</b> [Nm] | DIN 931 <b>10.9</b> |  | 4         | 12        | 12        | 12        | 12        |
|  |   | DIN 931 <b>12.9</b> |  | -         | -         | -         | -         | -         |
|  | Viti di serraggio <i>Retaining screws</i> Крепежные болты             | N° x M              |  | 6 x M5    | 5 x M6    | 7 x M6    | 8 x M6    | 10 x M6   |
| Slipping torque Момент проскальзывания<br><b>T<sub>FU</sub></b> [Nm] |   |                     |  | 210       | 570       | 780       | 1520      | 2500      |

|  |   | <b>PL</b>           |  | <b>105</b>   |              | <b>115</b>   |               | <b>125</b> | <b>135</b> |
|--|---|---------------------|--|--------------|--------------|--------------|---------------|------------|------------|
|  | Coppia serraggio /Tightening torque /Момент затяжки<br><b>Ms</b> [Nm] | DIN 931 <b>10.9</b> |  | -            | -            | -            | -             | -          | -          |
|  |   | DIN 931 <b>12.9</b> |  | 35           | 35           | 35           | 35            | 71         | 71         |
|  | Viti di serraggio <i>Retaining screws</i> Крепежные болты             | N° x M              |  | 7 x M8       | 10 x M8      | 10 x M8      | 12 x M8       | 12 x M10   | 12 x M10   |
| Slipping torque Момент проскальзывания<br><b>T<sub>FU</sub></b> [Nm] |   |                     |  | ø 60<br>4600 | ø 70<br>8300 | ø 70<br>8300 | ø 80<br>12000 | 20200      | 23000      |

|  |   | <b>PT</b>           |  | <b>80</b> | <b>100</b> | <b>125</b> |
|--|---|---------------------|--|-----------|------------|------------|
|  | Coppia serraggio /Tightening torque /Момент затяжки<br><b>Ms</b> [Nm] | DIN 931 <b>10.9</b> |  | 12        | 12         | 12         |
|  |   | DIN 931 <b>12.9</b> |  |           |            |            |
|  | Viti di serraggio <i>Retaining screws</i> Крепежные болты             | N° x M              |  | 7 x M6    | 8 x M6     | 10xM6      |
| Slipping torque Момент проскальзывания<br><b>T<sub>FU</sub></b> [Nm] |   |                     |  | 780       | 1520       | 2500       |

|  |   | <b>PT</b>           |  | <b>132</b>   |              | <b>140</b> | <b>150</b>   |               | <b>170</b> | <b>190</b> |
|--|---|---------------------|--|--------------|--------------|------------|--------------|---------------|------------|------------|
|  | Coppia serraggio /Tightening torque /Момент затяжки<br><b>Ms</b> [Nm] | DIN 931 <b>10.9</b> |  | -            | -            | -          | -            | -             | -          | -          |
|  |   | DIN 931 <b>12.9</b> |  | 35           | 35           | 35         | 35           | 35            | 71         | 71         |
|  | Viti di serraggio <i>Retaining screws</i> Крепежные болты             | N° x M              |  | 7 x M8       | 10 x M8      | 10x M8     | 10 x M8      | 12 x M8       | 12 x M10   | 12 x M10   |
| Slipping torque Момент проскальзывания<br><b>T<sub>FU</sub></b> [Nm] |   |                     |  | ø 60<br>4600 | ø 70<br>8300 | 8300       | ø 70<br>8300 | ø 80<br>12000 | 20200      | 23000      |

**1.9 Verifiche**

9) Coppie antiretro

**1.9 Verification**

9) Back-stop device torque

**1.9 Проверка**

9) Момент ограничителя обратного хода

**O- P  
PT - 132-150-170-190**

| O-P     | T <sub>1a</sub><br>[Nm] |
|---------|-------------------------|
| 63 - 71 | 10                      |
| 90      | 33                      |
| 112     | 80                      |
| 132     | *                       |
| 150     | *                       |
| 170     | *                       |
| 190     | *                       |

| PT/2 | T <sub>1a</sub><br>[Nm] |
|------|-------------------------|
| 132  | *                       |
| 150  | *                       |
| 170  | *                       |
| 190  | *                       |

\* Richiedere ad Ufficio Tecnico/ Request to our Technical Dept. / Проконсультируйтесь с нашим техническим отделом

T<sub>1a</sub> = Coppia limite in ingresso del dispositivo antiretro riferita ad una durata di 10<sup>7</sup> numero interventi;

Qualora il numero di interventi sia diverso, la coppia limite deve essere corretta utilizzando la formula dove il fattore K si ricava dal grafico.

T<sub>c</sub> = Coppia limite corretta.;

K= Fattore di carico

n= Numero interventi

T<sub>1a</sub> = income limit torque for back-stop device referring to a duration of 10<sup>7</sup> intervention number;

If intervention number is different, Limit torque must be corrected Using the formula where K factor is taken from the graph

T<sub>c</sub> = Correct limit torque;

K= Load factor

n= Intervention number

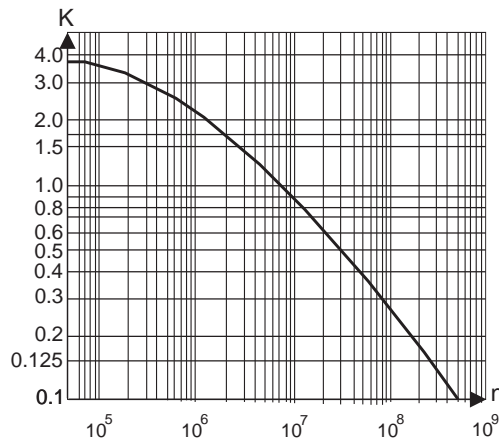
T<sub>1a</sub> = Предельный момент ограничителя обратного хода гарантирующий до 10<sup>7</sup> срабатываний.

Если требуемое число срабатываний отличается, то необходимо скорректировать момент используя приведенную ниже формулу, где коэф. K выбирается из графика.

T<sub>c</sub> = Скорректированный момент ограничителя;

n = Число срабатываний

$$T_c = K \times T_{1a}$$



Infine è necessario che sia soddisfatta la seguente relazione:

The following ratio must be met:

Следующее отношение должно быть удовлетворено:

$$T_c > \frac{T_{2r} * 100}{RD * ir}$$

T<sub>2r</sub> = Coppia uscita moto retrogrado;

RD= Rendimento dinamico riduttore;

ir=rapporto riduzione

T<sub>2r</sub> = output torque retrograde motion;

RD= gearbox dynamic performance;

ir= reduction ratio

T<sub>2r</sub> = Обратнаправленный крутящий момент

RD = Динамический КПД редуктора

ir = Передаточное число



**1.9 Verifiche**

9) Coppie antiretro

**1.9 Verification**

9) *Back-stop device torque*

**1.9 Проверка**

9) Момент ограничителя обратного хода

**O- P  
PT - 80-100-125-140**

| PT/1 | T <sub>1a</sub><br>[Nm] |
|------|-------------------------|
| 80   | 75                      |
| 100  | 201                     |
| 125  | 378                     |
| 140  | 550                     |

| PT/2 | T <sub>1a</sub><br>[Nm] |
|------|-------------------------|
| 80   | 48                      |
| 100  | 75                      |
| 125  | 201                     |
| 140  | 378                     |

E' necessario che sia soddisfatta la seguente relazione:

*The following ratio must be met:*

Следующее условие должно быть также удовлетворено:

$$T_{1a} > \left( \frac{T_{2r} * 100}{RD * ir} \right) \times S_A \times 1,1$$

T<sub>1a</sub> = Coppia limite in ingresso del dispositivo antiretro.

T<sub>2r</sub> = Coppia uscita moto retrogado;

RD= Rendimento dinamico riduttore;

ir=rapporte riduzione

*T<sub>1a</sub> = income limit torque for back-stop device*

*T<sub>2r</sub> = output torque retrogade motion;*

*RD= gearbox dinamic performance;*

*ir= reduction ratio*

T<sub>1a</sub> = Предельный момент ограничителя.

T<sub>2r</sub> = Обратноподвиженный крутящий момент

RD= Динамический КПД редуктора

ir = Передаточное число

| S <sub>A</sub> | Macchina utilizzatrice /Driven Machine /Применение |     |     |
|----------------|--|-----|-----|
|                | U  |     | S   |
|                | 1.0  | 1.2 | 1.8 |

**U** = macchina a carico uniforme

**M** = macchina con urti moderati

**S** = macchina con urti severi

*U = Uniform load*

*M = Moderate shock load*

*S = Heavy shock load*

**U** = Равномерная нагрузка

**M** = Умеренные удары

**S** = Сильные удары



### 1.9 Verifiche

10) Verifica peso motore elettrico:

Qualora la grandezza del motore elettrico installato sia maggiore della IEC 180 (peso 165 Kg) e qualora la posizione di montaggio del riduttore sia tale da porre il motore nelle posizioni 1-2-3 è necessario contattare il nostro servizio tecnico per verificare se l'installazione è idonea, considerando il peso del motore installato e il fattore di servizio dell'applicazione.

$P_{KG}$  - peso motore elettrico

### 1.9 Verification

10) *Verify of the electric motor weight:*

*If the input electric motor is bigger than IEC 180 (weight 165 Kg) and the mounting position is 1-2-3, it will be necessary to contact our technical sales department to check the electric motor weight and the service factor of the installation.*

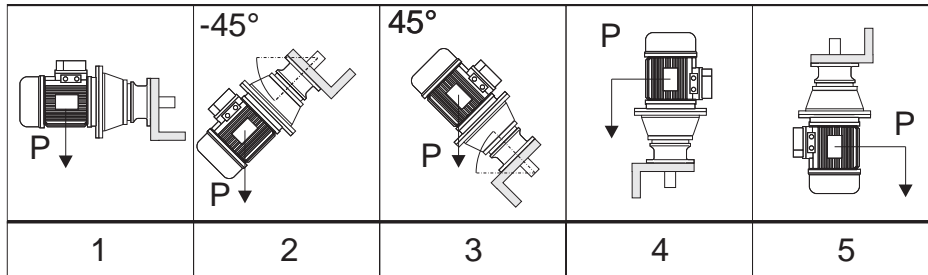
$P_{KG}$  - *Electric motor weight*

### 1.9 Проверка

10) Проверка веса электродвигателя

При использовании электродвигателя больше IEC180 габарита (165 кг) в монтажных положениях 1-2-3 необходимо проконсультироваться с нашим технико-коммерческим отделом для проверки массы электродвигателя и запаса прочности соединения.

$P_{KG}$  - Вес электродвигателя



11) Coppia frenatura-Motore Autofrenante  
Prima della messa in servizio del riduttore è necessario verificare che la coppia di frenatura del motore autofrenante sia tale da verificare la seguente relazione:

$T_{Tbr}$  = Coppia frenatura motore Autofrenante.

$T_{2M}$  = Momento torcente nominale riduttore

Qualora la condizione non sia rispettata è necessario provvedere alla regolazione della coppia di frenatura.

11) *Braking torque - Brake motor*

*Before using the gearbox, it's necessary to verify that the motor braking torque is suitable to the following formula:*

$T_{br}$  = *Motor braking torque.*

$T_{2M}$  = *Output nominal torque*

*If the condition is not respected, it will be necessary to adjust the braking torque.*

11) Момент торможения тормоза двигателя

Перед использованием редуктора необходимо проверить соблюдение следующей формулы:

$T_{br}$  = Момент торможения

$T_{2M}$  = Номинальный крутящий момент

При невыполнении данного условия необходимо увеличить момент тормоза.

$$T_{br} * ir * RD / 100 < T_{2M}$$



### 1.10 Stato di fornitura

#### 1.10.1 Verniciatura e protezione

I riduttori sono verniciati esternamente con fondo epossidico e smalto sintetico blu RAL 5010, salvo disposizioni contrattuali diverse

La protezione è idonea a resistere a normali ambienti industriali anche esterni, e a consentire finiture ulteriori con vernici sintetiche.

Per maggiori informazioni relative allo stato di fornitura vedere la tabella seguente

#### Caratteristiche della Vernice

Le caratteristiche della vernice utilizzata sono le seguenti: polvere termoindurente a base di resine poliesteri, modificate con resine epossidiche.

A richiesta è possibile fornire:

- 1-Ciclo di verniciatura;
- 2-Le caratteristiche di spessore, durezza, resistenza alla corrosione;
- 3-Scheda tecnica della Polvere utilizzata.

Nel caso si prevedano condizioni ambientali particolarmente aggressive occorre adottare verniciature speciali.

#### ATTENZIONE

In caso di verniciatura dei prodotti, si devono preservare da tale trattamento i piani lavorati e le tenute, al fine di evitare che la vernice ne alteri le caratteristiche chimico-fisiche e pregiudichi l'efficienza dei paraolio. Occorre analogamente preservare la targa di identificazione, e proteggere contro l'occlusione il tappo di livello dell'olio e il foro del tappo di sfiato (ove esistenti).

### 1.10 Scope of the supply

#### 1.10.1 Painting and protection

The gear units are externally painted with an epoxy primer and RAL 5010 blue epoxy enamel, unless different contractual instructions are given.

The protection is suitable to stand normal industrial environments, also outdoors, and allows additional synthetic paint finishes.

For further details about the supply conditions, please refer to the following table

#### Paint features

The features of the paint used are the following: thermosetting powder-coating based on polyester resins, modified with epoxy resins.

On request, we can supply:

- 1-Painting cycle specs;
- 2-Specifications for thickness, hardness, resistance to corrosion;
- 3-Technical data sheet of the Powder coating used.

In case particularly aggressive environment conditions are expected, special paints will be needed.

#### ATTENTION

If the product must be painted, protect the machined surfaces and oil seals/gaskets in order to prevent any damage. It is also necessary to protect the identification plate, the oil level plug (if fitted) and the hole in the breather plug (if fitted) against obstruction.

### 1.10 Условия поставки

#### 1.10.1 Защитное покрытие

Если иное не оговорено контрактом редуктор поставляется покрытым эпоксидным грунтом и голубой RAL5010 синтетической эмалью.

Данное покрытие предназначено для промышленного использования в нормальных условиях и на открытом воздухе, а также позволяет наносить дополнительные покрытия, синтетические лаки, краски.

Дополнительную информацию об условиях поставки можно найти в следующей таблице.

#### Характеристики краски

Используемые покрытия состоят из: термореактивных порошковых покрытий на основе полиэфирных смол, модифицированных эпоксидных смол.

По запросу доступно:

- 1 - Покраска в другой цветовой спектр;
- 2 - Прочность, твердость, устойчивость к коррозии;
- 3 Техническое описание используемых порошковых покрытий

Для эксплуатации в особых агрессивных средах необходимо применять специальные покрытия

#### ВНИМАНИЕ

В случае самостоятельного нанесения дополнительных покрытий защитите от попадания краски обработанные поверхности и уплотнения во избежание изменения их физико-химических свойств. Также необходимо защитить шильдик изделия и пробку уровня масла и пробку воздушного клапана.

| Serie<br>Series<br>Серия | Grandezza<br>Size<br>Габарит                | Verniciatura<br>Interna<br>Inner painting<br>Внутреннее покрытие | Verniciatura Esterna<br>Outer painting<br>Наружнее покрытие                             |   | Piani lavorati<br>Machined surfaces<br>Обработанные поверхности  | Alberi<br>Shafts<br>Валы  |
|--------------------------|---|--|---|---|--|---|
|                          |   |  | Tipo e Caratteristiche vernice<br>Paint type and features<br>Тип краски и свойства      | Verniciabile<br>Can be painted<br>Возможность покраски  |  |   |
| <b>A/1</b>               | 32-40-50-60-80-100                          | Uguale a verniciatura esterna<br>Same as outer painting          | Verniciatura a Polvere RAL 5010<br>Powder coating RAL 5010<br>Порошковая эмаль RAL 5010 | Si<br>Dopo Grassatura e Carteggiatura e/o applicazione di un PRIMER                               | Quando il materiale è la ghisa sono protetti con olio antiruggine.<br><br>When material is cast iron, they are protected with rustproof oil.<br><br>Поверхности из чугуна покрыты консервационным материалом | Protetti con olio antiruggine.<br><br>Protected with rustproof oil. |
| <b>A</b>                 | 50-60-80-100-120                            |  |   | Yes<br>After Degreasing and sanding and/or application of a PRIMER                                |  |   |
| <b>O</b>                 | 63-71-80-90-100-112-125-132-140-150-170-190 |  |   | Да<br>После обезжиривания и шлифовки и/или при заказе только грунтованной поверхности             |  |   |
| <b>S</b>                 | 35-45                                       |  |   |   |  |   |
| <b>P</b>                 | 63-71-90-112                                |  |   |   |  |   |
| <b>PL</b>                | 85-95-105-115-125-135                       |  |   |   |  |   |
| <b>PT</b>                | 80-100-125-132-140-150-170-190              |  |   |   |  |   |
| <b>A</b>                 | 25-35-41-45                                 | Nessuna<br>None<br>Нет   | Nessuna<br>None<br>Нет  | Si<br>Prodotti monocomponente e bicomponente<br><br>Yes<br>Monocomponent and bicomponent products | Nessuna / None / Keine<br>A 35,41,45 sono NON LAVORATI.<br>A 35,41,45 are NOT MACHINED.<br>A 35,41,45 ist NICHT BEARBEITET.  | Покрыты консервационным материалом                                  |
| <b>S</b>                 | 25  |  |   | Да<br>одно и двух компонентные покрытия   | Nessuna / None<br>Нет  |   |
| <b>PL</b>                | 25-45-65                                    |  |   |   |  |   |

**1.10 Stato di fornitura****1.10.2 Lubrificazione**

Per i dati relativi allo stato di fornitura dei riduttori per quanto riguarda la lubrificazione si rimanda al paragrafo relativo alla lubrificazione.

**ATTENZIONE:**

Lo stato di fornitura è messo in evidenza con una targhetta adesiva posta sul riduttore.

Verificare la corrispondenza tra stato di fornitura e targhetta adesiva.

**1.10 Scope of the supply****1.10.2 Lubrication**

*Please refer to the paragraph about lubrication for further details on state of supply of gearboxes as far as lubrication is concerned.*

**CAUTION:**

*Gearbox state of supply is indicated on a nameplate applied on gearbox.*

*Ensure that nameplate data and state of supply correspond.*

**1.10 Условия поставки****1.10.2 Смазка**

За информацией, относящейся к поставке смазочных материалов редуктора, обратитесь к разделу Смазка.

**ВНИМАНИЕ!**

Редуктор на корпусе имеет наклейку, отражающую состояние поставки смазки. Убедитесь, что наименование масла совпадает требуемым типом.

|   |   |  |  |
|---|---|--|--|
| <p>Riduttore Privo di Lubrificante<br/><i>Gearbox with no lubricant</i><br/>Редуктор поставляется без масла</p> | <p>Riduttore Completo di Lubrificante Standard STM<br/><i>Gearbox with lubricant STM standard</i><br/>Редуктор заправлен стандартным маслом</p> | <p>Riduttore Completo di Lubrificante "ALIMENTARE"<br/><i>Gearbox with lubricant "FOOD-TYPE"</i><br/>Редуктор заправлен маслом пищевого типа</p> | <p>Riduttore della serie S<br/><i>S-series gearbox</i><br/>Редуктор серии S</p>  |
| <p>RIDUTTORE PRIVO DI OLIO<br/><i>GEARBOX WITHOUT LUBRICANT</i></p>   | <p>LUBRIFICATO A VITA CON OLIO SINTETICO<br/><i>PACKED FOR LIFE WITH SYNTHETIC OIL</i></p>  | <p>LUBRIFICATO A VITA CON OLIO ALIMENTARE<br/><i>PACKED FOR LIFE WITH ALIMENARY OIL</i><br/>SHELL CASSIDA GL<br/>iso 150 iso 220 iso320</p>      | <p> <b>ATTENZIONE WARNING</b> <br/>ATTENZIONE! Prima della messa in funzione del riduttore è indispensabile montare il tappo di sfiato allegato<br/>ATTENTION! Before to start working is necessary to assemble the breather plug<br/>ВНИМАНИЕ! Перед началом эксплуатации установите воздушный клапан</p> |

**1.10.3 Antiretro**

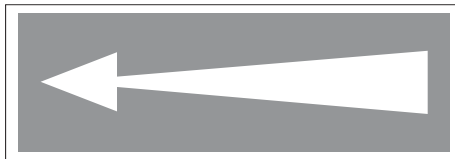
Qualora sia presente un dispositivo antiretro una freccia ne evidenzia il senso di rotazione consentito.

**1.10.3 Back-stop device**

*In the event a back-stop device is provided, an arrow indicates its permitted direction of rotation.*

**1.10.3 Стопор обратного хода**

Разрешенное направление вращения вала редуктора, оснащенного ограничителем обратного хода указано стрелкой.







1.10 Stato di fornitura

1.10 Scope of the supply

1.10 Условие поставки

1.10.4 Connessione motore/riduttore con giunto STM/ROTEX

1.10.4 Connecting the motor and gearbox with STM/ROTEX joint

1.10.4 Соединение мотора с редуктором с помощью муфты типа STM/ROTEX

Qualora la connessione tra riduttore e macchina motrice sia effettuata con un giunto è necessario verificare se è necessario montare un linguetta di dimensioni a disegno STM.

If gearbox and driving machine are connected by means of a joint, check whether it is necessary to install a key sized as specified on STM drawing.

При соединении вала редуктора и вала двигателя через муфту необходимо проверить необходимость использования шпонки вала по чертежу STM.

La linguetta e la targhetta nella quale sono riportate le istruzioni di montaggio sono allegate ad ogni fornitura.

Key and nameplate indicating assembly instructions come with any supply.

Should they be missing, report this problem to our Sales Dept. and follow these instructions for installing the motor to gearbox.

Нижe приведена инструкция по установке электродвигателя.

Qualora non fornite segnalare il problema al Nostro Ufficio Commerciale ed attenersi alla presenti istruzioni per l'installazione del motore sul riduttore.

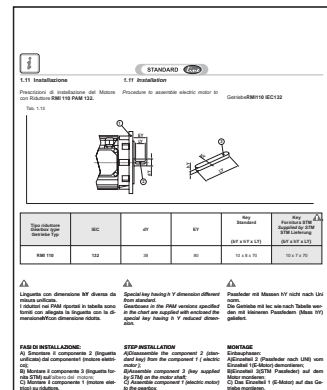
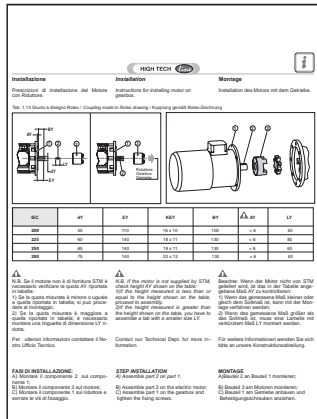
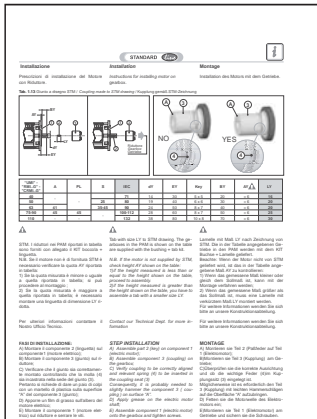
Follow are showed some of the nameplates bearing the installation instructions

Di seguito sono allegate targhette con le relative istruzioni di montaggio.

Giunto a disegno "STM" Joint to "STM" drawing Соединение муфтой по чертежу "STM"

Giunto tipo "ROTEX" "ROTEX" type of joint Муфта "ROTEX"

Connessione motore/riduttore Connecting the motor/gearbox Соединение мотора с редуктором



Per quanto non qui specificato, fare riferimento al manuale d'uso e manutenzione reperibile sul ns. sito Web: www.stmspa.com

For additional information please refer to STM maintenance booklet available on our internet site: www.stmspa.com

За дополнительной информацией обращайтесь к инструкции по эксплуатации, скачать которую можно с интернет-сайта: www.stmspa.com



1.11 Normative applicate

1.11 Standards applied

1.11 Исползованные стандарты

1.11.1 Specifiche prodotti non "ATEX"

I riduttori della STM SpA sono organi meccanici destinati all'uso industriale e all'incorporazione in apparecchiature meccaniche più complesse. Dunque non vanno considerati macchine indipendente per una predeterminata applicazione ai sensi 2006/42/CE, né tantomeno dispositivi di sicurezza.

1.11.1 Specifications of non - "ATEX" products

STM SpA gearboxes are mechanical devices for industrial use and incorporation in more complex machines. Consequently, they should not be considered neither self-standing machines for a pre-determined application according to 2006/42/EEC nor safety devices.

1.11.1 Требования к продукции без применения норм АТЕХ

Редукторы STM являются механическим устройствами, предназначенные для промышленного использования. Не должны рассматриваться как самостоятельное оборудование для применения в соответствии с 2006/42/ЕС или в качестве защитных/предохранительных устройств.

1.11.2 Specifiche prodotti "ATEX"

Campo applicabilità

La direttiva ATEX (94/9/CE) si applica a prodotti elettrici e non elettrici destinati a essere introdotti e svolgere la loro funzione in atmosfera potenzialmente esplosiva. Le atmosfere potenzialmente esplosive vengono suddivise in gruppi e zone a seconda della probabilità di formazione. I prodotti STM sono Conformi alla seguente classificazione:

- 1- Gruppo: II
2- Categoria: Gas 2G polveri 2D
3- Zona: Gas 1 - Polveri 21

1.11.2 Specifications of "ATEX" products

Application field

ATEX set of provisions (94/9/CE) is referred to electric and non-electric products which are used and run in a potentially explosive environment. The potentially explosive environments are divided into different groups and zones according to the probability of their formation. STM products are in conformity with following classification:

- 1- Group : II
2- Type : Gas 2G dust 2D
3-Zone : Gas 1 - Dust 21

1.11.2 Спецификация продукции по нормам "ATEX"

Сфера применения

Нормы АТЕХ (94/9/ЕС) применяются к электрическому и неэлектрическому оборудованию, которое предназначено для эксплуатации в потенциально взрывоопасной среде. Потенциально взрывоопасные среды делятся на различные группы и зоны, в зависимости от вероятности их образования. Продукция STM соответствует следующей классификации:

- 1 - Группа: II
2 - Тип: Газ 2G Пыль 2D
3 - Зона: Газ 1 - Пыль 21

Table with 6 columns: Temperature class, T1, T2, T3, T4, T5. It details maximum surface temperatures for different ATEX classes (T1 to T5) and provides a note on how to request a specific ATEX temperature class.

I prodotti STM sono marcati classe di temperatura T4 per IIG (atmosfera gassosa) e 135° C per IID (atmosfera polverosa).

STM products are branded temperature class T4 for IIG (gas environment) and 135°C for IID (dust environment).

Продукция STM поставляется с температурным классом T4 для IIG (газообразная среда) и 135°C для IID (пылеобразная среда).

Nel caso di classe di temperatura T5 occorre verificare la potenza limite termico declassata (rif. normativa interna NORM\_0198, visionabile sul sito web: www.stmspa.com).

In case of T5 temperature class it will be necessary to verify the declassified thermal limit power (refer to internal standard NORM\_0198, available on the web site: www.stmspa.com).

При выборе температурного класса T5 необходимо проверить предельную термическую мощность (согласно внутренним стандартам NORM\_0198, которые доступны на сайте: www.stmspa.com).

I prodotti del gruppo IID (atmosfera polverosa) vengono definiti dalla massima temperatura di superficie effettiva.

The products of the family IID (dust environment) are defined by the max effective surface temperature.

Продукция предназначена для эксплуатации в группе IID (пылеобразная среда) выбирается в соответствии с ее максимальной температурой поверхности. Представленные значения максимальной температуры поверхности определены для ее стандартного исполнения и температурой окружающей среды (от -20° C до +40°С), без учета возможного отложения пыли. Любые отклонения от этих значений могут значительно повлиять на рассеивание тепла и рабочей температуры.

La massima temperatura di superficie è determinata in normali condizioni di installazione e ambientali (-20°C e +40°C) e senza depositi di polvere sugli apparecchi. Qualunque scostamento da queste condizioni di riferimento può influenzare notevolmente lo smaltimento del calore e quindi la temperatura.

Max surface temperature is determined in standard installation and environmental conditions (-20°C and +40°C) and in absence of dust on product surface. Any other condition will modify the heat dissipation and consequently the temperature.

**1.11 Normative applicate****1.11.3 Prodotti disponibili**

I prodotti disponibili in esecuzione "ATEX" sono:

- AR, AM /1/2/3;
- OR, OM;
- PR, PM;
- SM.

**N.B**

Sono escluse dalla certificazione tutte le versioni con limitatore di coppia e con motore compatto.

**1.11.4 Direttive CE- marcatura CE- ISO9001****Direttiva Bassa Tensione 2006/95/CE**

I motoriduttori, motorivvii angolari, motovariatori e i motori elettrici STM sono conformi alle prescrizioni della direttiva Bassa Tensione .

**2004/108/CE Compatibilità elettromagnetica**

I motoriduttori, motorivviiangolari, motovariatori e i motori elettrici STM sono conformi alle specifiche della direttiva di Compatibilità Elettromagnetica.

**Direttiva Macchine 2006/42/CE**

I motoriduttori, motorivviiangolari, motovariatori e i motori elettrici STM non sono macchine ma organi da installare o assemblare nelle macchine.

**Marchio CE, dichiarazione del fabbricante e dichiarazione di conformità.**

I motoriduttori, motovariatori e i motori elettrici hanno il marchio CE.

Questo marchio indica la loro conformità alla direttiva Bassa Tensione e alla direttiva Compatibilità Elettromagnetica.

Su richiesta, STM può fornire la dichiarazione di conformità dei prodotti e la dichiarazione del fabbricante secondo la direttiva macchine.

**ISO 9001**

I prodotti STM sono realizzati all'interno di un sistema di qualità conforme allo standard ISO 9001. A tal fine su richiesta è possibile rilasciare copia del certificato.

**1.11 Standards applied****1.11.3 Products available**

Products available in "ATEX" execution:

- AR, AM /1/2/3;
- OR, OM;
- PR, PM;
- SM.

**N.B.**

All versions with torque limiter and compact motor are excluded from certification.

**1.11.4 EC Directives-CE mark-ISO 9001****Directive 2006/95 EEC Low VoltageSTM**

geared motors, right angle drives with motor, motovariators and electric motors meet the specification of the low voltage directive.

**2004/108/EEC Electromagnetic Compatibility**

STM geared motors, right angle drives with motor, motovariators and electric motors correspond to the specifications of the EMC directive.

**Machinery Directive 2006/42/EC**

STM geared motors, right angle drives with motor, motovariators and electric motors are not standalone machines, they are exclusively for installation into a machine or for assembly on a machine.

**CE Mark, Conformity Declarations and Manufacturer's Declaration.**

STM geared motors, right angle drives with motor, motovariators and electric motors carry the CE Mark.

It indicates conformity to the low voltage directive and to electromagnetic compatibility directive.

On request STM supplies both the conformity declarations and the manufacturer's declaration according to the machine directive.

**ISO 9001**

STM products have been designed and manufactured according to ISO 9001 quality system standard.

On request a copy of the certification can be issued.

**1.11 Исползованные стандарты****1.11.3 Доступная продукция**

В исполнении по нормам "ATEX" доступна следующая продукция:

- AR, AM /1/2/3;
- OR, OM;
- PR, PM;
- SM.

**ВНИМАНИЕ**

Оборудование со встроенным ограничителем крутящего момента и уменьшенным электродвигателем на подлежит сертификации.

**1.11.4 Европейские нормы CE-ISO9001****Нормы 2006/95/EEC по низкому напряжению**

мотор-редукторы, мотор-вариаторы и электродвигатели отвечают требованиям директивы по низкому напряжению.

**2004/108/EG Электромагнитная совместимость**

Мотор-редукторы, мотор-вариаторы и электродвигатели соответствуют требованиям стандарта по электромагнитной совместимости.

**Директива 2006/42/EG**

Мотор-редукторы, мотор-вараторы и электродвигатели не являются самостоятельным оборудованием и предназначены для использования в составе оборудования.

**Маркировка CE, декларация соответствия**

Мотор-редукторы STM, мотор-вариаторы и электродвигатели имеют клеймо CE. Оно отражает соответствие директиве по низкому напряжению и электромагнитной совместимости.

По запросу STM представляет копии декларации соответствия и декларации изготовителя в соответствии с директивой машиностроения.

**ISO 9001**

Продукция STM разработана и изготовлена в соответствии с ISO 9001 системы качества.

По запросу может быть представлена копия данного сертификата

**1.11 Normative applicate****1.11.5 Normative riferimento  
Progettazione e Fabbricazione**

Tutti i prodotti della STM sono progettati nel rispetto delle seguenti normative:

**Calcolo degli ingranaggi e cuscinetti**

ISO 6336

Calcolo della capacità di carico degli ingranaggi cilindrici.

BS 721

Calcolo della capacità di carico delle viti e delle corone elicoidali.

ISO 281

Calcolo della durata a fatica dei cuscinetti volventi.

**Materiali**

EN 10084

Acciaio da cementazione per ingranaggi e viti senza fine.

EN 10083

Acciaio da bonifica per alberi.

UNI EN 1982

Bronzo per corone elicoidali.

UNI EN 1706

Alluminio e leghe di Alluminio

UNI EN 1561

Fusioni in ghisa grigia.

UNI EN 1563 2004

Getti di ghisa a grafite sferoidale

UNI 3097

Acciaio per cuscinetti per piste rotolamento.

**1.11 Standards applied****1.11.5 Standards applied**

All STM products are designed following these standards:

**Calculation of gearboxes and bearings**

ISO 6336:

Calculation of load capacity of spur and helical gears

BS 721:

Calculation of load capacity for worm gearing.

ISO 281:

Rolling bearings — Dynamic load ratings and rating life

**Materials**

EN 10084

Case hardening steels for gears and worms

EN 10083

Quenched and Tempered Steels for shafts

UNI EN 1982

Copper for helical worm-gears

UNI EN 1706

Aluminium alloy

UNI EN 1561

Grey iron casting

UNI EN 1563 2004

Spheroidal cast iron

UNI 3097

Ball and roller bearing steel

**1.11 Исползованные стандарты****1.11.5 Исползованные стандарты**

Вся продукция STM спроектирована согласно следующим стандартам:

**Расчет редукторов и подшипников**

ISO 6336

Расчет допустимых нагрузок прямозубых и косозубых колес

BS 721

Расчет допустимых нагрузок червячной передачи.

ISO 281

Роликовые подшипники - Динамическая грузоподъемность и расчетный ресурс

**Материалы**

EN 10084

Цементированная с последующей закалкой сталь для зубчатых колес и червячных валов

EN 10083

Закаленные и отпущенные стали для валов

UNI EN 1982

Бронза для червячных колес

UNI EN 1706

Алюминиевый сплав

UNI EN 1561

Серый чугун для корпусов

UNI EN 1563 2004

Чугун со сфероидальным графитом

UNI 3097

Сталь шариков и роликов подшипников


| Serie<br>Series<br>Тип | Materiale costruttivi - Casse - Flange - Coperchi<br>Material - Housings - Flanges - Covers<br>Материал - Корпуса - Фланцы - Крышки |  |  |  |
|------------------------|---|--|--|--|
|                        | Casse/-Housings/Корпус  |  | Flange - Coperchi/Flanges - Covers/Фланцы - Крышки |  |
|                        | Alluminio/Aluminium/Алюминий  | Ghisa/Grey/Чугун   | Alluminio/Aluminium/Алюминий                       | Ghisa/Grey/Чугун   |
| <b>A / 1</b>           | 32 - 40 - 50  | 6 0- 8 0- 1 0 0  | 3 2- 4 0- 5 0                                      | 60 - 80 - 100  |
| <b>A</b>               | 25 - 35 - 41 - 45   | 50 - 60 - 80 - 100 - 120                                     | 25 - 35 - 41 - 45                                  | 50 - 60 - 80 - 100 - 120                                     |
| <b>O</b>               | 63 - 71   | 80 - 90 - 100 - 112 - 125 - 132 -<br>- 140 - 150 - 170 - 190 | 63 - 71  | 80 - 90 - 100 - 112 - 125 - 132 -<br>- 140 - 150 - 170 - 190 |
| <b>S</b>               | 25 - 35 - 45  | —  | 25 - 35 - 45                                       | —  |
| <b>P</b>               | 63 - 71   | 90 - 112   | 63 - 71  | 90 - 112   |
| <b>PL</b>              | 25 - 45 - 65  | 85-95-105-115-125-135  | 25 - 45 - 65                                       | 85-95-105-115-125-135  |
| <b>PT</b>              | —   | 80-100-125-132-140<br>150-170-190                            | —  | 80-100-125-132-140<br>150-170-190                            |

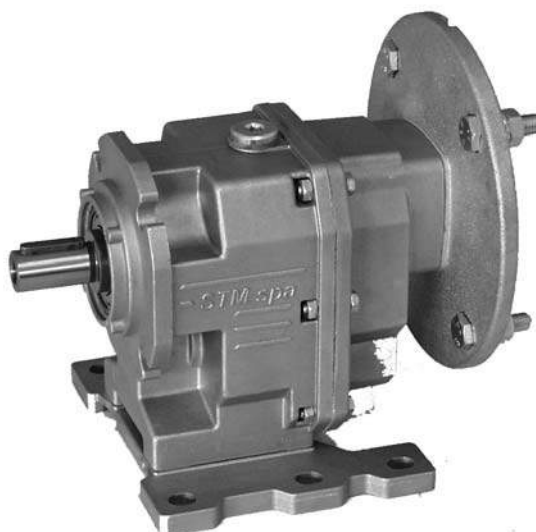




**1.0 RIDUTTORI COASSIALI  
IN-LINE GEARBOXES  
ЦИЛИНДРИЧЕСКИЕ СОСОСНЫЕ РЕДУКТОРЫ**

**AR  
AM, AC**

|     |                           |                                  |                                 |                      |   |
|-----|---------------------------|----------------------------------|---------------------------------|----------------------|---|
|     |                           |                                  |                                 | Pag.<br>Page<br>Стр. | <b>B</b>  |
| 1.1 | Caratteristiche tecniche  | <i>Technical characteristics</i> | Технические характеристики      | <b>B2</b>            |  |
| 1.2 | Designazione              | <i>Designation</i>               | Маркировка                      | <b>B2</b>            |   |
| 1.3 | Versioni                  | <i>Versions</i>                  | Исполнения                      | <b>B3</b>            |   |
| 1.4 | Lubrificazione            | <i>Lubrication</i>               | Смазк                           | <b>B4</b>            |   |
| 1.5 | Carichi radiali e assiali | <i>Axial and overhung loads</i>  | Радиальная и осевая нагрузки    | <b>B6</b>            |   |
| 1.6 | Prestazioni riduttori     | <i>Gearboxes performances</i>    | Характеристики редукторов       | <b>B8</b>            |   |
| 1.7 | Prestazioni motoriduttori | <i>Gearmotors performances</i>   | Характеристики мотор-редукторов | <b>B17</b>           |   |
| 1.8 | Dimensioni                | <i>Dimensions</i>                | Размеры                         | <b>B30</b>           |   |
| 1.9 | Linguette                 | <i>Keys</i>                      | Шпонки                          | <b>B42</b>           |   |



**1.1 Caratteristiche tecniche**

La progettazione di questi riduttori è stata impostata su una struttura monolitica particolarmente rigida che permette l'applicazione di elevati carichi.

**1.1 Technical characteristics**

The design of this series of gearboxes has been based on a particularly rigid monolithic structure enabling the application of heavy loads.

**1.1 Технические характеристики**

Редукторы и мотор-редукторы данного типа сконструированы в цельном неразъемном корпусе, способном воспринимать повышенные нагрузки.

**1.2 Designazione****1.2 Designation****1.2 Маркировка**

|             | Versione<br>Version<br>Исполнение | Grandezza<br>Size<br>Габарит     | ir   | IEC                         | Tipo<br>Type<br>Тип  | Grandezza<br>Size<br>Габарит | Lunghezza<br>Length<br>Типоразмер | Designazione Motori<br>Designation Motors<br>Маркировка моторов |                            |
|-------------|-----------------------------------|----------------------------------|--|-----------------------------|----------------------|------------------------------|-----------------------------------|---|----------------------------|
|             |                                   |                                  |  |                             |                      |                              |                                   | CT18IGBD1   | Esempio / Example / Пример |
| <b>AM</b>   | —                                 |                                  | vedi tabelle prestazioni<br>See performance tables<br>Смотри таблицу характеристик | 80 (B5)<br>80 (B14)<br>.... |                      |                              |                                   | <b>AMP 50/2 1:20 80B5</b>                                       |                            |
|             | P                                 | 25                               |  |                             | T                    | 56                           | A                                 | <b>AMP 50/2 1:20 T 56 A 4 B5</b>                                |                            |
|             | P1<br>P2<br>F1<br>F2<br>F3<br>P/F | 32<br>35<br>41<br>45<br>50<br>60 |  | /1<br>/2<br>/3              | TA<br>....<br>H      | ....<br>315                  | ....<br>ML                        |   |                            |
| <b>**AR</b> | P/F1<br>P/F2<br>P/F3              | 80<br>100<br>120                 |  |                             |                      |                              | <b>ARP 50/2 1:20</b>              |   |                            |
| <b>*AC</b>  |                                   |                                  |  |                             | T<br>TA<br>....<br>H | 56<br>....<br>315            | A<br>....<br>ML                   | <b>ACP 50/2 1:20 T 56 A 4</b>                                   |                            |
|             |                                   |                                  |  |                             |                      |                              |                                   |   |                            |

**Altre specifiche:**

Posizione della morsettiera del motore se diversa da quella standard (1).  
Lubrificante (non per i tipi già lubrificati a vita).  
Posizione di montaggio con indicazione tappi di livello e carico; se non specificato si considera standard la posizione M1.

**N.B.**

\* Non sono previste le versioni AC 35, 41, 45, 100, 120  
\*\* Non è prevista la versione AR 25, 35, 41, 45.

**Further specifications:**

Terminal board box position if different from standard (1).  
With lubricant (except for size lubricated for life).  
Mounting position. Indications must be given regarding level and breather plugs. If not specified positions, M1 is considered standard.

**NOTE.**

\* We don't supply the following type: AC 35, 41, 45, 100, 120  
\*\* We don't supply the type AR 25, 35, 41, 45.

**Другие спецификации:**

Положение клеммной коробки двигателя, если отличается от стандартного (1).  
Тип смазки (за исключением габарито поставляемых со смазкой на весь срок эксплуатации).  
Монтажная позиция с указанием пробок для заправки, слива и контроля уровня масла; если иное не указано, предполагается стандартная позиция M1.

**ПРИМЕЧАНИЕ.**

\* Не изготавливаются следующие типы AC 35, 41, 45, 100, 120  
\*\* Не изготавливаются AR 25, 35, 41, 45.





1.3 Versioni

1.3 Versions

1.3 Исполнения



Versioni riduttori  
Gearboxes versions  
Исполнения редукторов

# AM/1 - AR/1 - AC/1

32 - 40 - 50 - 60 - 80 - 100



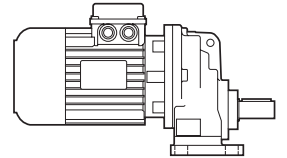
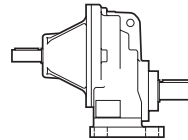
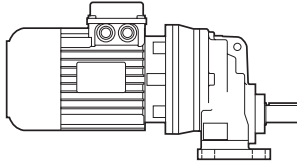
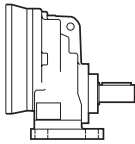
AM... (IEC)

AM...

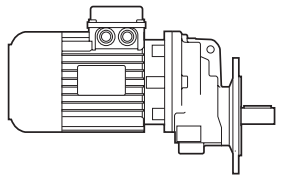
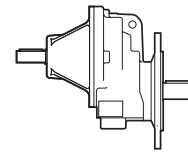
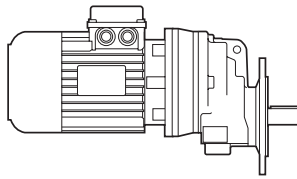
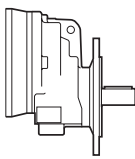
AR...

AC...

P



F1  
F2  
F3



Versioni riduttori  
Gearboxes versions  
Исполнения редукторов

# AM/2-3 - AC/2-3

25 - 35 - 41 - 45

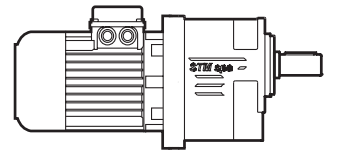
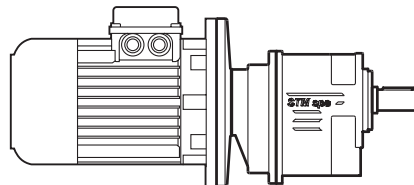
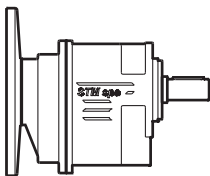
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AM...

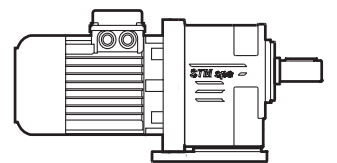
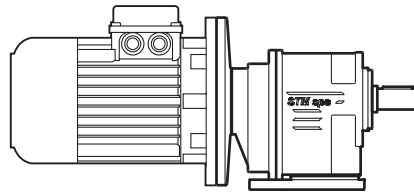
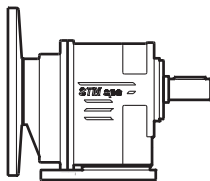
\*\* AR...

\* AC...

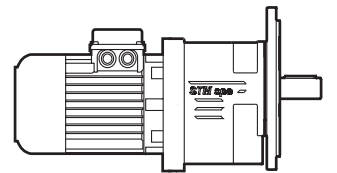
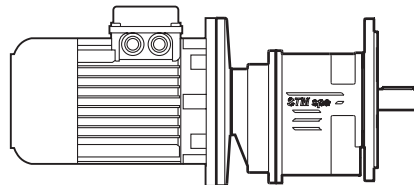
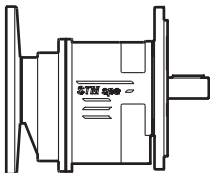
—



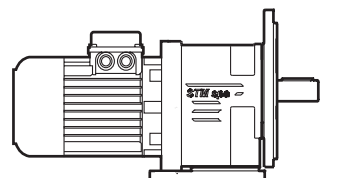
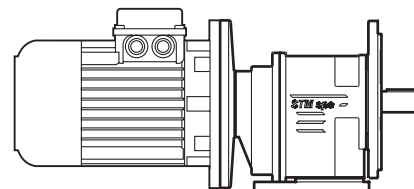
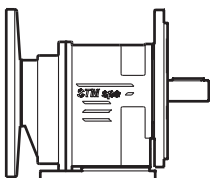
P (25-35-45)  
P1 (41)  
P2 (41)



F...



P/F. (25-35-45)  
P1/F. (41)  
P2/F. (41)





1.3 Versioni

1.3 Versions

1.3 Исполнения



Versioni riduttori  
Gearboxes versions  
Исполнения редукторов

# AM/2-3 - AR/2-3 - AC/2-3

50 - 60 - 80 - 100 - 120

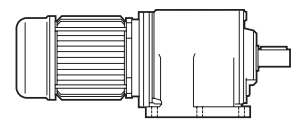
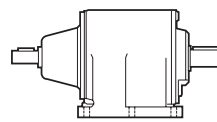
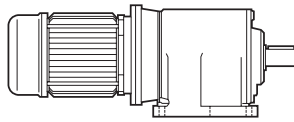
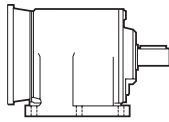
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AM...

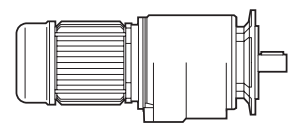
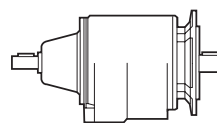
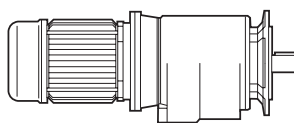
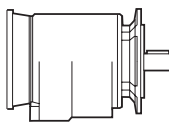
AR...

\* AC...

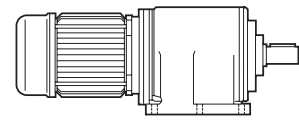
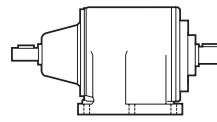
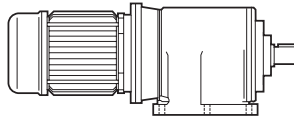
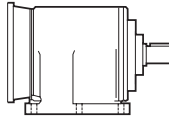
**P**  
50 - 120



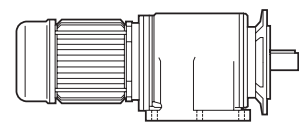
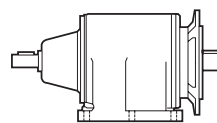
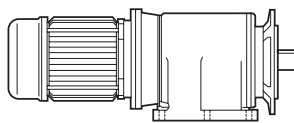
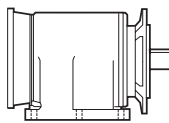
**F1**  
**F2**  
**F3**  
50 - 120



**P/F**  
50 - 60 - 80 - 120

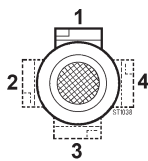


**P/F1**  
**P/F2**  
**P/F3**  
50 - 120

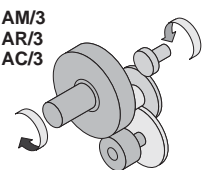
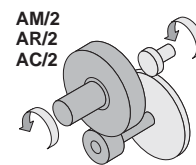
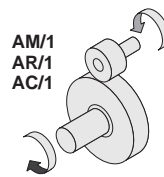


Posizione morsettieria  
Terminal board position  
Положение клеммной коробки

1- STANDARD



Senso di rotazione / Direction of rotation / Направление вращения





## 1.4 Lubrificazione

## 1.4 Lubrication

## 1.4 Смазка

Lubrificazione riduttori  
Gearboxes lubrication  
Смазка редуктора

## AM/1 - AR/1 - AC/1

## Generalità

Si consiglia l'uso di oli a base sintetica. (Vedere a tale proposito le indicazioni riportate nel capitolo A, paragrafo 1.4)

Nella tabella Tab. 2.1 sono riportati i quantitativi di olio necessari per il corretto funzionamento dei riduttori.

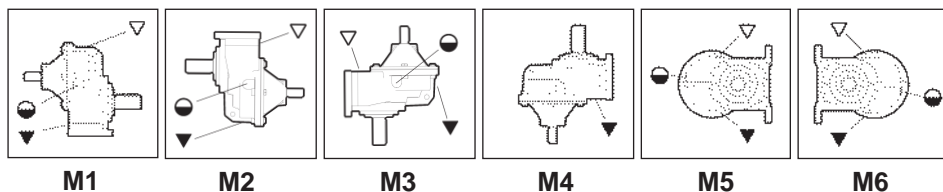
## Prescrizioni in fase d'ordine e stato di fornitura

I riduttori delle grandezze 32,40,50,60 sono forniti completi di olio sintetico di viscosità ISO 320. Per questi riduttori è **necessario** specificare la posizione di montaggio.

I riduttori nelle grandezze 80,100 sono forniti predisposti per lubrificazione ad olio ma privi di lubrificante il quale potrà essere fornito a richiesta.

Per questi riduttori è **necessario** specificare la posizione di montaggio.

## Posizioni di montaggio



## Mounting positions

## Общая информация

Рекомендуется использовать синтетические масла (см. Главу А, параграф 1.4.) Таблица 2.1 отображает необходимое количество масла в зависимости от монтажного положения

## Условия к заказу изделия

Соосные редукторы габаритов 32, 40, 50, 60 поставляются заправленными синтетическим маслом вязкостью ISO 320 сСт.

**Необходимо** указать требуемое монтажное положение для данных редукторов.

Редукторы 80 и 100 типоразмеров поставляются без смазки, которая должна быть заказана отдельно.

**Необходимо** указать требуемое монтажное положение для данных редукторов.

## Монтажное положение

- ▽ Carico / Breather plug / Воздушный клапан
- Livello / Level plug / Уровневая пробка
- ▼ Scarico / Drain plug / Сливная пробка



Tab. 2.1

| Quantità di lubrificante / Lubricant Quantity / Количество смазки (кг)  |   |       |       |       |       |       |  |   |   |
|---|---|-------|-------|-------|-------|-------|--|---|---|
| AR<br>AM - AC   | Posizioni di montaggio / Mounting Positions / Монтажные положения |       |       |       |       |       | Stato di fornitura<br>State of supply<br>Состояние поставки  | * n°. tappi olio<br>* No. of plugs<br>Anzahl<br>Кол-во пробок   | Pos. montaggio<br>Mounting position<br>Указание монтажного<br>положения |
|   | M1  | M2    | M3    | M4    | M5    | M6    |  |   |   |
| 32  | 0.100   |       |       |       |       |       | Riduttori forniti completi di olio sintetico<br>Gearboxes supplied with synthetic oil<br>Редукторы поставляются<br>заправленными синтетическим<br>маслом | 1   | <b>Non Necessaria</b><br><b>Not Necessary</b><br><b>Не требуется</b>    |
| 40  | 0.160   | 0.270 | 0.180 | 0.270 | 0.160 | 0.160 |  | 1   | <b>Necessaria</b><br><b>Necessary</b><br><b>Обязательно</b>             |
| 50  | 0.300   | 0.300 | 0.200 | 0.300 | 0.200 | 0.200 |  | 1   |   |
| 60  | 0.470   | 0.640 | 0.570 | 0.750 | 0.570 | 0.570 |  | 1   |   |
| 80  | 1.05  | 1.05  | 1.35  | 1.65  | 1.4   | 1.4   | Riduttori predisposti per lubrificazione ad olio<br>Gearboxes supplied ready for oil lubrication<br>Редукторы подготовленные к смазке                    | 4   | <b>Necessaria</b><br><b>Necessary</b><br><b>Обязательно</b>             |
| 100   | 2.50  | 3.00  | 3.00  | 3.30  | 3.00  | 3.00  |  | 4   |   |
| Le quantità di olio sono approssimative; per una corretta lubrificazione occorre fare riferimento al livello segnato sul riduttore. |   |       |       |       |       |       | Oil quantities listed in the table are approximate; to ensure correct lubrication, please refer to the level mark on the gear unit.                      | Приведенные значения необходимого количества масла приближительны. При заправке редуктора маслом ориентируйтесь по пробке уровня масла. |   |

## ATTENZIONE

- A) Se in fase d'ordine la posizione di montaggio è omessa, il riduttore verrà fornito con i tappi predisposti per la posizione M1.
- B) Il tappo di sfiato è allegato solo nei riduttori che hanno più di un tappo olio.
- D) Eventuali forniture con predisposizioni tappi diverse da quella indicata in tabella, dovranno essere concordate.
- E) Nei riduttori dove è necessario specificare la posizione di montaggio, la posizione richiesta è indicata nella targhetta del riduttore.

## WARNING

- A) It is necessary to specify the mounting position when ordering. If the mounting position is not specified in the ordering phase, the gearbox supplied will have plugs pre-arranged for position M1.
- B) A breather plug is supplied only with gearboxes that have more than one oil plug.
- C) The supply of gearboxes with different plug pre-arrangements has to be agreed with the manufacturer.
- D) The gearboxes that need a specific assembling position have the indication of it on the label of the gearbox.

## ACHTUNG

- A) Если при заказе монтажное положение не было указано, редуктор будет укомплектован пробками для монтажной позиции M1.
- B) Воздушными клапанами комплектуются только редукторы, имеющие более, чем одну пробку.
- C) Иные варианты установки пробок должны быть согласованы с производителем
- D) Для редукторов, в маркировке которых необходимо указывать монтажное положение, оно указывается на заводской табличке.

**Lubrificazione riduttori**  
**Gearboxes lubrication**  
**Смазка редукторов****AM/2-3 - AR/2-3 - AC/2-3****Generalità**

Si consiglia l'uso di oli a base sintetica. (Vedere a tale proposito le indicazioni riportate nel capitolo A, paragrafo 1.4.). Nella tabella 2.2 sono riportati i quantitativi di olio necessari per il corretto funzionamento dei riduttori.

**Prescrizioni in fase d'ordine e stato di fornitura**

i riduttori delle grandezze 25,35,40,50 sono forniti completi di olio sintetico di viscosità ISO 320. Per questi riduttori è **necessario** specificare la posizione di montaggio.

I riduttori nelle grandezze 60,80,100,120 sono forniti predisposti per lubrificazione ad olio ma privi di lubrificante il quale potrà essere fornito a richiesta.

Per questi riduttori è **necessario** specificare la posizione di montaggio.

**General information**

The use of synthetic oil is recommended (see details in Chapter A, paragraph 1.4.). Table 2.2 shows the quantities of oil required for correct in-line gearbox performance.

**Ordering phase requirements and state of supply**

Gearbox sizes 25,35,40,50 are supplied with ISO 320 viscosity synthetic oil.

It is **necessary** to specify the mounting position with these gearboxes

Size 60,80,100,120 gearboxes require oil lubrication but are supplied without lubricant that can be requested separately.

It is **necessary** to specify the mounting position with these gearboxes.

**Общая информация**

Рекомендуется использовать синтетические масла (см. Главу А, параграф 1.4.) Таблица 2.1 отображает необходимое количество масла в зависимости от монтажного положения

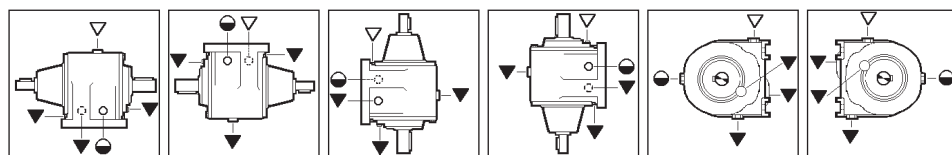
**Условия к заказу изделия**

Редукторы габаритов 25,35, 40, 50, 60 поставляются заправленными синтетическим маслом вязкостью ISO 320 сСт.

**Необходимо** указать требуемое монтажное положение для данных редукторов.

Редукторы 60, 80, 100, 120 типоразмеров поставляются без смазки, которая должна быть заказана отдельно.

**Необходимо** указать требуемое монтажное положение для данных редукторов.

**Posizioni di montaggio**

M1

M2

M3

M4

M5

M6

**Mounting positions****Монтажные положения**

- ▽ Carico / Breather plug / Воздушный клапан
- Livello / Level plug / Уровневая пробка
- ▽ Scarico / Drain plug / Сливная пробка



Tab. 2.2

| AR<br>AM - AC   | Posizioni di montaggio / Mounting Positions / Монтажные положения |       |       |       |    |   | Stato di fornitura<br>State of supply<br>Состояние поставки  | * n°. tappi olio<br>* No. of plugs<br>Кол-во пробок   | Posizione di montaggio<br>Mounting position<br>Указание монтажного положения |
|---|---|-------|-------|-------|----|---|--|---|--|
|   | M1  | M2    | M3    | M4    | M5 | M6  |  |   |  |
| 25  | 0.120   |       |       |       |    |   | Riduttori forniti completi di olio sintetico<br>Gearboxes supplied with synthetic oil<br>Редукторы поставляются заправленными синтетическим маслом | 1   | <b>Non Necessaria</b><br><b>Not Necessary</b><br><b>Не требуется</b>         |
| 35/2  | 0.150   | 0.200 |       | 0.150 |    | 1   |  | <b>Necessaria</b><br><b>Necessary</b><br><b>Обязательно</b>   |  |
| 35/3  | 0.250   | 0.325 | 0.250 | 0.200 |    | 1   |  |   |  |
| 41/2  | 0.290   | 0.240 | 0.300 | 0.200 |    | 1   |  |   |  |
| 41/3  | 0.300   | 0.350 |       | 0.260 |    | 1   |  |   |  |
| 45/2  | 0.350   | 0.400 |       | 0.350 |    | 1   |  |   |  |
| 45/3  | 0.400   | 0.630 | 0.600 | 0.400 |    | 1   |  |   |  |
| 50  | 0.950   | 1.35  | 1.35  | 0.950 |    | 1   |  | <b>Necessaria</b><br><b>Necessary</b><br><b>Обязательно</b>   |  |
| 60  | 1.550   | 2.61  | 2.15  | 1.55  |    | 4 (AMF, ACF, ARF) 5 (AMP, ACP, ARP)   |  |   |  |
| 80  | 2.600   | 4.85  | 4.44  | 2.60  |    | 4 (AMF, ACF, ARF) 5 (AMP, ACP, ARP)   |  |   |  |
| 100   | 5.550   | 9.60  | 9.60  | 5.55  |    | 4 (AMF, ACF, ARF) 5 (AMP, ACP, ARP)   |  |   |  |
| 120   | 10.0  | 16.5  | 16.5  | 10.0  |    | 4 (AMF, ACF, ARF) 5 (AMP, ACP, ARP)   |  |   |  |
| Le quantità di olio sono approssimative; per una corretta lubrificazione occorre fare riferimento al livello segnato sul riduttore. |   |       |       |       |    | Oil quantities listed in the table are approximate; to ensure correct lubrication, please refer to the level mark on the gear unit. |  | Приведенные значения необходимого количества масла приблизительны. При заправке редуктора маслом ориентируйтесь по пробке уровня масла. |  |

**ATTENZIONE**

- A) Se in fase d'ordine la posizione di montaggio è omessa, il riduttore verrà fornito con i tappi predisposti per la posizione M1.
- B) Il tappo di sfiato è allegato solo nei riduttori che hanno più di un tappo olio.
- C) Eventuali forniture con predisposizioni tappi diverse da quella indicata in tabella, dovranno essere concordate.
- D) Nei riduttori dove è necessario specificare la posizione di montaggio, la posizione richiesta è indicata nella targhetta del riduttore.

**WARNING**

- A) It is necessary to specify the mounting position when ordering. If the mounting position is not specified in the ordering phase, the gearbox supplied will have plugs pre-arranged for position M1.
- B) A breather plug is supplied only with gearboxes that have more than one oil plug.
- C) The supply of gearboxes with different plug pre-arrangements has to be agreed with the manufacturer.
- E) The gearboxes that need a specific assembling position have the indication of it on the label of the gearbox.

**ВНИМАНИЕ**

- A) Если при заказе монтажное положение не было указано, редуктор будет укомплектован пробками для монтажной позиции M1.
- C) Воздушными клапанами комплектуются только редукторы, имеющие более, чем одну пробку.
- D) Иные варианты установки пробок должны быть согласованы с производителем
- E) Для редукторов, в маркировке которых необходимо указывать монтажное положение, оно указывается на заводской табличке.

**1.5 Carichi radiali e assiali**

Quando la trasmissione del moto avviene tramite meccanismi che generano carichi radiali sull'estremità dell'albero, è necessario verificare che i valori risultanti non eccedono quelli indicati nelle tabelle.

Nella Tab. 2.3 sono riportati i valori dei carichi radiali ammissibili per l'albero veloce ( $Fr_1$ ). Come carico assiale ammissibile contemporaneo si ha:

$$Fa_1 = 0.2 \times Fr_1$$

**1.5 Axial and overhung loads**

*Should transmission movement determine radial loads on the angular shaft end, it is necessary to make sure that resulting values do not exceed the ones indicated in the tables.*

*In Table 2.3 permissible radial load for input shaft are listed ( $Fr_1$ ). Contemporary permissible axial load is given by the following formula:*

$$Fa_1 = 0.2 \times Fr_1$$

**1.5 Радиальная и осевая нагрузки**

При передаче вращения через механизмы, создающие радиальную нагрузку на вал (шкивы, муфты, звездочки), необходимо проверить, чтобы значения этих нагрузок не превышали указанные в таблице.

В таблице 2.3 приведены допустимые радиальной нагрузки ( $Fr_1$ ) для входного вала. Для определения допустимой аксиальной нагрузки используйте формулу:

$$Fa_1 = 0.2 \times Fr_1$$

**AR/1**

Tab. 2.3

| $n_1$<br>min <sup>-1</sup> | $Fr_1$ (N) |     |     |      |      |      |
|----------------------------|------------|-----|-----|------|------|------|
|                            | AR..1      |     |     |      |      |      |
|                            | 32         | 40  | 50  | 60   | 80   | 100  |
| 2800                       | 170        | 320 | 430 | 520  | 600  | 1000 |
| 1400                       | 220        | 400 | 550 | 700  | 800  | 1200 |
| 900                        | 250        | 450 | 600 | 800  | 920  | 1300 |
| 500                        | 300        | 500 | 850 | 1100 | 1300 | 1500 |

**AR/2  
AR/3**

| $n_1$<br>min <sup>-1</sup> | $Fr_1$ (N) |    |    |    |     |     |      |      |      |      |
|----------------------------|------------|----|----|----|-----|-----|------|------|------|------|
|                            | AR         |    |    |    |     |     |      |      |      |      |
|                            | 25         | 35 | 41 | 45 | 40  | 50  | 60   | 80   | 100  | 120  |
| 2800                       | —          | —  | —  | —  | 320 | 430 | 520  | 600  | 1000 | 1250 |
| 1400                       | —          | —  | —  | —  | 400 | 550 | 700  | 800  | 1200 | 1500 |
| 900                        | —          | —  | —  | —  | 450 | 600 | 800  | 920  | 1300 | 1600 |
| 500                        | —          | —  | —  | —  | 500 | 850 | 1100 | 1300 | 1500 | 1800 |

In Tab. 2.4 sono riportati i valori dei carichi radiali ammissibili per l'albero lento ( $Fr_2$ ). Come carico assiale ammissibile contemporaneo si ha:

$$Fa_2 = 0.2 \times Fr_2$$

*In Table 2.4 permissible radial loads for output shaft are listed ( $Fr_2$ ). Permissible axial load is given by the following formula:*

$$Fa_2 = 0.2 \times Fr_2$$

В таблице 2.4 приведены допустимые радиальной нагрузки ( $Fr_2$ ) для выходного вала. Для определения допустимой аксиальной нагрузки используйте формулу:

$$Fa_2 = 0.2 \times Fr_2$$

Tab. 2.4

**AR/1**

| $n_2$<br>min <sup>-1</sup> | $Fr_2$ (N)   |      |      |      |      |      |
|----------------------------|--------------|------|------|------|------|------|
|                            | AR - AM - AC |      |      |      |      |      |
|                            | 32           | 40   | 50   | 60   | 80   | 100  |
| 2400                       | -            | 600  | 1250 | 1350 | 1900 | 2500 |
| 1850                       | -            | 650  | 1250 | 1450 | 2100 | 2800 |
| 1250                       | 530          | 700  | 1500 | 1650 | 2450 | 3000 |
| 1100                       | 570          | 720  | 1500 | 2000 | 2450 | 3500 |
| 830                        | 630          | 750  | 1500 | 2300 | 2600 | 3600 |
| 630                        | 700          | 850  | 1800 | 2400 | 2900 | 3700 |
| 500                        | 700          | 950  | 2000 | 2600 | 3400 | 3800 |
| 400                        | 740          | 1000 | 2200 | 2900 | 3800 | 3900 |
| 300                        | 880          | 1150 | 2300 | 3000 | 4200 | 4200 |
| 250                        | 970          | 1250 | 2500 | 3400 | 4500 | 4500 |
| 200                        | 1020         | 1370 | 2500 | 3800 | 5000 | 5500 |
| 160                        | 1070         | 1500 | 2500 | 3800 | 5500 | 6500 |
| 130                        | 1200         | 1500 | 2500 | 3800 | 6000 | 7500 |
| 100                        | 1260         | 1500 | 2500 | 3800 | 6000 | 8500 |
| 80                         | 1320         | 1500 | 2500 | 3800 | 6000 | 8500 |
| > 70                       | 1420         | 1500 | 2500 | 3800 | 6000 | 8500 |



Tab. 2.5



**AR/2**  
**AR/3**  
**AM/2**  
**AM/3**  
**AC/2**  
**AC/3**

| $n_2$<br>$\text{min}^{-1}$ | $F_{r2}$ (N) |      |      |      |      |      |       |       |       |
|----------------------------|--------------|------|------|------|------|------|-------|-------|-------|
|                            | AR - AM - AC |      |      |      |      |      |       |       |       |
|                            | 25           | 35   | 41   | 45   | 50   | 60   | 80    | 100   | 120   |
| 1000                       | 420          | 450  | 580  | 665  | 750  | 1100 | 2000  | 3800  | 4500  |
| 700                        | 540          | 580  | 750  | 875  | 1000 | 1500 | 2500  | 5000  | 5800  |
| 500                        | 650          | 700  | 900  | 1050 | 1200 | 1800 | 3000  | 6000  | 7000  |
| 350                        | 650          | 740  | 1100 | 1250 | 1400 | 2300 | 3700  | 7000  | 8200  |
| 250                        | 650          | 800  | 1300 | 1550 | 1800 | 2600 | 4500  | 8200  | 9500  |
| 200                        | 650          | 850  | 1500 | 1850 | 2200 | 3300 | 6000  | 9000  | 10000 |
| 150                        | 650          | 930  | 1600 | 2300 | 3000 | 4000 | 7500  | 10000 | 11500 |
| 100                        | 650          | 1000 | 1700 | 2550 | 3400 | 4500 | 8300  | 11500 | 12500 |
| 80                         | 650          | 1050 | 1850 | 2775 | 3700 | 5000 | 9000  | 12000 | 13500 |
| 60                         | 650          | 1100 | 1900 | 2900 | 3900 | 5400 | 9600  | 13000 | 15000 |
| 30                         | 650          | 1400 | 2300 | 3200 | 4100 | 6000 | 10000 | 14000 | 21000 |
| > 15                       | 650          | 1800 | 2700 | 3500 | 4300 | 6500 | 11000 | 15000 | 25000 |

I carichi radiali indicati nelle tabelle si intendono applicati a metà della sporgenza dell'albero standard e sono riferiti ai riduttori operanti con fattore di servizio 1. Per le sporgenze fornite in alternativa, fare riferimento alla sporgenza standard. Valori intermedi relativi a velocità non riportate possono essere ottenuti per interpolazione considerando però che  $F_{r1}$  a  $500 \text{ min}^{-1}$  e  $F_{r2}$  a  $15 \text{ min}^{-1}$  rappresentano i carichi massimi consentiti. Per i carichi non agenti sulla mezzeria dell'albero lento o veloce si ha:

*The radial loads shown in the tables are applied on the centre line of the standard shaft extension and are related to gearboxes working with service factor 1. With reference to alternative values of shaft extension, refer to standard shaft extension. Intermediate values of speeds that are not listed can be obtained through interpolation but it must be considered that  $F_{r1}$  at  $500 \text{ min}^{-1}$  and  $F_{r2}$  at  $15 \text{ min}^{-1}$  represent the maximum allowable loads. For loads which are not applied on the centre line of the output or input shaft, following values will be obtained:*

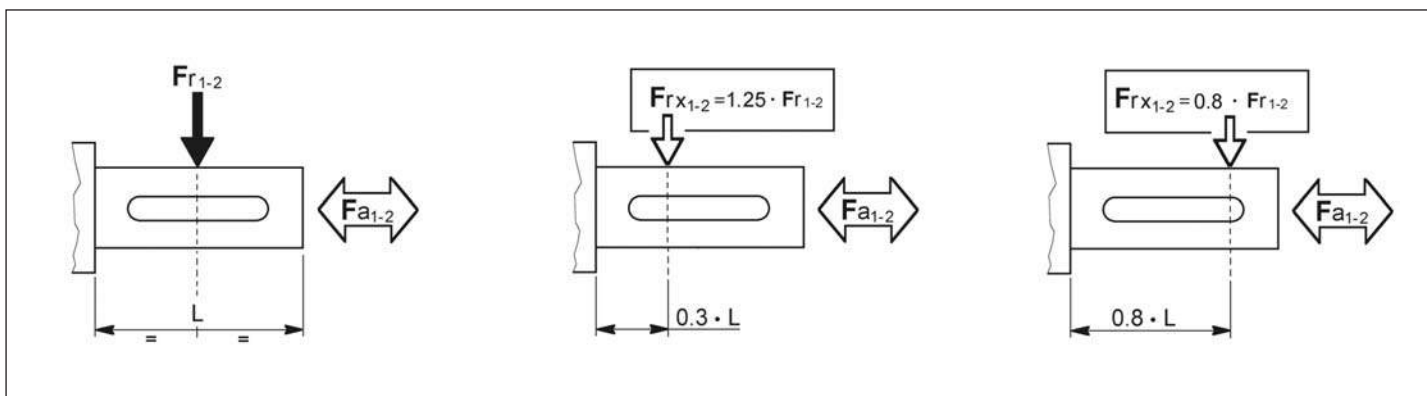
Радиальные нагрузки указанные в таблицах соответствуют точке приложения усилия к центру вала и применимы к редукторам с сервис-фактором 1. Не указанные промежуточные значения скоростей, могут быть получены путем интерполяции, но необходимо учитывать, что  $F_{r1}$  при  $500 \text{ min}^{-1}$  и  $F_{r2}$  при  $15 \text{ min}^{-1}$  представляют собой максимально допустимые нагрузки. Значения нагрузок, которые приложены не по осевой линии выходного вала могут быть будут получены расчетом:

a 0.3 della sporgenza:  
 $F_{rx} = 1.25 \times F_{r1-2}$   
a 0.8 dalla sporgenza:  
 $F_{rx} = 0.8 \times F_{r1-2}$

at 0.3 from extension:  
 $F_{rx} = 1.25 \times F_{r1-2}$   
at 0.8 from extension:  
 $F_{rx} = 0.8 \times F_{r1-2}$

при 0.3L:  
 $F_{rx} = 1.25 \times F_{r1-2}$   
при 0.8L:  
 $F_{rx} = 0.8 \times F_{r1-2}$

Tab. 2.6







1.6 Prestazioni riduttori AR

1.6 AR gearboxes performances

1.6 Характеристики редукторов AR

AR 25/2



1.8

| ir   | $n_1 = 2800 \text{ min}^{-1}$ |          |      |    | $n_1 = 1400 \text{ min}^{-1}$ |          |      |    | $n_1 = 900 \text{ min}^{-1}$ |          |      |    | $n_1 = 500 \text{ min}^{-1}$ |          |      |    | IEC                                      |
|------|-------------------------------|----------|------|----|-------------------------------|----------|------|----|------------------------------|----------|------|----|------------------------------|----------|------|----|--|
|      | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD |  |
|      | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  |  |
| 3.4  | 819                           | 12       | 1.1  | 95 | 409                           | 12       | 0.55 | 95 | 263                          | 13       | 0.38 | 95 | 146                          | 16       | 0.26 | 95 | 56<br>(B5 - B14)<br><br>63<br>(B5 - B14) |
| 3.9  | 716                           | 12       | 0.96 | 95 | 358                           | 12       | 0.48 | 95 | 230                          | 13       | 0.33 | 95 | 128                          | 16       | 0.23 | 95 |  |
| 4.8  | 579                           | 12       | 0.78 | 95 | 289                           | 12       | 0.39 | 95 | 186                          | 13       | 0.27 | 95 | 103                          | 16       | 0.18 | 95 |  |
| 5.6  | 498                           | 12       | 0.67 | 95 | 249                           | 12       | 0.33 | 95 | 160                          | 13       | 0.23 | 95 | 89                           | 16       | 0.16 | 95 |  |
| 7.2  | 389                           | 12       | 0.52 | 95 | 194                           | 12       | 0.26 | 95 | 125                          | 13       | 0.18 | 95 | 69                           | 16       | 0.12 | 95 |  |
| 8.7  | 324                           | 12       | 0.44 | 95 | 162                           | 12       | 0.22 | 95 | 104                          | 13       | 0.15 | 95 | 58                           | 16       | 0.10 | 95 |  |
| 9.0  | 310                           | 12       | 0.42 | 95 | 155                           | 14       | 0.24 | 95 | 100                          | 14       | 0.15 | 95 | 55                           | 14       | 0.09 | 95 |  |
| 10.5 | 267                           | 13       | 0.38 | 95 | 133                           | 14       | 0.21 | 95 | 86                           | 14       | 0.13 | 95 | 48                           | 14       | 0.07 | 95 |  |
| 13.4 | 208                           | 13       | 0.30 | 95 | 104                           | 15       | 0.17 | 95 | 67                           | 15       | 0.11 | 95 | 37                           | 15       | 0.06 | 95 |  |
| 16.2 | 173                           | 13       | 0.25 | 95 | 87                            | 15       | 0.14 | 95 | 56                           | 15       | 0.09 | 95 | 31                           | 15       | 0.05 | 95 |  |
| 17.9 | 157                           | 14       | 0.24 | 95 | 78                            | 15       | 0.13 | 95 | 50                           | 15       | 0.08 | 95 | 28                           | 15       | 0.05 | 95 |  |



AR 25/3



1.8

| ir   | $n_1 = 2800 \text{ min}^{-1}$ |          |      |    | $n_1 = 1400 \text{ min}^{-1}$ |          |      |    | $n_1 = 900 \text{ min}^{-1}$ |          |      |    | $n_1 = 500 \text{ min}^{-1}$ |          |      |    | IEC                                      |
|------|-------------------------------|----------|------|----|-------------------------------|----------|------|----|------------------------------|----------|------|----|------------------------------|----------|------|----|--|
|      | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD |  |
|      | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  |  |
| 18.9 | 148                           | 15       | 0.25 | 93 | 74                            | 19       | 0.16 | 93 | 48                           | 22       | 0.12 | 93 | 26                           | 22       | 0.07 | 93 | 56<br>(B5 - B14)<br><br>63<br>(B5 - B14) |
| 23.4 | 120                           | 15       | 0.20 | 93 | 60                            | 19       | 0.13 | 93 | 38                           | 22       | 0.10 | 93 | 21                           | 22       | 0.05 | 93 |  |
| 27.2 | 103                           | 15       | 0.17 | 93 | 51                            | 20       | 0.12 | 93 | 33                           | 22       | 0.08 | 93 | 18                           | 22       | 0.05 | 93 |  |
| 31.9 | 88                            | 18       | 0.18 | 93 | 44                            | 17       | 0.08 | 93 | 28                           | 17       | 0.05 | 93 | 16                           | 17       | 0.03 | 93 |  |
| 35.3 | 79                            | 15       | 0.13 | 93 | 40                            | 17       | 0.08 | 93 | 25                           | 17       | 0.05 | 93 | 14                           | 17       | 0.03 | 93 |  |
| 41.8 | 67                            | 18       | 0.14 | 93 | 33                            | 22       | 0.08 | 93 | 22                           | 22       | 0.05 | 93 | 12                           | 22       | 0.03 | 93 |  |
| 50.7 | 55                            | 16       | 0.10 | 93 | 28                            | 18       | 0.06 | 93 | 18                           | 18       | 0.04 | 93 | 10                           | 18       | 0.02 | 93 |  |
| 59.6 | 47                            | 17       | 0.09 | 93 | 23                            | 19       | 0.05 | 93 | 15                           | 19       | 0.03 | 93 | 8                            | 19       | 0.02 | 93 |  |
| 64.9 | 43                            | 17       | 0.08 | 93 | 22                            | 19       | 0.05 | 93 | 14                           | 19       | 0.03 | 93 | 8                            | 19       | 0.02 | 93 |  |
| 78.0 | 36                            | 17       | 0.07 | 93 | 18                            | 20       | 0.04 | 93 | 12                           | 20       | 0.03 | 93 | 6                            | 20       | 0.01 | 93 |  |
| 86.2 | 32                            | 18       | 0.07 | 93 | 16                            | 20       | 0.04 | 93 | 10                           | 20       | 0.02 | 93 | 6                            | 20       | 0.01 | 93 |  |

N.B. Il riduttore grandezza 25 viene fornito esclusivamente nella configurazione motoriduttore o riduttore predisposto IEC.

NOTE. The gearbox size 25 is supplied only in the configuration gearmotor or gearbox arranged for the IEC motor connection.

ПРИМЕЧАНИЕ. Редуктор 25 габарита изготавливается только с фланцем IEC для монтажа электродвигателя.



## AR 32/1



2.1

| ir  | $n_1 = 2800 \text{ min}^{-1}$ |          |     |    | $n_1 = 1400 \text{ min}^{-1}$ |          |     |    | $n_1 = 900 \text{ min}^{-1}$ |          |     |    | $n_1 = 500 \text{ min}^{-1}$ |          |     |    | IEC  |
|-----|-------------------------------|----------|-----|----|-------------------------------|----------|-----|----|------------------------------|----------|-----|----|------------------------------|----------|-----|----|--|
|     | $n_2$                         | $T_{2M}$ | P   | RD | $n_2$                         | $T_{2M}$ | P   | RD | $n_2$                        | $T_{2M}$ | P   | RD | $n_2$                        | $T_{2M}$ | P   | RD |  |
|     | $\text{min}^{-1}$             | Nm       | kW  | %  | $\text{min}^{-1}$             | Nm       | kW  | %  | $\text{min}^{-1}$            | Nm       | kW  | %  | $\text{min}^{-1}$            | Nm       | kW  | %  |  |
| 1.8 | 1585                          | 14.5     | 2.5 | 97 | 792                           | 21.7     | 1.9 | 97 | 509                          | 21.8     | 1.2 | 97 | 283                          | 21.8     | 0.7 | 97 | 80*<br>(B5 - B14)<br><br>71<br>(B5 - B14)<br><br>63<br>(B5 - B14)<br><br>56 (B5) |
| 2.1 | 1350                          | 14.9     | 2.2 | 97 | 675                           | 22.6     | 1.7 | 97 | 434                          | 22.7     | 1.1 | 97 | 241                          | 22.8     | 0.6 | 97 |  |
| 2.5 | 1139                          | 16.1     | 2.0 | 97 | 569                           | 23.7     | 1.5 | 97 | 366                          | 23.8     | 0.9 | 97 | 203                          | 23.8     | 0.5 | 97 |  |
| 3.0 | 948                           | 17.4     | 1.8 | 97 | 474                           | 25.0     | 1.3 | 97 | 305                          | 25.1     | 0.8 | 97 | 169                          | 25.1     | 0.5 | 97 |  |
| 3.4 | 831                           | 17.6     | 1.6 | 97 | 416                           | 25.9     | 1.2 | 97 | 267                          | 25.9     | 0.7 | 97 | 148                          | 25.9     | 0.4 | 97 |  |
| 3.9 | 721                           | 17.8     | 1.4 | 97 | 361                           | 25.8     | 1.0 | 97 | 232                          | 26.0     | 0.7 | 97 | 129                          | 26.0     | 0.4 | 97 |  |
| 4.5 | 618                           | 17.8     | 1.2 | 97 | 309                           | 26.5     | 0.9 | 97 | 199                          | 26.5     | 0.6 | 97 | 110                          | 26.5     | 0.3 | 97 |  |
| 5.3 | 528                           | 19.1     | 1.1 | 97 | 264                           | 26.8     | 0.8 | 97 | 170                          | 26.8     | 0.5 | 97 | 94                           | 26.9     | 0.3 | 97 |  |
| 6.5 | 434                           | 16.9     | 0.8 | 97 | 217                           | 20.9     | 0.5 | 97 | 139                          | 22.3     | 0.3 | 97 | 77                           | 24.3     | 0.2 | 97 |  |

## AR 35/2



2.6

| ir   | $n_1 = 2800 \text{ min}^{-1}$ |          |      |    | $n_1 = 1400 \text{ min}^{-1}$ |          |      |    | $n_1 = 900 \text{ min}^{-1}$ |          |      |    | $n_1 = 500 \text{ min}^{-1}$ |          |      |    | IEC  |
|------|-------------------------------|----------|------|----|-------------------------------|----------|------|----|------------------------------|----------|------|----|------------------------------|----------|------|----|--|
|      | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD |  |
|      | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  |  |
| 3.4  | 822                           | 32       | 2.85 | 95 | 411                           | 35       | 1.58 | 95 | 264                          | 39       | 1.12 | 95 | 147                          | 42       | 0.68 | 95 | 80<br>(B5 - B14)<br><br>71<br>(B5 - B14)<br><br>63<br>(B5 - B14) |
| 4.0  | 696                           | 34       | 2.62 | 95 | 348                           | 38       | 1.45 | 95 | 224                          | 42       | 1.03 | 95 | 124                          | 46       | 0.63 | 95 |  |
| 4.7  | 596                           | 36       | 2.36 | 95 | 298                           | 40       | 1.31 | 95 | 192                          | 44       | 0.93 | 95 | 106                          | 48       | 0.57 | 95 |  |
| 5.4  | 517                           | 36       | 2.05 | 95 | 259                           | 40       | 1.14 | 95 | 166                          | 44       | 0.80 | 95 | 92                           | 48       | 0.49 | 95 |  |
| 6.3  | 443                           | 36       | 1.75 | 95 | 221                           | 40       | 0.97 | 95 | 142                          | 44       | 0.69 | 95 | 79                           | 48       | 0.42 | 95 |  |
| 7.3  | 381                           | 41       | 1.70 | 95 | 191                           | 45       | 0.94 | 95 | 123                          | 50       | 0.67 | 95 | 68                           | 54       | 0.41 | 95 |  |
| 8.7  | 323                           | 45       | 1.60 | 95 | 162                           | 50       | 0.89 | 95 | 104                          | 52       | 0.59 | 95 | 58                           | 60       | 0.38 | 95 |  |
| 10.1 | 277                           | 45       | 1.37 | 95 | 138                           | 50       | 0.76 | 95 | 89                           | 53       | 0.52 | 95 | 49                           | 60       | 0.33 | 95 |  |
| 11.7 | 240                           | 45       | 1.19 | 95 | 120                           | 50       | 0.66 | 95 | 77                           | 54       | 0.46 | 95 | 43                           | 60       | 0.28 | 95 |  |
| 13.6 | 205                           | 45       | 1.02 | 95 | 103                           | 50       | 0.56 | 95 | 66                           | 55       | 0.40 | 95 | 37                           | 60       | 0.24 | 95 |  |
| 15.7 | 178                           | 50       | 0.97 | 95 | 89                            | 55       | 0.54 | 95 | 57                           | 55       | 0.35 | 95 | 32                           | 60       | 0.21 | 95 |  |
| 18.1 | 154                           | 50       | 0.84 | 95 | 77                            | 55       | 0.47 | 95 | 50                           | 55       | 0.30 | 95 | 28                           | 60       | 0.18 | 95 |  |
| 21.3 | 131                           | 50       | 0.71 | 95 | 66                            | 55       | 0.40 | 95 | 42                           | 60       | 0.28 | 95 | 23                           | 60       | 0.15 | 95 |  |
| 25.2 | 111                           | 51       | 0.63 | 95 | 56                            | 57       | 0.35 | 95 | 36                           | 60       | 0.24 | 95 | 20                           | 60       | 0.13 | 95 |  |
| 28.7 | 98                            | 54       | 0.58 | 95 | 49                            | 60       | 0.32 | 95 | 31                           | 60       | 0.21 | 95 | 17                           | 60       | 0.11 | 95 |  |
| 33.4 | 84                            | 45       | 0.42 | 95 | 42                            | 50       | 0.23 | 95 | 27                           | 50       | 0.15 | 95 | 15                           | 50       | 0.08 | 95 |  |
| 38.0 | 74                            | 45       | 0.36 | 95 | 37                            | 50       | 0.20 | 95 | 24                           | 50       | 0.13 | 95 | 13                           | 50       | 0.07 | 95 |  |
| 45.1 | 62                            | 45       | 0.31 | 95 | 31                            | 50       | 0.17 | 95 | 20                           | 50       | 0.11 | 95 | 11                           | 50       | 0.06 | 95 |  |

## AR 35/3



3.3

| ir    | $n_1 = 2800 \text{ min}^{-1}$ |          |      |    | $n_1 = 1400 \text{ min}^{-1}$ |          |      |    | $n_1 = 900 \text{ min}^{-1}$ |          |      |    | $n_1 = 500 \text{ min}^{-1}$ |          |      |    | IEC                                      |
|-------|-------------------------------|----------|------|----|-------------------------------|----------|------|----|------------------------------|----------|------|----|------------------------------|----------|------|----|--|
|       | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD |  |
|       | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  |  |
| 43.9  | 64                            | 54       | 0.39 | 93 | 31.9                          | 60       | 0.22 | 93 | 20.5                         | 60       | 0.14 | 93 | 11.4                         | 60       | 0.08 | 93 | 63<br>(B5 - B14)<br><br>56<br>(B5 - B14) |
| 50.6  | 55                            | 54       | 0.34 | 93 | 27.7                          | 60       | 0.19 | 93 | 17.8                         | 60       | 0.12 | 93 | 9.9                          | 60       | 0.07 | 93 |  |
| 59.1  | 47                            | 54       | 0.29 | 93 | 23.7                          | 60       | 0.16 | 93 | 15.2                         | 60       | 0.10 | 93 | 8.5                          | 60       | 0.06 | 93 |  |
| 68.1  | 41                            | 54       | 0.25 | 93 | 20.5                          | 60       | 0.14 | 93 | 13.2                         | 60       | 0.09 | 93 | 7.3                          | 60       | 0.05 | 93 |  |
| 78.6  | 36                            | 60       | 0.24 | 93 | 17.8                          | 60       | 0.12 | 93 | 11.4                         | 60       | 0.08 | 93 | 6.4                          | 60       | 0.04 | 93 |  |
| 92.4  | 30                            | 60       | 0.20 | 93 | 15.1                          | 60       | 0.10 | 93 | 9.7                          | 60       | 0.07 | 93 | 5.4                          | 60       | 0.04 | 93 |  |
| 109.1 | 26                            | 60       | 0.17 | 93 | 12.8                          | 60       | 0.09 | 93 | 8.2                          | 60       | 0.06 | 93 | 4.6                          | 60       | 0.03 | 93 |  |
| 124.3 | 23                            | 60       | 0.15 | 93 | 11.3                          | 60       | 0.08 | 93 | 7.2                          | 60       | 0.05 | 93 | 4.0                          | 60       | 0.03 | 93 |  |
| 147.7 | 19                            | 60       | 0.13 | 93 | 9.5                           | 60       | 0.06 | 93 | 6.1                          | 60       | 0.04 | 93 | 3.4                          | 60       | 0.02 | 93 |  |
| 164.7 | 17                            | 50       | 0.10 | 93 | 8.5                           | 50       | 0.05 | 93 | 5.5                          | 50       | 0.03 | 93 | 3.0                          | 50       | 0.02 | 93 |  |
| 195.6 | 14                            | 50       | 0.08 | 93 | 7.2                           | 50       | 0.04 | 93 | 4.6                          | 50       | 0.03 | 93 | 2.6                          | 50       | 0.01 | 93 |  |

\* Il PAM 80 B5 è disponibile solo con corpo flangiato

\*The PAM 80 B5 is only available on housings with output flanges

\*PAM80B5 доступен только на исполнениях с выходным крепежным фланцем.



## AR 40/1



3.1

| ir  | $n_1 = 2800 \text{ min}^{-1}$ |          |     |    | $n_1 = 1400 \text{ min}^{-1}$ |          |     |    | $n_1 = 900 \text{ min}^{-1}$ |          |     |    | $n_1 = 500 \text{ min}^{-1}$ |          |     |    | IEC                   |
|-----|-------------------------------|----------|-----|----|-------------------------------|----------|-----|----|------------------------------|----------|-----|----|------------------------------|----------|-----|----|-----------------------|
|     | $n_2$                         | $T_{2M}$ | P   | RD | $n_2$                         | $T_{2M}$ | P   | RD | $n_2$                        | $T_{2M}$ | P   | RD | $n_2$                        | $T_{2M}$ | P   | RD |                       |
|     | $\text{min}^{-1}$             | Nm       | kW  | %  | $\text{min}^{-1}$             | Nm       | kW  | %  | $\text{min}^{-1}$            | Nm       | kW  | %  | $\text{min}^{-1}$            | Nm       | kW  | %  |                       |
| 1.2 | 2400                          | 30       | 7.8 | 97 | 1200                          | 30       | 3.9 | 97 | 771                          | 30       | 2.5 | 97 | 429                          | 30       | 1.4 | 97 | 100-112<br>(B5 - B14) |
| 1.5 | 1847                          | 35       | 7.0 | 97 | 923                           | 35       | 3.5 | 97 | 594                          | 35       | 2.2 | 97 | 330                          | 35       | 1.2 | 97 |                       |
| 1.7 | 1655                          | 40       | 7.1 | 97 | 827                           | 40       | 3.6 | 97 | 532                          | 40       | 2.3 | 97 | 295                          | 40       | 1.3 | 97 | 90<br>(B5 - B14)      |
| 2.0 | 1430                          | 45       | 6.9 | 97 | 715                           | 45       | 3.5 | 97 | 460                          | 45       | 2.2 | 97 | 255                          | 45       | 1.2 | 97 |                       |
| 2.2 | 1257                          | 50       | 6.8 | 97 | 629                           | 50       | 3.4 | 97 | 404                          | 50       | 2.2 | 97 | 224                          | 50       | 1.2 | 97 | 80<br>(B5 - B14)      |
| 2.6 | 1098                          | 50       | 5.9 | 97 | 549                           | 50       | 3.0 | 97 | 353                          | 50       | 1.9 | 97 | 196                          | 50       | 1.1 | 97 |                       |
| 3.2 | 881                           | 50       | 4.8 | 97 | 441                           | 50       | 2.4 | 97 | 283                          | 50       | 1.5 | 97 | 157                          | 50       | 0.8 | 97 | 71 (B5)               |
| 3.7 | 750                           | 50       | 4.0 | 97 | 375                           | 50       | 2.0 | 97 | 241                          | 50       | 1.3 | 97 | 134                          | 50       | 0.7 | 97 |                       |
| 4.9 | 569                           | 45       | 2.8 | 97 | 285                           | 45       | 1.4 | 97 | 183                          | 45       | 0.9 | 97 | 102                          | 50       | 0.5 | 97 | 63 (B5)               |
| 5.7 | 494                           | 40       | 2.1 | 97 | 247                           | 40       | 1.1 | 97 | 159                          | 42       | 0.7 | 97 | 88                           | 45       | 0.4 | 97 |                       |
| 7.0 | 400                           | 38       | 1.6 | 97 | 200                           | 38       | 0.8 | 97 | 129                          | 39       | 0.5 | 97 | 71                           | 43       | 0.3 | 97 |                       |

## AR 41/2



3.1

|      |     |    |      |    |     |     |      |    |     |     |      |    |    |     |      |    |                  |
|------|-----|----|------|----|-----|-----|------|----|-----|-----|------|----|----|-----|------|----|------------------|
| 7.5  | 372 | 72 | 3.0  | 95 | 186 | 80  | 1.6  | 95 | 120 | 87  | 1.1  | 95 | 66 | 87  | 0.64 | 95 | 90<br>(B5 - B14) |
| 8.5  | 328 | 77 | 2.8  | 95 | 164 | 85  | 1.5  | 95 | 105 | 93  | 1.1  | 95 | 59 | 93  | 0.60 | 95 |                  |
| 10.5 | 268 | 81 | 2.4  | 95 | 134 | 90  | 1.3  | 95 | 86  | 98  | 0.93 | 95 | 48 | 98  | 0.52 | 95 | 80<br>(B5 - B14) |
| 12.1 | 232 | 86 | 2.2  | 95 | 116 | 95  | 1.2  | 95 | 74  | 103 | 0.85 | 95 | 41 | 103 | 0.47 | 95 |                  |
| 13.0 | 215 | 92 | 2.2  | 95 | 107 | 102 | 1.2  | 95 | 69  | 111 | 0.85 | 95 | 38 | 111 | 0.47 | 95 | 71<br>(B5-B14)   |
| 15.3 | 183 | 95 | 1.9  | 95 | 91  | 105 | 1.1  | 95 | 59  | 114 | 0.74 | 95 | 33 | 114 | 0.41 | 95 |                  |
| 18.3 | 153 | 95 | 1.6  | 95 | 76  | 105 | 0.88 | 95 | 49  | 114 | 0.62 | 95 | 27 | 114 | 0.34 | 95 | 63<br>(B5-B14)   |
| 20.2 | 139 | 95 | 1.4  | 95 | 69  | 105 | 0.80 | 95 | 45  | 114 | 0.56 | 95 | 25 | 114 | 0.31 | 95 |                  |
| 23.9 | 117 | 95 | 1.2  | 95 | 59  | 105 | 0.68 | 95 | 38  | 114 | 0.47 | 95 | 21 | 114 | 0.26 | 95 |                  |
| 28.6 | 98  | 95 | 1.0  | 95 | 49  | 105 | 0.57 | 95 | 31  | 114 | 0.40 | 95 | 17 | 114 | 0.22 | 95 |                  |
| 37.2 | 75  | 95 | 0.78 | 95 | 38  | 105 | 0.44 | 95 | 24  | 114 | 0.30 | 95 | 13 | 114 | 0.17 | 95 |                  |
| 49.6 | 56  | 95 | 0.59 | 95 | 28  | 105 | 0.33 | 95 | 18  | 114 | 0.23 | 95 | 10 | 114 | 0.13 | 95 |                  |

## AR 41/3



3.5

|       |    |    |      |    |     |     |      |    |     |     |      |    |     |     |      |    |             |
|-------|----|----|------|----|-----|-----|------|----|-----|-----|------|----|-----|-----|------|----|-------------|
| 54.4  | 52 | 99 | 0.57 | 93 | 26  | 110 | 0.32 | 93 | 17  | 120 | 0.22 | 93 | 9,2 | 120 | 0.12 | 93 | 71 (B5-B14) |
| 61.3  | 46 | 99 | 0.51 | 93 | 23  | 110 | 0.28 | 93 | 15  | 120 | 0.20 | 93 | 8,2 | 120 | 0.11 | 93 |             |
| 70.8  | 40 | 99 | 0.44 | 93 | 20  | 110 | 0.24 | 93 | 13  | 120 | 0.17 | 93 | 7,1 | 120 | 0.10 | 93 | 63 (B5-B14) |
| 82.5  | 34 | 99 | 0.38 | 93 | 17  | 110 | 0.21 | 93 | 11  | 120 | 0.15 | 93 | 6,1 | 120 | 0.08 | 93 |             |
| 91.0  | 31 | 99 | 0.34 | 93 | 15  | 110 | 0.19 | 93 | 10  | 120 | 0.13 | 93 | 5,5 | 120 | 0.07 | 93 |             |
| 107.4 | 26 | 99 | 0.29 | 93 | 13  | 110 | 0.16 | 93 | 8,4 | 120 | 0.11 | 93 | 4,7 | 120 | 0.06 | 93 |             |
| 118.4 | 24 | 99 | 0.26 | 93 | 12  | 110 | 0.15 | 93 | 7,6 | 120 | 0.10 | 93 | 4,2 | 120 | 0.06 | 93 |             |
| 128.6 | 22 | 99 | 0.24 | 93 | 11  | 110 | 0.13 | 93 | 7,0 | 120 | 0.09 | 93 | 3,9 | 120 | 0.05 | 93 |             |
| 140.0 | 20 | 99 | 0.22 | 93 | 10  | 110 | 0.12 | 93 | 6,4 | 120 | 0.09 | 93 | 3,6 | 120 | 0.05 | 93 |             |
| 167.4 | 17 | 99 | 0.19 | 93 | 8,4 | 110 | 0.10 | 93 | 5,4 | 120 | 0.07 | 93 | 3,0 | 120 | 0.04 | 93 |             |
| 223.2 | 13 | 99 | 0.14 | 93 | 6,3 | 110 | 0.08 | 93 | 4,0 | 120 | 0.05 | 93 | 2,2 | 120 | 0.03 | 93 |             |

N.B. Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (A-1.5). Per maggiori informazioni contattare il nostro uff. tecnico.

NOTE. Pay attention please to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (A-1.5). For details please contact our technical office.

ПРИМЕЧАНИЕ. Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5). Для получения информации обращайтесь в наш технический отдел.



## 1.6 Prestazioni riduttori AR

## 1.6 AR gearboxes performances

## 1.6 Характеристики редукторов AR

## AR 45/2



4.1

| ir   | $n_1 = 2800 \text{ min}^{-1}$ |     |     |    | $n_1 = 1400 \text{ min}^{-1}$ |     |      |    | $n_1 = 900 \text{ min}^{-1}$ |     |      |    | $n_1 = 500 \text{ min}^{-1}$ |     |      |    | IEC               |
|------|-------------------------------|-----|-----|----|-------------------------------|-----|------|----|------------------------------|-----|------|----|------------------------------|-----|------|----|-------------------|
|      | n2                            | T2M | P   | RD | n2                            | T2M | P    | RD | n2                           | T2M | P    | RD | n2                           | T2M | P    | RD |                   |
|      | min-1                         | Nm  | kW  | %  | min-1                         | Nm  | kW   | %  | min-1                        | Nm  | kW   | %  | min-1                        | Nm  | kW   | %  |                   |
| 5.8  | 486                           | 104 | 5.5 | 95 | 243                           | 115 | 3.1  | 95 | 156                          | 125 | 2.2  | 95 | 87                           | 125 | 1.2  | 95 | 100<br>(B5 - B14) |
| 6.4  | 435                           | 108 | 5.2 | 95 | 218                           | 120 | 2.9  | 95 | 140                          | 131 | 2.0  | 95 | 78                           | 131 | 1.1  | 95 |                   |
| 7.4  | 376                           | 117 | 4.9 | 95 | 188                           | 130 | 2.7  | 95 | 121                          | 142 | 1.9  | 95 | 67                           | 142 | 1.0  | 95 |                   |
| 8.5  | 331                           | 126 | 4.6 | 95 | 165                           | 140 | 2.6  | 95 | 106                          | 152 | 1.8  | 95 | 59                           | 152 | 0.99 | 95 |                   |
| 9.7  | 289                           | 135 | 4.3 | 95 | 144                           | 150 | 2.4  | 95 | 93                           | 163 | 1.7  | 95 | 52                           | 163 | 0.93 | 95 |                   |
| 12.1 | 232                           | 144 | 3.7 | 95 | 116                           | 160 | 2.0  | 95 | 75                           | 174 | 1.4  | 95 | 41                           | 174 | 0.80 | 95 |                   |
| 14.2 | 197                           | 153 | 3.3 | 95 | 99                            | 170 | 1.8  | 95 | 63                           | 185 | 1.3  | 95 | 35                           | 185 | 0.72 | 95 |                   |
| 16.9 | 165                           | 144 | 2.6 | 95 | 83                            | 160 | 1.5  | 95 | 53                           | 174 | 1.0  | 95 | 30                           | 174 | 0.57 | 95 |                   |
| 18.7 | 150                           | 158 | 2.6 | 95 | 75                            | 175 | 1.4  | 95 | 48                           | 191 | 1.0  | 95 | 27                           | 191 | 0.56 | 95 |                   |
| 21.5 | 130                           | 162 | 2.3 | 95 | 65                            | 180 | 1.3  | 95 | 42                           | 196 | 0.90 | 95 | 23                           | 196 | 0.50 | 95 |                   |
| 26.6 | 105                           | 144 | 1.7 | 95 | 53                            | 160 | 0.90 | 95 | 34                           | 174 | 0.65 | 95 | 19                           | 174 | 0.36 | 95 |                   |
| 30.2 | 93                            | 144 | 1.5 | 95 | 46                            | 160 | 0.82 | 95 | 30                           | 174 | 0.57 | 95 | 17                           | 174 | 0.32 | 95 |                   |
| 37.3 | 75                            | 153 | 1.3 | 95 | 38                            | 170 | 0.70 | 95 | 24                           | 185 | 0.49 | 95 | 13                           | 185 | 0.27 | 95 |                   |
| 45.9 | 61                            | 153 | 1.0 | 95 | 31                            | 170 | 0.57 | 95 | 20                           | 185 | 0.40 | 95 | 11                           | 185 | 0.22 | 95 |                   |

## AR 45/3



4.6

| ir    | n2 | T2M | P    | RD | n2  | T2M | P    | RD | n2  | T2M | P    | RD | n2  | T2M | P    | RD | IEC                        |
|-------|----|-----|------|----|-----|-----|------|----|-----|-----|------|----|-----|-----|------|----|----------------------------|
|       |    |     |      |    |     |     |      |    |     |     |      |    |     |     |      |    |                            |
| 41.4  | 68 | 180 | 1.4  | 93 | 34  | 200 | 0.76 | 93 | 22  | 218 | 0.53 | 93 | 12  | 218 | 0.30 | 93 | 80 (B5-B14)<br>71 (B5-B14) |
| 44.6  | 63 | 162 | 1.1  | 93 | 31  | 180 | 0.64 | 93 | 20  | 196 | 0.45 | 93 | 11  | 196 | 0.25 | 93 |                            |
| 51.6  | 54 | 180 | 1.1  | 93 | 27  | 200 | 0.61 | 93 | 17  | 218 | 0.43 | 93 | 10  | 218 | 0.24 | 93 |                            |
| 60.6  | 46 | 180 | 0.9  | 93 | 23  | 200 | 0.52 | 93 | 15  | 218 | 0.36 | 93 | 8.2 | 218 | 0.20 | 93 |                            |
| 72.4  | 39 | 162 | 0.71 | 93 | 19  | 180 | 0.39 | 93 | 12  | 196 | 0.27 | 93 | 6.9 | 196 | 0.15 | 93 |                            |
| 79.8  | 35 | 180 | 0.71 | 93 | 18  | 200 | 0.39 | 93 | 11  | 218 | 0.28 | 93 | 6.3 | 218 | 0.15 | 93 |                            |
| 92.0  | 30 | 180 | 0.62 | 93 | 15  | 200 | 0.34 | 93 | 10  | 218 | 0.24 | 93 | 5.4 | 218 | 0.13 | 93 |                            |
| 113.7 | 25 | 162 | 0.45 | 93 | 12  | 180 | 0.25 | 93 | 7.9 | 196 | 0.17 | 93 | 4.4 | 196 | 0.10 | 93 |                            |
| 129.1 | 22 | 162 | 0.40 | 93 | 11  | 180 | 0.22 | 93 | 7.0 | 196 | 0.15 | 93 | 3.9 | 196 | 0.09 | 93 |                            |
| 159.5 | 18 | 162 | 0.32 | 93 | 8.8 | 180 | 0.18 | 93 | 5.6 | 196 | 0.12 | 93 | 3.1 | 196 | 0.07 | 93 |                            |
| 196.0 | 14 | 162 | 0.26 | 93 | 7.1 | 180 | 0.14 | 93 | 4.6 | 196 | 0.10 | 93 | 2.6 | 196 | 0.06 | 93 |                            |

N.B. Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (A-1.5). Per maggiori informazioni contattare il nostro uff. tecnico.

NOTE. Pay attention please to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (A-1.5). For details please contact our technical office.

ПРИМЕЧАНИЕ. Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5). Для получения информации обращайтесь в наш технический отдел.



## AR 50/1



5.2

| ir  | $n_1 = 2800 \text{ min}^{-1}$ |          |      |    | $n_1 = 1400 \text{ min}^{-1}$ |          |     |    | $n_1 = 900 \text{ min}^{-1}$ |          |     |    | $n_1 = 500 \text{ min}^{-1}$ |          |     |    | IEC               |
|-----|-------------------------------|----------|------|----|-------------------------------|----------|-----|----|------------------------------|----------|-----|----|------------------------------|----------|-----|----|-------------------|
|     | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                         | $T_{2M}$ | P   | RD | $n_2$                        | $T_{2M}$ | P   | RD | $n_2$                        | $T_{2M}$ | P   | RD |                   |
|     | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$             | Nm       | kW  | %  | $\text{min}^{-1}$            | Nm       | kW  | %  | $\text{min}^{-1}$            | Nm       | kW  | %  |                   |
| 1.3 | 2240                          | 55       | 13.3 | 97 | 1120                          | 55       | 6.6 | 97 | 720                          | 55       | 4.3 | 97 | 400                          | 55       | 2.4 | 97 | 112<br>(B5 - B14) |
| 1.5 | 1830                          | 63       | 12.4 | 97 | 915                           | 63       | 6.2 | 97 | 588                          | 63       | 4.0 | 97 | 327                          | 63       | 2.2 | 97 |                   |
| 1.8 | 1547                          | 80       | 13.4 | 97 | 773                           | 80       | 6.7 | 97 | 497                          | 80       | 4.3 | 97 | 276                          | 80       | 2.4 | 97 | 100<br>(B5 - B14) |
| 2.0 | 1373                          | 80       | 11.8 | 97 | 686                           | 80       | 5.9 | 97 | 441                          | 80       | 3.8 | 97 | 245                          | 80       | 2.1 | 97 |                   |
| 2.5 | 1129                          | 80       | 9.8  | 97 | 565                           | 80       | 4.9 | 97 | 363                          | 80       | 3.1 | 97 | 202                          | 80       | 1.7 | 97 | 90<br>(B5 - B14)  |
| 2.8 | 986                           | 85       | 9.0  | 97 | 493                           | 85       | 4.5 | 97 | 317                          | 85       | 2.9 | 97 | 176                          | 85       | 1.6 | 97 |                   |
| 3.1 | 915                           | 90       | 8.9  | 97 | 458                           | 90       | 4.5 | 97 | 294                          | 90       | 2.9 | 97 | 163                          | 90       | 1.6 | 97 | 80<br>(B5 - B14)  |
| 3.3 | 851                           | 90       | 8.3  | 97 | 426                           | 90       | 4.1 | 97 | 274                          | 90       | 2.7 | 97 | 152                          | 90       | 1.5 | 97 |                   |
| 3.6 | 787                           | 90       | 7.6  | 97 | 393                           | 90       | 3.8 | 97 | 253                          | 90       | 2.5 | 97 | 140                          | 90       | 1.4 | 97 | 80<br>(B5 - B14)  |
| 3.9 | 724                           | 90       | 7.0  | 97 | 362                           | 90       | 3.5 | 97 | 233                          | 90       | 2.3 | 97 | 129                          | 90       | 1.3 | 97 |                   |
| 5.1 | 551                           | 72       | 4.3  | 97 | 276                           | 75       | 2.2 | 97 | 177                          | 75       | 1.4 | 97 | 98                           | 80       | 0.8 | 97 | 71 (B5)           |
| 5.8 | 480                           | 63       | 3.3  | 97 | 240                           | 65       | 1.7 | 97 | 154                          | 65       | 1.1 | 97 | 86                           | 73       | 0.7 | 97 |                   |
| 6.6 | 426                           | 60       | 2.8  | 97 | 213                           | 60       | 1.4 | 97 | 137                          | 60       | 0.9 | 97 | 76                           | 70       | 0.6 | 97 | 63 (B5)           |

## AR 50/2



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|      |     |     |     |    |     |     |     |    |     |     |      |    |    |     |      |    |                   |
|------|-----|-----|-----|----|-----|-----|-----|----|-----|-----|------|----|----|-----|------|----|-------------------|
| 6.3  | 448 | 124 | 6.1 | 95 | 224 | 147 | 3.6 | 95 | 144 | 164 | 2.6  | 95 | 80 | 200 | 1.8  | 95 | 112<br>(B5 - B14) |
| 7.4  | 379 | 128 | 5.4 | 95 | 190 | 153 | 3.2 | 95 | 122 | 171 | 2.3  | 95 | 68 | 200 | 1.5  | 95 |                   |
| 8.3  | 336 | 133 | 4.9 | 95 | 168 | 158 | 2.9 | 95 | 108 | 176 | 2.1  | 95 | 60 | 20  | 1.3  | 95 | 100<br>(B5 - B14) |
| 9.2  | 304 | 137 | 4.6 | 95 | 152 | 163 | 2.7 | 95 | 98  | 182 | 2.0  | 95 | 54 | 200 | 1.2  | 95 |                   |
| 10.4 | 269 | 144 | 4.3 | 95 | 134 | 171 | 2.5 | 95 | 86  | 191 | 1.8  | 95 | 48 | 200 | 1.1  | 95 | 90<br>(B5 - B14)  |
| 12.5 | 224 | 147 | 3.6 | 95 | 112 | 175 | 2.2 | 95 | 72  | 195 | 1.6  | 95 | 40 | 210 | 0.93 | 95 |                   |
| 14.6 | 192 | 153 | 3.2 | 95 | 96  | 182 | 1.9 | 95 | 62  | 203 | 1.4  | 95 | 34 | 210 | 0.80 | 95 | 80<br>(B5 - B14)  |
| 16.8 | 167 | 158 | 2.9 | 95 | 83  | 188 | 1.7 | 95 | 54  | 210 | 1.2  | 95 | 30 | 210 | 0.69 | 95 |                   |
| 18.2 | 154 | 156 | 2.6 | 95 | 77  | 184 | 1.6 | 95 | 50  | 200 | 1.1  | 95 | 28 | 200 | 0.61 | 95 | 80<br>(B5 - B14)  |
| 20.8 | 135 | 159 | 2.4 | 95 | 67  | 189 | 1.4 | 95 | 43  | 200 | 0.96 | 95 | 24 | 200 | 0.63 | 95 |                   |
| 23.8 | 118 | 171 | 2.2 | 95 | 59  | 203 | 1.3 | 95 | 38  | 210 | 0.87 | 95 | 21 | 210 | 0.49 | 95 | 71 (B5)           |
| 25.9 | 108 | 168 | 2.0 | 95 | 54  | 200 | 1.2 | 95 | 35  | 200 | 0.77 | 95 | 19 | 200 | 0.43 | 95 |                   |
| 29.8 | 94  | 168 | 1.7 | 95 | 47  | 200 | 1.0 | 95 | 30  | 200 | 0.67 | 95 | 17 | 200 | 0.37 | 95 | 63 (B5)           |

## AR 50/3



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|       |    |     |      |    |     |     |      |    |     |     |      |    |     |     |      |    |                  |
|-------|----|-----|------|----|-----|-----|------|----|-----|-----|------|----|-----|-----|------|----|------------------|
| 28.5  | 98 | 182 | 2.0  | 93 | 49  | 216 | 1.2  | 93 | 32  | 216 | 0.77 | 93 | 18  | 216 | 0.43 | 93 | 90<br>(B5 - B14) |
| 32.4  | 86 | 188 | 1.8  | 93 | 43  | 216 | 1.1  | 93 | 28  | 216 | 0.68 | 93 | 15  | 216 | 0.38 | 93 |                  |
| 35.6  | 79 | 186 | 1.6  | 93 | 39  | 208 | 0.92 | 93 | 25  | 208 | 0.59 | 93 | 14  | 208 | 0.33 | 93 | 80<br>(B5 - B14) |
| 40.5  | 69 | 191 | 1.5  | 93 | 35  | 208 | 0.81 | 93 | 22  | 208 | 0.52 | 93 | 12  | 208 | 0.29 | 93 |                  |
| 46.2  | 61 | 205 | 1.4  | 93 | 30  | 216 | 0.74 | 93 | 19  | 216 | 0.47 | 93 | 11  | 216 | 0.26 | 93 | 71 (B5)          |
| 50.8  | 55 | 210 | 1.3  | 93 | 28  | 216 | 0.67 | 93 | 18  | 216 | 0.43 | 93 | 9.8 | 216 | 0.24 | 93 |                  |
| 54.3  | 52 | 216 | 1.3  | 93 | 26  | 216 | 0.63 | 93 | 17  | 216 | 0.40 | 93 | 9.2 | 216 | 0.22 | 93 | 63 (B5)          |
| 65.9  | 42 | 208 | 1.0  | 93 | 21  | 208 | 0.50 | 93 | 14  | 208 | 0.32 | 93 | 7.6 | 208 | 0.18 | 93 |                  |
| 71.5  | 39 | 216 | 0.95 | 93 | 20  | 216 | 0.48 | 93 | 13  | 216 | 0.31 | 93 | 7.0 | 216 | 0.17 | 93 |                  |
| 77.5  | 36 | 216 | 0.88 | 93 | 18  | 216 | 0.44 | 93 | 12  | 216 | 0.28 | 93 | 6.5 | 216 | 0.16 | 93 |                  |
| 89.3  | 31 | 216 | 0.76 | 93 | 16  | 216 | 0.38 | 93 | 10  | 216 | 0.25 | 93 | 5.6 | 216 | 0.14 | 93 |                  |
| 102.1 | 27 | 208 | 0.64 | 93 | 14  | 208 | 0.32 | 93 | 8.8 | 208 | 0.21 | 93 | 4.9 | 208 | 0.11 | 93 |                  |
| 117.6 | 24 | 216 | 0.58 | 93 | 12  | 216 | 0.29 | 93 | 7.7 | 216 | 0.19 | 93 | 4.3 | 216 | 0.10 | 93 |                  |
| 127.5 | 22 | 216 | 0.53 | 93 | 11  | 216 | 0.27 | 93 | 7.1 | 216 | 0.17 | 93 | 3.9 | 216 | 0.10 | 93 |                  |
| 146.9 | 19 | 208 | 0.45 | 93 | 9.5 | 208 | 0.22 | 93 | 6.1 | 208 | 0.14 | 93 | 3.4 | 208 | 0.08 | 93 |                  |
| 181.5 | 15 | 205 | 0.35 | 93 | 7.7 | 205 | 0.18 | 93 | 4.9 | 205 | 0.11 | 93 | 2.7 | 205 | 0.06 | 93 |                  |

N.B. Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (A-1.5). Per maggiori informazioni contattare il nostro uff. tecnico.

NOTE. Pay attention please to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (A-1.5). For details please contact our technical office.

ПРИМЕЧАНИЕ. Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5). Для получения информации обращайтесь в наш технический отдел.



## 1.6 Prestazioni riduttori AR

## 1.6 AR gearboxes performances

## 1.6 Характеристики редукторов AR

## AR 60/1



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| ir  | $n_1 = 2800 \text{ min}^{-1}$ |          |      |    | $n_1 = 1400 \text{ min}^{-1}$ |          |      |    | $n_1 = 900 \text{ min}^{-1}$ |          |     |    | $n_1 = 500 \text{ min}^{-1}$ |          |     |    | IEC               |
|-----|-------------------------------|----------|------|----|-------------------------------|----------|------|----|------------------------------|----------|-----|----|------------------------------|----------|-----|----|-------------------|
|     | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P   | RD | $n_2$                        | $T_{2M}$ | P   | RD |                   |
|     | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW  | %  | $\text{min}^{-1}$            | Nm       | kW  | %  |                   |
| 1.3 | 2133                          | 130      | 29.9 | 97 | 1067                          | 130      | 15.0 | 97 | 686                          | 130      | 9.6 | 97 | 381                          | 130      | 5.3 | 97 | 132<br>(B5 - B14) |
| 1.6 | 1704                          | 140      | 25.8 | 97 | 852                           | 140      | 12.9 | 97 | 548                          | 140      | 8.3 | 97 | 304                          | 140      | 4.6 | 97 |                   |
| 1.8 | 1517                          | 145      | 23.7 | 97 | 758                           | 145      | 11.9 | 97 | 488                          | 145      | 7.6 | 97 | 271                          | 145      | 4.2 | 97 | 112<br>(B5 - B14) |
| 2.1 | 1344                          | 160      | 23.2 | 97 | 672                           | 160      | 11.6 | 97 | 432                          | 160      | 7.5 | 97 | 240                          | 160      | 4.1 | 97 |                   |
| 2.4 | 1185                          | 170      | 21.7 | 97 | 592                           | 170      | 10.9 | 97 | 381                          | 170      | 7.0 | 97 | 212                          | 170      | 3.9 | 97 | 100<br>(B5 - B14) |
| 2.7 | 1037                          | 170      | 19.0 | 97 | 519                           | 170      | 9.5  | 97 | 333                          | 170      | 6.1 | 97 | 185                          | 170      | 3.4 | 97 |                   |
| 2.9 | 967                           | 170      | 17.8 | 97 | 484                           | 170      | 8.9  | 97 | 311                          | 170      | 5.7 | 97 | 173                          | 170      | 3.2 | 97 | 90(B5 - B14)      |
| 3.4 | 835                           | 170      | 15.3 | 97 | 418                           | 170      | 7.7  | 97 | 268                          | 170      | 4.9 | 97 | 149                          | 170      | 2.7 | 97 |                   |
| 3.6 | 772                           | 170      | 14.2 | 97 | 386                           | 170      | 7.1  | 97 | 248                          | 170      | 4.6 | 97 | 138                          | 170      | 2.5 | 97 | 80<br>(B5 - B14)  |
| 4.7 | 597                           | 170      | 11.0 | 97 | 298                           | 170      | 5.5  | 97 | 192                          | 170      | 3.5 | 97 | 107                          | 170      | 2.0 | 97 |                   |
| 5.2 | 542                           | 158      | 9.2  | 97 | 271                           | 164      | 4.8  | 97 | 174                          | 164      | 3.1 | 97 | 97                           | 164      | 1.7 | 97 | 71 (B5)           |
| 5.9 | 473                           | 142      | 7.2  | 97 | 236                           | 146      | 3.7  | 97 | 152                          | 155      | 2.5 | 97 | 84                           | 160      | 1.5 | 97 |                   |
| 6.8 | 410                           | 125      | 5.5  | 97 | 205                           | 125      | 2.8  | 97 | 132                          | 132      | 1.9 | 97 | 73                           | 142      | 1.1 | 97 |                   |

## AR 60/2



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| ir   | $n_1 = 2800 \text{ min}^{-1}$ |          |      |    | $n_1 = 1400 \text{ min}^{-1}$ |          |     |    | $n_1 = 900 \text{ min}^{-1}$ |          |     |    | $n_1 = 500 \text{ min}^{-1}$ |          |      |    | IEC               |
|------|-------------------------------|----------|------|----|-------------------------------|----------|-----|----|------------------------------|----------|-----|----|------------------------------|----------|------|----|-------------------|
|      | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                         | $T_{2M}$ | P   | RD | $n_2$                        | $T_{2M}$ | P   | RD | $n_2$                        | $T_{2M}$ | P    | RD |                   |
|      | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$             | Nm       | kW  | %  | $\text{min}^{-1}$            | Nm       | kW  | %  | $\text{min}^{-1}$            | Nm       | kW   | %  |                   |
| 7.9  | 355                           | 285      | 11.1 | 95 | 177                           | 338      | 6.6 | 95 | 114                          | 378      | 4.8 | 95 | 63                           | 410      | 2.9  | 95 | 132<br>(B5 - B14) |
| 8.9  | 315                           | 293      | 10.2 | 95 | 157                           | 349      | 6.1 | 95 | 101                          | 389      | 4.3 | 95 | 56                           | 410      | 2.5  | 95 |                   |
| 10.1 | 279                           | 301      | 9.2  | 95 | 139                           | 359      | 5.5 | 95 | 90                           | 400      | 3.9 | 95 | 50                           | 410      | 2.2  | 95 | 112<br>(B5 - B14) |
| 11.3 | 247                           | 308      | 8.4  | 95 | 123                           | 367      | 5.0 | 95 | 79                           | 409      | 3.6 | 95 | 44                           | 410      | 2.0  | 95 |                   |
| 12.4 | 226                           | 315      | 7.9  | 95 | 113                           | 375      | 4.7 | 95 | 73                           | 418      | 3.4 | 95 | 40                           | 450      | 2.0  | 95 | 100<br>(B5 - B14) |
| 14.3 | 195                           | 327      | 7.0  | 95 | 98                            | 389      | 4.2 | 95 | 63                           | 435      | 3.0 | 95 | 35                           | 450      | 1.7  | 95 |                   |
| 15.5 | 181                           | 338      | 6.7  | 95 | 90                            | 402      | 4.0 | 95 | 58                           | 449      | 2.9 | 95 | 32                           | 450      | 1.6  | 95 | 90 (B5 - B14)     |
| 18.3 | 153                           | 318      | 5.4  | 95 | 77                            | 378      | 3.2 | 95 | 49                           | 410      | 2.2 | 95 | 27                           | 410      | 1.2  | 95 |                   |
| 19.7 | 142                           | 326      | 5.1  | 95 | 71                            | 388      | 3.0 | 95 | 46                           | 410      | 2.1 | 95 | 25                           | 410      | 1.1  | 95 | 80<br>(B5 - B14)  |
| 22.1 | 127                           | 367      | 5.1  | 95 | 63                            | 436      | 3.0 | 95 | 41                           | 450      | 2.0 | 95 | 23                           | 450      | 1.1  | 95 |                   |
| 25.3 | 111                           | 378      | 4.6  | 95 | 55                            | 450      | 2.7 | 95 | 36                           | 450      | 1.8 | 95 | 20                           | 450      | 0.98 | 95 | 71 (B5)           |
| 28.1 | 100                           | 345      | 3.8  | 95 | 50                            | 410      | 2.2 | 95 | 32                           | 410      | 1.4 | 95 | 18                           | 410      | 0.80 | 95 |                   |
| 32.3 | 87                            | 345      | 3.3  | 95 | 43                            | 410      | 2.0 | 95 | 28                           | 410      | 1.3 | 95 | 16                           | 410      | 0.70 | 95 |                   |

## AR 60/3



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| ir    | $n_1 = 2800 \text{ min}^{-1}$ |          |      |    | $n_1 = 1400 \text{ min}^{-1}$ |          |      |    | $n_1 = 900 \text{ min}^{-1}$ |          |      |    | $n_1 = 500 \text{ min}^{-1}$ |          |      |    | IEC               |
|-------|-------------------------------|----------|------|----|-------------------------------|----------|------|----|------------------------------|----------|------|----|------------------------------|----------|------|----|-------------------|
|       | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD |                   |
|       | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  |                   |
| 28.0  | 100                           | 387      | 4.4  | 93 | 50                            | 460      | 2.6  | 93 | 32                           | 460      | 1.7  | 93 | 18                           | 460      | 0.92 | 93 | 100<br>(B5 - B14) |
| 31.6  | 89                            | 400      | 4.0  | 93 | 44                            | 460      | 2.3  | 93 | 28                           | 460      | 1.5  | 93 | 16                           | 460      | 0.82 | 93 |                   |
| 35.7  | 78                            | 376      | 3.3  | 93 | 39                            | 420      | 1.9  | 93 | 25                           | 420      | 1.2  | 93 | 14                           | 420      | 0.66 | 93 | 90<br>(B5 - B14)  |
| 40.3  | 69                            | 386      | 3.0  | 93 | 35                            | 420      | 1.6  | 93 | 22                           | 420      | 1.1  | 93 | 12                           | 420      | 0.59 | 93 |                   |
| 45.1  | 62                            | 436      | 3.0  | 93 | 31                            | 460      | 1.6  | 93 | 20                           | 460      | 1.0  | 93 | 11                           | 460      | 0.57 | 93 | 80<br>(B5 - B14)  |
| 51.0  | 55                            | 447      | 2.8  | 93 | 27                            | 460      | 1.4  | 93 | 18                           | 460      | 0.91 | 93 | 9.8                          | 460      | 0.51 | 93 |                   |
| 55.2  | 51                            | 460      | 2.6  | 93 | 25                            | 460      | 1.3  | 93 | 16                           | 460      | 0.84 | 93 | 9.1                          | 460      | 0.47 | 93 | 71 (B5)           |
| 60.3  | 46                            | 420      | 2.2  | 93 | 23                            | 420      | 1.1  | 93 | 15                           | 420      | 0.71 | 93 | 8.3                          | 420      | 0.39 | 93 |                   |
| 72.7  | 39                            | 460      | 2.0  | 93 | 19                            | 460      | 1.0  | 93 | 12                           | 460      | 0.64 | 93 | 6.9                          | 460      | 0.36 | 93 |                   |
| 78.6  | 36                            | 460      | 1.8  | 93 | 18                            | 460      | 0.92 | 93 | 11                           | 460      | 0.59 | 93 | 6.4                          | 460      | 0.33 | 93 |                   |
| 90.4  | 31                            | 460      | 1.6  | 93 | 15                            | 460      | 0.80 | 93 | 10                           | 460      | 0.52 | 93 | 5.5                          | 460      | 0.29 | 93 |                   |
| 100.2 | 28                            | 420      | 1.3  | 93 | 14                            | 420      | 0.66 | 93 | 9.0                          | 420      | 0.42 | 93 | 5.0                          | 420      | 0.24 | 93 |                   |
| 112.2 | 25                            | 460      | 1.3  | 93 | 12                            | 460      | 0.65 | 93 | 8.0                          | 460      | 0.42 | 93 | 4.5                          | 460      | 0.23 | 93 |                   |
| 128.8 | 22                            | 460      | 1.1  | 93 | 11                            | 460      | 0.56 | 93 | 7.0                          | 460      | 0.36 | 93 | 3.9                          | 460      | 0.20 | 93 |                   |
| 143.0 | 20                            | 420      | 0.93 | 93 | 9.8                           | 420      | 0.46 | 93 | 6.3                          | 420      | 0.30 | 93 | 3.5                          | 420      | 0.17 | 93 |                   |
| 164.1 | 17                            | 420      | 0.81 | 93 | 8.5                           | 420      | 0.40 | 93 | 5.5                          | 420      | 0.26 | 93 | 3.0                          | 420      | 0.14 | 93 |                   |
| 185.2 | 15                            | 420      | 0.71 | 93 | 7.5                           | 420      | 0.36 | 93 | 4.8                          | 420      | 0.23 | 93 | 2.7                          | 420      | 0.13 | 93 |                   |

N.B. Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (A-1.5). Per maggiori informazioni contattare il nostro uff. tecnico.

NOTE. Pay attention please to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (A-1.5). For details please contact our technical office.

ПРИМЕЧАНИЕ. Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5). Для получения информации обращайтесь в наш технический отдел.





## 1.6 Prestazioni riduttori AR

## 1.6 AR gearboxes performances

## 1.6 Характеристики редукторов AR

## AR 80/1



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| ir  | $n_1 = 2800 \text{ min}^{-1}$ |          |      |    | $n_1 = 1400 \text{ min}^{-1}$ |          |      |    | $n_1 = 900 \text{ min}^{-1}$ |          |      |    | $n_1 = 500 \text{ min}^{-1}$ |          |      |    | IEC  |
|-----|-------------------------------|----------|------|----|-------------------------------|----------|------|----|------------------------------|----------|------|----|------------------------------|----------|------|----|--|
|     | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD |  |
|     | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  |  |
| 1.2 | 2355                          | 260      | 66.1 | 97 | 1177                          | 260      | 33.0 | 97 | 757                          | 260      | 21.2 | 97 | 420                          | 260      | 11.8 | 97 | 160 (B5)<br>132 (B5)<br>112 (B5)<br>100 (B5)<br>90 (B5)<br>80 (B5) |
| 1.4 | 2026                          | 270      | 59.0 | 97 | 1013                          | 270      | 29.5 | 97 | 651                          | 270      | 19.0 | 97 | 362                          | 270      | 10.5 | 97 |  |
| 1.8 | 1532                          | 280      | 46.3 | 97 | 766                           | 280      | 23.2 | 97 | 492                          | 280      | 14.9 | 97 | 274                          | 280      | 8.3  | 97 |  |
| 2.0 | 1375                          | 305      | 45.3 | 97 | 687                           | 305      | 22.6 | 97 | 442                          | 305      | 14.5 | 97 | 245                          | 305      | 8.1  | 97 |  |
| 2.4 | 1179                          | 330      | 42.0 | 97 | 589                           | 330      | 21.0 | 97 | 379                          | 330      | 13.5 | 97 | 211                          | 330      | 7.5  | 97 |  |
| 2.7 | 1044                          | 330      | 37.2 | 97 | 522                           | 330      | 18.6 | 97 | 336                          | 330      | 12.0 | 97 | 186                          | 330      | 6.6  | 97 |  |
| 2.9 | 964                           | 330      | 34.3 | 97 | 482                           | 330      | 17.2 | 97 | 310                          | 330      | 11.0 | 97 | 172                          | 330      | 6.1  | 97 |  |
| 3.3 | 844                           | 330      | 30.1 | 97 | 422                           | 330      | 15.0 | 97 | 271                          | 330      | 9.7  | 97 | 151                          | 330      | 5.4  | 97 |  |
| 3.6 | 788                           | 330      | 28.1 | 97 | 394                           | 330      | 14.0 | 97 | 253                          | 330      | 9.0  | 97 | 141                          | 330      | 5.0  | 97 |  |
| 4.8 | 585                           | 330      | 20.8 | 97 | 293                           | 330      | 10.4 | 97 | 188                          | 330      | 6.7  | 97 | 104                          | 330      | 3.7  | 97 |  |
| 5.3 | 528                           | 330      | 18.8 | 97 | 264                           | 330      | 9.4  | 97 | 170                          | 330      | 6.0  | 97 | 94                           | 330      | 3.4  | 97 |  |
| 5.8 | 480                           | 330      | 17.1 | 97 | 240                           | 330      | 8.5  | 97 | 154                          | 330      | 5.5  | 97 | 86                           | 330      | 3.1  | 97 |  |
| 6.4 | 439                           | 330      | 15.6 | 97 | 219                           | 330      | 7.8  | 97 | 141                          | 330      | 5.0  | 97 | 78                           | 330      | 2.8  | 97 |  |

## AR 80/2



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|      |     |     |      |    |     |     |      |    |     |     |      |    |    |     |     |    |  |
|------|-----|-----|------|----|-----|-----|------|----|-----|-----|------|----|----|-----|-----|----|--|
| 7.8  | 359 | 595 | 24   | 95 | 179 | 707 | 14.0 | 95 | 115 | 790 | 10.0 | 95 | 64 | 940 | 6.6 | 95 | 160 (B5)<br>132 (B5)<br>112 (B5)<br>100 (B5)<br>90 (B5)<br>80 (B5) |
| 8.7  | 322 | 612 | 22   | 95 | 161 | 728 | 12.9 | 95 | 103 | 813 | 9.3  | 95 | 57 | 940 | 6.0 | 95 |  |
| 10.0 | 281 | 629 | 19.5 | 95 | 141 | 748 | 11.6 | 95 | 90  | 835 | 8.3  | 95 | 50 | 940 | 5.2 | 95 |  |
| 11.1 | 252 | 644 | 17.9 | 95 | 126 | 766 | 10.7 | 95 | 81  | 855 | 7.6  | 95 | 45 | 940 | 4.7 | 95 |  |
| 12.4 | 226 | 658 | 16.4 | 95 | 113 | 782 | 9.7  | 95 | 73  | 874 | 7.0  | 95 | 40 | 940 | 4.2 | 95 |  |
| 14.2 | 198 | 684 | 14.9 | 95 | 99  | 813 | 8.9  | 95 | 64  | 908 | 6.4  | 95 | 35 | 940 | 3.7 | 95 |  |
| 15.2 | 184 | 707 | 14.4 | 95 | 92  | 841 | 8.5  | 95 | 59  | 939 | 6.1  | 95 | 33 | 940 | 3.4 | 95 |  |
| 18.1 | 155 | 728 | 12.4 | 95 | 78  | 866 | 7.4  | 95 | 50  | 940 | 5.2  | 95 | 28 | 940 | 2.9 | 95 |  |
| 19.4 | 145 | 748 | 11.9 | 95 | 72  | 889 | 7.1  | 95 | 46  | 940 | 4.8  | 95 | 26 | 940 | 2.7 | 95 |  |
| 22.7 | 123 | 766 | 10.4 | 95 | 62  | 910 | 6.2  | 95 | 40  | 940 | 4.1  | 95 | 22 | 940 | 2.3 | 95 |  |
| 24.9 | 112 | 790 | 9.8  | 95 | 56  | 940 | 5.8  | 95 | 36  | 940 | 3.7  | 95 | 20 | 940 | 2.1 | 95 |  |
| 28.9 | 97  | 790 | 8.4  | 95 | 48  | 940 | 5.0  | 95 | 31  | 940 | 3.2  | 95 | 17 | 940 | 1.8 | 95 |  |
| 31.8 | 88  | 790 | 7.7  | 95 | 44  | 940 | 4.6  | 95 | 28  | 940 | 2.9  | 95 | 16 | 940 | 1.6 | 95 |  |

## AR 80/3



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|       |     |     |     |    |     |     |      |    |     |     |      |    |     |     |      |    |  |
|-------|-----|-----|-----|----|-----|-----|------|----|-----|-----|------|----|-----|-----|------|----|--|
| 28.1  | 100 | 813 | 9.1 | 93 | 50  | 967 | 5.4  | 93 | 32  | 967 | 3.5  | 93 | 18  | 967 | 1.9  | 93 | 112 (B5)<br>100 (B5)<br>90 (B5)<br>80 (B5) |
| 31.7  | 88  | 841 | 8.4 | 93 | 44  | 967 | 4.8  | 93 | 28  | 967 | 3.1  | 93 | 16  | 967 | 1.7  | 93 |  |
| 35.7  | 78  | 866 | 7.6 | 93 | 39  | 967 | 4.3  | 93 | 25  | 967 | 2.7  | 93 | 14  | 967 | 1.5  | 93 |  |
| 40.3  | 69  | 889 | 6.9 | 93 | 35  | 967 | 3.8  | 93 | 22  | 967 | 2.4  | 93 | 12  | 967 | 1.3  | 93 |  |
| 44.0  | 64  | 916 | 6.6 | 93 | 32  | 967 | 3.5  | 93 | 20  | 967 | 2.2  | 93 | 11  | V   | 1.2  | 93 |  |
| 50.9  | 55  | 940 | 5.8 | 93 | 27  | 967 | 3.0  | 93 | 18  | 967 | 1.9  | 93 | 9.8 | 967 | 1.1  | 93 |  |
| 55.1  | 51  | 967 | 5.5 | 93 | 25  | 967 | 2.8  | 93 | 16  | 967 | 1.8  | 93 | 9.1 | 967 | 0.99 | 93 |  |
| 65.7  | 43  | 967 | 4.6 | 93 | 21  | 967 | 2.3  | 93 | 14  | 967 | 1.5  | 93 | 7.6 | 967 | 0.83 | 93 |  |
| 76.0  | 37  | 967 | 4.0 | 93 | 18  | 967 | 2.0  | 93 | 12  | 967 | 1.3  | 93 | 6.6 | 967 | 0.72 | 93 |  |
| 82.2  | 34  | 967 | 3.7 | 93 | 17  | 967 | 1.9  | 93 | 11  | 967 | 1.2  | 93 | 6.1 | 967 | 0.66 | 93 |  |
| 90.0  | 31  | 967 | 3.4 | 93 | 16  | 967 | 1.7  | 93 | 10  | 967 | 1.1  | 93 | 5.6 | 967 | 0.61 | 93 |  |
| 104.8 | 27  | 967 | 2.9 | 93 | 13  | 967 | 1.6  | 93 | 8.6 | 967 | 0.94 | 93 | 4.8 | 967 | 0.52 | 93 |  |
| 117.2 | 24  | 967 | 2.6 | 93 | 12  | 967 | 1.3  | 93 | 7.7 | 967 | 0.84 | 93 | 4.3 | 967 | 0.46 | 93 |  |
| 134.3 | 21  | 967 | 2.3 | 93 | 10  | 967 | 1.1  | 93 | 6.7 | 967 | 0.73 | 93 | 3.7 | 967 | 0.41 | 93 |  |
| 149.3 | 19  | 967 | 2.0 | 93 | 9.4 | 967 | 1.0  | 93 | 6.0 | 967 | 0.66 | 93 | 3.3 | 967 | 0.36 | 93 |  |
| 171.2 | 16  | 967 | 1.8 | 93 | 8.2 | 967 | 0.89 | 93 | 5.3 | 967 | 0.57 | 93 | 2.9 | 967 | 0.32 | 93 |  |
| 197.5 | 14  | 967 | 1.5 | 93 | 7.1 | 967 | 0.77 | 93 | 4.5 | 967 | 0.50 | 93 | 2.5 | 967 | 0.27 | 93 |  |

N.B. Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (A-1.5). Per maggiori informazioni contattare il nostro uff. tecnico.

NOTE Pay attention please to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (A-1.5). For details please contact our technical office.

ПРИМЕЧАНИЕ. Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5). Для получения информации обращайтесь в наш технический отдел.



## AR 100/1



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| ir  | $n_1 = 2800 \text{ min}^{-1}$ |          |       |    | $n_1 = 1400 \text{ min}^{-1}$ |          |      |    | $n_1 = 900 \text{ min}^{-1}$ |          |      |    | $n_1 = 500 \text{ min}^{-1}$ |          |      |    | IEC          |
|-----|-------------------------------|----------|-------|----|-------------------------------|----------|------|----|------------------------------|----------|------|----|------------------------------|----------|------|----|--------------|
|     | $n_2$                         | $T_{2M}$ | P     | RD | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD |              |
|     | $\text{min}^{-1}$             | Nm       | kW    | %  | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  |              |
| 1.3 | 2178                          | 480      | 112.8 | 97 | 1089                          | 480      | 56.4 | 97 | 700                          | 480      | 36.3 | 97 | 389                          | 480      | 20.2 | 97 | 200 (B5)     |
| 1.9 | 1447                          | 490      | 76.5  | 97 | 723                           | 490      | 38.3 | 97 | 465                          | 490      | 24.6 | 97 | 258                          | 490      | 13.7 | 97 |              |
| 2.2 | 1289                          | 600      | 83.5  | 97 | 644                           | 600      | 41.7 | 97 | 414                          | 600      | 26.8 | 97 | 230                          | 600      | 14.9 | 97 | 180 (B5)     |
| 3.0 | 947                           | 600      | 61.3  | 97 | 474                           | 600      | 30.7 | 97 | 304                          | 600      | 19.7 | 97 | 169                          | 600      | 11.0 | 97 |              |
| 3.5 | 812                           | 600      | 52.6  | 97 | 406                           | 600      | 26.3 | 97 | 261                          | 600      | 16.9 | 97 | 145                          | 600      | 9.4  | 97 | 160 (B5)     |
| 3.9 | 717                           | 600      | 46.4  | 97 | 359                           | 600      | 23.2 | 97 | 230                          | 600      | 14.9 | 97 | 128                          | 600      | 8.3  | 97 |              |
| 5.4 | 515                           | 530      | 29.5  | 97 | 257                           | 530      | 14.7 | 97 | 166                          | 550      | 9.8  | 97 | 92                           | 550      | 5.5  | 97 | 132 (B5-B14) |
| 5.9 | 472                           | 530      | 27.0  | 97 | 236                           | 530      | 13.5 | 97 | 152                          | 550      | 9.0  | 97 | 84                           | 550      | 5.0  | 97 |              |
| 6.9 | 404                           | 460      | 20.1  | 97 | 202                           | 480      | 10.5 | 97 | 130                          | 500      | 7.0  | 97 | 72                           | 550      | 4.3  | 97 | 112 (B5)     |
| 7.5 | 373                           | 450      | 18.1  | 97 | 187                           | 470      | 9.5  | 97 | 120                          | 500      | 6.5  | 97 | 67                           | 500      | 3.6  | 97 |              |

## AR 100/2



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|      |      |      |      |    |     |      |      |    |     |      |      |    |     |      |      |    |              |
|------|------|------|------|----|-----|------|------|----|-----|------|------|----|-----|------|------|----|--------------|
| 2.4  | 1148 | 913  | 115  | 95 | 574 | 1085 | 69   | 95 | 369 | 1212 | 49   | 95 | 205 | 1670 | 38   | 95 | 200 (B5)     |
| 2.7  | 1026 | 956  | 108  | 95 | 513 | 1136 | 64   | 95 | 330 | 1269 | 46   | 95 | 183 | 1747 | 35   | 95 |              |
| 3.7  | 753  | 1026 | 85   | 95 | 376 | 1221 | 51   | 95 | 242 | 1363 | 36   | 95 | 134 | 1878 | 28   | 95 | 180 (B5)     |
| 4.9  | 569  | 1085 | 68   | 95 | 285 | 1291 | 40   | 95 | 183 | 1441 | 29   | 95 | 102 | 1930 | 22   | 95 |              |
| 6.9  | 409  | 1136 | 51   | 95 | 204 | 1351 | 30   | 95 | 131 | 1509 | 22   | 95 | 73  | 1930 | 15.5 | 95 | 160 (B5)     |
| 7.5  | 375  | 1181 | 49   | 95 | 187 | 1404 | 29   | 95 | 120 | 1568 | 21   | 95 | 67  | 1930 | 14.2 | 95 |              |
| 7.9  | 354  | 1221 | 48   | 95 | 177 | 1452 | 28   | 95 | 114 | 1621 | 20   | 95 | 63  | 1930 | 13.5 | 95 | 132 (B5-B14) |
| 8.9  | 316  | 1257 | 44   | 95 | 158 | 1495 | 26   | 95 | 101 | 1670 | 18.7 | 95 | 56  | 1930 | 12.0 | 95 |              |
| 9.9  | 284  | 1291 | 40   | 95 | 142 | 1535 | 24   | 95 | 91  | 1714 | 17.2 | 95 | 51  | 1930 | 10.8 | 95 | 112 (B5)     |
| 11.1 | 253  | 1322 | 37   | 95 | 126 | 1572 | 22   | 95 | 81  | 1755 | 15.7 | 95 | 45  | 1930 | 9.6  | 95 |              |
| 12.1 | 232  | 1351 | 35   | 95 | 116 | 1606 | 21   | 95 | 75  | 1794 | 14.7 | 95 | 41  | 1930 | 8.8  | 95 | 100 (B5)     |
| 14.1 | 199  | 1404 | 31   | 95 | 99  | 1670 | 18.3 | 95 | 64  | 1865 | 13.1 | 95 | 35  | 1930 | 7.5  | 95 |              |
| 15.9 | 176  | 1352 | 28   | 95 | 88  | 1726 | 16.7 | 95 | 56  | 1928 | 12.0 | 95 | 31  | 1930 | 6.7  | 95 | 90 (B5)      |
| 17.6 | 159  | 1395 | 26   | 95 | 80  | 1778 | 15.6 | 95 | 51  | 1930 | 10.9 | 95 | 28  | 1930 | 6.0  | 95 |              |
| 19.9 | 141  | 1535 | 24   | 95 | 70  | 1825 | 14.1 | 95 | 45  | 1930 | 9.6  | 95 | 25  | 1930 | 5.3  | 95 | 90 (B5)      |
| 22.2 | 126  | 1572 | 22   | 95 | 63  | 1869 | 13.0 | 95 | 41  | 1930 | 8.6  | 95 | 23  | 1930 | 4.8  | 95 |              |
| 24.2 | 116  | 1623 | 21   | 95 | 58  | 1930 | 12.3 | 95 | 37  | 1930 | 7.9  | 95 | 21  | 1930 | 4.4  | 95 | 90 (B5)      |
| 28.3 | 99   | 1623 | 17.7 | 95 | 50  | 1930 | 10.5 | 95 | 32  | 1930 | 6.8  | 95 | 18  | 1930 | 3.8  | 95 |              |
| 30.3 | 93   | 1623 | 16.6 | 95 | 46  | 1930 | 9.8  | 95 | 30  | 1930 | 6.3  | 95 | 17  | 1930 | 3.5  | 95 | 90 (B5)      |
| 35.3 | 79   | 1623 | 14.2 | 95 | 40  | 1930 | 8.4  | 95 | 25  | 1930 | 5.4  | 95 | 14  | 1930 | 3.0  | 95 |              |
| 38.3 | 73   | 1623 | 13.1 | 95 | 37  | 1930 | 7.8  | 95 | 24  | 1930 | 5.0  | 95 | 13  | 1930 | 2.8  | 95 |              |

## AR 100/3



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|       |    |      |      |    |     |      |      |    |     |      |     |    |     |      |      |    |          |
|-------|----|------|------|----|-----|------|------|----|-----|------|-----|----|-----|------|------|----|----------|
| 29.1  | 96 | 1669 | 18.1 | 93 | 48  | 1985 | 10.7 | 93 | 31  | 1985 | 6.9 | 93 | 17  | 1985 | 3.8  | 93 | 132 (B5) |
| 32.5  | 86 | 1726 | 16.8 | 93 | 43  | 1985 | 9.6  | 93 | 28  | 1985 | 6.2 | 93 | 15  | 1985 | 3.4  | 93 |          |
| 36.4  | 77 | 1777 | 15.4 | 93 | 38  | 1985 | 8.6  | 93 | 25  | 1985 | 5.5 | 93 | 14  | 1985 | 3.1  | 93 | 112 (B5) |
| 40.6  | 69 | 1825 | 14.2 | 93 | 35  | 1985 | 7.7  | 93 | 22  | 1985 | 5.0 | 93 | 12  | 1985 | 2.8  | 93 |          |
| 45.2  | 62 | 1879 | 13.1 | 93 | 31  | 1985 | 6.9  | 93 | 20  | 1985 | 4.4 | 93 | 11  | 1985 | 2.5  | 93 | 100 (B5) |
| 52.8  | 53 | 1930 | 11.5 | 93 | 26  | 1985 | 5.9  | 93 | 17  | 1985 | 3.8 | 93 | 9.5 | 1985 | 2.1  | 93 |          |
| 56.7  | 49 | 1985 | 11.0 | 93 | 25  | 1985 | 5.5  | 93 | 16  | 1985 | 3.5 | 93 | 8.8 | 1985 | 2.0  | 93 | 90 (B5)  |
| 64.5  | 43 | 1985 | 9.7  | 93 | 22  | 1985 | 4.9  | 93 | 14  | 1985 | 3.1 | 93 | 7.8 | 1985 | 1.7  | 93 |          |
| 73.6  | 38 | 1985 | 8.5  | 93 | 19  | 1985 | 4.3  | 93 | 12  | 1985 | 2.7 | 93 | 6.8 | 1985 | 1.5  | 93 | 90 (B5)  |
| 78.9  | 35 | 1985 | 7.9  | 93 | 18  | 1985 | 4.0  | 93 | 11  | 1985 | 2.5 | 93 | 6.3 | 1985 | 1.4  | 93 |          |
| 91.9  | 30 | 1985 | 6.7  | 93 | 15  | 1985 | 3.4  | 93 | 9.7 | 1985 | 2.2 | 93 | 5.4 | 1985 | 1.2  | 93 | 90 (B5)  |
| 98.6  | 28 | 1985 | 6.3  | 93 | 14  | 1985 | 3.2  | 93 | 9.1 | 1985 | 2.0 | 93 | 5.1 | 1985 | 1.1  | 93 |          |
| 117.8 | 24 | 1985 | 5.3  | 93 | 12  | 1985 | 2.7  | 93 | 7.6 | 1985 | 1.7 | 93 | 4.2 | 1985 | 0.95 | 93 | 90 (B5)  |
| 129.5 | 22 | 1985 | 4.8  | 93 | 11  | 1985 | 2.4  | 93 | 7.0 | 1985 | 1.6 | 93 | 3.9 | 1985 | 0.86 | 93 |          |
| 147.2 | 19 | 1985 | 4.3  | 93 | 9.5 | 1985 | 2.1  | 93 | 6.1 | 1985 | 1.4 | 93 | 3.4 | 1985 | 0.76 | 93 | 90 (B5)  |
| 161.8 | 17 | 1985 | 3.9  | 93 | 8.7 | 1985 | 1.9  | 93 | 5.6 | 1985 | 1.2 | 93 | 3.1 | 1985 | 0.69 | 93 |          |
| 177.1 | 16 | 1985 | 3.5  | 93 | 7.9 | 1985 | 1.8  | 93 | 5.1 | 1985 | 1.1 | 93 | 2.8 | 1985 | 0.63 | 93 |          |

N.B. Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (A-1.5). Per maggiori informazioni contattare il nostro uff. tecnico.

NOTE. Pay attention please to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (A-1.5). For details please contact our technical office.

ПРИМЕЧАНИЕ. Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5). Для получения информации обращайтесь в наш технический отдел.



## AR 120/2



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| ir   | $n_1 = 2800 \text{ min}^{-1}$ |          |     |    | $n_1 = 1400 \text{ min}^{-1}$ |          |    |    | $n_1 = 900 \text{ min}^{-1}$ |          |     |    | $n_1 = 500 \text{ min}^{-1}$ |          |     |    | IEC      |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |
|------|-------------------------------|----------|-----|----|-------------------------------|----------|----|----|------------------------------|----------|-----|----|------------------------------|----------|-----|----|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
|      | $n_2$                         | $T_{2M}$ | P   | RD | $n_2$                         | $T_{2M}$ | P  | RD | $n_2$                        | $T_{2M}$ | P   | RD | $n_2$                        | $T_{2M}$ | P   | RD |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |
|      | $\text{min}^{-1}$             | Nm       | kW  | %  | $\text{min}^{-1}$             | Nm       | kW | %  | $\text{min}^{-1}$            | Nm       | kW  | %  | $\text{min}^{-1}$            | Nm       | kW  | %  |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |
| 2.8  | 1005                          | 1380     | 152 | 95 | 503                           | 1700     | 94 | 95 | 323                          | 1700     | 60  | 95 | 179                          | 1700     | 34  | 95 | 225 (B5) |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |
| 3.9  | 726                           | 1380     | 110 | 95 | 363                           | 1700     | 68 | 95 | 233                          | 1700     | 44  | 95 | 130                          | 1700     | 24  | 95 |          | 200 (B5) |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |
| 5.2  | 537                           | 1460     | 86  | 95 | 268                           | 1800     | 53 | 95 | 172                          | 1800     | 34  | 95 | 96                           | 1800     | 19  | 95 |          |          | 180 (B5) |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |
| 6.1  | 457                           | 1620     | 81  | 95 | 229                           | 2000     | 50 | 95 | 147                          | 2280     | 37  | 95 | 82                           | 2720     | 24  | 95 |          |          |          | 160 (B5) |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |
| 7.7  | 366                           | 1780     | 72  | 95 | 183                           | 2200     | 44 | 95 | 118                          | 2500     | 32  | 95 | 65                           | 3000     | 22  | 95 |          |          |          |          | 132 (B5) |          |          |          |          |          |          |          |          |          |          |          |          |          |          |
| 8.5  | 330                           | 2030     | 74  | 95 | 165                           | 2500     | 45 | 95 | 106                          | 2850     | 33  | 95 | 59                           | 3000     | 21  | 95 |          |          |          |          |          | 132 (B5) |          |          |          |          |          |          |          |          |          |          |          |          |          |
| 10.6 | 264                           | 2270     | 66  | 95 | 132                           | 2280     | 41 | 95 | 85                           | 3000     | 29  | 95 | 47                           | 3000     | 17  | 95 |          |          |          |          |          |          | 132 (B5) |          |          |          |          |          |          |          |          |          |          |          |          |
| 11.5 | 244                           | 2430     | 65  | 95 | 122                           | 3000     | 40 | 95 | 78                           | 3000     | 28  | 95 | 44                           | 3000     | 16  | 95 |          |          |          |          |          |          |          | 132 (B5) |          |          |          |          |          |          |          |          |          |          |          |
| 14.1 | 199                           | 2430     | 53  | 95 | 100                           | 3000     | 33 | 95 | 64                           | 3000     | 23  | 95 | 36                           | 3000     | 13  | 95 |          |          |          |          |          |          |          |          | 132 (B5) |          |          |          |          |          |          |          |          |          |          |
| 17.7 | 158                           | 2430     | 42  | 95 | 79                            | 3000     | 26 | 95 | 51                           | 3000     | 18  | 95 | 28                           | 3000     | 10  | 95 |          |          |          |          |          |          |          |          |          | 132 (B5) |          |          |          |          |          |          |          |          |          |
| 19.3 | 145                           | 2430     | 39  | 95 | 73                            | 3000     | 24 | 95 | 47                           | 3000     | 17  | 95 | 26                           | 3000     | 9.4 | 95 |          |          |          |          |          |          |          |          |          |          | 132 (B5) |          |          |          |          |          |          |          |          |
| 21.0 | 133                           | 2430     | 36  | 95 | 67                            | 3000     | 22 | 95 | 43                           | 3000     | 16  | 95 | 24                           | 3000     | 8.6 | 95 |          |          |          |          |          |          |          |          |          |          |          | 132 (B5) |          |          |          |          |          |          |          |
| 22.1 | 127                           | 2430     | 34  | 95 | 63                            | 3000     | 21 | 95 | 41                           | 3000     | 15  | 95 | 23                           | 3000     | 8.2 | 95 |          |          |          |          |          |          |          |          |          |          |          |          | 132 (B5) |          |          |          |          |          |          |
| 23.1 | 121                           | 2430     | 32  | 95 | 61                            | 3000     | 20 | 95 | 39                           | 3000     | 14  | 95 | 22                           | 3000     | 7.8 | 95 |          |          |          |          |          |          |          |          |          |          |          |          |          | 132 (B5) |          |          |          |          |          |
| 24.0 | 116                           | 2430     | 31  | 95 | 58                            | 3000     | 19 | 95 | 37                           | 3000     | 14  | 95 | 21                           | 3000     | 7.5 | 95 |          |          |          |          |          |          |          |          |          |          |          |          |          |          | 132 (B5) |          |          |          |          |
| 27.0 | 104                           | 2430     | 28  | 95 | 52                            | 3000     | 17 | 95 | 33                           | 3000     | 12  | 95 | 19                           | 3000     | 6.7 | 95 |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          | 132 (B5) |          |          |          |
| 28.9 | 97                            | 2430     | 26  | 95 | 48                            | 3000     | 16 | 95 | 31                           | 3000     | 11  | 95 | 17                           | 3000     | 6.3 | 95 |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          | 132 (B5) |          |          |
| 29.6 | 95                            | 2430     | 25  | 95 | 47                            | 3000     | 16 | 95 | 30                           | 3000     | 11  | 95 | 17                           | 3000     | 6.1 | 95 |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          | 132 (B5) |          |
| 33.7 | 83                            | 2430     | 22  | 95 | 41                            | 3000     | 14 | 95 | 27                           | 3000     | 10  | 95 | 15                           | 3000     | 5.4 | 95 |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          | 132 (B5) |
| 37.0 | 76                            | 2430     | 20  | 95 | 38                            | 3000     | 12 | 95 | 24                           | 3000     | 8.8 | 95 | 14                           | 3000     | 4.9 | 95 |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |



## AR 120/3



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|       |    |      |     |    |     |      |     |    |     |      |     |    |     |      |     |    |          |          |          |         |         |         |         |         |         |         |         |         |         |         |         |         |         |         |         |
|-------|----|------|-----|----|-----|------|-----|----|-----|------|-----|----|-----|------|-----|----|----------|----------|----------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| 40.7  | 69 | 2550 | 20  | 93 | 34  | 3300 | 13  | 93 | 22  | 3300 | 8.2 | 93 | 12  | 3300 | 4.6 | 93 | 132 (B5) |          |          |         |         |         |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 45.7  | 61 | 2640 | 18  | 93 | 31  | 3300 | 11  | 93 | 20  | 3300 | 7.3 | 93 | 11  | 3300 | 4.1 | 93 |          | 112 (B5) |          |         |         |         |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 50.9  | 55 | 2700 | 17  | 93 | 28  | 3300 | 10  | 93 | 18  | 3300 | 6.6 | 93 | 10  | 3300 | 3.7 | 93 |          |          | 100 (B5) |         |         |         |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 57.1  | 49 | 2760 | 15  | 93 | 25  | 3300 | 9.1 | 93 | 16  | 3300 | 5.9 | 93 | 8.8 | 3300 | 3.3 | 93 |          |          |          | 90 (B5) |         |         |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 62.2  | 45 | 2840 | 14  | 93 | 23  | 3300 | 8.4 | 93 | 14  | 3300 | 5.4 | 93 | 8.0 | 3300 | 3.0 | 93 |          |          |          |         | 90 (B5) |         |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 72.6  | 39 | 2900 | 13  | 93 | 19  | 3300 | 7.2 | 93 | 12  | 3300 | 4.6 | 93 | 6.9 | 3300 | 2.6 | 93 |          |          |          |         |         | 90 (B5) |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 77.7  | 36 | 2960 | 12  | 93 | 18  | 3300 | 6.7 | 93 | 12  | 3300 | 4.3 | 93 | 6.4 | 3300 | 2.4 | 93 |          |          |          |         |         |         | 90 (B5) |         |         |         |         |         |         |         |         |         |         |         |         |
| 82.2  | 34 | 3040 | 12  | 93 | 17  | 3300 | 6.3 | 93 | 11  | 3300 | 4.1 | 93 | 6.1 | 3300 | 2.3 | 93 |          |          |          |         |         |         |         | 90 (B5) |         |         |         |         |         |         |         |         |         |         |         |
| 90.7  | 31 | 3100 | 11  | 93 | 15  | 3300 | 5.7 | 93 | 10  | 3300 | 3.7 | 93 | 5.5 | 3300 | 2.0 | 93 |          |          |          |         |         |         |         |         | 90 (B5) |         |         |         |         |         |         |         |         |         |         |
| 102.6 | 27 | 3180 | 10  | 93 | 14  | 3300 | 5.1 | 93 | 8.8 | 3300 | 3.3 | 93 | 4.9 | 3300 | 1.8 | 93 |          |          |          |         |         |         |         |         |         | 90 (B5) |         |         |         |         |         |         |         |         |         |
| 114.4 | 24 | 3250 | 9.0 | 93 | 12  | 3300 | 4.5 | 93 | 7.9 | 3300 | 2.9 | 93 | 4.4 | 3300 | 1.6 | 93 |          |          |          |         |         |         |         |         |         |         | 90 (B5) |         |         |         |         |         |         |         |         |
| 124.9 | 22 | 3300 | 8.3 | 93 | 11  | 3300 | 4.2 | 93 | 7.2 | 3300 | 2.7 | 93 | 4.0 | 3300 | 1.5 | 93 |          |          |          |         |         |         |         |         |         |         |         | 90 (B5) |         |         |         |         |         |         |         |
| 142.9 | 20 | 3300 | 7.3 | 93 | 10  | 3300 | 3.6 | 93 | 6.3 | 3300 | 2.3 | 93 | 3.5 | 3300 | 1.3 | 93 |          |          |          |         |         |         |         |         |         |         |         |         | 90 (B5) |         |         |         |         |         |         |
| 156.0 | 18 | 3300 | 6.7 | 93 | 9.0 | 3300 | 3.3 | 93 | 5.8 | 3300 | 2.1 | 93 | 3.2 | 3300 | 1.2 | 93 |          |          |          |         |         |         |         |         |         |         |         |         |         | 90 (B5) |         |         |         |         |         |
| 175.7 | 16 | 3300 | 5.9 | 93 | 8.0 | 3300 | 3.0 | 93 | 5.1 | 3300 | 1.9 | 93 | 2.8 | 3300 | 1.1 | 93 |          |          |          |         |         |         |         |         |         |         |         |         |         |         | 90 (B5) |         |         |         |         |
| 182.0 | 15 | 3300 | 5.7 | 93 | 7.7 | 3300 | 2.9 | 93 | 4.9 | 3300 | 1.8 | 93 | 2.7 | 3300 | 1.0 | 93 |          |          |          |         |         |         |         |         |         |         |         |         |         |         |         | 90 (B5) |         |         |         |
| 197.1 | 14 | 3300 | 5.3 | 93 | 7.1 | 3300 | 2.6 | 93 | 4.6 | 3300 | 1.7 | 93 | 2.5 | 3300 | 0.9 | 93 |          |          |          |         |         |         |         |         |         |         |         |         |         |         |         |         | 90 (B5) |         |         |
| 205.0 | 14 | 3300 | 5.1 | 93 | 6.8 | 3300 | 2.5 | 93 | 4.4 | 3300 | 1.6 | 93 | 2.4 | 3300 | 0.9 | 93 |          |          |          |         |         |         |         |         |         |         |         |         |         |         |         |         |         | 90 (B5) |         |
| 222.0 | 13 | 3300 | 4.7 | 93 | 6.3 | 3300 | 2.3 | 93 | 4.1 | 3300 | 1.5 | 93 | 2.3 | 3300 | 0.8 | 93 |          |          |          |         |         |         |         |         |         |         |         |         |         |         |         |         |         |         | 90 (B5) |
| 256.0 | 11 | 3300 | 4.1 | 93 | 5.5 | 3300 | 2.0 | 93 | 3.5 | 3300 | 1.3 | 93 | 2.0 | 3300 | 0.7 | 93 |          |          |          |         |         |         |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 277.3 | 10 | 3300 | 3.8 | 93 | 5.0 | 3300 | 1.9 | 93 | 3.2 | 3300 | 1.2 | 93 | 1.8 | 3300 | 0.7 | 93 | 90 (B5)  |          |          |         |         |         |         |         |         |         |         |         |         |         |         |         |         |         |         |

N.B.  
I pesi riportati sono indicativi e possono variare in funzione della versione del riduttore.

NOTE  
Listed weights are for reference only and can vary according to the gearbox version.

ПРИМЕЧАНИЕ  
Указанный вес соответствует только исполнению с цилиндрических входным валом

N.B. Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (A-1.5). Per maggiori informazioni contattare il nostro uff. tecnico.

NOTE. Pay attention please to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (A-1.5). For details please contact our technical office.

ПРИМЕЧАНИЕ. Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5). Для получения информации обращайтесь в наш технический отдел.



Nella tab. 2.7 sono riportate le grandezze motore accoppiabili (IEC) unitamente alle dimensioni albero/flangia motore standard.

In table 2.7 the possible shaft/flange dimensions IEC standard are listed.

В таблице 2.7 приведены все возможные комбинации вал/фланец по IEC стандарту

**Tab. 2.7 Possibili accoppiamenti con motori IEC - Possible couplings with IEC motors - Возможные соединения с IEC мотором**

|                                  | IEC  | ir (Tutti / All / Bce )   |                                    | IEC   | ir (Tutti / All / Bce )                                     |   |
|----------------------------------|--|---|------------------------------------|---|---|---|
| <b>AM 25/2</b>                   | 56   | 9/120 (B5) - 9/80 • (B14) 9/140 - 9/90                            | <b>AM 60/1</b><br><b>AM 60/2</b>   | 132   | 38/300 (B5) - 38/200 (B14) -38/250                          |   |
| <b>AM 25/3</b>                   | 63   | 11/140 (B5) - 11/90 (B14) 11/120 - 11/80 •                        |                                    | 112   | 28/250 (B5) - 28/160 (B14) -28/200 - 28/300                 |   |
| <b>AM 32/1</b>                   | 80 <sup>1</sup>                                      | 19/200 (B5) - 19/120 (B14) 19/160 - 19/140 - 19/105 •             |                                    | 100   | 28/250 (B5) - 28/160 (B14) -28/200 - 28/300                 |   |
|                                  | 71   | 14/160 (B5) - 14/105 (B14) 14/140 - 14/120 - 14/90 •              |                                    | 90  | 24/200 (B5) - 24/140 (B14) -24/300 - 24/250 - 24/160 24/120 |   |
|                                  | 63   | 11/140 (B5) - 11/90 • (B14) 11/160 - 11/120 - 11/105              |                                    | 80  | 19/200 (B5) - 19/120 (B14) -19/160 - 19/140                 |   |
|                                  | 56   | 9/120 (B5) 9/160 - 9/140 - 9/90 •                                 |                                    | 71  | 14/160 (B5)   |   |
| <b>AM 35/2</b>                   | 80   | 19/200 (B5) - 19/120 (B14) 19/160 - 19/140 - 19/105 • - 19/90 •   |                                    | <b>AM 60/3</b>                                  | 100   | 28/250 (B5) - 28/160 (B14)                  |
|                                  | 71   | 14/160 (B5) - 14/105 (B14) 14/140 - 14/120 - 14/90 •              |                                    |   | 90  | 24/200 (B5) - 24/140 (B14) -24/160 - 24/120 |
|                                  | 63   | 11/140 (B5) - 11/90 • (B14) 11/160 - 11/120 - 11/105              |                                    |   | 80  | 19/200 (B5) - 19/120 (B14) -19/160 - 19/140 |
| 71                               | 14/160 (B5) - 14/105 (B14) 14/140 - 14/120 - 14/90 • | 71  |                                    |   | 14/160 (B5) -14/200 - 14/140 - 14/120                       |   |
| <b>AM 35/3</b>                   | 63   | 11/140 (B5) - 11/90 (B14) 11/120 - 11/80 •                        |                                    | <b>AM 80/1</b><br><b>AM 80/2</b>                | 160   | 42/350 (B5) - 42/300 - 42/250               |
|                                  | 56   | 9/120 (B5) - 9/80 • (B14) 9/140 - 9/90                            |                                    |   | 132   | 38/300 (B5) - 38/350 - 38/250               |
| <b>AM 40/1</b>                   | 100  | 28/250 (B5) - 28/160 (B14)  | 112                                |   | 28/250 (B5) - 28/350 - 28/300                               |   |
|                                  | 90   | 24/200 (B5) - 24/140 (B14) 24/160 - 24/120                        | 100                                |   | 28/250 (B5) - 28/350 - 28/300                               |   |
|                                  | 80   | 19/200 (B5) - 19/120 (B14) 19/160 - 19/140                        | 90                                 | 24/200 (B5)                                     |   |   |
|                                  | 71   | 14/160 (B5)   | 80                                 | 19/200 (B5)                                     |   |   |
|                                  | 63   | 11/140 (B5)   | <b>AM 80/3</b>                     | 112   | 28/250 (B5)   |   |
| <b>AM 41/2</b>                   | 90 <sup>(1)</sup>                                    | 24/200 (B5) - 24/140 (B14) - 24/160 - 24/120 - 24/105 •           |                                    | 100   | 28/250 (B5)   |   |
|                                  | 80   | 19/200 (B5) - 19/120 (B14) - 19/160 - 19/140 - 19/105 •           |                                    | 90  | 24/200 (B5)   |   |
|                                  | 71   | 14/160 (B5) - 14/105 • (B14) - 14/200 - 14/140 - 14/120 - 14/90 • |                                    | 80  | 19/200 (B5)   |   |
|                                  | 63   | 11/140 (B5) - 11/90 • (B14) - 11/200 - 11/160 - 11/120 - 11/105 • | <b>AM 100/1</b><br><b>AM 100/2</b> | 200 <sup>2</sup>                                | 55/400 (B5)   |   |
| <b>AM 41/3</b>                   | 71   | 14/160 (B5) - 14/105 (B14) - 14/140 - 14/120 - 14/90 •            |                                    | 180 <sup>2</sup>                                | 48/350 (B5)   |   |
|                                  | 63   | 11/140 (B5) - 11/90 • (B14) - 11/160 - 11/120 - 11/105            |                                    | 160 <sup>2</sup>                                | 42/350 (B5)   |   |
| <b>AM 45/2</b>                   | 100 <sup>(1)</sup>                                   | 28/250 (B5) - 28/160 (B14) 28/140                                 | 132                                | 38/300 (B5) - 38/200 (B14) - 38/250             |   |   |
|                                  | 90   | 24/200 (B5) - 24/140 (B14) - 24/250 - 24/160 - 24/120             | 112                                | 28/250 (B5) - 28/200 - 28/300                   |   |   |
|                                  | 80   | 19/200 (B5) - 19/120 (B14) - 19/160 - 19/140 - 19/105 •           | 100                                | 28/250 (B5) - 28/200 - 28/300                   |   |   |
|                                  | 71   | 14/160 (B5) - 14/105 • (B14) - 14/200 - 14/140 - 14/120           | <b>AM 100/3</b>                    | 132   | 38/300 (B5) - 28/300  |   |
| <b>AM 45/3</b>                   | 80   | 19/200 (B5) - 19/120 (B14) - 19/160 - 19/140 - 19/105 • - 19/90 • |                                    | 112   | 28/250 (B5) - 38/250  |   |
|                                  | 71   | 14/160 (B5) - 14/105 • (B14) - 14/200 - 14/140 - 14/120 - 14/90 • |                                    | 100   | 28/250 (B5) - 38/250  |   |
| <b>AM 50/1</b><br><b>AM 50/2</b> | 112  | 28/250 (B5) - 28/160 (B14)  | 90                                 | 24/200 (B5)                                     |   |   |
|                                  | 100  | 28/250 (B5) - 28/160 (B14)  | <b>AM 120/2</b>                    | 225 <sup>3</sup>                                | 60/450 (B5)   |   |
|                                  | 90   | 24/200 (B5) - 24/140 (B14) 24/160 - 24/120                        |                                    | 200 <sup>3</sup>                                | 55/400 (B5) - 55/450  |   |
|                                  | 80   | 19/200 (B5) - 19/120 (B14) 19/160 - 19/140                        |                                    | 180 <sup>3</sup>                                | 48/350 (B5) - 48/450 - 48/400                               |   |
| 71                               | 14/160 (B5) 14/200 - 14/140 - 14/120                 | 160 <sup>3</sup>  |                                    | 42/350 (B5) - 42/450 - 42/400                   |   |   |
| <b>AM 50/3</b>                   | 63   | 11/140 (B5)   | 132 <sup>3</sup>                   | 38/300 (B5) - 38/450 - 38/400 - 38/350 - 38-250 |   |   |
|                                  | 90   | 24/200 (B5) - 24/140 (B14) 24/160 - 24/120                        | <b>AM 120/3</b>                    | 132   | 38/300 (B5)   |   |
|                                  | 80   | 19/200 (B5) - 19/120 (B14) 19/160 - 19/140                        |                                    | 112   | 28/250 (B5)   |   |
|                                  | 71   | 14/160 (B5)   |                                    | 100   | 28/250 (B5)   |   |
| 63                               | 11/140 (B5)  | 90  |                                    | 24/200 (B5)                                     |   |   |

<sup>(1)</sup> **ATTENZIONE! / WARNING! / ВНИМАНИЕ!**

(Vedere paragrafo 1.11-A) / (Look at chapter 1.11-A) / (Смотри параграф 1.11-A).

<sup>1</sup> Il PAM 80 B5 nel AM 32/1 è disponibile solo con corpo flangiato

<sup>2</sup> Da PAM 160 a PAM 200 forniti con giunto tipo Rotex (per prescrizione di montaggio vedere sezione A paragrafo "installazione")

<sup>3</sup> Da PAM 132 a PAM 225 forniti con giunto tipo Rotex (per prescrizione di montaggio vedere sezione A paragrafo "installazione").

Legenda:

11/140 (B5) 11/120

11/140 : combinazioni albero/flangia standard (B5) : forma costruttiva motore IEC

11/120 : combinazioni albero/flangia a richiesta N.B.

La configurazione standard della flangia attacco motore prevede 4 fori a 45° (esempio x: vedi par 2.3).

Per le flange contrassegnate con il simbolo (•) i fori per il fissaggio al motore sono disposti in croce (esempio +). Pertanto è opportuno valutare l'ingombro della morsetteria del motore che verrà installato in quanto essa verrà a trovarsi orientata a 45° rispetto agli assi. Per la scelta della posizione della morsetteria rispetto agli assi fare riferimento allo schema seguente (in cui la posizione 5 è quella standard):

<sup>1</sup> PAM 80 B5 on AM 32/1 only available in flanged configuration

<sup>2</sup> PAM 160 through PAM 200 come with Rotex coupling (for mounting directions, see section A, paragraph "Installation")

<sup>3</sup> PAM 132 through PAM 225 come with Rotex coupling (for mounting directions, see section A, paragraph "Installation")

Key:

11/140 (B5) 11/120

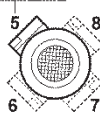
11/140 : standard shaft/flange combination (B5) : IEC motor constructive shape

11/120 : shaft/flange combinations upon request

Note. The standard configuration for the 4 holes is 45° to the axles (like an x: see par 2.3).

For the B14 flanges marked with (•) the holes to fit the motor are on the axles (like a +). Therefore we suggest to check the dimensions of the terminal board of the motor as it will be at 45° to the axles. Please choose the terminal board position referring to the following sketch (in which n° 5 is the standard position):

STANDARD



<sup>1</sup> PAM80B5 на редукторе AM 32/1 доступен только на фланцевом исполнении

<sup>2</sup> PAM160 до PAM200 соединение производится через муфту ROTEX (для монтажа обратитесь к параграфу А, раздел "Установка")

<sup>3</sup> PAM132 до PAM225 соединение производится через муфту ROTEX (для монтажа обратитесь к параграфу А, раздел "Установка")

Обозначения:

11/140 (B5) 11/120

11/140 : Стандартная комбинация вал/фланец (B5) : Конструктивное исполнение IEC мотора

11/120 : Доступная комбинация вал/фланец

ПРИМЕЧАНИЕ. Стандартное расположение - 4 отверстия, расположенных под углом 45°(см.пример в разделе 2.3).

Для фланцев B14, отмеченных (•) посадочные отверстия двигателя находятся под углом 45°. Поэтому необходимо проверить расположение клемной коробки (в этом случае 5 - стандартное положение):



1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|                |   |                         |
|----------------|---|-------------------------|
| <b>0.09 kW</b> | $n_1= 2740 \text{ min}^{-1}$<br>$n_1= 1360 \text{ min}^{-1}$<br>$n_1= 860 \text{ min}^{-1}$ | 56A 2<br>56B 4<br>63B 6 |
|----------------|---|-------------------------|

|      |       |       |      |             |       |
|------|-------|-------|------|-------------|-------|
| 806  | 3.4   | 1.0   | 11.8 | <b>25/2</b> | 56A 2 |
| 703  | 3.9   | 1.2   | 10.5 | <b>25/2</b> | 56A 2 |
| 571  | 4.8   | 1.4   | 8.5  | <b>25/2</b> | 56A 2 |
| 453  | 3.0   | 1.8   | 13.6 | <b>32/1</b> | 56B 4 |
| 400  | 3.4   | 2.0   | 5.9  | <b>25/2</b> | 56B 4 |
| 349  | 3.9   | 2.3   | 5.2  | <b>25/2</b> | 56B 4 |
| 302  | 4.5   | 2.8   | 9.6  | <b>32/1</b> | 56B 4 |
| 283  | 4.8   | 2.9   | 4.2  | <b>25/2</b> | 56B 4 |
| 257  | 5.3   | 3.2   | 8.2  | <b>32/1</b> | 56B 4 |
| 243  | 5.6   | 3.4   | 3.6  | <b>25/2</b> | 56B 4 |
| 209  | 6.5   | 4.0   | 5.2  | <b>32/1</b> | 56B 4 |
| 189  | 7.2   | 4.3   | 2.8  | <b>25/2</b> | 56B 4 |
| 156  | 8.7   | 5.2   | 2.3  | <b>25/2</b> | 56B 4 |
| 151  | 9.0   | 5.4   | 2.6  | <b>25/2</b> | 56B 4 |
| 130  | 10.5  | 6.3   | 2.2  | <b>25/2</b> | 56B 4 |
| 101  | 13.4  | 8.0   | 1.9  | <b>25/2</b> | 56B 4 |
| 84   | 16.2  | 10    | 1.5  | <b>25/2</b> | 56B 4 |
| 76   | 17.9  | 11    | 1.4  | <b>25/2</b> | 56B 4 |
| 72   | 18.9  | 11    | 1.7  | <b>25/3</b> | 56B 4 |
| 58   | 23.4  | 14    | 1.4  | <b>25/3</b> | 56B 4 |
| 50   | 27.2  | 16    | 1.3  | <b>25/3</b> | 56B 4 |
| 47   | 18.1  | 17.2  | 3.2  | <b>35/2</b> | 63B 6 |
| 46   | 59.1  | 17.6  | 3.1  | <b>35/3</b> | 56A 2 |
| 43   | 31.9  | 19    | 0.9  | <b>25/3</b> | 56B 4 |
| 40   | 21.3  | 20.3  | 3.0  | <b>35/2</b> | 63B 6 |
| 40   | 68.1  | 20.3  | 2.7  | <b>35/3</b> | 56A 2 |
| 39   | 35.3  | 21    | 0.8  | <b>25/3</b> | 56B 4 |
| 33   | 41.8  | 25    | 0.9  | <b>25/3</b> | 56B 4 |
| 31   | 43.9  | 25.8  | 2.3  | <b>35/3</b> | 56B 4 |
| 27   | 50.6  | 29.7  | 2.0  | <b>35/3</b> | 56B 4 |
| 23   | 37.2  | 35.3  | 3.2  | <b>41/2</b> | 63B 6 |
| 23   | 59.1  | 34.7  | 1.7  | <b>35/3</b> | 56B 4 |
| 20   | 68.1  | 40.1  | 1.5  | <b>35/3</b> | 56B 4 |
| 17.3 | 49.6  | 47.1  | 2.4  | <b>41/2</b> | 63B 6 |
| 17.3 | 78.6  | 46.2  | 1.3  | <b>35/3</b> | 56B 4 |
| 15.8 | 54.4  | 50.6  | 2.4  | <b>41/3</b> | 63B 6 |
| 14.7 | 92.4  | 54.3  | 1.1  | <b>35/3</b> | 56B 4 |
| 14.0 | 61.3  | 57.0  | 2.1  | <b>41/3</b> | 63B 6 |
| 12.5 | 109.1 | 64.1  | 0.9  | <b>35/3</b> | 56B 4 |
| 12.1 | 70.8  | 65.8  | 1.8  | <b>41/3</b> | 63B 6 |
| 10.9 | 124.3 | 73.1  | 0.8  | <b>35/3</b> | 56B 4 |
| 10.4 | 82.5  | 76.7  | 1.6  | <b>41/3</b> | 63B 6 |
| 9.6  | 89.3  | 83    | 2.6  | <b>50/3</b> | 63B 6 |
| 9.5  | 91.0  | 84.6  | 1.4  | <b>41/3</b> | 63B 6 |
| 8.0  | 107.4 | 99.8  | 1.2  | <b>41/3</b> | 63B 6 |
| 7.3  | 117.6 | 109   | 2.0  | <b>50/3</b> | 63B 6 |
| 7.3  | 118.4 | 110.0 | 1.1  | <b>41/3</b> | 63B 6 |
| 6.7  | 127.5 | 119   | 1.8  | <b>50/3</b> | 63B 6 |
| 6.7  | 128.6 | 119.5 | 1.0  | <b>41/3</b> | 63B 6 |
| 6.1  | 140.0 | 130.1 | 0.9  | <b>41/3</b> | 63B 6 |
| 5.9  | 146.9 | 137   | 1.5  | <b>50/3</b> | 63B 6 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|                |                              |       |
|----------------|------------------------------|-------|
| <b>0.11 kW</b> | $n_1= 1360 \text{ min}^{-1}$ | 56C 4 |
|----------------|------------------------------|-------|

|      |       |     |      |             |       |
|------|-------|-----|------|-------------|-------|
| 756  | 1.8   | 1.3 | 16.1 | <b>32/1</b> | 56C 4 |
| 648  | 2.1   | 1.6 | 14.4 | <b>32/1</b> | 56C 4 |
| 544  | 2.5   | 1.9 | 12.7 | <b>32/1</b> | 56C 4 |
| 400  | 3.4   | 2.5 | 4.8  | <b>25/2</b> | 56C 4 |
| 349  | 3.9   | 2.9 | 4.3  | <b>25/2</b> | 56C 4 |
| 283  | 4.8   | 3.5 | 3.5  | <b>25/2</b> | 56C 4 |
| 243  | 5.6   | 4.1 | 3.0  | <b>25/2</b> | 56C 4 |
| 189  | 7.2   | 5.3 | 2.3  | <b>25/2</b> | 56C 4 |
| 156  | 8.7   | 6.4 | 1.9  | <b>25/2</b> | 56C 4 |
| 151  | 9.0   | 6.6 | 2.1  | <b>25/2</b> | 56C 4 |
| 130  | 10.5  | 7.7 | 1.8  | <b>25/2</b> | 56C 4 |
| 101  | 13.4  | 10  | 1.5  | <b>25/2</b> | 56C 4 |
| 84   | 16.2  | 12  | 1.3  | <b>25/2</b> | 56C 4 |
| 76   | 17.9  | 13  | 1.1  | <b>25/2</b> | 56C 4 |
| 72   | 18.9  | 14  | 1.4  | <b>25/3</b> | 56C 4 |
| 58   | 23.4  | 17  | 1.1  | <b>25/3</b> | 56C 4 |
| 50   | 27.2  | 20  | 1.0  | <b>25/3</b> | 56C 4 |
| 31.0 | 43.9  | 32  | 1.9  | <b>35/3</b> | 56C 4 |
| 26.9 | 50.6  | 36  | 1.7  | <b>35/3</b> | 56C 4 |
| 23.0 | 59.1  | 42  | 1.4  | <b>35/3</b> | 56C 4 |
| 20.0 | 68.1  | 49  | 1.2  | <b>35/3</b> | 56C 4 |
| 17.3 | 78.6  | 56  | 1.1  | <b>35/3</b> | 56C 4 |
| 14.7 | 92.4  | 66  | 0.9  | <b>35/3</b> | 56C 4 |
| 12.5 | 109.1 | 78  | 0.8  | <b>35/3</b> | 56C 4 |
| 10.9 | 124.3 | 89  | 0.7  | <b>35/3</b> | 56C 4 |

|                |   |                         |
|----------------|---|-------------------------|
| <b>0.13 kW</b> | $n_1= 2750 \text{ min}^{-1}$<br>$n_1= 1360 \text{ min}^{-1}$<br>$n_1= 860 \text{ min}^{-1}$ | 56B 2<br>63A 4<br>63C 6 |
|----------------|---|-------------------------|

|      |      |     |      |             |       |
|------|------|-----|------|-------------|-------|
| 1100 | 2.5  | 1.1 | 14.7 | <b>32/1</b> | 56B 2 |
| 917  | 3.0  | 1.3 | 13.2 | <b>32/1</b> | 56B 2 |
| 809  | 3.4  | 1.5 | 11.8 | <b>32/1</b> | 56B 2 |
| 809  | 3.4  | 1.5 | 8.2  | <b>25/2</b> | 56B 2 |
| 756  | 1.8  | 1.6 | 13.6 | <b>32/1</b> | 63A 4 |
| 705  | 3.9  | 1.7 | 7.3  | <b>25/2</b> | 56B 2 |
| 648  | 2.1  | 1.9 | 12.2 | <b>32/1</b> | 63A 4 |
| 573  | 4.8  | 2.1 | 5.9  | <b>25/2</b> | 56B 2 |
| 544  | 2.5  | 2.2 | 10.7 | <b>32/1</b> | 63A 4 |
| 491  | 5.6  | 2.4 | 5.1  | <b>25/2</b> | 56B 2 |
| 453  | 3.0  | 2.7 | 9.4  | <b>32/1</b> | 63A 4 |
| 425  | 3.2  | 2.8 | 17.6 | <b>40/1</b> | 63A 4 |
| 400  | 3.4  | 2.9 | 4.1  | <b>25/2</b> | 63A 4 |
| 349  | 3.9  | 3.5 | 7.5  | <b>32/1</b> | 63A 4 |
| 349  | 3.9  | 3.4 | 3.6  | <b>25/2</b> | 63A 4 |
| 338  | 4.0  | 3.5 | 10.9 | <b>35/2</b> | 63A 4 |
| 316  | 8.7  | 3.7 | 3.3  | <b>25/2</b> | 56B 2 |
| 302  | 4.5  | 4.0 | 6.7  | <b>32/1</b> | 63A 4 |
| 283  | 4.8  | 4.2 | 2.9  | <b>25/2</b> | 63A 4 |
| 262  | 10.5 | 4.5 | 2.9  | <b>25/2</b> | 56B 2 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|                |   |                         |
|----------------|---|-------------------------|
| <b>0.13 kW</b> | $n_1= 2750 \text{ min}^{-1}$<br>$n_1= 1360 \text{ min}^{-1}$<br>$n_1= 860 \text{ min}^{-1}$ | 56B 2<br>63A 4<br>63C 6 |
|----------------|---|-------------------------|

|      |       |       |     |             |       |
|------|-------|-------|-----|-------------|-------|
| 257  | 5.3   | 4.7   | 5.7 | <b>32/1</b> | 63A 4 |
| 243  | 5.6   | 4.9   | 2.5 | <b>25/2</b> | 63A 4 |
| 221  | 3.9   | 5.3   | 2.4 | <b>25/2</b> | 63C 6 |
| 205  | 13.4  | 5.7   | 2.3 | <b>25/2</b> | 56B 2 |
| 189  | 7.2   | 6.2   | 2.0 | <b>25/2</b> | 63A 4 |
| 170  | 16.2  | 6.9   | 1.9 | <b>25/2</b> | 56B 2 |
| 156  | 8.7   | 7.5   | 1.6 | <b>25/2</b> | 63A 4 |
| 151  | 9.0   | 7.8   | 1.8 | <b>25/2</b> | 63A 4 |
| 132  | 6.5   | 9.1   | 2.5 | <b>32/1</b> | 63C 6 |
| 130  | 10.5  | 9.1   | 1.5 | <b>25/2</b> | 63A 4 |
| 119  | 7.2   | 9.9   | 1.3 | <b>25/2</b> | 63C 6 |
| 101  | 13.4  | 12    | 1.3 | <b>25/2</b> | 63A 4 |
| 86   | 15.7  | 14    | 4.0 | <b>35/2</b> | 63A 4 |
| 84   | 16.2  | 14    | 1.1 | <b>25/2</b> | 63A 4 |
| 76   | 17.9  | 16    | 1.0 | <b>25/2</b> | 63A 4 |
| 75   | 18.1  | 16    | 3.5 | <b>35/2</b> | 63A 4 |
| 58   | 23.4  | 20    | 1.0 | <b>25/3</b> | 63A 4 |
| 54   | 25.2  | 22    | 2.6 | <b>35/2</b> | 63A 4 |
| 50   | 27.2  | 23    | 0.9 | <b>25/3</b> | 63A 4 |
| 47   | 28.7  | 25    | 2.4 | <b>35/2</b> | 63A 4 |
| 41   | 33.4  | 29    | 1.7 | <b>35/2</b> | 63A 4 |
| 36   | 38.0  | 33    | 1.5 | <b>35/2</b> | 63A 4 |
| 30   | 45.1  | 39    | 1.3 | <b>35/2</b> | 63A 4 |
| 27   | 49.6  | 43.0  | 2.4 | <b>41/2</b> | 63A 4 |
| 27   | 50.6  | 44    | 1.4 | <b>35/3</b> | 63A 4 |
| 25   | 54.4  | 46.2  | 2.4 | <b>41/3</b> | 63A 4 |
| 23   | 59.1  | 51    | 1.2 | <b>35/3</b> | 63A 4 |
| 22   | 61.3  | 52.0  | 2.1 | <b>41/3</b> | 63A 4 |
| 20   | 68.1  | 59    | 1.0 | <b>35/3</b> | 63A 4 |
| 19.2 | 70.8  | 60.1  | 1.8 | <b>41/3</b> | 63A 4 |
| 17.5 | 77.5  | 66    | 3.3 | <b>50/3</b> | 63A 4 |
| 17.3 | 78.6  | 68    | 0.9 | <b>35/3</b> | 63A 4 |
| 15.2 | 89.3  | 76    | 2.8 | <b>50/3</b> | 63A 4 |
| 14.9 | 91.0  | 77.3  | 1.4 | <b>41/3</b> | 63A 4 |
| 14.7 | 92.4  | 80    | 0.7 | <b>35/3</b> | 63A 4 |
| 14.0 | 61.3  | 82.3  | 1.5 | <b>41/3</b> | 63C 6 |
| 13.3 | 102.1 | 87    | 2.4 | <b>50/3</b> | 63A 4 |
| 12.7 | 107.4 | 91.2  | 1.2 | <b>41/3</b> | 63A 4 |
| 11.6 | 117.6 | 100   | 2.2 | <b>50/3</b> | 63A 4 |
| 11.5 | 118.4 | 100.5 | 1.1 | <b>41/3</b> | 63A 4 |
| 10.7 | 127.5 | 108   | 2.0 | <b>50/3</b> | 63A 4 |
| 10.6 | 128.6 | 109.2 | 1.0 | <b>41/3</b> | 63A 4 |
| 9.7  | 140.0 | 118.9 | 0.9 | <b>41/3</b> | 63A 4 |
| 9.3  | 146.9 | 125   | 1.7 | <b>50/3</b> | 63A 4 |
| 8.4  | 102.1 | 137   | 1.5 | <b>50/3</b> | 63C 6 |
| 8.0  | 107.4 | 144.2 | 0.8 | <b>41/3</b> | 63C 6 |
| 7.3  | 117.6 | 158   | 1.4 | <b>50/3</b> | 63C 6 |
| 6.7  | 127.5 | 171   | 1.3 | <b>50/3</b> | 63C 6 |
| 5.9  | 146.9 | 197   | 1.1 | <b>50/3</b> | 63C 6 |







1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.18 kW</b> | $n_1 = 2760 \text{ min}^{-1}$ | 63A 2 |
|                | $n_1 = 1370 \text{ min}^{-1}$ | 63B 4 |
|                | $n_1 = 870 \text{ min}^{-1}$  | 71A 6 |

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.18 kW</b> | $n_1 = 2760 \text{ min}^{-1}$ | 63A 2 |
|                | $n_1 = 1370 \text{ min}^{-1}$ | 63B 4 |
|                | $n_1 = 870 \text{ min}^{-1}$  | 71A 6 |

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.22 kW</b> | $n_1 = 1400 \text{ min}^{-1}$ | 63C 4 |
|----------------|-------------------------------|-------|

|      |      |      |      |             |       |
|------|------|------|------|-------------|-------|
| 1533 | 1.8  | 1.1  | 13.3 | <b>32/1</b> | 63A 2 |
| 1314 | 2.1  | 1.3  | 11.7 | <b>32/1</b> | 63A 2 |
| 1104 | 2.5  | 1.5  | 10.7 | <b>32/1</b> | 63A 2 |
| 920  | 3.0  | 1.8  | 9.6  | <b>32/1</b> | 63A 2 |
| 913  | 1.5  | 1.8  | 19.2 | <b>40/1</b> | 63B 4 |
| 812  | 3.4  | 2.1  | 8.6  | <b>32/1</b> | 63A 2 |
| 761  | 1.8  | 2.2  | 9.9  | <b>32/1</b> | 63B 4 |
| 708  | 3.9  | 2.4  | 7.6  | <b>32/1</b> | 63A 2 |
| 708  | 3.9  | 2.3  | 5.3  | <b>25/2</b> | 63A 2 |
| 652  | 2.1  | 2.6  | 8.8  | <b>32/1</b> | 63B 4 |
| 613  | 4.5  | 2.7  | 6.5  | <b>32/1</b> | 63A 2 |
| 575  | 4.8  | 2.8  | 4.3  | <b>25/2</b> | 63A 2 |
| 548  | 2.5  | 3.0  | 7.8  | <b>32/1</b> | 63B 4 |
| 493  | 5.6  | 3.3  | 3.7  | <b>25/2</b> | 63A 2 |
| 483  | 1.8  | 3.4  | 6.3  | <b>32/1</b> | 71A 6 |
| 457  | 3.0  | 3.7  | 6.8  | <b>32/1</b> | 63B 4 |
| 425  | 6.5  | 3.9  | 4.3  | <b>32/1</b> | 63A 2 |
| 403  | 3.4  | 4.1  | 3.0  | <b>25/2</b> | 63B 4 |
| 383  | 7.2  | 4.3  | 2.9  | <b>25/2</b> | 63A 2 |
| 351  | 3.9  | 4.7  | 5.4  | <b>32/1</b> | 63B 4 |
| 351  | 3.9  | 4.6  | 2.6  | <b>25/2</b> | 63B 4 |
| 317  | 8.7  | 5.1  | 2.4  | <b>25/2</b> | 63A 2 |
| 307  | 9.0  | 5.3  | 2.3  | <b>25/2</b> | 63A 2 |
| 285  | 4.8  | 5.7  | 2.1  | <b>25/2</b> | 63B 4 |
| 263  | 10.5 | 6.2  | 2.1  | <b>25/2</b> | 63A 2 |
| 245  | 5.6  | 6.7  | 1.8  | <b>25/2</b> | 63B 4 |
| 211  | 6.5  | 7.9  | 2.6  | <b>32/1</b> | 63B 4 |
| 190  | 7.2  | 8.6  | 1.4  | <b>25/2</b> | 63B 4 |
| 187  | 7.3  | 8.8  | 5.1  | <b>25/2</b> | 63B 4 |
| 170  | 16.2 | 10   | 1.4  | <b>25/2</b> | 63A 2 |
| 164  | 5.3  | 10   | 2.6  | <b>32/1</b> | 71A 6 |
| 157  | 8.7  | 10   | 1.2  | <b>25/2</b> | 63B 4 |
| 153  | 5.7  | 11   | 3.8  | <b>40/1</b> | 71A 6 |
| 152  | 9.0  | 11   | 1.3  | <b>25/2</b> | 63B 4 |
| 146  | 18.9 | 11   | 1.4  | <b>25/3</b> | 63A 2 |
| 135  | 10.1 | 12   | 4.1  | <b>25/2</b> | 63B 4 |
| 134  | 6.5  | 12   | 1.8  | <b>32/1</b> | 71A 6 |
| 130  | 10.5 | 13   | 1.1  | <b>25/2</b> | 63B 4 |
| 124  | 7.0  | 13   | 2.9  | <b>40/1</b> | 71A 6 |
| 118  | 23.4 | 14   | 1.1  | <b>25/3</b> | 63A 2 |
| 117  | 11.7 | 14   | 3.6  | <b>35/2</b> | 63B 4 |
| 102  | 13.4 | 16   | 0.9  | <b>25/2</b> | 63B 4 |
| 101  | 13.6 | 16   | 3.1  | <b>35/2</b> | 63B 4 |
| 87   | 15.7 | 19   | 2.9  | <b>35/2</b> | 63B 4 |
| 75   | 18.1 | 22   | 2.5  | <b>35/2</b> | 63B 4 |
| 64   | 21.3 | 25   | 2.2  | <b>35/2</b> | 63B 4 |
| 54   | 25.2 | 30   | 1.9  | <b>35/2</b> | 63B 4 |
| 48   | 28.7 | 34   | 1.8  | <b>35/2</b> | 63B 4 |
| 48   | 28.6 | 34.1 | 3.1  | <b>41/2</b> | 63B 4 |
| 43   | 20.2 | 37.9 | 3.0  | <b>41/2</b> | 71A 6 |
| 41   | 33.4 | 40   | 1.3  | <b>35/2</b> | 63B 4 |
| 37   | 37.2 | 44.3 | 2.4  | <b>41/2</b> | 63B 4 |
| 36   | 38.0 | 45   | 1.1  | <b>35/2</b> | 63B 4 |
| 31   | 43.9 | 52   | 1.1  | <b>35/3</b> | 63B 4 |

|      |       |       |     |             |       |
|------|-------|-------|-----|-------------|-------|
| 30   | 28.6  | 53.7  | 2.1 | <b>41/2</b> | 71A 6 |
| 30   | 45.1  | 54    | 0.9 | <b>35/2</b> | 63B 4 |
| 29   | 30.2  | 56.7  | 3.1 | <b>45/2</b> | 71A 6 |
| 28   | 49.6  | 59.1  | 1.8 | <b>41/2</b> | 63B 4 |
| 27   | 50.6  | 60    | 1.0 | <b>35/3</b> | 63B 4 |
| 25   | 54.4  | 63.5  | 1.7 | <b>41/3</b> | 63B 4 |
| 25   | 54.3  | 63    | 3.4 | <b>50/3</b> | 63B 4 |
| 23   | 59.1  | 70    | 0.9 | <b>35/3</b> | 63B 4 |
| 22   | 61.3  | 71.5  | 1.5 | <b>41/3</b> | 63B 4 |
| 21   | 65.9  | 77    | 2.7 | <b>50/3</b> | 63B 4 |
| 19.5 | 44.6  | 82.0  | 2.4 | <b>45/3</b> | 71A 6 |
| 19.4 | 70.8  | 82.6  | 1.3 | <b>41/3</b> | 63B 4 |
| 19.2 | 71.5  | 83    | 2.6 | <b>50/3</b> | 63B 4 |
| 19.0 | 45.9  | 86.2  | 2.1 | <b>45/2</b> | 71A 6 |
| 17.7 | 77.5  | 90    | 2.4 | <b>50/3</b> | 63B 4 |
| 17.5 | 49.6  | 93.1  | 1.2 | <b>41/2</b> | 71A 6 |
| 16.9 | 51.6  | 94.8  | 2.3 | <b>45/3</b> | 71A 6 |
| 16.6 | 82.5  | 96.3  | 1.1 | <b>41/3</b> | 63B 4 |
| 15.3 | 89.3  | 104   | 2.1 | <b>50/3</b> | 63B 4 |
| 15.1 | 91.0  | 106.2 | 1.0 | <b>41/3</b> | 63B 4 |
| 14.4 | 60.6  | 111.4 | 2.0 | <b>45/3</b> | 71A 6 |
| 13.4 | 102.1 | 119   | 1.7 | <b>50/3</b> | 63B 4 |
| 12.8 | 107.4 | 125.3 | 0.9 | <b>41/3</b> | 63B 4 |
| 12.0 | 72.4  | 133.0 | 1.5 | <b>45/3</b> | 71A 6 |
| 12.0 | 72.7  | 134   | 3.4 | <b>60/3</b> | 71A 6 |
| 11.6 | 117.6 | 137   | 1.6 | <b>50/3</b> | 63B 4 |
| 11.6 | 118.4 | 138.2 | 0.8 | <b>41/3</b> | 63B 4 |
| 11.1 | 78.6  | 144   | 3.2 | <b>60/3</b> | 71A 6 |
| 10.9 | 79.8  | 146.6 | 1.5 | <b>45/3</b> | 71A 6 |
| 10.7 | 127.5 | 149   | 1.5 | <b>50/3</b> | 63B 4 |
| 9.6  | 90.4  | 166   | 2.8 | <b>60/3</b> | 71A 6 |
| 9.5  | 92.0  | 169.1 | 1.3 | <b>45/3</b> | 71A 6 |
| 9.3  | 146.9 | 171   | 1.2 | <b>50/3</b> | 63B 4 |
| 8.7  | 100.2 | 184   | 2.3 | <b>60/3</b> | 71A 6 |
| 8.5  | 102.1 | 188   | 1.1 | <b>50/3</b> | 71A 6 |
| 7.7  | 113.7 | 208.9 | 0.9 | <b>45/3</b> | 71A 6 |
| 7.4  | 117.6 | 216   | 1.0 | <b>50/3</b> | 71A 6 |
| 6.8  | 128.8 | 237   | 1.9 | <b>60/3</b> | 71A 6 |
| 6.8  | 127.5 | 234   | 0.9 | <b>50/3</b> | 71A 6 |
| 6.7  | 129.1 | 237.2 | 0.8 | <b>45/3</b> | 71A 6 |
| 6.1  | 143.0 | 263   | 1.6 | <b>60/3</b> | 71A 6 |
| 5.3  | 164.1 | 302   | 1.4 | <b>60/3</b> | 71A 6 |

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.22 kW</b> | $n_1 = 1400 \text{ min}^{-1}$ | 63C 4 |
|----------------|-------------------------------|-------|

|      |       |       |     |             |       |
|------|-------|-------|-----|-------------|-------|
| 467  | 3.0   | 4.4   | 5.7 | <b>32/1</b> | 63C 4 |
| 412  | 3.4   | 4.9   | 5.2 | <b>32/1</b> | 63C 4 |
| 412  | 3.4   | 4.8   | 2.5 | <b>25/2</b> | 63C 4 |
| 359  | 3.9   | 5.7   | 4.5 | <b>32/1</b> | 63C 4 |
| 359  | 3.9   | 5.6   | 2.2 | <b>25/2</b> | 63C 4 |
| 311  | 4.5   | 6.6   | 4.0 | <b>32/1</b> | 63C 4 |
| 292  | 4.8   | 6.8   | 1.8 | <b>25/2</b> | 63C 4 |
| 264  | 5.3   | 7.7   | 3.5 | <b>32/1</b> | 63C 4 |
| 250  | 5.6   | 8.0   | 1.5 | <b>25/2</b> | 63C 4 |
| 215  | 6.5   | 9.5   | 2.2 | <b>32/1</b> | 63C 4 |
| 194  | 7.2   | 10    | 1.2 | <b>25/2</b> | 63C 4 |
| 161  | 8.7   | 12    | 1.0 | <b>25/2</b> | 63C 4 |
| 156  | 9.0   | 13    | 1.1 | <b>25/2</b> | 63C 4 |
| 138  | 10.1  | 14.4  | 3.5 | <b>25/2</b> | 63C 4 |
| 133  | 10.5  | 15    | 0.9 | <b>25/2</b> | 63C 4 |
| 120  | 11.7  | 16.6  | 3.0 | <b>35/2</b> | 63C 4 |
| 103  | 13.6  | 19.4  | 2.6 | <b>35/2</b> | 63C 4 |
| 89   | 15.7  | 22.4  | 2.5 | <b>35/2</b> | 63C 4 |
| 77   | 18.1  | 25.9  | 2.1 | <b>35/2</b> | 63C 4 |
| 69   | 20.2  | 28.8  | 3.6 | <b>41/2</b> | 63C 4 |
| 66   | 21.3  | 30.4  | 1.8 | <b>35/2</b> | 63C 4 |
| 59   | 23.9  | 34.1  | 3.1 | <b>41/2</b> | 63C 4 |
| 56   | 25.2  | 35.9  | 1.6 | <b>35/2</b> | 63C 4 |
| 49   | 28.7  | 40.9  | 1.5 | <b>35/2</b> | 63C 4 |
| 49   | 28.6  | 40.8  | 2.6 | <b>41/2</b> | 63C 4 |
| 42   | 33.4  | 47.6  | 1.1 | <b>35/2</b> | 63C 4 |
| 38   | 37.2  | 53.0  | 2.0 | <b>41/2</b> | 63C 4 |
| 37   | 38.0  | 54.2  | 0.9 | <b>35/2</b> | 63C 4 |
| 31   | 45.1  | 64.4  | 0.8 | <b>35/2</b> | 63C 4 |
| 30   | 46.2  | 64    | 3.3 | <b>50/3</b> | 63C 4 |
| 29   | 48.9  | 68    | 0.9 | <b>35/3</b> | 63C 4 |
| 28   | 49.6  | 70.7  | 1.5 | <b>41/2</b> | 63C 4 |
| 28   | 50.8  | 71    | 3.0 | <b>50/3</b> | 63C 4 |
| 26   | 54.3  | 76    | 2.9 | <b>50/3</b> | 63C 4 |
| 26   | 54.4  | 75.9  | 1.4 | <b>41/3</b> | 63C 4 |
| 23   | 61.3  | 85.6  | 1.3 | <b>41/3</b> | 63C 4 |
| 21   | 65.9  | 92    | 2.3 | <b>50/3</b> | 63C 4 |
| 19.8 | 70.8  | 98.8  | 1.1 | <b>41/3</b> | 63C 4 |
| 19.6 | 71.5  | 100   | 2.2 | <b>50/3</b> | 63C 4 |
| 18.1 | 77.5  | 108   | 2.0 | <b>50/3</b> | 63C 4 |
| 17.0 | 82.5  | 115.1 | 1.0 | <b>41/3</b> | 63C 4 |
| 15.7 | 89.3  | 125   | 1.7 | <b>50/3</b> | 63C 4 |
| 15.4 | 91.0  | 127.0 | 0.9 | <b>41/3</b> | 63C 4 |
| 13.7 | 102.1 | 142   | 1.5 | <b>50/3</b> | 63C 4 |
| 11.9 | 117.6 | 164   | 1.3 | <b>50/3</b> | 63C 4 |
| 11.0 | 127.5 | 178   | 1.2 | <b>50/3</b> | 63C 4 |
| 9.5  | 146.9 | 205   | 1.0 | <b>50/3</b> | 63C 4 |

|      |     |     |      |             |       |
|------|-----|-----|------|-------------|-------|
| 1167 | 1.2 | 1.7 | 17.2 | <b>40/1</b> | 63C 4 |
| 933  | 1.5 | 2.2 | 16.0 | <b>40/1</b> | 63C 4 |
| 824  | 1.7 | 2.5 | 16.2 | <b>40/1</b> | 63C 4 |
| 778  | 1.8 | 2.6 | 8.3  | <b>32/1</b> | 63C 4 |
| 667  | 2.1 | 3.1 | 7.4  | <b>32/1</b> | 63C 4 |
| 560  | 2.5 | 3.6 | 6.5  | <b>32/1</b> | 63C 4 |





1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.25 kW</b> | $n_1 = 2790 \text{ min}^{-1}$ | 63B 2 |
|                | $n_1 = 1370 \text{ min}^{-1}$ | 71A 4 |
|                | $n_1 = 870 \text{ min}^{-1}$  | 71B 6 |
|                |                               |       |

|      |      |      |     |             |       |
|------|------|------|-----|-------------|-------|
| 1550 | 1.8  | 1.5  | 9.7 | <b>32/1</b> | 63B 2 |
| 1329 | 2.1  | 1.7  | 8.5 | <b>32/1</b> | 63B 2 |
| 1116 | 2.5  | 2.1  | 7.8 | <b>32/1</b> | 63B 2 |
| 930  | 3.0  | 2.5  | 7.0 | <b>32/1</b> | 63B 2 |
| 821  | 3.4  | 2.8  | 6.2 | <b>32/1</b> | 63B 2 |
| 821  | 3.4  | 2.8  | 4.3 | <b>25/2</b> | 63B 2 |
| 761  | 1.8  | 3.0  | 7.1 | <b>32/1</b> | 71A 4 |
| 715  | 3.9  | 3.2  | 3.8 | <b>25/2</b> | 63B 2 |
| 652  | 2.1  | 3.5  | 6.4 | <b>32/1</b> | 71A 4 |
| 620  | 4.5  | 3.7  | 4.8 | <b>32/1</b> | 63B 2 |
| 581  | 4.8  | 3.9  | 3.1 | <b>25/2</b> | 63B 2 |
| 548  | 2.5  | 4.2  | 5.6 | <b>32/1</b> | 71A 4 |
| 457  | 3.0  | 5.1  | 4.9 | <b>32/1</b> | 71A 4 |
| 429  | 6.5  | 5.4  | 3.1 | <b>32/1</b> | 63B 2 |
| 388  | 7.2  | 5.9  | 2.1 | <b>25/2</b> | 63B 2 |
| 351  | 3.9  | 6.6  | 3.9 | <b>32/1</b> | 71A 4 |
| 348  | 2.5  | 6.7  | 3.6 | <b>32/1</b> | 71B 6 |
| 304  | 4.5  | 7.6  | 3.5 | <b>32/1</b> | 71A 4 |
| 266  | 10.5 | 8.5  | 1.5 | <b>25/2</b> | 63B 2 |
| 258  | 5.3  | 9.0  | 3.0 | <b>32/1</b> | 71A 4 |
| 211  | 6.5  | 11   | 1.9 | <b>32/1</b> | 71A 4 |
| 196  | 7.0  | 12   | 3.2 | <b>40/1</b> | 71A 4 |
| 187  | 7.3  | 12   | 3.7 | <b>35/2</b> | 71A 4 |
| 172  | 16.2 | 13   | 1.0 | <b>25/2</b> | 63B 2 |
| 158  | 8.7  | 14   | 3.5 | <b>35/2</b> | 71A 4 |
| 156  | 17.9 | 15   | 1.0 | <b>25/2</b> | 63B 2 |
| 148  | 18.9 | 15   | 1.0 | <b>25/3</b> | 63B 2 |
| 135  | 10.1 | 17   | 3.0 | <b>35/2</b> | 71A 4 |
| 117  | 11.7 | 19   | 2.6 | <b>35/2</b> | 71A 4 |
| 101  | 13.6 | 23   | 2.2 | <b>35/2</b> | 71A 4 |
| 87   | 15.7 | 26   | 2.1 | <b>35/2</b> | 71A 4 |
| 75   | 18.1 | 30   | 1.8 | <b>35/2</b> | 71A 4 |
| 75   | 18.3 | 30.3 | 3.5 | <b>41/2</b> | 71A 4 |
| 68   | 20.2 | 33.4 | 3.1 | <b>41/2</b> | 71A 4 |
| 64   | 21.3 | 35   | 1.6 | <b>35/2</b> | 71A 4 |
| 57   | 23.9 | 39.6 | 2.7 | <b>41/2</b> | 71A 4 |
| 54   | 25.2 | 42   | 1.4 | <b>35/2</b> | 71A 4 |
| 52   | 26.6 | 44.0 | 3.6 | <b>45/2</b> | 71A 4 |
| 51   | 27.0 | 44   | 1.4 | <b>35/3</b> | 71A 4 |
| 48   | 28.7 | 47   | 1.3 | <b>35/2</b> | 71A 4 |
| 48   | 28.6 | 47.3 | 2.2 | <b>41/2</b> | 71A 4 |
| 45   | 30.2 | 50.0 | 3.2 | <b>45/2</b> | 71A 4 |
| 41   | 33.4 | 55   | 0.9 | <b>35/2</b> | 71A 4 |
| 40   | 21.5 | 56.1 | 3.5 | <b>45/2</b> | 71B 6 |
| 37   | 37.2 | 61.6 | 1.7 | <b>41/2</b> | 71A 4 |
| 37   | 37.3 | 61.8 | 2.8 | <b>45/2</b> | 71A 4 |
| 36   | 38.0 | 63   | 0.8 | <b>35/2</b> | 71A 4 |
| 34   | 40.5 | 66   | 3.2 | <b>50/3</b> | 71A 4 |
| 33   | 41.4 | 67.1 | 3.0 | <b>45/3</b> | 71A 4 |
| 31   | 44.6 | 72.3 | 2.5 | <b>45/3</b> | 71A 4 |
| 30   | 46.2 | 75   | 2.9 | <b>50/3</b> | 71A 4 |
| 30   | 45.9 | 76.0 | 2.2 | <b>45/2</b> | 71A 4 |
| 28   | 49.6 | 82.1 | 1.3 | <b>41/2</b> | 71A 4 |
| 27   | 50.8 | 82   | 2.6 | <b>50/3</b> | 71A 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.25 kW</b> | $n_1 = 2790 \text{ min}^{-1}$ | 63B 2 |
|                | $n_1 = 1370 \text{ min}^{-1}$ | 71A 4 |
|                | $n_1 = 870 \text{ min}^{-1}$  | 71B 6 |
|                |                               |       |

|      |       |       |     |             |       |
|------|-------|-------|-----|-------------|-------|
| 27   | 51.6  | 83.6  | 2.4 | <b>45/3</b> | 71A 4 |
| 25   | 54.4  | 88.2  | 1.2 | <b>41/3</b> | 71A 4 |
| 25   | 54.3  | 88    | 2.5 | <b>50/3</b> | 71A 4 |
| 23   | 60.6  | 98.2  | 2.0 | <b>45/3</b> | 71A 4 |
| 22   | 61.3  | 99.3  | 1.1 | <b>41/3</b> | 71A 4 |
| 21   | 41.4  | 105.7 | 2.1 | <b>45/3</b> | 71B 6 |
| 21   | 65.9  | 107   | 1.9 | <b>50/3</b> | 71A 4 |
| 19.4 | 70.8  | 114.7 | 1.0 | <b>41/3</b> | 71A 4 |
| 19.2 | 71.5  | 116   | 1.9 | <b>50/3</b> | 71A 4 |
| 18.9 | 72.4  | 117.3 | 1.5 | <b>45/3</b> | 71A 4 |
| 17.7 | 77.5  | 126   | 1.7 | <b>50/3</b> | 71A 4 |
| 17.2 | 79.8  | 129.3 | 1.5 | <b>45/3</b> | 71A 4 |
| 16.6 | 82.5  | 133.7 | 0.8 | <b>41/3</b> | 71A 4 |
| 15.3 | 89.3  | 145   | 1.5 | <b>50/3</b> | 71A 4 |
| 15.2 | 90.4  | 147   | 3.1 | <b>60/3</b> | 71A 4 |
| 14.9 | 92.0  | 149.1 | 1.3 | <b>45/3</b> | 71A 4 |
| 13.7 | 100.2 | 162   | 2.6 | <b>60/3</b> | 71A 4 |
| 13.4 | 102.1 | 165   | 1.3 | <b>50/3</b> | 71A 4 |
| 12.2 | 112.2 | 182   | 2.5 | <b>60/3</b> | 71A 4 |
| 12.0 | 113.7 | 184.3 | 1.0 | <b>45/3</b> | 71A 4 |
| 11.6 | 117.6 | 191   | 1.1 | <b>50/3</b> | 71A 4 |
| 10.7 | 127.5 | 207   | 1.0 | <b>50/3</b> | 71A 4 |
| 10.6 | 129.1 | 209.2 | 0.9 | <b>45/3</b> | 71A 4 |
| 10.6 | 128.8 | 209   | 2.2 | <b>60/3</b> | 71A 4 |
| 9.6  | 143.0 | 232   | 1.8 | <b>60/3</b> | 71A 4 |
| 9.5  | 92.0  | 234.8 | 0.9 | 45/3        | 71B 6 |
| 9.3  | 146.9 | 238   | 0.9 | 50/3        | 71A 4 |
| 8.3  | 164.1 | 266   | 1.6 | 60/3        | 71A 4 |
| 6.8  | 128.8 | 329   | 1.4 | 60/3        | 71B 6 |
| 5.3  | 164.1 | 419   | 1.0 | 60/3        | 71B 6 |

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.37 kW</b> | $n_1 = 2790 \text{ min}^{-1}$ | 63C 2 |
|                | $n_1 = 1380 \text{ min}^{-1}$ | 71B 4 |
|                | $n_1 = 910 \text{ min}^{-1}$  | 80A 6 |
|                | $n_1 = 880 \text{ min}^{-1}$  | 71C 6 |

|      |     |     |      |             |       |
|------|-----|-----|------|-------------|-------|
| 1860 | 1.5 | 1.8 | 19.0 | <b>40/1</b> | 63C 2 |
| 1641 | 1.7 | 2.1 | 19.2 | <b>40/1</b> | 63C 2 |
| 1550 | 1.8 | 2.2 | 6.6  | <b>32/1</b> | 63C 2 |
| 1329 | 2.1 | 2.6 | 5.8  | <b>32/1</b> | 63C 2 |
| 1116 | 2.5 | 3.1 | 5.2  | <b>32/1</b> | 63C 2 |
| 930  | 3.0 | 3.7 | 4.7  | <b>32/1</b> | 63C 2 |
| 821  | 3.4 | 4.2 | 4.2  | <b>32/1</b> | 63C 2 |
| 821  | 3.4 | 4.1 | 2.9  | <b>25/2</b> | 63C 2 |
| 767  | 1.8 | 4.5 | 4.9  | <b>32/1</b> | 71B 4 |
| 715  | 3.9 | 4.8 | 3.7  | <b>32/1</b> | 63C 2 |
| 715  | 3.9 | 4.7 | 2.6  | <b>25/2</b> | 63C 2 |
| 657  | 2.1 | 5.2 | 4.3  | <b>32/1</b> | 71B 4 |
| 620  | 4.5 | 5.5 | 3.2  | <b>32/1</b> | 63C 2 |
| 581  | 4.8 | 5.8 | 2.1  | <b>25/2</b> | 63C 2 |
| 552  | 2.5 | 6.2 | 3.8  | <b>32/1</b> | 71B 4 |
| 526  | 5.3 | 6.5 | 2.9  | <b>32/1</b> | 63C 2 |
| 498  | 5.6 | 6.7 | 1.8  | <b>25/2</b> | 63C 2 |
| 460  | 3.0 | 7.5 | 3.4  | <b>32/1</b> | 71B 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.37 kW</b> | $n_1 = 2790 \text{ min}^{-1}$ | 63C 2 |
|                | $n_1 = 1380 \text{ min}^{-1}$ | 71B 4 |
|                | $n_1 = 910 \text{ min}^{-1}$  | 80A 6 |
|                | $n_1 = 880 \text{ min}^{-1}$  | 71C 6 |

|     |      |       |     |             |       |
|-----|------|-------|-----|-------------|-------|
| 419 | 2.1  | 8.2   | 2.8 | <b>32/1</b> | 71C 6 |
| 406 | 3.4  | 8.4   | 3.1 | <b>32/1</b> | 71B 4 |
| 388 | 7.2  | 8.7   | 1.4 | <b>25/2</b> | 63C 2 |
| 354 | 3.9  | 9.7   | 2.7 | <b>32/1</b> | 71B 4 |
| 343 | 4.0  | 10    | 3.9 | <b>35/2</b> | 71B 4 |
| 321 | 8.7  | 10    | 1.2 | <b>25/2</b> | 63C 2 |
| 310 | 9.0  | 11    | 1.1 | <b>25/2</b> | 63C 2 |
| 307 | 4.5  | 11    | 2.4 | <b>32/1</b> | 71B 4 |
| 294 | 4.7  | 11    | 3.5 | <b>35/2</b> | 71B 4 |
| 260 | 5.3  | 13    | 2.0 | <b>32/1</b> | 71B 4 |
| 259 | 3.4  | 13    | 2.0 | <b>32/1</b> | 71C 6 |
| 255 | 5.4  | 13    | 3.0 | <b>35/2</b> | 71B 4 |
| 242 | 5.7  | 14    | 2.8 | <b>40/1</b> | 71B 4 |
| 218 | 6.3  | 15    | 2.6 | <b>35/2</b> | 71B 4 |
| 212 | 6.5  | 16    | 1.3 | <b>32/1</b> | 71B 4 |
| 197 | 7.0  | 17    | 2.2 | <b>40/1</b> | 71B 4 |
| 188 | 7.3  | 18    | 2.5 | <b>35/2</b> | 71B 4 |
| 159 | 8.7  | 21    | 2.4 | <b>35/2</b> | 71B 4 |
| 136 | 10.1 | 25    | 2.0 | <b>35/2</b> | 71B 4 |
| 131 | 10.5 | 25.5  | 3.5 | <b>41/2</b> | 71B 4 |
| 118 | 11.7 | 28    | 1.8 | <b>35/2</b> | 71B 4 |
| 114 | 12.1 | 29.4  | 3.2 | <b>41/2</b> | 71B 4 |
| 106 | 13.0 | 31.6  | 3.2 | <b>41/2</b> | 71B 4 |
| 101 | 13.6 | 33    | 1.5 | <b>35/2</b> | 71B 4 |
| 90  | 15.3 | 37.2  | 2.8 | <b>41/2</b> | 71B 4 |
| 88  | 15.7 | 38    | 1.4 | <b>35/2</b> | 71B 4 |
| 82  | 16.9 | 41.1  | 3.9 | <b>45/2</b> | 71B 4 |
| 76  | 18.1 | 44    | 1.2 | <b>35/2</b> | 71B 4 |
| 75  | 18.3 | 44.5  | 2.4 | <b>41/2</b> | 71B 4 |
| 74  | 18.7 | 45.5  | 3.8 | <b>45/2</b> | 71B 4 |
| 68  | 20.2 | 49.1  | 2.1 | <b>41/2</b> | 71B 4 |
| 65  | 21.3 | 52    | 1.1 | <b>35/2</b> | 71B 4 |
| 64  | 21.5 | 52.3  | 3.4 | <b>45/2</b> | 71B 4 |
| 58  | 23.8 | 58    | 3.5 | <b>50/2</b> | 71B 4 |
| 58  | 23.9 | 58.1  | 1.8 | <b>41/2</b> | 71B 4 |
| 55  | 25.2 | 61    | 0.9 | <b>35/2</b> | 71B 4 |
| 53  | 25.9 | 63    | 3.2 | <b>50/2</b> | 71B 4 |
| 52  | 26.6 | 64.7  | 2.5 | <b>45/2</b> | 71B 4 |
| 48  | 28.6 | 69.6  | 1.5 | <b>41/2</b> | 71B 4 |
| 48  | 28.5 | 68    | 3.2 | <b>50/3</b> | 71B 4 |
| 48  | 28.7 | 70    | 0.9 | <b>35/2</b> | 71B 4 |
| 46  | 29.8 | 72    | 2.8 | <b>50/2</b> | 71B 4 |
| 46  | 30.2 | 73.5  | 2.2 | <b>45/2</b> | 71B 4 |
| 43  | 32.4 | 77    | 2.8 | <b>50/3</b> | 71B 4 |
| 39  | 35.6 | 85    | 2.5 | <b>50/3</b> | 71B 4 |
| 37  | 37.2 | 90.5  | 1.2 | <b>41/2</b> | 71B 4 |
| 37  | 37.3 | 90.7  | 1.9 | <b>45/2</b> | 71B 4 |
| 34  | 40.5 | 96    | 2.2 | <b>50/3</b> | 71B 4 |
| 33  | 41.4 | 98.6  | 2.0 | <b>45/3</b> | 71B 4 |
| 31  | 44.6 | 106.2 | 1.7 | <b>45/3</b> | 71B 4 |
| 30  | 45.9 | 111.7 | 1.5 | <b>45/2</b> | 71B 4 |
| 30  | 46.2 | 110   | 2.0 | <b>50/3</b> | 71B 4 |
| 28  | 49.6 | 120.7 | 0.9 | <b>41/2</b> | 71B 4 |
| 27  | 50.8 | 121   | 1.8 | <b>50/3</b> | 71B 4 |





1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.37 kW</b> | $n_1 = 2790 \text{ min}^{-1}$ | 63C 2 |
|                | $n_1 = 1380 \text{ min}^{-1}$ | 71B 4 |
|                | $n_1 = 910 \text{ min}^{-1}$  | 80A 6 |
|                | $n_1 = 880 \text{ min}^{-1}$  | 71C 6 |

|      |       |       |     |      |       |
|------|-------|-------|-----|------|-------|
| 27   | 51.6  | 122.9 | 1.6 | 45/3 | 71B 4 |
| 25   | 54.4  | 129.5 | 0.8 | 41/3 | 71B 4 |
| 25   | 55.2  | 131   | 3.5 | 60/3 | 71B 4 |
| 25   | 54.3  | 129   | 1.7 | 50/3 | 71B 4 |
| 23   | 60.3  | 144   | 2.9 | 60/3 | 71B 4 |
| 23   | 60.6  | 144.3 | 1.4 | 45/3 | 71B 4 |
| 21   | 65.9  | 157   | 1.3 | 50/3 | 71B 4 |
| 19.3 | 71.5  | 170   | 1.3 | 50/3 | 71B 4 |
| 19.1 | 72.4  | 172.4 | 1.0 | 45/3 | 71B 4 |
| 19.0 | 72.7  | 173   | 2.7 | 60/3 | 71B 4 |
| 17.8 | 77.5  | 185   | 1.2 | 50/3 | 71B 4 |
| 17.6 | 78.6  | 187   | 2.5 | 60/3 | 71B 4 |
| 17.3 | 79.8  | 190.0 | 1.1 | 45/3 | 71B 4 |
| 15.5 | 89.3  | 213   | 1.0 | 50/3 | 71B 4 |
| 15.3 | 90.4  | 215   | 2.1 | 60/3 | 71B 4 |
| 15.0 | 92.0  | 219.1 | 0.9 | 45/3 | 71B 4 |
| 13.8 | 100.2 | 239   | 1.8 | 60/3 | 71B 4 |
| 13.5 | 102.1 | 243   | 0.9 | 50/3 | 71B 4 |
| 12.3 | 112.2 | 267   | 1.7 | 60/3 | 71B 4 |
| 12.3 | 71.5  | 267   | 0.8 | 50/3 | 71C 6 |
| 10.7 | 128.8 | 307   | 1.5 | 60/3 | 71B 4 |
| 10.1 | 90.0  | 325   | 3.0 | 80/3 | 80A 6 |
| 9.7  | 143.0 | 341   | 1.2 | 60/3 | 71B 4 |
| 8.7  | 104.8 | 378   | 2.6 | 80/3 | 80A 6 |
| 8.4  | 164.1 | 391   | 1.1 | 60/3 | 71B 4 |
| 7.8  | 117.2 | 423   | 2.3 | 80/3 | 80A 6 |
| 7.8  | 112.2 | 419   | 1.1 | 60/3 | 71C 6 |
| 6.8  | 134.3 | 485   | 2.0 | 80/3 | 80A 6 |
| 6.8  | 128.8 | 481   | 1.0 | 60/3 | 71C 6 |
| 6.1  | 149.3 | 539   | 1.8 | 80/3 | 80A 6 |
| 5.3  | 171.2 | 618   | 1.6 | 80/3 | 80A 6 |

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.55 kW</b> | $n_1 = 2800 \text{ min}^{-1}$ | 71B 2 |
|                | $n_1 = 1380 \text{ min}^{-1}$ | 71C 4 |
|                | $n_1 = 1390 \text{ min}^{-1}$ | 80A 4 |
|                | $n_1 = 910 \text{ min}^{-1}$  | 80B 6 |

|      |     |     |      |      |       |
|------|-----|-----|------|------|-------|
| 2333 | 1.2 | 2.2 | 13.7 | 40/1 | 71B 2 |
| 1867 | 1.5 | 2.7 | 12.8 | 40/1 | 71B 2 |
| 1647 | 1.7 | 3.1 | 12.9 | 40/1 | 71B 2 |
| 1556 | 1.8 | 3.3 | 4.4  | 32/1 | 71B 2 |
| 1333 | 2.1 | 3.8 | 3.9  | 32/1 | 71B 2 |
| 1150 | 1.2 | 4.4 | 6.8  | 40/1 | 71C 4 |
| 1120 | 2.5 | 4.5 | 3.5  | 32/1 | 71B 2 |
| 933  | 3.0 | 5.5 | 3.2  | 32/1 | 71B 2 |
| 920  | 1.5 | 5.5 | 6.3  | 40/1 | 71C 4 |
| 812  | 1.7 | 6.3 | 6.4  | 40/1 | 71C 4 |
| 767  | 1.8 | 6.6 | 3.3  | 32/1 | 71C 4 |
| 718  | 3.9 | 7.1 | 2.5  | 32/1 | 71B 2 |
| 657  | 2.1 | 7.8 | 2.9  | 32/1 | 71C 4 |
| 622  | 4.5 | 8.2 | 2.2  | 32/1 | 71B 2 |
| 552  | 2.5 | 9.2 | 2.6  | 32/1 | 71C 4 |
| 528  | 5.3 | 10  | 2.0  | 32/1 | 71B 2 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.55 kW</b> | $n_1 = 2800 \text{ min}^{-1}$ | 71B 2 |
|                | $n_1 = 1380 \text{ min}^{-1}$ | 71C 4 |
|                | $n_1 = 1390 \text{ min}^{-1}$ | 80A 4 |
|                | $n_1 = 910 \text{ min}^{-1}$  | 80B 6 |

|     |      |       |     |      |       |
|-----|------|-------|-----|------|-------|
| 460 | 3.0  | 11    | 2.3 | 32/1 | 71C 4 |
| 443 | 6.3  | 11    | 3.2 | 35/2 | 71B 2 |
| 406 | 3.4  | 13    | 2.1 | 32/1 | 71C 4 |
| 405 | 3.4  | 12    | 2.8 | 35/2 | 71C 4 |
| 354 | 3.9  | 14    | 1.8 | 32/1 | 71C 4 |
| 343 | 4.0  | 15    | 2.6 | 35/2 | 71C 4 |
| 307 | 4.5  | 17    | 1.6 | 32/1 | 71C 4 |
| 294 | 4.7  | 17    | 2.4 | 35/2 | 71C 4 |
| 282 | 4.9  | 18    | 2.5 | 40/1 | 71C 4 |
| 260 | 5.3  | 20    | 1.4 | 32/1 | 71C 4 |
| 255 | 5.4  | 20    | 2.0 | 35/2 | 71C 4 |
| 242 | 5.7  | 21    | 1.9 | 40/1 | 71C 4 |
| 238 | 5.8  | 21    | 3.0 | 50/1 | 71C 4 |
| 218 | 6.3  | 23    | 1.7 | 35/2 | 71C 4 |
| 212 | 6.5  | 24    | 0.9 | 32/1 | 71C 4 |
| 209 | 6.6  | 24    | 2.5 | 50/1 | 71C 4 |
| 197 | 7.0  | 26    | 1.5 | 40/1 | 71C 4 |
| 188 | 7.3  | 27    | 1.7 | 35/2 | 71C 4 |
| 185 | 7.5  | 26.9  | 3.0 | 41/2 | 80A 4 |
| 184 | 7.5  | 27.1  | 2.9 | 41/2 | 71C 4 |
| 164 | 8.5  | 30.5  | 2.8 | 41/2 | 80A 4 |
| 162 | 8.5  | 30.7  | 2.8 | 41/2 | 71C 4 |
| 159 | 8.7  | 31    | 1.6 | 35/2 | 71C 4 |
| 136 | 10.1 | 37    | 1.4 | 35/2 | 71C 4 |
| 131 | 10.5 | 38.0  | 2.4 | 41/2 | 71C 4 |
| 118 | 11.7 | 42    | 1.2 | 35/2 | 71C 4 |
| 114 | 12.1 | 43.8  | 3.7 | 45/2 | 71C 4 |
| 114 | 12.1 | 43.8  | 2.2 | 41/2 | 71C 4 |
| 106 | 13.0 | 47.0  | 2.2 | 41/2 | 71C 4 |
| 101 | 13.6 | 49    | 1.0 | 35/2 | 71C 4 |
| 97  | 14.2 | 51.3  | 3.3 | 45/2 | 71C 4 |
| 95  | 14.6 | 53    | 3.4 | 50/2 | 71C 4 |
| 90  | 15.3 | 55.3  | 1.9 | 41/2 | 71C 4 |
| 88  | 15.7 | 57    | 1.0 | 35/2 | 71C 4 |
| 82  | 16.8 | 61    | 3.1 | 50/2 | 71C 4 |
| 82  | 16.9 | 61.1  | 2.6 | 45/2 | 71C 4 |
| 76  | 18.2 | 66    | 2.8 | 50/2 | 71C 4 |
| 76  | 18.1 | 66    | 0.8 | 35/2 | 71C 4 |
| 75  | 18.3 | 66.2  | 1.6 | 41/2 | 71C 4 |
| 74  | 18.7 | 67.6  | 2.6 | 45/2 | 71C 4 |
| 68  | 20.2 | 73.0  | 1.4 | 41/2 | 71C 4 |
| 66  | 20.8 | 75    | 2.5 | 50/2 | 71C 4 |
| 64  | 21.5 | 77.7  | 2.3 | 45/2 | 71C 4 |
| 58  | 23.8 | 86    | 2.4 | 50/2 | 71C 4 |
| 58  | 23.9 | 86.4  | 1.2 | 41/2 | 71C 4 |
| 54  | 51.6 | 90.0  | 2.0 | 45/3 | 71B 2 |
| 53  | 25.9 | 94    | 2.1 | 50/2 | 71C 4 |
| 52  | 26.6 | 96.2  | 1.7 | 45/2 | 71C 4 |
| 48  | 28.6 | 103.4 | 1.0 | 41/2 | 71C 4 |
| 48  | 28.5 | 101   | 2.1 | 50/3 | 71C 4 |
| 46  | 29.8 | 108   | 1.9 | 50/2 | 71C 4 |
| 46  | 30.2 | 109.2 | 1.5 | 45/2 | 71C 4 |
| 43  | 32.3 | 117   | 3.5 | 60/2 | 71C 4 |
| 43  | 32.4 | 115   | 1.9 | 50/3 | 71C 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.55 kW</b> | $n_1 = 2800 \text{ min}^{-1}$ | 71B 2 |
|                | $n_1 = 1380 \text{ min}^{-1}$ | 71C 4 |
|                | $n_1 = 1390 \text{ min}^{-1}$ | 80A 4 |
|                | $n_1 = 910 \text{ min}^{-1}$  | 80B 6 |

|      |       |       |     |      |       |
|------|-------|-------|-----|------|-------|
| 39   | 35.7  | 126   | 3.3 | 60/3 | 71C 4 |
| 39   | 35.6  | 126   | 1.7 | 50/3 | 71C 4 |
| 37   | 37.3  | 134.9 | 1.3 | 45/2 | 71C 4 |
| 34   | 40.3  | 143   | 2.9 | 60/3 | 71C 4 |
| 34   | 40.5  | 143   | 1.5 | 50/3 | 71C 4 |
| 33   | 41.4  | 146.5 | 1.4 | 45/3 | 71C 4 |
| 31   | 45.1  | 160   | 2.9 | 60/3 | 71C 4 |
| 31   | 44.6  | 157.9 | 1.1 | 45/3 | 71C 4 |
| 30   | 45.9  | 166.0 | 1.0 | 45/2 | 71C 4 |
| 30   | 46.2  | 164   | 1.3 | 50/3 | 71C 4 |
| 27   | 51.0  | 181   | 2.5 | 60/3 | 71C 4 |
| 27   | 50.8  | 180   | 1.2 | 50/3 | 71C 4 |
| 27   | 51.6  | 182.6 | 1.1 | 45/3 | 71C 4 |
| 25   | 55.2  | 195   | 2.4 | 60/3 | 71C 4 |
| 25   | 54.3  | 192   | 1.1 | 50/3 | 71C 4 |
| 23   | 60.3  | 213   | 2.0 | 60/3 | 71C 4 |
| 23   | 60.6  | 214.5 | 0.9 | 45/3 | 71C 4 |
| 21   | 65.9  | 233   | 0.9 | 50/3 | 71C 4 |
| 19.3 | 71.5  | 253   | 0.9 | 50/3 | 71C 4 |
| 19.0 | 72.7  | 257   | 1.8 | 60/3 | 71C 4 |
| 17.6 | 78.6  | 278   | 1.7 | 60/3 | 71C 4 |
| 16.9 | 82.2  | 289   | 3.3 | 80/3 | 80A 4 |
| 15.3 | 90.4  | 320   | 1.4 | 60/3 | 71C 4 |
| 13.8 | 100.2 | 355   | 1.2 | 60/3 | 71C 4 |
| 13.3 | 104.8 | 368   | 2.6 | 80/3 | 80A 4 |
| 12.3 | 112.2 | 397   | 1.2 | 60/3 | 71C 4 |
| 11.9 | 117.2 | 412   | 2.3 | 80/3 | 80A 4 |
| 10.7 | 128.8 | 456   | 1.0 | 60/3 | 71C 4 |
| 10.3 | 134.3 | 472   | 2.0 | 80/3 | 80A 4 |
| 9.7  | 143.0 | 506   | 0.8 | 60/3 | 71C 4 |
| 9.3  | 149.3 | 525   | 1.8 | 80/3 | 80A 4 |
| 8.1  | 171.2 | 602   | 1.6 | 80/3 | 80A 4 |
| 6.8  | 134.3 | 721   | 1.3 | 80/3 | 80B 6 |
| 5.3  | 171.2 | 919   | 1.1 | 80/3 | 80B 6 |

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.75 kW</b> | $n_1 = 2800 \text{ min}^{-1}$ | 71C 2 |
|                | $n_1 = 1390 \text{ min}^{-1}$ | 80B 4 |
|                | $n_1 = 920 \text{ min}^{-1}$  | 90S 6 |
|                | $n_1 = 910 \text{ min}^{-1}$  | 80C 6 |

|      |     |     |      |      |       |
|------|-----|-----|------|------|-------|
| 2333 | 1.2 | 3.0 | 10.1 | 40/1 | 71C 2 |
| 1867 | 1.5 | 3.7 | 9.4  | 40/1 | 71C 2 |
| 1647 | 1.7 | 4.2 | 9.5  | 40/1 | 71C 2 |
| 1556 | 1.8 | 4.5 | 3.2  | 32/1 | 71C 2 |
| 1400 | 2.0 | 5.0 | 9.1  | 40/1 | 71C 2 |
| 1333 | 2.1 | 5.2 | 2.9  | 32/1 | 71C 2 |
| 1158 | 1.2 | 6.0 | 5.0  | 40/1 | 80B 4 |
| 1120 | 2.5 | 6.2 | 2.6  | 32/1 | 71C 2 |
| 933  | 3.0 | 7.4 | 2.3  | 32/1 | 71C 2 |
| 927  | 1.5 | 7.5 | 4.7  | 40/1 | 80B 4 |
| 824  | 3.4 | 8.4 | 2.1  | 32/1 | 71C 2 |
| 772  | 1.8 | 9.0 | 2.4  | 32/1 | 80B 4 |
| 662  | 2.1 | 10  | 2.2  | 32/1 | 80B 4 |
| 556  | 2.5 | 12  | 1.9  | 32/1 | 80B 4 |



1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.75 kW</b> | $n_1 = 2800 \text{ min}^{-1}$ | 71C 2 |
|                | $n_1 = 1390 \text{ min}^{-1}$ | 80B 4 |
|                | $n_1 = 920 \text{ min}^{-1}$  | 90S 6 |
|                | $n_1 = 910 \text{ min}^{-1}$  | 80C 6 |
|                |                               |       |

|     |      |       |     |      |       |
|-----|------|-------|-----|------|-------|
| 535 | 1.7  | 13    | 3.1 | 40/1 | 80C 6 |
| 463 | 3.0  | 15    | 1.7 | 32/1 | 80B 4 |
| 455 | 2.0  | 15    | 2.9 | 40/1 | 80C 6 |
| 434 | 3.2  | 16    | 3.1 | 40/1 | 80B 4 |
| 409 | 3.4  | 17    | 1.5 | 32/1 | 80B 4 |
| 408 | 3.4  | 17    | 2.1 | 35/2 | 80B 4 |
| 376 | 3.7  | 18    | 2.7 | 40/1 | 80B 4 |
| 356 | 3.9  | 19    | 1.3 | 32/1 | 80B 4 |
| 350 | 2.6  | 20    | 2.5 | 40/1 | 80C 6 |
| 346 | 4.0  | 20    | 1.9 | 35/2 | 80B 4 |
| 309 | 4.5  | 22    | 1.2 | 32/1 | 80B 4 |
| 296 | 4.7  | 23    | 1.7 | 35/2 | 80B 4 |
| 284 | 4.9  | 24    | 1.8 | 40/1 | 80B 4 |
| 273 | 5.1  | 25    | 2.9 | 50/1 | 80B 4 |
| 262 | 5.3  | 26    | 1.0 | 32/1 | 80B 4 |
| 257 | 5.4  | 27    | 1.5 | 35/2 | 80B 4 |
| 244 | 5.7  | 28    | 1.4 | 40/1 | 80B 4 |
| 240 | 5.8  | 29    | 2.2 | 50/1 | 80B 4 |
| 220 | 6.3  | 31    | 1.3 | 35/2 | 80B 4 |
| 211 | 6.6  | 33    | 1.8 | 50/1 | 80B 4 |
| 199 | 7.0  | 35    | 1.1 | 40/1 | 80B 4 |
| 189 | 7.3  | 36    | 1.3 | 35/2 | 80B 4 |
| 188 | 7.4  | 36.2  | 3.6 | 45/2 | 80B 4 |
| 185 | 7.5  | 36.7  | 2.2 | 41/2 | 80B 4 |
| 178 | 5.1  | 39    | 1.9 | 50/1 | 80C 6 |
| 164 | 8.5  | 41.6  | 3.4 | 45/2 | 80B 4 |
| 164 | 8.5  | 41.6  | 2.0 | 41/2 | 80B 4 |
| 160 | 8.7  | 42    | 1.2 | 35/2 | 80B 4 |
| 143 | 9.7  | 47.5  | 3.2 | 45/2 | 80B 4 |
| 137 | 10.1 | 50    | 1.0 | 35/2 | 80B 4 |
| 134 | 10.4 | 51    | 3.4 | 50/2 | 80B 4 |
| 132 | 10.5 | 51.4  | 1.8 | 41/2 | 80B 4 |
| 119 | 11.7 | 57    | 0.9 | 35/2 | 80B 4 |
| 115 | 12.1 | 59.2  | 2.7 | 45/2 | 80B 4 |
| 115 | 12.1 | 59.2  | 1.6 | 41/2 | 80B 4 |
| 111 | 12.5 | 61    | 2.9 | 50/2 | 80B 4 |
| 107 | 13.0 | 63.6  | 1.6 | 41/2 | 80B 4 |
| 98  | 14.2 | 69.5  | 2.4 | 45/2 | 80B 4 |
| 95  | 14.6 | 71    | 2.5 | 50/2 | 80B 4 |
| 91  | 15.3 | 74.9  | 1.4 | 41/2 | 80B 4 |
| 83  | 16.8 | 82    | 2.3 | 50/2 | 80B 4 |
| 82  | 16.9 | 82.7  | 1.9 | 45/2 | 80B 4 |
| 76  | 18.2 | 89    | 2.1 | 50/2 | 80B 4 |
| 76  | 18.3 | 89.6  | 1.2 | 41/2 | 80B 4 |
| 74  | 18.7 | 91.5  | 1.9 | 45/2 | 80B 4 |
| 69  | 20.2 | 98.9  | 1.1 | 41/2 | 80B 4 |
| 67  | 20.8 | 102   | 1.9 | 50/2 | 80B 4 |
| 65  | 21.5 | 105.2 | 1.7 | 45/2 | 80B 4 |
| 58  | 23.9 | 117.0 | 0.9 | 41/2 | 80B 4 |
| 58  | 23.8 | 117   | 1.7 | 50/2 | 80B 4 |
| 54  | 25.9 | 127   | 1.6 | 50/2 | 80B 4 |
| 52  | 26.6 | 130.2 | 1.2 | 45/2 | 80B 4 |
| 49  | 28.1 | 138   | 3.0 | 60/2 | 80B 4 |
| 49  | 28.5 | 137   | 1.6 | 50/3 | 80B 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.75 kW</b> | $n_1 = 2800 \text{ min}^{-1}$ | 71C 2 |
|                | $n_1 = 1390 \text{ min}^{-1}$ | 80B 4 |
|                | $n_1 = 920 \text{ min}^{-1}$  | 90S 6 |
|                | $n_1 = 910 \text{ min}^{-1}$  | 80C 6 |
|                |                               |       |

|      |       |       |     |       |       |
|------|-------|-------|-----|-------|-------|
| 47   | 29.8  | 146   | 1.4 | 50/2  | 80B 4 |
| 46   | 30.2  | 147.8 | 1.1 | 45/2  | 80B 4 |
| 44   | 31.6  | 151   | 3.0 | 60/3  | 80B 4 |
| 43   | 32.3  | 158   | 2.6 | 60/2  | 80B 4 |
| 43   | 32.4  | 155   | 1.4 | 50/3  | 80B 4 |
| 39   | 35.7  | 171   | 2.5 | 60/3  | 80B 4 |
| 39   | 35.6  | 171   | 1.2 | 50/3  | 80B 4 |
| 37   | 37.3  | 182.6 | 0.9 | 45/2  | 80B 4 |
| 34   | 40.3  | 193   | 2.2 | 60/3  | 80B 4 |
| 34   | 40.5  | 194   | 1.1 | 50/3  | 80B 4 |
| 34   | 41.4  | 198.4 | 1.0 | 45/3  | 80B 4 |
| 31   | 44.6  | 213.7 | 0.8 | 45/3  | 80B 4 |
| 31   | 45.1  | 216   | 2.1 | 60/3  | 80B 4 |
| 30   | 46.2  | 221   | 1.0 | 50/3  | 80B 4 |
| 27   | 51.0  | 244   | 1.9 | 60/3  | 80B 4 |
| 27   | 50.8  | 243   | 0.9 | 50/3  | 80B 4 |
| 27   | 51.6  | 247.3 | 0.8 | 45/3  | 80B 4 |
| 26   | 54.3  | 260   | 0.8 | 50/3  | 80B 4 |
| 25   | 55.2  | 265   | 1.7 | 60/3  | 80B 4 |
| 23   | 60.3  | 289   | 1.5 | 60/3  | 80B 4 |
| 21   | 65.7  | 315   | 3.1 | 80/3  | 80B 4 |
| 19.1 | 72.7  | 348   | 1.3 | 60/3  | 80B 4 |
| 18.3 | 76.0  | 364   | 2.7 | 80/3  | 80B 4 |
| 17.7 | 78.6  | 377   | 1.2 | 60/3  | 80B 4 |
| 16.9 | 82.2  | 394   | 2.5 | 80/3  | 80B 4 |
| 15.4 | 90.0  | 431   | 2.2 | 80/3  | 80B 4 |
| 15.4 | 90.4  | 433   | 1.1 | 60/3  | 80B 4 |
| 13.9 | 100.2 | 480   | 0.9 | 60/3  | 80B 4 |
| 13.3 | 104.8 | 502   | 1.9 | 80/3  | 80B 4 |
| 12.4 | 112.2 | 538   | 0.9 | 60/3  | 80B 4 |
| 11.9 | 117.2 | 562   | 1.7 | 80/3  | 80B 4 |
| 10.3 | 134.3 | 644   | 1.5 | 80/3  | 80B 4 |
| 9.3  | 149.3 | 715   | 1.4 | 80/3  | 80B 4 |
| 8.1  | 171.2 | 820   | 1.2 | 80/3  | 80B 4 |
| 7.8  | 117.2 | 858   | 1.1 | 80/3  | 80C 6 |
| 6.8  | 134.3 | 983   | 1.0 | 80/3  | 80C 6 |
| 6.1  | 149.3 | 1093  | 0.9 | 80/3  | 80C 6 |
| 5.1  | 182.0 | 1318  | 2.5 | 120/3 | 90S 6 |
| 4.1  | 222.0 | 1607  | 2.1 | 120/3 | 90S 6 |
| 3.3  | 277.3 | 2008  | 1.6 | 120/3 | 90S 6 |

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.88 kW</b> | $n_1 = 1350 \text{ min}^{-1}$ | 80C 4 |
|                |                               |       |

|      |     |     |     |      |       |
|------|-----|-----|-----|------|-------|
| 1125 | 1.2 | 7.2 | 4.1 | 40/1 | 80C 4 |
| 900  | 1.5 | 9.1 | 3.9 | 40/1 | 80C 4 |
| 794  | 1.7 | 10  | 3.9 | 40/1 | 80C 4 |
| 750  | 1.8 | 11  | 2.0 | 32/1 | 80C 4 |
| 675  | 2.0 | 12  | 3.7 | 40/1 | 80C 4 |
| 643  | 2.1 | 13  | 1.8 | 32/1 | 80C 4 |
| 540  | 2.5 | 15  | 1.6 | 32/1 | 80C 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.88 kW</b> | $n_1 = 1350 \text{ min}^{-1}$ | 80C 4 |
|                |                               |       |

|     |      |       |     |      |       |
|-----|------|-------|-----|------|-------|
| 519 | 2.6  | 16    | 3.2 | 40/1 | 80C 4 |
| 450 | 3.0  | 18    | 1.4 | 32/1 | 80C 4 |
| 422 | 3.2  | 19    | 2.6 | 40/1 | 80C 4 |
| 397 | 3.4  | 21    | 1.3 | 32/1 | 80C 4 |
| 396 | 3.4  | 20.2  | 1.7 | 35/2 | 80C 4 |
| 365 | 3.7  | 22    | 2.2 | 40/1 | 80C 4 |
| 346 | 3.9  | 24    | 1.1 | 32/1 | 80C 4 |
| 336 | 4.0  | 23.8  | 1.6 | 35/2 | 80C 4 |
| 300 | 4.5  | 27    | 1.0 | 32/1 | 80C 4 |
| 287 | 4.7  | 27.8  | 1.4 | 35/2 | 80C 4 |
| 276 | 4.9  | 30    | 1.5 | 40/1 | 80C 4 |
| 265 | 5.1  | 31    | 2.4 | 50/1 | 80C 4 |
| 255 | 5.3  | 32    | 0.8 | 32/1 | 80C 4 |
| 249 | 5.4  | 32    | 1.2 | 35/2 | 80C 4 |
| 237 | 5.7  | 34    | 1.2 | 40/1 | 80C 4 |
| 233 | 5.8  | 35    | 1.9 | 50/1 | 80C 4 |
| 233 | 5.8  | 34.3  | 3.4 | 45/2 | 80C 4 |
| 213 | 6.3  | 37.4  | 1.1 | 35/2 | 80C 4 |
| 211 | 6.4  | 37.8  | 3.2 | 45/2 | 80C 4 |
| 205 | 6.6  | 40    | 1.5 | 50/1 | 80C 4 |
| 199 | 6.8  | 41    | 3.0 | 60/1 | 80C 4 |
| 193 | 7.0  | 42    | 0.9 | 40/1 | 80C 4 |
| 184 | 7.3  | 43.4  | 1.0 | 35/2 | 80C 4 |
| 182 | 7.4  | 43.8  | 3.0 | 45/2 | 80C 4 |
| 180 | 7.5  | 44.4  | 1.8 | 41/2 | 80C 4 |
| 163 | 8.3  | 49    | 3.2 | 50/2 | 80C 4 |
| 159 | 8.5  | 50.3  | 2.8 | 45/2 | 80C 4 |
| 159 | 8.5  | 50.3  | 1.7 | 41/2 | 80C 4 |
| 156 | 8.7  | 51.3  | 1.0 | 35/2 | 80C 4 |
| 147 | 9.2  | 54    | 3.0 | 50/2 | 80C 4 |
| 139 | 9.7  | 57.4  | 2.6 | 45/2 | 80C 4 |
| 133 | 10.1 | 59.9  | 0.8 | 35/2 | 80C 4 |
| 130 | 10.4 | 62    | 2.8 | 50/2 | 80C 4 |
| 129 | 10.5 | 62.1  | 1.4 | 41/2 | 80C 4 |
| 112 | 12.1 | 71.6  | 2.2 | 45/2 | 80C 4 |
| 112 | 12.1 | 71.6  | 1.3 | 41/2 | 80C 4 |
| 108 | 12.5 | 74    | 2.4 | 50/2 | 80C 4 |
| 104 | 13.0 | 76.9  | 1.3 | 41/2 | 80C 4 |
| 95  | 14.2 | 84.0  | 2.0 | 45/2 | 80C 4 |
| 92  | 14.6 | 86    | 2.1 | 50/2 | 80C 4 |
| 88  | 15.3 | 90.5  | 1.2 | 41/2 | 80C 4 |
| 80  | 16.8 | 99    | 1.9 | 50/2 | 80C 4 |
| 80  | 16.9 | 99.9  | 1.6 | 45/2 | 80C 4 |
| 74  | 18.3 | 108   | 3.5 | 60/2 | 80C 4 |
| 74  | 18.2 | 108   | 1.7 | 50/2 | 80C 4 |
| 74  | 18.3 | 108.2 | 1.0 | 41/2 | 80C 4 |
| 72  | 18.7 | 110.6 | 1.6 | 45/2 | 80C 4 |
| 69  | 19.7 | 117   | 3.3 | 60/2 | 80C 4 |
| 67  | 20.2 | 119.5 | 0.9 | 41/2 | 80C 4 |
| 65  | 20.8 | 123   | 1.5 | 50/2 | 80C 4 |
| 63  | 21.5 | 127.1 | 1.4 | 45/2 | 80C 4 |
| 61  | 22.1 | 131   | 3.3 | 60/2 | 80C 4 |
| 57  | 23.8 | 141   | 1.4 | 50/2 | 80C 4 |
| 53  | 25.3 | 150   | 3.0 | 60/2 | 80C 4 |





1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|                |  |                               |       |
|----------------|--|-------------------------------|-------|
| <b>0.88 kW</b> |  | $n_1 = 1350 \text{ min}^{-1}$ | 80C 4 |
|----------------|--|-------------------------------|-------|

|      |       |       |     |             |       |
|------|-------|-------|-----|-------------|-------|
| 52   | 25.9  | 153   | 1.3 | <b>50/2</b> | 80C 4 |
| 51   | 26.6  | 157.3 | 1.0 | <b>45/2</b> | 80C 4 |
| 48   | 28.0  | 162   | 2.8 | <b>60/3</b> | 80C 4 |
| 48   | 28.1  | 166   | 2.5 | <b>60/2</b> | 80C 4 |
| 47   | 28.5  | 165   | 1.3 | <b>50/3</b> | 80C 4 |
| 45   | 29.8  | 176   | 1.1 | <b>50/2</b> | 80C 4 |
| 45   | 30.2  | 178.6 | 0.9 | <b>45/2</b> | 80C 4 |
| 43   | 31.6  | 183   | 2.5 | <b>60/3</b> | 80C 4 |
| 42   | 32.3  | 191   | 2.1 | <b>60/2</b> | 80C 4 |
| 42   | 32.4  | 188   | 1.2 | <b>50/3</b> | 80C 4 |
| 38   | 35.7  | 207   | 2.0 | <b>60/3</b> | 80C 4 |
| 38   | 35.6  | 206   | 1.0 | <b>50/3</b> | 80C 4 |
| 33   | 40.3  | 233   | 1.8 | <b>60/3</b> | 80C 4 |
| 33   | 40.5  | 234   | 0.9 | <b>50/3</b> | 80C 4 |
| 33   | 41.4  | 239.7 | 0.8 | <b>45/3</b> | 80C 4 |
| 30   | 45.1  | 261   | 1.8 | <b>60/3</b> | 80C 4 |
| 29   | 46.2  | 267   | 0.8 | <b>50/3</b> | 80C 4 |
| 27   | 50.9  | 295   | 3.3 | <b>80/3</b> | 80C 4 |
| 26   | 51.0  | 295   | 1.6 | <b>60/3</b> | 80C 4 |
| 25   | 55.1  | 319   | 3.0 | <b>80/3</b> | 80C 4 |
| 24   | 55.2  | 320   | 1.4 | <b>60/3</b> | 80C 4 |
| 22   | 60.3  | 349   | 1.2 | <b>60/3</b> | 80C 4 |
| 21   | 65.7  | 380   | 2.5 | <b>80/3</b> | 80C 4 |
| 18.6 | 72.7  | 421   | 1.1 | <b>60/3</b> | 80C 4 |
| 17.8 | 76.0  | 440   | 2.2 | <b>80/3</b> | 80C 4 |
| 17.2 | 78.6  | 455   | 1.0 | <b>60/3</b> | 80C 4 |
| 16.4 | 82.2  | 476   | 2.0 | <b>80/3</b> | 80C 4 |
| 15.0 | 90.0  | 521   | 1.9 | <b>80/3</b> | 80C 4 |
| 14.9 | 90.4  | 523   | 0.9 | <b>60/3</b> | 80C 4 |
| 12.9 | 104.8 | 607   | 1.6 | <b>80/3</b> | 80C 4 |
| 11.5 | 117.2 | 679   | 1.4 | <b>80/3</b> | 80C 4 |
| 10.1 | 134.3 | 778   | 1.2 | <b>80/3</b> | 80C 4 |
| 9.0  | 149.3 | 864   | 1.1 | <b>80/3</b> | 80C 4 |
| 7.9  | 171.2 | 991   | 1.0 | <b>80/3</b> | 80C 4 |

|               |  |                               |       |
|---------------|--|-------------------------------|-------|
| <b>1.1 kW</b> |  | $n_1 = 2830 \text{ min}^{-1}$ | 80B 2 |
|               |  | $n_1 = 1390 \text{ min}^{-1}$ | 80D 4 |
|               |  | $n_1 = 1400 \text{ min}^{-1}$ | 90S 4 |
|               |  | $n_1 = 920 \text{ min}^{-1}$  | 90L 6 |

|      |     |     |     |             |       |
|------|-----|-----|-----|-------------|-------|
| 2358 | 1.2 | 4.3 | 6.9 | <b>40/1</b> | 80B 2 |
| 1887 | 1.5 | 5.4 | 6.5 | <b>40/1</b> | 80B 2 |
| 1665 | 1.7 | 6.1 | 6.5 | <b>40/1</b> | 80B 2 |
| 1572 | 1.8 | 6.5 | 2.2 | <b>32/1</b> | 80B 2 |
| 1415 | 2.0 | 7.2 | 6.2 | <b>40/1</b> | 80B 2 |
| 1348 | 2.1 | 7.6 | 2.0 | <b>32/1</b> | 80B 2 |
| 1286 | 2.2 | 7.9 | 6.3 | <b>40/1</b> | 80B 2 |
| 1158 | 1.2 | 8.8 | 3.4 | <b>40/1</b> | 80D 4 |
| 943  | 3.0 | 11  | 1.6 | <b>32/1</b> | 80B 2 |
| 927  | 1.5 | 11  | 3.2 | <b>40/1</b> | 80D 4 |
| 818  | 1.7 | 12  | 3.2 | <b>40/1</b> | 80D 4 |
| 772  | 1.8 | 13  | 1.6 | <b>32/1</b> | 80D 4 |
| 767  | 1.2 | 13  | 2.3 | <b>40/1</b> | 90L 6 |
| 726  | 3.9 | 14  | 1.3 | <b>32/1</b> | 80B 2 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|               |  |                               |       |
|---------------|--|-------------------------------|-------|
| <b>1.1 kW</b> |  | $n_1 = 2830 \text{ min}^{-1}$ | 80B 2 |
|               |  | $n_1 = 1390 \text{ min}^{-1}$ | 80D 4 |
|               |  | $n_1 = 1400 \text{ min}^{-1}$ | 90S 4 |
|               |  | $n_1 = 920 \text{ min}^{-1}$  | 90L 6 |

|     |      |       |     |             |       |
|-----|------|-------|-----|-------------|-------|
| 695 | 2.0  | 15    | 3.1 | <b>40/1</b> | 80D 4 |
| 662 | 2.1  | 15    | 1.5 | <b>32/1</b> | 80D 4 |
| 632 | 2.2  | 16    | 3.1 | <b>40/1</b> | 80D 4 |
| 556 | 2.5  | 18    | 1.3 | <b>32/1</b> | 80D 4 |
| 535 | 2.6  | 19    | 2.6 | <b>40/1</b> | 80D 4 |
| 463 | 3.0  | 22    | 1.1 | <b>32/1</b> | 80D 4 |
| 460 | 2.0  | 22    | 2.0 | <b>40/1</b> | 90L 6 |
| 434 | 3.2  | 23    | 2.1 | <b>40/1</b> | 80D 4 |
| 418 | 2.2  | 24    | 2.1 | <b>40/1</b> | 90L 6 |
| 409 | 3.4  | 25    | 1.0 | <b>32/1</b> | 80D 4 |
| 408 | 3.4  | 24    | 1.4 | <b>35/2</b> | 80D 4 |
| 386 | 3.6  | 26    | 3.4 | <b>50/1</b> | 80D 4 |
| 376 | 3.7  | 27    | 1.8 | <b>40/1</b> | 80D 4 |
| 356 | 3.9  | 29    | 3.1 | <b>50/1</b> | 80D 4 |
| 356 | 3.9  | 29    | 0.9 | <b>32/1</b> | 80D 4 |
| 346 | 4.0  | 29    | 1.3 | <b>35/2</b> | 80D 4 |
| 309 | 4.5  | 33    | 0.8 | <b>32/1</b> | 80D 4 |
| 296 | 4.7  | 34    | 1.2 | <b>35/2</b> | 80D 4 |
| 284 | 4.9  | 36    | 1.3 | <b>40/1</b> | 80D 4 |
| 273 | 5.1  | 37    | 2.0 | <b>50/1</b> | 80D 4 |
| 257 | 5.4  | 39    | 1.0 | <b>35/2</b> | 80D 4 |
| 244 | 5.7  | 42    | 1.0 | <b>40/1</b> | 80D 4 |
| 240 | 5.8  | 43    | 1.5 | <b>50/1</b> | 80D 4 |
| 240 | 5.8  | 41.6  | 2.8 | <b>45/2</b> | 80D 4 |
| 236 | 5.9  | 43    | 3.4 | <b>60/1</b> | 80D 4 |
| 221 | 6.3  | 45    | 3.2 | <b>50/2</b> | 80D 4 |
| 220 | 6.3  | 45    | 0.9 | <b>35/2</b> | 80D 4 |
| 217 | 6.4  | 45.9  | 2.6 | <b>45/2</b> | 80D 4 |
| 211 | 6.6  | 48    | 1.2 | <b>50/1</b> | 80D 4 |
| 189 | 7.3  | 53    | 0.9 | <b>35/2</b> | 80D 4 |
| 188 | 7.4  | 53    | 2.9 | <b>50/2</b> | 80D 4 |
| 188 | 7.4  | 53.1  | 2.4 | <b>45/2</b> | 80D 4 |
| 185 | 7.5  | 53.8  | 1.5 | <b>41/2</b> | 80D 4 |
| 167 | 8.3  | 60    | 2.7 | <b>50/2</b> | 80D 4 |
| 164 | 8.5  | 61.0  | 2.3 | <b>45/2</b> | 80D 4 |
| 164 | 8.5  | 61.0  | 1.4 | <b>41/2</b> | 80D 4 |
| 160 | 8.7  | 62    | 0.8 | <b>35/2</b> | 80D 4 |
| 151 | 9.2  | 66    | 2.5 | <b>50/2</b> | 80D 4 |
| 134 | 10.4 | 75    | 2.3 | <b>50/2</b> | 80D 4 |
| 132 | 10.5 | 75.4  | 1.2 | <b>41/2</b> | 80D 4 |
| 115 | 12.1 | 86.9  | 1.8 | <b>45/2</b> | 80D 4 |
| 115 | 12.1 | 86.9  | 1.1 | <b>41/2</b> | 80D 4 |
| 111 | 12.5 | 90    | 1.9 | <b>50/2</b> | 80D 4 |
| 107 | 13.0 | 93.3  | 1.1 | <b>41/2</b> | 80D 4 |
| 98  | 14.2 | 102.0 | 1.7 | <b>45/2</b> | 80D 4 |
| 95  | 14.6 | 105   | 1.7 | <b>50/2</b> | 80D 4 |
| 91  | 15.3 | 109.8 | 1.0 | <b>41/2</b> | 80D 4 |
| 83  | 16.8 | 121   | 1.6 | <b>50/2</b> | 80D 4 |
| 82  | 16.9 | 121.3 | 1.3 | <b>45/2</b> | 80D 4 |
| 76  | 18.3 | 131   | 2.9 | <b>60/2</b> | 80D 4 |
| 76  | 18.2 | 131   | 1.4 | <b>50/2</b> | 80D 4 |
| 76  | 18.3 | 131.4 | 0.8 | <b>41/2</b> | 80D 4 |
| 74  | 18.7 | 134.3 | 1.3 | <b>45/2</b> | 80D 4 |
| 71  | 19.7 | 141   | 2.7 | <b>60/2</b> | 80D 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|               |  |                               |       |
|---------------|--|-------------------------------|-------|
| <b>1.1 kW</b> |  | $n_1 = 2830 \text{ min}^{-1}$ | 80B 2 |
|               |  | $n_1 = 1390 \text{ min}^{-1}$ | 80D 4 |
|               |  | $n_1 = 1400 \text{ min}^{-1}$ | 90S 4 |
|               |  | $n_1 = 920 \text{ min}^{-1}$  | 90L 6 |

|      |       |       |     |              |       |
|------|-------|-------|-----|--------------|-------|
| 67   | 20.8  | 149   | 1.3 | <b>50/2</b>  | 80D 4 |
| 65   | 21.5  | 154.4 | 1.2 | <b>45/2</b>  | 80D 4 |
| 63   | 22.1  | 159   | 2.7 | <b>60/2</b>  | 80D 4 |
| 58   | 23.8  | 171   | 1.2 | <b>50/2</b>  | 80D 4 |
| 55   | 25.3  | 182   | 2.5 | <b>60/2</b>  | 80D 4 |
| 54   | 25.9  | 186   | 1.1 | <b>50/2</b>  | 80D 4 |
| 49   | 28.1  | 202   | 2.0 | <b>60/2</b>  | 80D 4 |
| 47   | 29.8  | 214   | 0.9 | <b>50/2</b>  | 80D 4 |
| 43   | 32.3  | 232   | 1.8 | <b>60/2</b>  | 80D 4 |
| 43   | 32.4  | 228   | 0.9 | <b>50/3</b>  | 80D 4 |
| 39   | 35.7  | 251   | 1.7 | <b>60/3</b>  | 80D 4 |
| 39   | 35.6  | 250   | 0.8 | <b>50/3</b>  | 80D 4 |
| 39   | 23.8  | 258   | 0.8 | <b>50/2</b>  | 90L 6 |
| 34   | 40.3  | 283   | 3.4 | <b>80/3</b>  | 80D 4 |
| 34   | 40.3  | 283   | 1.5 | <b>60/3</b>  | 80D 4 |
| 33   | 28.1  | 305   | 1.3 | <b>60/2</b>  | 90L 6 |
| 32   | 44.0  | 309   | 3.1 | <b>80/3</b>  | 80D 4 |
| 31   | 45.1  | 317   | 1.5 | <b>60/3</b>  | 80D 4 |
| 27   | 50.9  | 358   | 2.7 | <b>80/3</b>  | 80D 4 |
| 27   | 51.0  | 358   | 1.3 | <b>60/3</b>  | 80D 4 |
| 25   | 55.1  | 387   | 2.5 | <b>80/3</b>  | 80D 4 |
| 25   | 55.2  | 388   | 1.2 | <b>60/3</b>  | 80D 4 |
| 23   | 60.3  | 424   | 1.0 | <b>60/3</b>  | 80D 4 |
| 21   | 65.7  | 462   | 2.1 | <b>80/3</b>  | 80D 4 |
| 19.1 | 72.7  | 511   | 0.9 | <b>60/3</b>  | 80D 4 |
| 18.3 | 76.0  | 534   | 1.8 | <b>80/3</b>  | 80D 4 |
| 17.7 | 78.6  | 552   | 0.8 | <b>60/3</b>  | 80D 4 |
| 16.9 | 82.2  | 578   | 1.7 | <b>80/3</b>  | 80D 4 |
| 15.4 | 90.0  | 633   | 1.5 | <b>80/3</b>  | 80D 4 |
| 15.2 | 91.9  | 641   | 3.1 | <b>100/3</b> | 90S 4 |
| 13.3 | 104.8 | 737   | 1.3 | <b>80/3</b>  | 80D 4 |
| 11.9 | 117.8 | 822   | 2.4 | <b>100/3</b> | 90S 4 |
| 11.9 | 117.2 | 824   | 1.2 | <b>80/3</b>  | 80D 4 |
| 10.8 | 129.5 | 904   | 2.2 | <b>100/3</b> | 90S 4 |
| 10.3 | 134.3 | 944   | 1.0 | <b>80/3</b>  | 80D 4 |
| 9.8  | 142.9 | 997   | 3.3 | <b>120/3</b> | 90S 4 |
| 9.5  | 147.2 | 1027  | 1.9 | <b>100/3</b> | 90S 4 |
| 9.4  | 149.3 | 1042  | 0.9 | <b>80/3</b>  | 90S 4 |
| 9.3  | 149.3 | 1049  | 0.9 | <b>80/3</b>  | 80D 4 |
| 8.7  | 161.8 | 1129  | 1.8 | <b>100/3</b> | 90S 4 |
| 8.1  | 171.2 | 1203  | 0.8 | <b>80/3</b>  | 80D 4 |
| 8.0  | 175.7 | 1226  | 2.7 | <b>120/3</b> | 90S 4 |
| 7.1  | 197.1 | 1375  | 2.4 | <b>120/3</b> | 90S 4 |
| 7.1  | 129.5 | 1375  | 1.4 | <b>100/3</b> | 90L 6 |
| 6.3  | 222.0 | 1549  | 2.1 | <b>120/3</b> | 90S 4 |
| 6.3  | 147.2 | 1563  | 1.3 | <b>100/3</b> | 90L 6 |
| 5.0  | 277.3 | 1935  | 1.7 | <b>120/3</b> | 90S 4 |
| 4.1  | 222.0 | 2357  | 1.4 | <b>120/3</b> | 90L 6 |
| 3.3  | 277.3 | 2945  | 1.1 | <b>120/3</b> | 90L 6 |



1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|               |                               |        |
|---------------|-------------------------------|--------|
| <b>1.5 kW</b> | $n_1 = 2830 \text{ min}^{-1}$ | 80C 2  |
|               | $n_1 = 1400 \text{ min}^{-1}$ | 90L 4  |
|               | $n_1 = 940 \text{ min}^{-1}$  | 100A 6 |
|               | $n_1 = 925 \text{ min}^{-1}$  | 90LB 6 |

|      |      |       |     |             |        |
|------|------|-------|-----|-------------|--------|
| 2358 | 1.2  | 6.0   | 5.1 | <b>40/1</b> | 80C 2  |
| 1887 | 1.5  | 7.0   | 4.8 | <b>40/1</b> | 80C 2  |
| 1665 | 1.7  | 8.0   | 4.8 | <b>40/1</b> | 80C 2  |
| 1572 | 1.8  | 9.0   | 1.6 | <b>32/1</b> | 80C 2  |
| 1167 | 1.2  | 12    | 2.5 | <b>40/1</b> | 90L 4  |
| 1132 | 2.5  | 12    | 1.3 | <b>32/1</b> | 80C 2  |
| 943  | 3.0  | 15    | 1.2 | <b>32/1</b> | 80C 2  |
| 933  | 1.5  | 15    | 2.4 | <b>40/1</b> | 90L 4  |
| 884  | 3.2  | 16    | 3.2 | <b>40/1</b> | 80C 2  |
| 824  | 1.7  | 17    | 2.4 | <b>40/1</b> | 90L 4  |
| 783  | 1.2  | 18    | 1.7 | <b>40/1</b> | 100A 6 |
| 765  | 3.7  | 18    | 2.8 | <b>40/1</b> | 80C 2  |
| 700  | 2.0  | 20    | 2.3 | <b>40/1</b> | 90L 4  |
| 636  | 2.2  | 22    | 2.3 | <b>40/1</b> | 90L 4  |
| 578  | 4.9  | 24    | 1.9 | <b>40/1</b> | 80C 2  |
| 560  | 2.5  | 25    | 3.2 | <b>50/1</b> | 90L 4  |
| 538  | 2.6  | 26    | 1.9 | <b>40/1</b> | 90L 4  |
| 500  | 2.8  | 28    | 3.1 | <b>50/1</b> | 90L 4  |
| 452  | 3.1  | 31    | 2.9 | <b>50/1</b> | 90L 4  |
| 438  | 3.2  | 32    | 1.6 | <b>40/1</b> | 90L 4  |
| 424  | 3.3  | 33    | 2.7 | <b>50/1</b> | 90L 4  |
| 389  | 3.6  | 36    | 2.5 | <b>50/1</b> | 90L 4  |
| 378  | 3.7  | 37    | 1.4 | <b>40/1</b> | 90L 4  |
| 359  | 3.9  | 39    | 2.3 | <b>50/1</b> | 90L 4  |
| 286  | 4.9  | 49    | 0.9 | <b>40/1</b> | 90L 4  |
| 275  | 5.1  | 51    | 1.5 | <b>50/1</b> | 90L 4  |
| 269  | 5.2  | 52    | 3.2 | <b>60/1</b> | 90L 4  |
| 241  | 5.8  | 56.4  | 2.0 | <b>45/2</b> | 90L 4  |
| 241  | 5.8  | 58    | 1.1 | <b>50/1</b> | 90L 4  |
| 237  | 5.9  | 59    | 2.5 | <b>60/1</b> | 90L 4  |
| 222  | 6.3  | 61    | 2.4 | <b>50/2</b> | 90L 4  |
| 219  | 6.4  | 62.2  | 1.9 | <b>45/2</b> | 90L 4  |
| 212  | 6.6  | 66    | 0.9 | <b>50/1</b> | 90L 4  |
| 206  | 6.8  | 67    | 1.9 | <b>60/1</b> | 90L 4  |
| 189  | 7.4  | 71.9  | 1.8 | <b>45/2</b> | 90L 4  |
| 189  | 7.4  | 72    | 2.1 | <b>50/2</b> | 90L 4  |
| 187  | 7.5  | 72.9  | 1.1 | <b>41/2</b> | 90L 4  |
| 169  | 8.3  | 81    | 2.0 | <b>50/2</b> | 90L 4  |
| 165  | 8.5  | 82.6  | 1.7 | <b>45/2</b> | 90L 4  |
| 165  | 8.5  | 82.6  | 1.0 | <b>41/2</b> | 90L 4  |
| 152  | 9.2  | 89    | 1.8 | <b>50/2</b> | 90L 4  |
| 144  | 9.7  | 94.3  | 1.6 | <b>45/2</b> | 90L 4  |
| 135  | 10.4 | 101   | 1.7 | <b>50/2</b> | 90L 4  |
| 133  | 10.5 | 102.1 | 0.9 | <b>41/2</b> | 90L 4  |
| 124  | 11.3 | 110   | 3.3 | <b>60/2</b> | 90L 4  |
| 116  | 12.1 | 117.6 | 1.4 | <b>45/2</b> | 90L 4  |
| 116  | 12.1 | 117.6 | 0.8 | <b>41/2</b> | 90L 4  |
| 113  | 12.4 | 121   | 3.1 | <b>60/2</b> | 90L 4  |
| 112  | 12.5 | 122   | 1.4 | <b>50/2</b> | 90L 4  |
| 108  | 13.0 | 126.4 | 0.8 | <b>41/2</b> | 90L 4  |
| 99   | 14.2 | 138.0 | 1.2 | <b>45/2</b> | 90L 4  |
| 98   | 14.3 | 139   | 2.8 | <b>60/2</b> | 90L 4  |
| 96   | 14.6 | 142   | 1.3 | <b>50/2</b> | 90L 4  |
| 90   | 15.5 | 151   | 2.7 | <b>60/2</b> | 90L 4  |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|               |                               |        |
|---------------|-------------------------------|--------|
| <b>1.5 kW</b> | $n_1 = 2830 \text{ min}^{-1}$ | 80C 2  |
|               | $n_1 = 1400 \text{ min}^{-1}$ | 90L 4  |
|               | $n_1 = 940 \text{ min}^{-1}$  | 100A 6 |
|               | $n_1 = 925 \text{ min}^{-1}$  | 90LB 6 |

|      |       |       |     |              |        |
|------|-------|-------|-----|--------------|--------|
| 83   | 16.8  | 163   | 1.2 | <b>50/2</b>  | 90L 4  |
| 83   | 16.9  | 164.3 | 1.0 | <b>45/2</b>  | 90L 4  |
| 77   | 18.3  | 178   | 2.1 | <b>60/2</b>  | 90L 4  |
| 77   | 18.2  | 177   | 1.0 | <b>50/2</b>  | 90L 4  |
| 75   | 18.7  | 181.8 | 1.0 | <b>45/2</b>  | 90L 4  |
| 71   | 19.7  | 191   | 2.0 | <b>60/2</b>  | 90L 4  |
| 67   | 20.8  | 202   | 0.9 | <b>50/2</b>  | 90L 4  |
| 65   | 21.5  | 209.0 | 0.9 | <b>45/2</b>  | 90L 4  |
| 63   | 22.1  | 215   | 2.0 | <b>60/2</b>  | 90L 4  |
| 59   | 23.8  | 231   | 0.9 | <b>50/2</b>  | 90L 4  |
| 55   | 25.3  | 246   | 1.8 | <b>60/2</b>  | 90L 4  |
| 50   | 28.1  | 273   | 1.5 | <b>60/2</b>  | 90L 4  |
| 48   | 28.9  | 281   | 3.3 | <b>80/2</b>  | 90L 4  |
| 44   | 31.8  | 309   | 3.0 | <b>80/2</b>  | 90L 4  |
| 43   | 32.3  | 314   | 1.3 | <b>60/2</b>  | 90L 4  |
| 39   | 35.7  | 340   | 2.8 | <b>80/3</b>  | 90L 4  |
| 39   | 35.7  | 340   | 1.2 | <b>60/3</b>  | 90L 4  |
| 35   | 40.3  | 383   | 2.5 | <b>80/3</b>  | 90L 4  |
| 35   | 40.3  | 383   | 1.1 | <b>60/3</b>  | 90L 4  |
| 32   | 44.0  | 419   | 2.3 | <b>80/3</b>  | 90L 4  |
| 31   | 45.1  | 429   | 1.1 | <b>60/3</b>  | 90L 4  |
| 28   | 50.9  | 484   | 2.0 | <b>80/3</b>  | 90L 4  |
| 27   | 51.0  | 485   | 0.9 | <b>60/3</b>  | 90L 4  |
| 25   | 55.1  | 524   | 1.8 | <b>80/3</b>  | 90L 4  |
| 25   | 55.2  | 525   | 0.9 | <b>60/3</b>  | 90L 4  |
| 22   | 64.5  | 614   | 3.2 | <b>100/3</b> | 90L 4  |
| 21   | 65.7  | 625   | 1.5 | <b>80/3</b>  | 90L 4  |
| 19.0 | 73.6  | 700   | 2.8 | <b>100/3</b> | 90L 4  |
| 18.4 | 76.0  | 723   | 1.3 | <b>80/3</b>  | 90L 4  |
| 17.7 | 78.9  | 751   | 2.6 | <b>100/3</b> | 90L 4  |
| 17.0 | 82.2  | 782   | 1.2 | <b>80/3</b>  | 90L 4  |
| 15.6 | 90.0  | 856   | 1.1 | <b>80/3</b>  | 90L 4  |
| 15.2 | 91.9  | 875   | 2.3 | <b>100/3</b> | 90L 4  |
| 14.2 | 98.6  | 938   | 2.1 | <b>100/3</b> | 90L 4  |
| 13.6 | 102.6 | 976   | 3.4 | <b>120/3</b> | 90L 4  |
| 13.4 | 104.8 | 997   | 1.0 | <b>80/3</b>  | 90L 4  |
| 12.2 | 114.4 | 1089  | 3.0 | <b>120/3</b> | 90L 4  |
| 11.9 | 117.8 | 1121  | 1.8 | <b>100/3</b> | 90L 4  |
| 11.9 | 117.2 | 1115  | 0.9 | <b>80/3</b>  | 90L 4  |
| 11.2 | 124.9 | 1189  | 2.8 | <b>120/3</b> | 90L 4  |
| 10.8 | 129.5 | 1232  | 1.6 | <b>100/3</b> | 90L 4  |
| 9.8  | 142.9 | 1360  | 2.4 | <b>120/3</b> | 90L 4  |
| 9.5  | 147.2 | 1401  | 1.4 | <b>100/3</b> | 90L 4  |
| 9.4  | 98.6  | 1420  | 1.4 | <b>100/3</b> | 90LB 6 |
| 9.0  | 156.0 | 1484  | 2.2 | <b>120/3</b> | 90L 4  |
| 8.7  | 161.8 | 1540  | 1.3 | <b>100/3</b> | 90L 4  |
| 8.0  | 175.7 | 1672  | 2.0 | <b>120/3</b> | 90L 4  |
| 7.9  | 117.8 | 1697  | 1.2 | <b>100/3</b> | 90LB 6 |
| 7.7  | 182.0 | 1732  | 1.9 | <b>120/3</b> | 90L 4  |
| 7.1  | 197.1 | 1876  | 1.8 | <b>120/3</b> | 90L 4  |
| 7.1  | 129.5 | 1865  | 1.1 | <b>100/3</b> | 90LB 6 |
| 6.8  | 205.0 | 1951  | 1.7 | <b>120/3</b> | 90L 4  |
| 6.4  | 147.2 | 2086  | 1.0 | <b>100/3</b> | 100A 6 |
| 6.3  | 222.0 | 2113  | 1.6 | <b>120/3</b> | 90L 4  |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|               |                               |        |
|---------------|-------------------------------|--------|
| <b>1.5 kW</b> | $n_1 = 2830 \text{ min}^{-1}$ | 80C 2  |
|               | $n_1 = 1400 \text{ min}^{-1}$ | 90L 4  |
|               | $n_1 = 940 \text{ min}^{-1}$  | 100A 6 |
|               | $n_1 = 925 \text{ min}^{-1}$  | 90LB 6 |

|     |       |      |     |              |        |
|-----|-------|------|-----|--------------|--------|
| 5.7 | 161.8 | 2330 | 0.9 | <b>100/3</b> | 90LB 6 |
| 5.0 | 277.3 | 2639 | 1.3 | <b>120/3</b> | 90L 4  |
| 4.2 | 222.0 | 3197 | 1.0 | <b>120/3</b> | 90LB 6 |
| 3.3 | 277.3 | 3994 | 0.8 | <b>120/3</b> | 90LB 6 |

|               |                               |        |
|---------------|-------------------------------|--------|
| <b>1.8 kW</b> | $n_1 = 2770 \text{ min}^{-1}$ | 80D 2  |
|               | $n_1 = 1400 \text{ min}^{-1}$ | 90LB 4 |
|               | $n_1 = 940 \text{ min}^{-1}$  | 100B 6 |

|      |      |       |     |             |        |
|------|------|-------|-----|-------------|--------|
| 2308 | 1.2  | 7.0   | 4.2 | <b>40/1</b> | 80D 2  |
| 1847 | 1.5  | 9.0   | 3.9 | <b>40/1</b> | 80D 2  |
| 1629 | 1.7  | 10    | 3.9 | <b>40/1</b> | 80D 2  |
| 1539 | 1.8  | 11    | 1.3 | <b>32/1</b> | 80D 2  |
| 1167 | 1.2  | 14    | 2.1 | <b>40/1</b> | 90LB 4 |
| 1077 | 1.3  | 15    | 3.6 | <b>50/1</b> | 90LB 4 |
| 933  | 1.5  | 18    | 3.5 | <b>50/1</b> | 90LB 4 |
| 933  | 1.5  | 18    | 2.0 | <b>40/1</b> | 90LB 4 |
| 824  | 1.7  | 20    | 2.0 | <b>40/1</b> | 90LB 4 |
| 749  | 3.7  | 22    | 2.2 | <b>40/1</b> | 80D 2  |
| 700  | 2.0  | 24    | 3.4 | <b>50/1</b> | 90LB 4 |
| 700  | 2.0  | 24    | 1.9 | <b>40/1</b> | 90LB 4 |
| 636  | 2.2  | 26    | 1.9 | <b>40/1</b> | 90LB 4 |
| 627  | 1.5  | 27    | 2.4 | <b>50/1</b> | 100B 6 |
| 560  | 2.5  | 30    | 2.7 | <b>50/1</b> | 90LB 4 |
| 538  | 2.6  | 31    | 1.6 | <b>40/1</b> | 90LB 4 |
| 500  | 2.8  | 33    | 2.5 | <b>50/1</b> | 90LB 4 |
| 452  | 3.1  | 37    | 2.4 | <b>50/1</b> | 90LB 4 |
| 438  | 3.2  | 38    | 1.3 | <b>40/1</b> | 90LB 4 |
| 424  | 3.3  | 39    | 2.3 | <b>50/1</b> | 90LB 4 |
| 389  | 3.6  | 43    | 2.1 | <b>50/1</b> | 90LB 4 |
| 378  | 3.7  | 44    | 1.1 | <b>40/1</b> | 90LB 4 |
| 359  | 3.9  | 46    | 1.9 | <b>50/1</b> | 90LB 4 |
| 298  | 4.7  | 56    | 3.0 | <b>60/1</b> | 90LB 4 |
| 275  | 5.1  | 61    | 1.2 | <b>50/1</b> | 90LB 4 |
| 269  | 5.2  | 62    | 2.6 | <b>60/1</b> | 90LB 4 |
| 241  | 5.8  | 67.7  | 1.7 | <b>45/2</b> | 90LB 4 |
| 241  | 5.8  | 69    | 0.9 | <b>50/1</b> | 90LB 4 |
| 237  | 5.9  | 70    | 2.1 | <b>60/1</b> | 90LB 4 |
| 222  | 6.3  | 73    | 2.0 | <b>50/2</b> | 90LB 4 |
| 219  | 6.4  | 74.7  | 1.6 | <b>45/2</b> | 90LB 4 |
| 206  | 6.8  | 81    | 1.5 | <b>60/1</b> | 90LB 4 |
| 189  | 7.4  | 86.3  | 1.5 | <b>45/2</b> | 90LB 4 |
| 189  | 7.4  | 86    | 1.8 | <b>50/2</b> | 90LB 4 |
| 187  | 7.5  | 87.5  | 0.9 | <b>41/2</b> | 90LB 4 |
| 169  | 8.3  | 97    | 1.6 | <b>50/2</b> | 90LB 4 |
| 165  | 8.5  | 99.1  | 1.4 | <b>45/2</b> | 90LB 4 |
| 165  | 8.5  | 99.1  | 0.9 | <b>41/2</b> | 90LB 4 |
| 157  | 8.9  | 104   | 3.4 | <b>60/2</b> | 90LB 4 |
| 144  | 9.7  | 113.1 | 1.3 | <b>45/2</b> | 90LB 4 |
| 139  | 10.1 | 118   | 3.0 | <b>60/2</b> | 90LB 4 |
| 135  | 10.4 | 121   | 1.4 | <b>50/2</b> | 90LB 4 |





1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|               |  |                           |
|---------------|--|---------------------------|
| <b>1.8 kW</b> | $n_1 = 2770 \text{ min}^{-1}$<br>$n_1 = 1400 \text{ min}^{-1}$<br>$n_1 = 940 \text{ min}^{-1}$ | 80D 2<br>90LB 4<br>100B 6 |
|---------------|--|---------------------------|

|      |       |       |     |       |        |
|------|-------|-------|-----|-------|--------|
| 124  | 11.3  | 132   | 2.8 | 60/2  | 90LB 4 |
| 116  | 12.1  | 141.1 | 1.1 | 45/2  | 90LB 4 |
| 113  | 12.4  | 145   | 2.6 | 60/2  | 90LB 4 |
| 112  | 12.5  | 146   | 1.2 | 50/2  | 90LB 4 |
| 99   | 14.2  | 165.6 | 1.0 | 45/2  | 90LB 4 |
| 96   | 14.6  | 170   | 1.1 | 50/2  | 90LB 4 |
| 90   | 15.5  | 181   | 2.2 | 60/2  | 90LB 4 |
| 83   | 16.8  | 196   | 1.0 | 50/2  | 90LB 4 |
| 83   | 16.9  | 197.1 | 0.8 | 45/2  | 90LB 4 |
| 77   | 18.3  | 213   | 1.8 | 60/2  | 90LB 4 |
| 77   | 18.2  | 212   | 0.9 | 50/2  | 90LB 4 |
| 75   | 18.7  | 218.1 | 0.8 | 45/2  | 90LB 4 |
| 71   | 19.7  | 230   | 1.7 | 60/2  | 90LB 4 |
| 63   | 22.1  | 258   | 1.7 | 60/2  | 90LB 4 |
| 62   | 22.7  | 265   | 3.4 | 80/2  | 90LB 4 |
| 56   | 24.9  | 290   | 3.2 | 80/2  | 90LB 4 |
| 55   | 25.3  | 295   | 1.5 | 60/2  | 90LB 4 |
| 50   | 28.1  | 328   | 1.3 | 60/2  | 90LB 4 |
| 48   | 28.9  | 337   | 2.8 | 80/2  | 90LB 4 |
| 44   | 31.8  | 371   | 2.5 | 80/2  | 90LB 4 |
| 43   | 32.3  | 377   | 1.1 | 60/2  | 90LB 4 |
| 39   | 35.7  | 408   | 2.4 | 80/3  | 90LB 4 |
| 39   | 35.7  | 408   | 1.0 | 60/3  | 90LB 4 |
| 35   | 40.3  | 460   | 2.1 | 80/3  | 90LB 4 |
| 35   | 40.3  | 460   | 0.9 | 60/3  | 90LB 4 |
| 32   | 44.0  | 502   | 1.9 | 80/3  | 90LB 4 |
| 31   | 45.1  | 515   | 0.9 | 60/3  | 90LB 4 |
| 28   | 50.9  | 581   | 1.7 | 80/3  | 90LB 4 |
| 27   | 52.8  | 603   | 3.3 | 100/3 | 90LB 4 |
| 25   | 56.7  | 647   | 3.1 | 100/3 | 90LB 4 |
| 25   | 55.1  | 629   | 1.5 | 80/3  | 90LB 4 |
| 22   | 64.5  | 737   | 2.7 | 100/3 | 90LB 4 |
| 21   | 65.7  | 750   | 1.3 | 80/3  | 90LB 4 |
| 19.0 | 73.6  | 840   | 2.4 | 100/3 | 90LB 4 |
| 18.4 | 76.0  | 868   | 1.1 | 80/3  | 90LB 4 |
| 17.7 | 78.9  | 901   | 2.2 | 100/3 | 90LB 4 |
| 17.0 | 82.2  | 939   | 3.5 | 120/3 | 90LB 4 |
| 17.0 | 82.2  | 939   | 1.0 | 80/3  | 90LB 4 |
| 15.6 | 90.0  | 1028  | 0.9 | 80/3  | 90LB 4 |
| 15.4 | 90.7  | 1036  | 3.2 | 120/3 | 90LB 4 |
| 15.2 | 91.9  | 1049  | 1.9 | 100/3 | 90LB 4 |
| 14.2 | 98.6  | 1126  | 1.8 | 100/3 | 90LB 4 |
| 13.6 | 102.6 | 1172  | 2.8 | 120/3 | 90LB 4 |
| 13.4 | 104.8 | 1197  | 0.8 | 80/3  | 90LB 4 |
| 12.2 | 114.4 | 1306  | 2.5 | 120/3 | 90LB 4 |
| 11.9 | 117.8 | 1345  | 1.5 | 100/3 | 90LB 4 |
| 11.2 | 124.9 | 1426  | 2.3 | 120/3 | 90LB 4 |
| 10.8 | 129.5 | 1479  | 1.3 | 100/3 | 90LB 4 |
| 9.8  | 142.9 | 1632  | 2.0 | 120/3 | 90LB 4 |
| 9.5  | 147.2 | 1681  | 1.2 | 100/3 | 90LB 4 |
| 9.0  | 156.0 | 1781  | 1.9 | 120/3 | 90LB 4 |
| 8.7  | 161.8 | 1848  | 1.1 | 100/3 | 90LB 4 |
| 8.0  | 175.7 | 2006  | 1.6 | 120/3 | 90LB 4 |
| 7.7  | 182.0 | 2078  | 1.6 | 120/3 | 90LB 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|               |  |                           |
|---------------|--|---------------------------|
| <b>1.8 kW</b> | $n_1 = 2770 \text{ min}^{-1}$<br>$n_1 = 1400 \text{ min}^{-1}$<br>$n_1 = 940 \text{ min}^{-1}$ | 80D 2<br>90LB 4<br>100B 6 |
|---------------|--|---------------------------|

|     |       |      |     |       |        |
|-----|-------|------|-----|-------|--------|
| 7.1 | 197.1 | 2251 | 1.5 | 120/3 | 90LB 4 |
| 6.8 | 205.0 | 2341 | 1.4 | 120/3 | 90LB 4 |
| 6.3 | 222.0 | 2535 | 1.3 | 120/3 | 90LB 4 |
| 5.5 | 256.0 | 2923 | 1.1 | 120/3 | 90LB 4 |
| 5.0 | 277.3 | 3167 | 1.0 | 120/3 | 90LB 4 |
| 4.2 | 222.0 | 3776 | 0.9 | 120/3 | 100B 6 |

|               |  |                 |
|---------------|--|-----------------|
| <b>2.2 kW</b> | $n_1 = 2840 \text{ min}^{-1}$<br>$n_1 = 1410 \text{ min}^{-1}$ | 90L 2<br>100A 4 |
|---------------|--|-----------------|

|      |     |       |     |      |        |
|------|-----|-------|-----|------|--------|
| 2367 | 1.2 | 9.0   | 3.5 | 40/1 | 90L 2  |
| 1893 | 1.5 | 11    | 3.3 | 40/1 | 90L 2  |
| 1671 | 1.7 | 12    | 3.3 | 40/1 | 90L 2  |
| 1420 | 2.0 | 14    | 3.1 | 40/1 | 90L 2  |
| 1291 | 2.2 | 16    | 3.2 | 40/1 | 90L 2  |
| 1175 | 1.2 | 17    | 1.7 | 40/1 | 100A 4 |
| 1085 | 1.3 | 19    | 2.9 | 50/1 | 100A 4 |
| 940  | 1.5 | 22    | 2.9 | 50/1 | 100A 4 |
| 940  | 1.5 | 22    | 1.6 | 40/1 | 100A 4 |
| 829  | 1.7 | 25    | 1.6 | 40/1 | 100A 4 |
| 783  | 1.8 | 26    | 3.1 | 50/1 | 100A 4 |
| 705  | 2.0 | 29    | 2.8 | 50/1 | 100A 4 |
| 705  | 2.0 | 29    | 1.6 | 40/1 | 100A 4 |
| 641  | 2.2 | 32    | 1.6 | 40/1 | 100A 4 |
| 564  | 2.5 | 36    | 2.2 | 50/1 | 100A 4 |
| 542  | 2.6 | 38    | 1.3 | 40/1 | 100A 4 |
| 504  | 2.8 | 40    | 2.1 | 50/1 | 100A 4 |
| 455  | 3.1 | 45    | 2.0 | 50/1 | 100A 4 |
| 441  | 3.2 | 46    | 1.1 | 40/1 | 100A 4 |
| 427  | 3.3 | 48    | 1.9 | 50/1 | 100A 4 |
| 415  | 3.4 | 49    | 3.5 | 60/1 | 100A 4 |
| 392  | 3.6 | 52    | 3.3 | 60/1 | 100A 4 |
| 392  | 3.6 | 52    | 1.7 | 50/1 | 100A 4 |
| 381  | 3.7 | 53    | 0.9 | 40/1 | 100A 4 |
| 362  | 3.9 | 56    | 1.6 | 50/1 | 100A 4 |
| 300  | 4.7 | 68    | 2.5 | 60/1 | 100A 4 |
| 276  | 5.1 | 74    | 1.0 | 50/1 | 100A 4 |
| 271  | 5.2 | 75    | 2.2 | 60/1 | 100A 4 |
| 243  | 5.8 | 82.1  | 1.4 | 45/2 | 100A 4 |
| 239  | 5.9 | 85    | 1.7 | 60/1 | 100A 4 |
| 224  | 6.3 | 89    | 1.6 | 50/2 | 100A 4 |
| 220  | 6.4 | 90.6  | 1.3 | 45/2 | 100A 4 |
| 220  | 6.4 | 93    | 3.6 | 80/1 | 100A 4 |
| 207  | 6.8 | 98    | 1.3 | 60/1 | 100A 4 |
| 191  | 7.4 | 104.8 | 1.2 | 45/2 | 100A 4 |
| 178  | 7.9 | 112   | 3.0 | 60/2 | 100A 4 |
| 170  | 8.3 | 117   | 1.3 | 50/2 | 100A 4 |
| 166  | 8.5 | 120.3 | 1.2 | 45/2 | 100A 4 |
| 158  | 8.9 | 126   | 2.8 | 60/2 | 100A 4 |
| 153  | 9.2 | 130   | 1.3 | 50/2 | 100A 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|               |  |                 |
|---------------|--|-----------------|
| <b>2.2 kW</b> | $n_1 = 2840 \text{ min}^{-1}$<br>$n_1 = 1410 \text{ min}^{-1}$ | 90L 2<br>100A 4 |
|---------------|--|-----------------|

|      |       |       |     |       |        |
|------|-------|-------|-----|-------|--------|
| 145  | 9.7   | 137.3 | 1.1 | 45/2  | 100A 4 |
| 140  | 10.1  | 143   | 2.5 | 60/2  | 100A 4 |
| 136  | 10.4  | 147   | 1.2 | 50/2  | 100A 4 |
| 125  | 11.3  | 160   | 2.3 | 60/2  | 100A 4 |
| 117  | 12.1  | 171.3 | 0.9 | 45/2  | 100A 4 |
| 114  | 12.4  | 176   | 2.1 | 60/2  | 100A 4 |
| 113  | 12.5  | 177   | 1.0 | 50/2  | 100A 4 |
| 99   | 14.2  | 201.0 | 0.8 | 45/2  | 100A 4 |
| 99   | 14.3  | 202   | 1.9 | 60/2  | 100A 4 |
| 97   | 14.6  | 207   | 0.9 | 50/2  | 100A 4 |
| 91   | 15.5  | 219   | 1.8 | 60/2  | 100A 4 |
| 78   | 18.1  | 256   | 3.4 | 80/2  | 100A 4 |
| 77   | 18.3  | 259   | 1.5 | 60/2  | 100A 4 |
| 73   | 19.4  | 275   | 3.2 | 80/2  | 100A 4 |
| 72   | 19.7  | 279   | 1.4 | 60/2  | 100A 4 |
| 64   | 22.1  | 313   | 1.4 | 60/2  | 100A 4 |
| 62   | 22.7  | 321   | 2.8 | 80/2  | 100A 4 |
| 57   | 24.9  | 352   | 2.7 | 80/2  | 100A 4 |
| 56   | 25.3  | 358   | 1.3 | 60/2  | 100A 4 |
| 50   | 28.1  | 398   | 1.0 | 60/2  | 100A 4 |
| 49   | 28.9  | 409   | 2.3 | 80/2  | 100A 4 |
| 44   | 31.8  | 450   | 2.1 | 80/2  | 100A 4 |
| 44   | 32.3  | 457   | 0.9 | 60/2  | 100A 4 |
| 39   | 35.7  | 495   | 2.0 | 80/3  | 100A 4 |
| 39   | 35.7  | 495   | 0.8 | 60/3  | 100A 4 |
| 35   | 40.6  | 563   | 3.5 | 100/3 | 100A 4 |
| 35   | 40.3  | 558   | 1.7 | 80/3  | 100A 4 |
| 32   | 44.0  | 610   | 1.6 | 80/3  | 100A 4 |
| 31   | 45.2  | 626   | 3.2 | 100/3 | 100A 4 |
| 28   | 50.9  | 705   | 1.4 | 80/3  | 100A 4 |
| 27   | 52.8  | 732   | 2.7 | 100/3 | 100A 4 |
| 26   | 55.1  | 764   | 1.3 | 80/3  | 100A 4 |
| 25   | 56.7  | 786   | 2.5 | 100/3 | 100A 4 |
| 22   | 64.5  | 894   | 2.2 | 100/3 | 100A 4 |
| 21   | 65.7  | 910   | 1.1 | 80/3  | 100A 4 |
| 19.4 | 72.6  | 1006  | 3.3 | 120/3 | 100A 4 |
| 19.2 | 73.6  | 1020  | 1.9 | 100/3 | 100A 4 |
| 18.6 | 76.0  | 1053  | 0.9 | 80/3  | 100A 4 |
| 18.1 | 77.7  | 1077  | 3.1 | 120/3 | 100A 4 |
| 17.9 | 78.9  | 1093  | 1.8 | 100/3 | 100A 4 |
| 17.2 | 82.2  | 1139  | 2.9 | 120/3 | 100A 4 |
| 17.2 | 82.2  | 1139  | 0.8 | 80/3  | 100A 4 |
| 15.5 | 90.7  | 1257  | 2.6 | 120/3 | 100A 4 |
| 15.3 | 91.9  | 1274  | 1.6 | 100/3 | 100A 4 |
| 14.3 | 98.6  | 1366  | 1.5 | 100/3 | 100A 4 |
| 13.7 | 102.6 | 1422  | 2.3 | 120/3 | 100A 4 |
| 12.3 | 114.4 | 1585  | 2.1 | 120/3 | 100A 4 |
| 12.0 | 117.8 | 1632  | 1.2 | 100/3 | 100A 4 |
| 11.3 | 124.9 | 1731  | 1.9 | 120/3 | 100A 4 |
| 10.9 | 129.5 | 1795  | 1.1 | 100/3 | 100A 4 |
| 9.9  | 142.9 | 1980  | 1.7 | 120/3 | 100A 4 |
| 9.6  | 147.2 | 2040  | 1.0 | 100/3 | 100A 4 |
| 9.0  | 156.0 | 2162  | 1.5 | 120/3 | 100A 4 |
| 8.7  | 161.8 | 2242  | 0.9 | 100/3 | 100A 4 |



1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|               |  |                 |
|---------------|--|-----------------|
| <b>2.2 kW</b> | $n_1=2840 \text{ min}^{-1}$<br>$n_1=1410 \text{ min}^{-1}$ | 90L 2<br>100A 4 |
|---------------|--|-----------------|

|     |       |      |     |       |        |
|-----|-------|------|-----|-------|--------|
| 8.0 | 175.7 | 2435 | 1.4 | 120/3 | 100A 4 |
| 7.7 | 182.0 | 2522 | 1.3 | 120/3 | 100A 4 |
| 7.2 | 197.1 | 2731 | 1.2 | 120/3 | 100A 4 |
| 6.9 | 205.0 | 2841 | 1.2 | 120/3 | 100A 4 |
| 6.4 | 222.0 | 3076 | 1.1 | 120/3 | 100A 4 |
| 5.5 | 256.0 | 3548 | 0.9 | 120/3 | 100A 4 |
| 5.1 | 277.3 | 3843 | 0.9 | 120/3 | 100A 4 |

|             |  |                  |
|-------------|--|------------------|
| <b>3 kW</b> | $n_1=2840 \text{ min}^{-1}$<br>$n_1=1420 \text{ min}^{-1}$ | 90LB 2<br>100B 4 |
|-------------|--|------------------|

|      |     |       |     |      |        |
|------|-----|-------|-----|------|--------|
| 2367 | 1.2 | 12    | 2.6 | 40/1 | 90LB 2 |
| 1893 | 1.5 | 15    | 2.4 | 40/1 | 90LB 2 |
| 1671 | 1.7 | 17    | 2.4 | 40/1 | 90LB 2 |
| 1420 | 2.0 | 20    | 2.3 | 40/1 | 90LB 2 |
| 1291 | 2.2 | 22    | 2.3 | 40/1 | 90LB 2 |
| 1183 | 1.2 | 23    | 1.3 | 40/1 | 100B 4 |
| 1092 | 1.3 | 25    | 2.2 | 50/1 | 100B 4 |
| 947  | 1.5 | 29    | 2.1 | 50/1 | 100B 4 |
| 947  | 1.5 | 29    | 1.2 | 40/1 | 100B 4 |
| 835  | 1.7 | 33    | 1.2 | 40/1 | 100B 4 |
| 789  | 1.8 | 35    | 2.3 | 50/1 | 100B 4 |
| 710  | 2.0 | 39    | 2.0 | 50/1 | 100B 4 |
| 710  | 2.0 | 39    | 1.1 | 40/1 | 100B 4 |
| 645  | 2.2 | 43    | 1.2 | 40/1 | 100B 4 |
| 568  | 2.5 | 49    | 1.6 | 50/1 | 100B 4 |
| 546  | 2.6 | 51    | 1.0 | 40/1 | 100B 4 |
| 526  | 2.7 | 53    | 3.2 | 60/1 | 100B 4 |
| 507  | 2.8 | 55    | 1.6 | 50/1 | 100B 4 |
| 490  | 2.9 | 57    | 3.0 | 60/1 | 100B 4 |
| 458  | 3.1 | 61    | 1.5 | 50/1 | 100B 4 |
| 430  | 3.3 | 65    | 1.4 | 50/1 | 100B 4 |
| 418  | 3.4 | 67    | 2.6 | 60/1 | 100B 4 |
| 394  | 3.6 | 70    | 2.4 | 60/1 | 100B 4 |
| 394  | 3.6 | 70    | 1.3 | 50/1 | 100B 4 |
| 364  | 3.9 | 76    | 1.2 | 50/1 | 100B 4 |
| 302  | 4.7 | 92    | 1.8 | 60/1 | 100B 4 |
| 296  | 4.8 | 94    | 3.5 | 80/1 | 100B 4 |
| 273  | 5.2 | 102   | 1.6 | 60/1 | 100B 4 |
| 268  | 5.3 | 104   | 3.2 | 80/1 | 100B 4 |
| 245  | 5.8 | 114   | 2.9 | 80/1 | 100B 4 |
| 245  | 5.8 | 111.2 | 1.0 | 45/2 | 100B 4 |
| 241  | 5.9 | 115   | 1.3 | 60/1 | 100B 4 |
| 225  | 6.3 | 121   | 1.2 | 50/2 | 100B 4 |
| 222  | 6.4 | 125   | 2.6 | 80/1 | 100B 4 |
| 222  | 6.4 | 122.7 | 1.0 | 45/2 | 100B 4 |
| 209  | 6.8 | 133   | 0.9 | 60/1 | 100B 4 |
| 192  | 7.4 | 142   | 1.1 | 50/2 | 100B 4 |
| 192  | 7.4 | 141.8 | 0.9 | 45/2 | 100B 4 |
| 180  | 7.9 | 151   | 2.2 | 60/2 | 100B 4 |
| 171  | 8.3 | 159   | 1.0 | 50/2 | 100B 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|             |  |                  |
|-------------|--|------------------|
| <b>3 kW</b> | $n_1=2840 \text{ min}^{-1}$<br>$n_1=1420 \text{ min}^{-1}$ | 90LB 2<br>100B 4 |
|-------------|--|------------------|

|      |       |       |     |       |        |
|------|-------|-------|-----|-------|--------|
| 167  | 8.5   | 162.9 | 0.9 | 45/2  | 100B 4 |
| 154  | 9.2   | 176   | 0.9 | 50/2  | 100B 4 |
| 146  | 9.7   | 185.9 | 0.8 | 45/2  | 100B 4 |
| 141  | 10.1  | 194   | 1.9 | 60/2  | 100B 4 |
| 137  | 10.4  | 199   | 0.9 | 50/2  | 100B 4 |
| 126  | 11.3  | 217   | 1.7 | 60/2  | 100B 4 |
| 115  | 12.4  | 238   | 3.3 | 80/2  | 100B 4 |
| 115  | 12.4  | 238   | 1.6 | 60/2  | 100B 4 |
| 100  | 14.2  | 272   | 3.0 | 80/2  | 100B 4 |
| 99   | 14.3  | 274   | 1.4 | 60/2  | 100B 4 |
| 93   | 15.2  | 291   | 2.9 | 80/2  | 100B 4 |
| 92   | 15.5  | 297   | 1.4 | 60/2  | 100B 4 |
| 78   | 18.1  | 347   | 2.5 | 80/2  | 100B 4 |
| 78   | 18.3  | 351   | 1.1 | 60/2  | 100B 4 |
| 73   | 19.4  | 372   | 2.4 | 80/2  | 100B 4 |
| 72   | 19.7  | 378   | 1.0 | 60/2  | 100B 4 |
| 64   | 22.1  | 424   | 1.0 | 60/2  | 100B 4 |
| 63   | 22.7  | 435   | 2.1 | 80/2  | 100B 4 |
| 57   | 24.9  | 477   | 2.0 | 80/2  | 100B 4 |
| 56   | 25.3  | 485   | 0.9 | 60/2  | 100B 4 |
| 51   | 28.0  | 525   | 0.9 | 60/3  | 100B 4 |
| 49   | 28.9  | 554   | 1.7 | 80/2  | 100B 4 |
| 45   | 31.8  | 610   | 1.5 | 80/2  | 100B 4 |
| 44   | 32.5  | 610   | 3.3 | 100/3 | 100B 4 |
| 40   | 35.7  | 670   | 1.4 | 80/3  | 100B 4 |
| 39   | 36.4  | 683   | 2.9 | 100/3 | 100B 4 |
| 35   | 40.6  | 762   | 2.6 | 100/3 | 100B 4 |
| 35   | 40.3  | 756   | 1.3 | 80/3  | 100B 4 |
| 32   | 44.0  | 826   | 1.2 | 80/3  | 100B 4 |
| 31   | 45.2  | 848   | 2.3 | 100/3 | 100B 4 |
| 28   | 50.9  | 955   | 1.0 | 80/3  | 100B 4 |
| 27   | 52.8  | 991   | 2.0 | 100/3 | 100B 4 |
| 26   | 55.1  | 1034  | 0.9 | 80/3  | 100B 4 |
| 25   | 57.1  | 1071  | 3.1 | 120/3 | 100B 4 |
| 25   | 56.7  | 1064  | 1.9 | 100/3 | 100B 4 |
| 23   | 62.2  | 1167  | 2.8 | 120/3 | 100B 4 |
| 22   | 64.5  | 1210  | 1.6 | 100/3 | 100B 4 |
| 19.6 | 72.6  | 1362  | 2.4 | 120/3 | 100B 4 |
| 19.3 | 73.6  | 1381  | 1.4 | 100/3 | 100B 4 |
| 18.3 | 77.7  | 1458  | 2.3 | 120/3 | 100B 4 |
| 18.0 | 78.9  | 1480  | 1.3 | 100/3 | 100B 4 |
| 17.3 | 82.2  | 1542  | 2.1 | 120/3 | 100B 4 |
| 15.7 | 90.7  | 1702  | 1.9 | 120/3 | 100B 4 |
| 15.5 | 91.9  | 1724  | 1.2 | 100/3 | 100B 4 |
| 14.4 | 98.6  | 1850  | 1.1 | 100/3 | 100B 4 |
| 13.8 | 102.6 | 1925  | 1.7 | 120/3 | 100B 4 |
| 12.4 | 114.4 | 2147  | 1.5 | 120/3 | 100B 4 |
| 12.1 | 117.8 | 2210  | 0.9 | 100/3 | 100B 4 |
| 11.4 | 124.9 | 2344  | 1.4 | 120/3 | 100B 4 |
| 11.0 | 129.5 | 2430  | 0.8 | 100/3 | 100B 4 |
| 9.9  | 142.9 | 2681  | 1.2 | 120/3 | 100B 4 |
| 9.1  | 156.0 | 2927  | 1.1 | 120/3 | 100B 4 |
| 8.1  | 175.7 | 3297  | 1.0 | 120/3 | 100B 4 |
| 7.8  | 182.0 | 3415  | 1.0 | 120/3 | 100B 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|             |  |                  |
|-------------|--|------------------|
| <b>3 kW</b> | $n_1=2840 \text{ min}^{-1}$<br>$n_1=1420 \text{ min}^{-1}$ | 90LB 2<br>100B 4 |
|-------------|--|------------------|

|     |       |      |     |       |        |
|-----|-------|------|-----|-------|--------|
| 7.2 | 197.1 | 3698 | 0.9 | 120/3 | 100B 4 |
| 6.9 | 205.0 | 3847 | 0.9 | 120/3 | 100B 4 |

|             |  |                   |
|-------------|--|-------------------|
| <b>4 kW</b> | $n_1=2860 \text{ min}^{-1}$<br>$n_1=1410 \text{ min}^{-1}$ | 100B 2<br>100BL 4 |
|-------------|--|-------------------|

|      |     |     |     |      |         |
|------|-----|-----|-----|------|---------|
| 2383 | 1.2 | 16  | 1.9 | 40/1 | 100B 2  |
| 2200 | 1.3 | 17  | 3.3 | 50/1 | 100B 2  |
| 1907 | 1.5 | 19  | 3.2 | 50/1 | 100B 2  |
| 1907 | 1.5 | 19  | 1.8 | 40/1 | 100B 2  |
| 1682 | 1.7 | 22  | 1.8 | 40/1 | 100B 2  |
| 1589 | 1.8 | 23  | 3.4 | 50/1 | 100B 2  |
| 1430 | 2.0 | 26  | 3.1 | 50/1 | 100B 2  |
| 1430 | 2.0 | 26  | 1.7 | 40/1 | 100B 2  |
| 1300 | 2.2 | 29  | 1.8 | 40/1 | 100B 2  |
| 1175 | 1.2 | 32  | 1.0 | 40/1 | 100BL 4 |
| 1085 | 1.3 | 34  | 1.6 | 50/1 | 100BL 4 |
| 940  | 1.5 | 39  | 1.6 | 50/1 | 100BL 4 |
| 940  | 1.5 | 39  | 0.9 | 40/1 | 100BL 4 |
| 881  | 1.6 | 42  | 3.3 | 60/1 | 100BL 4 |
| 829  | 1.7 | 45  | 0.9 | 40/1 | 100BL 4 |
| 783  | 1.8 | 47  | 3.1 | 60/1 | 100BL 4 |
| 783  | 1.8 | 47  | 1.7 | 50/1 | 100BL 4 |
| 705  | 2.0 | 53  | 1.5 | 50/1 | 100BL 4 |
| 705  | 2.0 | 53  | 0.9 | 40/1 | 100BL 4 |
| 671  | 2.1 | 55  | 2.9 | 60/1 | 100BL 4 |
| 641  | 2.2 | 58  | 0.9 | 40/1 | 100BL 4 |
| 588  | 2.4 | 63  | 2.7 | 60/1 | 100BL 4 |
| 564  | 2.5 | 66  | 1.2 | 50/1 | 100BL 4 |
| 522  | 2.7 | 71  | 2.4 | 60/1 | 100BL 4 |
| 504  | 2.8 | 74  | 1.2 | 50/1 | 100BL 4 |
| 486  | 2.9 | 76  | 2.2 | 60/1 | 100BL 4 |
| 455  | 3.1 | 81  | 1.1 | 50/1 | 100BL 4 |
| 427  | 3.3 | 87  | 1.0 | 50/1 | 100BL 4 |
| 415  | 3.4 | 89  | 1.9 | 60/1 | 100BL 4 |
| 392  | 3.6 | 95  | 3.5 | 80/1 | 100BL 4 |
| 392  | 3.6 | 95  | 1.8 | 60/1 | 100BL 4 |
| 392  | 3.6 | 95  | 1.0 | 50/1 | 100BL 4 |
| 362  | 3.9 | 102 | 0.9 | 50/1 | 100BL 4 |
| 300  | 4.7 | 124 | 1.4 | 60/1 | 100BL 4 |
| 294  | 4.8 | 126 | 2.6 | 80/1 | 100BL 4 |
| 271  | 5.2 | 137 | 1.2 | 60/1 | 100BL 4 |
| 266  | 5.3 | 139 | 2.4 | 80/1 | 100BL 4 |
| 243  | 5.8 | 152 | 2.2 | 80/1 | 100BL 4 |
| 239  | 5.9 | 155 | 0.9 | 60/1 | 100BL 4 |
| 224  | 6.3 | 162 | 0.9 | 50/2 | 100BL 4 |
| 220  | 6.4 | 168 | 2.0 | 80/1 | 100BL 4 |
| 191  | 7.4 | 190 | 0.8 | 50/2 | 100BL 4 |
| 181  | 7.8 | 201 | 3.5 | 80/2 | 100BL 4 |
| 178  | 7.9 | 203 | 1.7 | 60/2 | 100BL 4 |
| 162  | 8.7 | 224 | 3.3 | 80/2 | 100BL 4 |
| 158  | 8.9 | 229 | 1.5 | 60/2 | 100BL 4 |



1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|             |  |  |                   |
|-------------|--|--|-------------------|
| <b>4 kW</b> |  | $n_1 = 2860 \text{ min}^{-1}$<br>$n_1 = 1410 \text{ min}^{-1}$ | 100B 2<br>100BL 4 |
|-------------|--|--|-------------------|

|      |       |      |     |              |         |
|------|-------|------|-----|--------------|---------|
| 141  | 10.0  | 257  | 2.9 | <b>80/2</b>  | 100BL 4 |
| 140  | 10.1  | 260  | 1.4 | <b>60/2</b>  | 100BL 4 |
| 127  | 11.1  | 286  | 2.7 | <b>80/2</b>  | 100BL 4 |
| 125  | 11.3  | 291  | 1.3 | <b>60/2</b>  | 100BL 4 |
| 114  | 12.4  | 319  | 2.5 | <b>80/2</b>  | 100BL 4 |
| 114  | 12.4  | 319  | 1.2 | <b>60/2</b>  | 100BL 4 |
| 99   | 14.2  | 365  | 2.2 | <b>80/2</b>  | 100BL 4 |
| 93   | 15.2  | 391  | 2.1 | <b>80/2</b>  | 100BL 4 |
| 91   | 15.5  | 399  | 1.0 | <b>60/2</b>  | 100BL 4 |
| 78   | 18.1  | 466  | 1.9 | <b>80/2</b>  | 100BL 4 |
| 77   | 18.3  | 471  | 0.8 | <b>60/2</b>  | 100BL 4 |
| 73   | 19.4  | 499  | 1.8 | <b>80/2</b>  | 100BL 4 |
| 62   | 22.7  | 584  | 1.6 | <b>80/2</b>  | 100BL 4 |
| 57   | 24.9  | 641  | 1.5 | <b>80/2</b>  | 100BL 4 |
| 49   | 28.9  | 744  | 1.3 | <b>80/2</b>  | 100BL 4 |
| 48   | 29.1  | 733  | 2.7 | <b>100/3</b> | 100BL 4 |
| 44   | 31.8  | 818  | 1.1 | <b>80/2</b>  | 100BL 4 |
| 43   | 32.5  | 819  | 2.4 | <b>100/3</b> | 100BL 4 |
| 39   | 36.4  | 917  | 2.2 | <b>100/3</b> | 100BL 4 |
| 39   | 35.7  | 899  | 1.1 | <b>80/3</b>  | 100BL 4 |
| 35   | 40.7  | 1025 | 3.2 | <b>120/3</b> | 100BL 4 |
| 35   | 40.6  | 1023 | 1.9 | <b>100/3</b> | 100BL 4 |
| 35   | 40.3  | 1015 | 1.0 | <b>80/3</b>  | 100BL 4 |
| 32   | 44.0  | 1109 | 0.9 | <b>80/3</b>  | 100BL 4 |
| 31   | 45.7  | 1151 | 2.9 | <b>120/3</b> | 100BL 4 |
| 31   | 45.2  | 1139 | 1.7 | <b>100/3</b> | 100BL 4 |
| 28   | 50.9  | 1282 | 2.6 | <b>120/3</b> | 100BL 4 |
| 27   | 52.8  | 1330 | 1.5 | <b>100/3</b> | 100BL 4 |
| 25   | 57.1  | 1439 | 2.3 | <b>120/3</b> | 100BL 4 |
| 25   | 56.7  | 1429 | 1.4 | <b>100/3</b> | 100BL 4 |
| 23   | 62.2  | 1567 | 2.1 | <b>120/3</b> | 100BL 4 |
| 22   | 64.5  | 1625 | 1.2 | <b>100/3</b> | 100BL 4 |
| 19.4 | 72.6  | 1829 | 1.8 | <b>120/3</b> | 100BL 4 |
| 19.2 | 73.6  | 1854 | 1.1 | <b>100/3</b> | 100BL 4 |
| 18.1 | 77.7  | 1958 | 1.7 | <b>120/3</b> | 100BL 4 |
| 17.9 | 78.9  | 1988 | 1.0 | <b>100/3</b> | 100BL 4 |
| 17.2 | 82.2  | 2071 | 1.6 | <b>120/3</b> | 100BL 4 |
| 15.5 | 90.7  | 2285 | 1.4 | <b>120/3</b> | 100BL 4 |
| 15.3 | 91.9  | 2315 | 0.9 | <b>100/3</b> | 100BL 4 |
| 13.7 | 102.6 | 2585 | 1.3 | <b>120/3</b> | 100BL 4 |
| 12.3 | 114.4 | 2882 | 1.1 | <b>120/3</b> | 100BL 4 |
| 11.3 | 124.9 | 3147 | 1.0 | <b>120/3</b> | 100BL 4 |
| 9.9  | 142.9 | 3600 | 0.9 | <b>120/3</b> | 100BL 4 |
| 9.0  | 156.0 | 3931 | 0.8 | <b>120/3</b> | 100BL 4 |

|               |  |   |                             |
|---------------|--|---|-----------------------------|
| <b>5.5 kW</b> |  | $n_1 = 2880 \text{ min}^{-1}$<br>$n_1 = 1440 \text{ min}^{-1}$<br>$n_1 = 1400 \text{ min}^{-1}$ | 112B 2<br>132S 4<br>112BL 4 |
|---------------|--|---|-----------------------------|

|      |     |    |     |              |        |
|------|-----|----|-----|--------------|--------|
| 2400 | 1.2 | 21 | 1.4 | <b>40/1*</b> | 112B 2 |
| 2215 | 1.3 | 23 | 2.4 | <b>50/1</b>  | 112B 2 |
| 1920 | 1.5 | 27 | 2.4 | <b>50/1</b>  | 112B 2 |
| 1920 | 1.5 | 27 | 1.3 | <b>40/1*</b> | 112B 2 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|               |  |   |                             |
|---------------|--|---|-----------------------------|
| <b>5.5 kW</b> |  | $n_1 = 2880 \text{ min}^{-1}$<br>$n_1 = 1440 \text{ min}^{-1}$<br>$n_1 = 1400 \text{ min}^{-1}$ | 112B 2<br>132S 4<br>112BL 4 |
|---------------|--|---|-----------------------------|

|      |      |      |     |              |         |
|------|------|------|-----|--------------|---------|
| 1694 | 1.7  | 30   | 1.3 | <b>40/1*</b> | 112B 2  |
| 1600 | 1.8  | 32   | 2.5 | <b>50/1</b>  | 112B 2  |
| 1440 | 2.0  | 35   | 2.3 | <b>50/1</b>  | 112B 2  |
| 1440 | 2.0  | 35   | 1.3 | <b>40/1*</b> | 112B 2  |
| 1309 | 2.2  | 39   | 1.3 | <b>40/1*</b> | 112B 2  |
| 1077 | 1.3  | 47   | 2.7 | <b>60/1</b>  | 112BL 4 |
| 1077 | 1.3  | 47   | 1.2 | <b>50/1</b>  | 112BL 4 |
| 933  | 1.5  | 55   | 1.2 | <b>50/1</b>  | 112BL 4 |
| 875  | 1.6  | 58   | 2.4 | <b>60/1</b>  | 112BL 4 |
| 778  | 1.8  | 66   | 2.2 | <b>60/1</b>  | 112BL 4 |
| 778  | 1.8  | 66   | 1.2 | <b>50/1</b>  | 112BL 4 |
| 700  | 2.0  | 73   | 1.1 | <b>50/1</b>  | 112BL 4 |
| 667  | 2.1  | 76   | 2.1 | <b>60/1</b>  | 112BL 4 |
| 583  | 2.4  | 87   | 1.9 | <b>60/1</b>  | 112BL 4 |
| 560  | 2.5  | 91   | 0.9 | <b>50/1</b>  | 112BL 4 |
| 519  | 2.7  | 98   | 3.4 | <b>80/1</b>  | 112BL 4 |
| 519  | 2.7  | 98   | 1.7 | <b>60/1</b>  | 112BL 4 |
| 500  | 2.8  | 102  | 0.8 | <b>50/1</b>  | 112BL 4 |
| 483  | 2.9  | 106  | 3.1 | <b>80/1</b>  | 112BL 4 |
| 483  | 2.9  | 106  | 1.6 | <b>60/1</b>  | 112BL 4 |
| 424  | 3.3  | 120  | 2.7 | <b>80/1</b>  | 112BL 4 |
| 412  | 3.4  | 124  | 1.4 | <b>60/1</b>  | 112BL 4 |
| 389  | 3.6  | 131  | 2.5 | <b>80/1</b>  | 112BL 4 |
| 389  | 3.6  | 131  | 1.3 | <b>60/1</b>  | 112BL 4 |
| 298  | 4.7  | 171  | 1.0 | <b>60/1</b>  | 112BL 4 |
| 292  | 4.8  | 175  | 1.9 | <b>80/1</b>  | 112BL 4 |
| 269  | 5.2  | 189  | 0.9 | <b>60/1</b>  | 112BL 4 |
| 264  | 5.3  | 193  | 1.7 | <b>80/1</b>  | 112BL 4 |
| 241  | 5.8  | 211  | 1.6 | <b>80/1</b>  | 112BL 4 |
| 219  | 6.4  | 233  | 1.4 | <b>80/1</b>  | 112BL 4 |
| 209  | 6.9  | 244  | 2.0 | <b>100/1</b> | 132S 4  |
| 192  | 7.5  | 265  | 1.8 | <b>100/1</b> | 132S 4  |
| 179  | 7.8  | 278  | 2.5 | <b>80/2</b>  | 112BL 4 |
| 177  | 7.9  | 282  | 1.2 | <b>60/2</b>  | 112BL 4 |
| 161  | 8.7  | 310  | 2.3 | <b>80/2</b>  | 112BL 4 |
| 157  | 8.9  | 317  | 1.1 | <b>60/2</b>  | 112BL 4 |
| 140  | 10.0 | 356  | 2.1 | <b>80/2</b>  | 112BL 4 |
| 139  | 10.1 | 360  | 1.0 | <b>60/2</b>  | 112BL 4 |
| 126  | 11.1 | 396  | 1.9 | <b>80/2</b>  | 112BL 4 |
| 113  | 12.4 | 442  | 1.8 | <b>80/2</b>  | 112BL 4 |
| 113  | 12.4 | 442  | 0.8 | <b>60/2</b>  | 112BL 4 |
| 99   | 14.2 | 506  | 1.6 | <b>80/2</b>  | 112BL 4 |
| 92   | 15.2 | 542  | 1.6 | <b>80/2</b>  | 112BL 4 |
| 91   | 15.9 | 551  | 3.1 | <b>100/2</b> | 132S 4  |
| 82   | 17.6 | 610  | 2.9 | <b>100/2</b> | 132S 4  |
| 77   | 18.1 | 645  | 1.3 | <b>80/2</b>  | 112BL 4 |
| 72   | 19.9 | 690  | 2.6 | <b>100/2</b> | 132S 4  |
| 72   | 19.4 | 691  | 1.3 | <b>80/2</b>  | 112BL 4 |
| 65   | 22.2 | 769  | 2.4 | <b>100/2</b> | 132S 4  |
| 62   | 22.7 | 809  | 1.1 | <b>80/2</b>  | 112BL 4 |
| 60   | 24.2 | 839  | 2.3 | <b>100/2</b> | 132S 4  |
| 56   | 24.9 | 887  | 1.1 | <b>80/2</b>  | 112BL 4 |
| 48   | 28.9 | 1030 | 0.9 | <b>80/2</b>  | 112BL 4 |
| 44   | 31.8 | 1133 | 0.8 | <b>80/2</b>  | 112BL 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|               |  |   |                             |
|---------------|--|---|-----------------------------|
| <b>5.5 kW</b> |  | $n_1 = 2880 \text{ min}^{-1}$<br>$n_1 = 1440 \text{ min}^{-1}$<br>$n_1 = 1400 \text{ min}^{-1}$ | 112B 2<br>132S 4<br>112BL 4 |
|---------------|--|---|-----------------------------|

|      |       |      |     |              |         |
|------|-------|------|-----|--------------|---------|
| 43   | 32.5  | 1134 | 1.8 | <b>100/3</b> | 112BL 4 |
| 41   | 35.3  | 1223 | 1.6 | <b>100/2</b> | 132S 4  |
| 39   | 37.0  | 1282 | 2.3 | <b>120/2</b> | 132S 4  |
| 38   | 38.3  | 1327 | 1.5 | <b>100/2</b> | 132S 4  |
| 34   | 40.6  | 1417 | 1.4 | <b>100/3</b> | 112BL 4 |
| 34   | 40.7  | 1420 | 2.3 | <b>120/3</b> | 112BL 4 |
| 31   | 45.2  | 1577 | 1.3 | <b>100/3</b> | 112BL 4 |
| 31   | 45.7  | 1595 | 2.1 | <b>120/3</b> | 112BL 4 |
| 28   | 50.9  | 1776 | 1.9 | <b>120/3</b> | 112BL 4 |
| 27   | 52.8  | 1842 | 1.1 | <b>100/3</b> | 112BL 4 |
| 25   | 56.7  | 1978 | 1.0 | <b>100/3</b> | 112BL 4 |
| 25   | 57.1  | 1992 | 1.7 | <b>120/3</b> | 112BL 4 |
| 23   | 62.2  | 2170 | 1.5 | <b>120/3</b> | 112BL 4 |
| 22   | 64.5  | 2251 | 0.9 | <b>100/3</b> | 112BL 4 |
| 19.3 | 72.6  | 2533 | 1.3 | <b>120/3</b> | 112BL 4 |
| 18.0 | 77.7  | 2711 | 1.2 | <b>120/3</b> | 112BL 4 |
| 15.4 | 90.7  | 3165 | 1.0 | <b>120/3</b> | 112BL 4 |
| 13.6 | 102.6 | 3580 | 0.9 | <b>120/3</b> | 112BL 4 |
| 12.2 | 114.4 | 3992 | 0.8 | <b>120/3</b> | 112BL 4 |

|               |  |   |                              |
|---------------|--|---|------------------------------|
| <b>7.5 kW</b> |  | $n_1 = 2890 \text{ min}^{-1}$<br>$n_1 = 2860 \text{ min}^{-1}$<br>$n_1 = 1440 \text{ min}^{-1}$ | 132SL 2<br>112BL 2<br>132M 4 |
|---------------|--|---|------------------------------|

|      |     |     |     |              |         |
|------|-----|-----|-----|--------------|---------|
| 2383 | 1.2 | 29  | 1.0 | <b>40/1*</b> | 112BL 2 |
| 2200 | 1.3 | 32  | 1.7 | <b>50/1*</b> | 112BL 2 |
| 1907 | 1.5 | 36  | 1.7 | <b>50/1*</b> | 112BL 2 |
| 1907 | 1.5 | 36  | 1.0 | <b>40/1*</b> | 112BL 2 |
| 1682 | 1.7 | 41  | 1.0 | <b>40/1*</b> | 112BL 2 |
| 1606 | 1.8 | 43  | 3.4 | <b>60/1</b>  | 132SL 2 |
| 1589 | 1.8 | 44  | 3.3 | <b>60/1</b>  | 112BL 2 |
| 1589 | 1.8 | 44  | 1.8 | <b>50/1*</b> | 112BL 2 |
| 1430 | 2.0 | 49  | 1.6 | <b>50/1*</b> | 112BL 2 |
| 1430 | 2.0 | 49  | 0.9 | <b>40/1*</b> | 112BL 2 |
| 1362 | 2.1 | 51  | 3.1 | <b>60/1</b>  | 112BL 2 |
| 1300 | 2.2 | 53  | 0.9 | <b>40/1*</b> | 112BL 2 |
| 1204 | 2.4 | 58  | 2.9 | <b>60/1</b>  | 132SL 2 |
| 1144 | 2.5 | 61  | 1.3 | <b>50/1*</b> | 112BL 2 |
| 1108 | 1.3 | 63  | 2.1 | <b>60/1</b>  | 132M 4  |
| 1059 | 2.7 | 66  | 2.6 | <b>60/1</b>  | 112BL 2 |
| 1021 | 2.8 | 68  | 1.2 | <b>50/1*</b> | 112BL 2 |
| 986  | 2.9 | 70  | 2.4 | <b>60/1</b>  | 112BL 2 |
| 923  | 3.1 | 75  | 1.2 | <b>50/1*</b> | 112BL 2 |
| 800  | 1.8 | 87  | 3.2 | <b>80/1</b>  | 132M 4  |
| 800  | 1.8 | 87  | 1.7 | <b>60/1</b>  | 132M 4  |
| 794  | 3.6 | 87  | 1.0 | <b>50/1*</b> | 112BL 2 |
| 733  | 3.9 | 95  | 0.9 | <b>50/1*</b> | 112BL 2 |
| 720  | 2.0 | 96  | 3.2 | <b>80/1</b>  | 132M 4  |
| 686  | 2.1 | 101 | 1.6 | <b>60/1</b>  | 132M 4  |
| 600  | 2.4 | 116 | 2.8 | <b>80/1</b>  | 132M 4  |
| 600  | 2.4 | 116 | 1.5 | <b>60/1</b>  | 132M 4  |
| 533  | 2.7 | 130 | 2.5 | <b>80/1</b>  | 132M 4  |



1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|               |                             |         |
|---------------|-----------------------------|---------|
| <b>7.5 kW</b> | $n_1=2890 \text{ min}^{-1}$ | 132SL 2 |
|               | $n_1=2860 \text{ min}^{-1}$ | 112BL 2 |
|               | $n_1=1440 \text{ min}^{-1}$ | 132M 4  |
|               |                             |         |

|     |      |      |     |       |         |
|-----|------|------|-----|-------|---------|
| 533 | 2.7  | 130  | 1.3 | 60/1  | 132M 4  |
| 497 | 2.9  | 140  | 2.4 | 80/1  | 132M 4  |
| 497 | 2.9  | 140  | 1.2 | 60/1  | 132M 4  |
| 436 | 3.3  | 159  | 2.1 | 80/1  | 132M 4  |
| 424 | 3.4  | 164  | 1.0 | 60/1  | 132M 4  |
| 400 | 3.6  | 174  | 1.9 | 80/1  | 132M 4  |
| 400 | 3.6  | 174  | 1.0 | 60/1  | 132M 4  |
| 369 | 3.9  | 188  | 3.2 | 100/1 | 132M 4  |
| 362 | 7.9  | 188  | 1.5 | 60/2  | 112BL 2 |
| 321 | 8.9  | 212  | 1.4 | 60/2  | 112BL 2 |
| 300 | 4.8  | 232  | 1.4 | 80/1  | 132M 4  |
| 272 | 5.3  | 256  | 1.3 | 80/1  | 132M 4  |
| 267 | 5.4  | 261  | 2.0 | 100/1 | 132M 4  |
| 253 | 11.3 | 269  | 1.1 | 60/2  | 112BL 2 |
| 248 | 5.8  | 280  | 1.2 | 80/1  | 132M 4  |
| 244 | 5.9  | 285  | 1.9 | 100/1 | 132M 4  |
| 231 | 12.4 | 295  | 1.1 | 60/2  | 112BL 2 |
| 225 | 6.4  | 309  | 1.1 | 80/1  | 132M 4  |
| 209 | 6.9  | 333  | 1.4 | 100/1 | 132M 4  |
| 200 | 14.3 | 340  | 1.0 | 60/2  | 112BL 2 |
| 192 | 7.5  | 362  | 1.3 | 100/1 | 132M 4  |
| 185 | 7.8  | 369  | 1.9 | 80/2  | 132M 4  |
| 182 | 7.9  | 373  | 0.9 | 60/2  | 132M 4  |
| 166 | 8.7  | 411  | 1.8 | 80/2  | 132M 4  |
| 162 | 8.9  | 421  | 3.6 | 100/2 | 132M 4  |
| 162 | 8.9  | 421  | 0.8 | 60/2  | 132M 4  |
| 145 | 9.9  | 468  | 3.3 | 100/2 | 132M 4  |
| 144 | 10.0 | 473  | 1.6 | 80/2  | 132M 4  |
| 130 | 11.1 | 525  | 3.0 | 100/2 | 132M 4  |
| 130 | 11.1 | 525  | 1.5 | 80/2  | 132M 4  |
| 119 | 12.1 | 572  | 2.8 | 100/2 | 132M 4  |
| 116 | 12.4 | 586  | 1.3 | 80/2  | 132M 4  |
| 102 | 14.1 | 666  | 2.5 | 100/2 | 132M 4  |
| 101 | 14.2 | 671  | 1.2 | 80/2  | 132M 4  |
| 95  | 15.2 | 718  | 1.2 | 80/2  | 132M 4  |
| 91  | 15.9 | 751  | 2.3 | 100/2 | 132M 4  |
| 82  | 17.6 | 832  | 2.1 | 100/2 | 132M 4  |
| 80  | 18.1 | 855  | 1.0 | 80/2  | 132M 4  |
| 75  | 19.3 | 912  | 3.3 | 120/2 | 132M 4  |
| 74  | 19.4 | 917  | 1.0 | 80/2  | 132M 4  |
| 72  | 19.9 | 940  | 1.9 | 100/2 | 132M 4  |
| 69  | 21.0 | 992  | 3.0 | 120/2 | 132M 4  |
| 65  | 22.1 | 1044 | 2.9 | 120/2 | 132M 4  |
| 65  | 22.2 | 1049 | 1.8 | 100/2 | 132M 4  |
| 63  | 22.7 | 1073 | 0.8 | 80/2  | 132M 4  |
| 62  | 23.1 | 1092 | 2.7 | 120/2 | 132M 4  |
| 60  | 24.0 | 1134 | 2.6 | 120/2 | 132M 4  |
| 60  | 24.2 | 1144 | 1.7 | 100/2 | 132M 4  |
| 53  | 27.0 | 1276 | 2.4 | 120/2 | 132M 4  |
| 51  | 28.3 | 1337 | 1.4 | 100/2 | 132M 4  |
| 50  | 28.9 | 1366 | 2.2 | 120/2 | 132M 4  |
| 49  | 29.1 | 1346 | 1.5 | 100/3 | 132M 4  |
| 49  | 29.6 | 1399 | 2.1 | 120/2 | 132M 4  |
| 48  | 30.3 | 1432 | 1.3 | 100/2 | 132M 4  |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|               |                             |         |
|---------------|-----------------------------|---------|
| <b>7.5 kW</b> | $n_1=2890 \text{ min}^{-1}$ | 132SL 2 |
|               | $n_1=2860 \text{ min}^{-1}$ | 112BL 2 |
|               | $n_1=1440 \text{ min}^{-1}$ | 132M 4  |
|               |                             |         |

|      |      |      |     |       |        |
|------|------|------|-----|-------|--------|
| 44   | 32.5 | 1503 | 1.3 | 100/3 | 132M 4 |
| 43   | 33.7 | 1592 | 1.9 | 120/2 | 132M 4 |
| 41   | 35.3 | 1668 | 1.2 | 100/2 | 132M 4 |
| 40   | 36.4 | 1684 | 1.2 | 100/3 | 132M 4 |
| 39   | 37.0 | 1748 | 1.7 | 120/2 | 132M 4 |
| 38   | 38.3 | 1810 | 1.1 | 100/2 | 132M 4 |
| 35   | 40.6 | 1878 | 1.1 | 100/3 | 132M 4 |
| 35   | 40.7 | 1883 | 1.8 | 120/3 | 132M 4 |
| 32   | 45.2 | 2091 | 0.9 | 100/3 | 132M 4 |
| 32   | 45.7 | 2114 | 1.6 | 120/3 | 132M 4 |
| 28   | 50.9 | 2355 | 1.4 | 120/3 | 132M 4 |
| 27   | 52.8 | 2442 | 0.8 | 100/3 | 132M 4 |
| 25   | 57.1 | 2641 | 1.2 | 120/3 | 132M 4 |
| 23   | 62.2 | 2877 | 1.1 | 120/3 | 132M 4 |
| 19.8 | 72.6 | 3358 | 1.0 | 120/3 | 132M 4 |
| 18.5 | 77.7 | 3594 | 0.9 | 120/3 | 132M 4 |
| 17.5 | 82.2 | 3802 | 0.9 | 120/3 | 132M 4 |

|               |                             |         |
|---------------|-----------------------------|---------|
| <b>9.2 kW</b> | $n_1=1450 \text{ min}^{-1}$ | 132ML 4 |
|               |                             |         |

|      |      |     |     |       |         |
|------|------|-----|-----|-------|---------|
| 1115 | 1.3  | 76  | 1.7 | 60/1* | 132ML 4 |
| 1036 | 1.4  | 82  | 3.3 | 80/1  | 132ML 4 |
| 906  | 1.6  | 94  | 1.5 | 60/1* | 132ML 4 |
| 806  | 1.8  | 106 | 2.6 | 80/1  | 132ML 4 |
| 806  | 1.8  | 106 | 1.4 | 60/1* | 132ML 4 |
| 725  | 2.0  | 118 | 2.6 | 80/1  | 132ML 4 |
| 690  | 2.1  | 123 | 1.3 | 60/1* | 132ML 4 |
| 604  | 2.4  | 141 | 2.3 | 80/1  | 132ML 4 |
| 604  | 2.4  | 141 | 1.2 | 60/1* | 132ML 4 |
| 537  | 2.7  | 159 | 2.1 | 80/1  | 132ML 4 |
| 537  | 2.7  | 159 | 1.1 | 60/1* | 132ML 4 |
| 500  | 2.9  | 170 | 1.9 | 80/1  | 132ML 4 |
| 500  | 2.9  | 170 | 1.0 | 60/1* | 132ML 4 |
| 439  | 3.3  | 194 | 1.7 | 80/1  | 132ML 4 |
| 426  | 3.4  | 200 | 0.9 | 60/1* | 132ML 4 |
| 403  | 3.6  | 212 | 1.6 | 80/1  | 132ML 4 |
| 403  | 3.6  | 212 | 0.8 | 60/1* | 132ML 4 |
| 372  | 3.9  | 229 | 2.6 | 100/1 | 132ML 4 |
| 302  | 4.8  | 282 | 1.2 | 80/1  | 132ML 4 |
| 250  | 5.8  | 341 | 1.0 | 80/1  | 132ML 4 |
| 246  | 5.9  | 347 | 1.5 | 100/1 | 132ML 4 |
| 227  | 6.4  | 376 | 0.9 | 80/1  | 132ML 4 |
| 210  | 6.9  | 406 | 1.2 | 100/1 | 132ML 4 |
| 186  | 7.8  | 449 | 1.6 | 80/2  | 132ML 4 |
| 184  | 7.9  | 455 | 3.2 | 100/2 | 132ML 4 |
| 167  | 8.7  | 501 | 1.5 | 80/2  | 132ML 4 |
| 163  | 8.9  | 512 | 2.9 | 100/2 | 132ML 4 |
| 146  | 9.9  | 570 | 2.7 | 100/2 | 132ML 4 |
| 145  | 10.0 | 576 | 1.3 | 80/2  | 132ML 4 |
| 131  | 11.1 | 639 | 2.5 | 100/2 | 132ML 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|               |                             |         |
|---------------|-----------------------------|---------|
| <b>9.2 kW</b> | $n_1=1450 \text{ min}^{-1}$ | 132ML 4 |
|               |                             |         |

|     |      |      |     |       |         |
|-----|------|------|-----|-------|---------|
| 131 | 11.1 | 639  | 1.2 | 80/2  | 132ML 4 |
| 120 | 12.1 | 697  | 2.3 | 100/2 | 132ML 4 |
| 117 | 12.4 | 714  | 1.1 | 80/2  | 132ML 4 |
| 103 | 14.1 | 812  | 2.1 | 100/2 | 132ML 4 |
| 102 | 14.2 | 817  | 1.0 | 80/2  | 132ML 4 |
| 95  | 15.2 | 875  | 1.0 | 80/2  | 132ML 4 |
| 91  | 15.9 | 915  | 1.9 | 100/2 | 132ML 4 |
| 82  | 17.6 | 1013 | 1.8 | 100/2 | 132ML 4 |
| 82  | 17.7 | 1019 | 2.9 | 120/2 | 132ML 4 |
| 80  | 18.1 | 1042 | 0.8 | 80/2  | 132ML 4 |
| 73  | 19.9 | 1146 | 1.6 | 100/2 | 132ML 4 |
| 65  | 22.2 | 1278 | 1.5 | 100/2 | 132ML 4 |
| 63  | 23.1 | 1330 | 2.3 | 120/2 | 132ML 4 |
| 51  | 28.3 | 1629 | 1.2 | 100/2 | 132ML 4 |
| 50  | 28.9 | 1664 | 1.8 | 120/2 | 132ML 4 |
| 43  | 33.7 | 1940 | 1.5 | 120/2 | 132ML 4 |
| 41  | 35.3 | 2032 | 0.9 | 100/2 | 132ML 4 |
| 36  | 40.6 | 2288 | 0.9 | 100/3 | 132ML 4 |
| 36  | 40.7 | 2294 | 1.4 | 120/3 | 132ML 4 |
| 28  | 50.9 | 2868 | 1.2 | 120/3 | 132ML 4 |
| 23  | 62.2 | 3505 | 0.9 | 120/3 | 132ML 4 |

|              |                             |        |
|--------------|-----------------------------|--------|
| <b>11 kW</b> | $n_1=2940 \text{ min}^{-1}$ | 132M 2 |
|              | $n_1=1455 \text{ min}^{-1}$ | 160M 4 |

|      |     |     |     |       |        |
|------|-----|-----|-----|-------|--------|
| 2450 | 1.2 | 42  | 6.3 | 80/1  | 132M 2 |
| 2262 | 1.3 | 45  | 2.9 | 60/1* | 132M 2 |
| 1838 | 1.6 | 55  | 2.5 | 60/1* | 132M 2 |
| 1633 | 1.8 | 62  | 2.3 | 60/1* | 132M 2 |
| 1400 | 2.1 | 73  | 2.2 | 60/1* | 132M 2 |
| 1225 | 2.4 | 83  | 2.0 | 60/1* | 132M 2 |
| 1213 | 1.2 | 84  | 3.1 | 80/1  | 160M 4 |
| 1089 | 2.7 | 94  | 3.5 | 80/1  | 132M 2 |
| 1089 | 2.7 | 94  | 1.8 | 60/1* | 132M 2 |
| 1039 | 1.4 | 98  | 2.8 | 80/1  | 160M 4 |
| 1014 | 2.9 | 101 | 1.7 | 60/1* | 132M 2 |
| 891  | 3.3 | 114 | 2.9 | 80/1  | 132M 2 |
| 865  | 3.4 | 118 | 1.4 | 60/1* | 132M 2 |
| 808  | 1.8 | 126 | 2.2 | 80/1  | 160M 4 |
| 728  | 2.0 | 140 | 2.2 | 80/1  | 160M 4 |
| 626  | 4.7 | 163 | 1.0 | 60/1* | 132M 2 |
| 606  | 2.4 | 168 | 2.0 | 80/1  | 160M 4 |
| 565  | 5.2 | 180 | 0.9 | 60/1* | 132M 2 |
| 539  | 2.7 | 189 | 1.7 | 80/1  | 160M 4 |
| 502  | 2.9 | 203 | 1.6 | 80/1  | 160M 4 |
| 485  | 3.0 | 210 | 2.9 | 100/1 | 160M 4 |
| 441  | 3.3 | 231 | 1.4 | 80/1  | 160M 4 |
| 416  | 3.5 | 245 | 2.4 | 100/1 | 160M 4 |
| 404  | 3.6 | 252 | 1.3 | 80/1  | 160M 4 |
| 373  | 3.9 | 273 | 2.2 | 100/1 | 160M 4 |
| 372  | 7.9 | 268 | 1.1 | 60/2* | 132M 2 |



1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|              |  |                  |
|--------------|--|------------------|
| <b>11 kW</b> | $n_1=2940 \text{ min}^{-1}$<br>$n_1=1455 \text{ min}^{-1}$ | 132M 2<br>160M 4 |
|--------------|--|------------------|

|     |      |      |     |       |        |
|-----|------|------|-----|-------|--------|
| 338 | 8.7  | 295  | 2.1 | 80/2  | 132M 2 |
| 330 | 8.9  | 302  | 1.0 | 60/2* | 132M 2 |
| 303 | 4.8  | 336  | 1.0 | 80/1  | 160M 4 |
| 275 | 5.3  | 371  | 0.9 | 80/1  | 160M 4 |
| 269 | 5.4  | 378  | 1.4 | 100/1 | 160M 4 |
| 265 | 11.1 | 377  | 1.7 | 80/2  | 132M 2 |
| 251 | 5.8  | 406  | 0.8 | 80/1  | 160M 4 |
| 247 | 5.9  | 413  | 1.3 | 100/1 | 160M 4 |
| 211 | 6.9  | 473  | 2.9 | 100/2 | 160M 4 |
| 211 | 6.9  | 483  | 1.0 | 100/1 | 160M 4 |
| 194 | 7.5  | 514  | 2.7 | 100/2 | 160M 4 |
| 194 | 7.5  | 525  | 0.9 | 100/1 | 160M 4 |
| 187 | 7.8  | 535  | 1.3 | 80/2  | 160M 4 |
| 184 | 7.9  | 542  | 2.7 | 100/2 | 160M 4 |
| 167 | 8.7  | 597  | 1.2 | 80/2  | 160M 4 |
| 163 | 8.9  | 610  | 2.4 | 100/2 | 160M 4 |
| 147 | 9.9  | 679  | 2.3 | 100/2 | 160M 4 |
| 146 | 10.0 | 686  | 1.1 | 80/2  | 160M 4 |
| 137 | 10.6 | 727  | 3.1 | 120/2 | 160M 4 |
| 131 | 11.1 | 761  | 2.1 | 100/2 | 160M 4 |
| 131 | 11.1 | 761  | 1.0 | 80/2  | 160M 4 |
| 120 | 12.1 | 830  | 1.9 | 100/2 | 160M 4 |
| 117 | 12.4 | 851  | 0.9 | 80/2  | 160M 4 |
| 103 | 14.1 | 967  | 3.1 | 120/2 | 160M 4 |
| 103 | 14.1 | 967  | 1.7 | 100/2 | 160M 4 |
| 102 | 14.2 | 974  | 0.8 | 80/2  | 160M 4 |
| 96  | 15.2 | 1043 | 0.8 | 80/2  | 160M 4 |
| 92  | 15.9 | 1091 | 1.6 | 100/2 | 160M 4 |
| 83  | 17.6 | 1207 | 1.5 | 100/2 | 160M 4 |
| 82  | 17.7 | 1214 | 2.5 | 120/2 | 160M 4 |
| 75  | 19.3 | 1324 | 2.3 | 120/2 | 160M 4 |
| 73  | 19.9 | 1365 | 1.3 | 100/2 | 160M 4 |
| 66  | 22.1 | 1516 | 2.0 | 120/2 | 160M 4 |
| 66  | 22.2 | 1523 | 1.2 | 100/2 | 160M 4 |
| 61  | 24.0 | 1646 | 1.8 | 120/2 | 160M 4 |
| 60  | 24.2 | 1660 | 1.2 | 100/2 | 160M 4 |
| 51  | 28.3 | 1941 | 1.0 | 100/2 | 160M 4 |
| 50  | 28.9 | 1982 | 1.5 | 120/2 | 160M 4 |
| 43  | 33.7 | 2311 | 1.3 | 120/2 | 160M 4 |
| 39  | 37.0 | 2538 | 1.2 | 120/2 | 160M 4 |
| 32  | 90.7 | 3014 | 1.0 | 120/3 | 132M 2 |

|              |   |                              |
|--------------|---|------------------------------|
| <b>15 kW</b> | $n_1=2930 \text{ min}^{-1}$<br>$n_1=2900 \text{ min}^{-1}$<br>$n_1=1455 \text{ min}^{-1}$ | 160MB 2<br>132ML 2<br>160L 4 |
|--------------|---|------------------------------|

|      |     |    |     |       |         |
|------|-----|----|-----|-------|---------|
| 2442 | 1.2 | 57 | 4.6 | 80/1* | 160MB 2 |
| 2231 | 1.3 | 62 | 2.1 | 60/1* | 132ML 2 |
| 1813 | 1.6 | 77 | 1.8 | 60/1* | 132ML 2 |
| 1611 | 1.8 | 86 | 3.2 | 80/1* | 132ML 2 |
| 1611 | 1.8 | 86 | 1.7 | 60/1* | 132ML 2 |
| 1450 | 2.0 | 96 | 3.2 | 80/1* | 132ML 2 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|              |   |                              |
|--------------|---|------------------------------|
| <b>15 kW</b> | $n_1=2930 \text{ min}^{-1}$<br>$n_1=2900 \text{ min}^{-1}$<br>$n_1=1455 \text{ min}^{-1}$ | 160MB 2<br>132ML 2<br>160L 4 |
|--------------|---|------------------------------|

|      |      |      |     |       |         |
|------|------|------|-----|-------|---------|
| 1381 | 2.1  | 101  | 1.6 | 60/1* | 132ML 2 |
| 1213 | 1.2  | 115  | 2.3 | 80/1* | 160L 4  |
| 1208 | 2.4  | 115  | 1.5 | 60/1* | 132ML 2 |
| 1074 | 2.7  | 129  | 1.3 | 60/1* | 132ML 2 |
| 1039 | 1.4  | 134  | 2.0 | 80/1* | 160L 4  |
| 879  | 3.3  | 158  | 2.1 | 80/1* | 132ML 2 |
| 853  | 3.4  | 163  | 1.0 | 60/1* | 132ML 2 |
| 808  | 1.8  | 172  | 1.6 | 80/1* | 160L 4  |
| 806  | 3.6  | 172  | 1.0 | 60/1* | 132ML 2 |
| 766  | 1.9  | 181  | 2.7 | 100/1 | 160L 4  |
| 728  | 2.0  | 191  | 1.6 | 80/1* | 160L 4  |
| 661  | 2.2  | 210  | 2.9 | 100/1 | 160L 4  |
| 606  | 2.4  | 229  | 1.4 | 80/1* | 160L 4  |
| 539  | 2.7  | 258  | 1.3 | 80/1* | 160L 4  |
| 502  | 2.9  | 277  | 1.2 | 80/1* | 160L 4  |
| 485  | 3.0  | 287  | 2.1 | 100/1 | 160L 4  |
| 441  | 3.3  | 315  | 1.0 | 80/1* | 160L 4  |
| 416  | 3.5  | 334  | 1.8 | 100/1 | 160L 4  |
| 404  | 3.6  | 344  | 1.0 | 80/1* | 160L 4  |
| 393  | 3.7  | 346  | 3.5 | 100/2 | 160L 4  |
| 373  | 3.9  | 372  | 1.6 | 100/1 | 160L 4  |
| 372  | 7.8  | 366  | 1.6 | 80/2* | 132ML 2 |
| 333  | 8.7  | 408  | 1.5 | 80/2* | 132ML 2 |
| 297  | 4.9  | 458  | 2.8 | 100/2 | 160L 4  |
| 290  | 10.0 | 469  | 1.3 | 80/2* | 132ML 2 |
| 269  | 5.4  | 516  | 1.0 | 100/1 | 160L 4  |
| 261  | 11.1 | 521  | 2.5 | 100/2 | 132ML 2 |
| 261  | 11.1 | 521  | 1.2 | 80/2* | 132ML 2 |
| 247  | 5.9  | 563  | 0.9 | 100/1 | 160L 4  |
| 239  | 6.1  | 571  | 3.5 | 120/2 | 160L 4  |
| 234  | 12.4 | 582  | 1.1 | 80/2* | 132ML 2 |
| 211  | 6.9  | 645  | 2.1 | 100/2 | 160L 4  |
| 194  | 7.5  | 701  | 2.0 | 100/2 | 160L 4  |
| 189  | 7.7  | 720  | 3.1 | 120/2 | 160L 4  |
| 187  | 7.8  | 730  | 1.0 | 80/2* | 160L 4  |
| 171  | 8.5  | 795  | 3.1 | 120/2 | 160L 4  |
| 167  | 8.7  | 814  | 0.9 | 80/2* | 160L 4  |
| 163  | 8.9  | 832  | 1.8 | 100/2 | 160L 4  |
| 147  | 9.9  | 926  | 1.7 | 100/2 | 160L 4  |
| 137  | 10.6 | 991  | 2.3 | 120/2 | 160L 4  |
| 131  | 11.1 | 1038 | 1.5 | 100/2 | 160L 4  |
| 127  | 11.5 | 1076 | 2.8 | 120/2 | 160L 4  |
| 120  | 12.1 | 1132 | 1.4 | 100/2 | 160L 4  |
| 103  | 14.1 | 1319 | 2.3 | 120/2 | 160L 4  |
| 103  | 14.1 | 1319 | 1.3 | 100/2 | 160L 4  |
| 92   | 15.9 | 1487 | 1.2 | 100/2 | 160L 4  |
| 83   | 17.6 | 1646 | 1.1 | 100/2 | 160L 4  |
| 82   | 17.7 | 1655 | 1.8 | 120/2 | 160L 4  |
| 75   | 19.3 | 1805 | 1.7 | 120/2 | 160L 4  |
| 73   | 19.9 | 1861 | 1.0 | 100/2 | 160L 4  |
| 69   | 21.0 | 1964 | 1.5 | 120/2 | 160L 4  |
| 66   | 22.1 | 2067 | 1.5 | 120/2 | 160L 4  |
| 66   | 22.2 | 2076 | 0.9 | 100/2 | 160L 4  |
| 63   | 23.1 | 2161 | 1.4 | 120/2 | 160L 4  |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

|              |   |                              |
|--------------|---|------------------------------|
| <b>15 kW</b> | $n_1=2930 \text{ min}^{-1}$<br>$n_1=2900 \text{ min}^{-1}$<br>$n_1=1455 \text{ min}^{-1}$ | 160MB 2<br>132ML 2<br>160L 4 |
|--------------|---|------------------------------|

|    |      |      |     |       |        |
|----|------|------|-----|-------|--------|
| 61 | 24.0 | 2245 | 1.3 | 120/2 | 160L 4 |
| 60 | 24.2 | 2263 | 0.9 | 100/2 | 160L 4 |
| 54 | 27.0 | 2525 | 1.2 | 120/2 | 160L 4 |
| 50 | 28.9 | 2703 | 1.1 | 120/2 | 160L 4 |
| 49 | 29.6 | 2769 | 1.1 | 120/2 | 160L 4 |
| 43 | 33.7 | 3152 | 1.0 | 120/2 | 160L 4 |
| 39 | 37.0 | 3461 | 0.9 | 120/2 | 160L 4 |

|                |  |                            |
|----------------|--|----------------------------|
| <b>18.5 kW</b> | $n_1=2910 \text{ min}^{-1}$<br>$n_1=1460 \text{ min}^{-1}$<br>$n_1=970 \text{ min}^{-1}$ | 160L 2<br>180M 4<br>200L 6 |
|----------------|--|----------------------------|

|      |      |      |     |       |        |
|------|------|------|-----|-------|--------|
| 2425 | 1.2  | 71   | 3.7 | 80/1* | 160L 2 |
| 2079 | 1.4  | 82   | 3.3 | 80/1* | 160L 2 |
| 1617 | 1.8  | 106  | 2.6 | 80/1* | 160L 2 |
| 1455 | 2.0  | 118  | 2.6 | 80/1* | 160L 2 |
| 1213 | 2.4  | 141  | 2.3 | 80/1* | 160L 2 |
| 1123 | 1.3  | 153  | 3.1 | 100/1 | 180M 4 |
| 882  | 3.3  | 194  | 1.7 | 80/1* | 160L 2 |
| 808  | 3.6  | 212  | 1.6 | 80/1* | 160L 2 |
| 768  | 1.9  | 223  | 2.2 | 100/1 | 180M 4 |
| 664  | 2.2  | 258  | 2.3 | 100/1 | 180M 4 |
| 606  | 4.8  | 283  | 1.2 | 80/1* | 160L 2 |
| 549  | 5.3  | 312  | 1.1 | 80/1* | 160L 2 |
| 539  | 5.4  | 318  | 1.7 | 100/1 | 160L 2 |
| 502  | 5.8  | 342  | 1.0 | 80/1* | 160L 2 |
| 487  | 3.0  | 352  | 1.7 | 100/1 | 180M 4 |
| 455  | 6.4  | 377  | 0.9 | 80/1* | 160L 2 |
| 417  | 3.5  | 411  | 1.5 | 100/1 | 180M 4 |
| 395  | 3.7  | 425  | 2.9 | 100/2 | 180M 4 |
| 374  | 3.9  | 458  | 1.3 | 100/1 | 180M 4 |
| 373  | 7.8  | 450  | 1.3 | 80/2* | 160L 2 |
| 334  | 8.7  | 502  | 1.2 | 80/2* | 160L 2 |
| 298  | 4.9  | 563  | 2.3 | 100/2 | 180M 4 |
| 291  | 10.0 | 577  | 1.1 | 80/2* | 160L 2 |
| 281  | 5.2  | 598  | 3.0 | 120/2 | 180M 4 |
| 270  | 5.4  | 634  | 0.8 | 100/1 | 180M 4 |
| 262  | 11.1 | 640  | 1.0 | 80/2* | 160L 2 |
| 239  | 6.1  | 701  | 2.9 | 120/2 | 180M 4 |
| 212  | 6.9  | 793  | 1.7 | 100/2 | 180M 4 |
| 195  | 7.5  | 862  | 1.6 | 100/2 | 180M 4 |
| 190  | 7.7  | 885  | 2.5 | 120/2 | 180M 4 |
| 185  | 7.9  | 908  | 1.6 | 100/2 | 180M 4 |
| 172  | 8.5  | 977  | 2.6 | 120/2 | 180M 4 |
| 164  | 8.9  | 1023 | 1.5 | 100/2 | 180M 4 |
| 147  | 9.9  | 1138 | 1.3 | 100/2 | 180M 4 |
| 138  | 10.6 | 1219 | 1.9 | 120/2 | 180M 4 |
| 132  | 11.1 | 1276 | 1.2 | 100/2 | 180M 4 |
| 127  | 11.5 | 1322 | 2.3 | 120/2 | 180M 4 |
| 121  | 12.1 | 1391 | 1.2 | 100/2 | 180M 4 |
| 104  | 14.1 | 1621 | 1.9 | 120/2 | 180M 4 |
| 104  | 14.1 | 1621 | 1.0 | 100/2 | 180M 4 |





## 1.7 Prestazioni motoriduttori

## 1.7 Gearmotors performances

## 1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

**18.5 kW**
 $n_1 = 2910 \text{ min}^{-1}$   
 $n_1 = 1460 \text{ min}^{-1}$   
 $n_1 = 970 \text{ min}^{-1}$ 
160L 2  
180M 4  
200L 6

|    |      |      |     |       |        |
|----|------|------|-----|-------|--------|
| 92 | 15.9 | 1828 | 0.9 | 100/2 | 180M 4 |
| 83 | 17.6 | 2023 | 0.9 | 100/2 | 180M 4 |
| 82 | 17.7 | 2035 | 1.5 | 120/2 | 180M 4 |
| 70 | 21.0 | 2414 | 1.2 | 120/2 | 180M 4 |
| 61 | 24.0 | 2759 | 1.1 | 120/2 | 180M 4 |
| 51 | 28.9 | 3322 | 0.9 | 120/2 | 180M 4 |
| 46 | 21.0 | 3634 | 0.8 | 120/2 | 200L 6 |

**22 kW**
 $n_1 = 2925 \text{ min}^{-1}$   
 $n_1 = 1460 \text{ min}^{-1}$   
 $n_1 = 975 \text{ min}^{-1}$ 
180M 2  
180L 4  
200L 6

|      |      |      |     |        |        |
|------|------|------|-----|--------|--------|
| 2250 | 1.3  | 91   | 5.3 | 100/1* | 180M 2 |
| 1539 | 1.9  | 132  | 3.7 | 100/1* | 180M 2 |
| 1330 | 2.2  | 153  | 3.9 | 100/1* | 180M 2 |
| 1219 | 2.4  | 164  | 5.6 | 100/2  | 180M 2 |
| 1123 | 1.3  | 181  | 2.6 | 100/1* | 180L 4 |
| 1083 | 2.7  | 184  | 5.2 | 100/2  | 180M 2 |
| 975  | 3.0  | 209  | 2.9 | 100/1* | 180M 2 |
| 836  | 3.5  | 244  | 2.5 | 100/1* | 180M 2 |
| 768  | 1.9  | 265  | 1.8 | 100/1* | 180L 4 |
| 664  | 2.2  | 307  | 2.0 | 100/1* | 180L 4 |
| 608  | 2.4  | 328  | 3.3 | 100/2  | 180L 4 |
| 541  | 2.7  | 369  | 3.1 | 100/2  | 180L 4 |
| 487  | 3.0  | 419  | 1.4 | 100/1* | 180L 4 |
| 417  | 3.5  | 489  | 1.2 | 100/1* | 180L 4 |
| 395  | 3.7  | 506  | 2.4 | 100/2  | 180L 4 |
| 374  | 3.9  | 533  | 3.2 | 120/2  | 180L 4 |
| 374  | 3.9  | 544  | 1.1 | 100/1* | 180L 4 |
| 298  | 4.9  | 670  | 1.9 | 100/2  | 180L 4 |
| 281  | 5.2  | 711  | 2.5 | 120/2  | 180L 4 |
| 239  | 6.1  | 834  | 2.4 | 120/2  | 180L 4 |
| 212  | 6.9  | 943  | 1.4 | 100/2  | 180L 4 |
| 195  | 7.5  | 1025 | 1.4 | 100/2  | 180L 4 |
| 190  | 7.7  | 1053 | 2.1 | 120/2  | 180L 4 |
| 185  | 7.9  | 1080 | 1.3 | 100/2  | 180L 4 |
| 172  | 8.5  | 1162 | 2.2 | 120/2  | 180L 4 |
| 164  | 8.9  | 1217 | 1.2 | 100/2  | 180L 4 |
| 147  | 9.9  | 1353 | 1.1 | 100/2  | 180L 4 |
| 138  | 10.6 | 1449 | 1.6 | 120/2  | 180L 4 |
| 132  | 11.1 | 1517 | 1.0 | 100/2  | 180L 4 |
| 127  | 11.5 | 1572 | 1.9 | 120/2  | 180L 4 |
| 121  | 12.1 | 1654 | 1.0 | 100/2  | 180L 4 |
| 104  | 14.1 | 1928 | 1.6 | 120/2  | 180L 4 |
| 104  | 14.1 | 1928 | 0.9 | 100/2  | 180L 4 |
| 92   | 10.6 | 2170 | 1.4 | 120/2  | 200L 6 |
| 82   | 17.7 | 2420 | 1.2 | 120/2  | 180L 4 |
| 76   | 19.3 | 2638 | 1.1 | 120/2  | 180L 4 |
| 70   | 21.0 | 2871 | 1.0 | 120/2  | 180L 4 |
| 66   | 22.1 | 3021 | 1.0 | 120/2  | 180L 4 |
| 61   | 24.0 | 3281 | 0.9 | 120/2  | 180L 4 |
| 54   | 27.0 | 3691 | 0.8 | 120/2  | 180L 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

**30 kW**
 $n_1 = 2945 \text{ min}^{-1}$   
 $n_1 = 1465 \text{ min}^{-1}$ 
200L 2  
200L 4

|      |      |      |     |        |        |
|------|------|------|-----|--------|--------|
| 2265 | 1.3  | 123  | 3.9 | 100/1* | 200L 2 |
| 1550 | 1.9  | 179  | 2.7 | 100/1* | 200L 2 |
| 1339 | 2.2  | 208  | 2.9 | 100/1* | 200L 2 |
| 1227 | 2.4  | 222  | 4.1 | 100/2* | 200L 2 |
| 1127 | 1.3  | 247  | 1.9 | 100/1* | 200L 4 |
| 1091 | 2.7  | 250  | 3.8 | 100/2* | 200L 2 |
| 982  | 3.0  | 283  | 2.1 | 100/1* | 200L 2 |
| 841  | 3.5  | 330  | 1.8 | 100/1* | 200L 2 |
| 796  | 3.7  | 342  | 3.0 | 100/2* | 200L 2 |
| 771  | 1.9  | 360  | 1.4 | 100/1* | 200L 4 |
| 666  | 2.2  | 417  | 1.4 | 100/1* | 200L 4 |
| 610  | 2.4  | 446  | 2.4 | 100/2* | 200L 4 |
| 543  | 2.7  | 502  | 2.3 | 100/2* | 200L 4 |
| 523  | 2.8  | 520  | 3.3 | 120/2  | 200L 4 |
| 488  | 3.0  | 569  | 1.1 | 100/1* | 200L 4 |
| 419  | 3.5  | 664  | 0.9 | 100/1* | 200L 4 |
| 396  | 3.7  | 687  | 1.8 | 100/2* | 200L 4 |
| 376  | 3.9  | 725  | 2.3 | 120/2  | 200L 4 |
| 376  | 3.9  | 740  | 0.8 | 100/1* | 200L 4 |
| 299  | 4.9  | 910  | 1.4 | 100/2* | 200L 4 |
| 282  | 5.2  | 966  | 1.9 | 120/2  | 200L 4 |
| 240  | 6.1  | 1133 | 1.8 | 120/2  | 200L 4 |
| 212  | 6.9  | 1282 | 1.1 | 100/2* | 200L 4 |
| 195  | 7.5  | 1393 | 1.0 | 100/2* | 200L 4 |
| 190  | 7.7  | 1431 | 1.5 | 120/2  | 200L 4 |
| 185  | 7.9  | 1468 | 1.0 | 100/2* | 200L 4 |
| 172  | 8.5  | 1579 | 1.6 | 120/2  | 200L 4 |
| 165  | 8.9  | 1653 | 0.9 | 100/2* | 200L 4 |
| 148  | 9.9  | 1839 | 0.8 | 100/2* | 200L 4 |
| 138  | 10.6 | 1969 | 1.2 | 120/2  | 200L 4 |
| 127  | 11.5 | 2137 | 1.4 | 120/2  | 200L 4 |
| 104  | 14.1 | 2620 | 1.1 | 120/2  | 200L 4 |
| 83   | 17.7 | 3288 | 0.9 | 120/2  | 200L 4 |

**37 kW**
 $n_1 = 2950 \text{ min}^{-1}$   
 $n_1 = 1475 \text{ min}^{-1}$ 
200L 2  
225S 4

|      |     |     |     |        |        |
|------|-----|-----|-----|--------|--------|
| 2269 | 1.3 | 151 | 3.2 | 100/1* | 200L 2 |
| 1553 | 1.9 | 221 | 2.2 | 100/1* | 200L 2 |
| 1341 | 2.2 | 256 | 2.3 | 100/1* | 200L 2 |
| 1229 | 2.4 | 273 | 3.3 | 100/2* | 200L 2 |
| 1093 | 2.7 | 307 | 3.1 | 100/2* | 200L 2 |
| 983  | 3.0 | 349 | 1.7 | 100/1* | 200L 2 |
| 843  | 3.5 | 407 | 1.5 | 100/1* | 200L 2 |
| 797  | 3.7 | 421 | 2.4 | 100/2* | 200L 2 |
| 756  | 3.9 | 453 | 1.3 | 100/1* | 200L 2 |
| 602  | 4.9 | 558 | 1.9 | 100/2* | 200L 2 |
| 567  | 5.2 | 592 | 2.5 | 120/2* | 200L 2 |
| 546  | 5.4 | 627 | 0.8 | 100/1* | 200L 2 |
| 527  | 2.8 | 637 | 2.7 | 120/2* | 225S 4 |
| 484  | 6.1 | 694 | 2.3 | 120/2* | 200L 2 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | AM<br>AC |  |
|----------------------------|----|----------|-----|----------|--|
|----------------------------|----|----------|-----|----------|--|

**37 kW**
 $n_1 = 2950 \text{ min}^{-1}$   
 $n_1 = 1475 \text{ min}^{-1}$ 
200L 2  
225S 4

|     |      |      |     |        |        |
|-----|------|------|-----|--------|--------|
| 428 | 6.9  | 785  | 1.4 | 100/2* | 200L 2 |
| 393 | 7.5  | 853  | 1.4 | 100/2* | 200L 2 |
| 378 | 3.9  | 888  | 1.9 | 120/2* | 225S 4 |
| 331 | 8.9  | 1013 | 1.2 | 100/2* | 200L 2 |
| 284 | 5.2  | 1183 | 1.5 | 120/2* | 225S 4 |
| 244 | 12.1 | 1377 | 1.0 | 100/2* | 200L 2 |
| 242 | 6.1  | 1388 | 1.4 | 120/2* | 225S 4 |
| 192 | 7.7  | 1752 | 1.3 | 120/2* | 225S 4 |
| 174 | 8.5  | 1934 | 1.3 | 120/2* | 225S 4 |
| 139 | 10.6 | 2412 | 0.9 | 120/2* | 225S 4 |
| 128 | 11.5 | 2617 | 1.1 | 120/2* | 225S 4 |
| 105 | 14.1 | 3209 | 0.9 | 120/2* | 225S 4 |

**45 kW**
 $n_1 = 2945 \text{ min}^{-1}$   
 $n_1 = 1475 \text{ min}^{-1}$ 
225M 2  
225M 4

|      |      |      |     |        |        |
|------|------|------|-----|--------|--------|
| 1052 | 2.8  | 388  | 3.6 | 120/2* | 225M 2 |
| 755  | 3.9  | 541  | 2.6 | 120/2* | 225M 2 |
| 566  | 5.2  | 721  | 2.0 | 120/2* | 225M 2 |
| 527  | 2.8  | 775  | 2.2 | 120/2* | 225M 4 |
| 483  | 6.1  | 846  | 1.9 | 120/2* | 225M 2 |
| 382  | 7.7  | 1067 | 1.7 | 120/2* | 225M 2 |
| 378  | 3.9  | 1079 | 1.6 | 120/2* | 225M 4 |
| 346  | 8.5  | 1178 | 1.7 | 120/2* | 225M 2 |
| 284  | 5.2  | 1439 | 1.3 | 120/2* | 225M 4 |
| 278  | 10.6 | 1469 | 1.5 | 120/2* | 225M 2 |
| 256  | 11.5 | 1594 | 1.5 | 120/2* | 225M 2 |
| 242  | 6.1  | 1688 | 1.2 | 120/2* | 225M 4 |
| 209  | 14.1 | 1955 | 1.2 | 120/2* | 225M 2 |
| 192  | 7.7  | 2131 | 1.0 | 120/2* | 225M 4 |
| 174  | 8.5  | 2353 | 1.1 | 120/2* | 225M 4 |
| 153  | 19.3 | 2676 | 0.9 | 120/2* | 225M 2 |
| 140  | 21.0 | 2911 | 0.8 | 120/2* | 225M 2 |

N.B.

Tutte le potenze indicate si riferiscono alla potenza meccanica dei riduttori. Per i riduttori contrassegnati con (\*) è opportuno effettuare la verifica della potenza limite termico secondo le indicazioni riportate nel par. A-1.5.

NOTE.

The power indicated is based on the mechanical capacities of the gearboxes. For the gearboxes marked with (\*) it is also necessary to obey the thermal capacity like shown on chapter A-1.5.

ПРИМЕЧАНИЕ.

Все приведенные значения передаваемых мощностей вычислены на основе механической мощности. Для моделей отмеченных знаком (\*) всегда необходимо выполнять проверку по термической мощности (см.раздел A-1.5).



1.8 Dimensioni

1.8 Dimensions

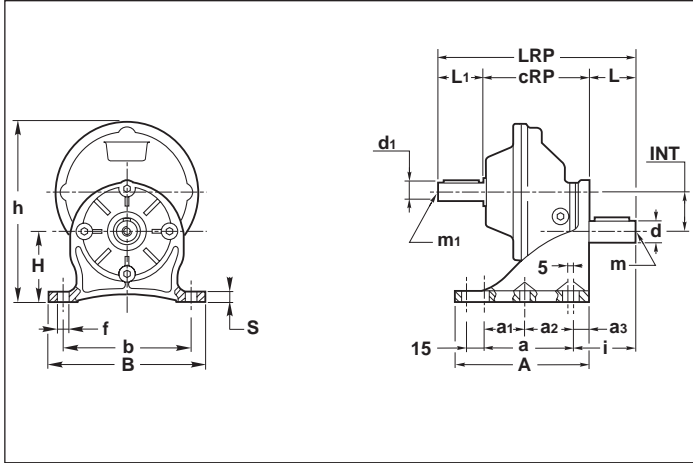
1.8 Размеры



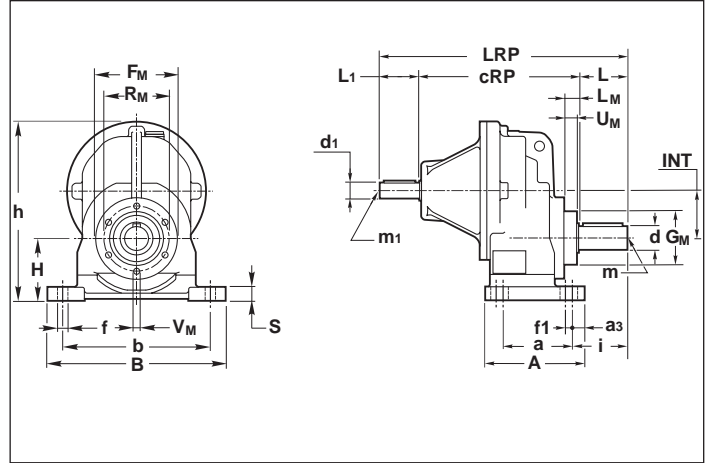
Dimensioni riduttori  
Dimensions gearboxes  
Размеры редукторов

# AM/1 - AR/1 - AC/1

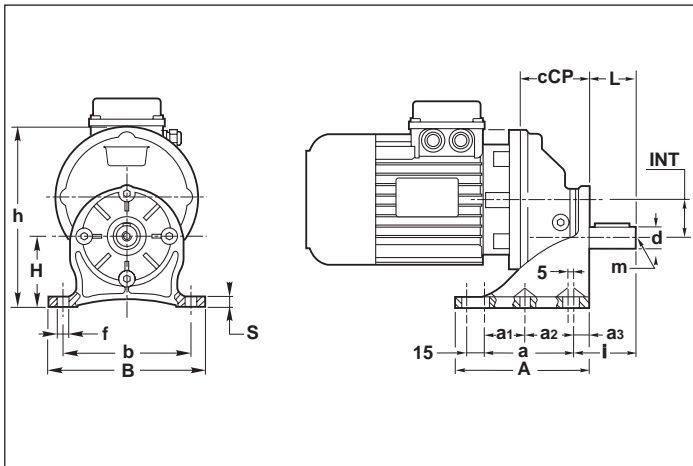
## ARP (32)



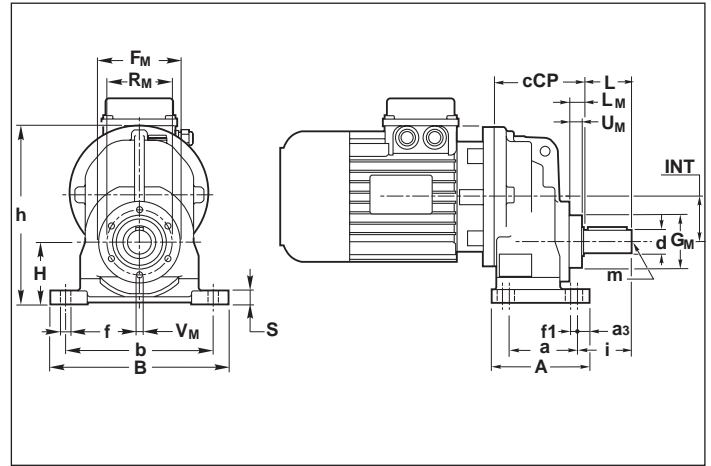
## ARP (40 - 100)



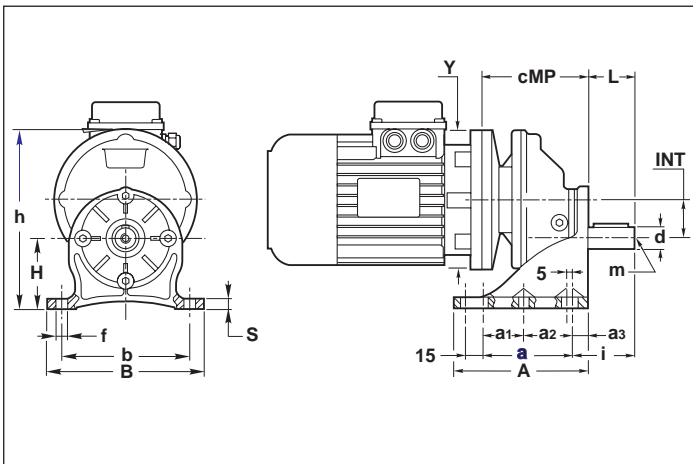
## ACP (32)



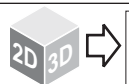
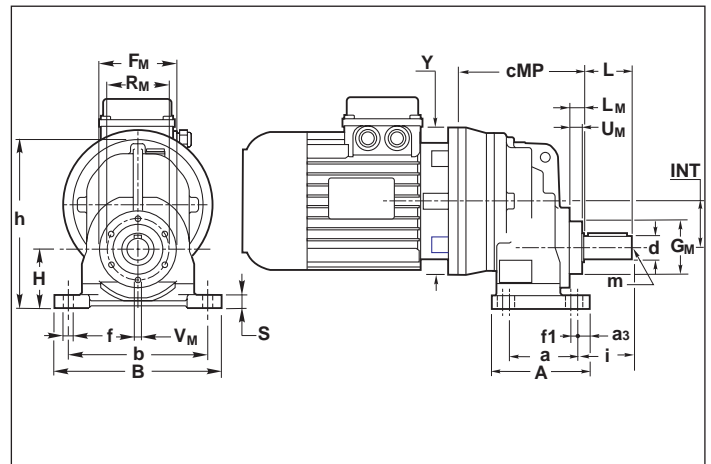
## ACP (40 - 100)



## AMP (32)



## AMP (40 - 100)





1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

| AM<br>AC<br>AR | a   | a <sub>1</sub> | a <sub>2</sub> | a <sub>3</sub> | A   | b   | B   | cRP   | d<br>h6    | d <sub>1</sub><br>j6 | F <sub>M</sub> | f   | f1  | G <sub>M</sub> | h   | H   | i              | L          | L <sub>1</sub> | L <sub>M</sub> | LRP          | m            | m <sub>1</sub> | R <sub>M</sub> | S  | U <sub>M</sub> | V <sub>M</sub> | INT |
|----------------|-----|----------------|----------------|----------------|-----|-----|-----|-------|------------|----------------------|----------------|-----|-----|----------------|-----|-----|----------------|------------|----------------|----------------|--------------|--------------|----------------|----------------|----|----------------|----------------|-----|
| 32             | 77  | 35             | 42             | 13             | 115 | 110 | 135 | 92    | 19<br>(14) | 16                   | —              | 9   | 5   | —              | 153 | 60  | 53<br>(43)     | 40<br>(30) | 40             | —              | 172<br>(162) | M6<br>(M6)   | M6             | —              | 9  | —              | —              | 33  |
| 40             | 45  | —              | —              | 12             | 85  | 105 | 130 | 141   | 19<br>(20) | 16                   | 82             | 8.5 | 2   | 54             | 162 | 50  | 53<br>(53)     | 40<br>(40) | 40             | 14             | 221<br>(221) | M6<br>(M6)   | M6             | 66             | 12 | 13             | 6              | 42  |
| 50             | 70  | —              | —              | 12             | 100 | 150 | 180 | 161   | 24<br>(25) | 16                   | 82             | 11  | 7   | 54             | 181 | 63  | 56<br>(56)     | 50<br>(50) | 40             | 14             | 251<br>(251) | M8<br>(M8)   | M6             | 66             | 14 | 13             | 6              | 48  |
| 60             | 70  | —              | —              | 16             | 120 | 165 | 195 | 193   | 28<br>(30) | 19                   | 110            | 11  | 8.5 | 74             | 221 | 80  | 67.5<br>(67.5) | 60<br>(60) | 40             | 17             | 293<br>(293) | M10<br>(M10) | M6             | 94             | 15 | 15             | 8              | 61  |
| 80             | 85  | —              | —              | 21             | 135 | 185 | 230 | 218   | 38<br>(40) | 24                   | 156            | 14  | —   | 114            | 276 | 100 | 105            | 80         | 50             | 20             | 348          | M10<br>(M10) | M8             | 136            | 20 | 18             | 10             | 76  |
| 100            | 130 | —              | —              | 17             | 173 | 240 | 295 | 284.5 | 48<br>(50) | 28                   | 156            | 18  | —   | 114            | 345 | 125 | 129            | 110        | 60             | 20             | 454          | M12<br>(M12) | M8             | 136            | 22 | 17             | 10             | 95  |



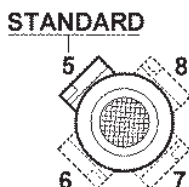
| IEC | AMP../1 |     |     |     |     |     |     |       |     |       |     |       | ACP../1 |    |    |     |     |     |
|-----|---------|-----|-----|-----|-----|-----|-----|-------|-----|-------|-----|-------|---------|----|----|-----|-----|-----|
|     | 32      |     | 40  |     | 50  |     | 60  |       | 80  |       | 100 |       | 32      | 40 | 50 | 60  | 80  | 100 |
|     | Y       | cMP | Y   | cMP | Y   | cMP | Y   | cMP   | Y   | cMP   | Y   | cMP   | cCP     |    |    |     |     |     |
| B5  | 120     | 92  | 140 | 125 | 140 | 132 | 160 | 159   | 200 | 199   | 250 | 236   | 59      | 86 | 93 | 115 | 142 | 189 |
|     | 140     | 92  | 160 | 125 | 160 | 132 | 200 | 174   | 250 | 209.5 | 300 | 236   |         |    |    |     |     |     |
|     | 160     | 92  | 200 | 145 | 200 | 152 | 250 | 184   | 300 | 230   | 350 | 300.5 |         |    |    |     |     |     |
|     | 200     | 102 | 250 | 155 | 250 | 162 | 300 | 208   | 350 | 260   | 400 | 305.5 |         |    |    |     |     |     |
| B14 | 90•     | 92  | 120 | 145 | 120 | 152 | 120 | 174.5 | —   | —     | —   | —     | 59      | 86 | 93 | 115 | 142 | 189 |
|     | 105•    | 92  | 140 | 145 | 140 | 152 | 140 | 174.5 | —   | —     | —   | —     |         |    |    |     |     |     |
|     | 120     | 102 | 160 | 155 | 160 | 162 | 160 | 184   | —   | —     | —   | —     |         |    |    |     |     |     |
|     | —       | —   | —   | —   | —   | —   | 200 | 208   | —   | —     | —   | —     |         |    |    |     |     |     |

**N.B.**  
La configurazione standard della flangia attacco motore prevede 4 fori a 45° (esempio x: vedi par. 1.3).

Per le flange contrassegnate con il simbolo (•) i fori per il fissaggio al motore sono disposti in croce (esempio +). Pertanto è opportuno valutare l'ingombro della morsettiera del motore che verrà installato in quanto essa verrà a trovarsi orientata a 45° rispetto agli assi. Per la scelta della posizione della morsettiera rispetto agli assi fare riferimento allo schema seguente (in cui la posizione 5 è quella standard):

**Note.**  
The standard configuration for the holes is 45° to the axles (like an x: see par. 1.3).

For the B14 flanges marked with (•) the holes to fit the motor are on the axles (like a +). Therefore we suggest to check the dimensions of the terminal board of the motor as it will be at 45° to the axles. Please choose the terminal board position referring to the following sketch (in which n° 5 is the standard position):



**ВНИМАНИЕ**  
Стандартное расположение - 4 отверстия под углом в 45° (пример см. в разделе 1.3).

Для фланцев B14, отмеченных (•) посадочные отверстия двигателя находятся под углом. Поэтому необходимо проверить расположение клемной коробки (в этом случае 5 - стандартное положение):

Le dimensioni cMP si riferiscono alle combinazioni albero/flangia B5 e B14, standard. Per le dimensioni relative a combinazioni albero/flangia arichiesta, contattare il ns. servizio tecnico.

The cMP dimensions refer to the standard B5 and B14 shaft/flange combinations. As far as the dimensions of shaft/flange combinations on request are concerned, please contact our technical department.

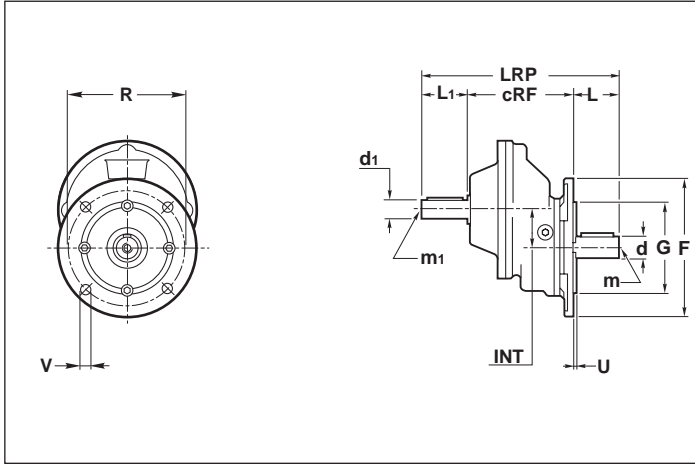
Для исполнений cMP размеры приведены стандартных комбинаций вал/фланец типа B14 и B5. Для получения информации о нестандартных исполнениях обращайтесь в наш технический отдел.



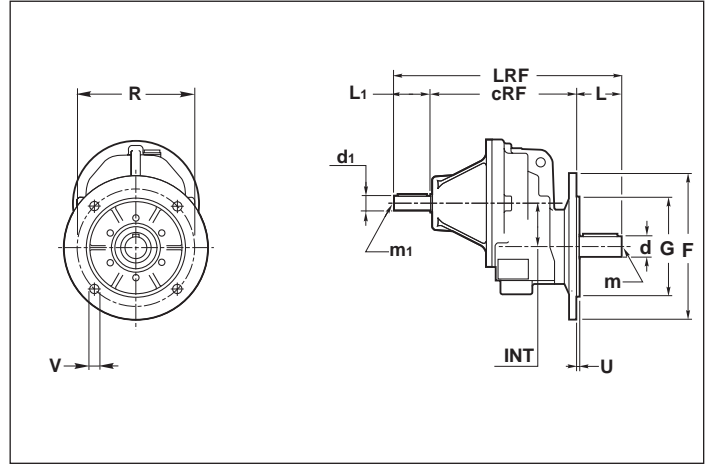
Dimensioni riduttori  
Dimensions gearboxes  
Размеры редукторов

# AM/1 - AR/1 - AC/1

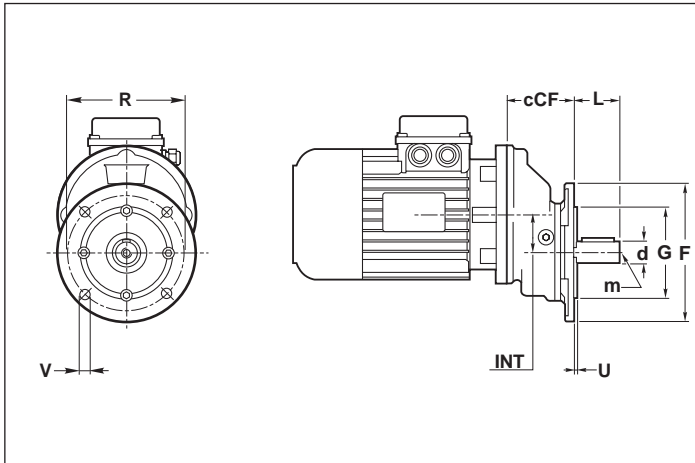
## ARF (32)



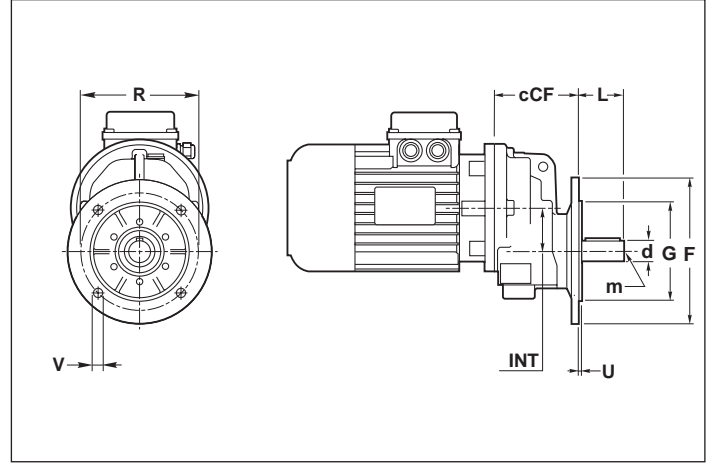
## ARF (40 - 100)



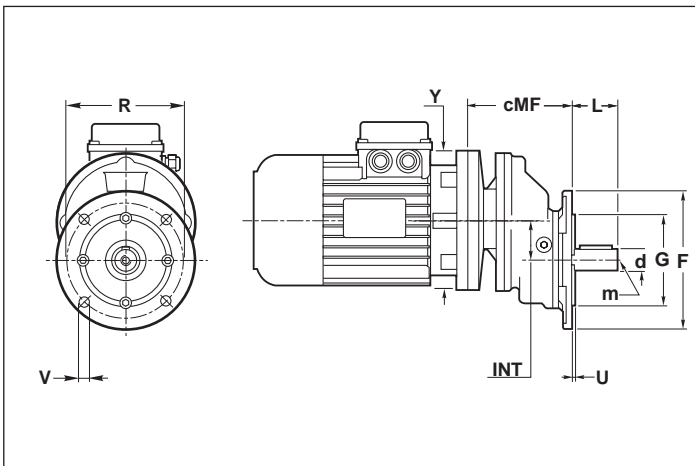
## ACF (32)



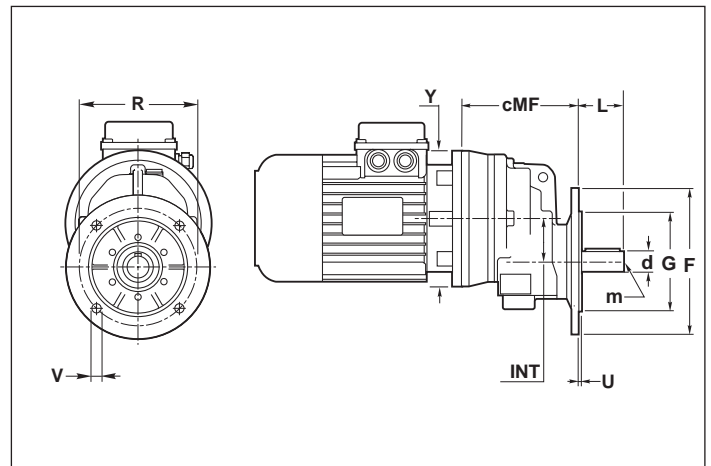
## ACF (40 - 100)



## AMF (32)



## AMF (40 - 100)





1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

| AM<br>AC<br>AR | cRF   | d<br>h6    | d <sub>1</sub><br>j6 | L          | L <sub>1</sub> | LRF          | m            | m <sub>1</sub> | INT |
|----------------|-------|------------|----------------------|------------|----------------|--------------|--------------|----------------|-----|
| 32             | 92    | 19<br>(14) | 16                   | 30<br>(40) | 40             | 172<br>(162) | M6<br>(M6)   | M6             | 33  |
| 40             | 141   | 19<br>(20) | 16                   | 40<br>(40) | 40             | 221<br>(221) | M6<br>(M6)   | M6             | 42  |
| 50             | 161   | 24<br>(25) | 16                   | 50<br>(50) | 40             | 251<br>(251) | M8<br>(M8)   | M6             | 48  |
| 60             | 193   | 28<br>(30) | 19                   | 60<br>(60) | 40             | 293<br>(193) | M10<br>(M10) | M6             | 61  |
| 80             | 218   | 38<br>(40) | 24                   | 80         | 50             | 248          | M10<br>(M10) | M8             | 76  |
| 100            | 284.5 | 48<br>(50) | 28                   | 110        | 60             | 454          | M12<br>(M12) | M8             | 95  |

|        | 32  |     |     | 40  |     |     |     | 50  |     |     |     | 60  |     |     | 80  |     | 100 |     |
|--------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|        | F1  | F2  | F3  | F1  | F2  | F3  | F4  | F1  | F2  | F3  | F4  | F1  | F2  | F3  | F1  | F2  | F1  | F2  |
| F      | 120 | 140 | 160 | 120 | 140 | 160 | 200 | 120 | 140 | 160 | 200 | 160 | 200 | 250 | 250 | 300 | 250 | 300 |
| G (g6) | 80  | 95  | 110 | 80  | 95  | 110 | 130 | 80  | 95  | 110 | 130 | 110 | 130 | 180 | 180 | 230 | 180 | 230 |
| R      | 100 | 115 | 130 | 100 | 115 | 130 | 165 | 100 | 115 | 130 | 165 | 130 | 165 | 215 | 215 | 265 | 215 | 265 |
| V      | 9   | 9   | 10  | 9   | 9   | 10  | 13  | 9   | 9   | 10  | 13  | 10  | 13  | 15  | 15  | 15  | 15  | 15  |
| U      | 3   | 3.5 | 3.5 | 3   | 3.5 | 3.5 | 3.5 | 3   | 3.5 | 3.5 | 3.5 | 3   | 3.5 | 3.5 | 4   | 4   | 4   | 4   |

| IEC | AMF..I1 |     |     |     |     |     |     |       |     |       |     |       | ACF..I1 |    |    |     |     |     |
|-----|---------|-----|-----|-----|-----|-----|-----|-------|-----|-------|-----|-------|---------|----|----|-----|-----|-----|
|     | 32      |     | 40  |     | 50  |     | 60  |       | 80  |       | 100 |       | 32      | 40 | 50 | 60  | 80  | 100 |
|     | Y       | cMF | Y   | cMF | Y   | cMF | Y   | cMF   | Y   | cMF   | Y   | cMF   | cCF     |    |    |     |     |     |
| B5  | 120     | 92  | 140 | 125 | 140 | 132 | 160 | 159   | 200 | 199   | 250 | 236   | 59      | 86 | 93 | 115 | 142 | 189 |
|     | 140     | 92  | 160 | 125 | 160 | 132 | 200 | 174   | 250 | 209.5 | 300 | 236   |         |    |    |     |     |     |
|     | 160     | 92  | 200 | 145 | 200 | 152 | 250 | 184   | 300 | 230.5 | 350 | 300.5 |         |    |    |     |     |     |
|     | 200     | 102 | 250 | 155 | 250 | 162 | 300 | 208   | 350 | 260   | 400 | 305.5 |         |    |    |     |     |     |
| B14 | 90•     | 92  | 120 | 145 | 120 | 152 | 120 | 174.5 | —   | —     | —   | —     |         |    |    |     |     |     |
|     | 105•    | 92  | 140 | 145 | 140 | 152 | 140 | 174.5 | —   | —     | —   | —     |         |    |    |     |     |     |
|     | 120     | 102 | 160 | 155 | 160 | 162 | 160 | 184   | —   | —     | —   | —     |         |    |    |     |     |     |
|     | —       | —   | —   | —   | —   | —   | 200 | 208   | —   | —     | —   | —     |         |    |    |     |     |     |

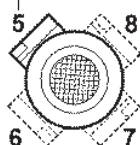
**N.B.**  
La configurazione standard della flangia attacco motore prevede 4 fori a 45° (esempio x: vedi par. 1.3).

Per le flange contrassegnate con il simbolo (•) i fori per il fissaggio al motore sono disposti in croce (esempio +). Pertanto è opportuno valutare l'ingombro della morsettiera del motore che verrà installato in quanto essa verrà a trovarsi orientata a 45° rispetto agli assi. Per la scelta della posizione della morsettiera rispetto agli assi fare riferimento allo schema seguente (in cui la posizione 5 è quella standard):

**Note.**  
The standard configuration for the holes is 45° to the axes (like an x: see par. 1.3).

For the B14 flanges marked with (•) the holes to fit the motor are on the axes (like a +). Therefore we suggest to check the dimensions of the terminal board of the motor as it will be at 45° to the axes. Please choose the terminal board position referring to the following sketch (in which n° 5 is the standard position):

STANDARD



Le dimensioni cMF si riferiscono alle combinazioni albero/flangia B5 e B14, standard.  
Per le dimensioni relative a combinazioni albero/flangia arichiesta, contattare il ns. servizio tecnico.

The cMF dimensions refer to the standard B5 and B14 shaft/flange combinations.  
As far as the dimensions of shaft/flange combinations on request are concerned, please contact our technical department.

**ВНИМАНИЕ.**  
Стандартное расположение - 4 отверстия под углом в 45°(пример см. в разделе 1.3).

Для фланцев B14, отмеченных (•) посадочные отверстия двигателя находятся под углом. Поэтому необходимо проверить расположение клемной коробки (в этом случае 5 - стандартное положение):

Для исполнений cMF размеры приведены стандартных комбинаций вал/фланец типа B14 и B5.  
Для получения информации о нестандартных исполнениях обращайтесь в наш технический отдел.



1.8 Dimensioni

1.8 Dimensions

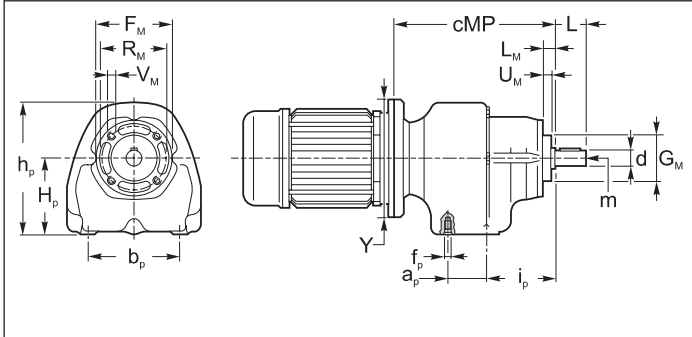
1.8 Размеры



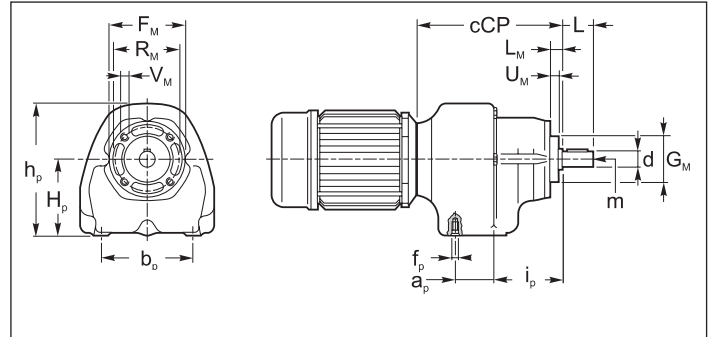
Dimensioni riduttori  
Dimensions gearboxes  
Размеры редукторов

AM/2-3 - AR/2-3 - AC/2-3

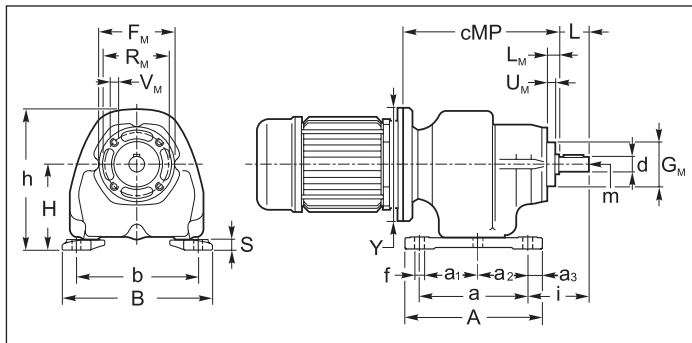
AM (25)



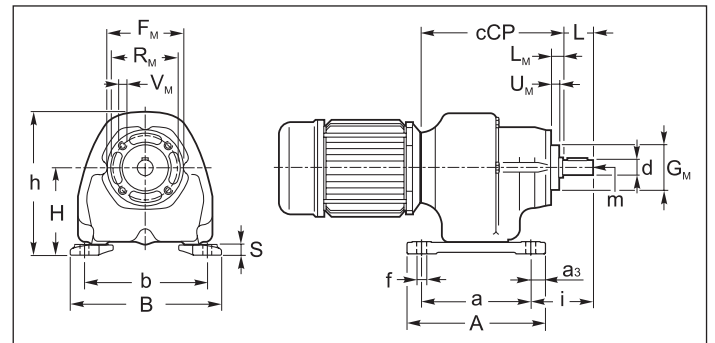
AC (25)



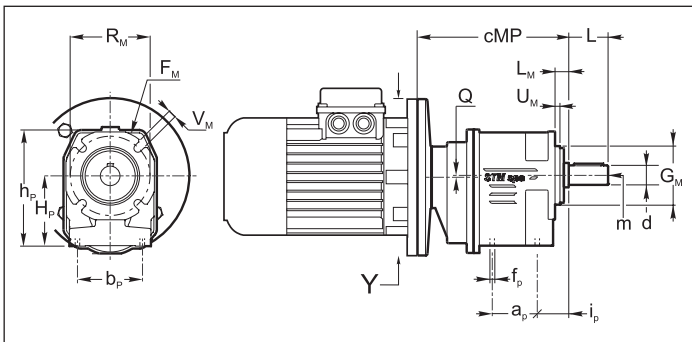
AMP (25)



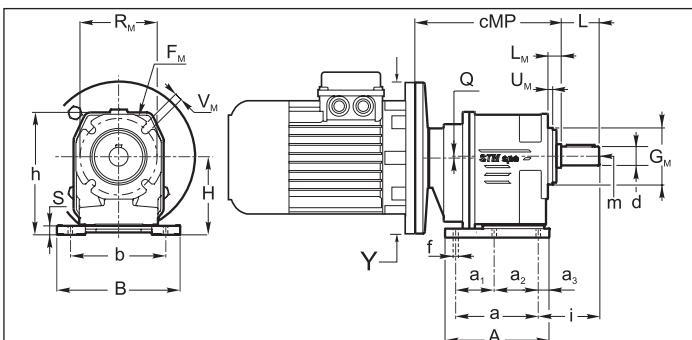
ACP (25)



AM (35 - 41 - 45)



AMP (35 - 45) - AMP1 - AMP2 (41)



Download  
2D/3D







1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

| AM AC | a        | a <sub>1</sub> | a <sub>2</sub> | a <sub>3</sub> | A   | b    | B   | d<br>j6(A25)-h6 | f   | h   | H   | i                 | L               | m                | Q              | S  |
|-------|----------|----------------|----------------|----------------|-----|------|-----|-----------------|-----|-----|-----|-------------------|-----------------|------------------|----------------|----|
| 25    | 71       | —              | —              | 9.5            | 90  | 90±1 | 111 | 11<br>(14)      | 6.5 | 103 | 63  | 47<br>(50)        | 22<br>(25)      | M5               | -              | 8  |
| 35    | 87 ±2    | 37 ±2          | 50 ±2          | 11.5 ±1        | 110 | 110  | 130 | 16<br>(19) (20) | 8.5 | 132 | 85  | 48±1<br>(58) (58) | 30<br>(40) (40) | M6<br>(M6) (M6)  | -              | 9  |
| 41    | P1       | 87 ±2          | 37 ±2          | 50 ±2          | 110 | 110  | 130 | 20<br>(19) (25) | 8.5 | 135 | 85  | 59±1<br>(59) (69) | 40<br>(40) (50) | M6<br>(M6) (M8)  | /2-2<br>/3-8   | 9  |
|       | P2       | 85             | —              | —              | 105 | 110  | 130 |                 | 9.5 | 130 | 80  | 58<br>(58) (68)   |                 |                  |                | 10 |
| 45    | 107.5 ±2 | 47.5 ±2        | 60 ±2          | 13.5 ±1        | 135 | 130  | 155 | 25<br>(24) (30) | 11  | 154 | 100 | 69±1<br>(69) (79) | 50<br>(50) (60) | M8<br>(M8) (M10) | /2-3<br>/3-9.5 | 11 |

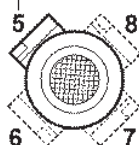
|    | a <sub>p</sub> | b <sub>p</sub> | f <sub>p</sub> | i <sub>p</sub> | h <sub>p</sub> | H <sub>p</sub> | F <sub>M</sub> | G <sub>M</sub> (g6) | L <sub>M</sub> | R <sub>M</sub> | V <sub>M</sub> | U <sub>M</sub> |
|----|----------------|----------------|----------------|----------------|----------------|----------------|----------------|---------------------|----------------|----------------|----------------|----------------|
| 25 | 23             | 66             | M6             | 49             | 95             | 55             | 55             | 33                  | 9              | 46             | M6             | 6              |
| 35 | 50             | 55             | M8             | 20.5           | 122            | 75             | 95             | 60                  | 11             | 80             | 8              | 5              |
| 41 | 50             | 67             | M8             | 20.5           | 122            | 72             | 95             | 60                  | 11             | 80             | 8              | 5              |
| 45 | 60             | 75             | M8             | 22.5           | 142            | 88             | 111            | 70                  | 12             | 85             | 8              | 5              |

|         | IEC | 25  |     | 35  |       | 41   |       | 45              |       | 25   | 35 | 41 | 45 |
|---------|-----|-----|-----|-----|-------|------|-------|-----------------|-------|------|----|----|----|
|         |     | Y   | cMP | Y   | cMP   | Y    | cMP   | Y               | cMP   |      |    |    |    |
| AMP../2 | B5  | 120 | 116 | —   | —     | 140  | 151.5 | 160             | 171.5 | 93.5 | —  | —  | —  |
|         |     | 140 | 116 | 140 | 126.5 | 160  | 151.5 | 200<br>(IEC 80) | 171.5 |      |    |    |    |
|         |     |     |     | 160 | 126.5 | 200  | 160   | 200<br>(IEC 90) | 182.0 |      |    |    |    |
|         |     |     |     | 200 | 136.0 | —    | —     | 250             | 184.0 |      |    |    |    |
|         | B14 | 80• | 116 | 90• | 126.5 | 90•  | 151.5 | 105•            | 171.5 |      |    |    |    |
|         |     | 90  | 116 | 105 | 126.5 | 105• | 151.5 | 120             | 171.5 |      |    |    |    |
|         |     |     |     | 120 | 136.0 | 120  | 160   | 140             | 182.0 |      |    |    |    |
|         |     |     |     |     |       | 140  | 160   | 160             | 184.0 |      |    |    |    |
| AMP../3 | B5  | 120 | 116 | 120 | 144.0 | 140  | 168   | 160             | 188   |      |    |    |    |
|         |     | 140 | 116 | 140 | 144.0 | 160  | 168   | 200             | 188   |      |    |    |    |
|         |     |     |     | —   | —     |      |       |                 |       |      |    |    |    |
|         | B14 | 80• | 116 | 80• | 144.0 | 90   | 168   | 105             | 188   |      |    |    |    |
|         |     | 90  | 116 | 90  | 144.0 | 105  | 168   | 120             | 188   |      |    |    |    |
|         |     |     |     | —   | —     |      |       |                 |       |      |    |    |    |

**N.B.**  
La configurazione standard della flangia attacco motore prevede 4 fori a 45° (esempio x: vedi par. 1.3).  
Per le flange contrassegnate con il simbolo (•) i fori per il fissaggio al motore sono disposti in croce (esempio +). Pertanto è opportuno valutare l'ingombro della morsettiera del motore che verrà installato in quanto essa verrà a trovarsi orientata a 45° rispetto agli assi. Per la scelta della posizione della morsettiera rispetto agli assi fare riferimento allo schema seguente (in cui la posizione 5 è quella standard):

**+Note.**  
*The standard configuration for the holes is 45° to the axles (like an x: see par. 1.3).*  
*For the B14 flanges marked with (•) the holes to fit the motor are on the axles (like a +). Therefore we suggest to check the dimensions of the terminal board of the motor as it will be at 45° to the axles. Please choose the terminal board position referring to the following sketch (in which n° 5 is the standard position):*

**STANDARD**



Le dimensioni cMP si riferiscono alle combinazioni albero/flangia B5 e B14, standard.  
Per le dimensioni relative a combinazioni albero/flangia arichiesta, contattare il ns. servizio tecnico.

*The cMP dimensions refer to the standard B5 and B14 shaft/flange combinations.*  
*As far as the dimensions of shaft/flange combinations on request are concerned, please contact our technical department.*

**ВНИМАНИЕ.**  
Стандартное расположение - 4 отверстия под углом в 45° (пример см. в разделе 1.3).  
Для фланцев B14, отмеченных (•) посадочные отверстия двигателя находятся под углом. Поэтому необходимо проверить расположение клемной коробки (в этом случае 5 - стандартное положение):

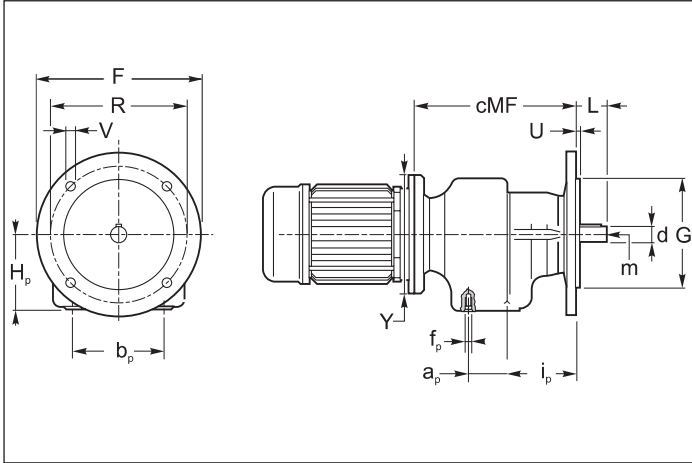
Для исполнений cMP размеры приведены стандартных комбинаций вал/фланец типа B14 и B5.  
Для получения информации о нестандартных исполнениях обращайтесь в наш технический отдел.



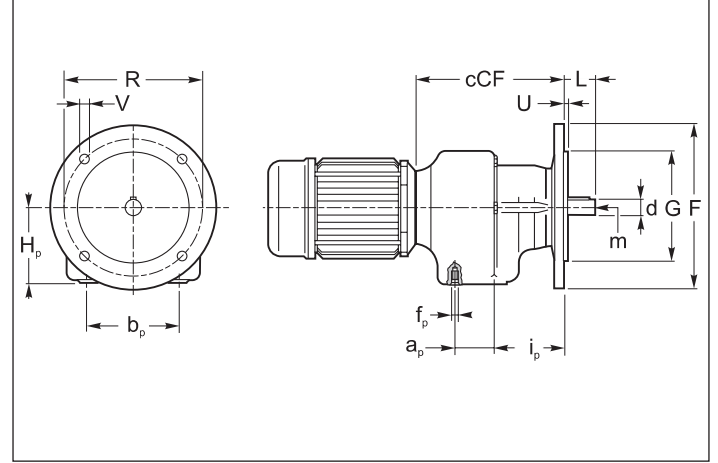
Dimensioni riduttori  
Dimensions gearboxes  
Размеры редуктора

# AM/2-3 - AR/2-3 - AC/2-3

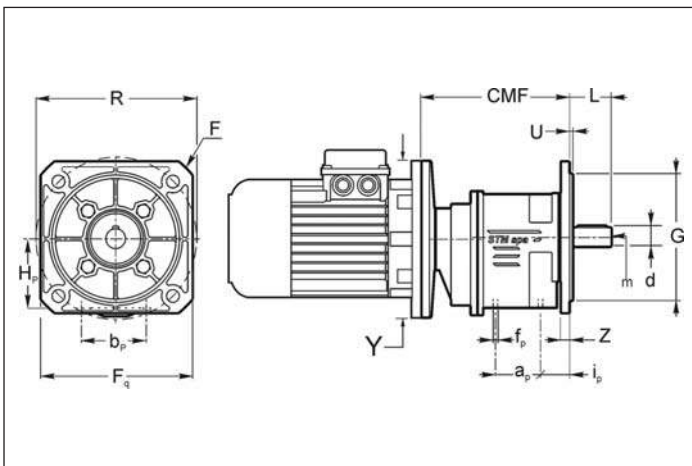
## AMF (25)



## ACF (25)



## AMF (35 - 41 - 45)



Download  
2D/3D





1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

| AM AC | ap | bp | fp | ip   | Hp | d<br>j6(A25)-h6 | f   | L               | m                | Q              | S  |
|-------|----|----|----|------|----|-----------------|-----|-----------------|------------------|----------------|----|
| 25    | 23 | 66 | M6 | 49   | 55 | 11<br>(14)      | 6.5 | 22<br>(25)      | M5               | -              | 8  |
| 35    | 50 | 55 | M8 | 20.5 | 75 | 16<br>(19) (20) | 8.5 | 30<br>(40) (40) | M6<br>(M6) (M6)  | -              | 9  |
| 41    | 50 | 67 | M8 | 20.5 | 72 | 20<br>(19) (25) | 9.5 | 40<br>(40) (50) | M6<br>(M6) (M8)  | /2-2<br>/3-8   | 10 |
| 45    | 60 | 75 | M8 | 22.5 | 88 | 25<br>(24) (30) | 11  | 50<br>(50) (60) | M8<br>(M8) (M10) | /2-3<br>/3-9.5 | 11 |

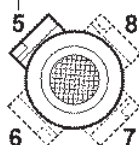
|                | AMF - ACF |     |     |     |     |     |     |     |     |     |
|----------------|-----------|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|                | 25        |     | 35  |     |     | 41  |     |     | 45  |     |
|                | F1        | F2  | F1  | F2  | F3  | F1  | F2  | F3  | F1  | F2  |
| F              | 105       | 120 | 140 | 160 | 200 | 140 | 160 | 200 | 160 | 200 |
| F <sub>a</sub> | —         | —   | 110 | 120 | 150 | 110 | 120 | 150 | 120 | 160 |
| G(g6)          | 70        | 80  | 95  | 110 | 130 | 95  | 110 | 130 | 110 | 130 |
| R              | 85        | 100 | 115 | 130 | 165 | 115 | 130 | 165 | 130 | 165 |
| V              | 7         | 7   | 9   | 9   | 13  | 9   | 9   | 13  | 9   | 13  |
| U              | 3         | 3   | 3.5 | 3.5 | 3.5 | 3.5 | 3.5 | 3.5 | 3.5 | 3.5 |

|         | IEC | 25  |     | 35  |       | 41   |       | 45              |       | 25   | 35 | 41 | 45 |
|---------|-----|-----|-----|-----|-------|------|-------|-----------------|-------|------|----|----|----|
|         |     | Y   | cMF | Y   | cMF   | Y    | cMF   | Y               | cMF   |      |    |    |    |
| AMF../2 | B5  | 120 | 116 | —   | —     | 140  | 151.5 | 160             | 171.5 | 93.5 | —  | —  | —  |
|         |     | 140 | 116 | 140 | 126.5 | 160  | 151.5 | 200<br>(IEC 80) | 171.5 |      |    |    |    |
|         |     |     |     | 160 | 126.5 | 200  | 160   | 200<br>(IEC 90) | 182.0 |      |    |    |    |
|         |     |     |     | 200 | 136.0 | —    | —     | 250             | 184.0 |      |    |    |    |
|         | B14 | 80• | 116 | 90• | 126.5 | 90•  | 151.5 | 105•            | 171.5 |      |    |    |    |
|         |     | 90  | 116 | 105 | 126.5 | 105• | 151.5 | 120             | 171.5 |      |    |    |    |
|         |     |     |     | 120 | 136.0 | 120  | 160   | 140             | 182.0 |      |    |    |    |
|         |     |     |     |     |       | 140  | 160   | 160             | 184.0 |      |    |    |    |
| AMF../3 | B5  | 120 | 116 | 120 | 144.0 | 140  | 168   | 160             | 188.0 |      |    |    |    |
|         |     | 140 | 116 | 140 | 144.0 | 160  | 168   | 200             | 188.0 |      |    |    |    |
|         |     |     | —   | —   |       |      |       |                 |       |      |    |    |    |
|         |     |     | —   | —   |       |      |       |                 |       |      |    |    |    |
|         | B14 | 80• | 116 | 80• | 144.0 | 90   | 168   | 105             | 188.0 |      |    |    |    |
|         |     | 90  | 116 | 90  | 144.0 | 105  | 168   | 120             | 188.0 |      |    |    |    |
|         |     |     | —   | —   |       |      |       |                 |       |      |    |    |    |
|         |     |     | —   | —   |       |      |       |                 |       |      |    |    |    |

**N.B.**  
La configurazione standard della flangia attacco motore prevede 4 fori a 45° (esempio x: vedi par. 1.3). Per le flange contrassegnate con il simbolo (•) i fori per il fissaggio al motore sono disposti in croce (esempio +). Pertanto è opportuno valutare l'ingombro della morsetteria del motore che verrà installato in quanto essa verrà a trovarsi orientata a 45° rispetto agli assi. Per la scelta della posizione della morsetteria rispetto agli assi fare riferimento allo schema seguente (in cui la posizione 5 è quella standard):

**NOTE:**  
*The standard configuration for the holes is 45° to the axles (like an x: see par. 1.3). For the B14 flanges marked with (•) the holes to fit the motor are on the axles (like a +). Therefore we suggest to check the dimensions of the terminal board of the motor as it will be at 45° to the axles. Please choose the terminal board position referring to the following sketch (in which n° 5 is the standard position):*

**STANDARD**



Le dimensioni cMF si riferiscono alle combinazioni albero/flangia B5 e B14, standard. Per le dimensioni relative a combinazioni albero/flangia arichiesta, contattare il ns. servizio tecnico.

*The cMF dimensions refer to the standard B5 and B14 shaft/flange combinations. As far as the dimensions of shaft/flange combinations on request are concerned, please contact our technical department.*

**ВНИМАНИЕ.**  
Стандартное расположение - 4 отверстия под углом в 45°(пример см. в разделе 1.3).

Для фланцев B14, отмеченных (•) посадочные отверстия двигателя находятся под углом. Поэтому необходимо проверить расположение клемной коробки (в этом случае 5 - стандартное положение):

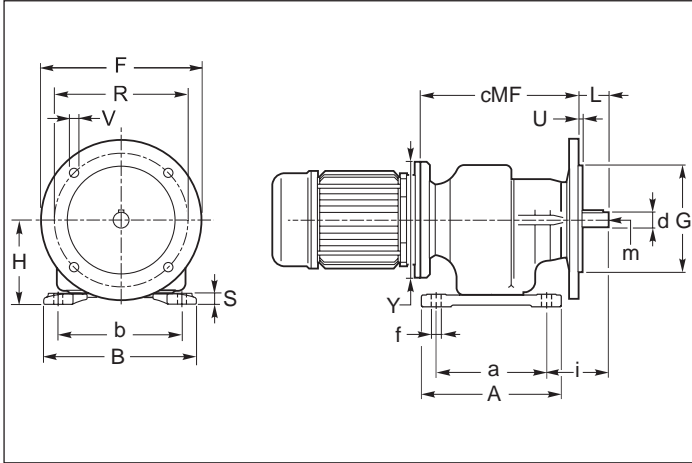
Для исполнений cMP размеры приведены стандартных комбинаций вал/фланец типа B14 и B5. Для получения информации о нестандартных исполнениях обращайтесь в наш технический отдел.



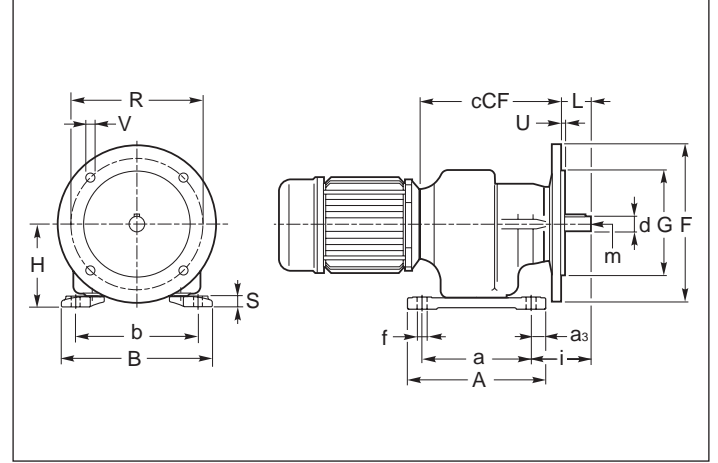
Dimensioni riduttori  
Dimensions gearboxes  
Размеры редукторов

# AM/2-3 - AR/2-3 - AC/2-3

## AMP/F.. (25)

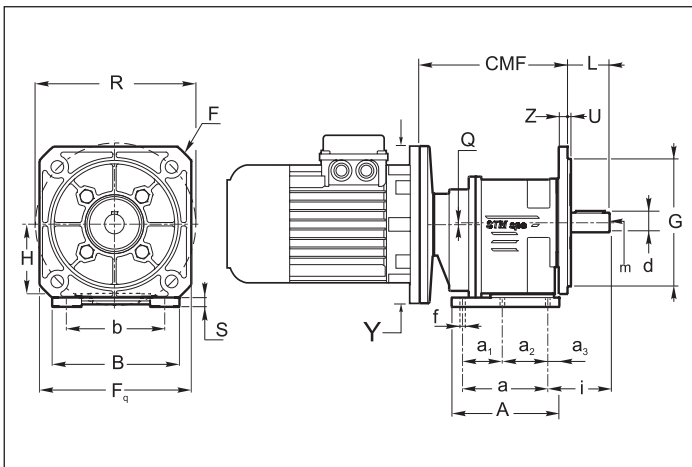


## ACP/F.. (25)



## AMP/F. (35-45)

## AMP1/F.-AMP2/F. (41)





1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

| AM AC | a        | a <sub>1</sub> | a <sub>2</sub> | a <sub>3</sub> | A       | b    | B   | d<br>j6(A25)-h6 | f   | h   | H   | i                 | L               | m                | Q              | S  |
|-------|----------|----------------|----------------|----------------|---------|------|-----|-----------------|-----|-----|-----|-------------------|-----------------|------------------|----------------|----|
| 25    | 71       | —              | —              | 9.5            | 90      | 90±1 | 111 | 11<br>(14)      | 6.5 | 103 | 63  | 47<br>(50)        | 22<br>(25)      | M5               | -              | 8  |
| 35    | 87 ±2    | 37 ±2          | 50 ±2          | 11.5 ±1        | 110     | 110  | 130 | 16<br>(19) (20) | 8.5 | 132 | 85  | 48±1<br>(58) (58) | 30<br>(40) (40) | M6<br>(M6) (M6)  | -              | 9  |
| 41    | P1       | 87 ±2          | 37 ±2          | 50 ±2          | 11.5 ±1 | 110  | 110 | 20<br>(19) (25) | 8.5 | 135 | 85  | 59±1<br>(59) (69) | 40<br>(40) (50) | M6<br>(M6) (M8)  | /2-2<br>/3-8   | 9  |
|       | P2       | 85             | —              | —              | 10      | 105  | 130 |                 | 9.5 | 130 | 80  | 58<br>(58) (68)   |                 |                  |                | 10 |
| 45    | 107.5 ±2 | 47.5 ±2        | 60 ±2          | 13.5 ±1        | 135     | 130  | 155 | 25<br>(24) (30) | 11  | 154 | 100 | 69±1<br>(69) (79) | 50<br>(50) (60) | M8<br>(M8) (M10) | /2-3<br>/3-9.5 | 11 |

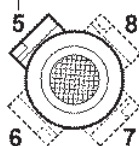
|                | AMP/F. - ACP/F. |     |     |     |     |     |     |     |     |     |
|----------------|-----------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|                | 25              |     | 35  |     |     | 41  |     |     | 45  |     |
|                | F1              | F2  | F1  | F2  | F3  | F1  | F2  | F3  | F1  | F2  |
| F              | 105             | 120 | 140 | 160 | 200 | 140 | 160 | 200 | 160 | 200 |
| F <sub>Q</sub> | —               | —   | 110 | 120 | 150 | 110 | 120 | 150 | 120 | 160 |
| G(g6)          | 70              | 80  | 95  | 110 | 130 | 95  | 110 | 130 | 110 | 130 |
| R              | 85              | 100 | 115 | 130 | 165 | 115 | 130 | 165 | 130 | 165 |
| V              | 7               | 7   | 9   | 9   | 13  | 9   | 9   | 13  | 9   | 13  |
| U              | 3               | 3   | 3.5 | 3.5 | 3.5 | 3.5 | 3.5 | 3.5 | 3.5 | 3.5 |

|           | IEC | 25  |     | 35  |       | 41   |       | 45              |       | 25   | 35 | 41 | 45 |
|-----------|-----|-----|-----|-----|-------|------|-------|-----------------|-------|------|----|----|----|
|           |     | Y   | cMF | Y   | cMF   | Y    | cMF   | Y               | cMF   |      |    |    |    |
| AMP/F../2 | B5  | 120 | 116 | —   | —     | 140  | 151.5 | 160             | 171.5 | 93.5 | —  | —  | —  |
|           |     | 140 | 116 | 140 | 126.5 | 160  | 151.5 | 200<br>(IEC 80) | 171.5 |      |    |    |    |
|           |     |     |     | 160 | 126.5 | 200  | 160   | 200<br>(IEC 90) | 182.0 |      |    |    |    |
|           |     |     |     | 200 | 136.0 | —    | —     | 250             | 184.0 |      |    |    |    |
|           | B14 | 80• | 116 | 90• | 126.5 | 90•  | 151.5 | 105•            | 171.5 |      |    |    |    |
|           |     | 90  | 116 | 105 | 126.5 | 105• | 151.5 | 120             | 171.5 |      |    |    |    |
| AMP/F../3 | B5  | 120 | 116 | 120 | 144.0 | 140  | 168   | 160             | 188.0 |      |    |    |    |
|           |     | 140 | 116 | 140 | 144.0 | 160  | 168   | 200             | 188.0 |      |    |    |    |
|           |     |     | —   | —   |       |      |       |                 |       |      |    |    |    |
|           |     |     | —   | —   |       |      |       |                 |       |      |    |    |    |
|           | B14 | 80• | 116 | 80• | 144.0 | 90   | 168   | 105             | 188.0 |      |    |    |    |
|           |     | 90  | 116 | 90  | 144.0 | 105  | 168   | 120             | 188.0 |      |    |    |    |
|           |     | —   | —   |     |       |      |       |                 |       |      |    |    |    |

**N.B.**  
La configurazione standard della flangia attacco motore prevede 4 fori a 45° (esempio x: vedi par. 1.3). Per le flange contrassegnate con il simbolo (•) i fori per il fissaggio al motore sono disposti in croce (esempio +). Pertanto è opportuno valutare l'ingombro della morsetteria del motore che verrà installato in quanto essa verrà a trovarsi orientata a 45° rispetto agli assi. Per la scelta della posizione della morsetteria rispetto agli assi fare riferimento allo schema seguente (in cui la posizione 5 è quella standard):

**NOTE:**  
The standard configuration for the holes is 45° to the axles (like an x: see par. 1.3).  
For the B14 flanges marked with (•) the holes to fit the motor are on the axles (like a +). Therefore we suggest to check the dimensions of the terminal board of the motor as it will be at 45° to the axles. Please choose the terminal board position referring to the following sketch (in which n° 5 is the standard position):

STANDARD



Le dimensioni cMF si riferiscono alle combinazioni albero/flangia B5 e B14, standard. Per le dimensioni relative a combinazioni albero/flangia arichiesta, contattare il ns. servizio tecnico.

The cMF dimensions refer to the standard B5 and B14 shaft/flange combinations. As far as the dimensions of shaft/flange combinations on request are concerned, please contact our technical department.

**ВНИМАНИЕ.**  
Стандартное расположение - 4 отверстия под углом в 45° (пример см. в разделе 1.3).  
Для фланцев B14, отмеченных (•) посадочные отверстия двигателя находятся под углом. Поэтому необходимо проверить расположение клемной коробки (в этом случае 5 - стандартное положение):

Для исполнений cMF размеры приведены стандартных комбинаций вал/фланец типа B14 и B5. Для получения информации о нестандартных исполнениях обращайтесь в наш технический отдел.





1.8 Dimensioni

1.8 Dimensions

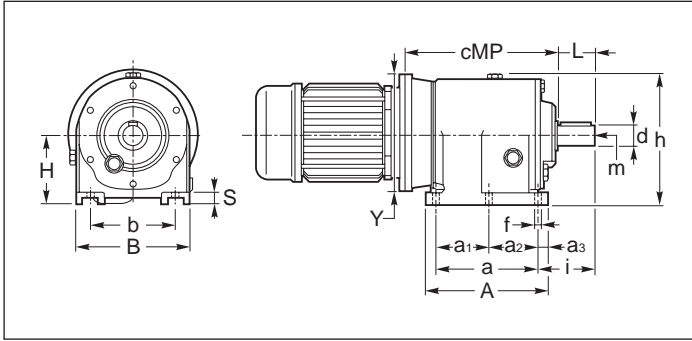
1.8 Размеры



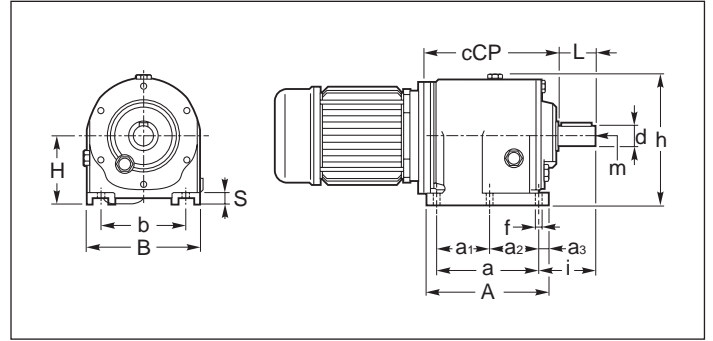
Dimensioni riduttori  
Dimensions gearboxes  
Размеры редукторов

AM/2-3 - AR/2-3 - AC/2-3

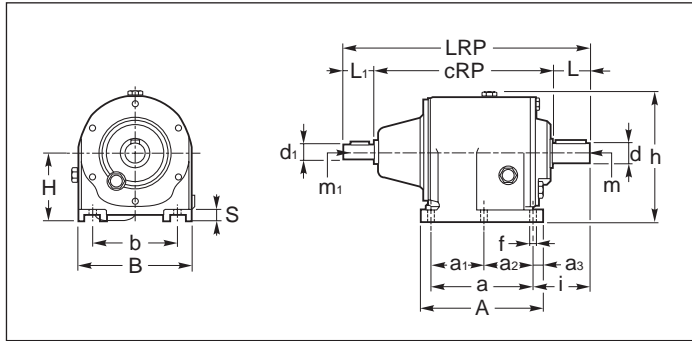
AMP (50 - 120)



ACP (50 - 80)



ARP (50 - 120)





1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

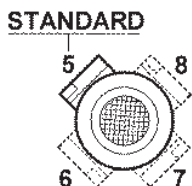
| AM<br>AC<br>AR | a   | a <sub>1</sub> | a <sub>2</sub> | a <sub>3</sub> | A   | b                 | B   | cRP   | d<br>h6         | d <sub>1</sub><br>j6 | f   | h   | H   | i                | L               | L <sub>1</sub> | LRP                | m                  | m <sub>1</sub> | S  |
|----------------|-----|----------------|----------------|----------------|-----|-------------------|-----|-------|-----------------|----------------------|-----|-----|-----|------------------|-----------------|----------------|--------------------|--------------------|----------------|----|
| 50             | 130 | —              | —              | 12.5           | 155 | 110 <sub>+1</sub> | 145 | 227   | 25<br>(24) (30) | 16                   | 9.5 | 170 | 90  | 75<br>(75) (85)  | 50<br>(50) (60) | 40             | 317<br>(317) (327) | M8<br>(M8) (M10)   | M6             | 15 |
| 60             | 165 | —              | —              | 15             | 195 | 135               | 185 | 269   | 30<br>(28) (35) | 19                   | 14  | 210 | 115 | 90<br>(90) (100) | 60<br>(60) (70) | 40             | 369<br>(369) (379) | M10<br>(M10) (M10) | M6             | 20 |
| 80             | 205 | —              | —              | 20             | 245 | 170               | 230 | 309.5 | 40<br>(38)      | 24                   | 20  | 265 | 140 | 115<br>(115)     | 80<br>(80)      | 50             | 440<br>(440)       | M10<br>(M10)       | M8             | 25 |
| 100            | 260 | —              | —              | 21             | 306 | 215               | 290 | 395   | 50<br>(48)      | 28                   | 20  | 322 | 180 | 140<br>(140)     | 100<br>(100)    | 60             | 555<br>(555)       | M12<br>(M12)       | M8             | 35 |
| 120            | 310 | —              | —              | 27.5           | 365 | 250               | 350 | 460   | 60              | 38                   | 23  | 415 | 225 | 160              | 120             | 80             | 660                | M12                | M10            | 45 |



|                    | IEC | 50  |     | 60  |     | 80  |     | 100 |       | 120 |       | 50  | 60  | 80  |
|--------------------|-----|-----|-----|-----|-----|-----|-----|-----|-------|-----|-------|-----|-----|-----|
|                    |     | Y   | cMP | Y   | cMP | Y   | cMP | Y   | cMP   | Y   | cMP   |     |     |     |
| AMP../2<br>ACP../2 | B5  | 140 | 198 | 160 | 235 | 200 | 291 | 250 | 347.4 | 300 | 442.5 | 159 | 191 | 234 |
|                    |     | 160 | 198 | 200 | 250 | 250 | 303 | 300 | 347.4 | 350 | 456.5 |     |     |     |
|                    |     | 200 | 218 | 250 | 260 | 300 | 322 | 350 | 411.4 | 400 | 456.5 |     |     |     |
|                    |     | 250 | 228 | 300 | 284 | 350 | 352 | 400 | 416.4 | 450 | 465.5 |     |     |     |
| B14                | 120 | 218 | 120 | 250 |     |     |     |     |       |     |       |     |     |     |
|                    | 140 | 218 | 140 | 250 |     |     |     |     |       |     |       |     |     |     |
|                    | 160 | 228 | 160 | 260 |     |     |     |     |       |     |       |     |     |     |
|                    |     |     |     | 200 | 284 |     |     |     |       |     |       |     |     |     |
| AMP../3<br>ACP../3 | B5  | 140 | 198 | 160 | 235 | 200 | 291 | 200 | 340.4 | 200 | 392   |     |     |     |
|                    |     | 160 | 198 | 200 | 250 | 250 | 301 | 250 | 350.4 | 250 | 410   |     |     |     |
|                    |     | 200 | 218 | 250 | 260 |     |     | 300 | 370.4 | 300 | 421   |     |     |     |
|                    | B14 | 120 | 218 | 120 | 250 |     |     |     |       |     |       |     |     |     |
|                    |     | 140 | 218 | 140 | 250 |     |     |     |       |     |       |     |     |     |
|                    |     |     |     | 160 | 260 |     |     |     |       |     |       |     |     |     |

**N.B.**  
**La configurazione standard della flangia attacco motore prevede 4 fori a 45° (esempio x: vedi par. 1.3).**  
 Per le flange contrassegnate con il simbolo (\*) i fori per il fissaggio al motore sono disposti in croce (esempio +). Pertanto è opportuno valutare l'ingombro della morsettiera del motore che verrà installato in quanto essa verrà a trovarsi orientata a 45° rispetto agli assi. Per la scelta della posizione della morsettiera rispetto agli assi fare riferimento allo schema seguente (in cui la posizione 5 è quella standard):

**NOTE:**  
*The standard configuration for the holes is 45° to the axles (like an x: see par. 1.3).*  
*For the B14 flanges marked with (\*) the holes to fit the motor are on the axles (like a +). Therefore we suggest to check the dimensions of the terminal board of the motor as it will be at 45° to the axles. Please choose the terminal board position referring to the following sketch (in which n° 5 is the standard position):*



**ВНИМАНИЕ.**  
**Стандартное расположение - 4 отверстия под углом в 45° (пример см. в разделе 1.3).**

Для фланцев B14, отмеченных (\*) посадочные отверстия двигателя находятся под углом. Поэтому необходимо проверить расположение клемной коробки (в этом случае 5 - стандартное положение):

Le dimensioni cMP si riferiscono alle combinazioni albero/flangia B5 e B14, standard.  
 Per le dimensioni relative a combinazioni albero/flangia arichiesta, contattare il ns. servizio tecnico.

The cMP dimensions refer to the standard B5 and B14 shaft/flange combinations.  
 As far as the dimensions of shaft/flange combinations on request are concerned, please contact our technical department.

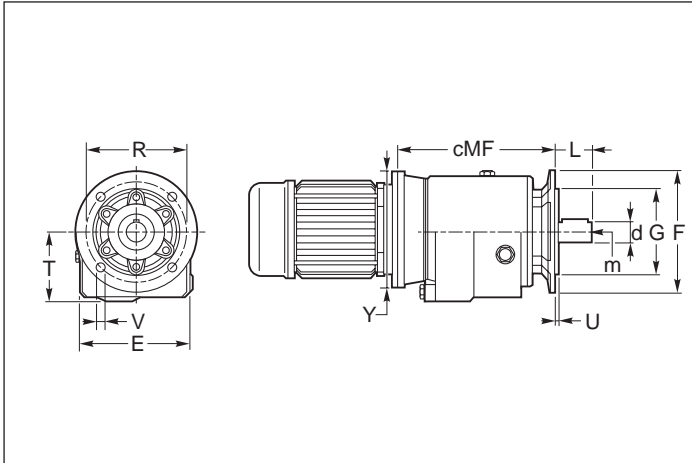
Для исполнений cMP размеры приведены стандартных комбинаций вал/фланец типа B14 и B5.  
 Для получения информации о нестандартных исполнениях обращайтесь в наш технический отдел.



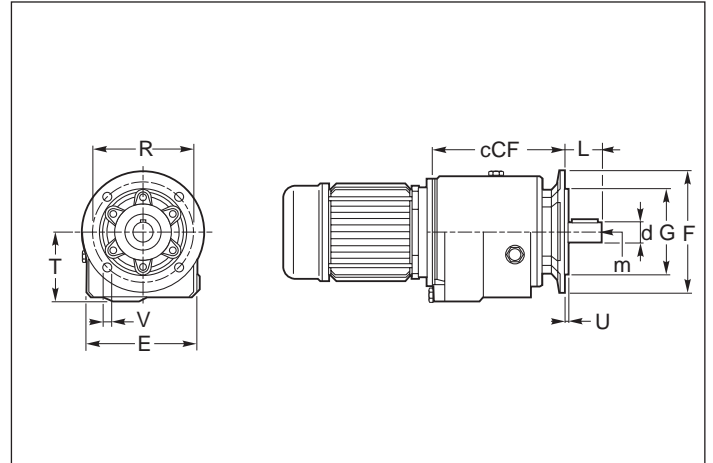
Dimensioni riduttori  
Dimensions gearboxes  
Размеры редукторов

# AM/2-3 - AR/2-3 - AC/2-3

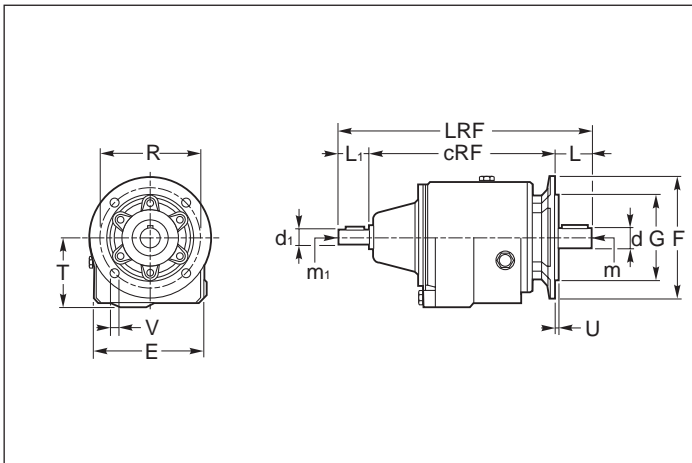
## AMF (50 - 120)



## ACF (50 - 80)



## ARF (50 - 120)





1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

| AM<br>AC<br>AR | cRF | d<br>h6         | d <sub>1</sub><br>j6 | E   | L               | L <sub>1</sub> | LRF                | m                  | m <sub>1</sub> | T    |
|----------------|-----|-----------------|----------------------|-----|-----------------|----------------|--------------------|--------------------|----------------|------|
| 50             | 235 | 25<br>(24) (30) | 16                   | 145 | 50<br>(50) (60) | 40             | 325<br>(325) (335) | M8<br>(M8) (M10)   | M6             | 89.5 |
| 60             | 280 | 30<br>(28) (35) | 19                   | 185 | 60<br>(60) (70) | 40             | 380<br>(380) (390) | M10<br>(M10) (M10) | M6             | 114  |
| 80             | 317 | 40<br>(38)      | 24                   | 230 | 80<br>(80)      | 50             | 447<br>(447)       | M10<br>(M10)       | M8             | 139  |
| 100            | 395 | 50<br>(48)      | 28                   | 290 | 100<br>(100)    | 60             | 555<br>(555)       | M12<br>(M12)       | M8             | 178  |
| 120            | 491 | 60              | 38                   | 350 | 120             | 80             | 691                | M12                | M10            | 225  |



|                | AMF.. - ACF.. |     |     |     |     |     |     |     |     |     |     |     |     |
|----------------|---------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|                | 50            |     |     |     | 60  |     |     | 80  |     | 100 |     | 120 |     |
|                | F1            | F2  | F3  | F4  | F1  | F2  | F3  | F1  | F2  | F1  | F2  | F1  | F2  |
| F              | 120           | 160 | 200 | 250 | 160 | 200 | 250 | 250 | 300 | 300 | 350 | 350 | 450 |
| F <sub>q</sub> | —             | —   | —   | —   | —   | —   | —   | —   | —   | —   | —   | —   | —   |
| G(g6)          | 80            | 110 | 130 | 180 | 110 | 130 | 180 | 180 | 230 | 230 | 250 | 250 | 350 |
| R              | 100           | 130 | 165 | 215 | 130 | 165 | 215 | 215 | 265 | 265 | 300 | 300 | 400 |
| V              | 9             | 10  | 13  | 15  | 10  | 13  | 15  | 15  | 15  | 15  | 19  | 19  | 19* |
| U              | 3             | 3.5 | 3.5 | 4   | 3   | 3.5 | 3.5 | 4   | 4   | 4   | 5   | 5   | 5   |

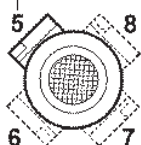
\* 8 fori / holes

|                    | IEC | 50  |     | 60  |     | 80  |     | 100 |       | 120 |       | 50  | 60  | 80  |
|--------------------|-----|-----|-----|-----|-----|-----|-----|-----|-------|-----|-------|-----|-----|-----|
|                    |     | Y   | cMF | Y   | cMF | Y   | cMF | Y   | cMF   | Y   | cMF   |     |     |     |
|                    |     | cCF |     |     |     |     |     |     |       |     |       |     |     |     |
| AMF../2<br>ACF../2 | B5  | 140 | 206 | 160 | 246 | 200 | 298 | 250 | 347.4 | 300 | 473.5 | 167 | 202 | 241 |
|                    |     | 160 | 206 | 200 | 261 | 250 | 308 | 300 | 347.4 | 350 | 482.5 |     |     |     |
|                    |     | 200 | 226 | 250 | 271 | 300 | 329 | 350 | 411.4 | 400 | 487.5 |     |     |     |
|                    |     | 250 | 236 | 300 | 295 | 350 | 359 | 400 | 416.4 | 450 | 496.5 |     |     |     |
|                    | B14 | 120 | 226 | 120 | 261 |     |     |     |       |     |       |     |     |     |
|                    |     | 140 | 226 | 140 | 261 |     |     |     |       |     |       |     |     |     |
|                    |     | 160 | 236 | 160 | 271 |     |     |     |       |     |       |     |     |     |
| AMF../3<br>ACF../3 | B5  |     |     | 200 | 295 |     |     |     |       |     |       |     |     |     |
|                    |     | 140 | 206 | 160 | 246 | 200 | 298 | 200 | 340.4 | 200 | 423   |     |     |     |
|                    |     | 160 | 206 | 200 | 261 | 250 | 308 | 250 | 350.4 | 250 | 445   |     |     |     |
|                    | B14 | 200 | 226 | 250 | 271 |     |     | 300 | 370.4 | 300 | 452   |     |     |     |
|                    |     |     |     |     |     |     |     |     |       |     |       |     |     |     |
|                    |     | 120 | 226 | 120 | 261 |     |     |     |       |     |       |     |     |     |
|                    |     | 140 | 226 | 140 | 261 |     |     |     |       |     |       |     |     |     |
|                    |     | 160 | 271 |     |     |     |     |     |       |     |       |     |     |     |

**N.B.**  
La configurazione standard della flangia attacco motore prevede 4 fori a 45° (esempio x: vedi par. 1.3). Per le flange contrassegnate con il simbolo (•) i fori per il fissaggio al motore sono disposti in croce (esempio +). Pertanto è opportuno valutare l'ingombro della morsetteria del motore che verrà installato in quanto essa verrà a trovarsi orientata a 45° rispetto agli assi. Per la scelta della posizione della morsetteria rispetto agli assi fare riferimento allo schema seguente (in cui la posizione 5 è quella standard):

**NOTE:**  
*The standard configuration for the holes is 45° to the axles (like an x: see par. 1.3). For the B14 flanges marked with (•) the holes to fit the motor are on the axles (like a +). Therefore we suggest to check the dimensions of the terminal board of the motor as it will be at 45° to the axles. Please choose the terminal board position referring to the following sketch (in which n° 5 is the standard position):*

**STANDARD**



**ВНИМАНИЕ.**  
Стандартное расположение - 4 отверстия под углом в 45° (пример см. в разделе 1.3).

Для фланцев B14, отмеченных (•) посадочные отверстия двигателя находятся под углом. Поэтому необходимо проверить расположение клемной коробки (в этом случае 5 - стандартное положение):

Le dimensioni cMF si riferiscono alle combinazioni albero/flangia B5 e B14, standard. Per le dimensioni relative a combinazioni albero/flangia arichiesta, contattare il ns. servizio tecnico.

*The cMF dimensions refer to the standard B5 and B14 shaft/flange combinations. As far as the dimensions of shaft/flange combinations on request are concerned, please contact our technical department.*

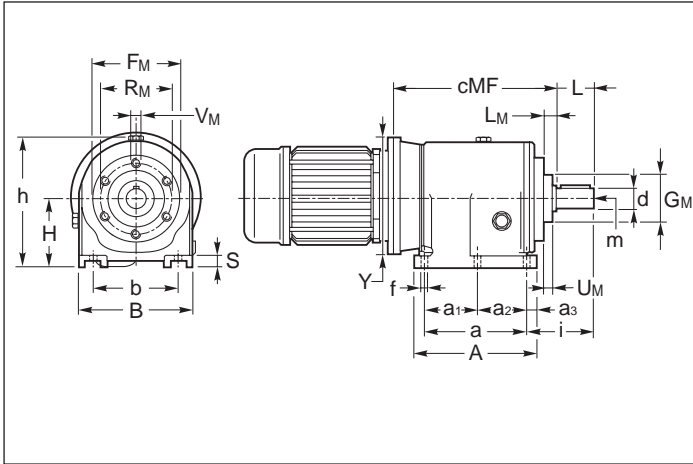
Для исполнений cMF размеры приведены стандартных комбинаций вал/фланец типа B14 и B5. Для получения информации о нестандартных исполнениях обращайтесь в наш технический отдел.



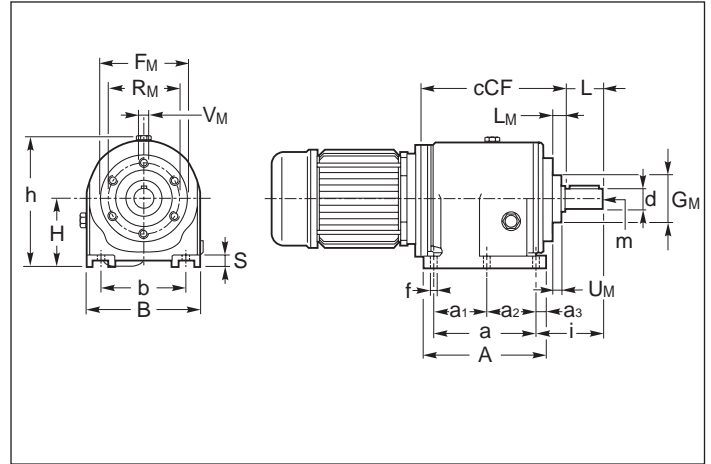
Dimensioni riduttori  
Dimensions gearboxes  
Размеры редукторов

# AM/2-3 - AR/2-3 - AC/2-3

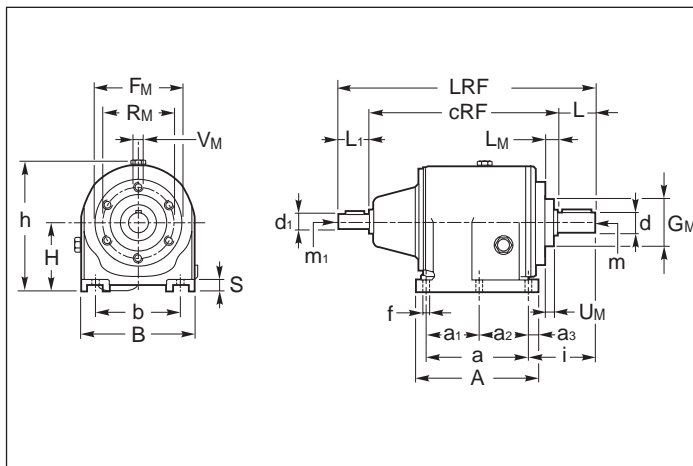
## AMP/F (50 - 60 - 80 - 120)



## ACP/F (50 - 80)



## ARP/F (50 - 60 - 80 - 120)







1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

| AM<br>AC<br>AR | a   | a <sub>1</sub> | a <sub>2</sub> | a <sub>3</sub> | A   | b   | B   | cRF | d<br>h6         | d <sub>1</sub><br>j6 | f   | h   | H   | i                  | L               | L <sub>1</sub> | LRF                | m                  | m <sub>1</sub> | S  |
|----------------|-----|----------------|----------------|----------------|-----|-----|-----|-----|-----------------|----------------------|-----|-----|-----|--------------------|-----------------|----------------|--------------------|--------------------|----------------|----|
| 50             | 130 | —              | —              | 12.5           | 155 | 110 | 145 | 235 | 25<br>(24) (30) | 16                   | 9.5 | 170 | 90  | 83<br>(83) (93)    | 50<br>(50) (60) | 40             | 325<br>(325) (335) | M8<br>(M8) (M10)   | M6             | 15 |
| 60             | 165 | —              | —              | 15             | 195 | 135 | 185 | 280 | 30<br>(28) (35) | 19                   | 14  | 210 | 115 | 101<br>(101) (111) | 60<br>(60) (70) | 40             | 380<br>(380) (390) | M10<br>(M10) (M10) | M6             | 20 |
| 80             | 205 | —              | —              | 20             | 245 | 170 | 230 | 317 | 40<br>(38)      | 24                   | 20  | 265 | 140 | 123<br>(123)       | 80<br>(80)      | 50             | 447<br>(447)       | M10<br>(M10)       | M8             | 25 |
| 120            | 310 | —              | —              | 27.5           | 365 | 250 | 350 | 491 | 60              | 38                   | 23  | 415 | 225 | 191                | 120             | 80             | 691                | M12                | M10            | 45 |

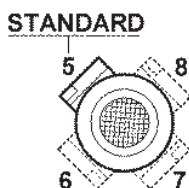


|                     | AMP/F. - ACP/F. |     |       |      |
|---------------------|-----------------|-----|-------|------|
|                     | 50              | 60  | 80    | 120  |
| F <sub>M</sub>      | 110             | 110 | 156.9 | 230  |
| G <sub>M</sub> (g6) | 74              | 74  | 114   | 170  |
| L <sub>M</sub>      | 16              | 16  | 20    | 26.5 |
| R <sub>M</sub>      | 94              | 94  | 136   | 200  |
| V <sub>M</sub>      | M8              | M8  | M10   | M12  |
| U <sub>M</sub>      | 7               | 6   | 13    | 18   |

|                      | IEC | 50  |     | 60  |     | 80  |     | 120 |       | 50  | 60  | 80  |
|----------------------|-----|-----|-----|-----|-----|-----|-----|-----|-------|-----|-----|-----|
|                      |     | Y   | cMF | Y   | cMF | Y   | cMF | Y   | cMF   |     |     |     |
| AMP/F./2<br>ACP/F./2 | B5  | 140 | 206 | 160 | 246 | 200 | 298 | 300 | 473.5 | 167 | 202 | 241 |
|                      |     | 160 | 206 | 200 | 261 | 250 | 308 | 350 | 482.5 |     |     |     |
|                      |     | 200 | 226 | 250 | 271 | 300 | 329 | 400 | 487.5 |     |     |     |
|                      |     | 250 | 236 | 300 | 295 | 350 | 359 | 450 | 496.5 |     |     |     |
|                      | B14 | 120 | 226 | 120 | 261 |     |     |     |       |     |     |     |
|                      |     | 140 | 226 | 140 | 261 |     |     |     |       |     |     |     |
|                      |     | 160 | 236 | 160 | 271 |     |     |     |       |     |     |     |
|                      |     |     |     | 200 | 295 |     |     |     |       |     |     |     |
| AMP/F./3<br>ACP/F./3 | B5  | 140 | 206 | 160 | 246 | 200 | 298 | 200 | 423   |     |     |     |
|                      |     | 160 | 206 | 200 | 261 | 250 | 308 | 250 | 445   |     |     |     |
|                      |     | 200 | 226 | 250 | 271 |     |     | 300 | 452   |     |     |     |
|                      | B14 | 120 | 226 | 120 | 261 |     |     |     |       |     |     |     |
|                      |     | 140 | 226 | 140 | 261 |     |     |     |       |     |     |     |
|                      |     |     |     | 160 | 271 |     |     |     |       |     |     |     |

**N.B.**  
La configurazione standard della flangia attacco motore prevede 4 fori a 45° (esempio x: vedi par. 1.3). Per le flange contrassegnate con il simbolo (•) i fori per il fissaggio al motore sono disposti in croce (esempio +). Pertanto è opportuno valutare l'ingombro della morsetteria del motore che verrà installato in quanto essa verrà a trovarsi orientata a 45° rispetto agli assi. Per la scelta della posizione della morsetteria rispetto agli assi fare riferimento allo schema seguente (in cui la posizione 5 è quella standard):

**NOTE:**  
*The standard configuration for the holes is 45° to the axles (like an x: see par. 1.3). For the B14 flanges marked with (•) the holes to fit the motor are on the axles (like a +). Therefore we suggest to check the dimensions of the terminal board of the motor as it will be at 45° to the axles. Please choose the terminal board position referring to the following sketch (in which n° 5 is the standard position):*



Le dimensioni cMF si riferiscono alle combinazioni albero/flangia B5 e B14, standard. Per le dimensioni relative a combinazioni albero/flangia arichiesta, contattare il ns. servizio tecnico.

*The cMF dimensions refer to the standard B5 and B14 shaft/flange combinations. As far as the dimensions of shaft/flange combinations on request are concerned, please contact our technical department.*

**ВНИМАНИЕ.**  
Стандартное расположение - 4 отверстия под углом в 45° (пример см. в разделе 1.3).

Для фланцев B14, отмеченных (•) посадочные отверстия двигателя находятся под углом. Поэтому необходимо проверить расположение клемной коробки (в этом случае 5 - стандартное положение):

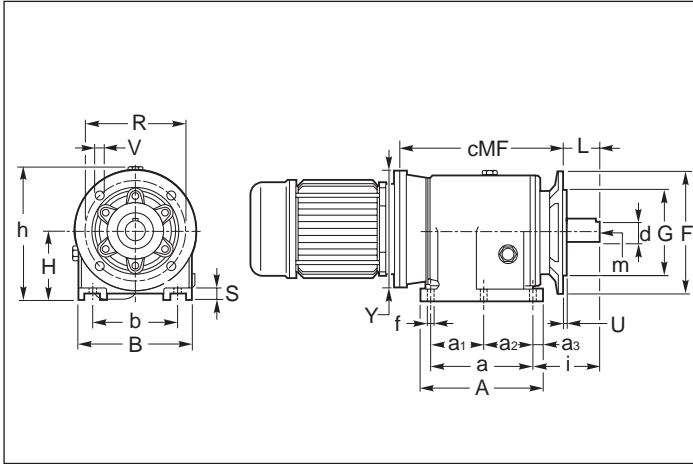
Для исполнений cMF размеры приведены стандартных комбинаций вал/фланец типа B14 и B5. Для получения информации о нестандартных исполнениях обращайтесь в наш технический отдел.



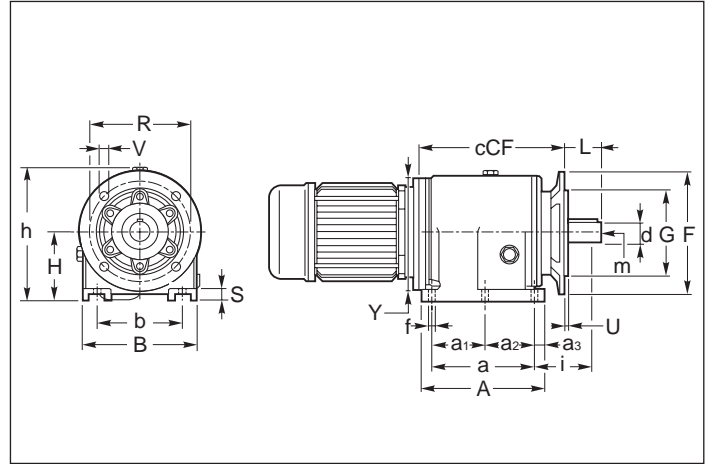
Dimensioni riduttori  
Dimensions gearboxes  
Размеры редукторов

# AM/2-3 - AR/2-3 - AC/2-3

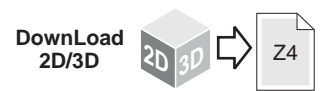
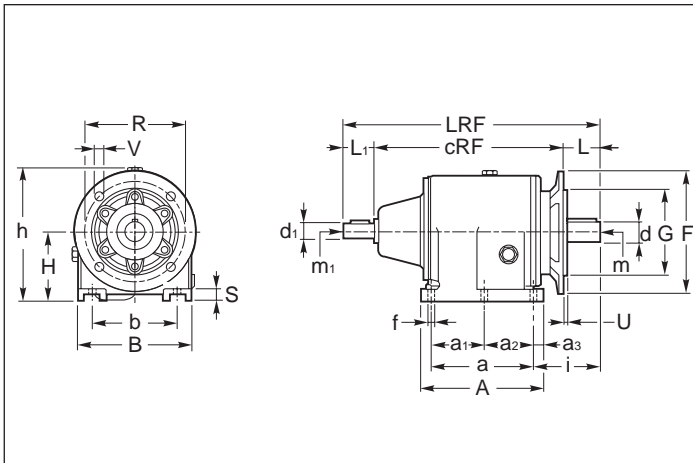
## AMP/F1.. (50 - 120)



## ACP/F1.. (50 - 80)



## ARP/F1.. (50 - 120)





1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

| AM<br>AC<br>AR | a   | a <sub>1</sub> | a <sub>2</sub> | a <sub>3</sub> | A   | b   | B   | cRF | d<br>h6         | d <sub>1</sub><br>j6 | f   | h   | H   | i                  | L               | L <sub>1</sub> | LRF                | m                  | m <sub>1</sub> | S  |
|----------------|-----|----------------|----------------|----------------|-----|-----|-----|-----|-----------------|----------------------|-----|-----|-----|--------------------|-----------------|----------------|--------------------|--------------------|----------------|----|
| 50             | 130 | —              | —              | 12.5           | 155 | 110 | 145 | 235 | 25<br>(24) (30) | 16                   | 9.5 | 170 | 90  | 83<br>(83) (93)    | 50<br>(50) (60) | 40             | 325<br>(325) (335) | M8<br>(M8) (M10)   | M6             | 15 |
| 60             | 165 | —              | —              | 15             | 195 | 135 | 185 | 280 | 30<br>(28) (35) | 19                   | 14  | 210 | 115 | 101<br>(101) (111) | 60<br>(60) (70) | 40             | 380<br>(380) (390) | M10<br>(M10) (M10) | M6             | 20 |
| 80             | 205 | —              | —              | 20             | 245 | 170 | 230 | 317 | 40<br>(38)      | 24                   | 20  | 265 | 140 | 123<br>(123)       | 80<br>(80)      | 50             | 447<br>(447)       | M10<br>(M10)       | M8             | 25 |
| 100            | 260 | —              | —              | 21             | 306 | 215 | 290 | 395 | 50<br>(48)      | 28                   | 20  | 322 | 180 | 140<br>(140)       | 100<br>(100)    | 60             | 555<br>(555)       | M12<br>(M12)       | M8             | 35 |
| 120            | 310 | —              | —              | 27.5           | 365 | 250 | 350 | 491 | 60              | 38                   | 23  | 415 | 225 | 191                | 120             | 80             | 691                | M12                | M10            | 45 |



|                | AMP/F1... - ACP/F1.. |     |     |     |     |     |     |     |     |     |     |     |     |  |
|----------------|----------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|--|
|                | 50                   |     |     |     | 60  |     |     | 80  |     | 100 |     | 120 |     |  |
|                | F1                   | F2  | F3  | F4  | F1  | F2  | F3  | F1  | F2  | F1  | F2  | F1  | F2  |  |
| F              | 120                  | 160 | 200 | 250 | 160 | 200 | 250 | 250 | 300 | 300 | 350 | 350 | 450 |  |
| F <sub>a</sub> | —                    | —   | —   | —   | —   | —   | —   | —   | —   | —   | —   | —   | —   |  |
| G(g6)          | 80                   | 110 | 130 | 180 | 110 | 130 | 180 | 180 | 230 | 230 | 250 | 250 | 350 |  |
| R              | 100                  | 130 | 165 | 215 | 130 | 165 | 215 | 215 | 265 | 265 | 300 | 300 | 400 |  |
| V              | 9                    | 10  | 13  | 15  | 10  | 13  | 15  | 15  | 15  | 15  | 19  | 19  | 19* |  |
| U              | 3                    | 3.5 | 3.5 | 4   | 3   | 3.5 | 3.5 | 4   | 4   | 4   | 5   | 5   | 5   |  |

\* 8 fori / holes

|                          | IEC | 50  |     | 60  |     | 80  |     | 100 |       | 120 |       | 50  | 60  | 80  |
|--------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-------|-----|-------|-----|-----|-----|
|                          |     | Y   | cMF | Y   | cMF | Y   | cMF | Y   | cMF   | Y   | cMF   |     |     |     |
|                          |     | cCF |     |     |     |     |     |     |       |     |       |     |     |     |
| AMP/F1..J2<br>ACP/F1..J2 | B5  | 140 | 206 | 160 | 246 | 200 | 298 | 250 | 347.5 | 300 | 473.5 | 167 | 202 | 241 |
|                          |     | 160 | 206 | 200 | 261 | 250 | 308 | 300 | 347.4 | 350 | 482.5 |     |     |     |
|                          |     | 200 | 226 | 250 | 271 | 300 | 329 | 350 | 411.4 | 400 | 487.5 |     |     |     |
|                          |     | 250 | 236 | 300 | 295 | 350 | 359 | 400 | 416.4 | 450 | 496.5 |     |     |     |
|                          | B14 | 120 | 226 | 120 | 261 |     |     |     |       |     |       |     |     |     |
|                          |     | 140 | 226 | 140 | 261 |     |     |     |       |     |       |     |     |     |
|                          |     | 160 | 236 | 160 | 271 |     |     |     |       |     |       |     |     |     |
|                          |     |     |     |     | 200 | 295 |     |     |       |     |       |     |     |     |
| AMP/F1..J3<br>ACP/F1..J3 | B5  | 140 | 206 | 160 | 246 | 200 | 298 | 200 | 340.4 | 200 | 423   |     |     |     |
|                          |     | 160 | 206 | 200 | 261 | 250 | 308 | 250 | 350.4 | 250 | 445   |     |     |     |
|                          |     | 200 | 226 | 250 | 271 |     |     | 300 | 370.4 | 300 | 452   |     |     |     |
|                          | B14 | 120 | 226 | 120 | 261 |     |     |     |       |     |       |     |     |     |
|                          |     | 140 | 226 | 140 | 261 |     |     |     |       |     |       |     |     |     |
|                          |     |     |     |     | 160 | 271 |     |     |       |     |       |     |     |     |

**N.B.**  
La configurazione standard della flangia attacco motore prevede 4 fori a 45° (esempio x: vedi par. 1.3). Per le flange contrassegnate con il simbolo (•) i fori per il fissaggio al motore sono disposti in croce (esempio +). Pertanto è opportuno valutare l'ingombro della morsetteria del motore che verrà installato in quanto essa verrà a trovarsi orientata a 45° rispetto agli assi. Per la scelta della posizione della morsetteria rispetto agli assi fare riferimento allo schema seguente (in cui la posizione 5 è quella standard):

**NOTE:**  
The standard configuration for the holes is 45° to the axles (like an x: see par. 1.3).  
For the B14 flanges marked with (•) the holes to fit the motor are on the axles (like a +). Therefore we suggest to check the dimensions of the terminal board of the motor as it will be at 45° to the axles. Please choose the terminal board position referring to the following sketch (in which n° 5 is the standard position):

**STANDARD**



Le dimensioni cMF si riferiscono alle combinazioni albero/flangia B5 e B14, standard. Per le dimensioni relative a combinazioni albero/flangia arichiesta, contattare il ns. servizio tecnico.

The cMF dimensions refer to the standard B5 and B14 shaft/flange combinations. As far as the dimensions of shaft/flange combinations on request are concerned, please contact our technical department.

**ВНИМАНИЕ.**  
Стандартное расположение - 4 отверстия под углом в 45°(пример см. в разделе 1.3).

Для фланцев B14, отмеченных (•) посадочные отверстия двигателя находятся под углом. Поэтому необходимо проверить расположение клемной коробки (в этом случае 5 - стандартное положение):

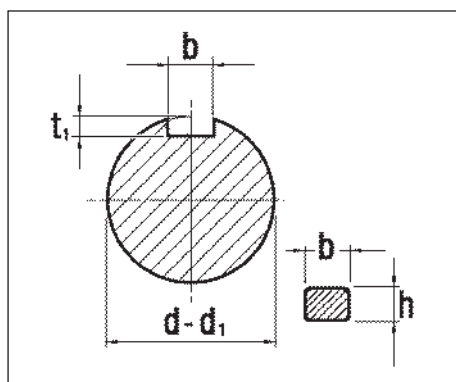
Для исполнений cMF размеры приведены стандартных комбинаций вал/фланец типа B14 и B5. Для получения информации о нестандартных исполнениях обращайтесь в наш технический отдел.



1.9 Linguette

1.9 Keys

1.9 Шпонки



Albero entrata  
*Input shaft*  
Входной вал

Albero uscita  
*Output shaft*  
Выходной вал

| $d_1$ | $b \times h$ | $t_1$                                       |
|-------|--------------|---|
| 16    | 5 x 5        | 3.0 $\begin{matrix} +0.1 \\ 0 \end{matrix}$ |
| 19    | 6 x 6        | 3.5 $\begin{matrix} +0.2 \\ 0 \end{matrix}$ |
| 24    | 8 x 7        | 4.0 $\begin{matrix} +0.2 \\ 0 \end{matrix}$ |
| 28    | 8 x 7        | 4.0 $\begin{matrix} +0.2 \\ 0 \end{matrix}$ |

| $d$ | $b \times h$ | $t_1$                                       |
|-----|--------------|---|
| 11  | 4 x 4        | 2.5   |
| 14  | 5 x 5        | 3.0   |
| 16  | 5 x 5        | 3.0 $\begin{matrix} +0.1 \\ 0 \end{matrix}$ |
| 19  | 6 x 6        | 3.5 $\begin{matrix} +0.1 \\ 0 \end{matrix}$ |
| 20  | 6 x 6        | 3.5 $\begin{matrix} +0.1 \\ 0 \end{matrix}$ |
| 24  | 8 x 7        | 4.0 $\begin{matrix} +0.2 \\ 0 \end{matrix}$ |
| 25  | 8 x 7        | 4.0 $\begin{matrix} +0.2 \\ 0 \end{matrix}$ |
| 28  | 8 x 7        | 4.0 $\begin{matrix} +0.2 \\ 0 \end{matrix}$ |
| 30  | 8 x 7        | 4.0 $\begin{matrix} +0.2 \\ 0 \end{matrix}$ |
| 35  | 10 x 8       | 5.0 $\begin{matrix} +0.2 \\ 0 \end{matrix}$ |
| 38  | 10 x 8       | 5.0 $\begin{matrix} +0.2 \\ 0 \end{matrix}$ |
| 40  | 12 x 8       | 5.0 $\begin{matrix} +0.2 \\ 0 \end{matrix}$ |
| 48  | 14 x 9       | 5.5 $\begin{matrix} +0.2 \\ 0 \end{matrix}$ |
| 50  | 14 x 9       | 5.5 $\begin{matrix} +0.2 \\ 0 \end{matrix}$ |
| 60  | 18 x 11      | 7.0 $\begin{matrix} +0.2 \\ 0 \end{matrix}$ |



**1.0 RIDUTTORI - MOTORIDUTTORI ORTOGONALI  
HELICAL BEVELGEARBOXES AND GEARED MOTORS  
ЦИЛИНДРОКОНИЧЕСКИЕ РЕДУКТОРЫ**

**OM,OR,OC**

|      |                           |                                  |                                 | Pag.<br>Page<br>Стр. |
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| 1.2  | Designazione              | <i>Designation</i>               | Маркировка                      | <b>C2</b>            |
| 1.3  | Versioni                  | <i>Versions</i>                  | Исполнения                      | <b>C6</b>            |
| 1.4  | Lubrificazione            | <i>Lubrication</i>               | Смазка                          | <b>C7</b>            |
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| 1.8  | Dimensioni                | <i>Dimensions</i>                | Размеры                         | <b>C38</b>           |
| 1.9  | Accessori                 | <i>Accessories</i>               | Опции                           | <b>C65</b>           |
| 1.10 | Lingette                  | <i>Keys</i>                      | Шпонки                          | <b>C68</b>           |



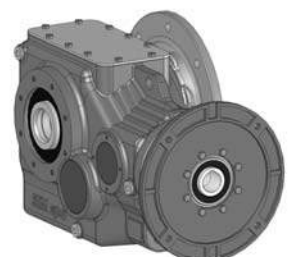
**80 - 100 - 125 - 140**



**63 - 71 - 90 - 112**



**132 - 150 - 170 - 190**





**1.1 Caratteristiche tecniche**

La progettazione di questi riduttori è stata impostata su una struttura monolitica particolarmente rigida che permette l'applicazione di elevati carichi.

**1.1 Technical characteristics**

The design of this series of gearboxes has been set up on a very rigid monolithic structure enabling the application of heavy loads.

**1.1 Технические характеристики**

Редукторы и мотор-редукторы данного типа сконструированы в цельном неразъемном корпусе, способном воспринимать повышенные нагрузки.

**1.2 Designazione****1.2 Designation****1.2 Маркировка**

**Designazione riduttori**  
**Gearboxes designation**  
**Маркировка редукторов**

**OM - OR - OC**

|            | Versione<br>Version<br>Исполнение                            | Grand.<br>Size<br>Габарит | Tipo<br>Type<br>Тип | * 1 | * 2 | * 3  | * 4 | * 5 | * 6 | * 7 | ir   | IEC                         | Tipo<br>Type<br>Тип | Grandezza<br>Size<br>Габарит | Lunghezza<br>Length<br>Типоразмер | Designazione Motori<br>Designation Motors<br>Маркировка моторов |                               |                       |
|------------|--|---------------------------|---------------------|-----|-----|--|-----|-----|-----|-----|--|-----------------------------|---------------------|------------------------------|-----------------------------------|---|-------------------------------|-----------------------|
| <b>OM</b>  | P**<br>63-71<br>90-112<br>132-150<br>170-190                 | 63                        | —                   | —   | —   | Diametro foro opzionale<br>Optional hollow shaft diameter<br>Оptionальный диаметр выходного вала | —   | O   | —   | —   | Vedi tabelle prestazioni<br>See performance tables<br>Смотри таблицу характеристик | 80 (B5)<br>80 (B14)<br>.... | T<br>TA<br>...<br>H | 56<br>...<br>315             | A<br>...<br>ML                    | CT18IGBD1   |                               |                       |
|            |  | 71                        |                     |     |     |  |     |     |     |     |  |                             |                     |                              |                                   | B   | Esempio / Example<br>Пример   |                       |
|            |  | 80                        |                     |     |     |  |     |     |     |     |  |                             |                     |                              |                                   | C   | OMP 71 C 1:37.0<br>80 B5      |                       |
|            |  | 90                        |                     |     |     |  |     |     |     |     |  |                             |                     |                              |                                   | N   |                               |                       |
|            |  | 100                       |                     |     |     |  |     |     |     |     |  |                             |                     |                              |                                   | D   |                               |                       |
| <b>OR</b>  | F<br>71-80<br>90-100<br>112-125<br>132-140<br>150-170<br>190 | 112                       | F1                  | —   | DB  | S  | S   | A   | S   | -   |  |                             |                     |                              |                                   |   | OMP 90 1: 92.3<br>T 56 A 4 B5 |                       |
|            |  | 125                       | F2                  | CD  |     |  |     |     |     |     |  |                             |                     |                              |                                   |   |                               |                       |
|            |  | 132                       | P                   | FD  |     |  |     |     |     |     |  |                             |                     |                              |                                   |   |                               |                       |
|            |  | 140                       |                     | FDB |     |  |     |     |     |     |  |                             |                     |                              |                                   |   |                               |                       |
| <b>OC*</b> | C5   | 150                       |                     |     | QL  | C5   |     |     |     |     |  |                             |                     |                              |                                   |   |                               | ORP 63 P SC<br>1:27.4 |
|            |  | 170                       |                     | L   |     |  |     |     |     |     |  |                             |                     |                              |                                   |   |                               |                       |
|            |  | 190                       |                     | L   |     |  |     |     |     |     |  |                             |                     |                              |                                   |   |                               |                       |

N.B.  
\* Non sono previste le versioni:  
OC 80, 100, 125, 132, 140, 150, 170, 190.

\*\* La versione P può montare le flange F1, F2, P solo nella grandezza 63

NOTE.  
\* We don't supply the following type:  
OC 80, 100, 125, 132, 140, 150, 170, 190.

\*\* Version P may be fitted with flanges F1, F2 and P only is size 63.

ПРИМЕЧАНИЕ.  
\* Не изготавливаются типы OC 80, 100, 125, 132, 140, 150, 170 и 190

\*\* Исполнение P может быть изготовлено с фланцем F1, F2, P только на 63 типоразмере.

Specifiche:

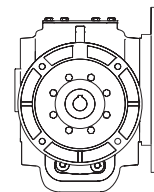
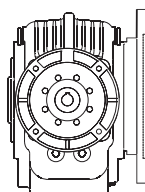
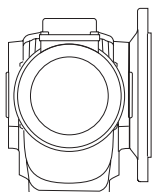
- [\*1] Lato flangia uscita:  
Nessuna indicazione = flangia uscita con montaggio destro.  
S = flange uscita con montaggio sinistro.

Specification:

- [\*1] Mounting position output side:  
No indication (standard) = output flange on right side;  
S = output flange on left side.

Спецификация:

- [\*1] Положение выходного фланца:  
Не указано (Standard) = выходной фланец справа  
S = Выходной фланец слева.



63 - 71 - 90 - 112

80 - 100 - 125 - 140

132 - 150 - 170 - 190



1.2 Designazione

- **[\*2] Albero uscita:**  
 Nessuna indicazione = albero forato;  
**B** = albero bisporgente integrale  
**C** = albero forato con calettatore  
**N** = Sporgente Integrale  
**D** = Sporgente Scanalato  
**DB** = Bisporgente integrale Scanalato  
**CD** = Albero forato Scanalato  
**FD** = Flangia brocciata  
**FDB** = Flangia brocciata Bisporgente  
**QL** = Quick Locking  
**L** = Predisposizione "Quick Locking "

1.2 Designation

- **[\*2] Output shaft:**  
 No indication = shaft with keyway;  
**B** = Double integral output shaft  
**C** = hollow shaft with shrink disk  
**N** = Output shaft  
**D** = Splined output shaft  
**DB** = Double splined shaft  
**CD** = Splined hollow shaft  
**FD** = Broached flange  
**FDB** = Double broached flange  
**QL** = Quick Locking  
**L** = Adjustment "Quick Locking "

1.2 Маркировка

- **[\*2] Выходной вал:**  
 Не указано = Полюй с пазом  
**B** = Двойной цилиндрический  
**C** = Полюй со стяжной муфтой  
**N** = Выходной вал  
**D** = Односторонний шлицевой вал  
**DB** = Двусторонний шлицевой вал  
**CD** = Шлицевой полюй вал  
**FD** = Фланцевый  
**FDB** = Двусторонний фланцевый  
**QL** = Quick Locking  
**L** = Подготовлен для "Quick Locking "

- **[\*3] Diametro albero:**  
 Vedi tabella .

- **[\*3] Shaft diameter:**  
 See table .

- **[\*3] Диаметр выходного вала:**  
 Смотри таблицу.

| Grandezza<br>Size<br>Габарит |  |                      |   |             |   |   |   |  |   |   |  |
|------------------------------|--|----------------------|---|-------------|---|---|---|--|---|---|--|
|                              | Albero forato<br>Shaft with keyway<br>Полюй вал со шпоночным пазом |                      | Albero forato con calettatore<br>Hollow shaft with shrink disc<br>Полюй вал со стяжной муфтой |             | Sporgente Integrale<br>Output shaft<br>Цилиндрический вал | Bisporgente integrale<br>Double output shaft<br>Двусторонний цилиндрический вал | Sporgente Scanalato<br>Splined output shaft<br>Шлицевой | Bisporgente integrale Scanalato<br>Double splined shaft<br>Двусторонний шлицевой | Albero forato Scanalato<br>Splined hollow shaft<br>Полюй шлицевой | Flangia brocciata<br>Broached flange<br>Фланцевый | Flangia brocciata Bisporgente<br>Double broached<br>Двусторонний фланцевый |
|                              | Стандарт   | Опция                | Стандарт  | Опция       | Стандарт<br>Опция   |   |   |  |   |   |  |
|                              | -  | ...                  | <b>C</b>  | <b>C...</b> | <b>N</b>  | <b>B</b>  | <b>D</b>  | <b>DB</b>  | <b>CD</b>   | <b>FD</b>   | <b>FDB</b>   |
| <b>63</b>                    | ∅ 30   | ∅ 25<br>∅ 28         | ∅ 30  | -           | ∅ 30 Стандарт   |   | DIN 5482<br>28 x 25                                     | DIN 5482<br>28 x 25  | -   |   |  |
| <b>71</b>                    | ∅ 35   | ∅ 30<br>∅ 32         | ∅ 35  |             | ∅ 35 Стандарт   |   | DIN 5482<br>35 x 31                                     | DIN 5482<br>35 x 31  | -   |   |  |
| <b>80</b>                    | ∅ 32   | ∅ 30<br>∅ 35         | ∅ 35  |             | ∅ 32 Стандарт   |   | DIN 5482<br>40 x 36                                     | DIN 5482<br>35 x 31  | DIN 5482<br>40 x 36   |   |  |
| <b>90</b>                    | ∅ 40   | ∅ 42<br>∅ 45<br>∅ 48 | ∅ 40  |             | ∅ 40 Стандарт   |   | DIN 5482<br>40 x 36                                     | DIN 5482<br>40 x 36  | -   |   |  |
| <b>100</b>                   | ∅ 45   | ∅ 40<br>∅ 50         | ∅ 45  |             | ∅ 45 Стандарт   |   | DIN 5482<br>58 x 53                                     | DIN 5482<br>45 x 41  | DIN 5482<br>58 x 53   |   |  |
| <b>112</b>                   | ∅ 50   | ∅ 55                 | ∅ 50  |             | ∅ 50 Стандарт   |   | DIN 5482<br>50 x 45                                     | DIN 5482<br>50 x 45  | -   |   |  |
| <b>125</b>                   | ∅ 55   | ∅ 50<br>∅ 60         | ∅ 55  |             | ∅ 55 Стандарт   |   | DIN 5482<br>70 x 64                                     | DIN 5482<br>55 x 50  | DIN 5482<br>70 x 64   |   |  |
| <b>132</b>                   | ∅ 60   | ∅ 70                 | ∅ 60  | ∅ 70        | ∅ 60 Стандарт<br>∅ 70 Опция                               |   | FIAT 70   | DIN 5482<br>70 x 64  | FIAT 70   |   |  |
| <b>140</b>                   | ∅ 70   | ∅ 60                 | ∅ 70  | -           | ∅ 70 Стандарт   |   | FIAT 70   | DIN 5482<br>70 x 64  | FIAT 70   |   |  |
| <b>150</b>                   | ∅ 70   | ∅ 80                 | ∅ 70  | ∅ 80        | ∅ 70 Стандарт<br>∅ 80 Optional                            |   | FIAT 80   | DIN 5482<br>80 x 74  | FIAT 80   |   |  |
| <b>170</b>                   | ∅ 90   | -                    | ∅ 90  | -           | ∅ 90 Стандарт   |   | FIAT 95   | DIN 5482<br>90 x 84  | FIAT 95   |   |  |
| <b>190</b>                   | ∅ 100  | -                    | ∅ 100   | -           | ∅ 100 Стандарт  |   | DIN 5480<br>105 x 80                                    | DIN 5482<br>100 x 94   | DIN 5480<br>105 x 80  |   |  |



1.2 Designazione

1.2 Designation

1.2 Маркировка

• **[\*3] Diametro albero:**  
Vedi tabella .

• **[\*3] Shaft diameter:**  
See table .

• **[\*3] Диаметр вала:**  
Смотри таблицу.

|                            |                        |  |
|----------------------------|------------------------|--|
| Grandezza<br>Size<br>Größe | <p>"Quick Locking"</p> | <p>Predisposizione "Quick Locking"<br/>Adjustement "Quick Locking"<br/>Подготовлен для "Quick Locking"</p>                                       |
|                            | 71                     | Contattare nostro ufficio tecnico commerciale<br>Please, contact our technical sales dept.<br>Пожалуйста, свяжитесь с нашим терхнический отделом |
|                            | 80                     |  |
|                            | 90                     |  |
|                            | 100                    |  |
|                            | 112                    |  |
|                            | 125                    |  |
|                            | 132                    |  |
|                            | 140                    |  |
|                            | 150                    |  |
| 170                        |                        |  |
| 190                        |                        |  |

• **[\*4] Posizione Albero:**  
Nessuna indicazione = lato destro (standard);  
**S** = lato sinistro, montaggio dalla parte opposta (opzionale).

• **[\*4] Mounting Shaft:**  
No indication (standard) = on right side;  
**S** = on left side, on the opposite.

• **[\*4] Положение вала:**  
Не указано (Стандарт) = справа;  
**S** = слева.

|   |  |                                   |  |  |           |
|---|--|-----------------------------------|--|--|-----------|
| Quick Locking   |  | 132-150-170-190<br>80-100-125-140 |  |  | 71-90-112 |
| Albero forato con calettatore<br>Hollow shaft with shrink disc<br>Полый со стяжной муфтой |  |                                   |  |  | —         |
| Sporgente Integrale<br>Output shaft<br>Цилиндрический                                     |  |                                   |  |  | —         |
| Sporgente Scanalato<br>Splined output shaft<br>Шлицевой                                   |  |                                   |  |  | —         |
| Albero forato Scanalato<br>Splined hollow shaft<br>Полый шлицевой                         |  |                                   |  |  | —         |
| Flangia brocciata<br>Broached flange<br>Фланцевый   |  |                                   |  |  | —         |



1.2 Designazione

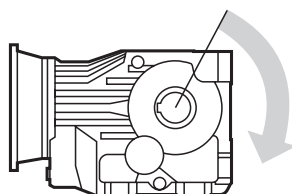
1.2 Designation

1.2 Маркировка

- **[\*5] Senso di rotazione (valido solo se richiesto dispositivo antiretro):**  
**O** = ORARIO (il riduttore può ruotare solo in senso orario visto dal lato destro come in figura);  
**A** = ANTIORARIO.

- **[\*5] Rotation sense (only necessary for solution with backstop device):**  
**O** = CLOCKWISE (looking at the gearbox from the perspective shown below).  
**A** = ANTICLOCKWISE.

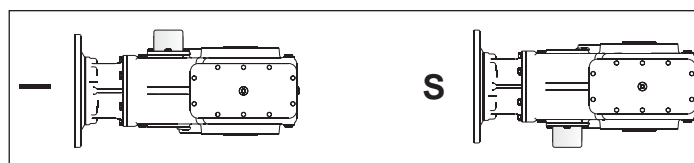
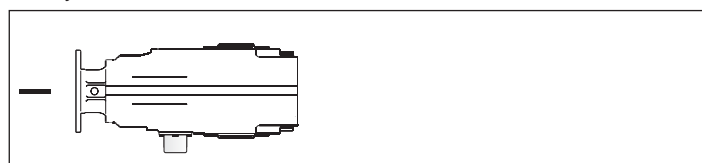
- **[\*5] Направление вращения (только для ограничителей обратного хода):**  
**O** = по часовой стрелке  
**A** = против часовой стрелки



- **[\*6] Posizione antiretro:**  
 Nessuna indicazione = (standard);  
**S** = montaggio dalla parte opposta (opzionale).  
 N.B.  
 only 80-100-125-132-140-150-170-190

- **[\*6] Mounting backstop device:**  
 No indication = (standard);  
**S** = on the opposite.  
 N.B.  
 solo 80-100-125-132-140-150-170-190

- **[\*6] Положение ограничителя обратного хода:**  
 Не указано = (Стандарт);  
**S** = с противоположной стороны.  
 ПРИМЕЧАНИЕ  
 Для 80-100-125-132-140-150-170-190



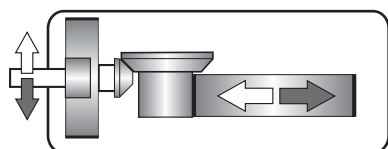
80 - 100 - 125 - 140

132 - 150 - 170 - 190

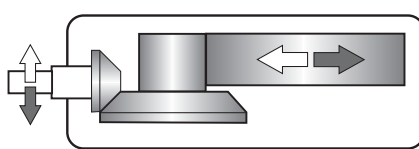
- **[\*7] Esecuzione Grafica**  
 Nessuna indicazione = Come in figura (Standard);  
 NB:  
 Solo per le grandezze **80-100-125-132-140-150-170-190** è possibile concordare una esecuzione speciale con nostro Ufficio Commerciale.

- **[\*7] Shaft arrangement**  
 No indication = Like a picture (standard);  
 NB:  
 Only for sizes **80-100-125-132-140-150-170-190** is available to agree a special arrangement with our sales dept.

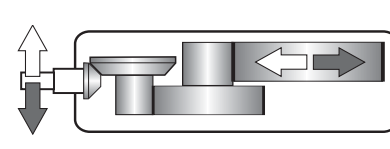
- **[\*7] Расположение валов**  
 Не указано = Как на картинке (Станд.)  
 Примечание:  
 Только для габаритов **80-100-125-132-140-150-170-190** необходимо согласование с нашим отделом продаж.



63-71-90-112



80-100-125-140



132-150-170-190

Altre specifiche:

Further specification:

Другие спецификации:

- **[M2, M3, M4, M5, M6] Posizioni di montaggio con indicazione dei tappi di livello, carico e scarico; se non specificato si considera standard la posizione M1 (vedi par. 1.4).**
- **[T] Braccio di reazione.**  
 Braccio di reazione (vedi par. 1.9).  
**E' possibile montare il braccio di reazione solo sulle versioni flangiate .**
- **[2, 3, 4] Posizione della morsettiera del motore se diversa da quella standard (1).**

- **[M2, M3, M4, M5, M6] Mounting position with indication of breather level and drain plugs; if not specified, standard position is M1 (see par. 1.4).**
- **[T] Torque arm**  
 (see pa. 1.9).  
 Only to flange casing is possible to mount a torque arm.
- **[2, 3, 4] Position of the motor terminal box if different from the standard one (1).**


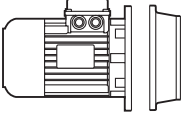

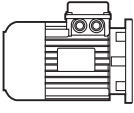
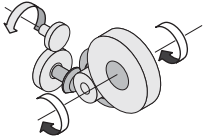
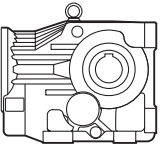
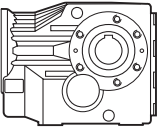
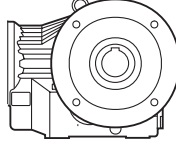
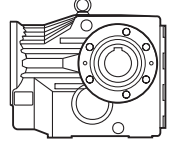
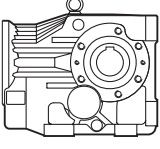
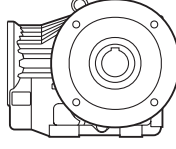
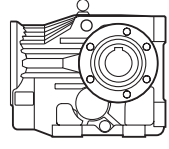
- Если при заказе монтажное положение не указано, редуктор будет оснащен пробками для монтажного положения **M1**. (см. Часть 1.4).
- **[T] Реактивный кронштейн**  
 (см. Часть 1.9)  
 Возможна установка только на исполнение F
- Положения клемной коробки **[2, 3, 4]**, отличаются от стандартного положения [1]


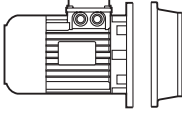

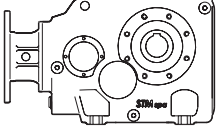
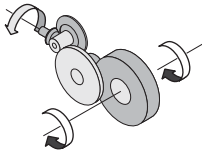
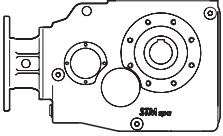
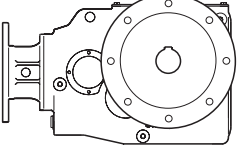
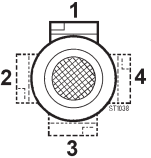
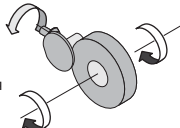
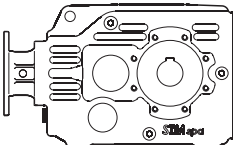
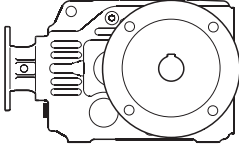


1.3 Versioni

1.3 Versions

1.3 Исполнение

|  |  |   |
|--|--|---|
| <p>OM. (IEC) → </p> <p>OM. (kW) → </p> <p>OR. → </p> <p>OC. → </p> <p> <br/>         Senso di rotazione<br/>         Direction of rotation<br/>         Направление вращения</p> | <p> <b>P</b></p> <p> <b>F</b>       <b>F..F</b>       <b>F..P</b></p> | <p><b>71</b><br/><b>90</b><br/><b>112</b></p> |
| <p> <b>P</b>       <b>P..F</b>       <b>P..P</b></p>   | <p><b>63</b></p>   |   |

|   |   |  |
|---|---|--|
| <p>OM. (IEC) → </p> <p>OM. (kW) → </p> <p>OR. → </p> | <p> <b>P</b></p> <p> <br/>         Senso di rotazione<br/>         Direction of rotation<br/>         Направление вращения</p> <p> <b>F</b>       <b>F..F</b></p> | <p><b>132</b><br/><b>150</b><br/><b>170</b><br/><b>190</b></p> |
| <p><b>1- STANDARD</b></p> <p></p> <p>Posizione morsetteria<br/>         Terminal board position<br/>         Положение клеммной коробки</p>  | <p> <br/>         Senso di rotazione<br/>         Direction of rotation<br/>         Направление вращения</p> <p> <b>F</b>       <b>F..F</b></p>   | <p><b>80</b><br/><b>100</b><br/><b>125</b><br/><b>140</b></p>  |



1.4 Lubrificazione

1.4 Lubrication

1.4 Смазка

Lubrificazione riduttori  
Gearboxes lubrication  
Смазка редукторов

OM - OR - OC

**Generalità**

Si consiglia l'uso di oli a base sintetica. (Vedere a tale proposito le indicazioni riportate nel capitolo A, paragrafo 1.6). Nella Tab. sono riportati i quantitativi di olio necessari per il corretto funzionamento dei riduttori.

**Prescrizioni in fase d'ordine e stato di fornitura**

I riduttori della grandezza 63 è forniti completi di olio sintetico di viscosità ISO 320.  
Per questi riduttori **non è necessario** specificare la posizione di montaggio.  
I riduttori della grandezza 71 è forniti completi di olio sintetico di viscosità ISO 320.  
Per questi riduttori **è necessario** specificare la posizione di montaggio.  
I riduttori nelle grandezze 80, 90, 100, 112, 125, 132, 140, 150, 170, 190 sono forniti predisposti per lubrificazione ad olio ma privi di lubrificante il quale potrà essere fornito a richiesta.  
Per questi riduttori **è necessario** specificare la posizione di montaggio.

**General information**

The use of synthetic oil is recommended (see details in Chapter A, paragraph 1.6). Tab. shows the quantities of oil required for correct parallel-shaft mounted gearbox performance.

**Ordering phase requirements and state of supply**

Size 63 gearbox is supplied with ISO 320 viscosity synthetic oil.  
**It is not necessary** to specify mounting position of this gearbox.  
Size 71 gearbox is supplied with ISO 320 viscosity synthetic oil.  
**It is necessary** to specify the mounting position with these gearboxes.  
Size 80, 90, 100, 112, 125, 132, 140, 150, 170 and 190 are supplied pre-arranged for oil lubrication but without lubricant that can be requested separately.  
**It is necessary** to specify the mounting position with these gearboxes.

**Общая информация**

Рекомендуется использовать синтетические масла (см. Главу А, параграф 1.4.) Таблица отображает необходимое количество масла в зависимости от монтажного положения

**Условия к заказу изделия**  
Редукторы 63 типоразмера поставляются заправленными синтетическим маслом вязкостью ISO 320 сСт., указывать монтажное положение **не требуется**.

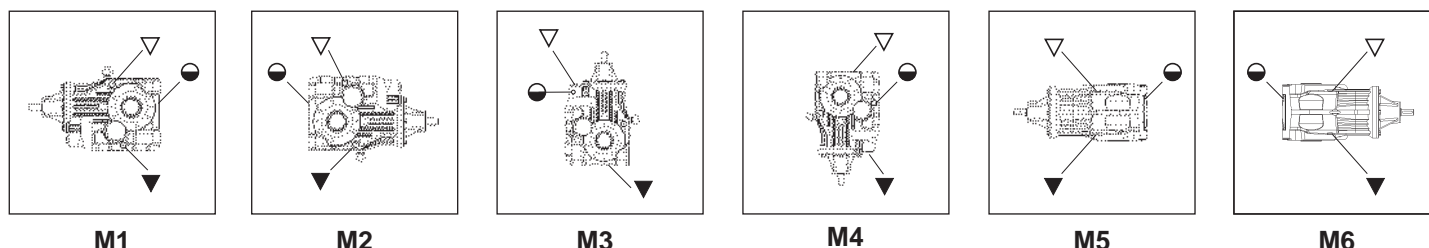
Редукторы 71 типоразмера поставляются заправленными синтетическим маслом вязкостью ISO 320 сСт. **Необходимо** указать требуемое монтажное положение для данных редукторов. Редукторы 80, 90, 100, 112, 125, 132, 140, 150, 170 и 190 типоразмеров поставляются без смазки, которая должна быть заказана отдельно. **Необходимо** указать требуемое монтажное положение для данных редукторов.

Posizioni di montaggio

Mounting positions

Монтажные положения

63 - 71 - 90 - 112



| CON ANTIRETRO / WITH ANTIRUN-BACK DEVICE / С ОГРАНИЧИТЕЛЕМ ОБРАТНОГО ХОДА |   |       |       |       |       |       |  |   |   |
|---|---|-------|-------|-------|-------|-------|--|---|---|
| Quantità di lubrificante / Lubricant Quantity / Количество смазки (кг)    |   |       |       |       |       |       |  |   |   |
| OM<br>OR - OC   | Posizioni di montaggio / Mounting Positions / Монтажные положения |       |       |       |       |       | Stato di fornitura<br>State of supply<br>Состояние поставки  | * n°. tappi olio<br>* No. of plugs<br>Кол-во пробок | Pos. montaggio<br>Mounting position<br>Указание монтажа |
|   | M1  | M2    | M3    | M4    | M5    | M6    |  |   |   |
| 63  | 1.260   |       |       |       |       |       | Riduttori forniti completi di olio sintetico<br>Gearboxes supplied with synthetic oil<br>Редукторы поставляются заправленными синтетическим маслом | 1   | <b>Non necessaria</b><br>Not necessary<br>Не требуется  |
| 71  | 1.350   | 1.250 | 1.850 | 1.550 | 1.700 | 1.700 | 1  | <b>Necessaria</b><br>Necessary<br>Необходимо        |   |
| 90  | 2.700   | 2.700 | 3.600 | 2.700 | 2.700 | 2.700 | 7  |   |   |
| 112   | 5.000   | 5.000 | 7.500 | 5.000 | 5.000 | 5.000 | 7  |   |   |

| SENZA ANTIRETRO / WITHOUT ANTIRUN-BACK DEVICE / OHNE UMKEHRSCHTZVORRICHTUNG |   |       |       |       |       |       |  |  |   |
|---|---|-------|-------|-------|-------|-------|--|--|---|
| Quantità di lubrificante / Lubricant Quantity / Количество смазки (кг)      |   |       |       |       |       |       |  |  |   |
| OM<br>OR - OC   | Posizioni di montaggio / Mounting Positions / Монтажные положения |       |       |       |       |       | Stato di fornitura<br>State of supply<br>Состояние поставки  | * n°. tappi olio<br>* No. of plugs<br>Anzahl Betriebschraube | Pos. montaggio<br>Mounting position<br>Указание монтажа |
|   | M1  | M2    | M3    | M4    | M5    | M6    |  |  |   |
| 63  | 1.300   |       |       |       |       |       | Riduttori forniti completi di olio sintetico<br>Gearboxes supplied with synthetic oil<br>Редукторы поставляются заправленными синтетическим маслом | 1  | <b>Non necessaria</b><br>Not necessary<br>Не требуется  |
| 71  | 1.350   | 1.250 | 1.950 | 1.550 | 1.700 | 1.700 | 1  | <b>Necessaria</b><br>Necessary<br>Необходимо                 |   |
| 90  | 3.000   | 3.000 | 3.850 | 3.000 | 3.000 | 3.000 | 7  |  |   |
| 112   | 5.500   | 5.500 | 8.200 | 5.500 | 5.500 | 5.500 | 7  |  |   |



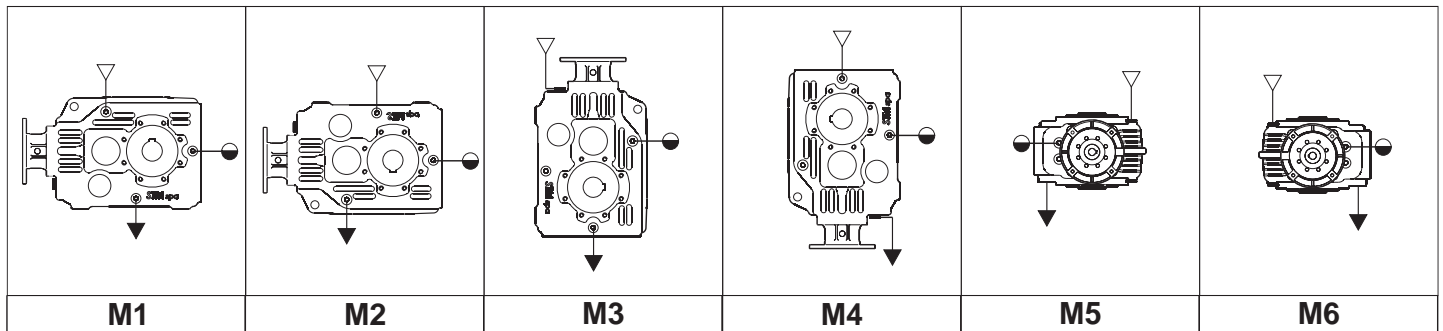


## 1.4 Lubrificazione

## 1.4 Lubrication

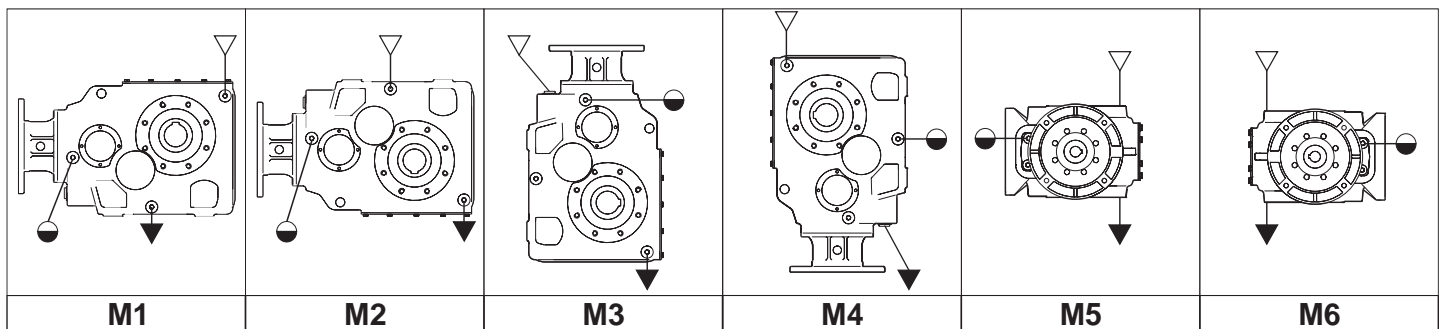
## 1.4 Смазка

## 80 - 100 - 125 - 140



| Quantità di lubrificante / Lubricant Quantity / Количество смазки (кг) |   |      |      |      |      |      |   |   |  |
|--|---|------|------|------|------|------|---|---|--|
| OM<br>OR   | Posizioni di montaggio / Mounting Positions / Монтажные положения |      |      |      |      |      | Stato di fornitura<br>State of supply<br>Состояние поставки   | * n°. tappi olio<br>* No. of plugs<br>Кол-во пробок | Pos. montaggio<br>Mounting position<br>Указание монтажа    |
|  | M1  | M2   | M3   | M4   | M5   | M6   |   |   |  |
| 80   | 1.00  | 1.00 | 1.40 | 1.20 | 1.30 | 1.30 | Riduttori predisposti per lubrificazione ad olio<br>Gearboxes supplied ready for oil lubrication<br>Редукторы подготовленные к смазке | 8   | <b>Necessaria</b><br><b>Necessary</b><br><b>Необходимо</b> |
| 100  | 2.20  | 2.20 | 2.50 | 2.50 | 2.60 | 2.60 |   |   |  |
| 125  | 4.00  | 4.00 | 4.40 | 4.40 | 4.50 | 4.50 |   |   |  |
| 140  | 9.10  | 9.10 | 10.2 | 10.5 | 13.3 | 13.3 |   |   |  |

## 132 - 150 - 170 - 190



| Quantità di lubrificante / Lubricant Quantity / Schmiermittelmenge (kg) |   |    |      |     |      |      |   |   |  |
|---|---|----|------|-----|------|------|---|---|--|
| OM<br>OR  | Posizioni di montaggio / Mounting Positions / Монтажные положения |    |      |     |      |      | Stato di fornitura<br>State of supply<br>Состояние поставки   | * n°. tappi olio<br>* No. of plugs<br>Кол-во пробок | Pos. montaggio<br>Mounting position<br>Указание монтажа    |
|   | M1  | M2 | M3   | M4  | M5   | M6   |   |   |  |
| 132   | 8   | 8  | 14   | 7.5 | 11   | 11   | Riduttori predisposti per lubrificazione ad olio<br>Gearboxes supplied ready for oil lubrication<br>Редукторы подготовленные к смазке | 8   | <b>Necessaria</b><br><b>Necessary</b><br><b>Необходимо</b> |
| 150   | 11  | 11 | 21   | 12  | 16.5 | 16.5 |   |   |  |
| 170   | 17  | 17 | 33   | 17  | 24.5 | 24.5 |   |   |  |
| 190   | 23  | 25 | 43.8 | 25  | 33   | 33   |   |   |  |

- Carico / Breather plug / Воздушный клапан  
 Livello / Level plug / Уровневая пробка  
 Scarico / Drain plug / Сливная пробка



Le quantità di olio sono approssimative; per una corretta lubrificazione occorre fare riferimento al livello segnato sul riduttore.

**ATTENZIONE**

- A) Se in fase d'ordine la posizione di montaggio è omessa, il riduttore verrà fornito con i tappi predisposti per la posizione M1.  
 B) Il tappo di sfiato è allegato solo nei riduttori che hanno più di un tappo olio.  
 C) Eventuali forniture con predisposizioni tappi diverse da quella indicata in tabella, dovranno essere concordate.  
 D) Nei riduttori dove è necessario specificare la posizione di montaggio, la posizione richiesta è indicata nella targhetta del riduttore.

Oil quantities listed in the table are approximate; to ensure correct lubrication, please refer to the level mark on the gear unit.

**WARNING**

- A) It is necessary to specify the mounting position when ordering. If the mounting position is not specified in the ordering phase, the gearbox supplied will have plugs pre-arranged for position M1.  
 B) A breather plug is supplied only with gearboxes that have more than one oil plug.  
 C) The supply of gearboxes with different plug pre-arrangements has to be agreed with the manufacturer.  
 D) The gearboxes that need a specific assembling position have the indication of it on the label of the gearbox.

Приведенные значения необходимого количества масла приблизительны. При заправке редуктора маслом ориентируйтесь по пробке уровня масла.

**ВНИМАНИЕ**

- A) Если при заказе монтажное положение не было указано, редуктор будет укомплектован пробками для монтажной позиции M1.  
 B) Воздушными клапанами комплектуются только редукторы, имеющие более, чем одну пробку.  
 C) Иные варианты установки пробок должны быть согласованы с производителем.  
 D) Для редукторов, в маркировке которых необходимо указывать монтажное положение, оно указывается на заводской табличке.

**1.5 Carichi radiali e assiali**

Quando la trasmissione del moto avviene tramite meccanismi che generano carichi radiali sull'estremità dell'albero, è necessario verificare che i valori risultanti non eccedano quelli indicati nelle tabelle.

Nella Tab. 3.4 sono riportati i valori dei carichi radiali ammissibili per l'albero veloce ( $Fr_1$ ). Come carico assiale ammissibile contemporaneo si ha:

$$Fa_1 = 0.2 \times Fr_1$$

Tab. 3.4

**1.5 Axial and overhung load**

*Should transmission movement determine radial loads on the angular shaft end, it is necessary to make sure that resulting values do not exceed the ones indicated in the tables.*

*In Table 3.4 permissible radial load for input shaft are listed ( $Fr_1$ ). Contemporary permissible axial load is given by the following formula:*

$$Fa_1 = 0.2 \times Fr_1$$

**1.5 Радиальная и осевая нагрузки**

При передаче вращения через механизмы, создающие радиальную нагрузку на вал (шкивы, муфты, звездочки), необходимо проверить, чтобы значения этих нагрузок не превышали указанные в таблице.

В таблице 2.3 приведены допустимые радиальной нагрузки ( $Fr_1$ ) для входного вала. Для определения допустимой аксиальной нагрузки используйте формулу:

$$Fa_1 = 0.2 \times Fr_1$$

**63 - 71 - 80 - 90 - 100 - 112 - 125**

| $n_1$<br>[min <sup>-1</sup> ] | $Fr_1$ [N] |     |     |      |      |      |      |
|-------------------------------|------------|-----|-----|------|------|------|------|
|                               | OR .       |     |     |      |      |      |      |
|                               | 63         | 71  | 80  | 90   | 100  | 112  | 125  |
| 2800                          | 320        | 430 | 450 | 520  | 650  | 600  | 800  |
| 1400                          | 400        | 550 | 550 | 700  | 800  | 800  | 1000 |
| 900                           | 450        | 600 | 600 | 800  | 900  | 920  | 1200 |
| 500                           | 500        | 850 | 850 | 1100 | 1000 | 1300 | 1600 |

**132 - 140 - 150 - 170 - 170**

| $n_1$<br>[min <sup>-1</sup> ] | $Fr_1$ [N] |      |     |     |     |
|-------------------------------|------------|------|-----|-----|-----|
|                               | OR .       |      |     |     |     |
|                               | 132        | 140  | 150 | 170 | 190 |
| 2800                          | *          | 1500 | *   | *   | *   |
| 1400                          |            | 2000 |     |     |     |
| 900                           |            | 2500 |     |     |     |
| 500                           |            | 3000 |     |     |     |

\*Contattare il ns. servizio tecnico / Contact our technical dept / Свяжитесь с нашим техническим отделом

In Tab. 3.5 sono riportati i valori dei carichi radiali ammissibili per l'albero lento ( $Fr_2$ ). Come carico assiale ammissibile contemporaneo si ha:

$$Fa_2 = 0.2 \times Fr_2$$

*In Table 3.5 permissible radial loads for output shaft are listed ( $Fr_2$ ). Permissible axial load is given by the following formula:*

$$Fa_2 = 0.2 \times Fr_2$$

В таблице 3.5 приведены допустимые радиальной нагрузки ( $Fr_2$ ) для выходного вала. Для определения допустимой аксиальной нагрузки используйте формулу:

$$Fa_2 = 0.2 \times Fr_2$$

**C**



1.5 Carichi radiali e assiali

1.5 Axial and overhung load

1.5 Радиальная и осевая нагрузки

Tab. 3.5

| 63 - 71 - 80 - 90 - 100 - 112 - 125 |      |      |      |       |       |       |       |
|-------------------------------------|------|------|------|-------|-------|-------|-------|
| Fr <sub>2</sub> [N]                 |      |      |      |       |       |       |       |
| n <sub>2</sub> [min <sup>-1</sup> ] | 63   | 71   | 80   | 90    | 100   | 112   | 125   |
| 400                                 | 1500 | 2900 | 5000 | 9000  | 8000  | 11000 | 12500 |
| 320                                 | 1750 | 3000 | 5500 | 10000 | 9000  | 11500 | 14000 |
| 260                                 | 1950 | 3300 | 6000 | 10600 | 10000 | 12000 | 16000 |
| 200                                 | 2050 | 3600 | 6000 | 11400 | 10000 | 12500 | 16000 |
| 160                                 | 2250 | 3700 | 6000 | 12000 | 10000 | 13200 | 16000 |
| 125                                 | 2400 | 4050 | 6000 | 12500 | 10000 | 13300 | 16000 |
| 90                                  | 2750 | 4400 | 6500 | 13500 | 10000 | 15000 | 16000 |
| 60                                  | 2900 | 4800 | 7100 | 13500 | 10600 | 16600 | 17000 |
| 40                                  | 3300 | 5300 | 7500 | 13500 | 11800 | 17500 | 19000 |
| 25                                  | 4000 | 6500 | 8000 | 13500 | 12500 | 17500 | 20000 |
| 16                                  | 4500 | 6500 | 8000 | 13500 | 12500 | 17500 | 20000 |
| 10                                  | 5300 | 6500 | 8000 | 13500 | 12500 | 17500 | 20000 |
| 5                                   | 6400 | 6500 | 8000 | 13500 | 12500 | 17500 | 20000 |

| 132 - 140 - 150 - 170 - 190         |       |       |       |       |       |
|-------------------------------------|-------|-------|-------|-------|-------|
| Fr <sub>2</sub> [N]                 |       |       |       |       |       |
| n <sub>2</sub> [min <sup>-1</sup> ] | 132   | 140   | 150   | 170   | 190   |
| 320                                 | 13500 | 14000 | 17500 | 19400 | 25200 |
| 250                                 | 15500 | 16000 | 19200 | 21100 | 27800 |
| 200                                 | 16500 | 18000 | 20500 | 23300 | 29500 |
| 160                                 | 17500 | 18500 | 22100 | 24800 | 32000 |
| 112                                 | 19000 | 20000 | 23500 | 27000 | 35200 |
| 63                                  | 23000 | 28000 | 27500 | 34200 | 44600 |
| 36                                  | 29000 | 30000 | 34000 | 41000 | 53200 |
| <12.5                               | 32500 | 35000 | 43000 | 57000 | 65000 |

I carichi radiali indicati nelle tabelle si intendono applicati a metà della sporgenza dell'albero lento standard (vedi fig. 2.6) e sono riferiti ai riduttori operanti con fattore di servizio 1.

Valori intermedi relativi a velocità non riportate possono essere ottenuti per interpolazione considerando però che Fr<sub>1</sub> a 500 min<sup>-1</sup> e Fr<sub>2</sub> a 5 min<sup>-1</sup> rappresentano i carichi massimi consentiti. Per i carichi non agenti sulla mezzeria dell'albero lento o veloce si ha:

The radial loads shown in the tables are applied on the middle of standard shaft extensions (see fig. 2.6). Base of these values is a service factor 1.

Values for speeds that are not listed can be obtained through interpolation but it must be considered that Fr<sub>1</sub> at 500 min<sup>-1</sup> and Fr<sub>2</sub> at 5 min<sup>-1</sup> represent the maximum allowable loads.

For radial loads which are not applied on the middle of the shafts, the following values can be calculated:

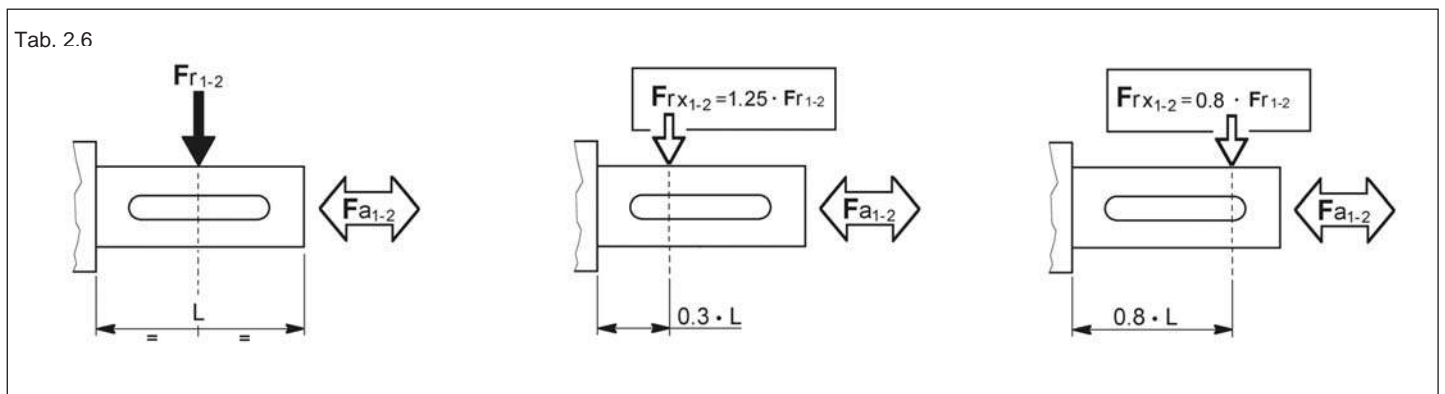
Радиальные нагрузки указанные в таблицах соответствуют точке приложения усилия к центру вала и применимы к редукторам с сервис-фактором 1. Не указанные промежуточные значения скоростей, могут быть получены путем интерполяции, но необходимо учитывать, что Fr<sub>1</sub> при 500 min<sup>-1</sup> и Fr<sub>2</sub> при 5 min<sup>-1</sup> представляют собой максимально допустимые нагрузки. Значения нагрузок, которые приложены не по осевой линии выходного вала могут быть будут получены расчетом:

a 0.3 della sporgenza:  
Fr<sub>x</sub> = 1.25 x Fr<sub>1-2</sub>  
a 0.8 dalla sporgenza:  
Fr<sub>x</sub> = 0.8 x Fr<sub>1-2</sub>

at 0.3 from extension:  
Fr<sub>x</sub> = 1.25 x Fr<sub>1-2</sub>  
at 0.8 from extension:  
Fr<sub>x</sub> = 0.8 x Fr<sub>1-2</sub>

При 0.3L Fr<sub>x</sub> = 1.25 x Fr<sub>1-2</sub>  
При 0.8L Fr<sub>x</sub> = 0.8 x Fr<sub>1-2</sub>

Tab. 2.6





## OR 63



10.5

| ir    | $n_1 = 2800 \text{ min}^{-1}$ |          |      |    | $n_1 = 1400 \text{ min}^{-1}$ |          |      |    | $n_1 = 900 \text{ min}^{-1}$ |          |      |    | $n_1 = 500 \text{ min}^{-1}$ |          |      |    | IEC  |
|-------|-------------------------------|----------|------|----|-------------------------------|----------|------|----|------------------------------|----------|------|----|------------------------------|----------|------|----|--|
|       | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD |  |
|       | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  |  |
| 7.9   | 354                           | 140      | 5.8  | 90 | 177                           | 170      | 3.5  | 90 | 114                          | 190      | 2.5  | 90 | 63                           | 200      | 1.5  | 90 | 112 B5<br>112 B14<br><br>100 B5<br>100 B14<br><br>90 B5<br>90 B14<br><br>80 B5<br>80 B14<br><br>71 B5<br><br>63 B5 |
| 10.3  | 272                           | 150      | 4.7  | 90 | 136                           | 185      | 2.9  | 90 | 88                           | 200      | 2.0  | 90 | 49                           | 215      | 1.2  | 90 |  |
| 11.5  | 244                           | 155      | 4.4  | 90 | 122                           | 190      | 2.7  | 90 | 78                           | 205      | 1.9  | 90 | 44                           | 220      | 1.1  | 90 |  |
| 13.3  | 211                           | 175      | 4.3  | 90 | 105                           | 220      | 2.7  | 90 | 68                           | 235      | 1.9  | 90 | 38                           | 245      | 1.1  | 90 |  |
| 14.8  | 189                           | 180      | 4.0  | 90 | 94                            | 220      | 2.4  | 90 | 61                           | 240      | 1.7  | 90 | 34                           | 250      | 0.99 | 90 |  |
| 17.2  | 163                           | 185      | 3.5  | 90 | 82                            | 220      | 2.1  | 90 | 52                           | 245      | 1.5  | 90 | 29                           | 255      | 0.86 | 90 |  |
| 19.5  | 143                           | 190      | 3.2  | 90 | 72                            | 230      | 1.9  | 90 | 46                           | 245      | 1.3  | 90 | 26                           | 255      | 0.77 | 90 |  |
| 23.7  | 118                           | 220      | 3.0  | 90 | 59                            | 240      | 1.6  | 90 | 38                           | 260      | 1.1  | 90 | 21                           | 270      | 0.66 | 90 |  |
| 27.5  | 102                           | 225      | 2.7  | 90 | 51                            | 240      | 1.4  | 90 | 33                           | 260      | 1.0  | 90 | 18.2                         | 270      | 0.57 | 90 |  |
| 31.2  | 90                            | 230      | 2.4  | 90 | 45                            | 240      | 1.3  | 90 | 29                           | 260      | 0.88 | 90 | 16.0                         | 270      | 0.50 | 90 |  |
| 35.8  | 78                            | 230      | 2.1  | 90 | 39                            | 250      | 1.1  | 90 | 25                           | 260      | 0.76 | 90 | 14.0                         | 270      | 0.44 | 90 |  |
| 44.6  | 63                            | 230      | 1.7  | 90 | 31                            | 250      | 0.90 | 90 | 20                           | 260      | 0.61 | 90 | 11.2                         | 270      | 0.35 | 90 |  |
| 52.4  | 53                            | 230      | 1.4  | 90 | 27                            | 250      | 0.79 | 90 | 17.2                         | 260      | 0.52 | 90 | 9.5                          | 270      | 0.30 | 90 |  |
| 69.0  | 41                            | 230      | 1.1  | 90 | 20                            | 250      | 0.58 | 90 | 13.0                         | 260      | 0.39 | 90 | 7.2                          | 270      | 0.23 | 90 |  |
| 79.5  | 35                            | 230      | 0.94 | 90 | 17.6                          | 250      | 0.51 | 90 | 11.3                         | 260      | 0.34 | 90 | 6.3                          | 270      | 0.20 | 90 |  |
| 90.6  | 31                            | 200      | 0.72 | 90 | 15.4                          | 230      | 0.41 | 90 | 9.9                          | 250      | 0.29 | 90 | 5.5                          | 265      | 0.17 | 90 |  |
| 103.8 | 27                            | 200      | 0.63 | 90 | 13.5                          | 235      | 0.37 | 90 | 8.7                          | 250      | 0.25 | 90 | 4.8                          | 265      | 0.15 | 90 |  |
| 129.3 | 22                            | 200      | 0.51 | 90 | 10.8                          | 240      | 0.30 | 90 | 7.0                          | 260      | 0.21 | 90 | 3.9                          | 270      | 0.12 | 90 |  |
| 151.9 | 18.4                          | 205      | 0.44 | 90 | 9.2                           | 245      | 0.26 | 90 | 5.9                          | 260      | 0.18 | 90 | 3.3                          | 280      | 0.11 | 90 |  |
| 200.1 | 14.0                          | 210      | 0.34 | 90 | 7.0                           | 250      | 0.20 | 90 | 4.5                          | 260      | 0.14 | 90 | 2.5                          | 280      | 0.08 | 90 |  |
| 243.3 | 11.5                          | 230      | 0.31 | 90 | 5.8                           | 250      | 0.17 | 90 | 3.7                          | 270      | 0.12 | 90 | 2.1                          | 290      | 0.07 | 90 |  |
| 280.4 | 10.0                          | 230      | 0.27 | 90 | 5.0                           | 250      | 0.15 | 90 | 3.2                          | 280      | 0.10 | 90 | 1.8                          | 290      | 0.06 | 90 |  |
| 346.4 | 8.1                           | 230      | 0.22 | 90 | 4.0                           | 250      | 0.12 | 90 | 2.6                          | 280      | 0.08 | 90 | 1.4                          | 290      | 0.05 | 90 |  |

|               |  |
|---------------|--|
| $P_{tN}$ [kW] | tutti i rapporti<br>all ratios<br>Все передачи |
|               | 2.8  |

N.B. Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni contattare l'ufficio tecnico STM.

*NOTE. Please pay attention to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (comp. par. A-1.5). For details please contact our technical department). For details please contact our technical*

ПРИМЕЧАНИЕ. Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5). Для получения информации обращайтесь в наш технический отдел.

N.B. I pesi riportati sono indicativi e possono variare in funzione della versione del riduttore.

*NOTE. Listed weights are for reference only and can vary according to the gearbox version.*

ПРИМЕЧАНИЕ. Указанный вес соответствует только исполнению с цилиндрических входным валом



OR 71



18.0

| ir    | n <sub>1</sub> = 2800 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 1400 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 900 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 500 min <sup>-1</sup> |                       |         |         | IEC               |
|-------|---|-----------------------|---------|---------|---|-----------------------|---------|---------|--|-----------------------|---------|---------|--|-----------------------|---------|---------|-------------------|
|       | n <sub>2</sub><br>min <sup>-1</sup>     | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>     | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% |                   |
| 6.9   | 408                                     | 220                   | 10.4    | 90      | 204                                     | 270                   | 6.4     | 90      | 131                                    | 294                   | 4.5     | 90      | 73                                     | 296                   | 2.5     | 90      | 112 B5<br>112 B14 |
| 8.4   | 333                                     | 250                   | 9.7     | 90      | 167                                     | 300                   | 5.8     | 90      | 107                                    | 312                   | 3.9     | 90      | 59                                     | 313                   | 2.1     | 90      |                   |
| 9.9   | 282                                     | 260                   | 8.5     | 90      | 141                                     | 320                   | 5.2     | 90      | 91                                     | 350                   | 3.7     | 90      | 50                                     | 350                   | 2.0     | 90      |                   |
| 11.4  | 246                                     | 280                   | 8.0     | 90      | 123                                     | 340                   | 4.9     | 90      | 79                                     | 380                   | 3.5     | 90      | 44                                     | 435                   | 2.2     | 90      |                   |
| 13.9  | 201                                     | 320                   | 7.5     | 90      | 100                                     | 400                   | 4.7     | 90      | 65                                     | 440                   | 3.3     | 90      | 36                                     | 490                   | 2.1     | 90      |                   |
| 16.5  | 170                                     | 330                   | 6.5     | 90      | 85                                      | 400                   | 4.0     | 90      | 55                                     | 440                   | 2.8     | 90      | 30                                     | 500                   | 1.7     | 90      |                   |
| 18.7  | 150                                     | 330                   | 5.8     | 90      | 75                                      | 410                   | 3.6     | 90      | 48                                     | 460                   | 2.6     | 90      | 27                                     | 560                   | 1.8     | 90      |                   |
| 22.9  | 122                                     | 350                   | 5.0     | 90      | 61                                      | 430                   | 3.1     | 90      | 39                                     | 490                   | 2.2     | 90      | 22                                     | 585                   | 1.5     | 90      |                   |
| 27.1  | 103                                     | 375                   | 4.5     | 90      | 52                                      | 460                   | 2.8     | 90      | 33                                     | 525                   | 2.0     | 90      | 18.5                                   | 597                   | 1.3     | 90      |                   |
| 30.6  | 92                                      | 375                   | 4.0     | 90      | 46                                      | 460                   | 2.5     | 90      | 29                                     | 525                   | 1.8     | 90      | 16.4                                   | 597                   | 1.1     | 90      |                   |
| 37.1  | 76                                      | 375                   | 3.3     | 90      | 38                                      | 460                   | 2.0     | 90      | 24                                     | 525                   | 1.5     | 90      | 13.5                                   | 597                   | 0.94    | 90      |                   |
| 42.6  | 66                                      | 375                   | 2.9     | 90      | 33                                      | 460                   | 1.8     | 90      | 21                                     | 525                   | 1.3     | 90      | 11.7                                   | 597                   | 0.81    | 90      |                   |
| 49.3  | 57                                      | 375                   | 2.5     | 90      | 28                                      | 460                   | 1.5     | 90      | 18.2                                   | 525                   | 1.1     | 90      | 10.1                                   | 599                   | 0.70    | 90      |                   |
| 53.4  | 52                                      | 375                   | 2.3     | 90      | 26                                      | 460                   | 1.4     | 90      | 16.9                                   | 525                   | 1.0     | 90      | 9.4                                    | 602                   | 0.66    | 90      |                   |
| 57.9  | 48                                      | 375                   | 2.1     | 90      | 24                                      | 460                   | 1.3     | 90      | 15.5                                   | 525                   | 0.95    | 90      | 8.6                                    | 604                   | 0.60    | 90      |                   |
| 76.1  | 37                                      | 375                   | 1.6     | 90      | 18.4                                    | 460                   | 0.98    | 90      | 11.8                                   | 525                   | 0.72    | 90      | 6.6                                    | 610                   | 0.47    | 90      |                   |
| 87.4  | 32                                      | 375                   | 1.4     | 90      | 16.0                                    | 460                   | 0.86    | 90      | 10.3                                   | 525                   | 0.63    | 90      | 5.7                                    | 612                   | 0.41    | 90      |                   |
| 98.6  | 28                                      | 375                   | 1.2     | 90      | 14.2                                    | 460                   | 0.76    | 90      | 9.1                                    | 525                   | 0.56    | 90      | 5.1                                    | 614                   | 0.36    | 90      |                   |
| 107.6 | 26                                      | 375                   | 1.1     | 90      | 13.0                                    | 460                   | 0.70    | 90      | 8.4                                    | 525                   | 0.51    | 90      | 4.6                                    | 598                   | 0.32    | 90      |                   |
| 123.5 | 23                                      | 375                   | 1.0     | 90      | 11.3                                    | 460                   | 0.60    | 90      | 7.3                                    | 525                   | 0.45    | 90      | 4.0                                    | 608                   | 0.28    | 90      |                   |
| 143.1 | 19.6                                    | 375                   | 0.86    | 90      | 9.8                                     | 460                   | 0.52    | 90      | 6.3                                    | 525                   | 0.38    | 90      | 3.5                                    | 618                   | 0.25    | 90      |                   |
| 154.8 | 18.1                                    | 375                   | 0.79    | 90      | 9.0                                     | 460                   | 0.48    | 90      | 5.8                                    | 525                   | 0.35    | 90      | 3.2                                    | 621                   | 0.23    | 90      |                   |
| 168.0 | 16.7                                    | 375                   | 0.73    | 90      | 8.3                                     | 460                   | 0.44    | 90      | 5.4                                    | 525                   | 0.33    | 90      | 3.0                                    | 622                   | 0.22    | 90      |                   |
| 179.6 | 15.6                                    | 375                   | 0.68    | 90      | 7.8                                     | 460                   | 0.42    | 90      | 5.0                                    | 513                   | 0.30    | 90      | 2.8                                    | 555                   | 0.18    | 90      |                   |
| 193.6 | 14.5                                    | 375                   | 0.63    | 90      | 7.2                                     | 460                   | 0.39    | 90      | 4.6                                    | 516                   | 0.28    | 90      | 2.6                                    | 558                   | 0.17    | 90      |                   |
| 209.4 | 13.4                                    | 375                   | 0.58    | 90      | 6.7                                     | 460                   | 0.36    | 90      | 4.3                                    | 522                   | 0.26    | 90      | 2.4                                    | 567                   | 0.16    | 90      |                   |
| 220.8 | 12.7                                    | 375                   | 0.55    | 90      | 6.3                                     | 460                   | 0.34    | 90      | 4.1                                    | 525                   | 0.25    | 90      | 2.3                                    | 625                   | 0.17    | 90      |                   |
| 253.4 | 11.0                                    | 375                   | 0.48    | 90      | 5.5                                     | 460                   | 0.29    | 90      | 3.6                                    | 525                   | 0.22    | 90      | 2.0                                    | 625                   | 0.15    | 90      |                   |
| 286.0 | 9.8                                     | 375                   | 0.43    | 90      | 4.9                                     | 460                   | 0.26    | 90      | 3.1                                    | 525                   | 0.19    | 90      | 1.7                                    | 625                   | 0.12    | 90      |                   |
| 298.8 | 9.4                                     | 375                   | 0.41    | 90      | 4.7                                     | 460                   | 0.25    | 90      | 3.0                                    | 525                   | 0.18    | 90      | 1.7                                    | 590                   | 0.12    | 90      |                   |
| 342.9 | 8.2                                     | 375                   | 0.36    | 90      | 4.1                                     | 460                   | 0.22    | 90      | 2.6                                    | 525                   | 0.16    | 90      | 1.5                                    | 607                   | 0.11    | 90      |                   |
| 387.0 | 7.2                                     | 375                   | 0.31    | 90      | 3.6                                     | 460                   | 0.19    | 90      | 2.3                                    | 525                   | 0.14    | 90      | 1.3                                    | 618                   | 0.09    | 90      |                   |

|                      |  |
|----------------------|--|
| P <sub>tN</sub> [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|                      | 4.0  |

N.B. Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni contattare l'ufficio tecnico STM.

NOTE. Please pay attention to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (comp. par. A-1.5). For details please contact our technical department).  
For details please contact our technical

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N.B. I pesi riportati sono indicativi e possono variare in funzione della versione del riduttore.

NOTE. Listed weights are for reference only and can vary according to the gearbox version.

ПРИМЕЧАНИЕ. Указанный вес соответствует только исполнению с цилиндрических входным валом



OR 80



20.0

| ir   | n <sub>1</sub> = 2800 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 1400 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 900 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 500 min <sup>-1</sup> |                       |         |         | IEC   |
|------|---|-----------------------|---------|---------|---|-----------------------|---------|---------|--|-----------------------|---------|---------|--|-----------------------|---------|---------|---|
|      | n <sub>2</sub><br>min <sup>-1</sup>     | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>     | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% |   |
| 5,2  | 553                                     | 284                   | 17,3    | 95      | 281                                     | 310                   | 9,6     | 95      | 194                                    | 315                   | 6,7     | 95      | 97                                     | 315                   | 3,4     | 95      | 112 B5<br>112 B14<br><br>100 B5<br>100 B14<br><br>90 B5<br>90 B14<br><br>80 B5<br>80 B14<br><br>71 B5 |
| 7,1  | 401                                     | 348                   | 15,4    | 95      | 204                                     | 380                   | 8,5     | 95      | 141                                    | 386                   | 6,0     | 95      | 70                                     | 386                   | 3,0     | 95      |   |
| 10,0 | 286                                     | 458                   | 14,4    | 95      | 145                                     | 500                   | 8,0     | 95      | 100                                    | 508                   | 5,6     | 95      | 50                                     | 508                   | 2,8     | 95      |   |
| 11,9 | 239                                     | 504                   | 13,2    | 95      | 121                                     | 550                   | 7,4     | 95      | 84                                     | 558                   | 5,2     | 95      | 42                                     | 558                   | 2,6     | 95      |   |
| 14,6 | 195                                     | 549                   | 11,8    | 95      | 99                                      | 600                   | 6,6     | 95      | 68                                     | 609                   | 4,6     | 95      | 34                                     | 609                   | 2,3     | 95      |   |
| 16,7 | 171                                     | 549                   | 10,4    | 95      | 87                                      | 600                   | 5,8     | 95      | 60                                     | 609                   | 4,0     | 95      | 30                                     | 609                   | 2,0     | 95      |   |
| 21,2 | 134                                     | 549                   | 8,1     | 95      | 68                                      | 600                   | 4,5     | 95      | 47                                     | 609                   | 3,2     | 95      | 24                                     | 609                   | 1,6     | 95      |   |
| 24,2 | 118                                     | 549                   | 7,1     | 95      | 60                                      | 600                   | 4,0     | 95      | 41                                     | 609                   | 2,8     | 95      | 21                                     | 609                   | 1,4     | 95      |   |
| 31,0 | 92                                      | 504                   | 5,1     | 95      | 47                                      | 550                   | 2,8     | 95      | 32                                     | 558                   | 2,0     | 95      | 16,1                                   | 558                   | 1,0     | 95      |   |
| 39,8 | 72                                      | 504                   | 4,0     | 95      | 36                                      | 550                   | 2,2     | 95      | 25                                     | 558                   | 1,5     | 95      | 12,6                                   | 558                   | 0,8     | 95      |   |
| 51,0 | 56                                      | 504                   | 3,1     | 95      | 28                                      | 550                   | 1,7     | 95      | 19,6                                   | 558                   | 1,2     | 95      | 9,8                                    | 558                   | 0,6     | 95      |   |
| 57,0 | 50                                      | 458                   | 2,5     | 95      | 25                                      | 500                   | 1,4     | 95      | 17,5                                   | 508                   | 1,0     | 95      | 8,8                                    | 508                   | 0,5     | 95      |   |
| 73,2 | 39                                      | 504                   | 2,2     | 95      | 19,8                                    | 550                   | 1,2     | 95      | 13,7                                   | 558                   | 0,8     | 95      | 6,8                                    | 558                   | 0,4     | 95      |   |

C



|                      |  |
|----------------------|--|
| P <sub>tN</sub> [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|                      | 8.5  |

N.B. Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni contattare l'ufficio tecnico STM.

NOTE. Please pay attention to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (comp. par. A-1.5). For details please contact our technical department).  
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NOTE. Listed weights are for reference only and can vary according to the gearbox version.

ПРИМЕЧАНИЕ. Указанный вес соответствует только исполнению с цилиндрических входным валом





OR 90



44.0

| ir    | $n_1 = 2800 \text{ min}^{-1}$ |                       |         |         | $n_1 = 1400 \text{ min}^{-1}$ |                       |         |         | $n_1 = 900 \text{ min}^{-1}$ |                       |         |         | $n_1 = 500 \text{ min}^{-1}$ |                       |         |         | IEC               |
|-------|-------------------------------|-----------------------|---------|---------|-------------------------------|-----------------------|---------|---------|------------------------------|-----------------------|---------|---------|------------------------------|-----------------------|---------|---------|-------------------|
|       | $n_2$<br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% |                   |
| 7.2   | 388                           | 325                   | 14.7    | 90      | 194                           | 430                   | 9.7     | 90      | 125                          | 457                   | 6.6     | 90      | 69                           | 545                   | 4.4     | 90      | 132 B5<br>132 B14 |
| 9.0   | 310                           | 350                   | 12.6    | 90      | 155                           | 450                   | 8.1     | 90      | 100                          | 490                   | 5.7     | 90      | 55                           | 586                   | 3.7     | 90      |                   |
| 10.1  | 276                           | 357                   | 11.5    | 90      | 138                           | 500                   | 8.0     | 90      | 89                           | 550                   | 5.7     | 90      | 49                           | 600                   | 3.4     | 90      |                   |
| 11.5  | 244                           | 400                   | 11.4    | 90      | 122                           | 520                   | 7.4     | 90      | 79                           | 560                   | 5.1     | 90      | 44                           | 613                   | 3.1     | 90      |                   |
| 13.0  | 215                           | 406                   | 10.2    | 90      | 108                           | 540                   | 6.8     | 90      | 69                           | 570                   | 4.6     | 90      | 38                           | 613                   | 2.7     | 90      |                   |
| 14.0  | 200                           | 528                   | 12.3    | 90      | 100                           | 590                   | 6.9     | 90      | 64                           | 740                   | 5.5     | 90      | 36                           | 850                   | 3.6     | 90      |                   |
| 15.7  | 178                           | 570                   | 11.8    | 90      | 89                            | 720                   | 7.5     | 90      | 57                           | 780                   | 5.2     | 90      | 32                           | 950                   | 3.5     | 90      |                   |
| 17.7  | 158                           | 570                   | 10.5    | 90      | 79                            | 750                   | 6.8     | 90      | 51                           | 820                   | 4.9     | 90      | 28                           | 950                   | 3.1     | 90      |                   |
| 20.1  | 139                           | 610                   | 9.9     | 90      | 70                            | 790                   | 6.4     | 90      | 45                           | 870                   | 4.6     | 90      | 25                           | 950                   | 2.8     | 90      |                   |
| 23.0  | 122                           | 640                   | 9.1     | 90      | 61                            | 820                   | 5.8     | 90      | 39                           | 900                   | 4.1     | 90      | 22                           | 950                   | 2.4     | 90      |                   |
| 25.7  | 109                           | 700                   | 8.9     | 90      | 55                            | 900                   | 5.8     | 90      | 35                           | 980                   | 4.0     | 90      | 19.5                         | 1122                  | 2.5     | 90      |                   |
| 28.8  | 97                            | 740                   | 8.4     | 90      | 49                            | 910                   | 5.2     | 90      | 31                           | 1040                  | 3.8     | 90      | 17.3                         | 1122                  | 2.3     | 90      |                   |
| 32.5  | 86                            | 740                   | 7.4     | 90      | 43                            | 910                   | 4.6     | 90      | 28                           | 1040                  | 3.4     | 90      | 15.4                         | 1122                  | 2.0     | 90      |                   |
| 36.9  | 76                            | 740                   | 6.5     | 90      | 38                            | 910                   | 4.0     | 90      | 24                           | 1040                  | 2.9     | 90      | 13.5                         | 1122                  | 1.8     | 90      |                   |
| 42.2  | 66                            | 740                   | 5.7     | 90      | 33                            | 910                   | 3.5     | 90      | 21                           | 1040                  | 2.5     | 90      | 11.9                         | 1122                  | 1.6     | 90      |                   |
| 45.2  | 62                            | 740                   | 5.3     | 90      | 31                            | 910                   | 3.3     | 90      | 19.9                         | 1040                  | 2.4     | 90      | 11.1                         | 1122                  | 1.4     | 90      |                   |
| 52.4  | 53                            | 740                   | 4.6     | 90      | 27                            | 910                   | 2.9     | 90      | 17.2                         | 1040                  | 2.1     | 90      | 9.5                          | 1122                  | 1.2     | 90      |                   |
| 59.5  | 47                            | 740                   | 4.0     | 90      | 24                            | 910                   | 2.5     | 90      | 15.1                         | 1040                  | 1.8     | 90      | 8.4                          | 1122                  | 1.1     | 90      |                   |
| 73.3  | 38                            | 740                   | 3.3     | 90      | 19.1                          | 910                   | 2.0     | 90      | 12.3                         | 1040                  | 1.5     | 90      | 6.8                          | 1122                  | 0.89    | 90      |                   |
| 80.7  | 35                            | 740                   | 3.0     | 90      | 17.4                          | 910                   | 1.8     | 90      | 11.2                         | 1040                  | 1.4     | 90      | 6.2                          | 1122                  | 0.81    | 90      |                   |
| 92.5  | 30                            | 740                   | 2.6     | 90      | 15.1                          | 910                   | 1.6     | 90      | 9.7                          | 1040                  | 1.2     | 90      | 5.4                          | 1122                  | 0.70    | 90      |                   |
| 94.4  | 30                            | 740                   | 2.6     | 90      | 14.8                          | 910                   | 1.6     | 90      | 9.5                          | 1040                  | 1.1     | 90      | 5.3                          | 1122                  | 0.69    | 90      |                   |
| 106.7 | 26                            | 740                   | 2.2     | 90      | 13.1                          | 910                   | 1.4     | 90      | 8.4                          | 1040                  | 1.0     | 90      | 4.7                          | 1122                  | 0.61    | 90      |                   |
| 122.3 | 23                            | 740                   | 2.0     | 90      | 11.4                          | 910                   | 1.2     | 90      | 7.4                          | 1040                  | 0.90    | 90      | 4.1                          | 1122                  | 0.54    | 90      |                   |
| 131.1 | 21                            | 740                   | 1.8     | 90      | 10.7                          | 910                   | 1.1     | 90      | 6.9                          | 1040                  | 0.83    | 90      | 3.8                          | 1122                  | 0.50    | 90      |                   |
| 151.9 | 18.4                          | 740                   | 1.6     | 90      | 9.2                           | 910                   | 0.97    | 90      | 5.9                          | 1040                  | 0.71    | 90      | 3.3                          | 1122                  | 0.43    | 90      |                   |
| 165.2 | 16.9                          | 740                   | 1.5     | 90      | 8.5                           | 910                   | 0.90    | 90      | 5.4                          | 1040                  | 0.65    | 90      | 3.0                          | 1122                  | 0.39    | 90      |                   |
| 212.6 | 13.2                          | 740                   | 1.1     | 90      | 6.6                           | 910                   | 0.70    | 90      | 4.2                          | 1040                  | 0.51    | 90      | 2.4                          | 1122                  | 0.31    | 90      |                   |
| 234.1 | 12.0                          | 740                   | 1.0     | 90      | 6.0                           | 910                   | 0.64    | 90      | 3.8                          | 1040                  | 0.46    | 90      | 2.1                          | 1122                  | 0.27    | 90      |                   |
| 268.3 | 10.4                          | 740                   | 0.90    | 90      | 5.2                           | 910                   | 0.55    | 90      | 3.4                          | 1040                  | 0.41    | 90      | 1.9                          | 1122                  | 0.25    | 90      |                   |
| 294.9 | 9.5                           | 740                   | 0.82    | 90      | 4.7                           | 910                   | 0.50    | 90      | 3.1                          | 1040                  | 0.38    | 90      | 1.7                          | 1122                  | 0.22    | 90      |                   |
| 309.6 | 9.0                           | 740                   | 0.77    | 90      | 4.5                           | 910                   | 0.48    | 90      | 2.9                          | 1040                  | 0.35    | 90      | 1.6                          | 1122                  | 0.21    | 90      |                   |
| 338.1 | 8.3                           | 740                   | 0.71    | 90      | 4.1                           | 910                   | 0.43    | 90      | 2.7                          | 1040                  | 0.33    | 90      | 1.5                          | 1122                  | 0.20    | 90      |                   |
| 390.0 | 7.2                           | 740                   | 0.62    | 90      | 3.6                           | 910                   | 0.38    | 90      | 2.3                          | 1040                  | 0.28    | 90      | 1.3                          | 1122                  | 0.17    | 90      |                   |

|                      |  |
|----------------------|--|
| Pt <sub>N</sub> [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|                      | 6.2  |

N.B. Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni contattare l'ufficio tecnico STM.

NOTE. Please pay attention to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (comp. par. A-1.5). For details please contact our technical department).  
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ПРИМЕЧАНИЕ. Указанный вес соответствует только исполнению с цилиндрических входным валом



1.6 Prestazioni riduttori OR

1.6 OR gearboxes performances

1.6 Характеристики редукторов OR

OR 100



32.0

| ir   | n <sub>1</sub> = 2800 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 1400 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 900 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 500 min <sup>-1</sup> |                       |         |         | IEC   |
|------|---|-----------------------|---------|---------|---|-----------------------|---------|---------|--|-----------------------|---------|---------|--|-----------------------|---------|---------|---|
|      | n <sub>2</sub><br>min <sup>-1</sup>     | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>     | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% |   |
| 5,2  | 553                                     | 458                   | 27,9    | 95      | 281                                     | 500                   | 15,5    | 95      | 194                                    | 508                   | 10,9    | 95      | 97                                     | 508                   | 5,4     | 95      | 132 B5<br>132 B14<br><br>112 B5<br>100 B5<br>90 B5<br>80 B5 |
| 7,4  | 384                                     | 696                   | 29,5    | 95      | 196                                     | 760                   | 16,4    | 95      | 135                                    | 771                   | 11,5    | 95      | 67                                     | 771                   | 5,7     | 95      |   |
| 10,0 | 286                                     | 897                   | 28,3    | 95      | 145                                     | 980                   | 15,7    | 95      | 100                                    | 995                   | 11,0    | 95      | 50                                     | 995                   | 5,5     | 95      |   |
| 12,2 | 234                                     | 916                   | 23,7    | 95      | 119                                     | 1000                  | 13,1    | 95      | 82                                     | 1015                  | 9,2     | 95      | 41                                     | 1015                  | 4,6     | 95      |   |
| 14,6 | 195                                     | 1053                  | 22,6    | 95      | 99                                      | 1150                  | 12,6    | 95      | 68                                     | 1167                  | 8,8     | 95      | 34                                     | 1167                  | 4,4     | 95      |   |
| 17,0 | 168                                     | 1099                  | 20,4    | 95      | 85                                      | 1200                  | 11,3    | 95      | 59                                     | 1218                  | 7,9     | 95      | 29                                     | 1218                  | 4,0     | 95      |   |
| 21,2 | 134                                     | 1053                  | 15,6    | 95      | 68                                      | 1150                  | 8,7     | 95      | 47                                     | 1167                  | 6,1     | 95      | 24                                     | 1167                  | 3,0     | 95      |   |
| 24,6 | 116                                     | 1099                  | 14,0    | 95      | 59                                      | 1200                  | 7,8     | 95      | 41                                     | 1218                  | 5,5     | 95      | 20                                     | 1218                  | 2,7     | 95      |   |
| 31,0 | 92                                      | 1007                  | 10,2    | 95      | 47                                      | 1100                  | 5,7     | 95      | 32                                     | 1117                  | 4,0     | 95      | 16,1                                   | 1117                  | 2,0     | 95      |   |
| 40,5 | 70                                      | 962                   | 7,5     | 95      | 36                                      | 1050                  | 4,1     | 95      | 25                                     | 1066                  | 2,9     | 95      | 12,4                                   | 1066                  | 1,5     | 95      |   |
| 51,0 | 56                                      | 1053                  | 6,5     | 95      | 28                                      | 1150                  | 3,6     | 95      | 19,6                                   | 1167                  | 2,5     | 95      | 9,8                                    | 1167                  | 1,3     | 95      |   |
| 58,0 | 49                                      | 916                   | 5,0     | 95      | 25                                      | 1000                  | 2,8     | 95      | 17,2                                   | 1015                  | 1,9     | 95      | 8,6                                    | 1015                  | 1,0     | 95      |   |
| 73,2 | 39                                      | 916                   | 3,9     | 95      | 19,8                                    | 1000                  | 2,2     | 95      | 13,7                                   | 1015                  | 1,5     | 95      | 6,8                                    | 1015                  | 0,8     | 95      |   |

C



|                      |  |
|----------------------|--|
| P <sub>tN</sub> [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|                      | 13.5   |

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ПРИМЕЧАНИЕ. Указанный вес соответствует только исполнению с цилиндрических входным валом



OR 112



68.0

| ir    | $n_1 = 2800 \text{ min}^{-1}$ |          |      |    | $n_1 = 1400 \text{ min}^{-1}$ |          |      |    | $n_1 = 900 \text{ min}^{-1}$ |          |      |    | $n_1 = 500 \text{ min}^{-1}$ |          |      |    | IEC    |        |
|-------|-------------------------------|----------|------|----|-------------------------------|----------|------|----|------------------------------|----------|------|----|------------------------------|----------|------|----|--------|--------|
|       | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD |        |        |
|       | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  |        |        |
| 7.7   | 366                           | 540      | 23   | 90 | 183                           | 670      | 14.3 | 90 | 118                          | 760      | 10.4 | 90 | 65                           | 800      | 6.1  | 90 | 160 B5 |        |
| 8.9   | 315                           | 580      | 21   | 90 | 157                           | 715      | 13.1 | 90 | 101                          | 810      | 9.5  | 90 | 56                           | 850      | 5.5  | 90 |        | 132 B5 |
| 11.8  | 238                           | 690      | 19.1 | 90 | 119                           | 850      | 11.8 | 90 | 77                           | 970      | 8.7  | 90 | 43                           | 1000     | 5.0  | 90 |        |        |
| 13.1  | 214                           | 720      | 17.9 | 90 | 107                           | 890      | 11.1 | 90 | 69                           | 1000     | 8.0  | 90 | 38                           | 1050     | 4.6  | 90 |        | 100 B5 |
| 16.1  | 174                           | 940      | 19.0 | 90 | 87                            | 1160     | 11.7 | 90 | 56                           | 1300     | 8.5  | 90 | 31                           | 1400     | 5.0  | 90 |        |        |
| 17.9  | 156                           | 1000     | 18.2 | 90 | 78                            | 1230     | 11.2 | 90 | 50                           | 1400     | 8.1  | 90 | 28                           | 1450     | 4.7  | 90 |        | 80 B5  |
| 20.9  | 134                           | 1040     | 16.2 | 90 | 67                            | 1280     | 10.0 | 90 | 43                           | 1460     | 7.3  | 90 | 24                           | 1500     | 4.2  | 90 |        |        |
| 22.3  | 126                           | 1350     | 19.8 | 90 | 63                            | 1750     | 12.8 | 90 | 40                           | 1850     | 8.6  | 90 | 22                           | 1900     | 4.9  | 90 |        |        |
| 23.6  | 119                           | 1100     | 15.2 | 90 | 59                            | 1350     | 9.3  | 90 | 38                           | 1540     | 6.8  | 90 | 21                           | 1500     | 3.7  | 90 |        |        |
| 25.6  | 109                           | 1130     | 14.3 | 90 | 55                            | 1400     | 9.0  | 90 | 35                           | 1600     | 6.5  | 90 | 19.5                         | 1600     | 3.6  | 90 |        |        |
| 29.4  | 95                            | 1420     | 15.7 | 90 | 48                            | 1750     | 9.8  | 90 | 31                           | 1900     | 6.9  | 90 | 17.0                         | 1900     | 3.8  | 90 |        |        |
| 32.8  | 85                            | 1450     | 14.3 | 90 | 43                            | 1750     | 8.8  | 90 | 27                           | 1900     | 6.0  | 90 | 15.2                         | 1900     | 3.4  | 90 |        |        |
| 38.2  | 73                            | 1450     | 12.3 | 90 | 37                            | 1750     | 7.5  | 90 | 24                           | 1900     | 5.3  | 90 | 13.1                         | 1900     | 2.9  | 90 |        |        |
| 43.2  | 65                            | 1450     | 11.0 | 90 | 32                            | 1750     | 6.5  | 90 | 21                           | 1900     | 4.6  | 90 | 11.6                         | 1900     | 2.6  | 90 |        |        |
| 46.8  | 60                            | 1450     | 10.1 | 90 | 30                            | 1750     | 6.1  | 90 | 19.2                         | 1900     | 4.2  | 90 | 10.7                         | 1900     | 2.4  | 90 |        |        |
| 53.4  | 52                            | 1450     | 8.8  | 90 | 26                            | 1750     | 5.3  | 90 | 16.9                         | 1900     | 3.7  | 90 | 9.4                          | 1900     | 2.1  | 90 |        |        |
| 57.2  | 49                            | 1450     | 8.3  | 90 | 24                            | 1750     | 4.9  | 90 | 15.7                         | 1900     | 3.5  | 90 | 8.7                          | 1900     | 1.9  | 90 |        |        |
| 64.6  | 43                            | 1450     | 7.3  | 90 | 22                            | 1750     | 4.5  | 90 | 13.9                         | 1900     | 3.1  | 90 | 7.7                          | 1900     | 1.7  | 90 |        |        |
| 77.0  | 36                            | 1450     | 6.1  | 90 | 18.2                          | 1750     | 3.7  | 90 | 11.7                         | 1900     | 2.6  | 90 | 6.5                          | 1900     | 1.4  | 90 |        |        |
| 85.4  | 33                            | 1450     | 5.6  | 90 | 16.4                          | 1750     | 3.3  | 90 | 10.5                         | 1900     | 2.3  | 90 | 5.9                          | 1900     | 1.3  | 90 |        |        |
| 93.9  | 30                            | 1450     | 5.1  | 90 | 14.9                          | 1750     | 3.0  | 90 | 9.6                          | 1900     | 2.1  | 90 | 5.3                          | 1900     | 1.2  | 90 |        |        |
| 102.8 | 27                            | 1450     | 4.6  | 90 | 13.6                          | 1750     | 2.8  | 90 | 8.8                          | 1900     | 1.9  | 90 | 4.9                          | 1900     | 1.1  | 90 |        |        |
| 110.9 | 25                            | 1450     | 4.2  | 90 | 12.6                          | 1750     | 2.6  | 90 | 8.1                          | 1900     | 1.8  | 90 | 4.5                          | 1900     | 0.99 | 90 |        |        |
| 125.2 | 22                            | 1450     | 3.7  | 90 | 11.2                          | 1750     | 2.3  | 90 | 7.2                          | 1900     | 1.6  | 90 | 4.0                          | 1900     | 0.88 | 90 |        |        |
| 135.6 | 21                            | 1450     | 3.5  | 90 | 10.3                          | 1750     | 2.1  | 90 | 6.6                          | 1900     | 1.5  | 90 | 3.7                          | 1900     | 0.82 | 90 |        |        |
| 154.8 | 18.1                          | 1450     | 3.1  | 90 | 9.0                           | 1750     | 1.8  | 90 | 5.8                          | 1900     | 1.3  | 90 | 3.2                          | 1900     | 0.71 | 90 |        |        |
| 166.0 | 16.9                          | 1450     | 2.9  | 90 | 8.4                           | 1750     | 1.7  | 90 | 5.4                          | 1900     | 1.2  | 90 | 3.0                          | 1900     | 0.66 | 90 |        |        |
| 194.9 | 14.4                          | 1450     | 2.4  | 90 | 7.2                           | 1750     | 1.5  | 90 | 4.6                          | 1750     | 0.94 | 90 | 2.6                          | 1750     | 0.53 | 90 |        |        |
| 223.5 | 12.5                          | 1450     | 2.1  | 90 | 6.3                           | 1750     | 1.3  | 90 | 4.0                          | 1900     | 0.88 | 90 | 2.2                          | 1900     | 0.49 | 90 |        |        |
| 247.9 | 11.3                          | 1450     | 1.9  | 90 | 5.6                           | 1750     | 1.1  | 90 | 3.6                          | 1900     | 0.80 | 90 | 2.0                          | 1900     | 0.44 | 90 |        |        |
| 272.4 | 10.3                          | 1450     | 1.7  | 90 | 5.1                           | 1750     | 1.0  | 90 | 3.3                          | 1900     | 0.73 | 90 | 1.8                          | 1900     | 0.40 | 90 |        |        |
| 298.1 | 9.4                           | 1450     | 1.6  | 90 | 4.7                           | 1750     | 0.96 | 90 | 3.0                          | 1900     | 0.66 | 90 | 1.7                          | 1900     | 0.38 | 90 |        |        |
| 342.9 | 8.2                           | 1450     | 1.4  | 90 | 4.1                           | 1750     | 0.83 | 90 | 2.6                          | 1750     | 0.53 | 90 | 1.5                          | 1750     | 0.31 | 90 |        |        |
| 375.3 | 7.5                           | 1450     | 1.3  | 90 | 3.7                           | 1750     | 0.75 | 90 | 2.4                          | 1750     | 0.49 | 90 | 1.3                          | 1750     | 0.26 | 90 |        |        |

|               |  |
|---------------|--|
| $P_{tN}$ [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|               | 9.5  |

N.B. Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni contattare l'ufficio tecnico STM.

NOTE. Please pay attention to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (comp. par. A-1.5). For details please contact our technical department).  
For details please contact our technical

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ПРИМЕЧАНИЕ. Указанный вес соответствует только исполнению с цилиндрических входным валом



1.6 Prestazioni riduttori OR

1.6 OR gearboxes performances

1.6 Характеристики редукторов OR

OR 125



56.0

| ir   | n <sub>1</sub> = 2800 min <sup>-1</sup> |                 |      |    | n <sub>1</sub> = 1400 min <sup>-1</sup> |                 |      |    | n <sub>1</sub> = 900 min <sup>-1</sup> |                 |      |    | n <sub>1</sub> = 500 min <sup>-1</sup> |                 |      |    | IEC   |
|------|---|-----------------|------|----|---|-----------------|------|----|--|-----------------|------|----|--|-----------------|------|----|---|
|      | n <sub>2</sub>                          | T <sub>2M</sub> | P    | RD | n <sub>2</sub>                          | T <sub>2M</sub> | P    | RD | n <sub>2</sub>                         | T <sub>2M</sub> | P    | RD | n <sub>2</sub>                         | T <sub>2M</sub> | P    | RD |   |
|      | min <sup>-1</sup>                       | Nm              | kW   | %  | min <sup>-1</sup>                       | Nm              | kW   | %  | min <sup>-1</sup>                      | Nm              | kW   | %  | min <sup>-1</sup>                      | Nm              | kW   | %  |   |
| 5,2  | 553                                     | 916             | 55,8 | 95 | 281                                     | 1000            | 31,0 | 95 | 194                                    | 1015            | 21,7 | 95 | 97                                     | 1015            | 10,9 | 95 | 180 B5<br>160 B5<br>132 B5<br>132 B14<br>112 B5<br>100 B5<br>90 B5<br>80 B5 |
| 7,4  | 384                                     | 1191            | 50,4 | 95 | 196                                     | 1300            | 28,0 | 95 | 135                                    | 1320            | 19,6 | 95 | 67                                     | 1320            | 9,8  | 95 |   |
| 10,2 | 281                                     | 1648            | 51,0 | 95 | 143                                     | 1800            | 28,3 | 95 | 98                                     | 1827            | 19,8 | 95 | 49                                     | 1827            | 9,9  | 95 |   |
| 12,2 | 234                                     | 1740            | 44,9 | 95 | 119                                     | 1900            | 25,0 | 95 | 82                                     | 1929            | 17,5 | 95 | 41                                     | 1929            | 8,7  | 95 |   |
| 14,6 | 195                                     | 1969            | 42,3 | 95 | 99                                      | 2150            | 23,5 | 95 | 68                                     | 2182            | 16,4 | 95 | 34                                     | 2182            | 8,2  | 95 |   |
| 17,0 | 168                                     | 2106            | 39,0 | 95 | 85                                      | 2300            | 21,7 | 95 | 59                                     | 2335            | 15,2 | 95 | 29                                     | 2335            | 7,6  | 95 |   |
| 21,2 | 134                                     | 1969            | 29,2 | 95 | 68                                      | 2150            | 16,2 | 95 | 47                                     | 2182            | 11,3 | 95 | 24                                     | 2182            | 5,7  | 95 |   |
| 24,6 | 116                                     | 2106            | 26,9 | 95 | 59                                      | 2300            | 15,0 | 95 | 41                                     | 2335            | 10,5 | 95 | 20                                     | 2335            | 5,2  | 95 |   |
| 31,9 | 89                                      | 2061            | 20,3 | 95 | 45                                      | 2250            | 11,3 | 95 | 31                                     | 2284            | 7,9  | 95 | 15,7                                   | 2284            | 3,9  | 95 |   |
| 40,5 | 70                                      | 1877            | 14,6 | 95 | 36                                      | 2050            | 8,1  | 95 | 25                                     | 2081            | 5,7  | 95 | 12,4                                   | 2081            | 2,8  | 95 |   |
| 52,6 | 54                                      | 2106            | 12,6 | 95 | 28                                      | 2300            | 7,0  | 95 | 19,0                                   | 2335            | 4,9  | 95 | 9,5                                    | 2335            | 2,4  | 95 |   |
| 58,0 | 49                                      | 1832            | 9,9  | 95 | 25                                      | 2000            | 5,5  | 95 | 17,2                                   | 2030            | 3,9  | 95 | 8,6                                    | 2030            | 1,9  | 95 |   |
| 75,4 | 38                                      | 1832            | 7,6  | 95 | 19,2                                    | 2000            | 4,2  | 95 | 13,3                                   | 2030            | 3,0  | 95 | 6,6                                    | 2030            | 1,5  | 95 |   |

C



|                      |  |
|----------------------|--|
| P <sub>tN</sub> [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|                      | 18.0   |

N.B. Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni contattare l'ufficio tecnico STM.

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N.B. I pesi riportati sono indicativi e possono variare in funzione della versione del riduttore.

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ПРИМЕЧАНИЕ. Указанный вес соответствует только исполнению с цилиндрических входным валом



OR 132



| ir    | n <sub>1</sub> = 2800 min <sup>-1</sup> |                 |      |      | n <sub>1</sub> = 1400 min <sup>-1</sup> |                 |      |      | n <sub>1</sub> = 900 min <sup>-1</sup> |                 |      |      | n <sub>1</sub> = 500 min <sup>-1</sup> |                 |     |      | IEC    |        |
|-------|---|-----------------|------|------|---|-----------------|------|------|--|-----------------|------|------|--|-----------------|-----|------|--------|--------|
|       | n <sub>2</sub>                          | T <sub>2M</sub> | P    | RD   | n <sub>2</sub>                          | T <sub>2M</sub> | P    | RD   | n <sub>2</sub>                         | T <sub>2M</sub> | P    | RD   | n <sub>2</sub>                         | T <sub>2M</sub> | P   | RD   |        |        |
|       | min <sup>-1</sup>                       | Nm              | kW   | %    | min <sup>-1</sup>                       | Nm              | kW   | %    | min <sup>-1</sup>                      | Nm              | kW   | %    | min <sup>-1</sup>                      | Nm              | kW  | %    |        |        |
| 16.0  | 178.4                                   | 1556.8          | 30.9 | 94.0 | 90.8                                    | 1700.0          | 17.2 | 94.0 | 62.6                                   | 1725.5          | 12.0 | 94.0 | 31.3                                   | 1725.5          | 6.0 | 94.0 | 90 B5  |        |
| 17.9  | 158.9                                   | 1648.4          | 29.2 | 94.0 | 80.8                                    | 1800.0          | 16.2 | 94.0 | 55.7                                   | 1827.0          | 11.3 | 94.0 | 27.9                                   | 1827.0          | 5.7 | 94.0 |        | 100 B5 |
| 20.3  | 140.7                                   | 1831.6          | 28.7 | 94.0 | 71.6                                    | 2000.0          | 16.0 | 94.0 | 49.4                                   | 2030.0          | 11.2 | 94.0 | 24.7                                   | 2030.0          | 5.6 | 94.0 |        |        |
| 21.7  | 131.6                                   | 2014.7          | 29.5 | 94.0 | 67.0                                    | 2200.0          | 16.4 | 94.0 | 46.2                                   | 2233.0          | 11.5 | 94.0 | 23.1                                   | 2233.0          | 5.7 | 94.0 |        | 132 B5 |
| 24.3  | 117.2                                   | 2106.3          | 27.5 | 94.0 | 59.6                                    | 2300.0          | 15.3 | 94.0 | 41.1                                   | 2334.5          | 10.7 | 94.0 | 20.6                                   | 2334.5          | 5.3 | 94.0 |        |        |
| 27.5  | 103.8                                   | 2454.3          | 28.4 | 94.0 | 52.8                                    | 2680.0          | 15.8 | 94.0 | 36.4                                   | 2720.2          | 11.0 | 94.0 | 18.2                                   | 2720.2          | 5.5 | 94.0 |        | 180 B5 |
| 31.2  | 91.4                                    | 2884.7          | 29.4 | 94.0 | 46.5                                    | 3150.0          | 16.3 | 94.0 | 32.1                                   | 3197.3          | 11.4 | 94.0 | 16.0                                   | 3197.3          | 5.7 | 94.0 |        |        |
| 36.3  | 78.5                                    | 3205.3          | 28.0 | 94.0 | 40.0                                    | 3500.0          | 15.6 | 94.0 | 27.6                                   | 3552.5          | 10.9 | 94.0 | 13.8                                   | 3552.5          | 5.5 | 94.0 |        | 180 B5 |
| 41.7  | 68.3                                    | 3205.3          | 24.4 | 94.0 | 34.7                                    | 3500.0          | 13.5 | 94.0 | 24.0                                   | 3552.5          | 9.5  | 94.0 | 12.0                                   | 3552.5          | 4.7 | 94.0 |        |        |
| 44.9  | 63.4                                    | 3205.3          | 22.6 | 94.0 | 32.3                                    | 3500.0          | 12.6 | 94.0 | 22.3                                   | 3552.5          | 8.8  | 94.0 | 11.1                                   | 3552.5          | 4.4 | 94.0 |        | 180 B5 |
| 52.6  | 54.2                                    | 3205.3          | 19.3 | 94.0 | 27.6                                    | 3500.0          | 10.7 | 94.0 | 19.0                                   | 3552.5          | 7.5  | 94.0 | 9.5                                    | 3552.5          | 3.8 | 94.0 |        |        |
| 57.3  | 49.7                                    | 3205.3          | 17.8 | 94.0 | 25.3                                    | 3500.0          | 9.9  | 94.0 | 17.5                                   | 3552.5          | 6.9  | 94.0 | 8.7                                    | 3552.5          | 3.5 | 94.0 |        | 180 B5 |
| 65.1  | 43.8                                    | 3205.3          | 15.6 | 94.0 | 22.3                                    | 3500.0          | 8.7  | 94.0 | 15.4                                   | 3552.5          | 6.1  | 94.0 | 7.7                                    | 3552.5          | 3.0 | 94.0 |        |        |
| 76.3  | 37.4                                    | 3205.3          | 13.3 | 94.0 | 19.0                                    | 3500.0          | 7.4  | 94.0 | 13.1                                   | 3552.5          | 5.2  | 94.0 | 6.6                                    | 3552.5          | 2.6 | 94.0 |        | 180 B5 |
| 83.0  | 34.3                                    | 3205.3          | 12.3 | 94.0 | 17.5                                    | 3500.0          | 6.8  | 94.0 | 12.0                                   | 3552.5          | 4.8  | 94.0 | 6.0                                    | 3552.5          | 2.4 | 94.0 |        |        |
| 90.8  | 31.4                                    | 3205.3          | 11.2 | 94.0 | 16.0                                    | 3500.0          | 6.2  | 94.0 | 11.0                                   | 3552.5          | 4.4  | 94.0 | 5.5                                    | 3552.5          | 2.2 | 94.0 |        | 180 B5 |
| 99.4  | 28.7                                    | 3205.3          | 10.2 | 94.0 | 14.6                                    | 3500.0          | 5.7  | 94.0 | 10.1                                   | 3552.5          | 4.0  | 94.0 | 5.0                                    | 3552.5          | 2.0 | 94.0 |        |        |
| 109.4 | 26.1                                    | 3205.3          | 9.3  | 94.0 | 13.3                                    | 3500.0          | 5.2  | 94.0 | 9.1                                    | 3552.5          | 3.6  | 94.0 | 4.6                                    | 3552.5          | 1.8 | 94.0 |        | 180 B5 |
| 125.5 | 22.7                                    | 3205.3          | 8.1  | 94.0 | 11.6                                    | 3500.0          | 4.5  | 94.0 | 8.0                                    | 3552.5          | 3.2  | 94.0 | 4.0                                    | 3552.5          | 1.6 | 94.0 |        |        |
| 136.7 | 20.9                                    | 3205.3          | 7.4  | 94.0 | 10.6                                    | 3500.0          | 4.1  | 94.0 | 7.3                                    | 3552.5          | 2.9  | 94.0 | 3.7                                    | 3552.5          | 1.4 | 94.0 |        | 180 B5 |
| 149.5 | 19.1                                    | 3205.3          | 6.8  | 94.0 | 9.7                                     | 3500.0          | 3.8  | 94.0 | 6.7                                    | 3552.5          | 2.6  | 94.0 | 3.3                                    | 3552.5          | 1.3 | 94.0 | 180 B5 |        |
| 164.6 | 17.3                                    | 3205.3          | 6.2  | 94.0 | 8.8                                     | 3500.0          | 3.4  | 94.0 | 6.1                                    | 3552.5          | 2.4  | 94.0 | 3.0                                    | 3552.5          | 1.2 | 94.0 |        | 180 B5 |
| 180.0 | 15.8                                    | 3205.3          | 5.7  | 94.0 | 8.1                                     | 3500.0          | 3.1  | 94.0 | 5.6                                    | 3552.5          | 2.2  | 94.0 | 2.8                                    | 3552.5          | 1.1 | 94.0 | 180 B5 |        |

|                      |  |
|----------------------|--|
| Pt <sub>N</sub> [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|                      | 23.0   |

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ПРИМЕЧАНИЕ. Указанный вес соответствует только исполнению с цилиндрических входным валом



## OR 140

110.0

| ir   | $n_1 = 2800 \text{ min}^{-1}$ |          |       |    | $n_1 = 1400 \text{ min}^{-1}$ |          |      |    | $n_1 = 900 \text{ min}^{-1}$ |          |      |    | $n_1 = 500 \text{ min}^{-1}$ |          |      |    | IEC   |
|------|-------------------------------|----------|-------|----|-------------------------------|----------|------|----|------------------------------|----------|------|----|------------------------------|----------|------|----|---|
|      | $n_2$                         | $T_{2M}$ | P     | RD | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD |   |
|      | $\text{min}^{-1}$             | Nm       | kW    | %  | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  |   |
| 7,6  | 376                           | 3663     | 151,6 | 95 | 191                           | 4000     | 84,2 | 95 | 132                          | 4060     | 59,0 | 95 | 66                           | 4060     | 29,5 | 95 | 200 B5<br>180 B5<br>160 B5<br>132 B5<br>132 B14<br>112 B5<br>100 B5<br>90 B5<br>80 B5 |
| 10,3 | 277                           | 3663     | 111,9 | 95 | 141                           | 4000     | 62,2 | 95 | 97                           | 4060     | 43,5 | 95 | 49                           | 4060     | 21,8 | 95 |   |
| 12,3 | 233                           | 3755     | 96,2  | 95 | 118                           | 4100     | 53,5 | 95 | 82                           | 4162     | 37,4 | 95 | 41                           | 4162     | 18,7 | 95 |   |
| 14,9 | 191                           | 3846     | 80,8  | 95 | 97                            | 4200     | 44,9 | 95 | 67                           | 4263     | 31,4 | 95 | 33                           | 4263     | 15,7 | 95 |   |
| 20,2 | 141                           | 3846     | 59,8  | 95 | 72                            | 4200     | 33,2 | 95 | 50                           | 4263     | 23,3 | 95 | 25                           | 4263     | 11,6 | 95 |   |
| 24,6 | 116                           | 3938     | 50,2  | 95 | 59                            | 4300     | 27,9 | 95 | 41                           | 4365     | 19,5 | 95 | 20                           | 4365     | 9,8  | 95 |   |
| 33,4 | 85                            | 4029     | 37,9  | 95 | 43                            | 4400     | 21,1 | 95 | 30                           | 4466     | 14,7 | 95 | 15,0                         | 4466     | 7,4  | 95 |   |
| 40,7 | 70                            | 3755     | 29,0  | 95 | 36                            | 4100     | 16,1 | 95 | 25                           | 4162     | 11,3 | 95 | 12,3                         | 4162     | 5,6  | 95 |   |
| 51,3 | 56                            | 4121     | 25,2  | 95 | 28                            | 4500     | 14,0 | 95 | 19,5                         | 4568     | 9,8  | 95 | 9,7                          | 4568     | 4,9  | 95 |   |
| 57,4 | 50                            | 3846     | 21,0  | 95 | 25                            | 4200     | 11,7 | 95 | 17,4                         | 4263     | 8,2  | 95 | 8,7                          | 4263     | 4,1  | 95 |   |
| 72,3 | 39                            | 3663     | 15,9  | 95 | 20                            | 4000     | 8,8  | 95 | 13,8                         | 4060     | 6,2  | 95 | 6,9                          | 4060     | 3,1  | 95 |   |

|               |  |
|---------------|--|
| $P_{tN}$ [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|               | 29.0   |

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N.B. I pesi riportati sono indicativi e possono variare in funzione della versione del riduttore.

*NOTE. Listed weights are for reference only and can vary according to the gearbox version.*

ПРИМЕЧАНИЕ. Указанный вес соответствует только исполнению с цилиндрических входным валом





OR 150



| ir    | $n_1 = 2800 \text{ min}^{-1}$ |          |      |      | $n_1 = 1400 \text{ min}^{-1}$ |          |      |      | $n_1 = 900 \text{ min}^{-1}$ |          |      |      | $n_1 = 500 \text{ min}^{-1}$ |          |      |      | IEC  |
|-------|-------------------------------|----------|------|------|-------------------------------|----------|------|------|------------------------------|----------|------|------|------------------------------|----------|------|------|--|
|       | $n_2$                         | $T_{2M}$ | P    | RD   | $n_2$                         | $T_{2M}$ | P    | RD   | $n_2$                        | $T_{2M}$ | P    | RD   | $n_2$                        | $T_{2M}$ | P    | RD   |  |
|       | $\text{min}^{-1}$             | Nm       | kW   | %    | $\text{min}^{-1}$             | Nm       | kW   | %    | $\text{min}^{-1}$            | Nm       | kW   | %    | $\text{min}^{-1}$            | Nm       | kW   | %    |  |
| 15.7  | 181.4                         | 2472.6   | 50.0 | 94.0 | 92.3                          | 2700.0   | 27.8 | 94.0 | 63.7                         | 2740.5   | 19.4 | 94.0 | 31.8                         | 2740.5   | 9.7  | 94.0 | 100 B5<br>112 B5<br>132 B5<br>160 B5<br>180 B5<br>200 B5 |
| 18.6  | 153.0                         | 2930.5   | 49.9 | 94.0 | 77.8                          | 3200.0   | 27.7 | 94.0 | 53.7                         | 3248.0   | 19.4 | 94.0 | 26.8                         | 3248.0   | 9.7  | 94.0 |  |
| 21.6  | 132.2                         | 3571.6   | 52.6 | 94.0 | 67.3                          | 3900.0   | 29.2 | 94.0 | 46.4                         | 3958.5   | 20.5 | 94.0 | 23.2                         | 3958.5   | 10.2 | 94.0 |  |
| 22.9  | 124.6                         | 3846.3   | 53.4 | 94.0 | 63.4                          | 4200.0   | 29.7 | 94.0 | 43.7                         | 4263.0   | 20.8 | 94.0 | 21.9                         | 4263.0   | 10.4 | 94.0 |  |
| 25.9  | 110.2                         | 4121.1   | 50.6 | 94.0 | 56.1                          | 4500.0   | 28.1 | 94.0 | 38.7                         | 4567.5   | 19.7 | 94.0 | 19.3                         | 4567.5   | 9.8  | 94.0 |  |
| 30.3  | 94.1                          | 4578.9   | 48.0 | 94.0 | 47.9                          | 5000.0   | 26.7 | 94.0 | 33.0                         | 5075.0   | 18.7 | 94.0 | 16.5                         | 5075.0   | 9.3  | 94.0 |  |
| 34.5  | 82.6                          | 4578.9   | 42.1 | 94.0 | 42.0                          | 5000.0   | 23.4 | 94.0 | 29.0                         | 5075.0   | 16.4 | 94.0 | 14.5                         | 5075.0   | 8.2  | 94.0 |  |
| 36.9  | 77.2                          | 4578.9   | 39.4 | 94.0 | 39.3                          | 5000.0   | 21.9 | 94.0 | 27.1                         | 5075.0   | 15.3 | 94.0 | 13.5                         | 5075.0   | 7.7  | 94.0 |  |
| 42.6  | 66.8                          | 4578.9   | 34.1 | 94.0 | 34.0                          | 5000.0   | 18.9 | 94.0 | 23.5                         | 5075.0   | 13.3 | 94.0 | 11.7                         | 5075.0   | 6.6  | 94.0 |  |
| 46.0  | 61.9                          | 4578.9   | 31.6 | 94.0 | 31.5                          | 5000.0   | 17.5 | 94.0 | 21.7                         | 5075.0   | 12.3 | 94.0 | 10.9                         | 5075.0   | 6.1  | 94.0 |  |
| 54.3  | 52.5                          | 4578.9   | 26.8 | 94.0 | 26.7                          | 5000.0   | 14.9 | 94.0 | 18.4                         | 5075.0   | 10.4 | 94.0 | 9.2                          | 5075.0   | 5.2  | 94.0 |  |
| 59.4  | 48.0                          | 4578.9   | 24.5 | 94.0 | 24.4                          | 5000.0   | 13.6 | 94.0 | 16.8                         | 5075.0   | 9.5  | 94.0 | 8.4                          | 5075.0   | 4.8  | 94.0 |  |
| 66.7  | 42.7                          | 4578.9   | 21.8 | 94.0 | 21.7                          | 5000.0   | 12.1 | 94.0 | 15.0                         | 5075.0   | 8.5  | 94.0 | 7.5                          | 5075.0   | 4.2  | 94.0 |  |
| 78.7  | 36.2                          | 4578.9   | 18.5 | 94.0 | 18.4                          | 5000.0   | 10.3 | 94.0 | 12.7                         | 5075.0   | 7.2  | 94.0 | 6.4                          | 5075.0   | 3.6  | 94.0 |  |
| 86.0  | 33.1                          | 4578.9   | 16.9 | 94.0 | 16.9                          | 5000.0   | 9.4  | 94.0 | 11.6                         | 5075.0   | 6.6  | 94.0 | 5.8                          | 5075.0   | 3.3  | 94.0 |  |
| 94.6  | 30.1                          | 4578.9   | 15.4 | 94.0 | 15.3                          | 5000.0   | 8.5  | 94.0 | 10.6                         | 5075.0   | 6.0  | 94.0 | 5.3                          | 5075.0   | 3.0  | 94.0 |  |
| 101.7 | 28.0                          | 4578.9   | 14.3 | 94.0 | 14.3                          | 5000.0   | 7.9  | 94.0 | 9.8                          | 5075.0   | 5.6  | 94.0 | 4.9                          | 5075.0   | 2.8  | 94.0 |  |
| 109.8 | 26.0                          | 4578.9   | 13.2 | 94.0 | 13.2                          | 5000.0   | 7.4  | 94.0 | 9.1                          | 5075.0   | 5.1  | 94.0 | 4.6                          | 5075.0   | 2.6  | 94.0 |  |
| 129.5 | 22.0                          | 4578.9   | 11.2 | 94.0 | 11.2                          | 5000.0   | 6.2  | 94.0 | 7.7                          | 5075.0   | 4.4  | 94.0 | 3.9                          | 5075.0   | 2.2  | 94.0 |  |
| 141.6 | 20.1                          | 4578.9   | 10.3 | 94.0 | 10.2                          | 5000.0   | 5.7  | 94.0 | 7.1                          | 5075.0   | 4.0  | 94.0 | 3.5                          | 5075.0   | 2.0  | 94.0 |  |
| 155.7 | 18.3                          | 4578.9   | 9.3  | 94.0 | 9.3                           | 5000.0   | 5.2  | 94.0 | 6.4                          | 5075.0   | 3.6  | 94.0 | 3.2                          | 5075.0   | 1.8  | 94.0 |  |
| 185.5 | 15.4                          | 4395.8   | 7.5  | 94.0 | 7.8                           | 4800.0   | 4.2  | 94.0 | 5.4                          | 4872.0   | 2.9  | 94.0 | 2.7                          | 4872.0   | 1.5  | 94.0 |  |
| 204.2 | 14.0                          | 4212.6   | 6.5  | 94.0 | 7.1                           | 4600.0   | 3.6  | 94.0 | 4.9                          | 4669.0   | 2.5  | 94.0 | 2.4                          | 4669.0   | 1.3  | 94.0 |  |

|               |  |
|---------------|--|
| $P_{tN}$ [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|               | 28.0   |

N.B. Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni contattare l'ufficio tecnico STM.

NOTE. Please pay attention to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (comp. par. A-1.5). For details please contact our technical department).  
For details please contact our technical

ПРИМЕЧАНИЕ. Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5). Для получения информации обращайтесь в наш технический отдел.

N.B. I pesi riportati sono indicativi e possono variare in funzione della versione del riduttore.

NOTE. Listed weights are for reference only and can vary according to the gearbox version.

ПРИМЕЧАНИЕ. Указанный вес соответствует только исполнению с цилиндрических входным валом



## OR 170



| ir    | $n_1 = 2800 \text{ min}^{-1}$ |          |      |      | $n_1 = 1400 \text{ min}^{-1}$ |          |      |      | $n_1 = 900 \text{ min}^{-1}$ |          |      |      | $n_1 = 500 \text{ min}^{-1}$ |          |      |      | IEC  |
|-------|-------------------------------|----------|------|------|-------------------------------|----------|------|------|------------------------------|----------|------|------|------------------------------|----------|------|------|--|
|       | $n_2$                         | $T_{2M}$ | P    | RD   | $n_2$                         | $T_{2M}$ | P    | RD   | $n_2$                        | $T_{2M}$ | P    | RD   | $n_2$                        | $T_{2M}$ | P    | RD   |  |
|       | $\text{min}^{-1}$             | Nm       | kW   | %    | $\text{min}^{-1}$             | Nm       | kW   | %    | $\text{min}^{-1}$            | Nm       | kW   | %    | $\text{min}^{-1}$            | Nm       | kW   | %    |  |
| 15.5  | 184.1                         | 4212.6   | 86.4 | 94.0 | 93.7                          | 4600.0   | 48.0 | 94.0 | 64.6                         | 4669.0   | 33.6 | 94.0 | 32.3                         | 4669.0   | 16.8 | 94.0 | 100 B5<br>112 B5<br>132 B5<br>160 B5<br>180 B5<br>200 B5<br>225 B5 |
| 17.5  | 163.0                         | 4578.9   | 83.1 | 94.0 | 82.9                          | 5000.0   | 46.2 | 94.0 | 57.2                         | 5075.0   | 32.3 | 94.0 | 28.6                         | 5075.0   | 16.2 | 94.0 |  |
| 18.6  | 153.0                         | 5128.4   | 87.4 | 94.0 | 77.8                          | 5600.0   | 48.6 | 94.0 | 53.7                         | 5684.0   | 34.0 | 94.0 | 26.8                         | 5684.0   | 17.0 | 94.0 |  |
| 23.7  | 120.2                         | 6410.5   | 85.9 | 94.0 | 61.2                          | 7000.0   | 47.7 | 94.0 | 42.2                         | 7105.0   | 33.4 | 94.0 | 21.1                         | 7105.0   | 16.7 | 94.0 |  |
| 25.2  | 112.9                         | 6868.4   | 86.4 | 94.0 | 57.4                          | 7500.0   | 48.0 | 94.0 | 39.6                         | 7612.5   | 33.6 | 94.0 | 19.8                         | 7612.5   | 16.8 | 94.0 |  |
| 28.8  | 99.0                          | 6868.4   | 75.7 | 94.0 | 50.3                          | 7500.0   | 42.1 | 94.0 | 34.7                         | 7612.5   | 29.4 | 94.0 | 17.4                         | 7612.5   | 14.7 | 94.0 |  |
| 30.9  | 92.4                          | 6868.4   | 70.7 | 94.0 | 47.0                          | 7500.0   | 39.3 | 94.0 | 32.4                         | 7612.5   | 27.5 | 94.0 | 16.2                         | 7612.5   | 13.7 | 94.0 |  |
| 35.7  | 79.8                          | 6868.4   | 61.1 | 94.0 | 40.6                          | 7500.0   | 33.9 | 94.0 | 28.0                         | 7612.5   | 23.8 | 94.0 | 14.0                         | 7612.5   | 11.9 | 94.0 |  |
| 41.8  | 68.1                          | 6868.4   | 52.1 | 94.0 | 34.7                          | 7500.0   | 29.0 | 94.0 | 23.9                         | 7612.5   | 20.3 | 94.0 | 12.0                         | 7612.5   | 10.1 | 94.0 |  |
| 45.6  | 62.6                          | 6868.4   | 47.9 | 94.0 | 31.8                          | 7500.0   | 26.6 | 94.0 | 22.0                         | 7612.5   | 18.6 | 94.0 | 11.0                         | 7612.5   | 9.3  | 94.0 |  |
| 49.8  | 57.2                          | 6868.4   | 43.7 | 94.0 | 29.1                          | 7500.0   | 24.3 | 94.0 | 20.1                         | 7612.5   | 17.0 | 94.0 | 10.0                         | 7612.5   | 8.5  | 94.0 |  |
| 54.3  | 52.5                          | 6868.4   | 40.2 | 94.0 | 26.7                          | 7500.0   | 22.3 | 94.0 | 18.4                         | 7612.5   | 15.6 | 94.0 | 9.2                          | 7612.5   | 7.8  | 94.0 |  |
| 64.0  | 44.5                          | 6868.4   | 34.0 | 94.0 | 22.6                          | 7500.0   | 18.9 | 94.0 | 15.6                         | 7612.5   | 13.2 | 94.0 | 7.8                          | 7612.5   | 6.6  | 94.0 |  |
| 68.9  | 41.4                          | 6868.4   | 31.6 | 94.0 | 21.0                          | 7500.0   | 17.6 | 94.0 | 14.5                         | 7612.5   | 12.3 | 94.0 | 7.3                          | 7612.5   | 6.2  | 94.0 |  |
| 75.0  | 38.0                          | 6868.4   | 29.1 | 94.0 | 19.3                          | 7500.0   | 16.1 | 94.0 | 13.3                         | 7612.5   | 11.3 | 94.0 | 6.7                          | 7612.5   | 5.7  | 94.0 |  |
| 81.7  | 34.9                          | 6868.4   | 26.7 | 94.0 | 17.7                          | 7500.0   | 14.8 | 94.0 | 12.2                         | 7612.5   | 10.4 | 94.0 | 6.1                          | 7612.5   | 5.2  | 94.0 |  |
| 89.4  | 31.9                          | 6868.4   | 24.4 | 94.0 | 16.2                          | 7500.0   | 13.5 | 94.0 | 11.2                         | 7612.5   | 9.5  | 94.0 | 5.6                          | 7612.5   | 4.7  | 94.0 |  |
| 98.4  | 29.0                          | 6868.4   | 22.2 | 94.0 | 14.7                          | 7500.0   | 12.3 | 94.0 | 10.2                         | 7612.5   | 8.6  | 94.0 | 5.1                          | 7612.5   | 4.3  | 94.0 |  |
| 113.9 | 25.0                          | 6868.4   | 19.1 | 94.0 | 12.7                          | 7500.0   | 10.6 | 94.0 | 8.8                          | 7612.5   | 7.4  | 94.0 | 4.4                          | 7612.5   | 3.7  | 94.0 |  |
| 124.1 | 23.0                          | 6868.4   | 17.6 | 94.0 | 11.7                          | 7500.0   | 9.8  | 94.0 | 8.1                          | 7612.5   | 6.8  | 94.0 | 4.0                          | 7612.5   | 3.4  | 94.0 |  |
| 135.8 | 21.0                          | 6868.4   | 16.1 | 94.0 | 10.7                          | 7500.0   | 8.9  | 94.0 | 7.4                          | 7612.5   | 6.2  | 94.0 | 3.7                          | 7612.5   | 3.1  | 94.0 |  |
| 149.4 | 19.1                          | 6868.4   | 14.6 | 94.0 | 9.7                           | 7500.0   | 8.1  | 94.0 | 6.7                          | 7612.5   | 5.7  | 94.0 | 3.3                          | 7612.5   | 2.8  | 94.0 |  |
| 162.7 | 17.5                          | 6868.4   | 13.4 | 94.0 | 8.9                           | 7500.0   | 7.4  | 94.0 | 6.1                          | 7612.5   | 5.2  | 94.0 | 3.1                          | 7612.5   | 2.6  | 94.0 |  |
| 178.1 | 16.0                          | 6318.9   | 11.3 | 94.0 | 8.1                           | 6900.0   | 6.3  | 94.0 | 5.6                          | 7003.5   | 4.4  | 94.0 | 2.8                          | 7003.5   | 2.2  | 94.0 |  |
| 196.0 | 14.5                          | 6044.2   | 9.8  | 94.0 | 7.4                           | 6600.0   | 5.4  | 94.0 | 5.1                          | 6699.0   | 3.8  | 94.0 | 2.6                          | 6699.0   | 1.9  | 94.0 |  |



|               |  |
|---------------|--|
| $P_{tN}$ [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|               | 34.0   |

N.B. Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni contattare l'ufficio tecnico STM.

*NOTE. Please pay attention to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (comp. par. A-1.5). For details please contact our technical department).  
For details please contact our technical*

ПРИМЕЧАНИЕ. Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5). Для получения информации обращайтесь в наш технический отдел.

N.B. I pesi riportati sono indicativi e possono variare in funzione della versione del riduttore.

*NOTE. Listed weights are for reference only and can vary according to the gearbox version.*

ПРИМЕЧАНИЕ. Указанный вес соответствует только исполнению с цилиндрических входным валом



OR 190



250

| ir     | $n_1 = 2800 \text{ min}^{-1}$ |          |       |      | $n_1 = 1400 \text{ min}^{-1}$ |          |      |      | $n_1 = 900 \text{ min}^{-1}$ |          |      |      | $n_1 = 500 \text{ min}^{-1}$ |          |      |      | IEC  |
|--------|-------------------------------|----------|-------|------|-------------------------------|----------|------|------|------------------------------|----------|------|------|------------------------------|----------|------|------|--|
|        | $n_2$                         | $T_{2M}$ | P     | RD   | $n_2$                         | $T_{2M}$ | P    | RD   | $n_2$                        | $T_{2M}$ | P    | RD   | $n_2$                        | $T_{2M}$ | P    | RD   |  |
|        | $\text{min}^{-1}$             | Nm       | kW    | %    | $\text{min}^{-1}$             | Nm       | kW   | %    | $\text{min}^{-1}$            | Nm       | kW   | %    | $\text{min}^{-1}$            | Nm       | kW   | %    |  |
| 15.5   | 184.1                         | 5898     | 121.0 | 94.0 | 93.7                          | 6440     | 67.2 | 94.0 | 64.6                         | 6537     | 47.0 | 94.0 | 32.3                         | 6537     | 23.5 | 94.0 | 132 B5<br>160 B5<br>180 B5<br>200 B5<br>225 B5<br>250 B5<br>280 B5 |
| 17.5   | 163.0                         | 6411     | 116.4 | 94.0 | 82.9                          | 7000     | 64.7 | 94.0 | 57.2                         | 7105     | 45.3 | 94.0 | 28.6                         | 7105     | 22.6 | 94.0 |  |
| 18.6   | 153.0                         | 7180     | 122.4 | 94.0 | 77.8                          | 7840     | 68.0 | 94.0 | 53.7                         | 7958     | 47.6 | 94.0 | 26.8                         | 7958     | 23.8 | 94.0 |  |
| 23.7   | 120.2                         | 8792     | 117.8 | 94.0 | 61.2                          | 9600     | 65.4 | 94.0 | 42.2                         | 9744     | 45.8 | 94.0 | 21.1                         | 9744     | 22.9 | 94.0 |  |
| 25.2   | 112.9                         | 8975     | 112.9 | 94.0 | 57.4                          | 9800     | 62.7 | 94.0 | 39.6                         | 9947     | 43.9 | 94.0 | 19.8                         | 9947     | 21.9 | 94.0 |  |
| 28.8   | 99.0                          | 9158     | 100.9 | 94.0 | 50.3                          | 10000    | 56.1 | 94.0 | 34.7                         | 10150    | 39.3 | 94.0 | 17.4                         | 10150    | 19.6 | 94.0 |  |
| 30.9   | 92.4                          | 9387     | 96.6  | 94.0 | 47.0                          | 10250    | 53.7 | 94.0 | 32.4                         | 10404    | 37.6 | 94.0 | 16.2                         | 10404    | 18.8 | 94.0 |  |
| 35.7   | 79.8                          | 9616     | 85.5  | 94.0 | 40.6                          | 10500    | 47.5 | 94.0 | 28.0                         | 10658    | 33.3 | 94.0 | 14.0                         | 10658    | 16.6 | 94.0 |  |
| 41.8   | 68.1                          | 9616     | 73.0  | 94.0 | 34.7                          | 10500    | 40.5 | 94.0 | 23.9                         | 10658    | 28.4 | 94.0 | 12.0                         | 10658    | 14.2 | 94.0 |  |
| 45.6   | 62.6                          | 9616     | 67.0  | 94.0 | 31.8                          | 10500    | 37.2 | 94.0 | 22.0                         | 10658    | 26.1 | 94.0 | 11.0                         | 10658    | 13.0 | 94.0 |  |
| 49.8   | 57.2                          | 9616     | 61.2  | 94.0 | 29.1                          | 10500    | 34.0 | 94.0 | 20.1                         | 10658    | 23.8 | 94.0 | 10.0                         | 10658    | 11.9 | 94.0 |  |
| 54.3   | 52.5                          | 9616     | 56.2  | 94.0 | 26.7                          | 10500    | 31.2 | 94.0 | 18.4                         | 10658    | 21.9 | 94.0 | 9.2                          | 10658    | 10.9 | 94.0 |  |
| 64.0   | 44.5                          | 9616     | 47.7  | 94.0 | 22.6                          | 10500    | 26.5 | 94.0 | 15.6                         | 10658    | 18.5 | 94.0 | 7.8                          | 10658    | 9.3  | 94.0 |  |
| 68.9   | 41.4                          | 9616     | 44.3  | 94.0 | 21.0                          | 10500    | 24.6 | 94.0 | 14.5                         | 10658    | 17.2 | 94.0 | 7.3                          | 10658    | 8.6  | 94.0 |  |
| 75.0   | 38.0                          | 9616     | 40.7  | 94.0 | 19.3                          | 10500    | 22.6 | 94.0 | 13.3                         | 10658    | 15.8 | 94.0 | 6.7                          | 10658    | 7.9  | 94.0 |  |
| 81.7   | 34.9                          | 9616     | 37.4  | 94.0 | 17.7                          | 10500    | 20.8 | 94.0 | 12.2                         | 10658    | 14.5 | 94.0 | 6.1                          | 10658    | 7.3  | 94.0 |  |
| 89.4   | 31.9                          | 9616     | 34.1  | 94.0 | 16.2                          | 10500    | 19.0 | 94.0 | 11.2                         | 10658    | 13.3 | 94.0 | 5.6                          | 10658    | 6.6  | 94.0 |  |
| 97.9   | 29.1                          | 9616     | 31.2  | 94.0 | 14.8                          | 10500    | 17.3 | 94.0 | 10.2                         | 10658    | 12.1 | 94.0 | 5.1                          | 10658    | 6.1  | 94.0 |  |
| 113.9  | 25.0                          | 9616     | 26.8  | 94.0 | 12.7                          | 10500    | 14.9 | 94.0 | 8.8                          | 10658    | 10.4 | 94.0 | 4.4                          | 10658    | 5.2  | 94.0 |  |
| 124.1  | 23.0                          | 9616     | 24.6  | 94.0 | 11.7                          | 10500    | 13.7 | 94.0 | 8.1                          | 10658    | 9.6  | 94.0 | 4.0                          | 10658    | 4.8  | 94.0 |  |
| 135.8  | 21.0                          | 9616     | 22.5  | 94.0 | 10.7                          | 10500    | 12.5 | 94.0 | 7.4                          | 10658    | 8.7  | 94.0 | 3.7                          | 10658    | 4.4  | 94.0 |  |
| 147.8  | 19.3                          | 9616     | 20.6  | 94.0 | 9.8                           | 10500    | 11.5 | 94.0 | 6.8                          | 10658    | 8.0  | 94.0 | 3.4                          | 10658    | 4.0  | 94.0 |  |
| 162.7  | 17.5                          | 9616     | 18.8  | 94.0 | 8.9                           | 10500    | 10.4 | 94.0 | 6.1                          | 10658    | 7.3  | 94.0 | 3.1                          | 10658    | 3.6  | 94.0 |  |
| 178.1  | 16.0                          | 9387     | 16.7  | 94.0 | 8.1                           | 10250    | 9.3  | 94.0 | 5.6                          | 10404    | 6.5  | 94.0 | 2.8                          | 10404    | 3.3  | 94.0 |  |
| 196.0* | 14.5                          | 9158     | 14.8  | 94.0 | 7.4                           | 10000    | 8.2  | 94.0 | 5.1                          | 10150    | 5.8  | 94.0 | 2.6                          | 10150    | 2.9  | 94.0 |  |

|               |  |
|---------------|--|
| $P_{tN}$ [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|               | 43.0   |

\* Nei rapporti contrassegnati non è disponibile la versione uscita con albero cavo.

\* *Hollow output shaft not available for ratios marked with this symbol.*

\* Полный выходной вал не доступен для передаточных чисел отмеченных этим символом

N.B. Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni contattare l'ufficio tecnico STM.

*NOTE. Please pay attention to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (comp. par. A-1.5). For details please contact our technical department). For details please contact our technical*

ПРИМЕЧАНИЕ. Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5). Для получения информации обращайтесь в наш технический отдел.

N.B. I pesi riportati sono indicativi e possono variare in funzione della versione del riduttore.

*NOTE. Listed weights are for reference only and can vary according to the gearbox version.*

ПРИМЕЧАНИЕ. Указанный вес соответствует только исполнению с цилиндрических входным валом



Nella tab. 3.6 sono riportate le grandezze motore accoppiabili (IEC) unitamente alle dimensioni albero/flangia motore standard.

In table 3.6 the possible shaft/flange dimensions IEC standard are listed.

В таблице 3.6 приведены все возможные комбинации вал/фланец по IEC стандарту.

Tab.3.6

| Possibili accoppiamenti con motori IEC-Possible couplings with IEC motors-Возможные соединения с IEC мотором |                   |  |
|--|-------------------|--|
| IEC  | ir                |  |
|  | Tutti / All / Все |  |
| 63   | 63                | 11/140 (B5)  |
|  | 71                | 14/160 (B5)  |
|  | 80                | 19/200 (B5) - 19/120 (B14) - 19/160 - 19/140                   |
|  | 90                | 24/200 (B5) - 24/140 (B14) - 24/160 - 24/120                   |
|  | 100               | 28/250 (B5) - 28/160 (B14)                                     |
| 71   | 63                | 11/140 (B5)  |
|  | 71                | 14/160 (B5) - 14/200 - 14/140 - 14/120                         |
|  | 80                | 19/200 (B5) - 19/120 (B14) - 19/160 - 19/140                   |
|  | 90                | 24/200 (B5) - 24/140 (B14) - 24/160 - 24/120                   |
|  | 100               | 28/250 (B5) - 28/160 (B14)                                     |
| 80   | 112               | 28/250 (B5) - 28/160 (B14)                                     |
|  | 71                | 14/160 (B5) - 14/250 - 14/200 - 14/140 - 14/120                |
|  | 80                | 19/200 (B5) - 19/120 (B14) - 19/250 - 19/160 - 19/140          |
|  | 90                | 24/200 (B5) - 24/140 (B14) - 24/250 - 24/160 - 24/120          |
|  | 100               | 28/250 (B5) - 28/160 (B14) - 28/200 - 28/140 - 28/120          |
| 90   | 112               | 28/250 (B5) - 28/160 (B14) - 28/200 - 28/140 - 28/120          |
|  | 71                | 14/160 (B5)  |
|  | 80                | 19/200 (B5) - 19/120 (B14) - 19/160 - 19/140                   |
|  | 90                | 24/200 (B5) - 24/140 (B14) - 24/300 - 24/250 - 24/160 - 24/120 |
|  | 100               | 28/250 (B5) - 28/160 (B14) - 28/200 - 28/300                   |
| 100  | 112               | 28/250 (B5) - 28/160 (B14) - 28/200 - 28/300                   |
|  | 132               | 38/300 (B5) - 38/200 (B14) - 38/250                            |
|  | 80                | 19/200 (B5) - 19/300 - 19/250                                  |
|  | 90                | 24/200 (B5) - 24/300 - 24/250                                  |
|  | 100               | 28/250 (B5) - 28/300 - 28/200                                  |
| 112  | 112               | 28/250 (B5) - 28/300 - 28/200                                  |
|  | 132               | 38/300 (B5) - 38/200 (B14) - 38/250                            |
|  | 160               | 42/350 (B5) - 42/300 - 42/250                                  |
|  | 80                | 19/200 (B5)  |
|  | 90                | 24/200 (B5)  |
| 125  | 100               | 28/250 (B5) - 28/350 - 28/300                                  |
|  | 112               | 28/250 (B5) - 28/350 - 28/300                                  |
|  | 132               | 38/300 (B5) - 38/350 - 38/250                                  |
|  | 160*              | 42/350 (B5)  |
|  | 180*              | 48/350 (B5)  |

| Possibili accoppiamenti con motori IEC-Possible couplings with IEC motors-Возможные соединения с IEC мотором |                   |                                     |
|--|-------------------|-------------------------------------|
| IEC  | ir                |                                     |
|  | Tutti / All / Все |                                     |
| 132  | 90                | 24/200 (B5)                         |
|  | 100               | 28/250 (B5)                         |
|  | 112               | 28/250 (B5)                         |
|  | 132               | 38/300 (B5)                         |
|  | 160*              | 42/350 (B5)                         |
|  | 180*              | 48/350 (B5)                         |
| 140  | 80                | 19/200 (B5)                         |
|  | 90                | 24/200 (B5) - 24/300 - 24/250       |
|  | 100               | 28/250 (B5) - 28/300 - 28/200       |
|  | 112               | 28/250 (B5) - 28/300 - 28/200       |
|  | 132               | 38/300 (B5) - 38/200 (B14) - 38/250 |
|  | 160*              | 42/350 (B5)                         |
| 150  | 180*              | 48/350 (B5)                         |
|  | 200*              | 55/400 (B5)                         |
|  | 100               | 28/250 (B5)                         |
|  | 112               | 28/250 (B5)                         |
|  | 132               | 38/300 (B5)                         |
|  | 160*              | 42/350 (B5)                         |
| 170  | 180*              | 48/350 (B5)                         |
|  | 200*              | 55/400 (B5)                         |
|  | 225*              | 60/450 (B5)                         |
|  | 100               | 28/250 (B5)                         |
|  | 112               | 28/250 (B5)                         |
|  | 132               | 38/300 (B5)                         |
| 190  | 160*              | 42/350 (B5)                         |
|  | 180*              | 48/350 (B5)                         |
|  | 200*              | 55/400 (B5)                         |
|  | 225*              | 60/450 (B5)                         |
|  | 250*              | 65/550 (B5)                         |
|  | 280*              | 75/550 (B5)                         |

Legenda:

19/200 (B5)      19/160

19/200 : combinazioni albero/flangia standard (B5) : forma costruttiva motore IEC  
19/160 : combinazione albero/flangia a richiesta

Key:

19/200 (B5)      19/160

19/200 : standard shaft/flange combination (B5) : IEC motor constructive shape  
19/160 : shaft/flange combinations upon request

Обозначения:

19/200 (B5)      19/160

19/200 : Стандартная комбинация вал/фланец (B5) : Конструктивное исполнение IEC мотора  
19/160 : Доступная комбинация вал/фланец

\* Tutti i PAM sono forniti con giunto ROTEX. Per i PAM segnati da asterisco vedere le prescrizioni (per prescrizioni di montaggio vedere sezione A paragrafo "Installazione")

\* All PAM configurations supplied with ROTEX coupling. Where PAM configuration is marked with an asterisk, see directions (for mounting directions, see section A, paragraph "Installation")


\* Все PAM укомплектованы муфтой ROTEX. При использовании PAM отмеченные звездочкой смотри указания по монтажу глава А, пункт "Установка"



1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|---|
|----------------------------|----|----------|-----|-------|---|

|                |                              |       |
|----------------|------------------------------|-------|
| <b>0.09 kW</b> | $n_1 = 860 \text{ min}^{-1}$ | 63B 6 |
|----------------|------------------------------|-------|

|      |       |     |      |    |       |
|------|-------|-----|------|----|-------|
| 44   | 19.5  | 18  | 14.0 | 63 | 63B 6 |
| 31   | 27.5  | 25  | 10.5 | 63 | 63B 6 |
| 28   | 31.2  | 28  | 9.3  | 63 | 63B 6 |
| 24   | 35.8  | 32  | 8.1  | 63 | 63B 6 |
| 19.3 | 44.6  | 40  | 6.5  | 63 | 63B 6 |
| 16.4 | 52.4  | 47  | 5.5  | 63 | 63B 6 |
| 12.5 | 69.0  | 62  | 4.2  | 63 | 63B 6 |
| 10.8 | 79.5  | 71  | 3.6  | 63 | 63B 6 |
| 9.5  | 90.6  | 82  | 3.1  | 63 | 63B 6 |
| 8.3  | 103.8 | 93  | 2.7  | 63 | 63B 6 |
| 6.7  | 129.3 | 116 | 2.2  | 63 | 63B 6 |
| 5.7  | 151.9 | 137 | 1.9  | 63 | 63B 6 |
| 4.8  | 179.6 | 162 | 3.2  | 71 | 63B 6 |
| 4.4  | 193.6 | 174 | 3.0  | 71 | 63B 6 |
| 4.3  | 200.1 | 180 | 1.4  | 63 | 63B 6 |
| 3.9  | 220.8 | 199 | 2.6  | 71 | 63B 6 |
| 3.5  | 243.3 | 219 | 1.2  | 63 | 63B 6 |
| 3.4  | 253.4 | 228 | 2.3  | 71 | 63B 6 |
| 3.1  | 280.4 | 252 | 1.1  | 63 | 63B 6 |
| 3.0  | 286.0 | 257 | 2.0  | 71 | 63B 6 |
| 2.5  | 342.9 | 308 | 1.7  | 71 | 63B 6 |
| 2.5  | 346.4 | 312 | 0.9  | 63 | 63B 6 |
| 2.2  | 387.0 | 348 | 1.5  | 71 | 63B 6 |

|                |   |                |
|----------------|---|----------------|
| <b>0.13 kW</b> | $n_1 = 1360 \text{ min}^{-1}$<br>$n_1 = 860 \text{ min}^{-1}$ | 63A 4<br>63C 6 |
|----------------|---|----------------|

|      |       |     |      |    |       |
|------|-------|-----|------|----|-------|
| 57   | 23.7  | 20  | 12.3 | 63 | 63A 4 |
| 50   | 27.5  | 23  | 10.6 | 63 | 63A 4 |
| 44   | 30.6  | 25  | 18.3 | 71 | 63A 4 |
| 44   | 31.2  | 26  | 9.3  | 63 | 63A 4 |
| 38   | 35.8  | 29  | 8.5  | 63 | 63A 4 |
| 31   | 44.6  | 37  | 6.8  | 63 | 63A 4 |
| 26   | 52.4  | 43  | 5.8  | 63 | 63A 4 |
| 19.7 | 69.0  | 57  | 4.4  | 63 | 63A 4 |
| 17.1 | 79.5  | 65  | 3.8  | 63 | 63A 4 |
| 15.0 | 90.6  | 74  | 3.1  | 63 | 63A 4 |
| 13.1 | 103.8 | 85  | 2.8  | 63 | 63A 4 |
| 10.5 | 129.3 | 106 | 2.3  | 63 | 63A 4 |
| 9.0  | 151.9 | 125 | 2.0  | 63 | 63A 4 |
| 8.1  | 168.0 | 138 | 3.3  | 71 | 63A 4 |
| 7.6  | 179.6 | 148 | 3.1  | 71 | 63A 4 |
| 7.0  | 193.6 | 159 | 2.9  | 71 | 63A 4 |
| 6.8  | 200.1 | 164 | 1.5  | 63 | 63A 4 |
| 6.5  | 209.4 | 172 | 2.7  | 71 | 63A 4 |
| 6.2  | 220.8 | 181 | 2.5  | 71 | 63A 4 |
| 5.6  | 243.3 | 200 | 1.3  | 63 | 63A 4 |
| 5.4  | 253.4 | 208 | 2.2  | 71 | 63A 4 |
| 4.8  | 280.4 | 230 | 1.1  | 63 | 63A 4 |
| 4.6  | 298.8 | 245 | 1.9  | 71 | 63A 4 |
| 4.0  | 342.9 | 282 | 1.6  | 71 | 63A 4 |
| 3.9  | 346.4 | 285 | 0.9  | 63 | 63A 4 |
| 3.5  | 387.0 | 318 | 1.4  | 71 | 63A 4 |
| 2.9  | 298.8 | 388 | 1.4  | 71 | 63C 6 |
| 2.5  | 342.9 | 445 | 1.2  | 71 | 63C 6 |
| 2.2  | 387.0 | 503 | 1.0  | 71 | 63C 6 |


| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|                |   |                |
|----------------|---|----------------|
| <b>0.18 kW</b> | $n_1 = 1370 \text{ min}^{-1}$<br>$n_1 = 870 \text{ min}^{-1}$ | 63B 4<br>71A 6 |
|----------------|---|----------------|

|      |       |     |      |    |       |
|------|-------|-----|------|----|-------|
| 92   | 14.8  | 17  | 13.1 | 63 | 63B 4 |
| 80   | 17.2  | 19  | 11.4 | 63 | 63B 4 |
| 70   | 19.5  | 22  | 10.4 | 63 | 63B 4 |
| 58   | 23.7  | 27  | 9.0  | 63 | 63B 4 |
| 50   | 27.5  | 31  | 7.7  | 63 | 63B 4 |
| 44   | 31.2  | 35  | 6.8  | 63 | 63B 4 |
| 38   | 35.8  | 40  | 6.2  | 63 | 63B 4 |
| 31   | 44.6  | 50  | 5.0  | 63 | 63B 4 |
| 26   | 52.4  | 59  | 4.2  | 63 | 63B 4 |
| 19.9 | 69.0  | 78  | 3.2  | 63 | 63B 4 |
| 17.2 | 79.5  | 90  | 2.8  | 63 | 63B 4 |
| 15.1 | 90.6  | 102 | 2.2  | 63 | 63B 4 |
| 13.2 | 103.8 | 117 | 2.0  | 63 | 63B 4 |
| 11.1 | 123.5 | 139 | 3.3  | 71 | 63B 4 |
| 10.6 | 129.3 | 146 | 1.6  | 63 | 63B 4 |
| 9.6  | 143.1 | 162 | 2.8  | 71 | 63B 4 |
| 9.0  | 151.9 | 172 | 1.4  | 63 | 63B 4 |
| 8.9  | 154.8 | 175 | 2.6  | 71 | 63B 4 |
| 8.2  | 168.0 | 190 | 2.4  | 71 | 63B 4 |
| 7.6  | 179.6 | 203 | 2.3  | 71 | 63B 4 |
| 7.1  | 193.6 | 219 | 2.1  | 71 | 63B 4 |
| 6.8  | 200.1 | 226 | 1.1  | 63 | 63B 4 |
| 6.5  | 209.4 | 236 | 1.9  | 71 | 63B 4 |
| 6.2  | 220.8 | 249 | 1.8  | 71 | 63B 4 |
| 5.6  | 243.3 | 275 | 0.9  | 63 | 63B 4 |
| 5.4  | 253.4 | 286 | 1.6  | 71 | 63B 4 |
| 4.9  | 280.4 | 317 | 0.8  | 63 | 63B 4 |
| 4.8  | 286.0 | 323 | 1.4  | 71 | 63B 4 |
| 4.6  | 298.8 | 337 | 1.4  | 71 | 63B 4 |
| 4.0  | 342.9 | 387 | 1.2  | 71 | 63B 4 |
| 3.5  | 387.0 | 437 | 1.1  | 71 | 63B 4 |
| 3.0  | 294.9 | 524 | 2.0  | 90 | 71A 6 |
| 2.9  | 298.8 | 531 | 1.0  | 71 | 71A 6 |
| 2.8  | 309.6 | 551 | 1.9  | 90 | 71A 6 |
| 2.6  | 338.1 | 601 | 1.7  | 90 | 71A 6 |
| 2.5  | 342.9 | 610 | 0.9  | 71 | 71A 6 |
| 2.2  | 390.0 | 694 | 1.5  | 90 | 71A 6 |

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.22 kW</b> | $n_1 = 1400 \text{ min}^{-1}$ | 63C 4 |
|----------------|-------------------------------|-------|

|      |      |     |      |    |       |
|------|------|-----|------|----|-------|
| 122  | 11.5 | 15  | 12.3 | 63 | 63C 4 |
| 105  | 13.3 | 18  | 12.3 | 63 | 63C 4 |
| 94   | 14.8 | 20  | 11.0 | 63 | 63C 4 |
| 82   | 17.2 | 23  | 9.5  | 63 | 63C 4 |
| 72   | 19.5 | 26  | 8.7  | 63 | 63C 4 |
| 59   | 23.7 | 32  | 7.5  | 63 | 63C 4 |
| 51   | 27.5 | 37  | 6.5  | 63 | 63C 4 |
| 45   | 31.2 | 42  | 5.7  | 63 | 63C 4 |
| 39   | 35.8 | 48  | 5.2  | 63 | 63C 4 |
| 31   | 44.6 | 60  | 4.2  | 63 | 63C 4 |
| 27   | 52.4 | 71  | 3.5  | 63 | 63C 4 |
| 20   | 69.0 | 93  | 2.7  | 63 | 63C 4 |
| 17.6 | 79.5 | 107 | 2.3  | 63 | 63C 4 |
| 15.4 | 90.6 | 122 | 1.9  | 63 | 63C 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|---|
|----------------------------|----|----------|-----|-------|---|

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.22 kW</b> | $n_1 = 1400 \text{ min}^{-1}$ | 63C 4 |
|----------------|-------------------------------|-------|

|      |       |     |     |    |       |
|------|-------|-----|-----|----|-------|
| 13.5 | 103.8 | 140 | 1.7 | 63 | 63C 4 |
| 11.3 | 123.5 | 167 | 2.8 | 71 | 63C 4 |
| 10.8 | 129.3 | 175 | 1.4 | 63 | 63C 4 |
| 9.8  | 143.1 | 193 | 2.4 | 71 | 63C 4 |
| 9.2  | 151.9 | 205 | 1.2 | 63 | 63C 4 |
| 9.0  | 154.8 | 209 | 2.2 | 71 | 63C 4 |
| 8.3  | 168.0 | 227 | 2.0 | 71 | 63C 4 |
| 7.8  | 179.6 | 243 | 1.9 | 71 | 63C 4 |
| 7.2  | 193.6 | 262 | 1.8 | 71 | 63C 4 |
| 7.0  | 200.1 | 270 | 0.9 | 63 | 63C 4 |
| 6.7  | 209.4 | 283 | 1.6 | 71 | 63C 4 |
| 6.3  | 220.8 | 298 | 1.5 | 71 | 63C 4 |
| 5.5  | 253.4 | 343 | 1.3 | 71 | 63C 4 |
| 4.9  | 286.0 | 386 | 1.2 | 71 | 63C 4 |
| 4.7  | 298.8 | 404 | 1.1 | 71 | 63C 4 |
| 4.1  | 342.9 | 463 | 1.0 | 71 | 63C 4 |
| 3.6  | 387.0 | 523 | 0.9 | 71 | 63C 4 |

|                |   |                |
|----------------|---|----------------|
| <b>0.25 kW</b> | $n_1 = 1370 \text{ min}^{-1}$<br>$n_1 = 870 \text{ min}^{-1}$ | 71A 4<br>71B 6 |
|----------------|---|----------------|

|      |       |     |      |    |       |
|------|-------|-----|------|----|-------|
| 173  | 7.9   | 12  | 13.7 | 63 | 71A 4 |
| 133  | 10.3  | 16  | 11.5 | 63 | 71A 4 |
| 119  | 11.5  | 18  | 10.6 | 63 | 71A 4 |
| 103  | 13.3  | 21  | 10.6 | 63 | 71A 4 |
| 92   | 14.8  | 23  | 9.5  | 63 | 71A 4 |
| 80   | 17.2  | 27  | 8.2  | 63 | 71A 4 |
| 70   | 19.5  | 31  | 7.5  | 63 | 71A 4 |
| 58   | 23.7  | 37  | 6.4  | 63 | 71A 4 |
| 50   | 27.5  | 43  | 5.6  | 63 | 71A 4 |
| 44   | 31.2  | 49  | 4.9  | 63 | 71A 4 |
| 38   | 35.8  | 56  | 4.5  | 63 | 71A 4 |
| 31   | 44.6  | 70  | 3.6  | 63 | 71A 4 |
| 26   | 52.4  | 82  | 3.0  | 63 | 71A 4 |
| 19.9 | 69.0  | 108 | 2.3  | 63 | 71A 4 |
| 17.2 | 79.5  | 125 | 2.0  | 63 | 71A 4 |
| 15.7 | 87.4  | 137 | 3.4  | 71 | 71A 4 |
| 15.1 | 90.6  | 142 | 1.6  | 63 | 71A 4 |
| 13.9 | 98.6  | 155 | 3.0  | 71 | 71A 4 |
| 13.2 | 103.8 | 163 | 1.4  | 63 | 71A 4 |
| 12.7 | 107.6 | 169 | 2.7  | 71 | 71A 4 |
| 11.1 | 123.5 | 194 | 2.4  | 71 | 71A 4 |
| 10.6 | 129.3 | 203 | 1.2  | 63 | 71A 4 |
| 9.0  | 151.9 | 238 | 1.0  | 63 | 71A 4 |
| 8.9  | 154.8 | 243 | 1.9  | 71 | 71A 4 |
| 8.2  | 168.0 | 263 | 1.7  | 71 | 71A 4 |
| 7.6  | 179.6 | 282 | 1.6  | 71 | 71A 4 |
| 6.5  | 209.4 | 328 | 1.4  | 71 | 71A 4 |
| 6.4  | 212.6 | 333 | 2.7  | 90 | 71A 4 |
| 6.2  | 220.8 | 346 | 1.3  | 71 | 71A 4 |
| 5.9  | 234.1 | 367 | 2.5  | 90 | 71A 4 |
| 5.4  | 253.4 | 397 | 1.2  | 71 | 71A 4 |
| 5.1  | 268.3 | 421 | 2.2  | 90 | 71A 4 |
| 4.8  | 286.0 | 449 | 1.0  | 71 | 71A 4 |
| 4.6  | 294.9 | 463 | 2.0  | 90 | 71A 4 |
| 4.6  | 298.8 | 469 | 1.0  | 71 | 71A 4 |
| 4.4  | 309.6 | 486 | 1.9  | 90 | 71A 4 |





1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|                |   |                |
|----------------|---|----------------|
| <b>0.25 kW</b> | $n_1 = 1370 \text{ min}^{-1}$<br>$n_1 = 870 \text{ min}^{-1}$ | 71A 4<br>71B 6 |
|----------------|---|----------------|

|     |       |     |     |           |       |
|-----|-------|-----|-----|-----------|-------|
| 4.1 | 338.1 | 530 | 1.7 | <b>90</b> | 71A 4 |
| 4.0 | 342.9 | 538 | 0.9 | <b>71</b> | 71A 4 |
| 3.5 | 390.0 | 612 | 1.5 | <b>90</b> | 71A 4 |
| 3.4 | 253.4 | 626 | 0.8 | <b>71</b> | 71B 6 |
| 3.0 | 294.9 | 728 | 1.4 | <b>90</b> | 71B 6 |
| 2.8 | 309.6 | 765 | 1.4 | <b>90</b> | 71B 6 |
| 2.6 | 338.1 | 835 | 1.2 | <b>90</b> | 71B 6 |
| 2.2 | 390.0 | 963 | 1.1 | <b>90</b> | 71B 6 |

|                |  |                                  |
|----------------|--|----------------------------------|
| <b>0.37 kW</b> | $n_1 = 2790 \text{ min}^{-1}$<br>$n_1 = 1380 \text{ min}^{-1}$<br>$n_1 = 910 \text{ min}^{-1}$<br>$n_1 = 880 \text{ min}^{-1}$ | 63C 2<br>71B 4<br>80A 6<br>71C 6 |
|----------------|--|----------------------------------|

|      |       |     |      |           |       |
|------|-------|-----|------|-----------|-------|
| 271  | 10.3  | 12  | 12.8 | <b>63</b> | 63C 2 |
| 243  | 11.5  | 13  | 11.9 | <b>63</b> | 63C 2 |
| 210  | 13.3  | 15  | 11.6 | <b>63</b> | 63C 2 |
| 188  | 14.8  | 17  | 10.6 | <b>63</b> | 63C 2 |
| 174  | 7.9   | 18  | 9.3  | <b>63</b> | 71B 4 |
| 163  | 17.2  | 20  | 9.5  | <b>63</b> | 63C 2 |
| 143  | 19.5  | 22  | 8.5  | <b>63</b> | 63C 2 |
| 134  | 10.3  | 24  | 7.8  | <b>63</b> | 71B 4 |
| 120  | 11.5  | 26  | 7.2  | <b>63</b> | 71B 4 |
| 104  | 13.3  | 31  | 7.2  | <b>63</b> | 71B 4 |
| 93   | 14.8  | 34  | 6.4  | <b>63</b> | 71B 4 |
| 80   | 17.2  | 40  | 5.6  | <b>63</b> | 71B 4 |
| 71   | 19.5  | 45  | 5.1  | <b>63</b> | 71B 4 |
| 58   | 23.7  | 55  | 4.4  | <b>63</b> | 71B 4 |
| 50   | 27.5  | 63  | 3.8  | <b>63</b> | 71B 4 |
| 44   | 31.2  | 72  | 3.3  | <b>63</b> | 71B 4 |
| 39   | 35.8  | 82  | 3.0  | <b>63</b> | 71B 4 |
| 31   | 44.6  | 103 | 2.4  | <b>63</b> | 71B 4 |
| 26   | 52.4  | 121 | 2.1  | <b>63</b> | 71B 4 |
| 20   | 69.0  | 159 | 1.6  | <b>63</b> | 71B 4 |
| 19   | 73.2  | 178 | 3.1  | <b>80</b> | 71 B4 |
| 18.1 | 76.1  | 175 | 2.6  | <b>71</b> | 71B 4 |
| 17.4 | 79.5  | 183 | 1.4  | <b>63</b> | 71B 4 |
| 15.8 | 87.4  | 201 | 2.3  | <b>71</b> | 71B 4 |
| 15.2 | 90.6  | 209 | 1.1  | <b>63</b> | 71B 4 |
| 14.0 | 98.6  | 227 | 2.0  | <b>71</b> | 71B 4 |
| 13.3 | 103.8 | 239 | 1.0  | <b>63</b> | 71B 4 |
| 12.8 | 107.6 | 248 | 1.9  | <b>71</b> | 71B 4 |
| 11.3 | 122.3 | 282 | 3.2  | <b>90</b> | 71B 4 |
| 11.2 | 123.5 | 285 | 1.6  | <b>71</b> | 71B 4 |
| 10.7 | 129.3 | 298 | 0.8  | <b>63</b> | 71B 4 |
| 10.1 | 87.4  | 316 | 1.7  | <b>71</b> | 71C 6 |
| 8.9  | 154.8 | 357 | 1.3  | <b>71</b> | 71B 4 |
| 8.4  | 165.2 | 381 | 2.4  | <b>90</b> | 71B 4 |
| 8.2  | 168.0 | 387 | 1.2  | <b>71</b> | 71B 4 |
| 7.7  | 179.6 | 414 | 1.1  | <b>71</b> | 71B 4 |
| 7.1  | 193.6 | 446 | 1.0  | <b>71</b> | 71B 4 |
| 6.6  | 209.4 | 483 | 1.0  | <b>71</b> | 71B 4 |
| 6.5  | 212.6 | 490 | 1.9  | <b>90</b> | 71B 4 |
| 6.2  | 220.8 | 509 | 0.9  | <b>71</b> | 71B 4 |
| 5.9  | 234.1 | 539 | 1.7  | <b>90</b> | 71B 4 |
| 5.4  | 253.4 | 584 | 0.8  | <b>71</b> | 71B 4 |
| 5.1  | 268.3 | 618 | 1.5  | <b>90</b> | 71B 4 |
| 4.9  | 179.6 | 649 | 0.8  | <b>71</b> | 71C 6 |
| 4.7  | 294.9 | 680 | 1.3  | <b>90</b> | 71B 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|                |  |                                  |
|----------------|--|----------------------------------|
| <b>0.37 kW</b> | $n_1 = 2790 \text{ min}^{-1}$<br>$n_1 = 1380 \text{ min}^{-1}$<br>$n_1 = 910 \text{ min}^{-1}$<br>$n_1 = 880 \text{ min}^{-1}$ | 63C 2<br>71B 4<br>80A 6<br>71C 6 |
|----------------|--|----------------------------------|

|     |       |      |     |            |       |
|-----|-------|------|-----|------------|-------|
| 4.5 | 309.6 | 713  | 1.3 | <b>90</b>  | 71B 4 |
| 4.1 | 338.1 | 779  | 1.2 | <b>90</b>  | 71B 4 |
| 4.1 | 223.5 | 781  | 2.4 | <b>112</b> | 80A 6 |
| 3.7 | 247.9 | 866  | 2.2 | <b>112</b> | 80A 6 |
| 3.5 | 390.0 | 899  | 1.0 | <b>90</b>  | 71B 4 |
| 2.8 | 309.6 | 1119 | 0.9 | <b>90</b>  | 71C 6 |
| 2.4 | 375.3 | 1311 | 1.3 | <b>112</b> | 80A 6 |

|                |   |                                  |
|----------------|---|----------------------------------|
| <b>0.55 kW</b> | $n_1 = 2800 \text{ min}^{-1}$<br>$n_1 = 1380 \text{ min}^{-1}$<br>$n_1 = 1390 \text{ min}^{-1}$<br>$n_1 = 910 \text{ min}^{-1}$ | 71B 2<br>71C 4<br>80A 4<br>80B 6 |
|----------------|---|----------------------------------|

|      |       |     |      |            |       |
|------|-------|-----|------|------------|-------|
| 354  | 7.9   | 13  | 10.5 | <b>63</b>  | 71B 2 |
| 272  | 10.3  | 17  | 8.6  | <b>63</b>  | 71B 2 |
| 244  | 11.5  | 19  | 8.0  | <b>63</b>  | 71B 2 |
| 211  | 13.3  | 22  | 7.8  | <b>63</b>  | 71B 2 |
| 174  | 7.9   | 27  | 6.3  | <b>63</b>  | 71C 4 |
| 134  | 10.3  | 35  | 5.3  | <b>63</b>  | 71C 4 |
| 120  | 11.5  | 39  | 4.8  | <b>63</b>  | 71C 4 |
| 104  | 13.3  | 46  | 4.8  | <b>63</b>  | 71C 4 |
| 93   | 14.8  | 51  | 4.3  | <b>63</b>  | 71C 4 |
| 80   | 17.2  | 59  | 3.7  | <b>63</b>  | 71C 4 |
| 71   | 19.5  | 67  | 3.4  | <b>63</b>  | 71C 4 |
| 58   | 23.7  | 81  | 3.0  | <b>63</b>  | 71C 4 |
| 50   | 27.5  | 94  | 2.6  | <b>63</b>  | 71C 4 |
| 44   | 31.2  | 107 | 2.2  | <b>63</b>  | 71C 4 |
| 39   | 35.8  | 123 | 2.0  | <b>63</b>  | 71C 4 |
| 32   | 42.6  | 146 | 3.2  | <b>71</b>  | 71C 4 |
| 31   | 44.6  | 153 | 1.6  | <b>63</b>  | 71C 4 |
| 28   | 49.3  | 169 | 2.7  | <b>71</b>  | 71C 4 |
| 27   | 51.0  | 185 | 3.0  | <b>80</b>  | 71 C4 |
| 26   | 52.4  | 179 | 1.4  | <b>63</b>  | 71C 4 |
| 26   | 53.4  | 183 | 2.5  | <b>71</b>  | 71C 4 |
| 24   | 57.0  | 206 | 2.4  | <b>80</b>  | 71 C4 |
| 24   | 57.9  | 198 | 2.3  | <b>71</b>  | 71C 4 |
| 20   | 69.0  | 236 | 1.1  | <b>63</b>  | 71C 4 |
| 18,9 | 73,2  | 265 | 2,1  | <b>80</b>  | 71 C4 |
| 18.1 | 76.1  | 261 | 1.8  | <b>71</b>  | 71C 4 |
| 17.4 | 79.5  | 272 | 0.9  | <b>63</b>  | 71C 4 |
| 15.8 | 87.4  | 299 | 1.5  | <b>71</b>  | 71C 4 |
| 14.9 | 92.5  | 317 | 2.9  | <b>90</b>  | 71C 4 |
| 14.0 | 98.6  | 338 | 1.4  | <b>71</b>  | 71C 4 |
| 12.9 | 106.7 | 366 | 2.5  | <b>90</b>  | 71C 4 |
| 12.8 | 107.6 | 369 | 1.2  | <b>71</b>  | 71C 4 |
| 11.3 | 122.3 | 419 | 2.2  | <b>90</b>  | 71C 4 |
| 11.2 | 123.5 | 423 | 1.1  | <b>71</b>  | 71C 4 |
| 10.5 | 131.1 | 449 | 2.0  | <b>90</b>  | 71C 4 |
| 9.6  | 143.1 | 490 | 0.9  | <b>71</b>  | 71C 4 |
| 9.1  | 151.9 | 520 | 1.7  | <b>90</b>  | 71C 4 |
| 8.9  | 154.8 | 530 | 0.9  | <b>71</b>  | 71C 4 |
| 8.4  | 166.0 | 565 | 3.1  | <b>112</b> | 80A 4 |
| 8.4  | 165.2 | 566 | 1.6  | <b>90</b>  | 71C 4 |
| 8.2  | 168.0 | 575 | 0.8  | <b>71</b>  | 71C 4 |
| 7.1  | 194.9 | 663 | 2.6  | <b>112</b> | 80A 4 |
| 6.5  | 212.6 | 728 | 1.2  | <b>90</b>  | 71C 4 |
| 6.2  | 223.5 | 760 | 2.3  | <b>112</b> | 80A 4 |
| 5.9  | 234.1 | 802 | 1.1  | <b>90</b>  | 71C 4 |
| 5.1  | 268.3 | 919 | 1.0  | <b>90</b>  | 71C 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|                |   |                                  |
|----------------|---|----------------------------------|
| <b>0.55 kW</b> | $n_1 = 2800 \text{ min}^{-1}$<br>$n_1 = 1380 \text{ min}^{-1}$<br>$n_1 = 1390 \text{ min}^{-1}$<br>$n_1 = 910 \text{ min}^{-1}$ | 71B 2<br>71C 4<br>80A 4<br>80B 6 |
|----------------|---|----------------------------------|

|     |       |      |     |            |       |
|-----|-------|------|-----|------------|-------|
| 5.1 | 272.4 | 926  | 1.9 | <b>112</b> | 80A 4 |
| 5.1 | 271.4 | 950  | 2.8 | <b>125</b> | 71C 4 |
| 4.7 | 298.1 | 1014 | 1.7 | <b>112</b> | 80A 4 |
| 4.5 | 309.6 | 1060 | 0.9 | <b>90</b>  | 71C 4 |
| 4.1 | 342.9 | 1166 | 1.5 | <b>112</b> | 80A 4 |
| 3.7 | 375.3 | 1276 | 1.4 | <b>112</b> | 80A 4 |

|                |  |                         |
|----------------|--|-------------------------|
| <b>0.75 kW</b> | $n_1 = 2800 \text{ min}^{-1}$<br>$n_1 = 1390 \text{ min}^{-1}$<br>$n_1 = 910 \text{ min}^{-1}$ | 71C 2<br>80B 4<br>80C 6 |
|----------------|--|-------------------------|

|      |       |     |     |            |       |
|------|-------|-----|-----|------------|-------|
| 354  | 7.9   | 18  | 7.7 | <b>63</b>  | 71C 2 |
| 272  | 10.3  | 24  | 6.3 | <b>63</b>  | 71C 2 |
| 244  | 11.5  | 26  | 5.9 | <b>63</b>  | 71C 2 |
| 211  | 13.3  | 31  | 5.7 | <b>63</b>  | 71C 2 |
| 176  | 7.9   | 37  | 4.6 | <b>63</b>  | 80B 4 |
| 135  | 10.3  | 48  | 3.9 | <b>63</b>  | 80B 4 |
| 121  | 11.5  | 53  | 3.6 | <b>63</b>  | 80B 4 |
| 105  | 13.3  | 61  | 3.6 | <b>63</b>  | 80B 4 |
| 94   | 14.8  | 69  | 3.2 | <b>63</b>  | 80B 4 |
| 81   | 17.2  | 80  | 2.8 | <b>63</b>  | 80B 4 |
| 71   | 19.5  | 91  | 2.5 | <b>63</b>  | 80B 4 |
| 59   | 23.7  | 110 | 2.2 | <b>63</b>  | 80B 4 |
| 51   | 27.5  | 127 | 1.9 | <b>63</b>  | 80B 4 |
| 45   | 30.6  | 142 | 3.2 | <b>71</b>  | 80B 4 |
| 44   | 31.2  | 145 | 1.7 | <b>63</b>  | 80B 4 |
| 39   | 35.8  | 166 | 1.5 | <b>63</b>  | 80B 4 |
| 37   | 37.1  | 172 | 2.7 | <b>71</b>  | 80B 4 |
| 35   | 39.8  | 195 | 2.8 | <b>80</b>  | 80 B4 |
| 33   | 42.6  | 197 | 2.3 | <b>71</b>  | 80B 4 |
| 31   | 44.6  | 207 | 1.2 | <b>63</b>  | 80B 4 |
| 28   | 49.3  | 229 | 2.0 | <b>71</b>  | 80B 4 |
| 27   | 51.0  | 250 | 2.2 | <b>80</b>  | 80 B4 |
| 27   | 52.4  | 243 | 1.0 | <b>63</b>  | 80B 4 |
| 26   | 53.4  | 247 | 1.9 | <b>71</b>  | 80B 4 |
| 24   | 57.0  | 279 | 1.8 | <b>80</b>  | 80 B4 |
| 23   | 59.5  | 276 | 3.3 | <b>90</b>  | 80B 4 |
| 20   | 69.0  | 320 | 0.8 | <b>63</b>  | 80B 4 |
| 19.0 | 73.2  | 358 | 2.8 | <b>100</b> | 80 B4 |
| 19.0 | 73.2  | 358 | 1.5 | <b>80</b>  | 80 B4 |
| 19.0 | 73.3  | 340 | 2.7 | <b>90</b>  | 80B 4 |
| 18.3 | 76.1  | 353 | 1.3 | <b>71</b>  | 80B 4 |
| 17.2 | 80.7  | 374 | 2.4 | <b>90</b>  | 80B 4 |
| 15.9 | 87.4  | 405 | 1.1 | <b>71</b>  | 80B 4 |
| 15.0 | 92.5  | 429 | 2.1 | <b>90</b>  | 80B 4 |
| 14.1 | 98.6  | 457 | 1.0 | <b>71</b>  | 80B 4 |
| 13.0 | 106.7 | 495 | 1.8 | <b>90</b>  | 80B 4 |
| 12.9 | 107.6 | 499 | 0.9 | <b>71</b>  | 80B 4 |
| 11.4 | 122.3 | 567 | 1.6 | <b>90</b>  | 80B 4 |
| 11.3 | 123.5 | 573 | 0.8 | <b>71</b>  | 80B 4 |
| 10.6 | 131.1 | 608 | 1.5 | <b>90</b>  | 80B 4 |
| 10.2 | 135.6 | 629 | 2.8 | <b>112</b> | 80B 4 |
| 9.2  | 151.9 | 704 | 1.3 | <b>90</b>  | 80B 4 |
| 9.0  | 154.8 | 718 | 2.4 | <b>112</b> | 80B 4 |
| 8.4  | 165.2 | 766 | 1.2 | <b>90</b>  | 80B 4 |
| 8.4  | 166.0 | 770 | 2.3 | <b>112</b> | 80B 4 |
| 7.1  | 194.9 | 904 | 1.9 | <b>112</b> | 80B 4 |
| 6.5  | 212.6 | 986 | 0.9 | <b>90</b>  | 80B 4 |





1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|                |   |                         |
|----------------|---|-------------------------|
| <b>0.75 kW</b> | $n_1=2800\text{ min}^{-1}$<br>$n_1=1390\text{ min}^{-1}$<br>$n_1=910\text{ min}^{-1}$ | 71C 2<br>80B 4<br>80C 6 |
|----------------|---|-------------------------|

|     |       |      |     |            |       |
|-----|-------|------|-----|------------|-------|
| 6.2 | 223.5 | 1036 | 1.7 | <b>112</b> | 80B 4 |
| 5.9 | 234.1 | 1086 | 0.8 | <b>90</b>  | 80B 4 |
| 5.6 | 247.9 | 1149 | 1.5 | <b>112</b> | 80B 4 |
| 5.1 | 272.4 | 1263 | 1.4 | <b>112</b> | 80B 4 |
| 4.7 | 298.1 | 1383 | 1.3 | <b>112</b> | 80B 4 |
| 4.1 | 342.9 | 1590 | 1.1 | <b>112</b> | 80B 4 |
| 3.7 | 375.3 | 1740 | 1.0 | <b>112</b> | 80B 4 |

|                |                            |       |
|----------------|----------------------------|-------|
| <b>0.88 kW</b> | $n_1=1350\text{ min}^{-1}$ | 80C 4 |
|----------------|----------------------------|-------|

|      |       |      |     |            |       |
|------|-------|------|-----|------------|-------|
| 171  | 7.9   | 44   | 3.8 | <b>63</b>  | 80C 4 |
| 131  | 10.3  | 58   | 3.2 | <b>63</b>  | 80C 4 |
| 118  | 11.5  | 64   | 3.0 | <b>63</b>  | 80C 4 |
| 102  | 13.3  | 74   | 3.0 | <b>63</b>  | 80C 4 |
| 91   | 14.8  | 83   | 2.6 | <b>63</b>  | 80C 4 |
| 79   | 17.2  | 96   | 2.3 | <b>63</b>  | 80C 4 |
| 69   | 19.5  | 109  | 2.1 | <b>63</b>  | 80C 4 |
| 59   | 22.9  | 128  | 3.3 | <b>71</b>  | 80C 4 |
| 57   | 23.7  | 133  | 1.8 | <b>63</b>  | 80C 4 |
| 50   | 27.1  | 152  | 3.0 | <b>71</b>  | 80C 4 |
| 49   | 27.5  | 154  | 1.6 | <b>63</b>  | 80C 4 |
| 44   | 31.0  | 183  | 3.0 | <b>80</b>  | 80 C4 |
| 38   | 35.8  | 200  | 1.2 | <b>63</b>  | 80C 4 |
| 36   | 37.1  | 208  | 2.2 | <b>71</b>  | 80C 4 |
| 34   | 39.8  | 235  | 2.3 | <b>80</b>  | 80 C4 |
| 32   | 42.6  | 238  | 1.9 | <b>71</b>  | 80C 4 |
| 30   | 44.6  | 250  | 1.0 | <b>63</b>  | 80C 4 |
| 27   | 49.3  | 276  | 1.7 | <b>71</b>  | 80C 4 |
| 26   | 51.0  | 302  | 1.8 | <b>80</b>  | 80 C4 |
| 26   | 52.4  | 293  | 3.1 | <b>90</b>  | 80C 4 |
| 26   | 52.4  | 293  | 0.9 | <b>63</b>  | 80C 4 |
| 24   | 57.0  | 337  | 1.5 | <b>80</b>  | 80 C4 |
| 23   | 57.9  | 324  | 1.4 | <b>71</b>  | 80C 4 |
| 23   | 58.0  | 343  | 2.9 | <b>100</b> | 80 C4 |
| 23   | 59.5  | 333  | 2.7 | <b>90</b>  | 80C 4 |
| 18,4 | 73,2  | 433  | 2,3 | <b>100</b> | 80 C4 |
| 18,4 | 73,2  | 433  | 1,3 | <b>80</b>  | 80 C4 |
| 18,4 | 73,3  | 411  | 2,2 | <b>90</b>  | 80C 4 |
| 17,7 | 76,1  | 427  | 1,1 | <b>71</b>  | 80C 4 |
| 16,7 | 80,7  | 452  | 2,0 | <b>90</b>  | 80C 4 |
| 15,5 | 87,4  | 489  | 0,9 | <b>71</b>  | 80C 4 |
| 14,6 | 92,5  | 518  | 1,8 | <b>90</b>  | 80C 4 |
| 14,4 | 93,9  | 526  | 3,3 | <b>112</b> | 80C 4 |
| 12,7 | 106,7 | 598  | 1,5 | <b>90</b>  | 80C 4 |
| 12,2 | 110,9 | 621  | 2,8 | <b>112</b> | 80C 4 |
| 10,3 | 131,1 | 735  | 1,2 | <b>90</b>  | 80C 4 |
| 10,0 | 135,6 | 760  | 2,3 | <b>112</b> | 80C 4 |
| 8,9  | 151,9 | 851  | 1,1 | <b>90</b>  | 80C 4 |
| 8,7  | 154,8 | 868  | 2,0 | <b>112</b> | 80C 4 |
| 8,2  | 165,2 | 896  | 1,0 | <b>90</b>  | 80C 4 |
| 8,1  | 166,0 | 830  | 1,9 | <b>112</b> | 80C 4 |
| 6,9  | 194,9 | 1092 | 1,6 | <b>112</b> | 80C 4 |
| 6,0  | 223,5 | 1252 | 1,4 | <b>112</b> | 80C 4 |
| 5,0  | 272,4 | 1526 | 1,1 | <b>112</b> | 80C 4 |
| 3,9  | 342,9 | 1921 | 0,9 | <b>112</b> | 80C 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|               |   |                         |
|---------------|---|-------------------------|
| <b>1.1 kW</b> | $n_1=2830\text{ min}^{-1}$<br>$n_1=1390\text{ min}^{-1}$<br>$n_1=920\text{ min}^{-1}$ | 80B 2<br>80D 4<br>90L 6 |
|---------------|---|-------------------------|

|      |       |     |      |            |       |
|------|-------|-----|------|------------|-------|
| 549  | 5,2   | 18  | 15,6 | <b>80</b>  | 80 B2 |
| 358  | 7,9   | 26  | 5,3  | <b>63</b>  | 80B 2 |
| 275  | 10,3  | 34  | 4,4  | <b>63</b>  | 80B 2 |
| 247  | 11,5  | 38  | 4    | <b>63</b>  | 80B 2 |
| 213  | 13,3  | 44  | 3,9  | <b>63</b>  | 80B 2 |
| 191  | 14,8  | 50  | 3,6  | <b>63</b>  | 80B 2 |
| 176  | 7,9   | 54  | 3,2  | <b>63</b>  | 80D 4 |
| 165  | 17,2  | 57  | 3,2  | <b>63</b>  | 80B 2 |
| 145  | 19,5  | 65  | 2,9  | <b>63</b>  | 80B 2 |
| 135  | 10,3  | 70  | 2,6  | <b>63</b>  | 80D 4 |
| 121  | 11,5  | 78  | 2,4  | <b>63</b>  | 80D 4 |
| 105  | 13,3  | 90  | 2,4  | <b>63</b>  | 80D 4 |
| 94   | 14,8  | 101 | 2,2  | <b>63</b>  | 80D 4 |
| 81   | 17,2  | 117 | 1,9  | <b>63</b>  | 80D 4 |
| 74   | 18,7  | 127 | 3,2  | <b>71</b>  | 80D 4 |
| 71   | 19,5  | 133 | 1,7  | <b>63</b>  | 80D 4 |
| 61   | 22,9  | 156 | 2,8  | <b>71</b>  | 80D 4 |
| 59   | 23,7  | 161 | 1,5  | <b>63</b>  | 80D 4 |
| 51   | 27,5  | 187 | 1,3  | <b>63</b>  | 80D 4 |
| 51   | 27,1  | 184 | 2,5  | <b>71</b>  | 80D 4 |
| 45   | 30,6  | 208 | 2,2  | <b>71</b>  | 80D 4 |
| 45   | 31,0  | 223 | 2,5  | <b>80</b>  | 80 D4 |
| 44   | 31,2  | 213 | 1,1  | <b>63</b>  | 80D 4 |
| 39   | 35,8  | 243 | 1    | <b>63</b>  | 80D 4 |
| 39   | 73,2  | 258 | 2,0  | <b>80</b>  | 80 B2 |
| 37   | 37,1  | 252 | 1,8  | <b>71</b>  | 80D 4 |
| 35   | 39,8  | 286 | 1,9  | <b>80</b>  | 80 D4 |
| 33   | 42,6  | 290 | 1,6  | <b>71</b>  | 80D 4 |
| 33   | 42,2  | 287 | 3,2  | <b>90</b>  | 80D 4 |
| 31   | 44,6  | 303 | 0,8  | <b>63</b>  | 80D 4 |
| 28   | 49,3  | 336 | 1,4  | <b>71</b>  | 80D 4 |
| 27   | 51,0  | 367 | 1,5  | <b>80</b>  | 80 D4 |
| 27   | 52,4  | 356 | 2,6  | <b>90</b>  | 80D 4 |
| 26   | 53,4  | 363 | 1,3  | <b>71</b>  | 80D 4 |
| 24   | 57,0  | 409 | 1,2  | <b>80</b>  | 80 D4 |
| 24   | 57,9  | 394 | 1,2  | <b>71</b>  | 80D 4 |
| 24   | 58,0  | 417 | 2,4  | <b>100</b> | 80 D4 |
| 23   | 59,5  | 404 | 2,3  | <b>90</b>  | 80D 4 |
| 19,0 | 73,3  | 498 | 1,8  | <b>90</b>  | 80D 4 |
| 19,0 | 73,2  | 526 | 1,9  | <b>100</b> | 80 D4 |
| 19,0 | 73,2  | 526 | 1,0  | <b>80</b>  | 80 D4 |
| 18,3 | 76,1  | 518 | 0,9  | <b>71</b>  | 80D 4 |
| 18,0 | 51,0  | 554 | 2,1  | <b>100</b> | 90 L6 |
| 18,0 | 51,0  | 554 | 1,0  | <b>80</b>  | 90 L6 |
| 18,0 | 77    | 524 | 3,3  | <b>112</b> | 80D 4 |
| 17,2 | 80,7  | 549 | 1,7  | <b>90</b>  | 80D 4 |
| 16,3 | 85,4  | 581 | 3    | <b>112</b> | 80D 4 |
| 16,1 | 57,0  | 619 | 0,8  | <b>80</b>  | 90 L6 |
| 15,9 | 87,4  | 594 | 0,8  | <b>71</b>  | 80D 4 |
| 15,9 | 58,0  | 629 | 1,6  | <b>100</b> | 90 L6 |
| 14,8 | 93,9  | 639 | 2,7  | <b>112</b> | 80D 4 |
| 14,7 | 94,4  | 642 | 1,4  | <b>90</b>  | 80D 4 |
| 13,5 | 102,8 | 699 | 2,5  | <b>112</b> | 80D 4 |
| 13,0 | 106,7 | 726 | 1,3  | <b>90</b>  | 80D 4 |
| 12,6 | 73,2  | 794 | 1,3  | <b>100</b> | 90 L6 |
| 12,5 | 110,9 | 754 | 2,3  | <b>112</b> | 80D 4 |
| 12,2 | 75,4  | 818 | 2,5  | <b>125</b> | 90 L6 |
| 11,4 | 122,3 | 832 | 1,1  | <b>90</b>  | 80D 4 |
| 11,1 | 125,2 | 852 | 2,1  | <b>112</b> | 80D 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|               |   |                         |
|---------------|---|-------------------------|
| <b>1.1 kW</b> | $n_1=2830\text{ min}^{-1}$<br>$n_1=1390\text{ min}^{-1}$<br>$n_1=920\text{ min}^{-1}$ | 80B 2<br>80D 4<br>90L 6 |
|---------------|---|-------------------------|

|      |       |      |     |     |       |
|------|-------|------|-----|-----|-------|
| 10,6 | 131,1 | 892  | 1   | 90  | 80D 4 |
| 10,2 | 135,6 | 923  | 1,9 | 112 | 80D 4 |
| 9,2  | 151,9 | 1033 | 0,9 | 90  | 80D 4 |
| 9,0  | 154,8 | 1053 | 1,7 | 112 | 80D 4 |
| 8,4  | 109,4 | 1174 | 3,0 | 132 | 90 L6 |
| 8,4  | 166   | 1129 | 1,5 | 112 | 80D 4 |
| 8,4  | 165,2 | 1124 | 0,8 | 90  | 80D 4 |
| 7,3  | 125,5 | 1347 | 2,6 | 132 | 90 L6 |
| 7,1  | 194,9 | 1326 | 1,3 | 112 | 80D 4 |
| 6,7  | 136,7 | 1467 | 2,4 | 132 | 90 L6 |
| 6,2  | 223,5 | 1520 | 1,2 | 112 | 80D 4 |
| 6,2  | 149,5 | 1605 | 2,2 | 132 | 90 L6 |
| 5,6  | 247,9 | 1686 | 1   | 112 | 80D 4 |
| 5,6  | 164,6 | 1766 | 2,0 | 132 | 90 L6 |
| 5,1  | 180,0 | 1932 | 1,8 | 132 | 90 L6 |
| 5,1  | 272,4 | 1853 | 0,9 | 112 | 80D 4 |
| 4,7  | 298,1 | 2028 | 0,9 | 112 | 80D 4 |



1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|-------------------------------------|----|----------|-----|-------|--|
|-------------------------------------|----|----------|-----|-------|--|

|               |  |                          |
|---------------|--|--------------------------|
| <b>1.5 kW</b> | n <sub>1</sub> = 2830 min <sup>-1</sup><br>n <sub>1</sub> = 1400 min <sup>-1</sup><br>n <sub>1</sub> = 925 min <sup>-1</sup> | 80C 2<br>90L 4<br>90LB 6 |
|---------------|--|--------------------------|

|      |      |      |      |            |        |
|------|------|------|------|------------|--------|
| 549  | 5,2  | 24,8 | 11,5 | <b>80</b>  | 80 C2  |
| 412  | 6,9  | 31   | 7    | <b>71</b>  | 80C 2  |
| 358  | 7,9  | 36   | 3,9  | <b>63</b>  | 80C 2  |
| 337  | 8,4  | 38   | 6,5  | <b>71</b>  | 80C 2  |
| 275  | 10,3 | 47   | 3,2  | <b>63</b>  | 80C 2  |
| 247  | 11,5 | 52   | 3,0  | <b>63</b>  | 80C 2  |
| 213  | 13,3 | 61   | 2,9  | <b>63</b>  | 80C 2  |
| 191  | 14,8 | 68   | 2,7  | <b>63</b>  | 80C 2  |
| 177  | 7,9  | 73   | 2,3  | <b>63</b>  | 90L 4  |
| 165  | 17,2 | 78   | 2,4  | <b>63</b>  | 80C 2  |
| 145  | 19,5 | 89   | 2,1  | <b>63</b>  | 80C 2  |
| 136  | 10,3 | 95   | 2,0  | <b>63</b>  | 90L 4  |
| 123  | 11,4 | 105  | 3,2  | <b>71</b>  | 90L 4  |
| 122  | 11,5 | 106  | 1,8  | <b>63</b>  | 90L 4  |
| 105  | 13,3 | 122  | 1,8  | <b>63</b>  | 90L 4  |
| 100  | 13,9 | 128  | 3,1  | <b>71</b>  | 90L 4  |
| 94   | 14,8 | 137  | 1,6  | <b>63</b>  | 90L 4  |
| 85   | 16,5 | 152  | 2,6  | <b>71</b>  | 90L 4  |
| 82   | 17,2 | 158  | 1,4  | <b>63</b>  | 90L 4  |
| 75   | 18,7 | 172  | 2,4  | <b>71</b>  | 90L 4  |
| 72   | 19,5 | 180  | 1,3  | <b>63</b>  | 90L 4  |
| 66   | 21,2 | 206  | 2,9  | <b>80</b>  | 90 L 4 |
| 61   | 22,9 | 211  | 2,0  | <b>71</b>  | 90L 4  |
| 59   | 23,7 | 219  | 1,1  | <b>63</b>  | 90L 4  |
| 58   | 24,2 | 235  | 2,6  | <b>80</b>  | 90 L 4 |
| 52   | 27,1 | 249  | 1,8  | <b>71</b>  | 90L 4  |
| 51   | 27,5 | 253  | 0,9  | <b>63</b>  | 90L 4  |
| 46   | 30,6 | 282  | 1,6  | <b>71</b>  | 90L 4  |
| 45   | 31,0 | 302  | 1,8  | <b>80</b>  | 90 L 4 |
| 45   | 31,2 | 288  | 0,8  | <b>63</b>  | 90L 4  |
| 43   | 32,5 | 300  | 3,0  | <b>90</b>  | 90L 4  |
| 38   | 36,9 | 340  | 2,7  | <b>90</b>  | 90L 4  |
| 38   | 37,1 | 342  | 1,3  | <b>71</b>  | 90L 4  |
| 35   | 39,8 | 387  | 1,4  | <b>80</b>  | 90 L 4 |
| 35   | 40,5 | 393  | 2,7  | <b>100</b> | 90 L 4 |
| 33   | 42,2 | 388  | 2,3  | <b>90</b>  | 90L 4  |
| 33   | 42,6 | 392  | 1,2  | <b>71</b>  | 90L 4  |
| 31   | 45,2 | 416  | 2,2  | <b>90</b>  | 90L 4  |
| 28   | 49,3 | 454  | 1,0  | <b>71</b>  | 90L 4  |
| 27   | 51,0 | 496  | 2,3  | <b>100</b> | 90 L 4 |
| 27   | 51,0 | 496  | 1,1  | <b>80</b>  | 90 L 4 |
| 27   | 52,4 | 482  | 1,9  | <b>90</b>  | 90L 4  |
| 26   | 53,4 | 491  | 0,9  | <b>71</b>  | 90L 4  |
| 25   | 57,0 | 554  | 0,9  | <b>80</b>  | 90 L 4 |
| 24   | 58,0 | 564  | 1,8  | <b>100</b> | 90 L 4 |
| 24   | 57,2 | 527  | 3,3  | <b>112</b> | 90L 4  |
| 24   | 59,5 | 548  | 1,7  | <b>90</b>  | 90L 4  |
| 24   | 57,9 | 533  | 0,9  | <b>71</b>  | 90L 4  |
| 22   | 64,6 | 594  | 2,9  | <b>112</b> | 90L 4  |
| 19,1 | 73,2 | 712  | 1,4  | <b>100</b> | 90 L 4 |
| 19,1 | 73,2 | 712  | 0,8  | <b>80</b>  | 90 L 4 |
| 19,1 | 73,3 | 675  | 1,3  | <b>90</b>  | 90L 4  |
| 18,6 | 75,4 | 733  | 2,7  | <b>125</b> | 90 L 4 |
| 18,2 | 77   | 709  | 2,5  | <b>112</b> | 90L 4  |
| 17,4 | 80,7 | 743  | 1,2  | <b>90</b>  | 90L 4  |
| 16,4 | 85,4 | 787  | 2,2  | <b>112</b> | 90L 4  |
| 15,1 | 92,5 | 852  | 1,1  | <b>90</b>  | 90L 4  |
| 14,9 | 93,9 | 865  | 2,0  | <b>112</b> | 90L 4  |

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|-------------------------------------|----|----------|-----|-------|--|
|-------------------------------------|----|----------|-----|-------|--|

|               |  |                          |
|---------------|--|--------------------------|
| <b>1.5 kW</b> | n <sub>1</sub> = 2830 min <sup>-1</sup><br>n <sub>1</sub> = 1400 min <sup>-1</sup><br>n <sub>1</sub> = 925 min <sup>-1</sup> | 80C 2<br>90L 4<br>90LB 6 |
|---------------|--|--------------------------|

|      |       |      |     |            |        |
|------|-------|------|-----|------------|--------|
| 13,6 | 102,8 | 946  | 1,8 | <b>112</b> | 90L 4  |
| 13,1 | 106,7 | 983  | 0,9 | <b>90</b>  | 90L 4  |
| 12,8 | 109,4 | 1052 | 3,3 | <b>132</b> | 90 L 4 |
| 12,6 | 110,9 | 1021 | 1,7 | <b>112</b> | 90L 4  |
| 11,4 | 122,3 | 1126 | 0,8 | <b>90</b>  | 90L 4  |
| 11,2 | 125,2 | 1153 | 1,5 | <b>112</b> | 90L 4  |
| 11,2 | 125,5 | 1207 | 2,9 | <b>132</b> | 90 L 4 |
| 10,3 | 135,6 | 1249 | 1,4 | <b>112</b> | 90L 4  |
| 10,2 | 136,7 | 1314 | 2,7 | <b>132</b> | 90 L 4 |
| 9,4  | 149,5 | 1438 | 2,4 | <b>132</b> | 90 L 4 |
| 9,0  | 154,8 | 1426 | 1,2 | <b>112</b> | 90L 4  |
| 8,5  | 164,6 | 1583 | 2,2 | <b>132</b> | 90 L 4 |
| 8,4  | 166   | 1529 | 1,1 | <b>112</b> | 90L 4  |
| 7,8  | 180,0 | 1732 | 2,0 | <b>132</b> | 90 L 4 |
| 7,2  | 194,9 | 1795 | 1,0 | <b>112</b> | 90L 4  |
| 6,8  | 136,7 | 1989 | 1,8 | <b>132</b> | 90LB 6 |
| 6,3  | 223,5 | 2058 | 0,9 | <b>112</b> | 90L 4  |
| 6,2  | 149,5 | 2176 | 1,6 | <b>132</b> | 90LB 6 |
| 5,6  | 164,6 | 2396 | 1,5 | <b>132</b> | 90LB 6 |
| 5,1  | 180,0 | 2621 | 1,4 | <b>132</b> | 90LB 6 |

|               |  |                          |
|---------------|--|--------------------------|
| <b>1.8 kW</b> | n <sub>1</sub> = 2770 min <sup>-1</sup><br>n <sub>1</sub> = 1400 min <sup>-1</sup><br>n <sub>1</sub> = 940 min <sup>-1</sup> | 80D 2<br>90L 4<br>100B 6 |
|---------------|--|--------------------------|

|     |      |      |     |            |        |
|-----|------|------|-----|------------|--------|
| 538 | 5,2  | 30,4 | 9,3 | <b>80</b>  | 80 D2  |
| 404 | 6,9  | 38   | 5,7 | <b>71</b>  | 80D 2  |
| 350 | 7,9  | 44   | 3,2 | <b>63</b>  | 80D 2  |
| 279 | 9,9  | 55   | 4,7 | <b>71</b>  | 80D 2  |
| 269 | 10,3 | 57   | 2,6 | <b>63</b>  | 80D 2  |
| 241 | 11,5 | 64   | 2,4 | <b>63</b>  | 80D 2  |
| 208 | 13,3 | 74   | 2,4 | <b>63</b>  | 80D 2  |
| 187 | 14,8 | 83   | 2,2 | <b>63</b>  | 80D 2  |
| 177 | 7,9  | 87   | 1,9 | <b>63</b>  | 90LB 4 |
| 167 | 8,4  | 93   | 3,2 | <b>71</b>  | 90LB 4 |
| 141 | 9,9  | 110  | 2,9 | <b>71</b>  | 90LB 4 |
| 136 | 10,3 | 114  | 1,6 | <b>63</b>  | 90LB 4 |
| 123 | 11,4 | 126  | 2,7 | <b>71</b>  | 90LB 4 |
| 122 | 11,5 | 127  | 1,5 | <b>63</b>  | 90LB 4 |
| 105 | 13,3 | 147  | 1,5 | <b>63</b>  | 90LB 4 |
| 100 | 13,9 | 154  | 2,6 | <b>71</b>  | 90LB 4 |
| 94  | 14,8 | 164  | 1,3 | <b>63</b>  | 90LB 4 |
| 85  | 16,5 | 182  | 2,2 | <b>71</b>  | 90LB 4 |
| 82  | 17,2 | 190  | 1,2 | <b>63</b>  | 90LB 4 |
| 75  | 18,7 | 207  | 2   | <b>71</b>  | 90LB 4 |
| 72  | 19,5 | 216  | 1,1 | <b>63</b>  | 90LB 4 |
| 66  | 21,2 | 247  | 2,4 | <b>80</b>  | 90 LB4 |
| 61  | 23   | 254  | 3,2 | <b>90</b>  | 90LB 4 |
| 61  | 22,9 | 253  | 1,7 | <b>71</b>  | 90LB 4 |
| 59  | 23,7 | 262  | 0,9 | <b>63</b>  | 90LB 4 |
| 58  | 24,2 | 282  | 2,1 | <b>80</b>  | 90 LB4 |
| 55  | 25,7 | 284  | 3,2 | <b>90</b>  | 90LB 4 |
| 52  | 27,1 | 299  | 1,5 | <b>71</b>  | 90LB 4 |
| 51  | 27,5 | 304  | 0,8 | <b>63</b>  | 90LB 4 |
| 49  | 28,8 | 319  | 2,9 | <b>90</b>  | 90LB 4 |
| 46  | 30,6 | 338  | 1,4 | <b>71</b>  | 90LB 4 |
| 45  | 31,0 | 362  | 3,0 | <b>100</b> | 90 LB4 |
| 45  | 31,0 | 362  | 1,5 | <b>80</b>  | 90 LB4 |
| 43  | 32,5 | 360  | 2,5 | <b>90</b>  | 90LB 4 |

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|-------------------------------------|----|----------|-----|-------|--|
|-------------------------------------|----|----------|-----|-------|--|

|               |  |                           |
|---------------|--|---------------------------|
| <b>1.8 kW</b> | n <sub>1</sub> = 2770 min <sup>-1</sup><br>n <sub>1</sub> = 1400 min <sup>-1</sup><br>n <sub>1</sub> = 940 min <sup>-1</sup> | 80D 2<br>90LB 4<br>100B 6 |
|---------------|--|---------------------------|

|      |       |      |     |            |        |
|------|-------|------|-----|------------|--------|
| 38   | 37,1  | 410  | 1,1 | <b>71</b>  | 90LB 4 |
| 35   | 39,8  | 464  | 1,2 | <b>80</b>  | 90 LB4 |
| 35   | 40,5  | 472  | 2,2 | <b>100</b> | 90 LB4 |
| 33   | 42,2  | 466  | 2   | <b>90</b>  | 90LB 4 |
| 33   | 42,6  | 470  | 1   | <b>71</b>  | 90LB 4 |
| 31   | 45,2  | 500  | 1,8 | <b>90</b>  | 90LB 4 |
| 28   | 49,3  | 545  | 0,8 | <b>71</b>  | 90LB 4 |
| 27   | 51,0  | 595  | 1,9 | <b>100</b> | 90 LB4 |
| 27   | 51,0  | 595  | 0,9 | <b>80</b>  | 90 LB4 |
| 26   | 53,4  | 590  | 3   | <b>112</b> | 90LB 4 |
| 26   | 53,4  | 590  | 0,8 | <b>71</b>  | 90LB 4 |
| 25   | 57,0  | 665  | 0,8 | <b>80</b>  | 90 LB4 |
| 24   | 58,0  | 677  | 3,0 | <b>125</b> | 90 LB4 |
| 24   | 58,0  | 677  | 1,5 | <b>100</b> | 90 LB4 |
| 24   | 57,2  | 632  | 2,8 | <b>112</b> | 90LB 4 |
| 24   | 59,5  | 657  | 1,4 | <b>90</b>  | 90LB 4 |
| 22   | 64,6  | 713  | 2,5 | <b>112</b> | 90LB 4 |
| 19,1 | 73,2  | 854  | 1,2 | <b>100</b> | 90 LB4 |
| 19,1 | 73,3  | 810  | 1,1 | <b>90</b>  | 90LB 4 |
| 18,6 | 75,4  | 879  | 2,3 | <b>125</b> | 90 LB4 |
| 18,2 | 77    | 851  | 2,1 | <b>112</b> | 90LB 4 |
| 17,4 | 80,7  | 892  | 1   | <b>90</b>  | 90LB 4 |
| 16,4 | 85,4  | 944  | 1,9 | <b>112</b> | 90LB 4 |
| 15,4 | 90,8  | 1048 | 3,3 | <b>132</b> | 90LB 4 |
| 15,1 | 92,5  | 1022 | 0,9 | <b>90</b>  | 90LB 4 |
| 14,9 | 93,9  | 1038 | 1,7 | <b>112</b> | 90LB 4 |
| 14,1 | 99,4  | 1147 | 3,1 | <b>132</b> | 90LB 4 |
| 13,6 | 102,8 | 1136 | 1,5 | <b>112</b> | 90LB 4 |
| 12,8 | 109,4 | 1263 | 2,8 | <b>132</b> | 90LB 4 |
| 12,6 | 110,9 | 1226 | 1,4 | <b>112</b> | 90LB 4 |
| 11,2 | 125,2 | 1384 | 1,3 | <b>112</b> | 90LB 4 |
| 11,2 | 125,5 | 1449 | 2,4 | <b>132</b> | 90LB 4 |
| 10,9 | 86,0  | 1479 | 3,4 | <b>150</b> | 100B 6 |
| 10,3 | 135,6 | 1499 | 1,2 | <b>112</b> | 90LB 4 |
| 10,2 | 136,7 | 1577 | 2,2 | <b>132</b> | 90LB 4 |
| 9,9  | 94,6  | 1626 | 3,1 | <b>150</b> | 100B 6 |
| 9,4  | 149,5 | 1726 | 2,0 | <b>132</b> | 90LB 4 |
| 9,2  | 101,7 | 1748 | 2,9 | <b>150</b> | 100B 6 |
| 9    | 154,8 | 1711 | 1   | <b>112</b> | 90LB 4 |
| 8,6  | 109,8 | 1887 | 2,7 | <b>150</b> | 100B 6 |
| 8,5  | 164,6 | 1899 | 1,8 | <b>132</b> | 90LB 4 |
| 8,4  | 166   | 1835 | 1   | <b>112</b> | 90LB 4 |
| 7,8  | 180,0 | 2078 | 1,7 | <b>132</b> | 90LB 4 |
| 7,3  | 129,5 | 2226 | 2,3 | <b>150</b> | 100B 6 |
| 7,2  | 194,9 | 2154 | 0,8 | <b>112</b> | 90LB 4 |
| 6,9  | 135,8 | 2334 | 3,3 | <b>170</b> | 100B 6 |
| 6,9  | 136,7 | 2349 | 1,5 | <b>132</b> | 100B 6 |
| 6,6  | 141,6 | 2434 | 2,1 | <b>150</b> | 100B 6 |
| 6,3  | 149,4 | 2568 | 3,0 | <b>170</b> | 100B 6 |
| 6,3  | 149,5 | 2570 | 1,4 | <b>132</b> | 100B 6 |
| 6,0  | 155,7 | 2676 | 1,9 | <b>150</b> | 100B 6 |
| 5,8  | 162,7 | 2797 | 2,7 | <b>170</b> | 100B 6 |
| 5,7  | 164,6 | 2829 | 1,3 | <b>132</b> | 100B 6 |
| 5,3  | 178,1 | 3061 | 2,3 | <b>170</b> | 100B 6 |
| 5,2  | 180,0 | 3095 | 1,1 | <b>132</b> | 100B 6 |
| 5,1  | 185,5 | 3189 | 1,5 | <b>150</b> | 100B 6 |
| 4,8  | 196,0 | 3368 | 2,0 | <b>170</b> | 100B 6 |
| 4,6  | 204,2 | 3510 | 1,3 | <b>150</b> | 100B 6 |



1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|               |                               |         |
|---------------|-------------------------------|---------|
| <b>2.2 kW</b> | $n_1 = 2840 \text{ min}^{-1}$ | 90L 2   |
|               | $n_1 = 1410 \text{ min}^{-1}$ | 100A 4  |
|               | $n_1 = 940 \text{ min}^{-1}$  | 100BL 6 |

|     |      |     |     |            |         |
|-----|------|-----|-----|------------|---------|
| 551 | 5.2  | 36  | 7.8 | <b>80</b>  | 90L 2   |
| 414 | 6.9  | 46  | 4.8 | <b>71</b>  | 90L 2   |
| 359 | 7.9  | 53  | 2.7 | <b>63</b>  | 90L 2   |
| 338 | 8.4  | 56  | 4.5 | <b>71</b>  | 90L 2   |
| 286 | 9.9  | 66  | 3.9 | <b>71</b>  | 90L 2   |
| 276 | 10.3 | 68  | 2.2 | <b>63</b>  | 90L 2   |
| 250 | 11.4 | 76  | 3.7 | <b>71</b>  | 90L 2   |
| 248 | 11.5 | 76  | 2   | <b>63</b>  | 90L 2   |
| 214 | 13.3 | 88  | 2   | <b>63</b>  | 90L 2   |
| 206 | 6.9  | 92  | 2.9 | <b>71</b>  | 100A 4  |
| 192 | 14.8 | 99  | 1.8 | <b>63</b>  | 90L 2   |
| 182 | 5.2  | 109 | 2.9 | <b>80</b>  | 100BL 6 |
| 178 | 7.9  | 106 | 1.6 | <b>63</b>  | 100A 4  |
| 168 | 8.4  | 113 | 2.7 | <b>71</b>  | 100A 4  |
| 142 | 9.9  | 133 | 2.4 | <b>71</b>  | 100A 4  |
| 137 | 10.3 | 138 | 1.3 | <b>63</b>  | 100A 4  |
| 132 | 7.1  | 151 | 2.6 | <b>80</b>  | 100BL 6 |
| 124 | 11.4 | 153 | 2.2 | <b>71</b>  | 100A 4  |
| 123 | 11.5 | 154 | 1.2 | <b>63</b>  | 100A 4  |
| 109 | 13   | 174 | 3.1 | <b>90</b>  | 100A 4  |
| 106 | 13.3 | 178 | 1.2 | <b>63</b>  | 100A 4  |
| 101 | 14   | 188 | 3.1 | <b>90</b>  | 100A 4  |
| 101 | 13.9 | 187 | 2.1 | <b>71</b>  | 100A 4  |
| 96  | 14.6 | 207 | 2.9 | <b>80</b>  | 100A 4  |
| 95  | 14.8 | 199 | 1.1 | <b>63</b>  | 100A 4  |
| 86  | 16.5 | 221 | 1.8 | <b>71</b>  | 100A 4  |
| 85  | 16.7 | 236 | 2.5 | <b>80</b>  | 100A 4  |
| 82  | 17.2 | 230 | 1   | <b>63</b>  | 100A 4  |
| 79  | 17.7 | 238 | 3.2 | <b>90</b>  | 100A 4  |
| 75  | 18.7 | 251 | 1.6 | <b>71</b>  | 100A 4  |
| 72  | 19.5 | 262 | 0.9 | <b>63</b>  | 100A 4  |
| 70  | 20.1 | 270 | 2.9 | <b>90</b>  | 100A 4  |
| 66  | 21.2 | 300 | 2.0 | <b>80</b>  | 100A 4  |
| 61  | 23   | 308 | 2.7 | <b>90</b>  | 100A 4  |
| 61  | 22.9 | 308 | 1.4 | <b>71</b>  | 100A 4  |
| 58  | 24.2 | 342 | 1.8 | <b>80</b>  | 100A 4  |
| 55  | 25.7 | 344 | 2.6 | <b>90</b>  | 100A 4  |
| 52  | 27.1 | 363 | 1.3 | <b>71</b>  | 100A 4  |
| 49  | 28.8 | 387 | 2.4 | <b>90</b>  | 100A 4  |
| 46  | 30.6 | 410 | 1.1 | <b>71</b>  | 100A 4  |
| 45  | 31.0 | 439 | 2.5 | <b>100</b> | 100A 4  |
| 45  | 31.0 | 439 | 1.3 | <b>80</b>  | 100A 4  |
| 43  | 32.5 | 436 | 2.1 | <b>90</b>  | 100A 4  |
| 38  | 36.9 | 495 | 1.8 | <b>90</b>  | 100A 4  |
| 38  | 37.1 | 497 | 0.9 | <b>71</b>  | 100A 4  |
| 35  | 39.8 | 563 | 1.0 | <b>80</b>  | 100A 4  |
| 35  | 40.5 | 573 | 1.8 | <b>100</b> | 100A 4  |
| 33  | 42.2 | 565 | 1.6 | <b>90</b>  | 100A 4  |
| 33  | 42.6 | 571 | 0.8 | <b>71</b>  | 100A 4  |
| 31  | 45.2 | 606 | 1.5 | <b>90</b>  | 100A 4  |
| 30  | 46.8 | 627 | 2.8 | <b>112</b> | 100A 4  |
| 28  | 51.0 | 723 | 1.6 | <b>100</b> | 100A 4  |
| 28  | 51.0 | 723 | 0.8 | <b>80</b>  | 100A 4  |
| 27  | 52.4 | 702 | 1.3 | <b>90</b>  | 100A 4  |
| 27  | 52.6 | 744 | 3.1 | <b>125</b> | 100A 4  |
| 26  | 53.4 | 716 | 2.4 | <b>112</b> | 100A 4  |
| 25  | 57.2 | 768 | 2.3 | <b>112</b> | 100A 4  |
| 24  | 58.0 | 821 | 2.4 | <b>125</b> | 100A 4  |
| 24  | 58.0 | 821 | 1.2 | <b>100</b> | 100A 4  |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|               |                               |         |
|---------------|-------------------------------|---------|
| <b>2.2 kW</b> | $n_1 = 2840 \text{ min}^{-1}$ | 90L 2   |
|               | $n_1 = 1410 \text{ min}^{-1}$ | 100A 4  |
|               | $n_1 = 940 \text{ min}^{-1}$  | 100BL 6 |

|      |       |      |     |            |         |
|------|-------|------|-----|------------|---------|
| 24   | 59.5  | 797  | 1.1 | <b>90</b>  | 100A 4  |
| 22   | 64.6  | 866  | 2   | <b>112</b> | 100A 4  |
| 19.3 | 73.2  | 1036 | 1.0 | <b>100</b> | 100A 4  |
| 19.2 | 73.3  | 983  | 0.9 | <b>90</b>  | 100A 4  |
| 18.7 | 75.4  | 1067 | 1.9 | <b>125</b> | 100A 4  |
| 18.5 | 76.3  | 1068 | 3.3 | <b>132</b> | 100A 4  |
| 18.4 | 51.0  | 1084 | 1.1 | <b>100</b> | 100BL 6 |
| 18.3 | 77    | 1033 | 1.7 | <b>112</b> | 100A 4  |
| 17.9 | 52.6  | 1116 | 2.1 | <b>125</b> | 100BL 6 |
| 17.5 | 80.7  | 1082 | 0.8 | <b>90</b>  | 100A 4  |
| 17.0 | 83.0  | 1163 | 3.0 | <b>132</b> | 100A 4  |
| 16.5 | 85.4  | 1146 | 1.5 | <b>112</b> | 100A 4  |
| 16.2 | 58.0  | 1232 | 1.6 | <b>125</b> | 100BL 6 |
| 16.2 | 58.0  | 1232 | 0.8 | <b>100</b> | 100BL 6 |
| 15.5 | 90.8  | 1272 | 2.8 | <b>132</b> | 100A 4  |
| 15   | 93.9  | 1259 | 1.4 | <b>112</b> | 100A 4  |
| 14.2 | 99.4  | 1392 | 2.5 | <b>132</b> | 100A 4  |
| 13.7 | 102.8 | 1378 | 1.3 | <b>112</b> | 100A 4  |
| 13.0 | 72.3  | 1536 | 2.6 | <b>140</b> | 100BL 6 |
| 12.9 | 109.4 | 1532 | 2.3 | <b>132</b> | 100A 4  |
| 12.8 | 109.8 | 1538 | 3.3 | <b>150</b> | 100A 4  |
| 12.7 | 110.9 | 1487 | 1.2 | <b>112</b> | 100A 4  |
| 12.5 | 75.4  | 1601 | 1.3 | <b>125</b> | 100BL 6 |
| 11.9 | 78.7  | 1653 | 3.1 | <b>150</b> | 100BL 6 |
| 11.3 | 125.2 | 1679 | 1   | <b>112</b> | 100A 4  |
| 11.2 | 125.5 | 1758 | 2.0 | <b>132</b> | 100A 4  |
| 10.9 | 129.5 | 1813 | 2.8 | <b>150</b> | 100A 4  |
| 10.4 | 135.6 | 1819 | 1   | <b>112</b> | 100A 4  |
| 10.3 | 136.7 | 1914 | 1.8 | <b>132</b> | 100A 4  |
| 10.0 | 141.6 | 1983 | 2.5 | <b>150</b> | 100A 4  |
| 9.4  | 149.5 | 2094 | 1.7 | <b>132</b> | 100A 4  |
| 9.2  | 101.7 | 2137 | 2.4 | <b>150</b> | 100BL 6 |
| 9.1  | 154.8 | 2076 | 0.8 | <b>112</b> | 100A 4  |
| 9.1  | 155.7 | 2181 | 2.3 | <b>150</b> | 100A 4  |
| 8.7  | 162.7 | 2279 | 3.3 | <b>170</b> | 100A 4  |
| 8.6  | 164.6 | 2305 | 1.5 | <b>132</b> | 100A 4  |
| 8.5  | 166   | 2227 | 0.8 | <b>112</b> | 100A 4  |
| 7.9  | 178.1 | 2494 | 2.8 | <b>170</b> | 100A 4  |
| 7.8  | 180.0 | 2522 | 1.4 | <b>132</b> | 100A 4  |
| 7.6  | 185.5 | 2599 | 1.8 | <b>150</b> | 100A 4  |
| 7.6  | 124.1 | 2607 | 2.9 | <b>170</b> | 100BL 6 |
| 7.2  | 196.0 | 2745 | 2.4 | <b>170</b> | 100A 4  |
| 6.9  | 204.2 | 2860 | 1.6 | <b>150</b> | 100A 4  |
| 6.9  | 136.7 | 2871 | 1.2 | <b>132</b> | 100BL 6 |
| 6.6  | 141.6 | 2974 | 1.7 | <b>150</b> | 100BL 6 |
| 6.3  | 149.4 | 3139 | 2.4 | <b>170</b> | 100BL 6 |
| 6.3  | 149.5 | 3141 | 1.1 | <b>132</b> | 100BL 6 |
| 6.0  | 155.7 | 3271 | 1.6 | <b>150</b> | 100BL 6 |
| 5.8  | 162.7 | 3419 | 2.2 | <b>170</b> | 100BL 6 |
| 5.7  | 164.6 | 3458 | 1.0 | <b>132</b> | 100BL 6 |
| 5.3  | 178.1 | 3741 | 1.9 | <b>170</b> | 100BL 6 |
| 5.2  | 180.0 | 3783 | 0.9 | <b>132</b> | 100BL 6 |
| 5.1  | 185.5 | 3898 | 1.2 | <b>150</b> | 100BL 6 |
| 4.8  | 196.0 | 4117 | 1.6 | <b>170</b> | 100BL 6 |
| 4.6  | 204.2 | 4290 | 1.1 | <b>150</b> | 100BL 6 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|             |                               |        |
|-------------|-------------------------------|--------|
| <b>3 kW</b> | $n_1 = 2840 \text{ min}^{-1}$ | 90LB 2 |
|             | $n_1 = 1420 \text{ min}^{-1}$ | 100B 4 |
|             | $n_1 = 940 \text{ min}^{-1}$  | 112B 6 |

|     |      |      |     |            |        |
|-----|------|------|-----|------------|--------|
| 551 | 5.2  | 49.4 | 5.8 | <b>80</b>  | 90LB 2 |
| 414 | 6.9  | 62   | 3.5 | <b>71</b>  | 90LB 2 |
| 359 | 7.9  | 72   | 1.9 | <b>63*</b> | 90LB 2 |
| 338 | 8.4  | 76   | 3.3 | <b>71</b>  | 90LB 2 |
| 286 | 9.9  | 90   | 2.9 | <b>71</b>  | 90LB 2 |
| 276 | 10.3 | 93   | 1.6 | <b>63*</b> | 90LB 2 |
| 276 | 5.2  | 99   | 3.1 | <b>80</b>  | 100B 4 |
| 250 | 11.4 | 103  | 2.7 | <b>71</b>  | 90LB 2 |
| 248 | 11.5 | 104  | 1.5 | <b>63*</b> | 90LB 2 |
| 214 | 13.3 | 121  | 1.5 | <b>63*</b> | 90LB 2 |
| 207 | 6.9  | 125  | 2.2 | <b>71</b>  | 100B 4 |
| 200 | 7.1  | 136  | 2.8 | <b>80</b>  | 100B 4 |
| 197 | 7.2  | 131  | 3.3 | <b>90</b>  | 100B 4 |
| 192 | 14.8 | 135  | 1.3 | <b>63*</b> | 90LB 2 |
| 180 | 7.9  | 144  | 1.2 | <b>63*</b> | 100B 4 |
| 169 | 8.4  | 153  | 2   | <b>71</b>  | 100B 4 |
| 157 | 9    | 164  | 2.7 | <b>90</b>  | 100B 4 |
| 143 | 9.9  | 180  | 1.8 | <b>71</b>  | 100B 4 |
| 142 | 10.0 | 191  | 2.6 | <b>80</b>  | 100B 4 |
| 140 | 10.1 | 184  | 2.7 | <b>90</b>  | 100B 4 |
| 138 | 10.3 | 187  | 1   | <b>63*</b> | 100B 4 |
| 125 | 11.4 | 207  | 1.6 | <b>71</b>  | 100B 4 |
| 124 | 11.5 | 208  | 2.5 | <b>90</b>  | 100B 4 |
| 124 | 11.5 | 208  | 0.9 | <b>63*</b> | 100B 4 |
| 119 | 11.9 | 229  | 2.4 | <b>80</b>  | 100B 4 |
| 109 | 13   | 236  | 2.3 | <b>90</b>  | 100B 4 |
| 107 | 13.3 | 241  | 0.9 | <b>63*</b> | 100B 4 |
| 102 | 13.9 | 253  | 1.6 | <b>71</b>  | 100B 4 |
| 101 | 14   | 254  | 2.3 | <b>90</b>  | 100B 4 |
| 97  | 14.6 | 281  | 2.1 | <b>80</b>  | 100B 4 |
| 96  | 14.8 | 269  | 0.8 | <b>63*</b> | 100B 4 |
| 90  | 15.7 | 285  | 2.5 | <b>90</b>  | 100B 4 |
| 86  | 16.5 | 299  | 1.3 | <b>71</b>  | 100B 4 |
| 85  | 16.7 | 320  | 1.9 | <b>80</b>  | 100B 4 |
| 80  | 17.7 | 322  | 2.3 | <b>90</b>  | 100B 4 |
| 76  | 18.7 | 340  | 1.2 | <b>71</b>  | 100B 4 |
| 71  | 20.1 | 366  | 2.2 | <b>90</b>  | 100B 4 |
| 68  | 20.9 | 380  | 3.4 | <b>112</b> | 100B 4 |
| 67  | 21.2 | 407  | 2.8 | <b>100</b> | 100B 4 |
| 67  | 21.2 | 407  | 1.5 | <b>80</b>  | 100B 4 |
| 62  | 23   | 418  | 2   | <b>90</b>  | 100B 4 |
| 62  | 22.9 | 416  | 1   | <b>71</b>  | 100B 4 |
| 60  | 23.6 | 429  | 3.1 | <b>112</b> | 100B 4 |
| 59  | 24.2 | 463  | 1.3 | <b>80</b>  | 100B 4 |
| 58  | 24.6 | 471  | 2.5 | <b>100</b> | 100B 4 |
| 55  | 25.6 | 465  | 3   | <b>112</b> | 100B 4 |
| 55  | 25.7 | 466  | 1.9 | <b>90</b>  | 100B 4 |
| 52  | 27.1 | 492  | 0.9 | <b>71</b>  | 100B 4 |
| 49  | 28.8 | 524  | 1.7 | <b>90</b>  | 100B 4 |
| 48  | 29.4 | 534  | 3.3 | <b>112</b> | 100B 4 |
| 46  | 30.6 | 555  | 0.8 | <b>71</b>  | 100B 4 |
| 46  | 31.0 | 595  | 1.9 | <b>100</b> | 100B 4 |
| 46  | 31.0 | 595  | 0.9 | <b>80</b>  | 100B 4 |
| 44  | 32.5 | 591  | 1.5 | <b>90</b>  | 100B 4 |
| 43  | 32.8 | 595  | 2.9 | <b>112</b> | 100B 4 |
| 37  | 38.2 | 694  | 2.5 | <b>112</b> | 100B 4 |
| 35  | 40.5 | 775  | 2.6 | <b>125</b> | 100B 4 |
| 35  | 40.5 | 775  | 1.4 | <b>100</b> | 100B 4 |



1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|             |   |                            |
|-------------|---|----------------------------|
| <b>3 kW</b> | $n_1=2840\text{ min}^{-1}$<br>$n_1=1420\text{ min}^{-1}$<br>$n_1=940\text{ min}^{-1}$ | 90LB 2<br>100B 4<br>112B 6 |
|-------------|---|----------------------------|

|      |       |      |     |            |        |
|------|-------|------|-----|------------|--------|
| 34   | 42.2  | 766  | 1.2 | <b>90</b>  | 100B 4 |
| 33   | 43.2  | 784  | 2.2 | <b>112</b> | 100B 4 |
| 31   | 45.2  | 821  | 1.1 | <b>90</b>  | 100B 4 |
| 30   | 46.8  | 849  | 2.1 | <b>112</b> | 100B 4 |
| 28   | 51.0  | 978  | 1.2 | <b>100</b> | 100B 4 |
| 27   | 52.6  | 1008 | 2.3 | <b>125</b> | 100B 4 |
| 27   | 53.4  | 969  | 1.8 | <b>112</b> | 100B 4 |
| 27   | 52.4  | 951  | 1   | <b>90</b>  | 100B 4 |
| 25   | 57.2  | 1039 | 1.7 | <b>112</b> | 100B 4 |
| 25   | 57.3  | 1087 | 3.2 | <b>132</b> | 100B 4 |
| 24   | 58.0  | 1112 | 1.8 | <b>125</b> | 100B 4 |
| 24   | 58.0  | 1112 | 0.9 | <b>100</b> | 100B 4 |
| 24   | 59.5  | 1080 | 0.8 | <b>90</b>  | 100B 4 |
| 22   | 64.6  | 1172 | 1.5 | <b>112</b> | 100B 4 |
| 22   | 65.1  | 1235 | 2.8 | <b>132</b> | 100B 4 |
| 20   | 72.3  | 1386 | 2.9 | <b>140</b> | 100B 4 |
| 18.8 | 75.4  | 1445 | 1.4 | <b>125</b> | 100B 4 |
| 18.6 | 76.3  | 1446 | 2.4 | <b>132</b> | 100B 4 |
| 18.4 | 51.0  | 1478 | 0.8 | <b>100</b> | 112B 6 |
| 18.4 | 77    | 1399 | 1.3 | <b>112</b> | 100B 4 |
| 18.3 | 51.3  | 1485 | 3.1 | <b>140</b> | 112B 6 |
| 18.0 | 78.7  | 1492 | 3.4 | <b>150</b> | 100B 4 |
| 17.9 | 52.6  | 1522 | 1.5 | <b>125</b> | 112B 6 |
| 17.1 | 83.0  | 1575 | 2.2 | <b>132</b> | 100B 4 |
| 16.6 | 85.4  | 1551 | 1.1 | <b>112</b> | 100B 4 |
| 16.5 | 86.0  | 1632 | 3.1 | <b>150</b> | 100B 4 |
| 16.4 | 57.4  | 1662 | 2.6 | <b>140</b> | 112B 6 |
| 16.2 | 58.0  | 1680 | 1.2 | <b>125</b> | 112B 6 |
| 15.6 | 90.8  | 1723 | 2.0 | <b>132</b> | 100B 4 |
| 15.1 | 93.9  | 1705 | 1   | <b>112</b> | 100B 4 |
| 15.0 | 94.6  | 1794 | 2.8 | <b>150</b> | 100B 4 |
| 14.3 | 99.4  | 1885 | 1.9 | <b>132</b> | 100B 4 |
| 14.0 | 101.7 | 1929 | 2.6 | <b>150</b> | 100B 4 |
| 13.8 | 102.8 | 1866 | 0.9 | <b>112</b> | 100B 4 |
| 13.0 | 72.3  | 2094 | 1.9 | <b>140</b> | 112B 6 |
| 13.0 | 109.4 | 2075 | 1.7 | <b>132</b> | 100B 4 |
| 12.9 | 109.8 | 2082 | 2.4 | <b>150</b> | 100B 4 |
| 12.8 | 110.9 | 2014 | 0.9 | <b>112</b> | 100B 4 |
| 12.5 | 75.4  | 2183 | 0.9 | <b>125</b> | 112B 6 |
| 11.4 | 124.1 | 2353 | 3.2 | <b>170</b> | 100B 4 |
| 11.3 | 125.5 | 2381 | 1.5 | <b>132</b> | 100B 4 |
| 11.0 | 129.5 | 2455 | 2.0 | <b>150</b> | 100B 4 |
| 10.5 | 135.8 | 2575 | 2.9 | <b>170</b> | 100B 4 |
| 10.4 | 136.7 | 2592 | 1.4 | <b>132</b> | 100B 4 |
| 10.0 | 141.6 | 2685 | 1.9 | <b>150</b> | 100B 4 |
| 9.5  | 149.4 | 2834 | 2.6 | <b>170</b> | 100B 4 |
| 9.5  | 149.5 | 2835 | 1.2 | <b>132</b> | 100B 4 |
| 9.1  | 155.7 | 2953 | 1.7 | <b>150</b> | 100B 4 |
| 8.7  | 162.7 | 3086 | 2.4 | <b>170</b> | 100B 4 |
| 8.6  | 164.6 | 3121 | 1.1 | <b>132</b> | 100B 4 |
| 8.0  | 178.1 | 3377 | 2.0 | <b>170</b> | 100B 4 |
| 7.9  | 180.0 | 3415 | 1.0 | <b>132</b> | 100B 4 |
| 7.7  | 185.5 | 3519 | 1.4 | <b>150</b> | 100B 4 |
| 7.2  | 196.0 | 3716 | 1.8 | <b>170</b> | 100B 4 |
| 7.0  | 204.2 | 3873 | 1.2 | <b>150</b> | 100B 4 |
| 6.9  | 135.8 | 3890 | 2.0 | <b>170</b> | 112B 6 |
| 6.9  | 136.7 | 3915 | 0.9 | <b>132</b> | 112B 6 |
| 6.6  | 141.6 | 4056 | 1.3 | <b>150</b> | 112B 6 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|             |   |                            |
|-------------|---|----------------------------|
| <b>3 kW</b> | $n_1=2840\text{ min}^{-1}$<br>$n_1=1420\text{ min}^{-1}$<br>$n_1=940\text{ min}^{-1}$ | 90LB 2<br>100B 4<br>112B 6 |
|-------------|---|----------------------------|

|     |       |      |     |            |        |
|-----|-------|------|-----|------------|--------|
| 6.3 | 149.4 | 4281 | 1.8 | <b>170</b> | 112B 6 |
| 6.3 | 149.5 | 4283 | 0.8 | <b>132</b> | 112B 6 |
| 6.0 | 155.7 | 4461 | 1.1 | <b>150</b> | 112B 6 |
| 5.8 | 162.7 | 4662 | 1.6 | <b>170</b> | 112B 6 |
| 5.7 | 164.6 | 4715 | 0.8 | <b>132</b> | 112B 6 |
| 5.3 | 178.1 | 5101 | 1.4 | <b>170</b> | 112B 6 |
| 5.1 | 185.5 | 5316 | 0.9 | <b>150</b> | 112B 6 |
| 4.8 | 196.0 | 5614 | 1.2 | <b>170</b> | 112B 6 |
| 4.6 | 204.2 | 5850 | 0.8 | <b>150</b> | 112B 6 |

|             |  |                   |
|-------------|--|-------------------|
| <b>4 kW</b> | $n_1=2860\text{ min}^{-1}$<br>$n_1=1410\text{ min}^{-1}$ | 100B 2<br>100BL 4 |
|-------------|--|-------------------|

|     |      |     |     |            |         |
|-----|------|-----|-----|------------|---------|
| 555 | 5.2  | 65  | 4.3 | <b>80</b>  | 100 B2  |
| 417 | 6.9  | 82  | 2.7 | <b>71*</b> | 100B 2  |
| 362 | 7.9  | 95  | 1.5 | <b>63*</b> | 100B 2  |
| 340 | 8.4  | 101 | 2.5 | <b>71*</b> | 100B 2  |
| 317 | 9    | 109 | 3.2 | <b>90</b>  | 100B 2  |
| 288 | 9.9  | 119 | 2.2 | <b>71*</b> | 100B 2  |
| 282 | 10.1 | 122 | 2.9 | <b>90</b>  | 100B 2  |
| 278 | 10.3 | 124 | 1.2 | <b>63*</b> | 100B 2  |
| 274 | 5.2  | 133 | 2.3 | <b>80</b>  | 100 BL4 |
| 251 | 11.4 | 137 | 2   | <b>71*</b> | 100B 2  |
| 249 | 11.5 | 138 | 1.1 | <b>63*</b> | 100B 2  |
| 220 | 13   | 156 | 2.6 | <b>90</b>  | 100B 2  |
| 206 | 6.9  | 167 | 1.6 | <b>71*</b> | 100BL 4 |
| 198 | 7.1  | 183 | 2.1 | <b>80</b>  | 100 BL4 |
| 195 | 7.2  | 176 | 2.4 | <b>90</b>  | 100BL 4 |
| 178 | 7.9  | 193 | 0.9 | <b>63*</b> | 100BL 4 |
| 172 | 16.7 | 212 | 2.6 | <b>80</b>  | 100 B2  |
| 168 | 8.4  | 205 | 1.5 | <b>71*</b> | 100BL 4 |
| 159 | 8.9  | 217 | 3.3 | <b>112</b> | 100BL 4 |
| 156 | 9    | 220 | 2   | <b>90</b>  | 100BL 4 |
| 142 | 9.9  | 242 | 1.3 | <b>71*</b> | 100BL 4 |
| 141 | 10.0 | 257 | 1.9 | <b>80</b>  | 100 BL4 |
| 139 | 10.1 | 247 | 2   | <b>90</b>  | 100BL 4 |
| 124 | 11.4 | 277 | 1.2 | <b>71*</b> | 100BL 4 |
| 123 | 11.5 | 279 | 1.9 | <b>90</b>  | 100BL 4 |
| 120 | 11.8 | 287 | 3   | <b>112</b> | 100BL 4 |
| 118 | 11.9 | 307 | 1.8 | <b>80</b>  | 100 BL4 |
| 109 | 13   | 317 | 1.7 | <b>90</b>  | 100BL 4 |
| 108 | 13.1 | 320 | 2.8 | <b>112</b> | 100BL 4 |
| 101 | 14   | 341 | 1.7 | <b>90</b>  | 100BL 4 |
| 101 | 13.9 | 340 | 1.2 | <b>71*</b> | 100BL 4 |
| 96  | 14.6 | 377 | 3.1 | <b>100</b> | 100 BL4 |
| 96  | 14.6 | 377 | 1.6 | <b>80</b>  | 100 BL4 |
| 90  | 15.7 | 383 | 1.9 | <b>90</b>  | 100BL 4 |
| 88  | 16.1 | 393 | 3   | <b>112</b> | 100BL 4 |
| 86  | 16.5 | 401 | 1   | <b>71*</b> | 100BL 4 |
| 85  | 16.7 | 429 | 1.4 | <b>80</b>  | 100 BL4 |
| 83  | 17.0 | 437 | 2.7 | <b>100</b> | 100 BL4 |
| 79  | 17.9 | 438 | 2.8 | <b>112</b> | 100BL 4 |
| 79  | 17.7 | 433 | 1.7 | <b>90</b>  | 100BL 4 |
| 75  | 18.7 | 456 | 0.9 | <b>71*</b> | 100BL 4 |
| 70  | 20.1 | 491 | 1.6 | <b>90</b>  | 100BL 4 |
| 67  | 20.9 | 510 | 2.5 | <b>112</b> | 100BL 4 |
| 66  | 21.2 | 546 | 2.1 | <b>100</b> | 100 BL4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|             |  |                   |
|-------------|--|-------------------|
| <b>4 kW</b> | $n_1=2860\text{ min}^{-1}$<br>$n_1=1410\text{ min}^{-1}$ | 100B 2<br>100BL 4 |
|-------------|--|-------------------|

|      |       |      |     |            |         |
|------|-------|------|-----|------------|---------|
| 66   | 21.2  | 546  | 1.1 | <b>80</b>  | 100 BL4 |
| 63   | 22.3  | 543  | 3.2 | <b>112</b> | 100BL 4 |
| 61   | 23    | 561  | 1.5 | <b>90</b>  | 100BL 4 |
| 60   | 23.6  | 576  | 2.3 | <b>112</b> | 100BL 4 |
| 58   | 24.2  | 622  | 1.0 | <b>80</b>  | 100 BL4 |
| 57   | 24.6  | 633  | 1.9 | <b>100</b> | 100 BL4 |
| 55   | 25.6  | 624  | 2.2 | <b>112</b> | 100BL 4 |
| 55   | 25.7  | 626  | 1.4 | <b>90</b>  | 100BL 4 |
| 49   | 28.8  | 703  | 1.3 | <b>90</b>  | 100BL 4 |
| 48   | 29.4  | 717  | 2.4 | <b>112</b> | 100BL 4 |
| 45   | 31.0  | 798  | 1.4 | <b>100</b> | 100 BL4 |
| 44   | 31.9  | 822  | 2.7 | <b>125</b> | 100 BL4 |
| 43   | 32.8  | 800  | 2.2 | <b>112</b> | 100BL 4 |
| 43   | 32.5  | 793  | 1.1 | <b>90</b>  | 100BL 4 |
| 38   | 36.9  | 900  | 1   | <b>90</b>  | 100BL 4 |
| 37   | 38.2  | 932  | 1.9 | <b>112</b> | 100BL 4 |
| 35   | 40.5  | 1041 | 2.0 | <b>125</b> | 100 BL4 |
| 35   | 40.5  | 1041 | 1.0 | <b>100</b> | 100 BL4 |
| 34   | 41.7  | 1063 | 3.3 | <b>132</b> | 100BL 4 |
| 33   | 43.2  | 1053 | 1.7 | <b>112</b> | 100BL 4 |
| 33   | 42.2  | 1028 | 0.9 | <b>90</b>  | 100BL 4 |
| 31   | 44.9  | 1144 | 3.1 | <b>132</b> | 100BL 4 |
| 31   | 45.2  | 1102 | 0.8 | <b>90</b>  | 100BL 4 |
| 30   | 46.8  | 1140 | 1.5 | <b>112</b> | 100BL 4 |
| 28   | 51.0  | 1314 | 0.9 | <b>100</b> | 100 BL4 |
| 27   | 52.6  | 1353 | 1.7 | <b>125</b> | 100 BL4 |
| 27   | 52.6  | 1340 | 2.6 | <b>132</b> | 100BL 4 |
| 26   | 53.4  | 1301 | 1.3 | <b>112</b> | 100BL 4 |
| 25   | 57.3  | 1459 | 2.4 | <b>132</b> | 100BL 4 |
| 25   | 57.4  | 1477 | 2.8 | <b>140</b> | 100 BL4 |
| 24   | 58.0  | 1493 | 1.3 | <b>125</b> | 100 BL4 |
| 24   | 59.4  | 1512 | 3.3 | <b>150</b> | 100BL 4 |
| 22   | 64.6  | 1574 | 1.1 | <b>112</b> | 100BL 4 |
| 22   | 65.1  | 1659 | 2.1 | <b>132</b> | 100BL 4 |
| 21   | 66.7  | 1699 | 2.9 | <b>150</b> | 100BL 4 |
| 19   | 72.3  | 1861 | 2.1 | <b>140</b> | 100 BL4 |
| 19   | 75.4  | 1940 | 1.0 | <b>125</b> | 100 BL4 |
| 18.5 | 76.3  | 1942 | 1.8 | <b>132</b> | 100BL 4 |
| 18.3 | 77    | 1878 | 0.9 | <b>112</b> | 100BL 4 |
| 17.9 | 78.7  | 2003 | 2.5 | <b>150</b> | 100BL 4 |
| 17.0 | 83.0  | 2115 | 1.7 | <b>132</b> | 100BL 4 |
| 16.5 | 85.4  | 2083 | 0.8 | <b>112</b> | 100BL 4 |
| 16.4 | 86.0  | 2191 | 2.3 | <b>150</b> | 100BL 4 |
| 15.8 | 89.4  | 2277 | 3.3 | <b>170</b> | 100BL 4 |
| 15.5 | 90.8  | 2313 | 1.5 | <b>132</b> | 100BL 4 |
| 14.9 | 94.6  | 2409 | 2.1 | <b>150</b> | 100BL 4 |
| 14.3 | 98.4  | 2506 | 3.0 | <b>170</b> | 100BL 4 |
| 14.2 | 99.4  | 2532 | 1.4 | <b>132</b> | 100BL 4 |
| 13.9 | 101.7 | 2590 | 1.9 | <b>150</b> | 100BL 4 |
| 12.9 | 109.4 | 2786 | 1.3 | <b>132</b> | 100BL 4 |
| 12.8 | 109.8 | 2796 | 1.8 | <b>150</b> | 100BL 4 |
| 12.4 | 113.9 | 2901 | 2.6 | <b>170</b> | 100BL 4 |
| 11.4 | 124.1 | 3160 | 2.4 | <b>170</b> | 100BL 4 |
| 11.2 | 125.5 | 3197 | 1.1 | <b>132</b> | 100BL 4 |
| 10.9 | 129.5 | 3297 | 1.5 | <b>150</b> | 100BL 4 |
| 10.4 | 135.8 | 3457 | 2.2 | <b>170</b> | 100BL 4 |
| 10.3 | 136.7 | 3480 | 1.0 | <b>132</b> | 100BL 4 |
| 10.0 | 141.6 | 3605 | 1.4 | <b>150</b> | 100BL 4 |



1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|             |  |                   |
|-------------|--|-------------------|
| <b>4 kW</b> | $n_1=2860 \text{ min}^{-1}$<br>$n_1=1410 \text{ min}^{-1}$ | 100B 2<br>100BL 4 |
|-------------|--|-------------------|

|     |       |      |     |            |         |
|-----|-------|------|-----|------------|---------|
| 9.4 | 149.4 | 3805 | 2.0 | <b>170</b> | 100BL 4 |
| 9.4 | 149.5 | 3807 | 0.9 | <b>132</b> | 100BL 4 |
| 9.1 | 155.7 | 3965 | 1.3 | <b>150</b> | 100BL 4 |
| 8.7 | 162.7 | 4144 | 1.8 | <b>170</b> | 100BL 4 |
| 8.6 | 164.6 | 4191 | 0.8 | <b>132</b> | 100BL 4 |
| 7.9 | 178.1 | 4534 | 1.5 | <b>170</b> | 100BL 4 |
| 7.8 | 180.0 | 4585 | 0.8 | <b>132</b> | 100BL 4 |
| 7.6 | 185.5 | 4725 | 1.0 | <b>150</b> | 100BL 4 |
| 7.2 | 196.0 | 4990 | 1.3 | <b>170</b> | 100BL 4 |
| 6.9 | 204.2 | 5200 | 0.9 | <b>150</b> | 100BL 4 |

|               |  |                   |
|---------------|--|-------------------|
| <b>5.5 kW</b> | $n_1=2880 \text{ min}^{-1}$<br>$n_1=1400 \text{ min}^{-1}$ | 112B 2<br>112BL 4 |
|---------------|--|-------------------|

|     |      |     |     |            |        |
|-----|------|-----|-----|------------|--------|
| 559 | 5.2  | 89  | 3.2 | <b>80</b>  | 112 B2 |
| 420 | 6.9  | 113 | 2   | <b>71*</b> | 112B 2 |
| 405 | 7.1  | 123 | 2.8 | <b>80</b>  | 112 B2 |
| 399 | 7.2  | 118 | 2.7 | <b>90</b>  | 112B 2 |
| 343 | 8.4  | 138 | 1.8 | <b>71*</b> | 112B 2 |
| 319 | 9    | 148 | 2.4 | <b>90</b>  | 112B 2 |
| 290 | 9.9  | 163 | 1.6 | <b>71*</b> | 112B 2 |
| 289 | 10.0 | 173 | 2.7 | <b>80</b>  | 112 B2 |
| 284 | 10.1 | 167 | 2.1 | <b>90</b>  | 112B 2 |
| 272 | 5.2  | 184 | 2.7 | <b>100</b> | 112BL4 |
| 272 | 5.2  | 184 | 1.7 | <b>80</b>  | 112BL4 |
| 253 | 11.4 | 187 | 1.5 | <b>71*</b> | 112B 2 |
| 251 | 11.5 | 188 | 2.1 | <b>90</b>  | 112B 2 |
| 204 | 6.9  | 232 | 1.2 | <b>71*</b> | 112BL4 |
| 197 | 7.1  | 253 | 1.5 | <b>80</b>  | 112BL4 |
| 197 | 14.6 | 254 | 2.2 | <b>80</b>  | 112 B2 |
| 194 | 7.2  | 244 | 1.8 | <b>90</b>  | 112BL4 |
| 189 | 7.4  | 264 | 2.9 | <b>100</b> | 112BL4 |
| 183 | 7.7  | 258 | 2.6 | <b>112</b> | 112BL4 |
| 173 | 16.7 | 289 | 1.9 | <b>80</b>  | 112 B2 |
| 167 | 8.4  | 284 | 1.1 | <b>71*</b> | 112BL4 |
| 157 | 8.9  | 300 | 2.4 | <b>112</b> | 112BL4 |
| 155 | 9    | 305 | 1.5 | <b>90</b>  | 112BL4 |
| 141 | 9.9  | 335 | 1   | <b>71*</b> | 112BL4 |
| 140 | 10.0 | 355 | 2.8 | <b>100</b> | 112BL4 |
| 140 | 10.0 | 355 | 1.4 | <b>80</b>  | 112BL4 |
| 138 | 10.1 | 343 | 1.5 | <b>90</b>  | 112BL4 |
| 123 | 11.4 | 384 | 0.9 | <b>71*</b> | 112BL4 |
| 122 | 11.5 | 387 | 1.3 | <b>90</b>  | 112BL4 |
| 119 | 11.8 | 397 | 2.1 | <b>112</b> | 112BL4 |
| 117 | 11.9 | 426 | 1.3 | <b>80</b>  | 112BL4 |
| 117 | 24.6 | 426 | 2.6 | <b>100</b> | 112 B2 |
| 115 | 12.2 | 434 | 2.3 | <b>100</b> | 112BL4 |
| 108 | 13   | 439 | 1.2 | <b>90</b>  | 112BL4 |
| 107 | 13.1 | 443 | 2   | <b>112</b> | 112BL4 |
| 100 | 14   | 472 | 1.2 | <b>90</b>  | 112BL4 |
| 100 | 13.9 | 471 | 0.8 | <b>71*</b> | 112BL4 |
| 96  | 14.6 | 522 | 2.2 | <b>100</b> | 112BL4 |
| 96  | 14.6 | 522 | 1.2 | <b>80</b>  | 112BL4 |
| 89  | 15.7 | 531 | 1.4 | <b>90</b>  | 112BL4 |
| 87  | 16.1 | 544 | 2.1 | <b>112</b> | 112BL4 |
| 84  | 16.7 | 594 | 1.0 | <b>80</b>  | 112BL4 |
| 83  | 17.0 | 605 | 2.0 | <b>100</b> | 112BL4 |
| 79  | 17.7 | 599 | 1.3 | <b>90</b>  | 112BL4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|               |  |                   |
|---------------|--|-------------------|
| <b>5.5 kW</b> | $n_1=2880 \text{ min}^{-1}$<br>$n_1=1400 \text{ min}^{-1}$ | 112B 2<br>112BL 4 |
|---------------|--|-------------------|

|      |       |      |     |            |        |
|------|-------|------|-----|------------|--------|
| 78   | 17.9  | 633  | 2.8 | <b>132</b> | 112BL4 |
| 78   | 17.9  | 606  | 2   | <b>112</b> | 112BL4 |
| 70   | 20.1  | 680  | 1.2 | <b>90</b>  | 112BL4 |
| 69   | 20.3  | 714  | 2.8 | <b>132</b> | 112BL4 |
| 67   | 20.9  | 706  | 1.8 | <b>112</b> | 112BL4 |
| 66   | 21.2  | 756  | 2.8 | <b>125</b> | 112BL4 |
| 66   | 21.2  | 756  | 1.5 | <b>100</b> | 112BL4 |
| 66   | 21.2  | 756  | 0.8 | <b>80</b>  | 112BL4 |
| 65   | 21.7  | 764  | 2.9 | <b>132</b> | 112BL4 |
| 63   | 22.3  | 751  | 2.3 | <b>112</b> | 112BL4 |
| 61   | 23    | 776  | 1.1 | <b>90</b>  | 112BL4 |
| 59   | 23.6  | 798  | 1.7 | <b>112</b> | 112BL4 |
| 58   | 24.3  | 858  | 2.7 | <b>132</b> | 112BL4 |
| 57   | 24.6  | 876  | 2.6 | <b>125</b> | 112BL4 |
| 57   | 24.6  | 876  | 1.4 | <b>100</b> | 112BL4 |
| 55   | 25.6  | 864  | 1.6 | <b>112</b> | 112BL4 |
| 55   | 25.7  | 866  | 1   | <b>90</b>  | 112BL4 |
| 51   | 27.5  | 968  | 2.8 | <b>132</b> | 112BL4 |
| 49   | 28.8  | 974  | 0.9 | <b>90</b>  | 112BL4 |
| 48   | 29.4  | 993  | 1.8 | <b>112</b> | 112BL4 |
| 45   | 31.0  | 1106 | 1.0 | <b>100</b> | 112BL4 |
| 45   | 31.2  | 1100 | 2.9 | <b>132</b> | 112BL4 |
| 44   | 31.9  | 1139 | 2.0 | <b>125</b> | 112BL4 |
| 43   | 32.8  | 1107 | 1.6 | <b>112</b> | 112BL4 |
| 43   | 32.5  | 1099 | 0.8 | <b>90</b>  | 112BL4 |
| 39   | 36.3  | 1280 | 2.7 | <b>132</b> | 112BL4 |
| 37   | 38.2  | 1291 | 1.4 | <b>112</b> | 112BL4 |
| 35   | 40.5  | 1442 | 1.4 | <b>125</b> | 112BL4 |
| 34   | 40.7  | 1451 | 2.8 | <b>140</b> | 112BL4 |
| 34   | 41.7  | 1472 | 2.4 | <b>132</b> | 112BL4 |
| 33   | 42.6  | 1504 | 3.3 | <b>150</b> | 112BL4 |
| 32   | 43.2  | 1458 | 1.2 | <b>112</b> | 112BL4 |
| 31   | 44.9  | 1585 | 2.2 | <b>132</b> | 112BL4 |
| 30   | 46.0  | 1624 | 3.1 | <b>150</b> | 112BL4 |
| 30   | 46.8  | 1579 | 1.1 | <b>112</b> | 112BL4 |
| 27   | 51.3  | 1828 | 2.5 | <b>140</b> | 112BL4 |
| 27   | 52.6  | 1874 | 1.2 | <b>125</b> | 112BL4 |
| 27   | 52.6  | 1856 | 1.9 | <b>132</b> | 112BL4 |
| 26   | 53.4  | 1802 | 1   | <b>112</b> | 112BL4 |
| 26   | 54.3  | 1914 | 2.6 | <b>150</b> | 112BL4 |
| 25   | 113.9 | 1953 | 3.5 | <b>170</b> | 112B 2 |
| 24   | 57.3  | 2021 | 1.7 | <b>132</b> | 112BL4 |
| 24   | 57.4  | 2046 | 2.1 | <b>140</b> | 112BL4 |
| 24   | 58.0  | 2068 | 1.0 | <b>125</b> | 112BL4 |
| 24   | 57.2  | 1933 | 0.9 | <b>112</b> | 112BL4 |
| 22   | 64.6  | 2180 | 0.8 | <b>112</b> | 112BL4 |
| 21   | 65.1  | 2297 | 1.5 | <b>132</b> | 112BL4 |
| 21   | 66.7  | 2353 | 2.1 | <b>150</b> | 112BL4 |
| 20   | 68.9  | 2430 | 3.1 | <b>170</b> | 112BL4 |
| 19   | 72.3  | 2578 | 1.6 | <b>140</b> | 112BL4 |
| 18.7 | 75.0  | 2646 | 2.8 | <b>170</b> | 112BL4 |
| 18.4 | 76.3  | 2690 | 1.3 | <b>132</b> | 112BL4 |
| 17.1 | 81.7  | 2882 | 2.6 | <b>170</b> | 112BL4 |
| 16.9 | 83.0  | 2928 | 1.2 | <b>132</b> | 112BL4 |
| 16.3 | 86.0  | 3034 | 1.6 | <b>150</b> | 112BL4 |
| 15.7 | 89.4  | 3154 | 2.4 | <b>170</b> | 112BL4 |
| 15.4 | 90.8  | 3204 | 1.1 | <b>132</b> | 112BL4 |
| 14.8 | 94.6  | 3336 | 1.5 | <b>150</b> | 112BL4 |
| 14.1 | 99.4  | 3506 | 1.0 | <b>132</b> | 112BL4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|               |  |                   |
|---------------|--|-------------------|
| <b>5.5 kW</b> | $n_1=2880 \text{ min}^{-1}$<br>$n_1=1400 \text{ min}^{-1}$ | 112B 2<br>112BL 4 |
|---------------|--|-------------------|

|      |       |      |     |            |        |
|------|-------|------|-----|------------|--------|
| 13.8 | 101.7 | 3587 | 1.4 | <b>150</b> | 112BL4 |
| 12.8 | 109.4 | 3858 | 0.9 | <b>132</b> | 112BL4 |
| 12.8 | 109.8 | 3872 | 1.3 | <b>150</b> | 112BL4 |
| 11.3 | 124.1 | 4375 | 1.7 | <b>170</b> | 112BL4 |
| 11.2 | 125.5 | 4427 | 0.8 | <b>132</b> | 112BL4 |
| 9.9  | 141.6 | 4993 | 1.0 | <b>150</b> | 112BL4 |
| 7.9  | 178.1 | 6279 | 1.1 | <b>170</b> | 112BL4 |

|               |  |                   |
|---------------|--|-------------------|
| <b>7.5 kW</b> | $n_1=2860 \text{ min}^{-1}$<br>$n_1=1440 \text{ min}^{-1}$ | 112BL 2<br>132M 4 |
|---------------|--|-------------------|

|     |      |       |     |            |         |
|-----|------|-------|-----|------------|---------|
| 555 | 5.2  | 122.6 | 2.3 | <b>80</b>  | 112BL2  |
| 417 | 6.9  | 155   | 1.4 | <b>71*</b> | 112BL 2 |
| 402 | 7.1  | 169.2 | 2.1 | <b>80</b>  | 112BL2  |
| 396 | 7.2  | 163   | 2   | <b>90*</b> | 112BL 2 |
| 374 | 7.7  | 172   | 3.1 | <b>112</b> | 112BL 2 |
| 340 | 8.4  | 189   | 1.3 | <b>71*</b> | 112BL 2 |
| 322 | 8.9  | 200   | 2.9 | <b>112</b> | 112BL 2 |
| 317 | 9    | 204   | 1.7 | <b>90*</b> | 112BL 2 |
| 288 | 9.9  | 224   | 1.2 | <b>71*</b> | 112BL 2 |
| 287 | 10.0 | 237.1 | 1.9 | <b>80</b>  | 112BL2  |
| 282 | 10.1 | 229   | 1.6 | <b>90*</b> | 112BL 2 |
| 280 | 5.2  | 243.4 | 2.1 | <b>100</b> | 132M4   |
| 251 | 11.4 | 256   | 1.1 | <b>71*</b> | 112BL 2 |
| 250 | 11.5 | 258   | 1.5 | <b>90*</b> | 112BL 2 |
| 243 | 11.8 | 265   | 2.6 | <b>112</b> | 112BL 2 |
| 239 | 11.9 | 284.1 | 1.8 | <b>80</b>  | 112BL2  |
| 220 | 13   | 293   | 1.4 | <b>90*</b> | 112BL 2 |
| 218 | 13.1 | 295   | 2.4 | <b>112</b> | 112BL 2 |
| 205 | 13.9 | 314   | 1   | <b>71*</b> | 112BL 2 |
| 200 | 7.2  | 323   | 1.3 | <b>90*</b> | 132M 4  |
| 195 | 14.6 | 348.2 | 3.0 | <b>100</b> | 112BL2  |
| 195 | 14.6 | 348.2 | 1.6 | <b>80</b>  | 112BL2  |
| 194 | 7.4  | 350.4 | 2.2 | <b>100</b> | 132M4   |
| 188 | 7.7  | 343   | 2   | <b>112</b> | 132M 4  |
| 178 | 16.1 | 363   | 2.6 | <b>112</b> | 112BL 2 |
| 172 | 16.7 | 396.7 | 1.4 | <b>80</b>  | 112BL2  |
| 169 | 17.0 | 403.6 | 2.7 | <b>100</b> | 112BL2  |
| 162 | 8.9  | 398   | 1.8 | <b>112</b> | 132M 4  |
| 159 | 9    | 404   | 1.1 | <b>90*</b> | 132M 4  |
| 144 | 10.0 | 471.0 | 2.1 | <b>100</b> | 132M4   |
| 142 | 10.1 | 454   | 1.1 | <b>90*</b> | 132M 4  |
| 135 | 21.2 | 504.7 | 2.1 | <b>100</b> | 112BL2  |
| 135 | 21.2 | 504.7 | 1.1 | <b>80</b>  | 112BL2  |
| 126 | 11.5 | 513   | 1   | <b>90*</b> | 132M 4  |
| 122 | 11.8 | 526   | 1.6 | <b>112</b> | 132M 4  |
| 118 | 12.2 | 574.8 | 1.7 | <b>100</b> | 132M4   |
| 111 | 13   | 582   | 0.9 | <b>90*</b> | 132M 4  |
| 110 | 13.1 | 587   | 1.5 | <b>112</b> | 132M 4  |
| 103 | 14   | 626   | 0.9 | <b>90*</b> | 132M 4  |
| 98  | 14.6 | 691.6 | 1.7 | <b>100</b> | 132M4   |
| 92  | 15.7 | 704   | 1   | <b>90*</b> | 132M 4  |
| 90  | 16.0 | 747   | 2.3 | <b>132</b> | 132M 4  |
| 89  | 16.1 | 721   | 1.6 | <b>112</b> | 132M 4  |
| 85  | 17.0 | 801.5 | 1.5 | <b>100</b> | 132M4   |





1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|-------------------------------------|----|----------|-----|-------|--|
|-------------------------------------|----|----------|-----|-------|--|

|               |  |                   |
|---------------|--|-------------------|
| <b>7.5 kW</b> | n <sub>1</sub> = 2860 min <sup>-1</sup><br>n <sub>1</sub> = 1440 min <sup>-1</sup> | 112BL 2<br>132M 4 |
|---------------|--|-------------------|

|    |      |      |     |             |        |
|----|------|------|-----|-------------|--------|
| 98 | 14.6 | 692  | 1.7 | <b>100</b>  | 132M4  |
| 92 | 15.7 | 704  | 1   | <b>90*</b>  | 132M 4 |
| 90 | 16.0 | 747  | 2.3 | <b>132</b>  | 132M 4 |
| 89 | 16.1 | 721  | 1.6 | <b>112</b>  | 132M 4 |
| 85 | 17.0 | 802  | 2.9 | <b>125</b>  | 132M4  |
| 85 | 17.0 | 802  | 1.5 | <b>100</b>  | 132M4  |
| 81 | 17.7 | 794  | 0.9 | <b>90*</b>  | 132M 4 |
| 80 | 17.9 | 839  | 2.1 | <b>132</b>  | 132M 4 |
| 80 | 17.9 | 803  | 1.6 | <b>112</b>  | 132M 4 |
| 72 | 20.1 | 901  | 0.9 | <b>90*</b>  | 132M 4 |
| 71 | 20.3 | 947  | 2.1 | <b>132</b>  | 132M 4 |
| 69 | 20.9 | 937  | 1.4 | <b>112</b>  | 132M 4 |
| 68 | 21.2 | 1002 | 2.1 | <b>125</b>  | 132M4  |
| 68 | 21.2 | 1002 | 1.1 | <b>100</b>  | 132M4  |
| 67 | 21.7 | 1012 | 2.2 | <b>132</b>  | 132M 4 |
| 65 | 22.3 | 996  | 1.8 | <b>112</b>  | 132M 4 |
| 63 | 23   | 1029 | 0.8 | <b>90*</b>  | 132M 4 |
| 61 | 23.6 | 1058 | 1.3 | <b>112</b>  | 132M 4 |
| 59 | 24.3 | 1137 | 2.0 | <b>132</b>  | 132M 4 |
| 59 | 24.6 | 1162 | 2.0 | <b>125</b>  | 132M4  |
| 59 | 24.6 | 1162 | 1.0 | <b>100</b>  | 132M4  |
| 56 | 25.6 | 1146 | 1.2 | <b>112</b>  | 132M 4 |
| 56 | 25.7 | 1149 | 0.8 | <b>90*</b>  | 132M 4 |
| 52 | 27.5 | 1283 | 2.1 | <b>132</b>  | 132M 4 |
| 49 | 29.4 | 1317 | 1.3 | <b>112</b>  | 132M 4 |
| 48 | 30.3 | 1416 | 3.5 | <b>150</b>  | 132M 4 |
| 46 | 31.0 | 1466 | 0.8 | <b>100</b>  | 132M4  |
| 46 | 31.2 | 1458 | 2.2 | <b>132</b>  | 132M 4 |
| 45 | 31.9 | 1509 | 1.5 | <b>125</b>  | 132M4  |
| 44 | 32.8 | 1468 | 1.2 | <b>112*</b> | 132M 4 |
| 43 | 33.4 | 1578 | 2.8 | <b>140</b>  | 132M4  |
| 42 | 34.5 | 1613 | 3.1 | <b>150</b>  | 132M 4 |
| 40 | 36.3 | 1697 | 2.1 | <b>132</b>  | 132M 4 |
| 39 | 36.9 | 1726 | 2.9 | <b>150</b>  | 132M 4 |
| 38 | 38.2 | 1711 | 1   | <b>112*</b> | 132M 4 |
| 36 | 40.5 | 1912 | 1.1 | <b>125</b>  | 132M4  |
| 35 | 40.7 | 1924 | 2.1 | <b>140</b>  | 132M4  |
| 35 | 41.7 | 1951 | 1.8 | <b>132</b>  | 132M 4 |
| 34 | 42.6 | 1994 | 2.5 | <b>150</b>  | 132M 4 |
| 33 | 43.2 | 1933 | 0.9 | <b>112</b>  | 132M 4 |
| 32 | 44.9 | 2101 | 1.7 | <b>132</b>  | 132M 4 |
| 32 | 45.6 | 2130 | 3.5 | <b>170</b>  | 132M 4 |
| 31 | 46.0 | 2152 | 2.3 | <b>150</b>  | 132M 4 |
| 29 | 49.8 | 2331 | 3.2 | <b>170</b>  | 132M 4 |
| 28 | 51.3 | 2423 | 1.9 | <b>140</b>  | 132M4  |
| 27 | 52.6 | 2484 | 0.9 | <b>125</b>  | 132M4  |
| 27 | 52.6 | 2461 | 1.4 | <b>132</b>  | 132M 4 |
| 27 | 54.3 | 2538 | 2.0 | <b>150</b>  | 132M 4 |
| 27 | 54.3 | 2538 | 3.0 | <b>170</b>  | 132M 4 |
| 25 | 57.3 | 2679 | 1.3 | <b>132</b>  | 132M 4 |
| 25 | 57.4 | 2712 | 1.5 | <b>140</b>  | 132M4  |
| 24 | 59.4 | 2775 | 1.8 | <b>150</b>  | 132M 4 |
| 22 | 64.0 | 2994 | 3.5 | <b>190</b>  | 132M 4 |
| 22 | 64.0 | 2994 | 2.5 | <b>170</b>  | 132M 4 |
| 22 | 65.1 | 3045 | 1.1 | <b>132</b>  | 132M 4 |
| 22 | 66.7 | 3119 | 1.6 | <b>150</b>  | 132M 4 |
| 21 | 68.9 | 3222 | 3.3 | <b>190</b>  | 132M 4 |
| 21 | 68.9 | 3222 | 2.3 | <b>170</b>  | 132M 4 |

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|-------------------------------------|----|----------|-----|-------|--|
|-------------------------------------|----|----------|-----|-------|--|

|               |  |                   |
|---------------|--|-------------------|
| <b>7.5 kW</b> | n <sub>1</sub> = 2860 min <sup>-1</sup><br>n <sub>1</sub> = 1440 min <sup>-1</sup> | 112BL 2<br>132M 4 |
|---------------|--|-------------------|

|      |       |      |     |            |        |
|------|-------|------|-----|------------|--------|
| 20   | 72.3  | 3417 | 1.2 | <b>140</b> | 132M4  |
| 19.2 | 75.0  | 3508 | 2.1 | <b>170</b> | 132M 4 |
| 19.2 | 75.0  | 3508 | 3.0 | <b>190</b> | 132M 4 |
| 18.9 | 76.3  | 3566 | 1.0 | <b>132</b> | 132M 4 |
| 18.3 | 78.7  | 3678 | 1.4 | <b>150</b> | 132M 4 |
| 17.6 | 81.7  | 3821 | 2.7 | <b>190</b> | 132M 4 |
| 17.6 | 81.7  | 3821 | 2.0 | <b>170</b> | 132M 4 |
| 17.3 | 83.0  | 3882 | 0.9 | <b>132</b> | 132M 4 |
| 16.7 | 86.0  | 4022 | 1.2 | <b>150</b> | 132M 4 |
| 16.1 | 89.4  | 4181 | 2.5 | <b>190</b> | 132M 4 |
| 16.1 | 89.4  | 4181 | 1.8 | <b>170</b> | 132M 4 |
| 15.9 | 90.8  | 4247 | 0.8 | <b>132</b> | 132M 4 |
| 15.2 | 94.6  | 4423 | 1.1 | <b>150</b> | 132M 4 |
| 14.7 | 97.9  | 4575 | 2.3 | <b>190</b> | 132M 4 |
| 14.6 | 98.4  | 4601 | 1.6 | <b>170</b> | 132M 4 |
| 14.5 | 99.4  | 4648 | 0.8 | <b>132</b> | 132M 4 |
| 14.2 | 101.7 | 4755 | 1.1 | <b>150</b> | 132M 4 |
| 13.2 | 109.4 | 5115 | 0.7 | <b>132</b> | 132M 4 |
| 13.1 | 109.8 | 5134 | 1.0 | <b>150</b> | 132M 4 |
| 12.6 | 113.9 | 5327 | 2.0 | <b>190</b> | 132M 4 |
| 12.6 | 113.9 | 5327 | 1.4 | <b>170</b> | 132M 4 |
| 11.6 | 124.1 | 5801 | 1.3 | <b>170</b> | 132M 4 |
| 11.6 | 124.1 | 5801 | 1.8 | <b>190</b> | 132M 4 |
| 11.1 | 129.5 | 6053 | 0.8 | <b>150</b> | 132M 4 |
| 10.6 | 135.8 | 6348 | 1.7 | <b>190</b> | 132M 4 |
| 10.6 | 135.8 | 6348 | 1.2 | <b>170</b> | 132M 4 |
| 10.2 | 141.6 | 6619 | 0.8 | <b>150</b> | 132M 4 |
| 9.7  | 147.8 | 6913 | 1.5 | <b>190</b> | 132M 4 |
| 9.6  | 149.4 | 6986 | 1.1 | <b>170</b> | 132M 4 |
| 9.2  | 155.7 | 7280 | 0.7 | <b>150</b> | 132M 4 |
| 8.9  | 162.7 | 7607 | 1.4 | <b>190</b> | 132M 4 |
| 8.9  | 162.7 | 7607 | 1.0 | <b>170</b> | 132M 4 |
| 8.1  | 178.1 | 8325 | 1.2 | <b>190</b> | 132M 4 |
| 8.1  | 178.1 | 8325 | 0.8 | <b>170</b> | 132M 4 |
| 7.3  | 196.0 | 9162 | 1.1 | <b>190</b> | 132M 4 |
| 7.3  | 196.0 | 9162 | 0.7 | <b>170</b> | 132M 4 |

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|-------------------------------------|----|----------|-----|-------|--|
|-------------------------------------|----|----------|-----|-------|--|

|               |   |         |
|---------------|---|---------|
| <b>9.2 kW</b> | n <sub>1</sub> = 1450 min <sup>-1</sup> | 132ML 4 |
|---------------|---|---------|

|     |      |      |     |            |         |
|-----|------|------|-----|------------|---------|
| 281 | 5.2  | 293  | 1.7 | <b>100</b> | 132ML4  |
| 201 | 7.2  | 393  | 1.1 | <b>90*</b> | 132ML 4 |
| 196 | 7.4  | 422  | 3.1 | <b>125</b> | 132ML4  |
| 196 | 7.4  | 422  | 1.8 | <b>100</b> | 132ML4  |
| 189 | 7.7  | 417  | 1.6 | <b>112</b> | 132ML 4 |
| 163 | 8.9  | 485  | 1.5 | <b>112</b> | 132ML 4 |
| 161 | 9    | 492  | 0.9 | <b>90*</b> | 132ML 4 |
| 145 | 10.0 | 568  | 1.7 | <b>100</b> | 132ML4  |
| 143 | 10.1 | 553  | 0.9 | <b>90*</b> | 132ML 4 |
| 143 | 10.2 | 579  | 3.1 | <b>125</b> | 132ML4  |
| 127 | 11.5 | 625  | 0.8 | <b>90*</b> | 132ML 4 |
| 123 | 11.8 | 641  | 1.3 | <b>112</b> | 132ML 4 |
| 119 | 12.2 | 693  | 2.7 | <b>125</b> | 132ML4  |
| 119 | 12.2 | 693  | 1.4 | <b>100</b> | 132ML4  |
| 111 | 13.1 | 715  | 1.2 | <b>112</b> | 132ML 4 |
| 99  | 14.6 | 834  | 2.6 | <b>125</b> | 132ML4  |
| 99  | 14.6 | 834  | 1.4 | <b>100</b> | 132ML4  |
| 92  | 15.7 | 895  | 3.0 | <b>150</b> | 132ML 4 |
| 92  | 15.7 | 857  | 0.8 | <b>90*</b> | 132ML 4 |
| 91  | 16.0 | 910  | 1.9 | <b>132</b> | 132ML 4 |
| 90  | 16.1 | 878  | 1.3 | <b>112</b> | 132ML 4 |
| 85  | 17.0 | 966  | 2.4 | <b>125</b> | 132ML4  |
| 85  | 17.0 | 966  | 1.2 | <b>100</b> | 132ML4  |
| 82  | 17.7 | 968  | 0.8 | <b>90*</b> | 132ML 4 |
| 81  | 17.9 | 979  | 1.3 | <b>112</b> | 132ML 4 |
| 81  | 17.9 | 1022 | 1.8 | <b>132</b> | 132ML 4 |
| 78  | 18.6 | 1061 | 3.0 | <b>150</b> | 132ML 4 |
| 72  | 20.3 | 1153 | 1.7 | <b>132</b> | 132ML 4 |
| 69  | 20.9 | 1141 | 1.1 | <b>112</b> | 132ML 4 |
| 68  | 21.2 | 1208 | 1.8 | <b>125</b> | 132ML4  |
| 68  | 21.2 | 1208 | 1.0 | <b>100</b> | 132ML4  |
| 67  | 21.6 | 1228 | 3.2 | <b>150</b> | 132ML 4 |
| 67  | 21.7 | 1233 | 1.8 | <b>132</b> | 132ML 4 |
| 63  | 22.9 | 1302 | 3.2 | <b>150</b> | 132ML 4 |
| 61  | 23.6 | 1288 | 1   | <b>112</b> | 132ML 4 |
| 60  | 24.3 | 1385 | 1.7 | <b>132</b> | 132ML 4 |
| 59  | 24.6 | 1400 | 1.6 | <b>125</b> | 132ML4  |
| 59  | 24.6 | 1400 | 0.9 | <b>100</b> | 132ML4  |
| 59  | 24.6 | 1402 | 3.1 | <b>140</b> | 132ML4  |
| 57  | 25.6 | 1395 | 1   | <b>112</b> | 132ML 4 |
| 56  | 25.9 | 1472 | 3.1 | <b>150</b> | 132ML 4 |
| 53  | 27.5 | 1563 | 1.7 | <b>132</b> | 132ML 4 |
| 49  | 29.4 | 1604 | 1.1 | <b>112</b> | 132ML 4 |
| 48  | 30.3 | 1725 | 2.9 | <b>150</b> | 132ML 4 |
| 47  | 31.2 | 1776 | 1.8 | <b>132</b> | 132ML 4 |
| 45  | 31.9 | 1819 | 1.2 | <b>125</b> | 132ML4  |
| 44  | 32.8 | 1788 | 1   | <b>112</b> | 132ML 4 |
| 43  | 33.4 | 1902 | 2.3 | <b>140</b> | 132ML4  |
| 42  | 34.5 | 1964 | 2.5 | <b>150</b> | 132ML 4 |
| 40  | 36.3 | 2067 | 1.7 | <b>132</b> | 132ML 4 |
| 39  | 36.9 | 2103 | 2.4 | <b>150</b> | 132ML 4 |
| 38  | 38.2 | 2085 | 0.8 | <b>112</b> | 132ML 4 |
| 36  | 40.5 | 2304 | 0.9 | <b>125</b> | 132ML4  |
| 36  | 40.7 | 2319 | 1.8 | <b>140</b> | 132ML4  |
| 35  | 41.7 | 2377 | 1.5 | <b>132</b> | 132ML 4 |
| 35  | 41.8 | 2383 | 3.1 | <b>170</b> | 132ML 4 |
| 34  | 42.6 | 2429 | 2.1 | <b>150</b> | 132ML 4 |
| 32  | 44.9 | 2559 | 1.4 | <b>132</b> | 132ML 4 |





1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|---|
|----------------------------|----|----------|-----|-------|---|


|               |                               |         |
|---------------|-------------------------------|---------|
| <b>9.2 kW</b> | $n_1 = 1450 \text{ min}^{-1}$ | 132ML 4 |
|---------------|-------------------------------|---------|

|      |       |       |     |            |         |
|------|-------|-------|-----|------------|---------|
| 32   | 45.6  | 2595  | 2.9 | <b>170</b> | 132ML 4 |
| 31   | 46.0  | 2622  | 1.9 | <b>150</b> | 132ML 4 |
| 29   | 49.8  | 2839  | 2.6 | <b>170</b> | 132ML 4 |
| 28   | 51.3  | 2921  | 1.5 | <b>140</b> | 132ML4  |
| 28   | 52.6  | 2994  | 0.8 | <b>125</b> | 132ML4  |
| 28   | 52.6  | 2997  | 1.2 | <b>132</b> | 132ML 4 |
| 27   | 54.3  | 3092  | 1.6 | <b>150</b> | 132ML 4 |
| 27   | 54.3  | 3092  | 3.4 | <b>190</b> | 132ML 4 |
| 27   | 54.3  | 3092  | 2.4 | <b>170</b> | 132ML 4 |
| 25   | 57.3  | 3263  | 1.1 | <b>132</b> | 132ML 4 |
| 25   | 57.4  | 3270  | 1.3 | <b>140</b> | 132ML4  |
| 24   | 59.4  | 3381  | 1.5 | <b>150</b> | 132ML 4 |
| 23   | 64.0  | 3648  | 2.9 | <b>190</b> | 132ML 4 |
| 23   | 64.0  | 3648  | 2.1 | <b>170</b> | 132ML 4 |
| 22   | 65.1  | 3709  | 0.9 | <b>132</b> | 132ML 4 |
| 22   | 66.7  | 3800  | 1.3 | <b>150</b> | 132ML 4 |
| 21   | 68.9  | 3925  | 2.7 | <b>190</b> | 132ML 4 |
| 21   | 68.9  | 3925  | 1.9 | <b>170</b> | 132ML 4 |
| 20   | 72.3  | 4119  | 1.0 | <b>140</b> | 132ML4  |
| 19.3 | 75.0  | 4274  | 1.8 | <b>170</b> | 132ML 4 |
| 19   | 75.0  | 4274  | 2.5 | <b>190</b> | 132ML 4 |
| 19.0 | 76.3  | 4344  | 0.8 | <b>132</b> | 132ML 4 |
| 18.4 | 78.7  | 4481  | 1.1 | <b>150</b> | 132ML 4 |
| 17.7 | 81.7  | 4654  | 2.3 | <b>190</b> | 132ML 4 |
| 18   | 81.7  | 4654  | 1.6 | <b>170</b> | 132ML 4 |
| 17.5 | 83.0  | 4730  | 0.7 | <b>132</b> | 132ML 4 |
| 16.9 | 86.0  | 4900  | 1.0 | <b>150</b> | 132ML 4 |
| 16.2 | 89.4  | 5093  | 2.1 | <b>190</b> | 132ML 4 |
| 16.2 | 89.4  | 5093  | 1.5 | <b>170</b> | 132ML 4 |
| 16.0 | 90.8  | 5174  | 0.7 | <b>132</b> | 132ML 4 |
| 15.3 | 94.6  | 5389  | 0.9 | <b>150</b> | 132ML 4 |
| 14.8 | 97.9  | 5574  | 1.9 | <b>190</b> | 132ML 4 |
| 14.7 | 98.4  | 5605  | 1.3 | <b>170</b> | 132ML 4 |
| 14.3 | 101.7 | 5793  | 0.9 | <b>150</b> | 132ML 4 |
| 13.2 | 109.8 | 6254  | 0.8 | <b>150</b> | 132ML 4 |
| 12.7 | 113.9 | 6489  | 1.6 | <b>190</b> | 132ML 4 |
| 12.7 | 113.9 | 6489  | 1.2 | <b>170</b> | 132ML 4 |
| 11.7 | 124.1 | 7066  | 1.1 | <b>170</b> | 132ML 4 |
| 11.7 | 124.1 | 7066  | 1.5 | <b>190</b> | 132ML 4 |
| 11.2 | 129.5 | 7374  | 0.7 | <b>150</b> | 132ML 4 |
| 10.7 | 135.8 | 7733  | 1.4 | <b>190</b> | 132ML 4 |
| 10.7 | 135.8 | 7733  | 1.0 | <b>170</b> | 132ML 4 |
| 9.8  | 147.8 | 8421  | 1.2 | <b>190</b> | 132ML 4 |
| 9.7  | 149.4 | 8510  | 0.9 | <b>170</b> | 132ML 4 |
| 8.9  | 162.7 | 9268  | 1.1 | <b>190</b> | 132ML 4 |
| 8.9  | 162.7 | 9268  | 0.8 | <b>170</b> | 132ML 4 |
| 8.1  | 178.1 | 10141 | 1.0 | <b>190</b> | 132ML 4 |
| 8.1  | 178.1 | 10141 | 0.7 | <b>170</b> | 132ML 4 |
| 7.4  | 196.0 | 11161 | 0.9 | <b>190</b> | 132ML 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|              |  |                  |
|--------------|--|------------------|
| <b>11 kW</b> | $n_1 = 2940 \text{ min}^{-1}$<br>$n_1 = 1455 \text{ min}^{-1}$ | 132M 2<br>160M 4 |
|--------------|--|------------------|

|     |      |      |     |             |        |
|-----|------|------|-----|-------------|--------|
| 571 | 5.2  | 175  | 2.6 | <b>100</b>  | 132M2  |
| 407 | 7.2  | 232  | 1.4 | <b>90*</b>  | 132M 2 |
| 397 | 7.4  | 252  | 2.8 | <b>100</b>  | 132M2  |
| 384 | 7.7  | 246  | 2.2 | <b>112*</b> | 132M 2 |
| 331 | 8.9  | 286  | 2   | <b>112*</b> | 132M 2 |
| 326 | 9    | 290  | 1.2 | <b>90*</b>  | 132M 2 |
| 295 | 10.0 | 338  | 2.7 | <b>100</b>  | 132M2  |
| 290 | 10.1 | 326  | 1.1 | <b>90*</b>  | 132M 2 |
| 282 | 5.2  | 353  | 2.8 | <b>125</b>  | 160M4  |
| 257 | 11.5 | 368  | 1.1 | <b>90*</b>  | 132M 2 |
| 250 | 11.8 | 378  | 1.8 | <b>112*</b> | 132M 2 |
| 242 | 12.2 | 413  | 2.2 | <b>100</b>  | 132M2  |
| 226 | 13   | 418  | 1   | <b>90*</b>  | 132M 2 |
| 224 | 13.1 | 422  | 1.7 | <b>112*</b> | 132M 2 |
| 210 | 14   | 450  | 1.2 | <b>90*</b>  | 132M 2 |
| 201 | 14.6 | 497  | 2.1 | <b>100</b>  | 132M2  |
| 196 | 7.4  | 509  | 2.6 | <b>125</b>  | 160M4  |
| 190 | 7.7  | 497  | 1.3 | <b>112*</b> | 160M 4 |
| 173 | 17.0 | 576  | 1.9 | <b>100</b>  | 132M2  |
| 164 | 8.9  | 578  | 1.2 | <b>112*</b> | 160M 4 |
| 146 | 20.1 | 647  | 0.9 | <b>90*</b>  | 132M 2 |
| 143 | 10.2 | 697  | 2.6 | <b>125</b>  | 160M4  |
| 139 | 21.2 | 720  | 2.7 | <b>125</b>  | 132M2  |
| 139 | 21.2 | 720  | 1.5 | <b>100</b>  | 132M2  |
| 132 | 22.3 | 716  | 1.9 | <b>112*</b> | 132M 2 |
| 124 | 11.8 | 764  | 1.1 | <b>112*</b> | 160M 4 |
| 120 | 12.2 | 834  | 2.3 | <b>125</b>  | 160M4  |
| 120 | 24.6 | 834  | 2.5 | <b>125</b>  | 132M2  |
| 120 | 24.6 | 834  | 1.3 | <b>100</b>  | 132M2  |
| 111 | 13.1 | 852  | 1   | <b>112*</b> | 160M 4 |
| 99  | 14.6 | 1004 | 2.1 | <b>125</b>  | 160M4  |
| 95  | 31.0 | 1053 | 1.0 | <b>100</b>  | 132M2  |
| 93  | 15.7 | 1066 | 2.5 | <b>150</b>  | 160M 4 |
| 92  | 31.9 | 1084 | 1.9 | <b>125</b>  | 132M2  |
| 91  | 16.0 | 1084 | 1.6 | <b>132</b>  | 160M 4 |
| 90  | 16.1 | 1046 | 1.1 | <b>112*</b> | 160M 4 |
| 86  | 17.0 | 1163 | 2.0 | <b>125</b>  | 160M4  |
| 81  | 17.9 | 1218 | 1.5 | <b>132</b>  | 160M 4 |
| 81  | 17.9 | 1166 | 1.1 | <b>112*</b> | 160M 4 |
| 78  | 18.6 | 1264 | 2.5 | <b>150</b>  | 160M 4 |
| 72  | 20.2 | 1385 | 3.0 | <b>140</b>  | 160M4  |
| 72  | 20.3 | 1374 | 1.5 | <b>132</b>  | 160M 4 |
| 70  | 20.9 | 1360 | 0.9 | <b>112*</b> | 160M 4 |
| 69  | 21.2 | 1455 | 1.5 | <b>125</b>  | 160M4  |
| 68  | 21.6 | 1463 | 2.7 | <b>150</b>  | 160M 4 |
| 67  | 21.7 | 1469 | 1.5 | <b>132</b>  | 160M 4 |
| 65  | 22.3 | 1446 | 1.2 | <b>112*</b> | 160M 4 |
| 64  | 22.9 | 1552 | 2.7 | <b>150</b>  | 160M 4 |
| 62  | 23.6 | 1535 | 0.9 | <b>112*</b> | 160M 4 |
| 60  | 24.3 | 1650 | 1.4 | <b>132</b>  | 160M 4 |
| 59  | 24.6 | 1686 | 1.4 | <b>125</b>  | 160M4  |
| 59  | 24.6 | 1689 | 2.5 | <b>140</b>  | 160M4  |
| 57  | 25.6 | 1663 | 0.8 | <b>112*</b> | 160M 4 |
| 56  | 25.9 | 1755 | 2.6 | <b>150</b>  | 160M 4 |
| 53  | 27.5 | 1863 | 1.4 | <b>132</b>  | 160M 4 |
| 51  | 28.8 | 1955 | 3.8 | <b>170</b>  | 160M 4 |
| 49  | 29.4 | 1912 | 0.9 | <b>112*</b> | 160M 4 |
| 48  | 30.3 | 2056 | 2.4 | <b>150</b>  | 160M 4 |
| 47  | 30.9 | 2094 | 3.6 | <b>170</b>  | 160M 4 |
| 47  | 31.2 | 2116 | 1.5 | <b>132</b>  | 160M 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|---|
|----------------------------|----|----------|-----|-------|---|

|              |  |                  |
|--------------|--|------------------|
| <b>11 kW</b> | $n_1 = 2940 \text{ min}^{-1}$<br>$n_1 = 1455 \text{ min}^{-1}$ | 132M 2<br>160M 4 |
|--------------|--|------------------|

|      |       |       |     |             |        |
|------|-------|-------|-----|-------------|--------|
| 46   | 31.9  | 2191  | 1.0 | <b>125</b>  | 160M4  |
| 44   | 32.8  | 2131  | 0.8 | <b>112*</b> | 160M 4 |
| 44   | 33.4  | 2290  | 1.9 | <b>140</b>  | 160M4  |
| 42   | 34.5  | 2341  | 2.1 | <b>150</b>  | 160M 4 |
| 41   | 35.7  | 2423  | 3.1 | <b>170</b>  | 160M 4 |
| 41   | 72.3  | 2455  | 1.5 | <b>140</b>  | 132M2  |
| 40   | 36.3  | 2463  | 1.4 | <b>132</b>  | 160M 4 |
| 39   | 36.9  | 2506  | 2.0 | <b>150</b>  | 160M 4 |
| 36   | 40.7  | 2792  | 1.5 | <b>140</b>  | 160M4  |
| 35   | 41.7  | 2832  | 1.2 | <b>132</b>  | 160M 4 |
| 35   | 41.8  | 2839  | 3.7 | <b>190</b>  | 160M 4 |
| 35   | 41.8  | 2839  | 2.6 | <b>170</b>  | 160M 4 |
| 34   | 42.6  | 2894  | 1.7 | <b>150</b>  | 160M 4 |
| 32   | 44.9  | 3050  | 1.1 | <b>132</b>  | 160M 4 |
| 32   | 45.6  | 3092  | 3.4 | <b>190</b>  | 160M 4 |
| 32   | 45.6  | 3092  | 2.4 | <b>170</b>  | 160M 4 |
| 32   | 46.0  | 3124  | 1.6 | <b>150</b>  | 160M 4 |
| 29   | 49.8  | 3383  | 3.1 | <b>190</b>  | 160M 4 |
| 29   | 49.8  | 3383  | 2.2 | <b>170</b>  | 160M 4 |
| 28   | 51.3  | 3518  | 1.3 | <b>140</b>  | 160M4  |
| 28   | 52.6  | 3572  | 1.0 | <b>132</b>  | 160M 4 |
| 27   | 54.3  | 3684  | 1.4 | <b>150</b>  | 160M 4 |
| 27   | 54.3  | 3684  | 2.9 | <b>190</b>  | 160M 4 |
| 27   | 54.3  | 3684  | 2.0 | <b>170</b>  | 160M 4 |
| 25   | 57.3  | 3888  | 0.9 | <b>132</b>  | 160M 4 |
| 25   | 57.4  | 3937  | 1.1 | <b>140</b>  | 160M4  |
| 25   | 59.4  | 4028  | 1.2 | <b>150</b>  | 160M 4 |
| 23   | 64.0  | 4346  | 2.4 | <b>190</b>  | 160M 4 |
| 23   | 64.0  | 4346  | 1.7 | <b>170</b>  | 160M 4 |
| 22   | 65.1  | 4420  | 0.8 | <b>132</b>  | 160M 4 |
| 22   | 66.7  | 4528  | 1.1 | <b>150</b>  | 160M 4 |
| 21   | 68.9  | 4677  | 2.2 | <b>190</b>  | 160M 4 |
| 21   | 68.9  | 4677  | 1.6 | <b>170</b>  | 160M 4 |
| 20   | 72.3  | 4960  | 0.8 | <b>140</b>  | 160M4  |
| 19.4 | 75.0  | 5093  | 1.5 | <b>170</b>  | 160M 4 |
| 19.4 | 75.0  | 5093  | 2.1 | <b>190</b>  | 160M 4 |
| 19.1 | 76.3  | 5176  | 0.7 | <b>132</b>  | 160M 4 |
| 18.5 | 78.7  | 5339  | 0.9 | <b>150</b>  | 160M 4 |
| 17.8 | 81.7  | 5546  | 1.9 | <b>190</b>  | 160M 4 |
| 17.8 | 81.7  | 5546  | 1.4 | <b>170</b>  | 160M 4 |
| 16.9 | 86.0  | 5838  | 0.9 | <b>150</b>  | 160M 4 |
| 16.3 | 89.4  | 6069  | 1.7 | <b>190</b>  | 160M 4 |
| 16.3 | 89.4  | 6069  | 1.2 | <b>170</b>  | 160M 4 |
| 15.4 | 94.6  | 6421  | 0.8 | <b>150</b>  | 160M 4 |
| 14.9 | 97.9  | 6641  | 1.6 | <b>190</b>  | 160M 4 |
| 14.8 | 98.4  | 6679  | 1.1 | <b>170</b>  | 160M 4 |
| 14.3 | 101.7 | 6902  | 0.7 | <b>150</b>  | 160M 4 |
| 13.3 | 109.8 | 7452  | 0.7 | <b>150</b>  | 160M 4 |
| 12.8 | 113.9 | 7732  | 1.4 | <b>190</b>  | 160M 4 |
| 12.8 | 113.9 | 7732  | 1.0 | <b>170</b>  | 160M 4 |
| 11.7 | 124.1 | 8420  | 0.9 | <b>170</b>  | 160M 4 |
| 11.7 | 124.1 | 8420  | 1.2 | <b>190</b>  | 160M 4 |
| 10.7 | 135.8 | 9214  | 1.1 | <b>190</b>  | 160M 4 |
| 10.7 | 135.8 | 9214  | 0.8 | <b>170</b>  | 160M 4 |
| 9.8  | 147.8 | 10034 | 1.0 | <b>190</b>  | 160M 4 |
| 9.7  | 149.4 | 10140 | 0.7 | <b>170</b>  | 160M 4 |
| 8.9  | 162.7 | 11043 | 1.0 | <b>190</b>  | 160M 4 |
| 8.9  | 162.7 | 11043 | 0.7 | <b>170</b>  | 160M 4 |
| 8.2  | 178.1 | 12084 | 0.8 | <b>190</b>  | 160M 4 |
| 7.4  | 196.0 | 13299 | 0.8 | <b>190</b>  | 160M 4 |



1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|              |  |                   |
|--------------|--|-------------------|
| <b>15 kW</b> | $n_1=2900\text{ min}^{-1}$<br>$n_1=1455\text{ min}^{-1}$ | 132ML 2<br>160L 4 |
|--------------|--|-------------------|

|     |      |      |     |      |         |
|-----|------|------|-----|------|---------|
| 563 | 5.2  | 242  | 1.9 | 100* | 132ML2  |
| 402 | 7.2  | 321  | 1   | 90*  | 132ML 2 |
| 391 | 7.4  | 348  | 2.0 | 100* | 132ML2  |
| 379 | 7.7  | 340  | 1.6 | 112* | 132ML 2 |
| 326 | 8.9  | 395  | 1.5 | 112* | 132ML 2 |
| 321 | 9    | 401  | 0.9 | 90*  | 132ML 2 |
| 291 | 10.0 | 468  | 1.9 | 100* | 132ML2  |
| 286 | 10.1 | 451  | 0.8 | 90*  | 132ML 2 |
| 282 | 5.2  | 482  | 2.1 | 125  | 160L4   |
| 253 | 11.5 | 509  | 0.8 | 90*  | 132ML 2 |
| 247 | 11.8 | 523  | 1.3 | 112* | 132ML 2 |
| 238 | 12.2 | 571  | 3.0 | 125  | 132ML2  |
| 238 | 12.2 | 571  | 1.6 | 100* | 132ML2  |
| 221 | 13.1 | 583  | 1.2 | 112* | 132ML 2 |
| 207 | 14   | 622  | 0.8 | 90*  | 132ML 2 |
| 198 | 14.6 | 687  | 2.9 | 125  | 132ML2  |
| 198 | 14.6 | 687  | 1.5 | 100* | 132ML2  |
| 196 | 7.4  | 693  | 1.9 | 125  | 160L4   |
| 190 | 7.7  | 678  | 1   | 112* | 160L 4  |
| 185 | 15.7 | 729  | 3.4 | 150  | 132ML 2 |
| 182 | 16.0 | 742  | 2.1 | 132  | 132ML 2 |
| 171 | 17.0 | 796  | 2.6 | 125  | 132ML2  |
| 171 | 17.0 | 796  | 1.4 | 100* | 132ML2  |
| 164 | 8.9  | 788  | 0.9 | 112* | 160L 4  |
| 162 | 17.9 | 833  | 2.0 | 132  | 132ML 2 |
| 156 | 18.6 | 865  | 3.4 | 150  | 132ML 2 |
| 143 | 10.2 | 950  | 1.9 | 125  | 160L4   |
| 143 | 20.3 | 940  | 1.9 | 132  | 132ML 2 |
| 139 | 20.9 | 930  | 1.1 | 112* | 132ML 2 |
| 137 | 21.2 | 995  | 2.0 | 125  | 132ML2  |
| 137 | 21.2 | 995  | 1.1 | 100* | 132ML2  |
| 134 | 21.7 | 1005 | 2.0 | 132  | 132ML 2 |
| 130 | 22.3 | 989  | 1.4 | 112* | 132ML 2 |
| 124 | 11.8 | 1042 | 0.8 | 112* | 160L 4  |
| 120 | 12.2 | 1138 | 1.7 | 125  | 160L4   |
| 119 | 24.3 | 1129 | 1.9 | 132  | 132ML 2 |
| 118 | 24.6 | 1154 | 1.8 | 125  | 132ML2  |
| 118 | 24.6 | 1154 | 1.0 | 100* | 132ML2  |
| 113 | 25.6 | 1138 | 1   | 112* | 132ML 2 |
| 112 | 25.9 | 1200 | 3.4 | 150  | 132ML 2 |
| 106 | 27.5 | 1275 | 1.9 | 132  | 132ML 2 |
| 99  | 14.6 | 1369 | 1.6 | 125  | 160L4   |
| 97  | 14.9 | 1398 | 3.0 | 140  | 160L4   |
| 94  | 15.5 | 1433 | 3.2 | 170  | 160L 4  |
| 93  | 15.7 | 1454 | 1.9 | 150  | 160L 4  |
| 91  | 16.0 | 1478 | 1.2 | 132  | 160L 4  |
| 90  | 16.1 | 1427 | 0.8 | 112* | 160L 4  |
| 86  | 17.0 | 1587 | 1.4 | 125  | 160L4   |
| 83  | 17.5 | 1618 | 3.1 | 170  | 160L 4  |
| 81  | 17.9 | 1660 | 1.1 | 132  | 160L 4  |
| 81  | 17.9 | 1590 | 0.8 | 112* | 160L 4  |
| 78  | 18.6 | 1724 | 3.2 | 170  | 160L 4  |
| 78  | 18.6 | 1724 | 1.9 | 150  | 160L 4  |
| 72  | 20.2 | 1889 | 2.2 | 140  | 160L4   |
| 72  | 20.3 | 1874 | 1.1 | 132  | 160L 4  |
| 69  | 21.2 | 1984 | 1.1 | 125  | 160L4   |
| 68  | 21.6 | 1995 | 2.0 | 150  | 160L 4  |
| 67  | 21.7 | 2004 | 1.1 | 132  | 160L 4  |
| 65  | 22.3 | 1972 | 0.9 | 112* | 160L 4  |
| 64  | 22.9 | 2116 | 2.0 | 150  | 160L 4  |
| 61  | 23.7 | 2194 | 3.2 | 170  | 160L 4  |
| 60  | 24.3 | 2251 | 1.0 | 132  | 160L 4  |
| 59  | 24.6 | 2299 | 1.0 | 125  | 160L4   |
| 59  | 24.6 | 2303 | 1.9 | 140  | 160L4   |
| 58  | 25.2 | 2337 | 3.2 | 170  | 160L 4  |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|              |  |                   |
|--------------|--|-------------------|
| <b>15 kW</b> | $n_1=2900\text{ min}^{-1}$<br>$n_1=1455\text{ min}^{-1}$ | 132ML 2<br>160L 4 |
|--------------|--|-------------------|

|      |       |       |     |     |        |
|------|-------|-------|-----|-----|--------|
| 56   | 25.9  | 2393  | 1.9 | 150 | 160L 4 |
| 53   | 27.5  | 2540  | 1.1 | 132 | 160L 4 |
| 51   | 28.8  | 2665  | 2.8 | 170 | 160L 4 |
| 48   | 30.3  | 2803  | 1.8 | 150 | 160L 4 |
| 47   | 30.9  | 2856  | 3.6 | 190 | 160L 4 |
| 47   | 30.9  | 2856  | 2.6 | 170 | 160L 4 |
| 47   | 31.2  | 2885  | 1.1 | 132 | 160L 4 |
| 46   | 31.9  | 2988  | 0.8 | 125 | 160L4  |
| 44   | 33.4  | 3122  | 1.4 | 140 | 160L4  |
| 42   | 34.5  | 3192  | 1.6 | 150 | 160L 4 |
| 41   | 35.7  | 3304  | 3.2 | 190 | 160L 4 |
| 41   | 35.7  | 3304  | 2.3 | 170 | 160L 4 |
| 40   | 36.3  | 3358  | 1.0 | 132 | 160L 4 |
| 39   | 36.9  | 3417  | 1.5 | 150 | 160L 4 |
| 36   | 40.7  | 3807  | 1.1 | 140 | 160L4  |
| 35   | 41.7  | 3862  | 0.9 | 132 | 160L 4 |
| 35   | 41.8  | 3871  | 2.7 | 190 | 160L 4 |
| 35   | 41.8  | 3871  | 1.9 | 170 | 160L 4 |
| 34   | 42.6  | 3946  | 1.3 | 150 | 160L 4 |
| 32   | 44.9  | 4159  | 0.8 | 132 | 160L 4 |
| 32   | 45.6  | 4216  | 2.5 | 190 | 160L 4 |
| 32   | 45.6  | 4216  | 1.8 | 170 | 160L 4 |
| 32   | 46.0  | 4260  | 1.2 | 150 | 160L 4 |
| 29   | 49.8  | 4613  | 2.3 | 190 | 160L 4 |
| 29   | 49.8  | 4613  | 1.6 | 170 | 160L 4 |
| 28   | 51.3  | 4797  | 0.9 | 140 | 160L4  |
| 28   | 52.6  | 4870  | 0.7 | 132 | 160L 4 |
| 27   | 54.3  | 5024  | 1.0 | 150 | 160L 4 |
| 27   | 54.3  | 5024  | 2.1 | 190 | 160L 4 |
| 27   | 54.3  | 5024  | 1.5 | 170 | 160L 4 |
| 25   | 57.3  | 5302  | 0.7 | 132 | 160L 4 |
| 25   | 57.4  | 5369  | 0.8 | 140 | 160L4  |
| 25   | 59.4  | 5493  | 0.9 | 150 | 160L 4 |
| 23   | 64.0  | 5927  | 1.8 | 190 | 160L 4 |
| 23   | 64.0  | 5927  | 1.3 | 170 | 160L 4 |
| 22   | 66.7  | 6175  | 0.8 | 150 | 160L 4 |
| 21   | 68.9  | 6377  | 1.6 | 190 | 160L 4 |
| 21   | 68.9  | 6377  | 1.2 | 170 | 160L 4 |
| 19.4 | 75.0  | 6945  | 1.1 | 170 | 160L 4 |
| 19.4 | 75.0  | 6945  | 1.5 | 190 | 160L 4 |
| 18.5 | 78.7  | 7281  | 0.7 | 150 | 160L 4 |
| 17.8 | 81.7  | 7563  | 1.4 | 190 | 160L 4 |
| 17.8 | 81.7  | 7563  | 1.0 | 170 | 160L 4 |
| 16.3 | 89.4  | 8276  | 1.3 | 190 | 160L 4 |
| 16.3 | 89.4  | 8276  | 0.9 | 170 | 160L 4 |
| 14.9 | 97.9  | 9056  | 1.2 | 190 | 160L 4 |
| 14.8 | 98.4  | 9108  | 0.8 | 170 | 160L 4 |
| 12.8 | 113.9 | 10544 | 1.0 | 190 | 160L 4 |
| 12.8 | 113.9 | 10544 | 0.7 | 170 | 160L 4 |
| 11.7 | 124.1 | 11482 | 0.7 | 170 | 160L 4 |
| 11.7 | 124.1 | 11482 | 0.9 | 190 | 160L 4 |
| 10.7 | 135.8 | 12564 | 0.8 | 190 | 160L 4 |
| 9.8  | 147.8 | 13683 | 0.8 | 190 | 160L 4 |
| 8.9  | 162.7 | 15058 | 0.7 | 190 | 160L 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|                |   |                            |
|----------------|---|----------------------------|
| <b>18.5 kW</b> | $n_1=2910\text{ min}^{-1}$<br>$n_1=1460\text{ min}^{-1}$<br>$n_1=970\text{ min}^{-1}$ | 160L 2<br>180M 4<br>200L 6 |
|----------------|---|----------------------------|

|     |      |      |     |      |        |
|-----|------|------|-----|------|--------|
| 565 | 5.2  | 297  | 3.1 | 125* | 160L 2 |
| 392 | 7.4  | 428  | 2.8 | 125* | 160L 2 |
| 380 | 7.7  | 418  | 1.3 | 112* | 160L 2 |
| 327 | 8.9  | 486  | 1.2 | 112* | 160L 2 |
| 286 | 10.2 | 586  | 2.8 | 125* | 160L 2 |
| 283 | 5.2  | 608  | 1.6 | 125* | 180M 4 |
| 247 | 11.8 | 643  | 1.1 | 112* | 160L 2 |
| 239 | 12.2 | 702  | 2.5 | 125* | 160L 2 |
| 222 | 13.1 | 716  | 1   | 112* | 160L 2 |
| 199 | 14.6 | 844  | 2.3 | 125* | 160L 2 |
| 197 | 7.4  | 875  | 1.5 | 125* | 180M 4 |
| 185 | 15.7 | 897  | 2.8 | 150  | 160L 2 |
| 182 | 16.0 | 912  | 1.7 | 132  | 160L 2 |
| 181 | 16.1 | 880  | 1.1 | 112* | 160L 2 |
| 172 | 17.0 | 978  | 2.2 | 125* | 160L 2 |
| 162 | 17.9 | 1024 | 1.6 | 132  | 160L 2 |
| 162 | 17.9 | 981  | 1   | 112* | 160L 2 |
| 156 | 18.6 | 1063 | 2.8 | 150  | 160L 2 |
| 144 | 10.2 | 1199 | 1.5 | 125* | 180M 4 |
| 144 | 20.3 | 1156 | 1.6 | 132  | 160L 2 |
| 137 | 21.2 | 1223 | 1.6 | 125* | 160L 2 |
| 135 | 21.6 | 1230 | 2.9 | 150  | 160L 2 |
| 134 | 21.7 | 1236 | 1.6 | 132  | 160L 2 |
| 127 | 22.9 | 1305 | 2.9 | 150  | 160L 2 |
| 123 | 23.6 | 1291 | 0.9 | 112* | 160L 2 |
| 120 | 12.2 | 1436 | 1.3 | 125* | 180M 4 |
| 120 | 24.3 | 1388 | 1.5 | 132  | 160L 2 |
| 119 | 12.3 | 1447 | 2.8 | 140  | 180M 4 |
| 118 | 24.6 | 1418 | 1.5 | 125* | 160L 2 |
| 118 | 24.6 | 1420 | 2.8 | 140  | 160L 2 |
| 114 | 25.6 | 1398 | 0.8 | 112* | 160L 2 |
| 113 | 25.9 | 1475 | 2.8 | 150  | 160L 2 |
| 106 | 27.5 | 1567 | 1.6 | 132  | 160L 2 |
| 100 | 14.6 | 1728 | 1.2 | 125* | 180M 4 |
| 99  | 29.4 | 1608 | 0.9 | 112* | 160L 2 |
| 98  | 14.9 | 1765 | 2.4 | 140  | 180M 4 |
| 96  | 30.3 | 1729 | 2.6 | 150  | 160L 2 |
| 94  | 15.5 | 1808 | 3.6 | 190  | 180M 4 |
| 94  | 15.5 | 1808 | 2.5 | 170  | 180M 4 |
| 93  | 15.7 | 1835 | 1.5 | 150  | 180M 4 |
| 91  | 16.0 | 1866 | 0.9 | 132  | 180M 4 |
| 86  | 17.0 | 2003 | 1.1 | 125* | 180M 4 |
| 83  | 17.5 | 2043 | 3.4 | 190  | 180M 4 |
| 83  | 17.5 | 2043 | 2.4 | 170  | 180M 4 |
| 81  | 17.9 | 2096 | 0.9 | 132  | 180M 4 |
| 78  | 18.6 | 2176 | 3.6 | 190  | 180M 4 |
| 78  | 18.6 | 2176 | 2.6 | 170  | 180M 4 |
| 78  | 18.6 | 2176 | 1.5 | 150  | 180M 4 |
| 72  | 20.2 | 2384 | 1.8 | 140  | 180M 4 |
| 72  | 20.3 | 2366 | 0.8 | 132  | 180M 4 |
| 69  | 21.2 | 2504 | 0.9 | 125* | 180M 4 |
| 68  | 21.6 | 2518 | 1.5 | 150  | 180M 4 |
| 67  | 21.7 | 2529 | 0.9 | 132  | 180M 4 |
| 64  | 22.9 | 2671 | 1.6 | 150  | 180M 4 |
| 62  | 23.7 | 2769 | 3.5 | 190  | 180M 4 |
| 62  | 23.7 | 2769 | 2.5 | 170  | 180M 4 |
| 60  | 24.3 | 2841 | 0.8 | 132  | 180M 4 |
| 59  | 24.6 | 2902 | 0.8 | 125* | 180M 4 |
| 59  | 24.6 | 2907 | 1.5 | 140  | 180M 4 |



1.7 Prestazioni motoriduttori


1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|---|
|----------------------------|----|----------|-----|-------|---|

|                |                               |        |
|----------------|-------------------------------|--------|
| <b>18.5 kW</b> | $n_1 = 2910 \text{ min}^{-1}$ | 160L 2 |
|                | $n_1 = 1460 \text{ min}^{-1}$ | 180M 4 |
|                | $n_1 = 970 \text{ min}^{-1}$  | 200L 6 |

|      |       |       |     |            |        |
|------|-------|-------|-----|------------|--------|
| 58   | 25.2  | 2950  | 3.3 | <b>190</b> | 180M 4 |
| 58   | 25.2  | 2950  | 2.5 | <b>170</b> | 180M 4 |
| 56   | 25.9  | 3020  | 1.5 | <b>150</b> | 180M 4 |
| 53   | 27.5  | 3207  | 0.8 | <b>132</b> | 180M 4 |
| 51   | 28.8  | 3365  | 3.0 | <b>190</b> | 180M 4 |
| 51   | 28.8  | 3365  | 2.2 | <b>170</b> | 180M 4 |
| 48   | 30.3  | 3539  | 1.4 | <b>150</b> | 180M 4 |
| 47   | 30.9  | 3605  | 2.8 | <b>190</b> | 180M 4 |
| 47   | 30.9  | 3605  | 2.1 | <b>170</b> | 180M 4 |
| 47   | 31.2  | 3642  | 0.9 | <b>132</b> | 180M 4 |
| 44   | 33.4  | 3942  | 1.1 | <b>140</b> | 180M 4 |
| 42   | 34.5  | 4029  | 1.2 | <b>150</b> | 180M 4 |
| 41   | 35.7  | 4171  | 2.5 | <b>190</b> | 180M 4 |
| 41   | 35.7  | 4171  | 1.8 | <b>170</b> | 180M 4 |
| 40   | 36.3  | 4239  | 0.8 | <b>132</b> | 180M 4 |
| 40   | 36.9  | 4313  | 1.2 | <b>150</b> | 180M 4 |
| 36   | 40.7  | 4806  | 0.9 | <b>140</b> | 180M 4 |
| 35   | 41.7  | 4875  | 0.7 | <b>132</b> | 180M 4 |
| 35   | 41.8  | 4887  | 2.1 | <b>190</b> | 180M 4 |
| 35   | 41.8  | 4887  | 1.5 | <b>170</b> | 180M 4 |
| 34   | 42.6  | 4981  | 1.0 | <b>150</b> | 180M 4 |
| 32   | 44.9  | 5250  | 0.7 | <b>132</b> | 180M 4 |
| 32   | 45.6  | 5322  | 2.0 | <b>190</b> | 180M 4 |
| 32   | 45.6  | 5322  | 1.4 | <b>170</b> | 180M 4 |
| 32   | 46.0  | 5378  | 0.9 | <b>150</b> | 180M 4 |
| 29   | 49.8  | 5824  | 1.8 | <b>190</b> | 180M 4 |
| 29   | 49.8  | 5824  | 1.3 | <b>170</b> | 180M 4 |
| 27   | 54.3  | 6342  | 0.8 | <b>150</b> | 180M 4 |
| 27   | 54.3  | 6342  | 1.7 | <b>190</b> | 180M 4 |
| 27   | 54.3  | 6342  | 1.2 | <b>170</b> | 180M 4 |
| 25   | 59.4  | 6934  | 0.7 | <b>150</b> | 180M 4 |
| 23   | 64.0  | 7481  | 1.4 | <b>190</b> | 180M 4 |
| 23   | 64.0  | 7481  | 1.0 | <b>170</b> | 180M 4 |
| 21   | 68.9  | 8050  | 1.3 | <b>190</b> | 180M 4 |
| 21   | 68.9  | 8050  | 0.9 | <b>170</b> | 180M 4 |
| 19.5 | 75.0  | 8766  | 0.9 | <b>170</b> | 180M 4 |
| 19.5 | 75.0  | 8766  | 1.2 | <b>190</b> | 180M 4 |
| 17.9 | 81.7  | 9547  | 1.1 | <b>190</b> | 180M 4 |
| 17.9 | 81.7  | 9547  | 0.8 | <b>170</b> | 180M 4 |
| 16.3 | 89.4  | 10447 | 1.0 | <b>190</b> | 180M 4 |
| 16.3 | 89.4  | 10447 | 0.7 | <b>170</b> | 180M 4 |
| 14.9 | 97.9  | 11432 | 0.9 | <b>190</b> | 180M 4 |
| 14.8 | 98.4  | 11497 | 0.7 | <b>170</b> | 180M 4 |
| 12.8 | 113.9 | 13309 | 0.8 | <b>190</b> | 180M 4 |
| 11.8 | 124.1 | 14494 | 0.7 | <b>190</b> | 180M 4 |
| 10.8 | 135.8 | 15861 | 0.7 | <b>190</b> | 180M 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|              |                               |        |
|--------------|-------------------------------|--------|
| <b>22 kW</b> | $n_1 = 2925 \text{ min}^{-1}$ | 180M 2 |
|              | $n_1 = 1460 \text{ min}^{-1}$ | 180L 4 |
|              | $n_1 = 975 \text{ min}^{-1}$  | 200L 6 |

|     |      |      |     |             |        |
|-----|------|------|-----|-------------|--------|
| 568 | 5.2  | 351  | 2.6 | <b>125*</b> | 180M 2 |
| 394 | 7.4  | 506  | 2.4 | <b>125*</b> | 180M 2 |
| 288 | 10.2 | 693  | 2.4 | <b>125*</b> | 180M 2 |
| 283 | 5.2  | 704  | 1.4 | <b>125*</b> | 180L 4 |
| 240 | 12.2 | 830  | 2.1 | <b>125*</b> | 180M 2 |
| 200 | 14.6 | 999  | 2.0 | <b>125*</b> | 180M 2 |
| 197 | 7.4  | 1014 | 1.3 | <b>125*</b> | 180L 4 |
| 196 | 14.9 | 1020 | 3.8 | <b>140</b>  | 180M 2 |
| 189 | 15.5 | 1045 | 4.0 | <b>170</b>  | 180M 2 |
| 186 | 15.7 | 1061 | 2.3 | <b>150</b>  | 180M 2 |
| 183 | 16.0 | 1078 | 1.4 | <b>132</b>  | 180M 2 |
| 172 | 17.0 | 1157 | 1.8 | <b>125*</b> | 180M 2 |
| 167 | 17.5 | 1181 | 3.9 | <b>170</b>  | 180M 2 |
| 163 | 17.9 | 1211 | 1.4 | <b>132</b>  | 180M 2 |
| 157 | 18.6 | 1258 | 2.3 | <b>150</b>  | 180M 2 |
| 145 | 20.2 | 1378 | 2.8 | <b>140</b>  | 180M 2 |
| 144 | 20.3 | 1367 | 1.3 | <b>132</b>  | 180M 2 |
| 144 | 10.2 | 1389 | 1.3 | <b>125*</b> | 180L 4 |
| 142 | 10.3 | 1406 | 2.8 | <b>140</b>  | 180L 4 |
| 138 | 21.2 | 1447 | 1.4 | <b>125*</b> | 180M 2 |
| 136 | 21.6 | 1455 | 2.5 | <b>150</b>  | 180M 2 |
| 135 | 21.7 | 1462 | 1.4 | <b>132</b>  | 180M 2 |
| 128 | 22.9 | 1544 | 2.5 | <b>150</b>  | 180M 2 |
| 123 | 23.7 | 1600 | 4.0 | <b>170</b>  | 180M 2 |
| 120 | 24.3 | 1642 | 1.3 | <b>132</b>  | 180M 2 |
| 120 | 12.2 | 1663 | 1.1 | <b>125*</b> | 180L 4 |
| 119 | 12.3 | 1676 | 2.4 | <b>140</b>  | 180L 4 |
| 119 | 24.6 | 1678 | 1.3 | <b>125*</b> | 180M 2 |
| 119 | 24.6 | 1680 | 2.3 | <b>140</b>  | 180M 2 |
| 116 | 25.2 | 1705 | 4.0 | <b>170</b>  | 180M 2 |
| 113 | 25.9 | 1746 | 2.4 | <b>150</b>  | 180M 2 |
| 107 | 27.5 | 1853 | 1.3 | <b>132</b>  | 180M 2 |
| 102 | 28.8 | 1945 | 3.5 | <b>170</b>  | 180M 2 |
| 100 | 14.6 | 2001 | 1.1 | <b>125*</b> | 180L 4 |
| 98  | 14.9 | 2043 | 2.1 | <b>140</b>  | 180L 4 |
| 94  | 15.5 | 2094 | 3.1 | <b>190</b>  | 180L 4 |
| 94  | 15.5 | 2094 | 2.2 | <b>170</b>  | 180L 4 |
| 93  | 15.7 | 2125 | 1.3 | <b>150</b>  | 180L 4 |
| 93  | 15.7 | 2125 | 1.3 | <b>150</b>  | 180L 4 |
| 92  | 31.9 | 2180 | 0.9 | <b>125*</b> | 180M 2 |
| 91  | 16.0 | 2161 | 0.8 | <b>132</b>  | 180L 4 |
| 91  | 16.0 | 2161 | 0.8 | <b>132</b>  | 180L 4 |
| 88  | 33.4 | 2278 | 1.8 | <b>140</b>  | 180M 2 |
| 86  | 17.0 | 2319 | 1.0 | <b>125*</b> | 180L 4 |
| 83  | 17.5 | 2365 | 3.0 | <b>190</b>  | 180L 4 |
| 83  | 17.5 | 2365 | 3.0 | <b>190</b>  | 180L 4 |
| 83  | 17.5 | 2365 | 2.1 | <b>170</b>  | 180L 4 |
| 83  | 17.5 | 2365 | 2.1 | <b>170</b>  | 180L 4 |
| 83  | 17.5 | 2365 | 2.1 | <b>170</b>  | 180L 4 |
| 81  | 17.9 | 2427 | 0.7 | <b>132</b>  | 180L 4 |
| 81  | 17.9 | 2427 | 0.7 | <b>132</b>  | 180L 4 |
| 81  | 17.9 | 2427 | 0.7 | <b>132</b>  | 180L 4 |
| 78  | 18.6 | 2519 | 3.1 | <b>190</b>  | 180L 4 |
| 78  | 18.6 | 2519 | 3.1 | <b>190</b>  | 180L 4 |
| 78  | 18.6 | 2519 | 3.1 | <b>190</b>  | 180L 4 |
| 78  | 18.6 | 2519 | 2.2 | <b>170</b>  | 180L 4 |
| 78  | 18.6 | 2519 | 2.2 | <b>170</b>  | 180L 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|---|
|----------------------------|----|----------|-----|-------|---|

|              |                               |        |
|--------------|-------------------------------|--------|
| <b>22 kW</b> | $n_1 = 2925 \text{ min}^{-1}$ | 180M 2 |
|              | $n_1 = 1460 \text{ min}^{-1}$ | 180L 4 |
|              | $n_1 = 975 \text{ min}^{-1}$  | 200L 6 |

|    |      |      |     |            |        |
|----|------|------|-----|------------|--------|
| 78 | 18.6 | 2519 | 2.2 | <b>170</b> | 180L 4 |
| 78 | 18.6 | 2520 | 1.3 | <b>150</b> | 180L 4 |
| 78 | 18.6 | 2520 | 1.3 | <b>150</b> | 180L 4 |
| 78 | 18.6 | 2520 | 1.3 | <b>150</b> | 180L 4 |
| 72 | 20.2 | 2760 | 1.5 | <b>140</b> | 180L 4 |
| 72 | 20.3 | 2739 | 0.7 | <b>132</b> | 180L 4 |
| 72 | 20.3 | 2739 | 0.7 | <b>132</b> | 180L 4 |
| 72 | 20.3 | 2739 | 0.7 | <b>132</b> | 180L 4 |
| 72 | 40.7 | 2778 | 1.4 | <b>140</b> | 180M 2 |
| 68 | 21.6 | 2915 | 1.3 | <b>150</b> | 180L 4 |
| 68 | 21.6 | 2915 | 1.3 | <b>150</b> | 180L 4 |
| 68 | 21.6 | 2915 | 1.3 | <b>150</b> | 180L 4 |
| 67 | 21.7 | 2929 | 0.8 | <b>132</b> | 180L 4 |
| 67 | 21.7 | 2929 | 0.8 | <b>132</b> | 180L 4 |
| 64 | 22.9 | 3093 | 1.4 | <b>150</b> | 180L 4 |
| 64 | 22.9 | 3093 | 1.4 | <b>150</b> | 180L 4 |
| 64 | 22.9 | 3093 | 1.4 | <b>150</b> | 180L 4 |
| 62 | 23.7 | 3206 | 3.0 | <b>190</b> | 180L 4 |
| 62 | 23.7 | 3206 | 3.0 | <b>190</b> | 180L 4 |
| 62 | 23.7 | 3206 | 2.2 | <b>170</b> | 180L 4 |
| 62 | 23.7 | 3206 | 2.2 | <b>170</b> | 180L 4 |
| 60 | 24.3 | 3290 | 0.7 | <b>132</b> | 180L 4 |
| 60 | 24.3 | 3290 | 0.7 | <b>132</b> | 180L 4 |
| 59 | 24.6 | 3366 | 1.3 | <b>140</b> | 180L 4 |
| 58 | 25.2 | 3415 | 2.9 | <b>190</b> | 180L 4 |
| 58 | 25.2 | 3415 | 2.9 | <b>190</b> | 180L 4 |
| 58 | 25.2 | 3415 | 2.2 | <b>170</b> | 180L 4 |
| 58 | 25.2 | 3415 | 2.2 | <b>170</b> | 180L 4 |
| 57 | 51.3 | 3499 | 1.2 | <b>140</b> | 180M 2 |
| 56 | 25.9 | 3497 | 1.3 | <b>150</b> | 180L 4 |
| 56 | 25.9 | 3497 | 1.3 | <b>150</b> | 180L 4 |
| 56 | 25.9 | 3497 | 1.3 | <b>150</b> | 180L 4 |
| 53 | 27.5 | 3713 | 0.7 | <b>132</b> | 180L 4 |
| 53 | 27.5 | 3713 | 0.7 | <b>132</b> | 180L 4 |
| 51 | 57.4 | 3917 | 1.0 | <b>140</b> | 180M 2 |
| 51 | 28.8 | 3896 | 2.6 | <b>190</b> | 180L 4 |
| 51 | 28.8 | 3896 | 2.6 | <b>190</b> | 180L 4 |
| 51 | 28.8 | 3896 | 1.9 | <b>170</b> | 180L 4 |
| 51 | 28.8 | 3896 | 1.9 | <b>170</b> | 180L 4 |
| 48 | 30.3 | 4098 | 1.2 | <b>150</b> | 180L 4 |
| 48 | 30.3 | 4098 | 1.2 | <b>150</b> | 180L 4 |
| 47 | 30.9 | 4174 | 2.5 | <b>190</b> | 180L 4 |
| 47 | 30.9 | 4174 | 2.5 | <b>190</b> | 180L 4 |
| 47 | 30.9 | 4174 | 1.8 | <b>170</b> | 180L 4 |
| 47 | 30.9 | 4174 | 1.8 | <b>170</b> | 180L 4 |
| 47 | 31.2 | 4217 | 0.7 | <b>132</b> | 180L 4 |
| 47 | 31.2 | 4217 | 0.7 | <b>132</b> | 180L 4 |
| 44 | 33.4 | 4564 | 1.0 | <b>140</b> | 180L 4 |
| 42 | 34.5 | 4666 | 1.1 | <b>150</b> | 180L 4 |
| 41 | 35.7 | 4829 | 2.2 | <b>190</b> | 180L 4 |
| 41 | 35.7 | 4829 | 1.6 | <b>170</b> | 180L 4 |
| 40 | 36.3 | 4908 | 0.7 | <b>132</b> | 180L 4 |
| 40 | 36.3 | 4908 | 0.7 | <b>132</b> | 180L 4 |
| 40 | 36.9 | 4994 | 1.0 | <b>150</b> | 180L 4 |
| 40 | 36.9 | 4994 | 1.0 | <b>150</b> | 180L 4 |
| 35 | 41.8 | 5658 | 1.9 | <b>190</b> | 180L 4 |
| 35 | 41.8 | 5658 | 1.9 | <b>190</b> | 180L 4 |



1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|              |   |                            |
|--------------|---|----------------------------|
| <b>22 kW</b> | $n_1= 2925 \text{ min}^{-1}$<br>$n_1= 1460 \text{ min}^{-1}$<br>$n_1= 975 \text{ min}^{-1}$ | 180M 2<br>180L 4<br>200L 6 |
|--------------|---|----------------------------|

|      |       |       |     |            |        |
|------|-------|-------|-----|------------|--------|
| 35   | 41.8  | 5658  | 1.3 | <b>170</b> | 180L 4 |
| 35   | 41.8  | 5658  | 1.3 | <b>170</b> | 180L 4 |
| 34   | 42.6  | 5768  | 0.9 | <b>150</b> | 180L 4 |
| 34   | 42.6  | 5768  | 0.9 | <b>150</b> | 180L 4 |
| 32   | 45.6  | 6162  | 1.7 | <b>190</b> | 180L 4 |
| 32   | 45.6  | 6162  | 1.2 | <b>170</b> | 180L 4 |
| 32   | 45.6  | 6162  | 1.2 | <b>170</b> | 180L 4 |
| 32   | 46.0  | 6227  | 0.8 | <b>150</b> | 180L 4 |
| 29   | 49.8  | 6743  | 1.6 | <b>190</b> | 180L 4 |
| 29   | 49.8  | 6743  | 1.6 | <b>190</b> | 180L 4 |
| 29   | 49.8  | 6743  | 1.1 | <b>170</b> | 180L 4 |
| 27   | 54.3  | 7343  | 0.7 | <b>150</b> | 180L 4 |
| 27   | 54.3  | 7343  | 0.7 | <b>150</b> | 180L 4 |
| 27   | 54.3  | 7343  | 1.4 | <b>190</b> | 180L 4 |
| 27   | 54.3  | 7343  | 1.4 | <b>190</b> | 180L 4 |
| 27   | 54.3  | 7343  | 1.0 | <b>170</b> | 180L 4 |
| 27   | 54.3  | 7343  | 1.0 | <b>170</b> | 180L 4 |
| 23   | 64.0  | 8663  | 1.2 | <b>190</b> | 180L 4 |
| 23   | 64.0  | 8663  | 0.9 | <b>170</b> | 180L 4 |
| 23   | 64.0  | 8663  | 0.9 | <b>170</b> | 180L 4 |
| 21   | 68.9  | 9321  | 1.1 | <b>190</b> | 180L 4 |
| 21   | 68.9  | 9321  | 1.1 | <b>190</b> | 180L 4 |
| 21   | 68.9  | 9321  | 0.8 | <b>170</b> | 180L 4 |
| 19.5 | 75.0  | 10151 | 0.7 | <b>170</b> | 180L 4 |
| 19.5 | 75.0  | 10151 | 0.7 | <b>170</b> | 180L 4 |
| 19.5 | 75.0  | 10151 | 1.0 | <b>190</b> | 180L 4 |
| 19.5 | 75.0  | 10151 | 1.0 | <b>190</b> | 180L 4 |
| 17.9 | 81.7  | 11054 | 0.9 | <b>190</b> | 180L 4 |
| 17.9 | 81.7  | 11054 | 0.7 | <b>170</b> | 180L 4 |
| 17.9 | 81.7  | 11054 | 0.7 | <b>170</b> | 180L 4 |
| 16.3 | 89.4  | 12096 | 0.9 | <b>190</b> | 180L 4 |
| 14.9 | 97.9  | 13237 | 0.8 | <b>190</b> | 180L 4 |
| 12.8 | 113.9 | 15411 | 0.7 | <b>190</b> | 180L 4 |
| 12.8 | 113.9 | 15411 | 0.7 | <b>190</b> | 180L 4 |

|              |  |                  |
|--------------|--|------------------|
| <b>30 kW</b> | $n_1= 2945 \text{ min}^{-1}$<br>$n_1= 1465 \text{ min}^{-1}$ | 200L 2<br>200L 4 |
|--------------|--|------------------|

|     |      |      |     |             |        |
|-----|------|------|-----|-------------|--------|
| 240 | 12.3 | 1133 | 3.3 | <b>140*</b> | 200L 2 |
| 197 | 14.9 | 1381 | 2.8 | <b>140*</b> | 200L 2 |
| 193 | 7.6  | 1410 | 2.8 | <b>140*</b> | 200L 4 |
| 190 | 15.5 | 1416 | 3.0 | <b>170</b>  | 200L 2 |
| 187 | 15.7 | 1437 | 1.7 | <b>150</b>  | 200L 2 |
| 168 | 17.5 | 1599 | 2.9 | <b>170</b>  | 200L 2 |
| 158 | 18.6 | 1703 | 3.0 | <b>170</b>  | 200L 2 |
| 158 | 18.6 | 1704 | 1.7 | <b>150</b>  | 200L 2 |
| 146 | 20.2 | 1866 | 2.1 | <b>140*</b> | 200L 2 |
| 142 | 10.3 | 1911 | 2.1 | <b>140*</b> | 200L 4 |
| 137 | 21.6 | 1971 | 1.8 | <b>150</b>  | 200L 2 |
| 129 | 22.9 | 2091 | 1.8 | <b>150</b>  | 200L 2 |
| 124 | 23.7 | 2168 | 3.0 | <b>170</b>  | 200L 2 |
| 120 | 24.6 | 2275 | 1.7 | <b>140*</b> | 200L 2 |
| 120 | 12.3 | 2277 | 1.8 | <b>140*</b> | 200L 4 |
| 117 | 25.2 | 2309 | 3.0 | <b>170</b>  | 200L 2 |
| 114 | 25.9 | 2364 | 1.7 | <b>150</b>  | 200L 2 |
| 102 | 28.8 | 2634 | 3.5 | <b>190</b>  | 200L 2 |
| 102 | 28.8 | 2634 | 2.6 | <b>170</b>  | 200L 2 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|              |  |                  |
|--------------|--|------------------|
| <b>30 kW</b> | $n_1= 2945 \text{ min}^{-1}$<br>$n_1= 1465 \text{ min}^{-1}$ | 200L 2<br>200L 4 |
|--------------|--|------------------|

|      |      |       |     |             |        |
|------|------|-------|-----|-------------|--------|
| 98   | 14.9 | 2777  | 1.5 | <b>140*</b> | 200L 4 |
| 95   | 15.5 | 2846  | 2.3 | <b>190</b>  | 200L 4 |
| 95   | 15.5 | 2846  | 1.6 | <b>170</b>  | 200L 4 |
| 93   | 15.7 | 2888  | 0.9 | <b>150</b>  | 200L 4 |
| 88   | 33.4 | 3085  | 1.3 | <b>140*</b> | 200L 2 |
| 84   | 17.5 | 3214  | 2.2 | <b>190</b>  | 200L 4 |
| 84   | 17.5 | 3214  | 1.6 | <b>170</b>  | 200L 4 |
| 79   | 18.6 | 3424  | 2.3 | <b>190</b>  | 200L 4 |
| 79   | 18.6 | 3424  | 1.6 | <b>170</b>  | 200L 4 |
| 79   | 18.6 | 3425  | 0.9 | <b>150</b>  | 200L 4 |
| 73   | 20.2 | 3751  | 1.1 | <b>140*</b> | 200L 4 |
| 72   | 40.7 | 3762  | 1.0 | <b>140*</b> | 200L 2 |
| 68   | 21.6 | 3962  | 1.0 | <b>150</b>  | 200L 4 |
| 64   | 22.9 | 4203  | 1.0 | <b>150</b>  | 200L 4 |
| 62   | 23.7 | 4357  | 2.2 | <b>190</b>  | 200L 4 |
| 62   | 23.7 | 4357  | 1.6 | <b>170</b>  | 200L 4 |
| 60   | 24.6 | 4574  | 0.9 | <b>140*</b> | 200L 4 |
| 58   | 25.2 | 4641  | 2.1 | <b>190</b>  | 200L 4 |
| 58   | 25.2 | 4641  | 1.6 | <b>170</b>  | 200L 4 |
| 57   | 51.3 | 4740  | 0.9 | <b>140*</b> | 200L 2 |
| 57   | 25.9 | 4752  | 0.9 | <b>150</b>  | 200L 4 |
| 51   | 57.4 | 5305  | 0.7 | <b>140*</b> | 200L 2 |
| 51   | 28.8 | 5295  | 1.9 | <b>190</b>  | 200L 4 |
| 51   | 28.8 | 5295  | 1.4 | <b>170</b>  | 200L 4 |
| 48   | 30.3 | 5569  | 0.9 | <b>150</b>  | 200L 4 |
| 47   | 30.9 | 5673  | 1.8 | <b>190</b>  | 200L 4 |
| 47   | 30.9 | 5673  | 1.3 | <b>170</b>  | 200L 4 |
| 44   | 33.4 | 6202  | 0.7 | <b>140</b>  | 200L 4 |
| 42   | 34.5 | 6340  | 0.8 | <b>150</b>  | 200L 4 |
| 41   | 35.7 | 6563  | 1.6 | <b>190</b>  | 200L 4 |
| 41   | 35.7 | 6563  | 1.1 | <b>170</b>  | 200L 4 |
| 40   | 36.9 | 6787  | 0.7 | <b>150</b>  | 200L 4 |
| 35   | 41.8 | 7690  | 1.4 | <b>190</b>  | 200L 4 |
| 35   | 41.8 | 7690  | 1.0 | <b>170</b>  | 200L 4 |
| 32   | 45.6 | 8374  | 1.3 | <b>190</b>  | 200L 4 |
| 32   | 45.6 | 8374  | 0.9 | <b>170</b>  | 200L 4 |
| 29   | 49.8 | 9164  | 1.1 | <b>190</b>  | 200L 4 |
| 29   | 49.8 | 9164  | 0.8 | <b>170</b>  | 200L 4 |
| 27   | 54.3 | 9979  | 1.1 | <b>190</b>  | 200L 4 |
| 27   | 54.3 | 9979  | 0.8 | <b>170</b>  | 200L 4 |
| 23   | 64.0 | 11773 | 0.9 | <b>190</b>  | 200L 4 |
| 21   | 68.9 | 12667 | 0.8 | <b>190</b>  | 200L 4 |
| 20   | 75.0 | 13794 | 0.8 | <b>190</b>  | 200L 4 |
| 17.9 | 81.7 | 15022 | 0.7 | <b>190</b>  | 200L 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|              |  |                  |
|--------------|--|------------------|
| <b>37 kW</b> | $n_1= 2950 \text{ min}^{-1}$<br>$n_1= 1475 \text{ min}^{-1}$ | 200L 2<br>225S 4 |
|--------------|--|------------------|

|     |      |       |     |             |        |
|-----|------|-------|-----|-------------|--------|
| 389 | 7.6  | 863   | 4.2 | <b>140*</b> | 200L 2 |
| 287 | 10.3 | 1170  | 3.1 | <b>140*</b> | 200L 2 |
| 241 | 12.3 | 1395  | 2.7 | <b>140*</b> | 200L 2 |
| 197 | 14.9 | 1701  | 2.3 | <b>140*</b> | 200L 2 |
| 191 | 15.5 | 1743  | 3.4 | <b>190</b>  | 200L 2 |
| 191 | 15.5 | 1743  | 2.4 | <b>170</b>  | 200L 2 |
| 188 | 15.7 | 1769  | 1.4 | <b>150</b>  | 200L 2 |
| 169 | 17.5 | 1969  | 3.3 | <b>190</b>  | 200L 2 |
| 169 | 17.5 | 1969  | 2.3 | <b>170</b>  | 200L 2 |
| 158 | 18.6 | 2097  | 3.4 | <b>190</b>  | 200L 2 |
| 158 | 18.6 | 2097  | 2.4 | <b>170</b>  | 200L 2 |
| 158 | 18.6 | 2098  | 1.4 | <b>150</b>  | 200L 2 |
| 146 | 20.2 | 2298  | 1.7 | <b>140*</b> | 200L 2 |
| 137 | 21.6 | 2427  | 1.5 | <b>150</b>  | 200L 2 |
| 129 | 22.9 | 2575  | 1.5 | <b>150</b>  | 200L 2 |
| 124 | 23.7 | 2669  | 3.3 | <b>190</b>  | 200L 2 |
| 124 | 23.7 | 2669  | 2.4 | <b>170</b>  | 200L 2 |
| 120 | 24.6 | 2802  | 1.4 | <b>140*</b> | 200L 2 |
| 117 | 25.2 | 2843  | 3.2 | <b>190</b>  | 200L 2 |
| 117 | 25.2 | 2843  | 2.4 | <b>170</b>  | 200L 2 |
| 114 | 25.9 | 2911  | 1.4 | <b>150</b>  | 200L 2 |
| 102 | 28.8 | 3243  | 2.8 | <b>190</b>  | 200L 2 |
| 102 | 28.8 | 3243  | 2.1 | <b>170</b>  | 200L 2 |
| 95  | 15.5 | 3486  | 1.8 | <b>190</b>  | 225S 4 |
| 95  | 15.5 | 3486  | 1.3 | <b>170</b>  | 225S 4 |
| 88  | 33.4 | 3799  | 1.1 | <b>140*</b> | 200L 2 |
| 84  | 17.5 | 3938  | 1.8 | <b>190</b>  | 225S 4 |
| 84  | 17.5 | 3938  | 1.3 | <b>170</b>  | 225S 4 |
| 79  | 18.6 | 4194  | 1.9 | <b>190</b>  | 225S 4 |
| 79  | 18.6 | 4194  | 1.3 | <b>170</b>  | 225S 4 |
| 72  | 40.7 | 4632  | 0.8 | <b>140*</b> | 200L 2 |
| 62  | 23.7 | 5338  | 1.8 | <b>190</b>  | 225S 4 |
| 62  | 23.7 | 5338  | 1.3 | <b>170</b>  | 225S 4 |
| 58  | 25.2 | 5686  | 1.7 | <b>190</b>  | 225S 4 |
| 58  | 25.2 | 5686  | 1.3 | <b>170</b>  | 225S 4 |
| 58  | 51.3 | 5836  | 0.7 | <b>140</b>  | 200L 2 |
| 51  | 28.8 | 6486  | 1.5 | <b>190*</b> | 225S 4 |
| 51  | 28.8 | 6486  | 1.2 | <b>170</b>  | 225S 4 |
| 48  | 30.9 | 6949  | 1.5 | <b>190</b>  | 225S 4 |
| 48  | 30.9 | 6949  | 1.1 | <b>170</b>  | 225S 4 |
| 41  | 35.7 | 8039  | 1.3 | <b>190</b>  | 225S 4 |
| 41  | 35.7 | 8039  | 0.9 | <b>170</b>  | 225S 4 |
| 35  | 41.8 | 9420  | 1.1 | <b>190</b>  | 225S 4 |
| 35  | 41.8 | 9420  | 0.8 | <b>170</b>  | 225S 4 |
| 32  | 45.6 | 10258 | 1.0 | <b>190</b>  | 225S 4 |
| 32  | 45.6 | 10258 | 0.7 | <b>170</b>  | 225S 4 |
| 30  | 49.8 | 11225 | 0.9 | <b>190</b>  | 225S 4 |
| 30  | 49.8 | 11225 | 0.7 | <b>170</b>  | 225S 4 |
| 27  | 54.3 | 12224 | 0.9 | <b>190</b>  | 225S 4 |
| 23  | 64.0 | 14421 | 0.7 | <b>190</b>  | 225S 4 |
| 21  | 68.9 | 15517 | 0.7 | <b>190</b>  | 225S 4 |







1.7 Prestazioni motoriduttori

1.7 Gearmotors performances

1.7 Характеристики мотор-редуктора

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|              |                               |        |
|--------------|-------------------------------|--------|
| <b>45 kW</b> | $n_1 = 2945 \text{ min}^{-1}$ | 225M 2 |
|              | $n_1 = 1475 \text{ min}^{-1}$ | 225M 4 |

|     |      |       |     |      |        |
|-----|------|-------|-----|------|--------|
| 190 | 15.5 | 2123  | 2.0 | 170* | 225M 2 |
| 190 | 15.5 | 2123  | 2.8 | 190* | 225M 2 |
| 168 | 17.5 | 2399  | 1.9 | 170* | 225M 2 |
| 168 | 17.5 | 2399  | 2.7 | 190* | 225M 2 |
| 158 | 18.6 | 2555  | 2.0 | 170* | 225M 2 |
| 158 | 18.6 | 2555  | 2.8 | 190* | 225M 2 |
| 124 | 23.7 | 3251  | 2.0 | 170* | 225M 2 |
| 124 | 23.7 | 3251  | 2.7 | 190* | 225M 2 |
| 117 | 25.2 | 3463  | 2.0 | 170* | 225M 2 |
| 117 | 25.2 | 3463  | 2.6 | 190* | 225M 2 |
| 102 | 28.8 | 3951  | 1.7 | 170* | 225M 2 |
| 102 | 28.8 | 3951  | 2.3 | 190* | 225M 2 |
| 95  | 15.5 | 4240  | 1.1 | 170* | 225M 4 |
| 95  | 15.5 | 4240  | 1.5 | 190* | 225M 4 |
| 84  | 17.5 | 4789  | 1.0 | 170* | 225M 4 |
| 84  | 17.5 | 4789  | 1.5 | 190* | 225M 4 |
| 79  | 18.6 | 5101  | 1.1 | 170* | 225M 4 |
| 79  | 18.6 | 5101  | 1.5 | 190* | 225M 4 |
| 62  | 23.7 | 6492  | 1.1 | 170* | 225M 4 |
| 62  | 23.7 | 6492  | 1.5 | 190* | 225M 4 |
| 58  | 25.2 | 6915  | 1.1 | 170* | 225M 4 |
| 58  | 25.2 | 6915  | 1.4 | 190* | 225M 4 |
| 51  | 28.8 | 7888  | 1.0 | 170* | 225M 4 |
| 51  | 28.8 | 7888  | 1.3 | 190* | 225M 4 |
| 48  | 30.9 | 8451  | 0.9 | 170* | 225M 4 |
| 48  | 30.9 | 8451  | 1.2 | 190* | 225M 4 |
| 41  | 35.7 | 9777  | 0.8 | 170* | 225M 4 |
| 41  | 35.7 | 9777  | 1.1 | 190* | 225M 4 |
| 35  | 41.8 | 11456 | 0.7 | 170* | 225M 4 |
| 35  | 41.8 | 11456 | 0.9 | 190* | 225M 4 |
| 32  | 45.6 | 12476 | 0.8 | 190* | 225M 4 |
| 30  | 49.8 | 13652 | 0.8 | 190* | 225M 4 |
| 27  | 54.3 | 14867 | 0.7 | 190* | 225M 4 |

|              |                               |        |
|--------------|-------------------------------|--------|
| <b>55 kW</b> | $n_1 = 2950 \text{ min}^{-1}$ | 250M 2 |
|              | $n_1 = 1475 \text{ min}^{-1}$ | 250M 4 |

|     |      |       |     |      |        |
|-----|------|-------|-----|------|--------|
| 191 | 15.5 | 2591  | 2.3 | 190* | 250M 2 |
| 169 | 17.5 | 2927  | 2.2 | 190* | 250M 2 |
| 158 | 18.6 | 3117  | 2.3 | 190* | 250M 2 |
| 124 | 23.7 | 3967  | 2.2 | 190* | 250M 2 |
| 117 | 25.2 | 4226  | 2.1 | 190* | 250M 2 |
| 102 | 28.8 | 4820  | 1.9 | 190* | 250M 2 |
| 95  | 15.5 | 5182  | 1.2 | 190* | 250M 4 |
| 84  | 17.5 | 5853  | 1.2 | 190* | 250M 4 |
| 79  | 18.6 | 6235  | 1.3 | 190* | 250M 4 |
| 62  | 23.7 | 7934  | 1.2 | 190* | 250M 4 |
| 58  | 25.2 | 8451  | 1.2 | 190* | 250M 4 |
| 51  | 28.8 | 9641  | 1.0 | 190* | 250M 4 |
| 48  | 30.9 | 10330 | 1.0 | 190* | 250M 4 |
| 41  | 35.7 | 11950 | 0.9 | 190* | 250M 4 |
| 35  | 41.8 | 14002 | 0.7 | 190* | 250M 4 |
| 32  | 45.6 | 15248 | 0.7 | 190* | 250M 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | OM-OC |  |
|----------------------------|----|----------|-----|-------|--|
|----------------------------|----|----------|-----|-------|--|

|              |                               |        |
|--------------|-------------------------------|--------|
| <b>75 kW</b> | $n_1 = 2975 \text{ min}^{-1}$ | 280S 2 |
|              | $n_1 = 1470 \text{ min}^{-1}$ | 250M 4 |

|     |      |       |     |      |        |
|-----|------|-------|-----|------|--------|
| 192 | 15.5 | 3503  | 1.7 | 190* | 280S 2 |
| 170 | 17.5 | 3957  | 1.6 | 190* | 280S 2 |
| 160 | 18.6 | 4215  | 1.7 | 190* | 280S 2 |
| 126 | 23.7 | 5364  | 1.6 | 190* | 280S 2 |
| 118 | 25.2 | 5714  | 1.6 | 190* | 280S 2 |
| 103 | 28.8 | 6518  | 1.4 | 190* | 280S 2 |
| 95  | 15.5 | 7090  | 0.9 | 190* | 250M 4 |
| 84  | 17.5 | 8009  | 0.9 | 190* | 250M 4 |
| 79  | 18.6 | 8531  | 0.9 | 190* | 250M 4 |
| 62  | 23.7 | 10856 | 0.9 | 190* | 250M 4 |
| 58  | 25.2 | 11564 | 0.8 | 190* | 250M 4 |
| 51  | 28.8 | 13191 | 0.8 | 190* | 250M 4 |
| 48  | 30.9 | 14134 | 0.7 | 190* | 250M 4 |

|              |                               |        |
|--------------|-------------------------------|--------|
| <b>90 kW</b> | $n_1 = 2975 \text{ min}^{-1}$ | 280M 2 |
|              | $n_1 = 1480 \text{ min}^{-1}$ | 280M 4 |

|     |      |       |     |      |        |
|-----|------|-------|-----|------|--------|
| 192 | 15.5 | 4204  | 1.4 | 190* | 280M 2 |
| 170 | 17.5 | 4749  | 1.3 | 190* | 280M 2 |
| 160 | 18.6 | 5058  | 1.4 | 190* | 280M 2 |
| 126 | 23.7 | 6437  | 1.4 | 190* | 280M 2 |
| 118 | 25.2 | 6857  | 1.3 | 190* | 280M 2 |
| 103 | 28.8 | 7822  | 1.2 | 190* | 280M 2 |
| 96  | 15.5 | 8451  | 0.8 | 190* | 280M 4 |
| 85  | 17.5 | 9546  | 0.7 | 190* | 280M 4 |
| 79  | 18.6 | 10168 | 0.8 | 190* | 280M 4 |
| 62  | 23.7 | 12940 | 0.7 | 190* | 280M 4 |
| 59  | 25.2 | 13783 | 0.7 | 190* | 280M 4 |

N.B.

Tutte le potenze indicate si riferiscono alla potenza meccanica dei riduttori.

Per i riduttori contrassegnati con (\*) è opportuno effettuare la verifica della potenza limite termico secondo le indicazioni riportate nel par. A-1.5.

NOTE.

The power indicated is based on the mechanical capacities of the gearboxes. For the gearboxes marked with (\*) it is also necessary to obey the thermal capacity like shown on chapter A-1.5.

ПРИМЕЧАНИЕ.

Все приведенные значения передаваемых мощностей вычислены на основе механической мощности. Для моделей отмеченных знаком (\*) всегда необходимо выполнять проверку по термической мощности (см. раздел A-1.5).







1.8 Dimensioni

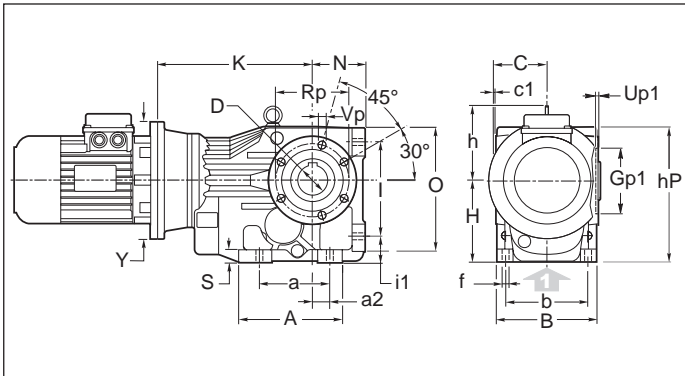
1.8 Dimensions

1.8 Размеры

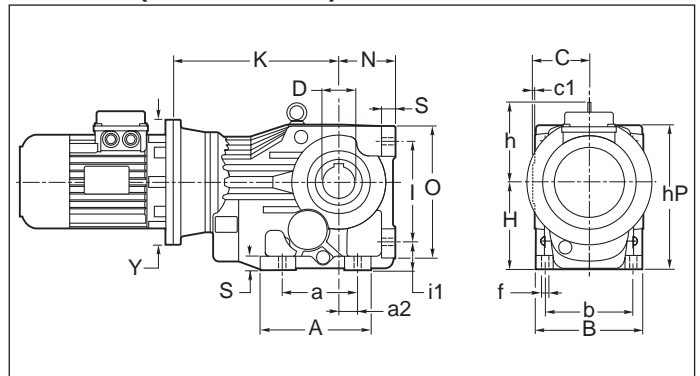
Dimensioni riduttori  
Dimensions gearboxes  
Размеры редукторов

# OM 63 - 71 - 90 - 112

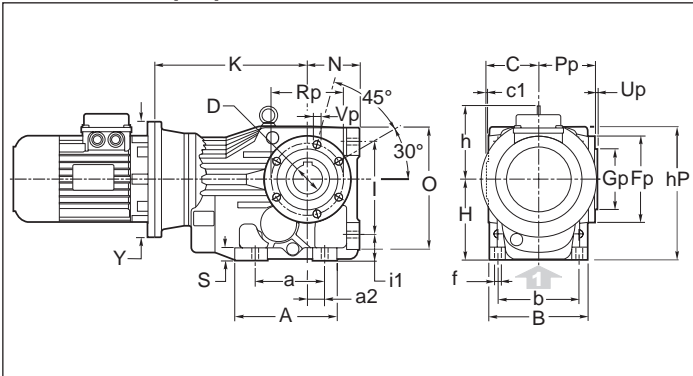
## OMP (63)



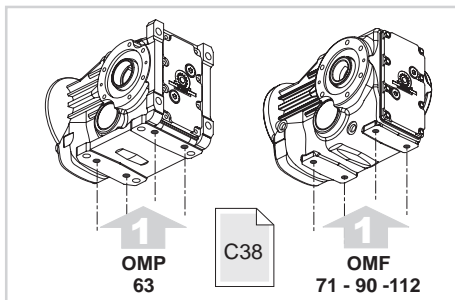
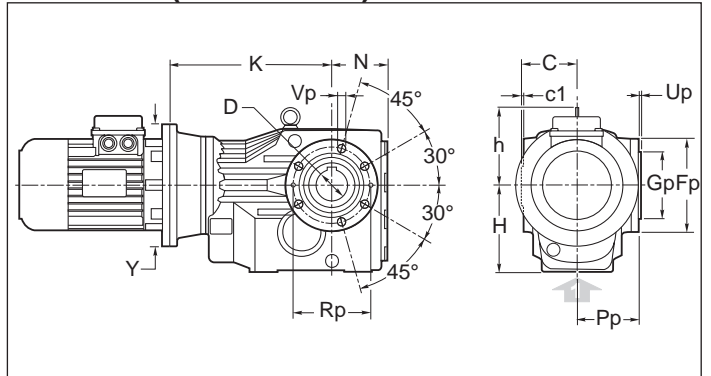
## OMP (71 - 90 - 112)



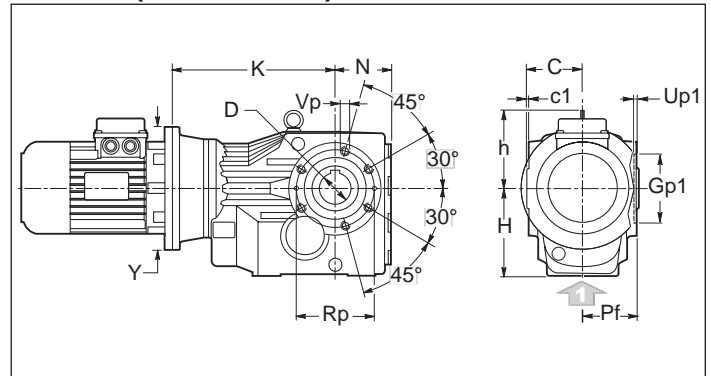
## OMP P (63)



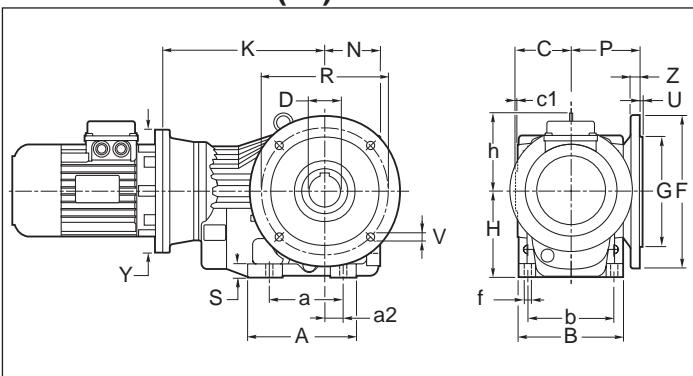
## OMF P (71 - 90 - 112)



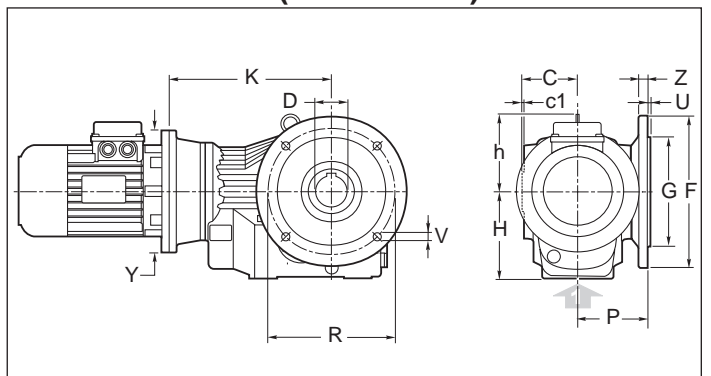
## OMF (71 - 90 - 112)



## OMP F1 - F2 (63)



## OMF F1 - F2 (71 - 90 - 112)



Download  
2D/3D



Z4



1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

| OM. | a   | A   | a2 | b   | B   | C   | c1  | D<br>H7                    | f    | h   | H   | hP  | I   | i1 | N   | O   | Pf   | S  |
|-----|-----|-----|----|-----|-----|-----|-----|----------------------------|------|-----|-----|-----|-----|----|-----|-----|------|----|
| 63  | 110 | 147 | 28 | 100 | 120 | 60  | 2,5 | 30<br>(25)<br>(28)         | 11   | 100 | 100 | 170 | 115 | 32 | 63  | 150 | 57.5 | 14 |
| 71  | 130 | 165 | 35 | 120 | 142 | 75  | 3   | 35<br>(30)<br>(32)         | 11   | 108 | 112 | 183 | 130 | 37 | 71  | 170 | 72   | 18 |
| 90  | 120 | 182 | 30 | 140 | 170 | 90  | 3.5 | 40<br>(42)<br>(45)<br>(48) | 14   | 129 | 140 | 232 | 160 | 45 | 90  | 212 | 86.5 | 22 |
| 112 | 150 | 215 | 40 | 165 | 200 | 105 | 4   | 50<br>(55)                 | 17.5 | 151 | 180 | 294 | 200 | 56 | 112 | 264 | 101  | 25 |

| OM. | Gp<br>g6 | Gp1<br>H7 | Fp  | Pp   | Rp  | Up  | Up1 | Vp         | F  |     | G<br>g6 | P   | R   | U   | V          | Z  |
|-----|----------|-----------|-----|------|-----|-----|-----|------------|----|-----|---------|-----|-----|-----|------------|----|
|     |          |           |     |      |     |     |     |            | F1 | F2  |         |     |     |     |            |    |
| 63  | 80       | 75        | 105 | 69   | 90  | 3   | 3.5 | N°6 M6x12  | F1 | 160 | 110     | 84  | 130 | 3.5 | N°4 φ 9    | 10 |
|     |          |           |     |      |     |     |     |            | F2 | -   | -       |     | -   | -   | -          |    |
| 71  | 80       | 80        | 120 | 83   | 100 | 3   | 3.5 | N°6 M8x15  | F1 | 200 | 130     | 100 | 165 | 3.5 | N°4 φ 11   | 12 |
|     |          |           |     |      |     |     |     |            | F2 | 160 | 110     |     | 130 | 3.5 | N°4 φ 9x5  | 10 |
| 90  | 105      | 100       | 150 | 98.5 | 125 | 3.5 | 3.5 | N°6 M12x18 | F1 | 250 | 180     | 113 | 215 | 4   | N°4 φ 13.5 | 15 |
|     |          |           |     |      |     |     |     |            | F2 | -   | -       |     | -   | -   | -          |    |
| 112 | 125      | 125       | 175 | 115  | 150 | 3.5 | 4   | N°6 M14x18 | F1 | 300 | 230     | 142 | 265 | 4   | N°4 φ 13.5 | 16 |
|     |          |           |     |      |     |     |     |            | F2 | -   | -       |     | -   | -   | -          |    |

| OM. | IEC | 63  |     | 71  |     | 90  |     | 112 |     |     |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|     |     | Y   | K   | Y   | K   | Y   | K   | Y   | K   |     |
|     | B5  |     | 140 | 193 | 140 | 217 | 160 | 249 | 200 | 304 |
|     |     | 160 | 193 | 160 | 217 | 200 | 264 | 250 | 319 |     |
|     |     | 200 | 213 | 200 | 237 | 250 | 274 | 300 | 340 |     |
|     |     | 250 | 223 | 250 | 247 | 300 | 300 | 350 | 370 |     |
| B14 |     |     | 120 | 213 | 120 | 237 | 120 | 264 | -   | -   |
|     |     |     | 140 | 213 | 140 | 237 | 140 | 264 | -   | -   |
|     |     |     | 160 | 223 | 160 | 247 | 160 | 274 | -   | -   |
|     |     |     | -   | -   | -   | -   | 200 | 300 | -   | -   |

Le dimensioni K si riferiscono alle combinazioni albero/flangia B5 e B14, standard.  
Per le dimensioni relative a combinazioni albero/flangia arichiesta, contattare il ns. servizio tecnico.

The K dimensions refer to the standard B5 and B14 shaft/flange combinations.  
As far as the dimensions of shaft/flange combinations on request are concerned, please contact our technical department.

Размер K приведен стандартных комбинаций вал/фланец типа B14 и B5. Для получения информации о нестандартных исполнениях обращайтесь в наш технический отдел.



1.8 Dimensioni

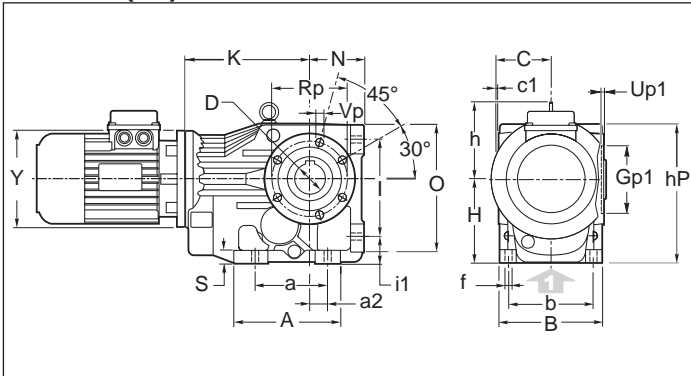
1.8 Dimensions

1.8 Размеры

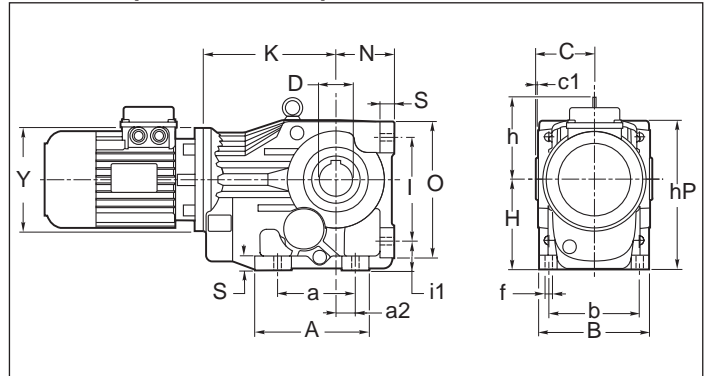
Dimensioni riduttori  
Dimensions gearboxes  
Размеры редукторов

# OC 63 - 71 - 90 - 112

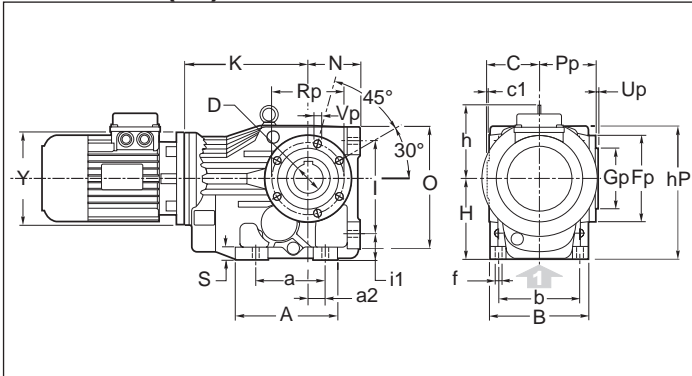
## OCP (63)



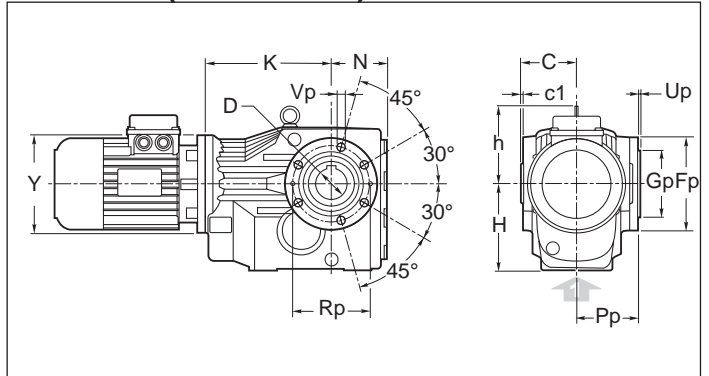
## OCP (71 - 90 - 112)



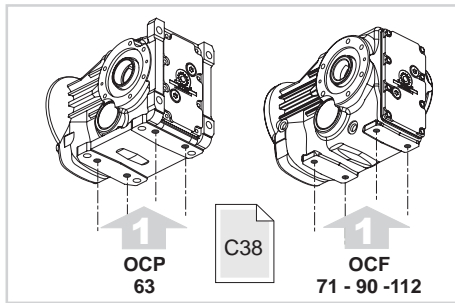
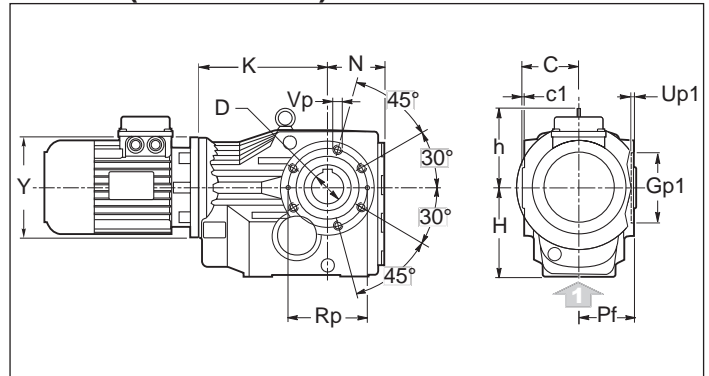
## OCP P (63)



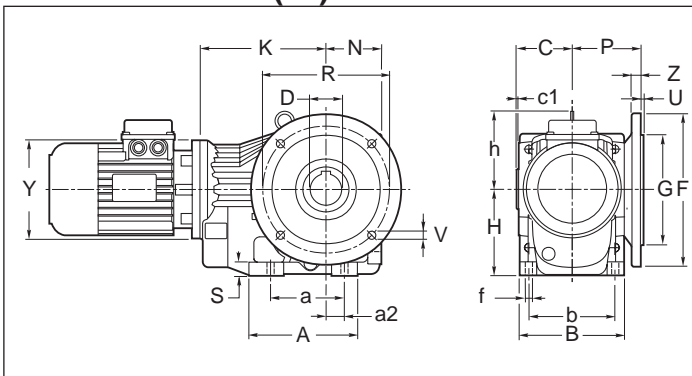
## OCF P (71 - 90 - 112)



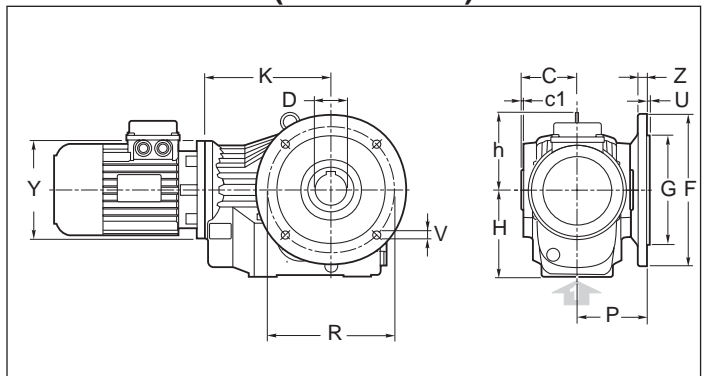
## OCF (71 - 90 - 112)



## OCP F1 - F2 (63)



## OCF F1 - F2 (71 - 90 - 112)



Download  
2D/3D



Z4



1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

| OC. | a   | A   | a2 | b   | B   | C   | c1  | D<br>H7                    | f    | h   | H   | hP  | I   | i1 | N   | O   | Pf   | S  |
|-----|-----|-----|----|-----|-----|-----|-----|----------------------------|------|-----|-----|-----|-----|----|-----|-----|------|----|
| 63  | 110 | 147 | 28 | 100 | 120 | 60  | 2,5 | 30<br>(25)<br>(28)         | 11   | 100 | 100 | 170 | 115 | 32 | 63  | 150 | 57.5 | 14 |
| 71  | 130 | 165 | 65 | 120 | 142 | 75  | 3   | 35<br>(30)<br>(32)         | 11   | 108 | 112 | 183 | 130 | 37 | 71  | 170 | 72   | 18 |
| 90  | 120 | 182 | 30 | 140 | 170 | 90  | 3.5 | 40<br>(42)<br>(45)<br>(48) | 14   | 129 | 140 | 232 | 160 | 45 | 90  | 212 | 86.5 | 22 |
| 112 | 150 | 215 | 40 | 165 | 200 | 105 | 4   | 50<br>(55)                 | 17.5 | 151 | 180 | 294 | 200 | 55 | 112 | 264 | 101  | 25 |

| OC. | Gp<br>g6 | Gp1<br>H7 | Fp  | Pp   | Rp  | Up  | Up1 | Vp         | F  |     | G<br>g6 | P   | R   | U   | V          | Z  |
|-----|----------|-----------|-----|------|-----|-----|-----|------------|----|-----|---------|-----|-----|-----|------------|----|
|     |          |           |     |      |     |     |     |            | F1 | F2  |         |     |     |     |            |    |
| 63  | 80       | 75        | 105 | 69   | 90  | 3   | 3.5 | N°6 M6x12  | F1 | 160 | 110     | 84  | 130 | 3.5 | N°4 φ 9    | 10 |
|     |          |           |     |      |     |     |     |            | F2 | -   |         |     |     |     |            |    |
| 71  | 80       | 80        | 120 | 83   | 100 | 3   | 3.5 | N°6 M8x15  | F1 | 200 | 130     | 100 | 165 | 3.5 | N°4 φ 11   | 12 |
|     |          |           |     |      |     |     |     |            | F2 | 160 |         |     |     |     |            |    |
| 90  | 105      | 100       | 150 | 98.5 | 125 | 3.5 | 3.5 | N°6 M12x18 | F1 | 250 | 180     | 113 | 215 | 4   | N°4 φ 13.5 | 15 |
|     |          |           |     |      |     |     |     |            | F2 | -   |         |     |     |     |            |    |
| 112 | 125      | 125       | 175 | 115  | 150 | 3.5 | 4   | N°6 M14x18 | F1 | 300 | 230     | 142 | 265 | 4   | N°4 φ 13.5 | 16 |
|     |          |           |     |      |     |     |     |            | F2 | -   |         |     |     |     |            |    |

| OC. | 63  |     | 71  |     | 90  |     | 112 |     |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|     | Y   | K   | Y   | K   | Y   | K   | Y   | K   |
|     | 140 | 154 | 140 | 178 | 160 | 205 | 200 | 252 |

Le dimensioni K si riferiscono alle combinazioni albero/flangia B5 e B14, standard.  
Per le dimensioni relative a combinazioni albero/flangia arichiesta, contattare il ns. servizio tecnico.

The K dimensions refer to the standard B5 and B14 shaft/flange combinations.  
As far as the dimensions of shaft/flange combinations on request are concerned, please contact our technical department.

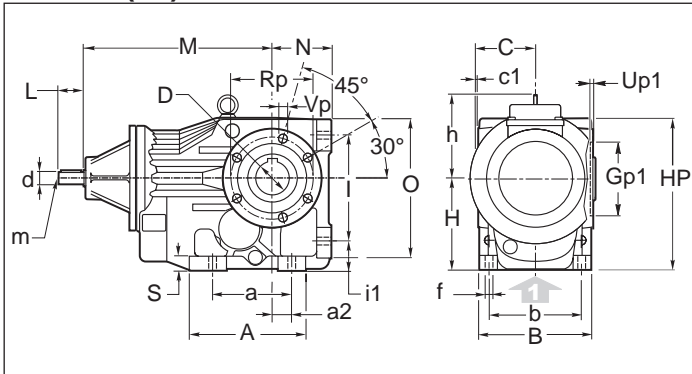
Размер K приведен стандартных комбинаций вал/фланец типа B14 и B5. Для получения информации о нестандартных исполнениях обращайтесь в наш технический отдел.



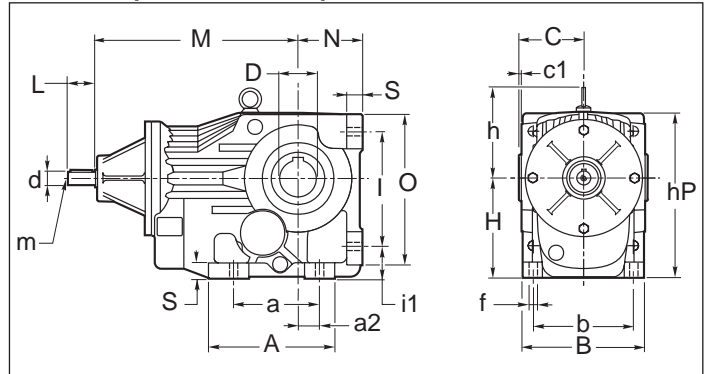
Dimensioni riduttori  
Dimensions gearboxes  
Размеры редукторов

# OR 63 - 71 - 90 - 112

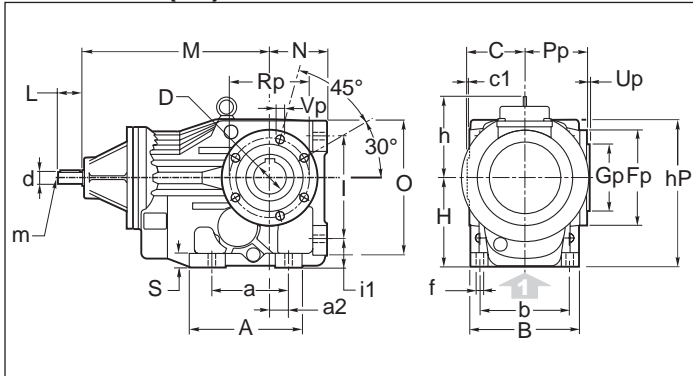
## ORP (63)



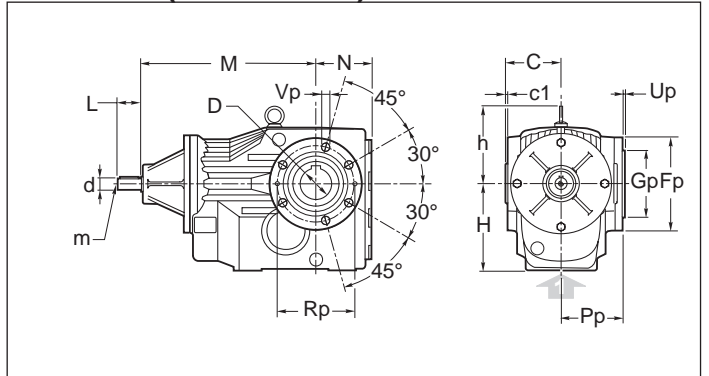
## ORP (71 - 90 - 112)



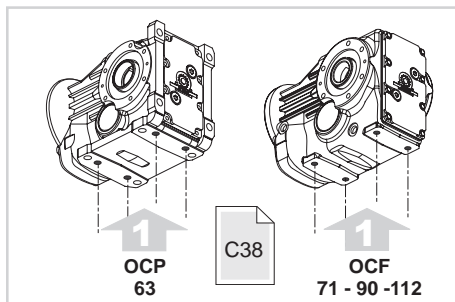
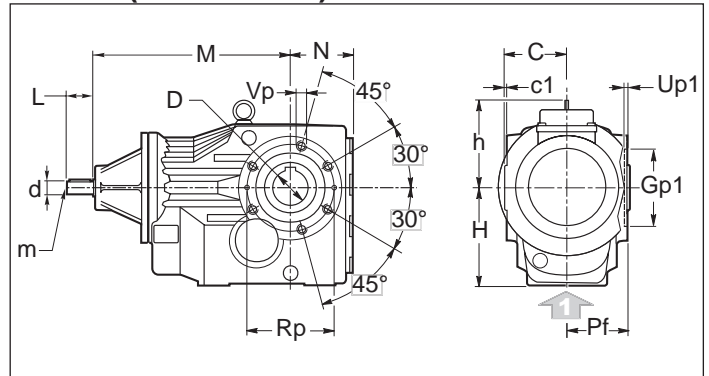
## ORP P (63)



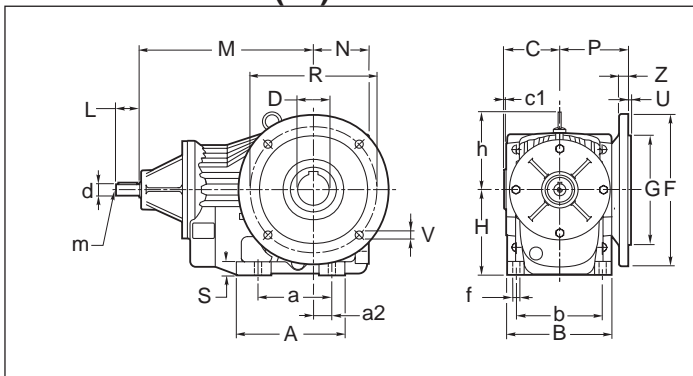
## ORF P (71 - 90 - 112)



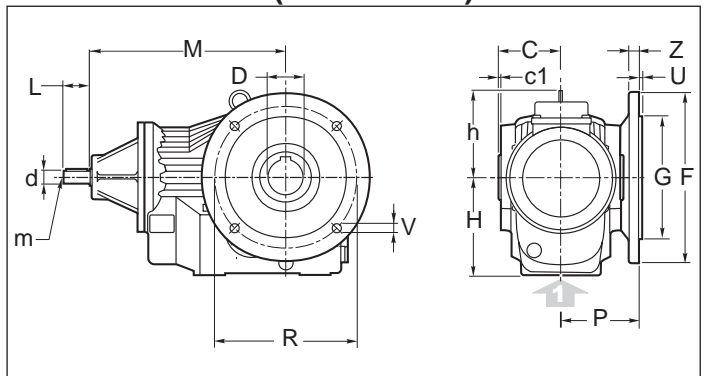
## ORF (71 - 90 - 112)



## ORP F1 - F2 (63)



## ORF F1 - F2 (71 - 90 - 112)





1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

| OR. | a   | A   | a2 | b   | B   | C   | c1  | D<br>H7                    | d<br>j6 | f    | h   | H   | hP  | I   | i1 | L  | m  | M     | N   | O   | Pf   | S  |
|-----|-----|-----|----|-----|-----|-----|-----|----------------------------|---------|------|-----|-----|-----|-----|----|----|----|-------|-----|-----|------|----|
| 63  | 110 | 147 | 28 | 100 | 120 | 60  | 2,5 | 30<br>(25)<br>(28)         | 16      | 11   | 100 | 100 | 170 | 115 | 32 | 40 | M6 | 222.5 | 63  | 150 | 57.5 | 14 |
| 71  | 130 | 165 | 35 | 120 | 142 | 75  | 3   | 35<br>(30)<br>(32)         | 16      | 11   | 108 | 112 | 183 | 130 | 37 | 40 | M6 | 246   | 71  | 170 | 72   | 18 |
| 90  | 120 | 182 | 30 | 140 | 170 | 90  | 3.5 | 40<br>(42)<br>(45)<br>(48) | 19      | 14   | 129 | 140 | 232 | 160 | 45 | 40 | M6 | 283   | 90  | 212 | 86.5 | 22 |
| 112 | 150 | 215 | 40 | 165 | 200 | 105 | 4   | 50<br>(55)                 | 24      | 17.5 | 151 | 180 | 294 | 200 | 55 | 50 | M8 | 328   | 112 | 264 | 101  | 25 |



| OR. | Gp<br>g6 | Gp1<br>H7 | Fp  | Pp   | Rp  | Up  | Up1 | Vp         | F  |     | G<br>g6 | P   | R   | U   | V          | Z  |
|-----|----------|-----------|-----|------|-----|-----|-----|------------|----|-----|---------|-----|-----|-----|------------|----|
|     |          |           |     |      |     |     |     |            | F1 | F2  |         |     |     |     |            |    |
| 63  | 80       | 75        | 105 | 69   | 90  | 3   | 3.5 | N°6 M6x12  | F1 | 160 | 110     | 84  | 130 | 3.5 | N°4 φ 9    | 10 |
|     |          |           |     |      |     |     |     |            | F2 | -   | -       |     | -   | -   | -          |    |
| 71  | 80       | 80        | 120 | 83   | 100 | 3   | 3.5 | N°6 M8x15  | F1 | 200 | 130     | 100 | 165 | 3.5 | N°4 φ 11   | 12 |
|     |          |           |     |      |     |     |     |            | F2 | 160 | 110     |     | 130 | 3.5 | N°4 φ 9x5  | 10 |
| 90  | 105      | 100       | 150 | 98.5 | 125 | 3.5 | 3.5 | N°6 M12x18 | F1 | 250 | 180     | 113 | 215 | 4   | N°4 φ 13.5 | 15 |
|     |          |           |     |      |     |     |     |            | F2 | -   | -       |     | -   | -   | -          |    |
| 112 | 125      | 125       | 175 | 115  | 150 | 3.5 | 4   | N°6 M14x18 | F1 | 300 | 230     | 142 | 265 | 4   | N°4 φ 13.5 | 16 |
|     |          |           |     |      |     |     |     |            | F2 | -   | -       |     | -   | -   | -          |    |





1.8 Dimensioni

1.8 Dimensions

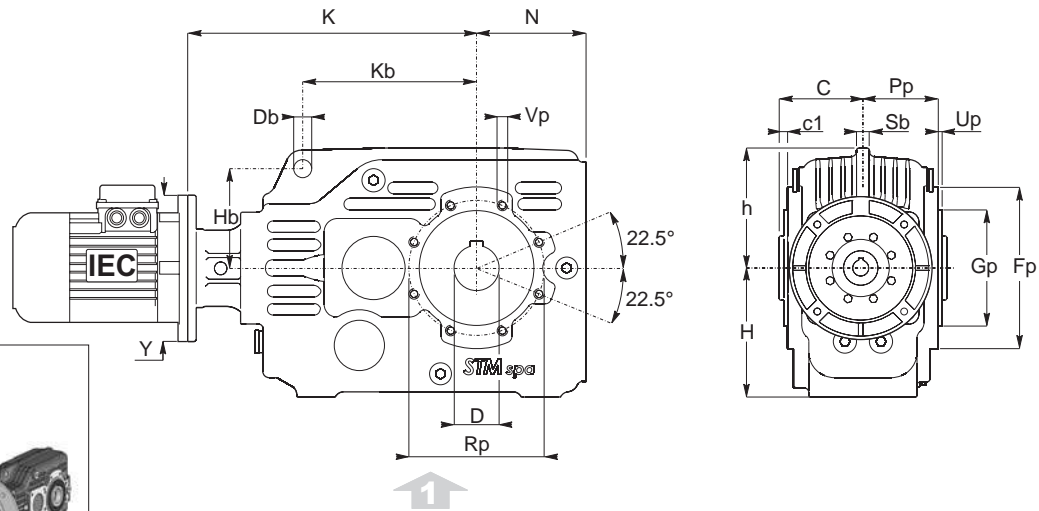
1.8 Размеры

Dimensioni riduttori  
Dimensions gearboxes  
Размеры редукторов

# OM 80-100-125-140

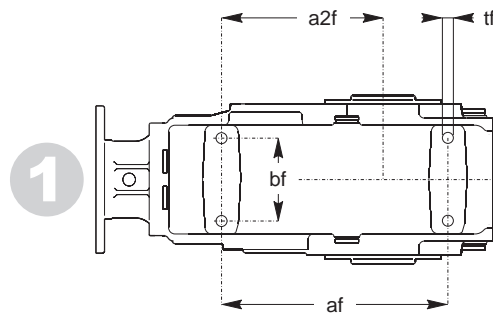
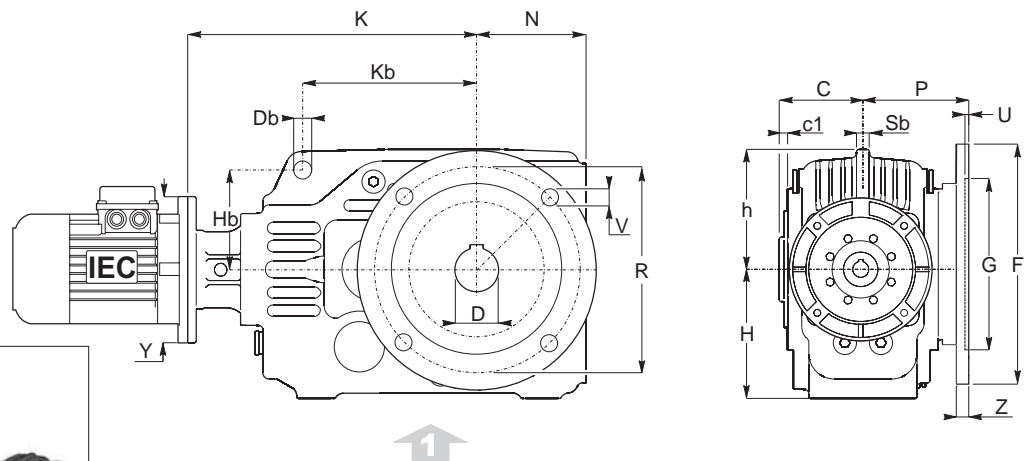
## OMF

80-100  
125-140



## OMF F1-F2

80-100  
125-140





1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

| OM  | af  | a2f | bf  | tf  | C    | c1  | D<br>H7            | h   | H   | N     | Db | Kb  | Hb  | Sb |
|-----|-----|-----|-----|-----|------|-----|--------------------|-----|-----|-------|----|-----|-----|----|
| 80  | 175 | 125 | 64  | M10 | 65   | 6,5 | 32<br>(30)<br>(35) | 93  | 100 | 85,5  | 13 | 135 | 77  | 10 |
| 100 | 230 | 159 | 73  | M12 | 77,5 | 7,0 | 45<br>(40)<br>(50) | 113 | 120 | 105,5 | 13 | 170 | 95  | 13 |
| 125 | 300 | 210 | 88  | M14 | 90   | 9,0 | 55<br>(50)<br>(60) | 140 | 145 | 140,5 | 16 | 215 | 118 | 15 |
| 140 | 390 | 270 | 130 | M16 | 110  | 6,5 | 70<br>(60)         | 182 | 190 | 175,5 | 26 | 275 | 150 | 18 |

| OM  | Gp<br>H7 | Pp    | Rp  | Up | Vp  | F      | G<br>F8 | P   | R   | U   | V  | Z  |
|-----|----------|-------|-----|----|-----|--------|---------|-----|-----|-----|----|----|
| 80  | 90       | 58,5  | 105 | 3  | M8  | F1 200 | 130     | 100 | 165 | 4,5 | 11 | 11 |
| 100 | 110      | 70,5  | 125 | 3  | M8  | F1 250 | 180     | 125 | 215 | 5   | 13 | 14 |
| 125 | 135      | 81,0  | 150 | 3  | M10 | F1 300 | 230     | 150 | 265 | 5   | 15 | 16 |
| 140 | 170      | 103,5 | 200 | 4  | M12 | F1 350 | 250     | 180 | 300 | 6   | 17 | 25 |

| OM | IEC         | Y   | 80  | 100 | 125 | 140 |
|----|-------------|-----|-----|-----|-----|-----|
|    |             |     | K   | K   | K   | K   |
|    | 71 B5       | 160 | 244 | -   | -   | -   |
|    | 80 B5       | 200 | 244 | 311 | 366 | 411 |
|    | 80 B14      | 120 |     | -   | -   | -   |
|    | 90 B5       | 200 | 244 | 311 | 366 | 411 |
|    | 90 B14      | 140 |     | -   | -   | -   |
|    | 100-112 B5  | 250 | 244 | 311 | 366 | 411 |
|    | 100-112 B14 | 160 |     | -   | -   | -   |
|    | 132 B5      | 300 | -   | 311 | 366 | 411 |
|    | 132 B14     | 200 |     |     |     |     |
|    | 160 B5      | 350 | -   | -   | 405 | 469 |
|    | 180 B5      | 350 |     |     | 405 | 469 |
|    | 200 B5      | 400 |     |     | -   | 474 |

Le dimensioni K si riferiscono alle combinazioni albero/flangia B5 e B14, standard. Per le dimensioni relative a combinazioni albero/flangia arichiesta, contattare il ns. servizio tecnico.

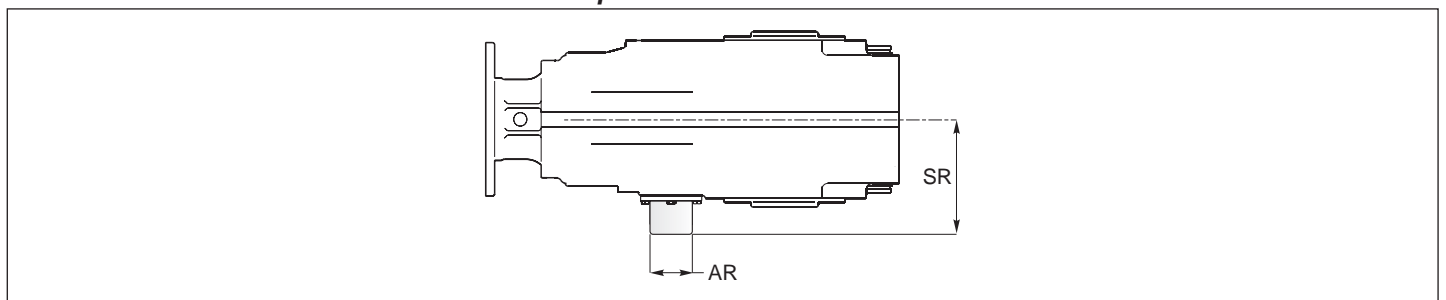
The K dimensions refer to the standard B5 and B14 shaft/flange combinations. As far as the dimensions of shaft/flange combinations on request are concerned, please contact our technical department.

Размер K приведен стандартных комбинаций вал/фланец типа B14 и B5. Для получения информации о нестандартных исполнениях обращайтесь в наш технический отдел.

Antiretro:

backstop device:

Ограничитель обратного хода:



|     | AR | SR    |
|-----|----|-------|
| 80  | 50 | 72    |
| 100 | 55 | 93,5  |
| 125 | 60 | 110   |
| 140 | 80 | 124,5 |



1.8 Dimensioni

1.8 Dimensions

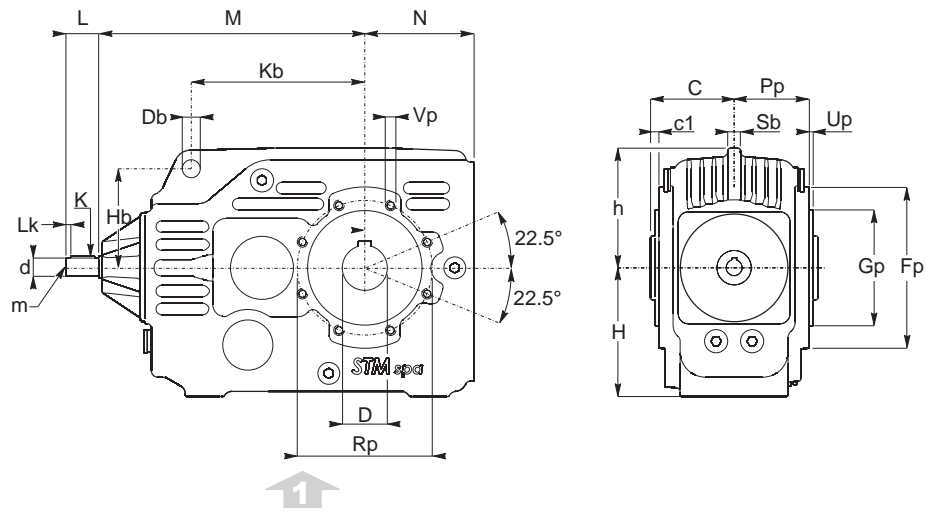
1.8 Размеры

Dimensioni riduttori  
Dimensions gearboxes  
Размеры редукторов

# OR 80-100-125-140

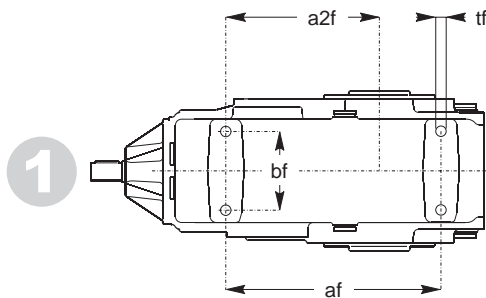
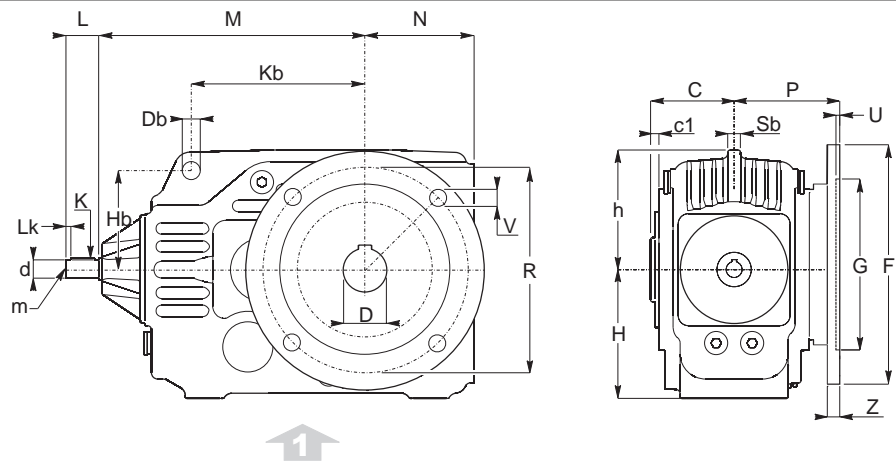
## ORF

80-100  
125-140



## ORF

80-100  
125-140





1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

| OR  | af  | a2f | bf  | tf  |  | C    | c1  | D<br>H7            | h   | H   | N     |  | Db | Kb  | Hb  | Sb |
|-----|-----|-----|-----|-----|--|------|-----|--------------------|-----|-----|-------|--|----|-----|-----|----|
| 80  | 175 | 125 | 64  | M10 |  | 65   | 6,5 | 32<br>(30)<br>(35) | 93  | 100 | 85,5  |  | 13 | 135 | 77  | 10 |
| 100 | 230 | 159 | 73  | M12 |  | 77,5 | 7,0 | 45<br>(40)<br>(50) | 113 | 120 | 105,5 |  | 13 | 170 | 95  | 13 |
| 125 | 300 | 210 | 88  | M14 |  | 90   | 9,0 | 55<br>(50)<br>(60) | 140 | 145 | 140,5 |  | 16 | 215 | 118 | 15 |
| 140 | 390 | 270 | 130 | M16 |  | 110  | 6,5 | 70<br>(60)         | 182 | 190 | 175,5 |  | 26 | 275 | 150 | 18 |

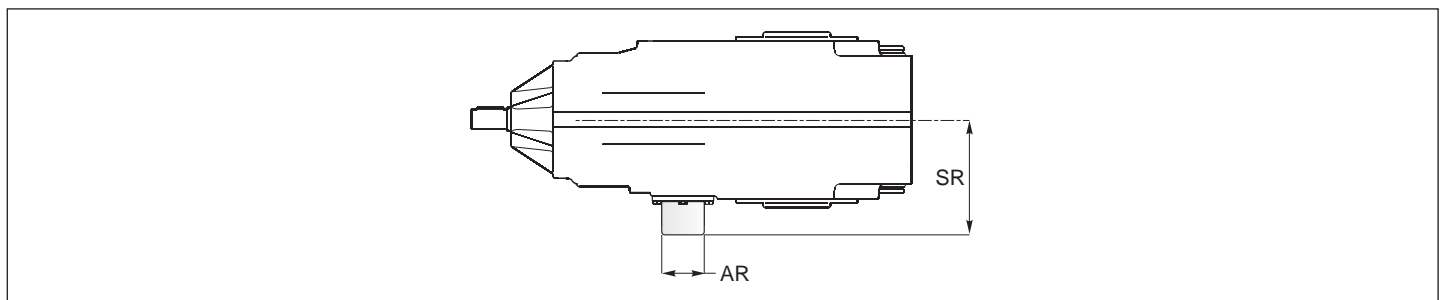
| OR  | Gp<br>H7 | Pp    | Rp  | Up | Vp  |  | F  |     | G<br>F8 | P   | R   | U   | V  | Z  |
|-----|----------|-------|-----|----|-----|--|----|-----|---------|-----|-----|-----|----|----|
| 80  | 90       | 58,5  | 105 | 3  | M8  |  | F1 | 200 | 130     | 100 | 165 | 4,5 | 11 | 11 |
| 100 | 110      | 70,5  | 125 | 3  | M8  |  | F1 | 250 | 180     | 125 | 215 | 5   | 13 | 14 |
| 125 | 135      | 81,0  | 150 | 3  | M10 |  | F1 | 300 | 230     | 150 | 265 | 5   | 15 | 16 |
| 140 | 170      | 103,5 | 200 | 4  | M12 |  | F1 | 350 | 250     | 180 | 300 | 6   | 17 | 25 |

| OR  | d     | m   | M   | K       | Lk | L  |
|-----|-------|-----|-----|---------|----|----|
| 80  | 19 j6 | M6  | 210 | 6x6x30  | 5  | 40 |
| 100 | 24 j6 | M8  | 260 | 8x7x40  | 5  | 50 |
| 125 | 28 j6 | M8  | 317 | 8x7x50  | 5  | 60 |
| 140 | 38 k6 | M10 | 400 | 10x8x70 | 5  | 80 |

Antiretro:

backstop device:

Ограничитель обратного хода:



|     | AR | SR    |
|-----|----|-------|
| 80  | 50 | 72    |
| 100 | 55 | 93,5  |
| 125 | 60 | 110   |
| 140 | 80 | 124,5 |



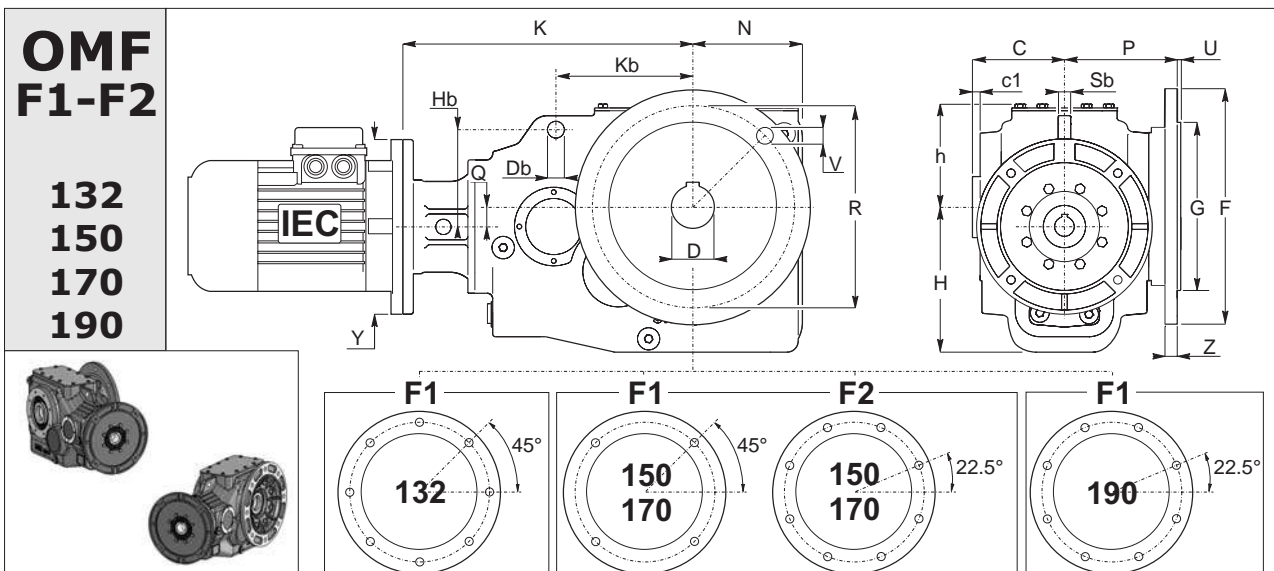
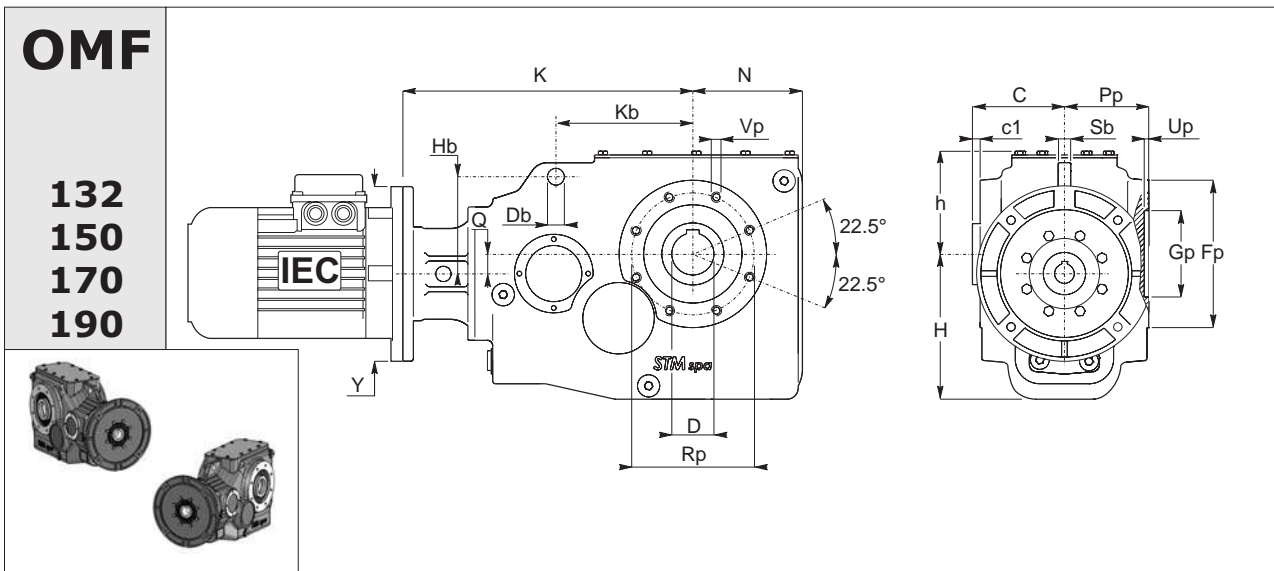
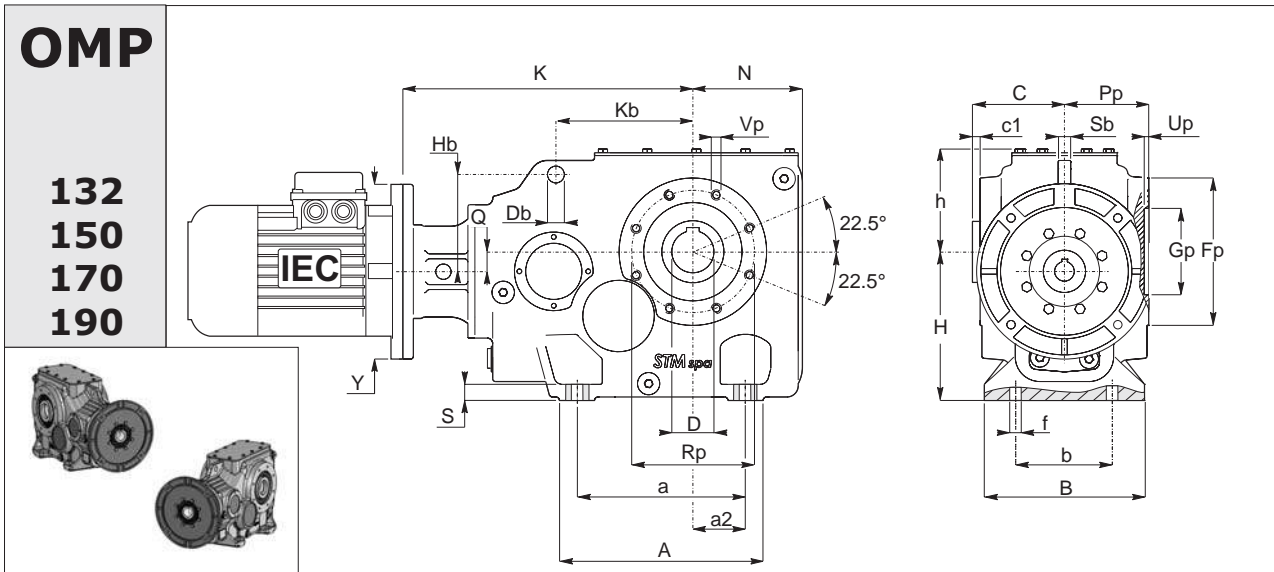
1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

Dimensioni riduttori  
Dimensions gearboxes  
Размеры редукторов

OM 132-150-170-190





1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

| OM  | a   | A   | a2  | b   | B   | C   | c1  | D<br>H7    | f  | h     | H   |     | N   | Q  | S  | Db | Kb  | Hb  | Sb |
|-----|-----|-----|-----|-----|-----|-----|-----|------------|----|-------|-----|-----|-----|----|----|----|-----|-----|----|
|     |     |     |     |     |     |     |     |            |    |       | OMP | OMF |     |    |    |    |     |     |    |
| 132 | 240 | 290 | 75  | 190 | 228 | 121 | 1   | 60<br>(70) | 22 | 147   | 212 | 207 | 156 | 28 | 23 | 24 | 195 | 138 | 18 |
| 150 | 270 | 325 | 90  | 210 | 255 | 137 | 4.5 | 70<br>(80) | 22 | 170   | 245 | 240 | 183 | 30 | 27 | 26 | 220 | 155 | 22 |
| 170 | 315 | 375 | 110 | 240 | 280 | 151 | 6   | 90         | 22 | 188   | 275 | 270 | 210 | 35 | 30 | 32 | 240 | 175 | 25 |
| 190 | 355 | 425 | 125 | 270 | 320 | 170 | 5   | 100        | 26 | 208.5 | 315 | 308 | 236 | 38 | 35 | 38 | 276 | 155 | 30 |

| OM  | Gp<br>H7 | Fp  | Pp    | Rp  | Up | Vp            | F  |     | G<br>g6 | P     | R   | U | V         | Z  |
|-----|----------|-----|-------|-----|----|---------------|----|-----|---------|-------|-----|---|-----------|----|
|     |          |     |       |     |    |               | F1 | F2  |         |       |     |   |           |    |
| 132 | 140      | 210 | 120   | 175 | 7  | N° 8 M12 x 24 | F1 | 350 | 250     | 160   | 300 | 5 | N° 8 φ 18 | 17 |
| 150 | 160      | 240 | 132.5 | 200 | 7  | N° 8 M14 x 28 | F1 | 400 | 300     | 174.5 | 350 | 5 | N°4 φ 18  | 18 |
|     |          |     |       |     |    |               | F2 | 450 | 350     | 174.5 | 400 | 5 | N°8 φ 19  | 18 |
| 170 | 180      | 275 | 145   | 225 | 7  | N°8 M16 x 32  | F1 | 400 | 300     | 183.5 | 350 | 5 | N°4 φ 18  | 18 |
|     |          |     |       |     |    |               | F2 | 450 | 350     | 183.5 | 400 | 5 | N°8 φ 18  | 25 |
| 190 | 200      | 310 | 165   | 250 | 7  | N°8 M18 x 36  | F1 | 550 | 450     | 221   | 500 | 5 | N°8 φ 18  | 25 |

| OM | IEC B5  | 132 |     | 150 |     | 170 |     | 190 |       |
|----|---------|-----|-----|-----|-----|-----|-----|-----|-------|
|    |         | Y   | K   | Y   | K   | Y   | K   | Y   | K     |
|    | 90      | 200 | 413 | -   | -   | -   | -   | -   | -     |
|    | 100-112 | 250 | 413 | 250 | 455 | 250 | 485 | -   | -     |
|    | 132     | 300 | 413 | 300 | 453 | 300 | 484 | 300 | 527.5 |
|    | 160-180 | 350 | 456 | 350 | 512 | 350 | 563 | 350 | 586.5 |
|    | 200     | -   | -   | 400 | 517 | 400 | 568 | 400 | 591.5 |
|    | 225     | -   | -   | -   | -   | 450 | 577 | 450 | 632.5 |
|    | 250-280 | -   | -   | -   | -   | -   | -   | 550 | 632.5 |

Le dimensioni K si riferiscono alle combinazioni albero/flangia B5 e B14, standard. Per le dimensioni relative a combinazioni albero/flangia arichiesta, contattare il ns. servizio tecnico.

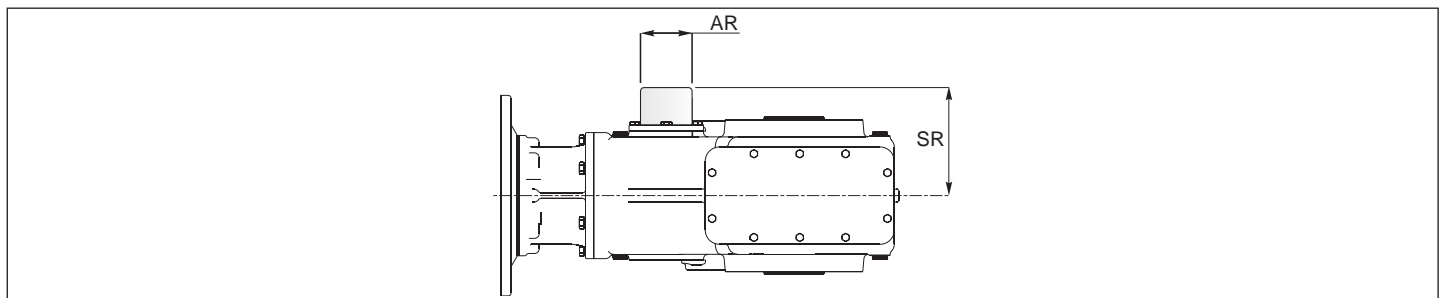
The K dimensions refer to the standard B5 and B14 shaft/flange combinations. As far as the dimensions of shaft/flange combinations on request are concerned, please contact our technical department.

Размер K приведен стандартных комбинаций вал/фланец типа B14 и B5. Для получения информации о нестандартных исполнениях обращайтесь в наш технический отдел.

Antiretro:

backstop device:

Ограничитель обратного хода:



|     | AR  | SR     |
|-----|-----|--------|
| 132 | 80  | 155    |
| 150 | 90  | 178.5  |
| 170 | 100 | 181.75 |
| 190 | 110 | 199    |





1.8 Dimensioni

1.8 Dimensions

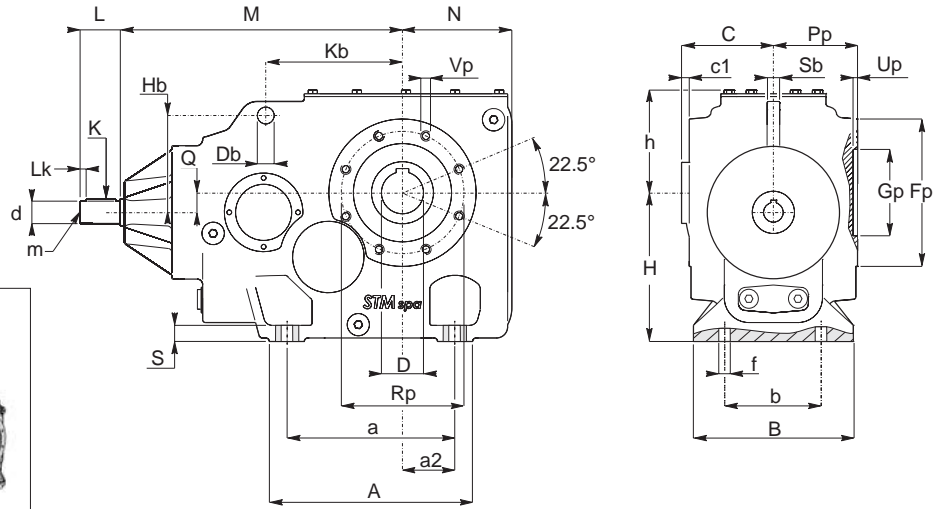
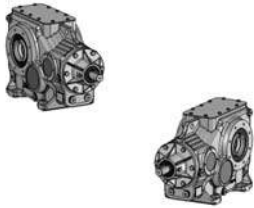
1.8 Размеры

Dimensioni riduttori  
Dimensions gearboxes  
Размеры редукторов

# OR 132-150-170-190

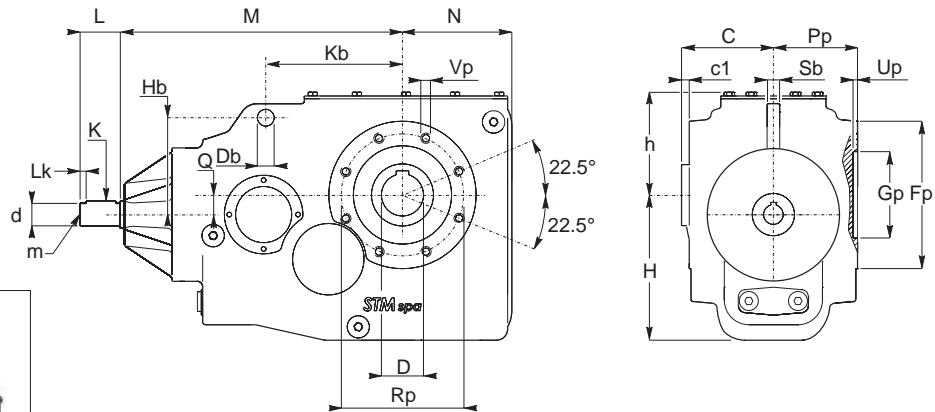
## ORP

132  
150  
170  
190



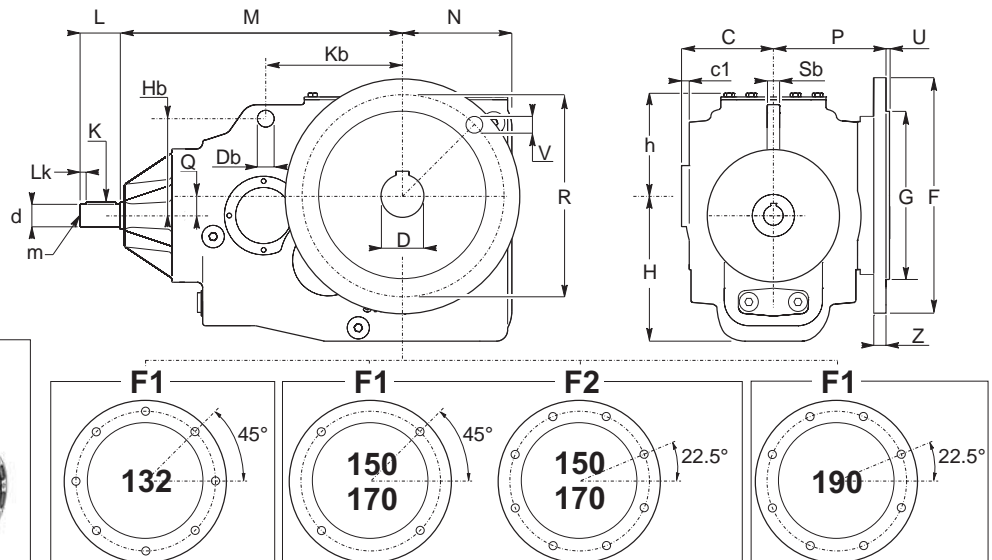
## ORF

132  
150  
170  
190



## ORF F1-F2

132  
150  
170  
190





1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

| OR  | a   | A   | a2  | b   | B   | C   | c1  | D<br>H7    | f  | h     | H   |     | N   | Q  | S  | Db | Kb  | Hb  | Sb |
|-----|-----|-----|-----|-----|-----|-----|-----|------------|----|-------|-----|-----|-----|----|----|----|-----|-----|----|
|     |     |     |     |     |     |     |     |            |    |       | ORP | ORF |     |    |    |    |     |     |    |
| 132 | 240 | 290 | 75  | 190 | 228 | 121 | 1   | 60<br>(70) | 22 | 147   | 212 | 207 | 156 | 28 | 23 | 24 | 195 | 138 | 18 |
| 150 | 270 | 325 | 90  | 210 | 255 | 137 | 4.5 | 70<br>(80) | 22 | 170   | 245 | 240 | 183 | 30 | 27 | 26 | 220 | 155 | 22 |
| 170 | 315 | 375 | 110 | 240 | 280 | 151 | 6   | 90         | 22 | 188   | 275 | 270 | 210 | 35 | 30 | 32 | 240 | 175 | 25 |
| 190 | 355 | 425 | 125 | 270 | 320 | 170 | 5   | 100        | 26 | 208.5 | 315 | 308 | 236 | 38 | 35 | 38 | 276 | 155 | 30 |

| OR  | Gp<br>H7 | Fp  | Pp    | Rp  | Up | Vp            | F  |     | G<br>g6 | P     | R   | U | V         | Z  |
|-----|----------|-----|-------|-----|----|---------------|----|-----|---------|-------|-----|---|-----------|----|
|     |          |     |       |     |    |               | F1 | F2  |         |       |     |   |           |    |
| 132 | 140      | 210 | 120   | 175 | 7  | N° 8 M12 x 24 | F1 | 350 | 250     | 160   | 300 | 5 | N° 8 φ 18 | 17 |
| 150 | 160      | 240 | 132.5 | 200 | 7  | N° 8 M14 x 28 | F1 | 400 | 300     | 174.5 | 350 | 5 | N°4 φ 18  | 18 |
|     |          |     |       |     |    |               | F2 | 450 | 350     | 174.5 | 400 | 5 | N°8 φ 19  | 18 |
| 170 | 180      | 275 | 145   | 225 | 7  | N°8 M16 x 32  | F1 | 400 | 300     | 183.5 | 350 | 5 | N°4 φ 18  | 18 |
|     |          |     |       |     |    |               | F2 | 450 | 350     | 183.5 | 400 | 5 | N°8 φ 18  | 25 |
| 190 | 200      | 310 | 165   | 250 | 7  | N°8 M18 x 36  | F1 | 550 | 450     | 221   | 500 | 5 | N°8 φ 18  | 25 |

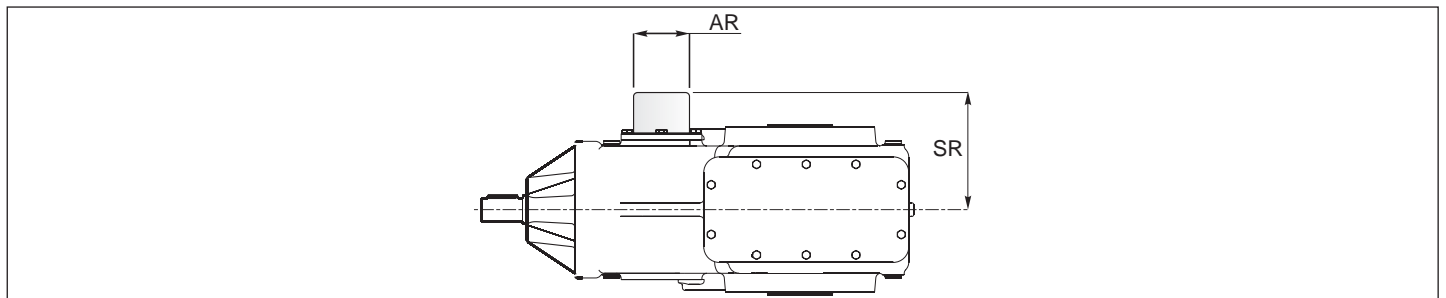
| OR  | d<br>j6 | m   | M   | K         | Lk | L   |
|-----|---------|-----|-----|-----------|----|-----|
| 132 | 32      | M10 | 390 | 10x8x50   | 5  | 60  |
| 150 | 42      | M12 | 445 | 12x8x70   | 5  | 80  |
| 170 | 48      | M12 | 495 | 14x9x90   | 5  | 100 |
| 190 | 60      | M16 | 550 | 18x11x100 | 10 | 120 |

\*Contattare il ns. servizio tecnico / Contact our technical dept / Свяжитесь с нашим техническим отделом

Antiretro:

backstop device:

Ограничитель обратного хода:



|     | AR  | SR     |
|-----|-----|--------|
| 132 | 80  | 155    |
| 150 | 90  | 178.5  |
| 170 | 100 | 181.75 |
| 190 | 110 | 199    |



**PARTICOLARE CORPO IN VERSIONE FLANGIATA**

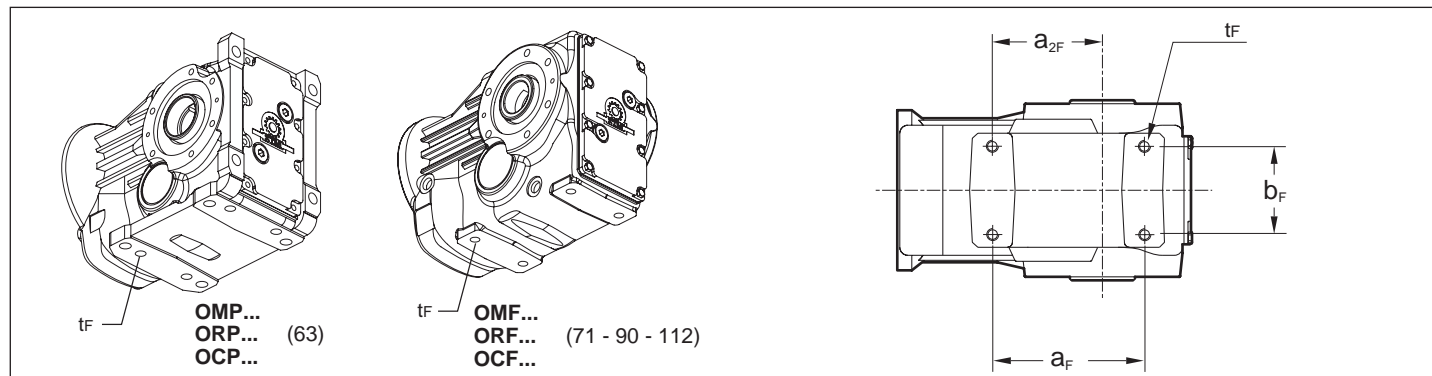
Per un fissaggio del riduttore si possono utilizzare anche I 4 fori "t<sub>F</sub>" nel piano inferiore del corpo flangiato con interasse X e Z.

**DETAIL OF THE FLANGED GEARCASE**

For the gearbox fixing also the 4 threads "t<sub>F</sub>" in the lower part of the flanged gearcase with dimensions X and Z can be used

**ОСОБЕННОСТИ ФЛАНЦЕВОГО ИСПОЛНЕНИЯ**

Четыре резьбовых отверстия "t<sub>F</sub>", в нижней части редуктора фланцевого исполнения с размерами X и Z могут быть использованы для его крепления.



|     | t <sub>F</sub> | b <sub>F</sub> | a <sub>F</sub> | a <sub>2F</sub> |
|-----|----------------|----------------|----------------|-----------------|
| 63  | N°4 M10 x 15   | 60             | 117            | 82              |
| 71  | N°4 M10 x 15   | 70             | 140            | 100             |
| 90  | N°4 M12 x 20   | 88             | 152            | 110             |
| 112 | N°4 M16 x 24   | 102            | 170            | 122             |

**PARTICOLARE DEI FORI "t" NELLA FLANGIA P**

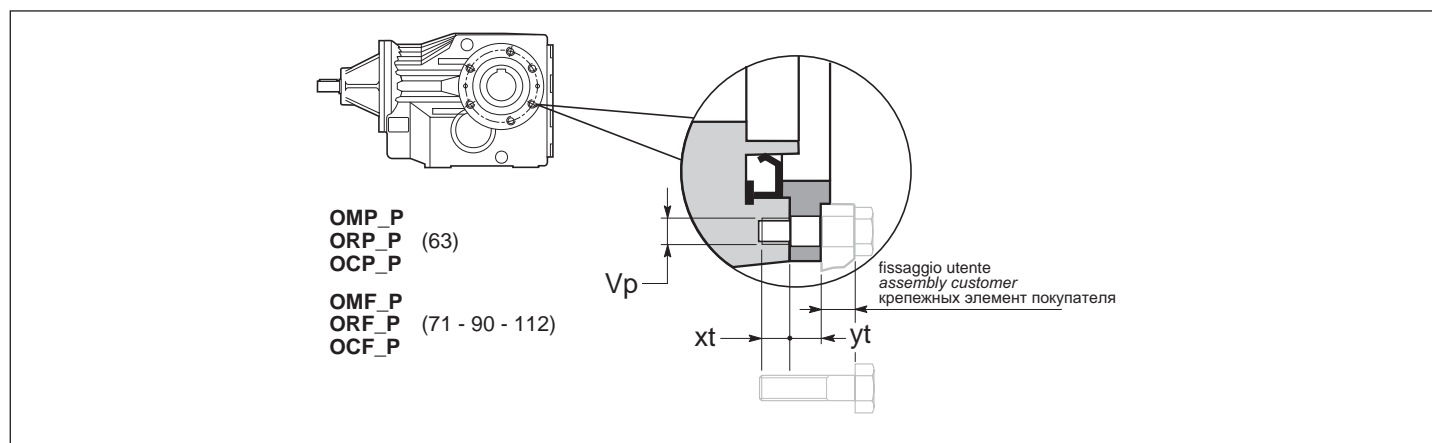
Per il fissaggio al riduttore con i fori "Vp" considerare la lunghezza delle viti adeguate, e che la quota "yt" non è filettata (vedi disegno).

**DETAIL "t" OF THE FLANGE P HOLES**

When P-flange is used please consider that the threads "Vp" are in gearcase and that distance "yt" does not have a thread (see drawing).

**ОСОБЕННОСТИ ОТВЕРСТИЙ P ФЛАНЦЕВ**

При использовании P фланцев необходимо учесть, что отверстие резьбой "Vp" имеет не нарезанную часть длиной "yt" (см.чертеж).



|     | Vp      | xt | yt   |
|-----|---------|----|------|
| 63  | N°6 M6  | 12 | 11,5 |
| 71  | N°6 M8  | 15 | 11   |
| 90  | N°6 M12 | 18 | 12   |
| 112 | N°6 M14 | 23 | 14   |

N.B.  
xt = profondità della parte filettata, utile per il fissaggio delle viti

NOTE.  
xt = thread length.

ПРИМЕЧАНИЕ.  
xt = Длина резьбы

ALBERI LENTI

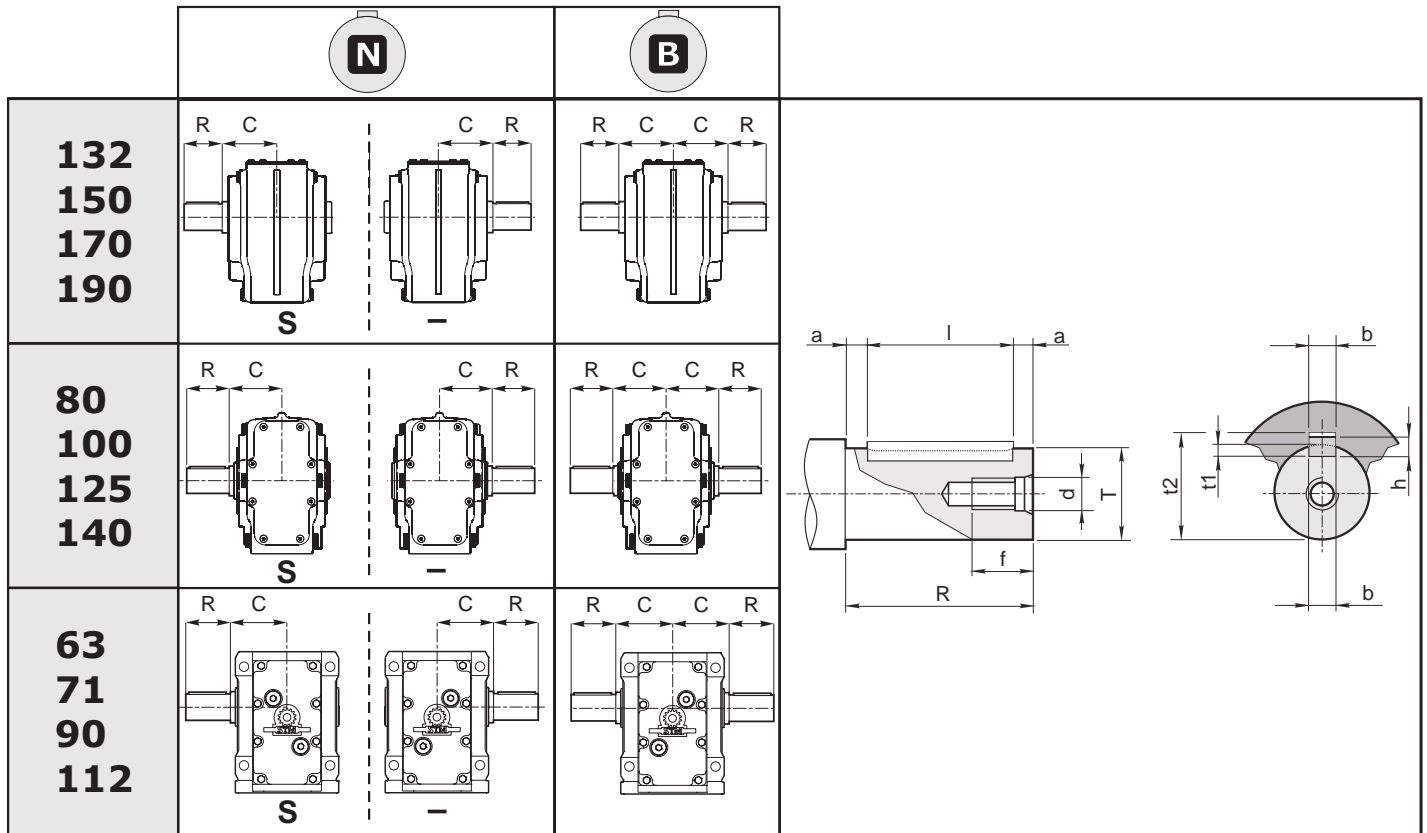
OUTPUT SHAFT

ВЫХОДНОЙ ВАЛ

Estremità d'albero uscita

Output shaft end

Исполнение выходного вала



|     | Ø Albero<br>Ø Shaft<br>Ø Вал |      | Foro fil. testa<br>Tapped hole<br>Отверстие в торце |    | Cava<br>Keyway<br>Шпонка |     |       | Estremità d'albero<br>Shaft end<br>Выход вала |     | Linguetta<br>Key<br>Шпонка |
|-----|------------------------------|------|---|----|--------------------------|-----|-------|---|-----|----------------------------|
|     | T                            | C    | d   | f  | b                        | t1  | t2    | R   | a   | bxhxl                      |
| 63  | 30 g6                        | 60   | M 10  | 25 | 8                        | 4   | 33.3  | 60  | 5   | 8X7X50                     |
| 71  | 35 g6                        | 75   | M 10  | 25 | 10                       | 5   | 38.3  | 70  | 5   | 10x8x60                    |
| 80  | 32 k6                        | 71   | M8  | 22 | 10                       | 5   | 35.3  | 60  | 5   | 10x8x50                    |
| 90  | 40 g6                        | 90   | M 10  | 25 | 12                       | 5   | 43.3  | 80  | 5   | 12x8x70                    |
| 100 | 45 g6                        | 77.5 | M 10  | 25 | 14                       | 5.5 | 48.8  | 90  | 5   | 14x9x80                    |
| 112 | 50 g6                        | 105  | M 12  | 32 | 14                       | 5.5 | 53.8  | 100   | 5   | 14x9x90                    |
| 125 | 55 g6                        | 90   | M 12  | 32 | 16                       | 6   | 59.3  | 110   | 5   | 16x10x100                  |
| 132 | 60 m6                        | 121  | M 12  | 35 | 18                       | 7   | 64.4  | 112   | 6   | 18x11x100                  |
|     | 70 m6                        |      | M 16  | 39 | 20                       | 7.5 | 74.9  | 125   | 7.5 | 20x12x110                  |
| 140 | 70 m6                        | 122  | M16   | 39 | 20                       | 7.5 | 74.9  | 125   | 7.5 | 20x12x110                  |
| 150 | 70 m6                        | 137  | M 16  | 39 | 20                       | 7.5 | 74.9  | 125   | 7.5 | 20x12x110                  |
|     | 80 m6                        |      | M 16  | 39 | 22                       | 9   | 85.4  | 140   | 7.5 | 22x14x125                  |
| 170 | 90 m6                        | 151  | M 16  | 39 | 25                       | 9   | 95.4  | 160   | 10  | 25x14x140                  |
| 190 | 100 m6                       | 170  | M 20  | 46 | 28                       | 10  | 106.4 | 180   | 10  | 28x16x160                  |



ALBERI LENTI

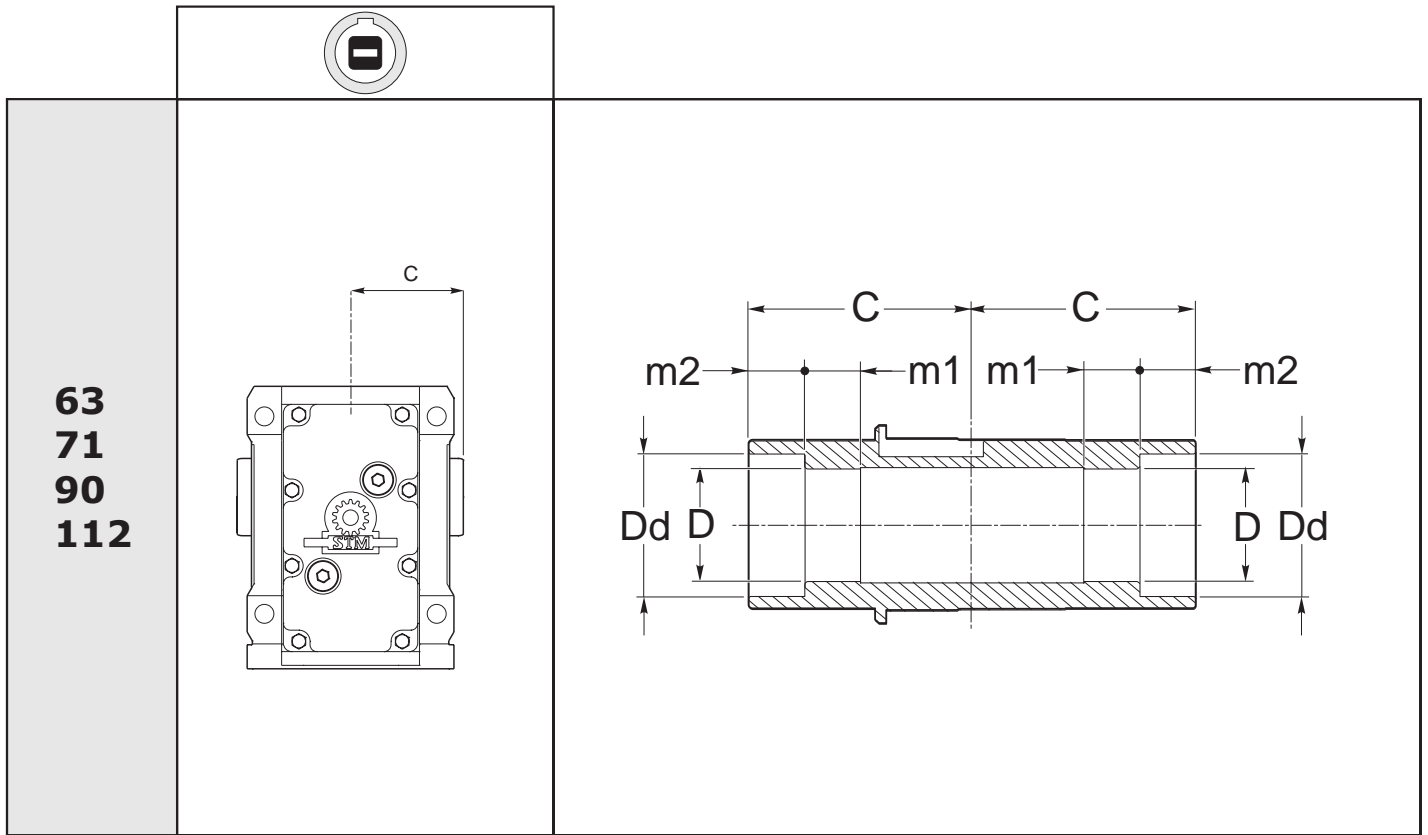
Albero lento cavo

OUTPUT SHAFT

Output shaft with keyway

ВЫХОДНОЙ ВАЛ

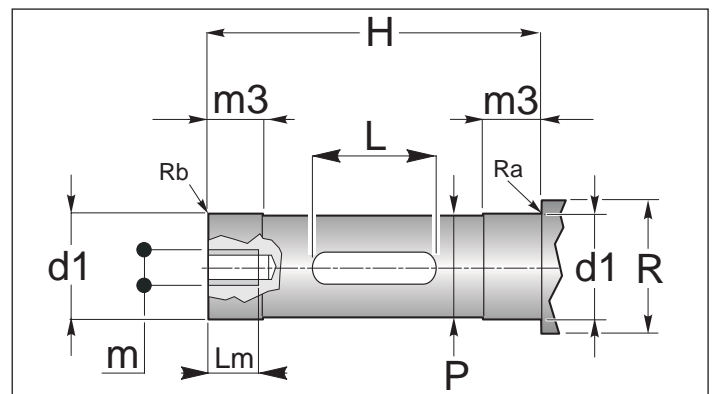
Полый вал с пазом под шпонку



|           | 63           | 71           | 90                   | 112  |
|-----------|--------------|--------------|----------------------|------|
| <b>C</b>  | 60           | 75           | 90                   | 105  |
| <b>D</b>  | 30           | 35           | 40                   | 50   |
| <b>H7</b> | (25)<br>(28) | (30)<br>(32) | (42)<br>(45)<br>(48) | (55) |
| <b>m1</b> | 15           | 30           | 35                   | 35   |
| <b>m2</b> | 15           | 15           | 20                   | 25   |
| <b>Dd</b> | 38           | 43           | 55                   | 61   |

Perno macchina / Customer shaft / Ответный вал

|            | d1<br>h6                   | m3 | Lm                 | m                       | H   | L<br>min | P                                  | R    | Ra | Rb |
|------------|----------------------------|----|--------------------|-------------------------|-----|----------|------------------------------------|------|----|----|
| <b>63</b>  | 30<br>(25)<br>(28)         | 20 | 25<br>(25)<br>(25) | M 10<br>(M 8)<br>(M 10) | 88  | 50       | 29.8<br>(24.8)<br>(27.8)           | 36   |    |    |
| <b>71</b>  | 35<br>(30)<br>(32)         | 35 | 25                 | M 10                    | 118 | 60       | 34.8<br>(29.8)<br>(31.8)           | 42.5 |    |    |
| <b>90</b>  | 40<br>(42)<br>(45)<br>(48) | 40 | 25                 | M 10                    | 138 | 90       | 39.8<br>(41.8)<br>(44.8)<br>(47.8) | 54.5 |    |    |
| <b>112</b> | 50<br>(55)                 | 35 | 32                 | M 12                    | 158 | 110      | 49.8<br>(54.8)                     | 60   |    |    |









ALBERI LENTI

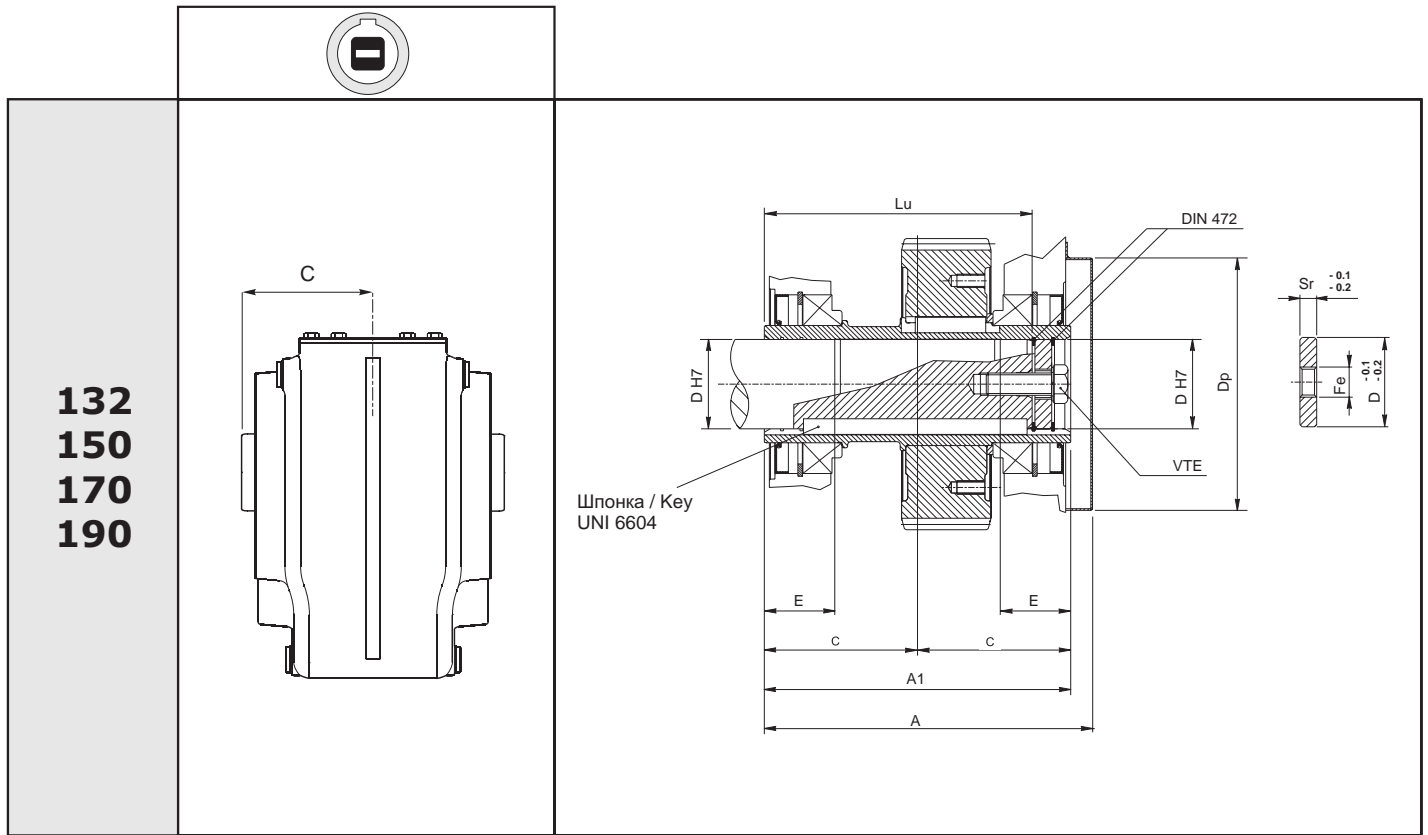
Albero lento cavo

OUTPUT SHAFT

Output shaft with keyway

ВЫХОДНОЙ ВАЛ

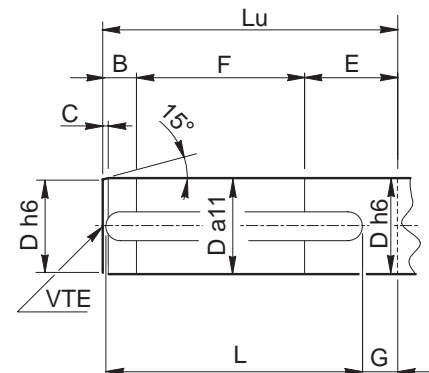
Полый вал с пазом под шпонку



|     | 132        | 150        | 170    | 190    |
|-----|------------|------------|--------|--------|
| A   | 269        | 302        | 332    | 379    |
| A1  | 242        | 274        | 302    | 340    |
| C   | 121        | 137        | 151    | 170    |
| D   | 60<br>(70) | 70<br>(80) | 90     | 100    |
| Dp  | 183        | 226        | 226    | 260    |
| E   | 56         | 63         | 70     | 80     |
| Lu  | 207.5      | 239.5      | 261    | 299    |
| Sr  | 15         | 15         | 18     | 18     |
| Fe  | M27        | M27        | M30    | M30    |
| VTE | M20x60     | M20x60     | M24x75 | M24x75 |

Albero Macchina / Machine shaft / Ответный вал

|     | B    | C   | D          | E  | F   | G  | L   | Lu    | VTE |
|-----|------|-----|------------|----|-----|----|-----|-------|-----|
| 132 | 26.5 | 4   | 60<br>(70) | 61 | 120 | 25 | 180 | 207.5 | M20 |
| 150 | 33.5 | 4.5 | 70<br>(80) | 68 | 138 | 36 | 200 | 239.5 | M20 |
| 170 | 36   | 5   | 90         | 77 | 148 | 37 | 220 | 261   | M24 |
| 190 | 44   | 5.5 | 100        | 85 | 170 | 43 | 250 | 299   | M24 |





## ALBERI LENTI

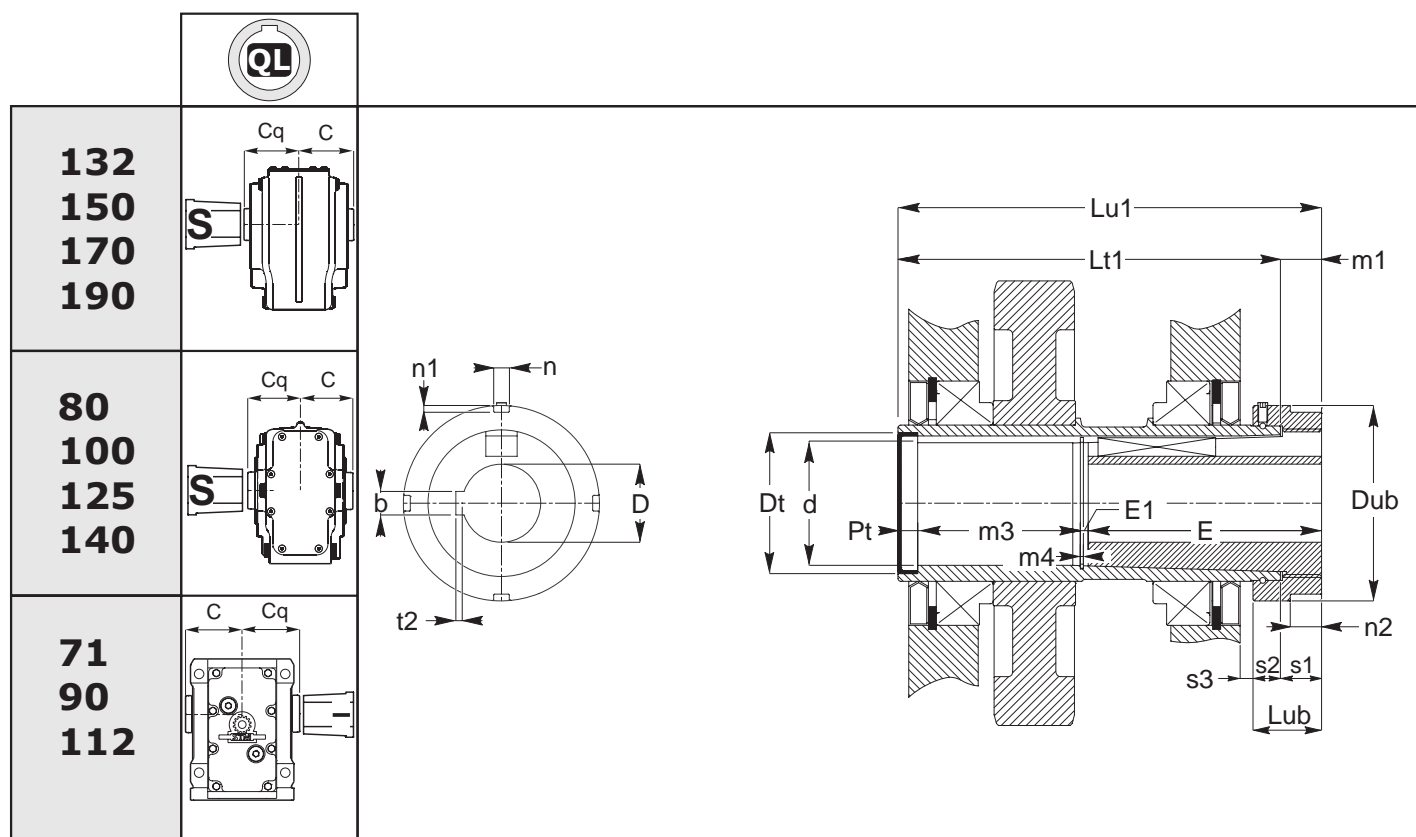
## OUTPUT SHAFT

## ВЫХОДНОЙ ВАЛ

Albero lento "Quick Locking"

Output shaft "Quick Locking"

Выходной вал "Quick Locking"



|                       | 71                | 80                | 90                              | 100                             | 112                             | 125                             | 132                              | 140                              | 150                              | 170                              | 190                             |
|-----------------------|-------------------|-------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|----------------------------------|----------------------------------|----------------------------------|----------------------------------|---------------------------------|
| <b>C</b>              | 75                | 65                | 90                              | 77,5                            | 105                             | 90                              | 121                              | 110                              | 137                              | 151                              | 170                             |
| <b>Cq</b>             | 111               | 101               | 126                             | 113,5                           | 141                             | 126                             | 157                              | 146                              | 173                              | 187                              | 206                             |
| <b>d</b>              | 35,2              | 35,2              | 49,2                            | 49,2                            | 54,2                            | 60,2                            | 70,2                             | 69,2                             | 80,2                             | 90,2                             | 100,2                           |
| <b>dt</b>             | 47                | 47                | 62                              | 62                              | 65                              | 72                              | 85                               | 85                               | 100                              | 110                              | 120                             |
| <b>Dub</b>            | 70                | 70                | 85                              | 85                              | 90                              | 100                             | 105                              | 115                              | 120                              | 135                              | 145                             |
| <b>E</b>              | 91                | 91                | 121                             | 121                             | 131                             | 131                             | 141                              | 141                              | 161                              | 181                              | 201                             |
| <b>E1</b>             | 3,5               | 3,5               | 3,5                             | 3,5                             | 3,5                             | 3,5                             | 4,2                              | 4,2                              | 4,2                              | 4,2                              | 5,2                             |
| <b>Lt1</b>            | 165               | 145               | 195                             | 170                             | 225                             | 195                             | 257                              | 235                              | 289                              | 317                              | 355                             |
| <b>Lu1</b>            | 186               | 166               | 216                             | 191                             | 246                             | 216                             | 278                              | 256                              | 310                              | 338                              | 376                             |
| <b>Lub</b>            | 35                | 35                | 35                              | 35                              | 35                              | 35                              | 35                               | 35                               | 35                               | 35                               | 35                              |
| <b>m1</b>             | 21                | 21                | 21                              | 21                              | 21                              | 21                              | 21                               | 21                               | 21                               | 21                               | 21                              |
| <b>m3</b>             | 84,5              | 64,5              | 83,5                            | 58,5                            | 101,5                           | 71,5                            | 120,8                            | 98,8                             | 132,8                            | 140,8                            | 157,8                           |
| <b>m4</b>             | 1,7               | 1,7               | 1,7                             | 1,7                             | 1,7                             | 1,7                             | 2,2                              | 2,2                              | 2,2                              | 2,2                              | 2,7                             |
| <b>n2</b>             | 15                | 15                | 15,5                            | 15,5                            | 15,5                            | 16                              | 16                               | 16                               | 17                               | 17                               | 17                              |
| <b>s1</b>             | 21                | 21                | 21                              | 21                              | 21                              | 21                              | 21                               | 21                               | 21                               | 21                               | 21                              |
| <b>s2</b>             | 14                | 14                | 14                              | 14                              | 14                              | 14                              | 14                               | 14                               | 14                               | 14                               | 14                              |
| <b>s3</b>             | 8                 | 4,5               | 8                               | 5                               | 8,5                             | 6,5                             | 10                               | 6                                | 13                               | 17                               | 15                              |
| <b>b</b>              | 6<br>8<br>8       | 6<br>8<br>8       | 8<br>8<br>10<br>12<br>14        | 8<br>8<br>10<br>12<br>14        | 8<br>10<br>12<br>14<br>14       | 10<br>12<br>14<br>14<br>16      | 12<br>14<br>14<br>16<br>16<br>18 | 12<br>14<br>14<br>16<br>16<br>18 | 14<br>14<br>16<br>18<br>18<br>20 | 16<br>18<br>18<br>20<br>20<br>22 | 20<br>20<br>22<br>22<br>25      |
| <b>D</b><br><b>H7</b> | 20<br>25<br>30    | 20<br>25<br>30    | 25<br>30<br>35<br>40<br>45      | 25<br>30<br>35<br>40<br>45      | 30<br>35<br>40<br>45<br>50      | 35<br>40<br>45<br>50<br>55      | 40<br>45<br>50<br>55<br>60       | 40<br>45<br>50<br>55<br>60       | 45<br>50<br>55<br>60<br>65<br>70 | 55<br>60<br>65<br>70<br>75<br>80 | 70<br>75<br>80<br>85<br>90      |
| <b>n</b>              | 6                 | 6                 | 7                               | 7                               | 7                               | 8                               | 8                                | 8                                | 10                               | 10                               | 10                              |
| <b>n1</b>             | 2,5               | 2,5               | 3                               | 3                               | 3                               | 3,5                             | 3,5                              | 3,5                              | 4                                | 4                                | 4                               |
| <b>t2</b>             | 1,8<br>2,3<br>2,3 | 1,8<br>2,3<br>2,3 | 2,3<br>2,3<br>2,8<br>2,8<br>2,8 | 2,3<br>2,3<br>2,8<br>2,8<br>2,8 | 2,3<br>2,8<br>2,8<br>2,8<br>2,8 | 2,8<br>2,8<br>2,8<br>2,8<br>3,3 | 2,8<br>2,8<br>2,8<br>3,3<br>3,3  | 2,8<br>2,8<br>2,8<br>3,3<br>3,3  | 2,8<br>2,8<br>3,3<br>3,3<br>3,3  | 3,3<br>3,3<br>3,3<br>3,3<br>3,8  | 3,3<br>3,3<br>3,8<br>3,8<br>3,8 |



**ALBERI LENTI**

**OUTPUT SHAFT**

**ВЫХОДНОЙ ВАЛ**

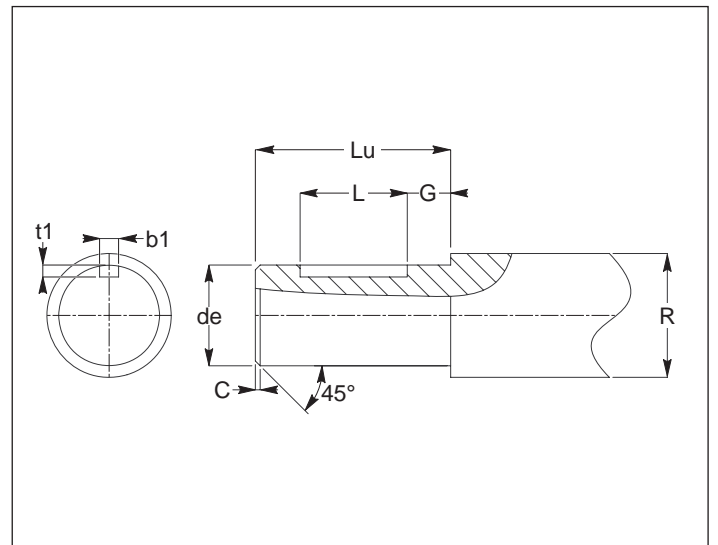
Albero lento "Quick Locking"

Output shaft "Quick Locking"

Выходной вал "Quick Locking"

Perno macchina / Customer shaft / Maschinachse

|            | <b>b1</b> | <b>C</b> | <b>de h6</b> | <b>G</b> | <b>L</b> | <b>Lu</b> | <b>R</b> | <b>t1</b> |
|------------|-----------|----------|--------------|----------|----------|-----------|----------|-----------|
| <b>71</b>  | 6         | 1        | (20)         | 10       | 40       | 90        | 5        | 2,5       |
|            | 8         |          | (25)         | 50       | 3        |           |          |           |
|            | 8         |          | (30)         | 60       | 3        |           |          |           |
| <b>80</b>  | 6         | 1        | (20)         | 10       | 40       | 90        | 5        | 2,5       |
|            | 8         |          | (25)         | 50       | 3        |           |          |           |
|            | 8         |          | (30)         | 60       | 3        |           |          |           |
| <b>90</b>  | 8         | 1.5      | (25)         | 10       | 50       | 120       | 5        | 3         |
|            | 8         |          | (30)         | 10       | 60       |           |          | 3         |
|            | 10        |          | (35)         | 10       | 70       |           |          | 3,5       |
|            | 12        |          | (40)         | 5        | 80       |           |          | 3,5       |
|            | 14        |          | (45)         | 5        | 90       |           |          | 3,5       |
| <b>100</b> | 8         | 1.5      | (25)         | 10       | 50       | 120       | 5        | 3         |
|            | 8         |          | (30)         | 10       | 60       |           |          | 3         |
|            | 10        |          | (35)         | 10       | 70       |           |          | 3,5       |
|            | 12        |          | (40)         | 5        | 80       |           |          | 3,5       |
|            | 14        |          | (45)         | 5        | 90       |           |          | 3,5       |
| <b>112</b> | 8         | 1.5      | (30)         | 10       | 60       | 130       | 5        | 3         |
|            | 10        |          | (35)         | 10       | 70       |           |          | 3,5       |
|            | 12        |          | (40)         | 10       | 80       |           |          | 3,5       |
|            | 14        |          | (45)         | 5        | 90       |           |          | 3,5       |
|            | 14        |          | (50)         | 5        | 100      |           |          | 3,5       |
| <b>125</b> | 10        | 1.5      | (35)         | 10       | 70       | 130       | 5        | 3,5       |
|            | 12        |          | (40)         | 10       | 80       |           |          | 3,5       |
|            | 14        |          | (45)         | 10       | 90       |           |          | 3,5       |
|            | 14        |          | (50)         | 5        | 100      |           |          | 3,5       |
|            | 16        |          | (55)         | 5        | 100      |           |          | 4         |
| <b>132</b> | 12        | 1.5      | (40)         | 10       | 80       | 140       | 7.5      | 3,5       |
|            | 14        |          | (45)         | 10       | 90       |           |          | 3,5       |
|            | 14        |          | (50)         | 10       | 100      |           |          | 3,5       |
|            | 16        |          | (55)         | 5        | 100      |           |          | 4         |
|            | 18        |          | (60)         | 5        | 120      |           |          | 4         |
| <b>140</b> | 12        | 1.5      | (40)         | 10       | 80       | 140       | 7.5      | 3,5       |
|            | 14        |          | (45)         | 10       | 90       |           |          | 3,5       |
|            | 14        |          | (50)         | 10       | 100      |           |          | 3,5       |
|            | 16        |          | (55)         | 5        | 100      |           |          | 4         |
|            | 18        |          | (60)         | 5        | 120      |           |          | 4         |
| <b>150</b> | 14        | 2        | (45)         | 10       | 90       | 160       | 7.5      | 3,5       |
|            | 14        |          | (50)         | 10       | 100      |           |          | 3,5       |
|            | 16        |          | (55)         | 10       | 100      |           |          | 4         |
|            | 18        |          | (60)         | 5        | 120      |           |          | 4         |
|            | 18        |          | (65)         | 5        | 120      |           |          | 4         |
| <b>170</b> | 16        | 2        | (55)         | 10       | 100      | 180       | 7.5      | 4         |
|            | 18        |          | (60)         | 10       | 120      |           |          | 4         |
|            | 18        |          | (65)         | 10       | 120      |           |          | 4         |
|            | 20        |          | (70)         | 5        | 120      |           |          | 5         |
|            | 20        |          | (75)         | 5        | 150      |           |          | 5         |
| <b>190</b> | 20        | 2        | (70)         | 10       | 120      | 200       | 10       | 5         |
|            | 20        |          | (75)         | 10       | 150      |           |          | 5         |
|            | 22        |          | (80)         | 10       | 150      |           |          | 5,5       |
|            | 22        |          | (85)         | 5        | 170      |           |          | 5,5       |
|            | 25        |          | (90)         | 5        | 170      |           |          | 5,5       |





**ALBERI LENTI**

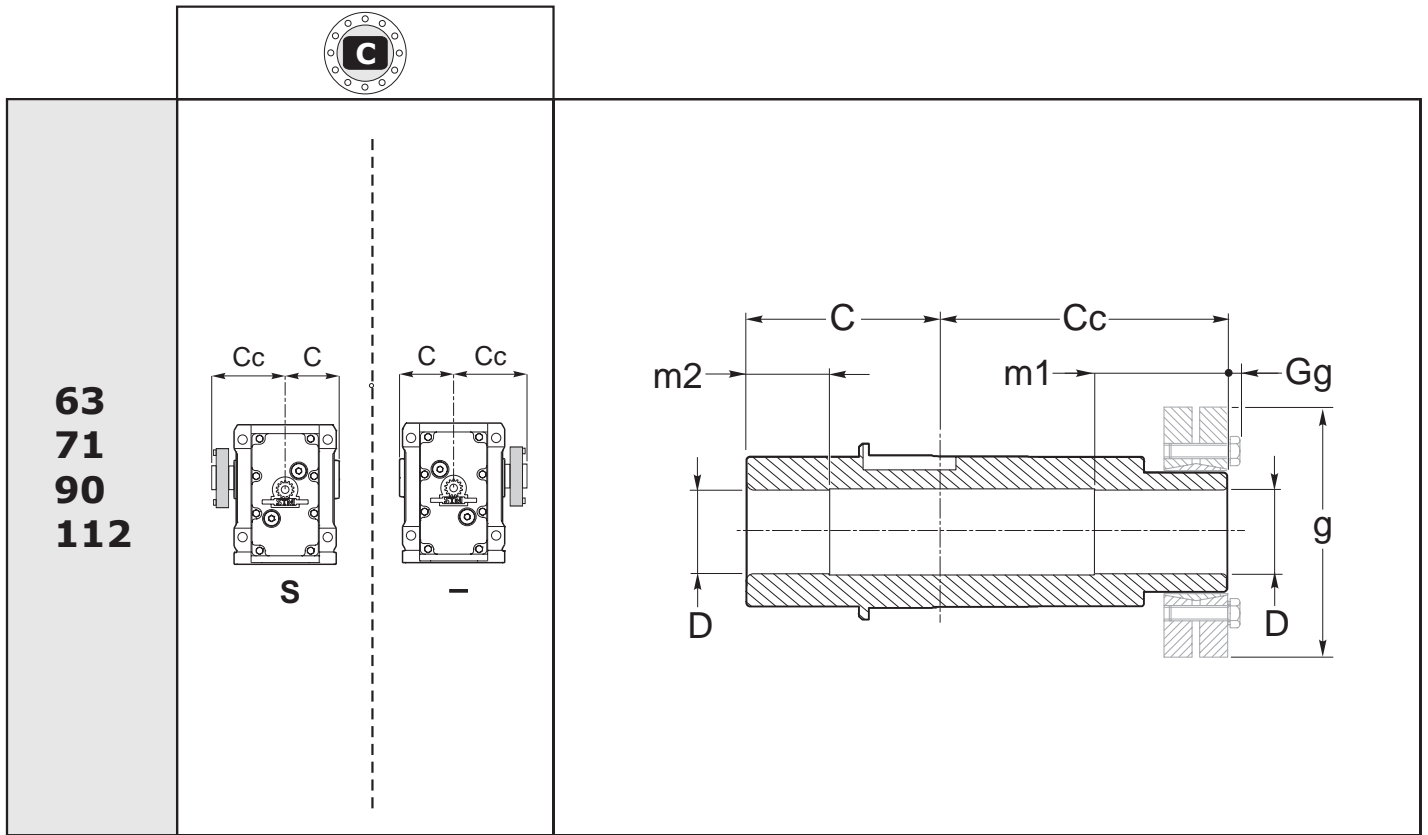
**OUTPUT SHAFT**

**ВЫХОДНОЙ ВАЛ**

Albero con calettatore

Output shaft with shrink disc

Полый вал со стяжной муфтой

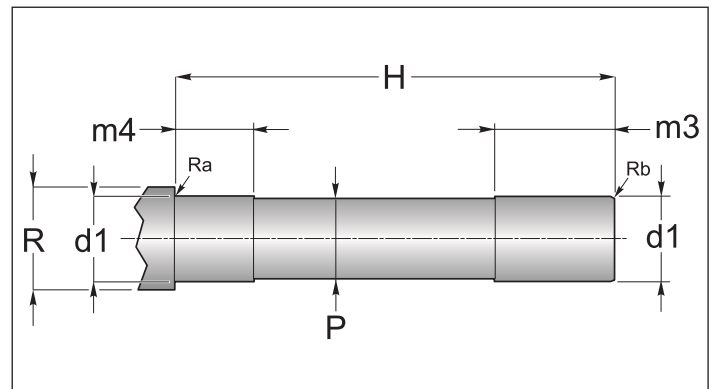


**63  
71  
90  
112**

|                 | <b>63</b> | <b>71</b> | <b>90</b> | <b>112</b> |
|-----------------|-----------|-----------|-----------|------------|
| <b>C</b>        | 60        | 75        | 90        | 105        |
| <b>Cc</b>       | 85        | 100       | 120       | 140        |
| <b>D<br/>H7</b> | 30        | 35        | 40        | 50         |
| <b>m1</b>       | 40        | 40        | 50        | 55         |
| <b>m2</b>       | 25        | 25        | 30        | 40         |
| <b>g</b>        | 72        | 80        | 90        | 110        |
| <b>Gg</b>       | 4         | 4         | 6         | 1          |

Perno macchina / Customer shaft / Ответный вал

|            | <b>d1<br/>h6</b> | <b>H</b> | <b>m3</b> | <b>m4</b> | <b>P</b> | <b>R</b> | <b>Ra</b> | <b>Rb</b> |
|------------|------------------|----------|-----------|-----------|----------|----------|-----------|-----------|
| <b>63</b>  | 30               | 145      | 45        | 30        | 29.8     | 36       |           |           |
| <b>71</b>  | 35               | 175      | 45        | 30        | 34.8     | 42.5     |           |           |
| <b>90</b>  | 40               | 210      | 55        | 35        | 39.8     | 54.5     |           |           |
| <b>112</b> | 50               | 245      | 60        | 45        | 49.8     | 60       |           |           |





ALBERI LENTI

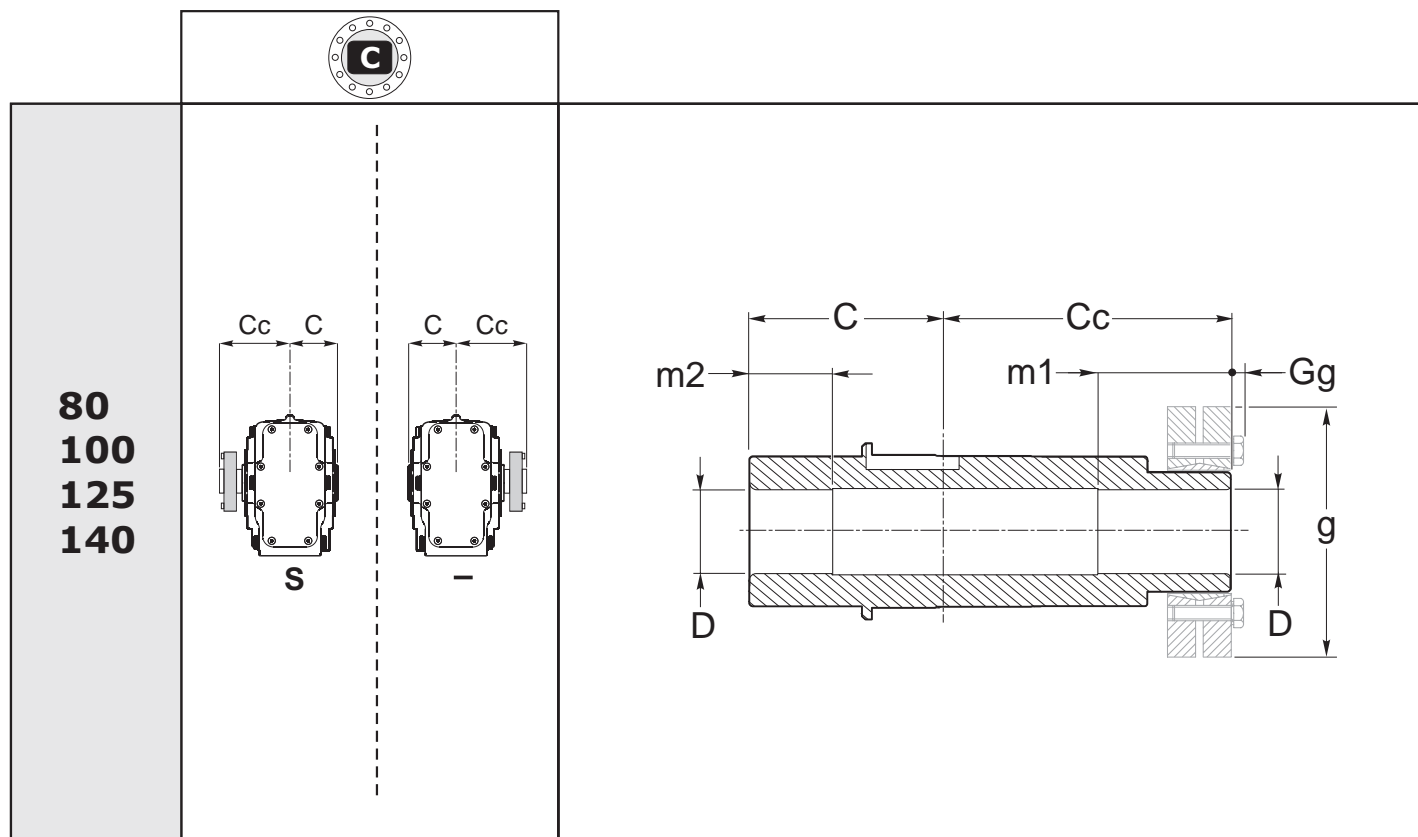
OUTPUT SHAFT

ВЫХОДНОЙ ВАЛ

Albero con calettatore

Output shaft with shrink disc

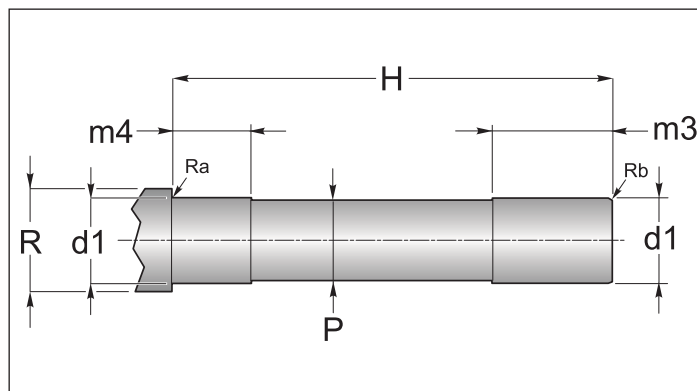
Полый вал со стяжной муфтой



|         | 80 | 100   | 125 | 140 |
|---------|----|-------|-----|-----|
| C       | 65 | 77,5  | 90  | 110 |
| Cc      | 95 | 107.5 | 125 | 154 |
| D<br>H7 | 35 | 45    | 55  | 70  |
| m1      | 40 | 50    | 60  | 70  |
| m2      | 30 | 30    | 50  | 60  |
| g       | 80 | 100   | 115 | 155 |
| Gg      | -  | 4     | 4   | -   |

Perno macchina / Customer shaft / Ответный вал

|     | d1<br>h6 | H   | m3 | m4 | P    | R  | Ra | Rb |
|-----|----------|-----|----|----|------|----|----|----|
| 80  |          |     |    |    | *    |    |    |    |
| 100 | 45       | 185 | 55 | 35 | 44.8 | 55 |    |    |
| 125 | 55       | 215 | 65 | 55 | 54.8 | 65 |    |    |
| 140 |          |     |    |    | *    |    |    |    |



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ALBERI LENTI

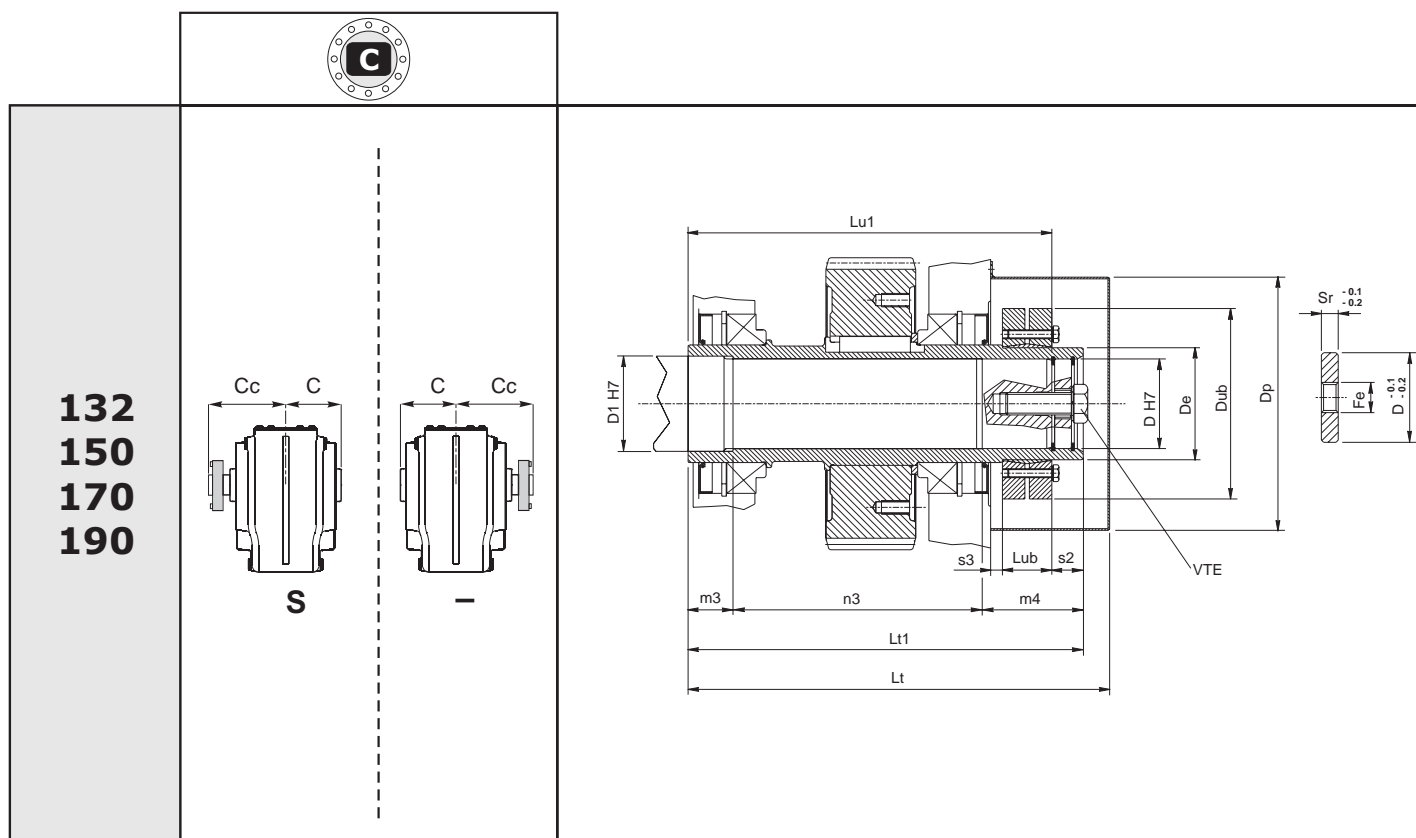
OUTPUT SHAFT

ВЫХОДНОЙ ВАЛ

Albero con calettatore

Output shaft with shrink disc

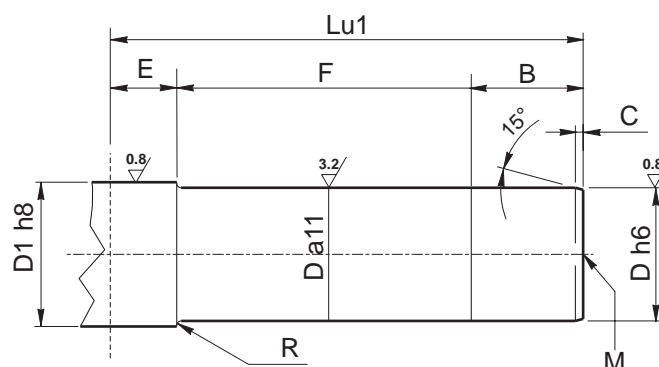
Полый вал со стяжной муфтой



|     | 132    |          | 150    |          | 170    |     | 190    |     |
|-----|--------|----------|--------|----------|--------|-----|--------|-----|
| Lt  | 334.5  |          | 375.5  |          | 405.5  |     | 452.5  |     |
| Lt1 | 313    |          | 352    |          | 397    |     | 436    |     |
| m3  | 35     |          | 40     |          | 45     |     | 50     |     |
| n3  | 198    |          | 222    |          | 252    |     | 276    |     |
| m4  | 80     |          | 90     |          | 100    |     | 110    |     |
| Lu1 | 286    |          | 324    |          | 364    |     | 402    |     |
| Dp  | 183    |          | 226    |          | 226    |     | 260    |     |
| Dub | 145    | 155      | 155    | 170      | 215    | 215 | 215    | 215 |
| Lub | 32.5   | 39       | 39     | 44       | 54     | 54  | 54     | 54  |
| s2  | 30     | 27       | 30     | 28       | 33     | 34  | 34     | 34  |
| C   | 121    |          | 137    |          | 151    |     | 170    |     |
| Cc  | 192    |          | 215    |          | 246    |     | 266    |     |
| D   | 60     | 70 (opz) | 70     | 80 (opz) | 90     | 90  | 100    | 100 |
| D1  | 65     | 75       | 85     | 85       | 95     | 95  | 110    | 110 |
| De  | 80     | 90       | 90     | 100      | 120    | 120 | 130    | 130 |
| Sr  | 15     |          | 15     |          | 18     |     | 18     |     |
| Fe  | M27    |          | M27    |          | M30    |     | M30    |     |
| VTE | M20x60 |          | M20x60 |          | M24x75 |     | M24x75 |     |

Perno macchina / Customer shaft / Ответный вал

|     | 132     | 150     | 170 | 190 |
|-----|---------|---------|-----|-----|
| B   | 58      | 67      | 72  | 81  |
| C   | 4       | 4.5     | 5   | 5.5 |
| D   | 60 (70) | 70 (80) | 90  | 100 |
| D1  | 75 (85) | 85 (95) | 95  | 110 |
| E   | 30      | 32      | 35  | 40  |
| F   | 198     | 225     | 257 | 281 |
| Lu1 | 286     | 324     | 364 | 402 |
| M   | M20     | M20     | M24 | M24 |
| R   | 2.2     | 2.5     | 2.5 | 3   |







ALBERI LENTI

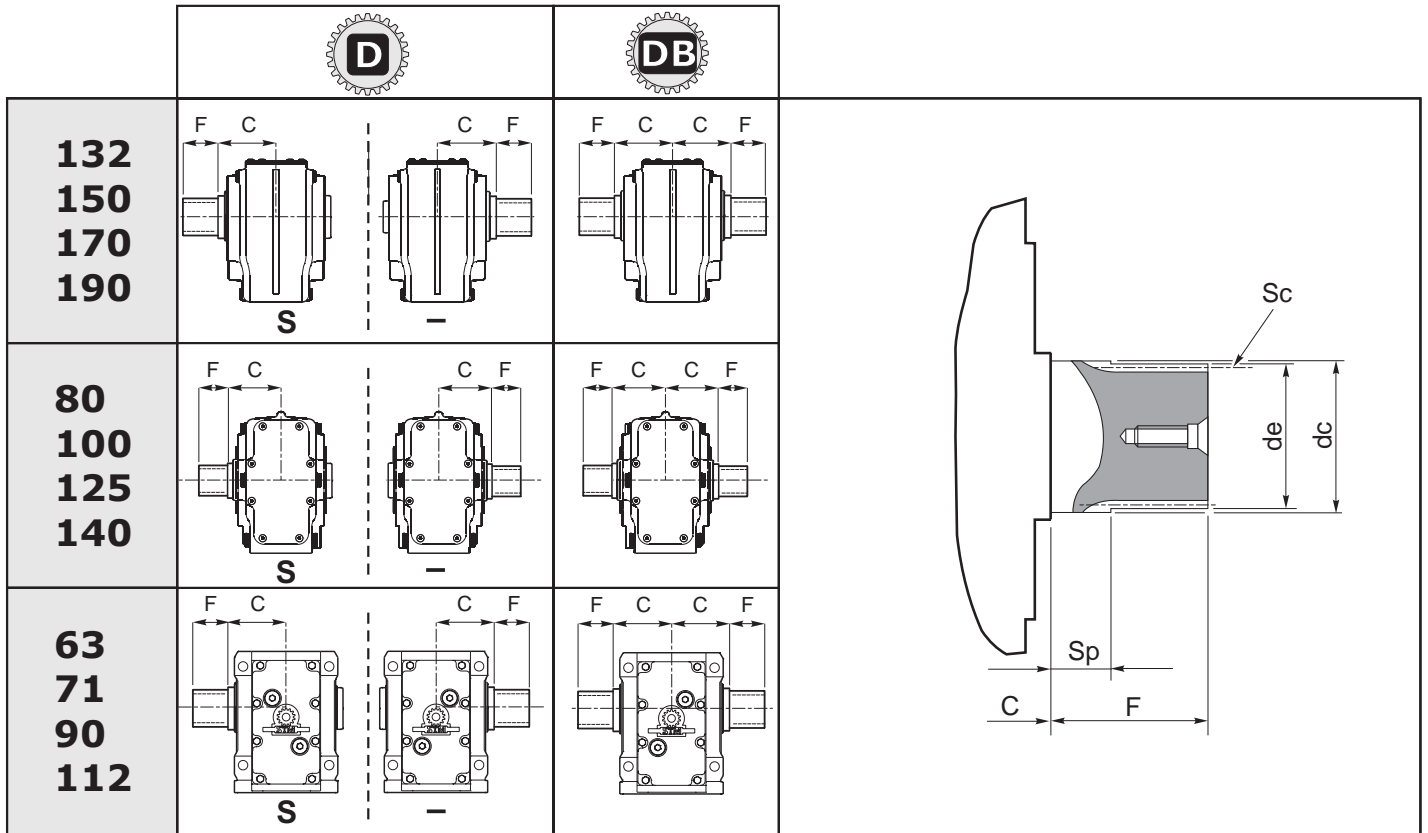
OUTPUT SHAFT

ВЫХОДНОЙ ВАЛ

Estremità albero lento scanalato senza flangia brocciata

Spined output shaft without broached flange

Шлицевой вал



|     | C    | de<br>(h10) | F  | Profilo scanalato / Spined profile / Профиль шлицев |    |      |          |            |    |
|-----|------|-------------|----|---|----|------|----------|------------|----|
|     |      |             |    | Sc  | Z  | mn   | $\alpha$ | dc<br>(f7) | Sp |
| 63  | 60   | *           |    | 28 x 25<br>DIN 5482                                 |    |      |          |            |    |
| 71  | 75   |             |    | 35 x 31<br>DIN 5482                                 |    |      |          |            |    |
| 80  | 71   |             |    | 40 x 36<br>DIN 5482                                 |    |      |          |            |    |
| 90  | 90   |             |    | 40 x 36<br>DIN 5482                                 |    |      |          |            |    |
| 100 | 77.5 |             |    | 58 x 53<br>DIN 5482                                 |    |      |          |            |    |
| 112 | 105  |             |    | 50 x 45<br>DIN 5482                                 |    |      |          |            |    |
| 125 | 90   |             |    | 70 x 64<br>DIN 5482                                 |    |      |          |            |    |
| 132 | 121  | 69.3        | 70 | FIAT 70   | 26 | 2.58 | 30°      | 70         | 25 |
| 140 | 122  | 69.3        | 70 | FIAT 70   | 26 | 2.58 | 30°      | 70         | 25 |
| 150 | 137  | 79.3        | 70 | FIAT 80   | 27 | 2.82 | 30°      | 80         | 20 |
| 170 | 151  | 94.3        | 75 | FIAT 95   | 31 | 2.97 | 30°      | 95         | 25 |
| 190 | 170  | 104.4       | 80 | D. 105<br>DIN 5480                                  | 34 | 3    | 30°      | 106        | 25 |

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ALBERI LENTI

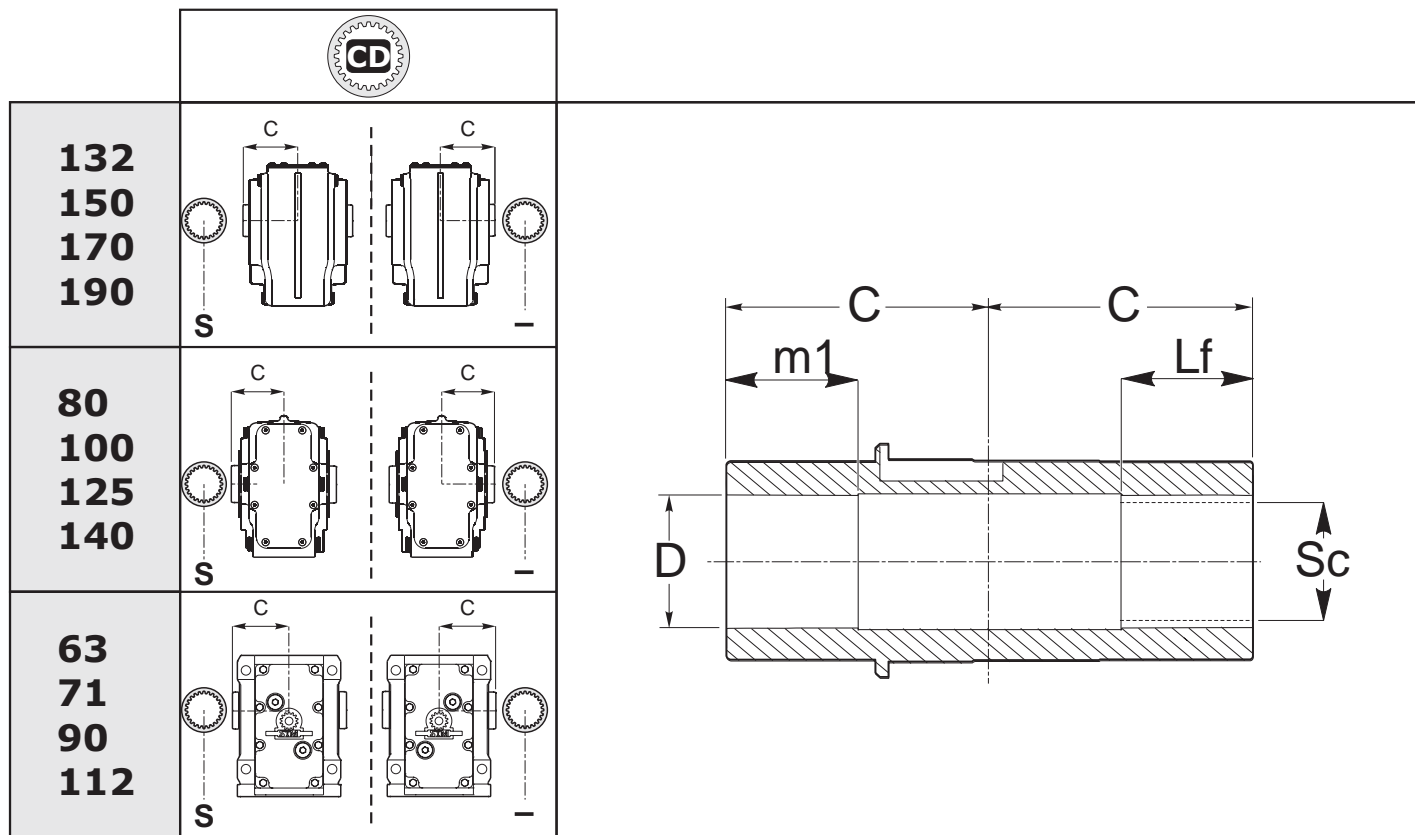
OUTPUT SHAFT

ВЫХОДНОЙ ВАЛ

Albero lento cavo scanalato

Spined hollow shaft

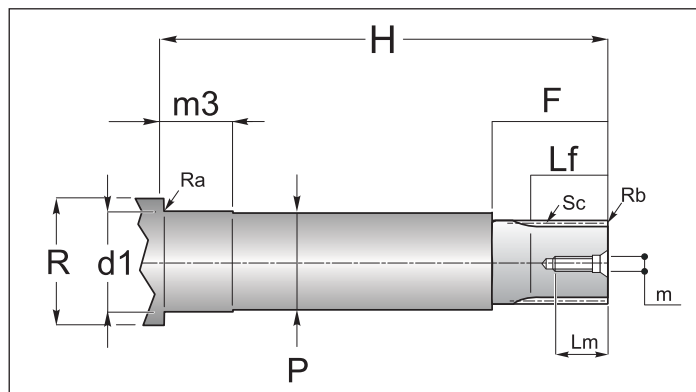
Полый шлицевой вал



|                | 63                  | 71                  | 80                  | 90                  | 100                 | 112                 | 125                 | 132                 | 140                 | 150                 | 170                 | 190                  |
|----------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|----------------------|
| <b>C</b>       | 60                  | 75                  | 65                  | 90                  | 77.5                | 105                 | 90                  | 121                 | 110                 | 137                 | 151                 | 170                  |
| <b>D</b><br>H7 | *                   | 37                  | *                   | 45                  | *                   | 55                  | *                   | 72                  | *                   | 82                  | 92                  | 102                  |
| <b>m1</b>      |                     | 40                  |                     | 55                  |                     | 60                  |                     | 70                  |                     | 90                  | 90                  | 110                  |
| <b>Lf</b>      |                     | 45                  |                     | 55                  |                     | 65                  |                     | 70                  |                     | 90                  | 90                  | 110                  |
| <b>Sc</b>      | 28 x 25<br>DIN 5482 | 35 x 31<br>DIN 5482 | 35 x 31<br>DIN 5482 | 40 x 36<br>DIN 5482 | 45 x 41<br>DIN 5482 | 50 x 45<br>DIN 5482 | 55 x 50<br>DIN 5482 | 70 x 64<br>DIN 5482 | 70 x 64<br>DIN 5482 | 80 x 74<br>DIN 5482 | 90 x 84<br>DIN 5482 | 100 x 94<br>DIN 5482 |

Perno macchina / Customer shaft / Ответный вал

|     | d1<br>h6 | m3 | H | P | R | Ra | Rb | Sc | F | Lf | L<br>m | m |
|-----|----------|----|---|---|---|----|----|----|---|----|--------|---|
| 63  |          |    |   |   |   |    |    |    |   |    |        |   |
| 71  |          |    |   |   |   |    |    |    |   |    |        |   |
| 80  |          |    |   |   |   |    |    |    |   |    |        |   |
| 90  |          |    |   |   |   |    |    |    |   |    |        |   |
| 100 |          |    |   |   |   |    |    |    |   |    |        |   |
| 112 |          |    |   | * |   |    |    |    |   | *  |        |   |
| 125 |          |    |   |   |   |    |    |    |   |    |        |   |
| 132 |          |    |   |   |   |    |    |    |   |    |        |   |
| 140 |          |    |   |   |   |    |    |    |   |    |        |   |
| 150 |          |    |   |   |   |    |    |    |   |    |        |   |
| 170 |          |    |   |   |   |    |    |    |   |    |        |   |
| 190 |          |    |   |   |   |    |    |    |   |    |        |   |



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ALBERI LENTI

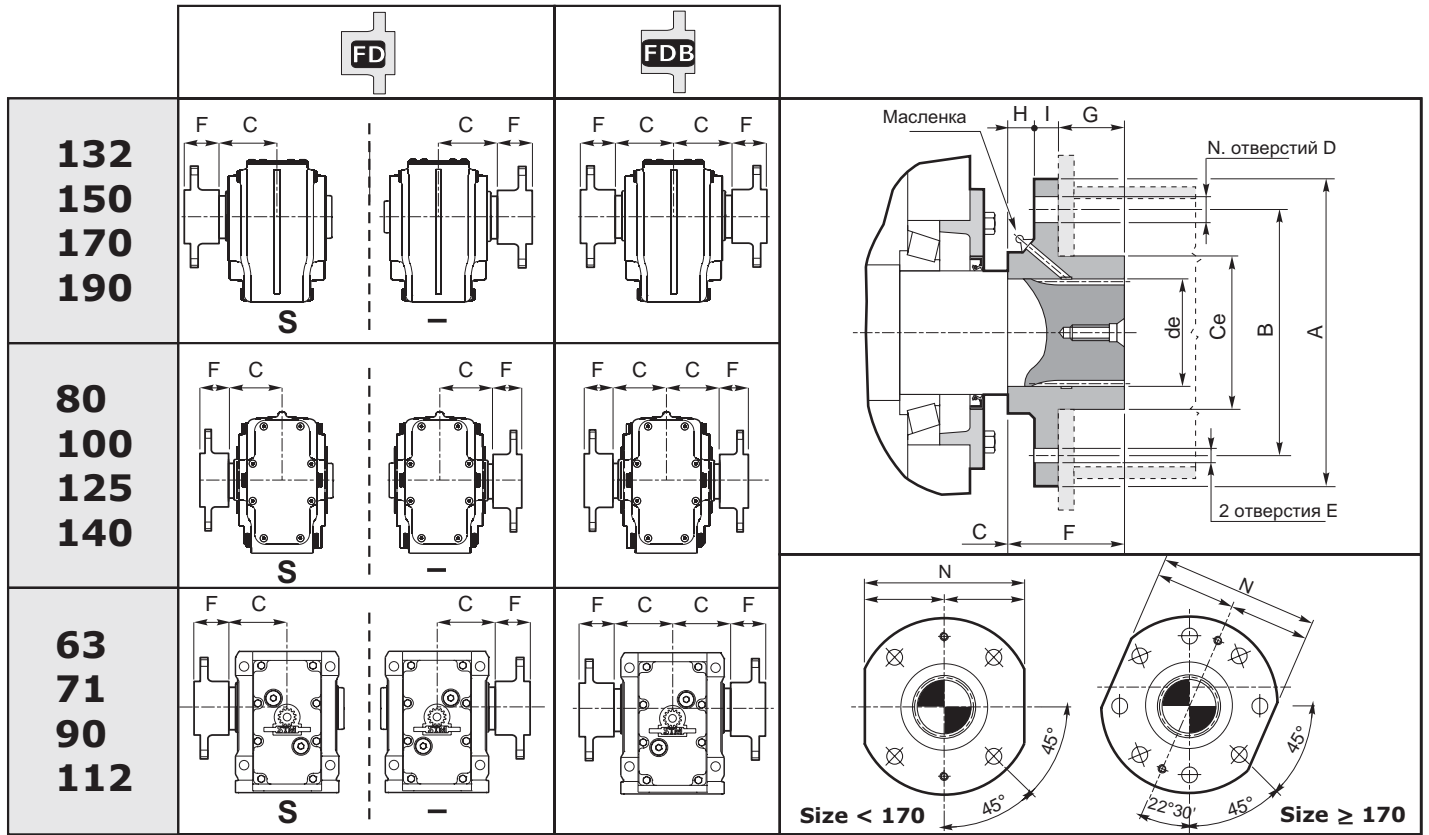
OUTPUT SHAFT

ВЫХОДНОЙ ВАЛ

Estremità scanalata albero lento flangia brocciata

Splined output shaft and broached flange

Шлицевой выходной вал с фланцем



|     | Dimensioni generali / General dimensions / Общие размеры |     |     |      |         |                                       |      |     |    |    |    |    |         |
|-----|--|-----|-----|------|---------|---------------------------------------|------|-----|----|----|----|----|---------|
|     | de   | ∅ A | ∅ B | C    | ∅ Ce f8 | N° Fori holes<br>Anzahl der Bohrungen | ∅ D  | E   | F  | G  | H  | I  | N<br>h9 |
| 63  |  |     |     | 60   |         |                                       |      |     |    |    |    |    |         |
| 71  |  |     |     | 75   |         |                                       |      |     |    |    |    |    |         |
| 80  |  |     |     | 71   |         |                                       |      |     |    |    |    |    |         |
| 90  | *  |     |     | 90   |         |                                       |      |     | *  |    |    |    |         |
| 100 |  |     |     | 77.5 |         |                                       |      |     |    |    |    |    |         |
| 112 |  |     |     | 105  |         |                                       |      |     |    |    |    |    |         |
| 125 |  |     |     | 90   |         |                                       |      |     |    |    |    |    |         |
| 132 | 70   | 200 | 160 | 121  | 100     | 4                                     | 17.5 | M10 | 70 | 43 | 11 | 16 | 180     |
| 140 | 70   | 200 | 160 | 122  | 100     | 4                                     | 17.5 | M10 | 70 | 43 | 11 | 16 | 180     |
| 150 | 80   | 220 | 180 | 137  | 110     | 4                                     | 19.5 | M10 | 70 | 40 | 12 | 18 | 200     |
| 170 | 95   | 240 | 190 | 151  | 130     | 8                                     | 19.5 | M10 | 75 | 40 | 15 | 20 | 220     |
| 190 | 105  | 250 | 200 | 170  | 145     | 8                                     | 21.5 | M12 | 80 | 40 | 20 | 20 | 230     |

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**1.9 Accessori**

**BRACCIO DI REAZIONE [T]**

Per il fissaggio del riduttore mediante tirante, viene fornito in allegato l'apposito braccio di reazione con boccia Vulkolan di cui è possibile il montaggio nelle due posizioni "A" o "B".

**1.9 Accessories**

**TORQUE ARM [T]**

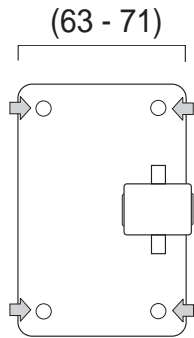
If the gearbox shall be shaft mounted as an extra part there is also available a torque arm with Vulkolan bushing, position "A" or "B".

**1.9 Опции**

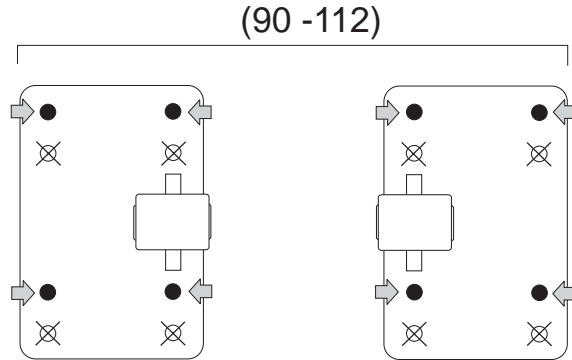
**РЕАКТИВНЫЙ КРОНШТЕЙН [Т]**

Для монтажа редуктора на выходном валу доступен реактивный кронштейн с вулкolanовой втулкой в положениях "А" и "В".

**63 - 71 -90 -112**

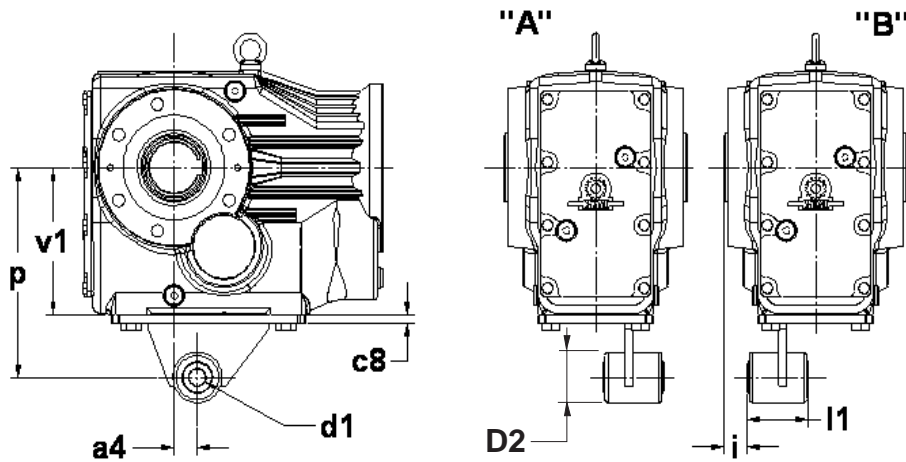


N.B.  
Per il fissaggio del braccio di reazione al corpo fare riferimento C 38.



N.B.  
To assembly torque arm look C 38

N.B.  
Для монтажа реактивного кронштейна обратитесь к странице C 38.



|            | a4   | c8 | D2 | i  | p   | v1  | d1       | l1 | болты                        |
|------------|------|----|----|----|-----|-----|----------|----|------------------------------|
| <b>63</b>  | 23.5 | 6  | 36 | 20 | 140 | 100 | 10 ± 0.1 | 34 | N° 4TE M10x30<br>+ N° 4 DADI |
| <b>71</b>  | 30   | 6  | 36 | 20 | 160 | 112 | 10 ± 0.1 | 34 | N° 4TE M10x25                |
| <b>90</b>  | 45   | 8  | 48 | 25 | 200 | 140 | 16 ± 0.1 | 56 | N° 4TE M12x25                |
| <b>112</b> | 52.5 | 10 | 48 | 25 | 250 | 180 | 16 ± 0.1 | 56 | N° 4TE M16x30                |



1.9 Accessori

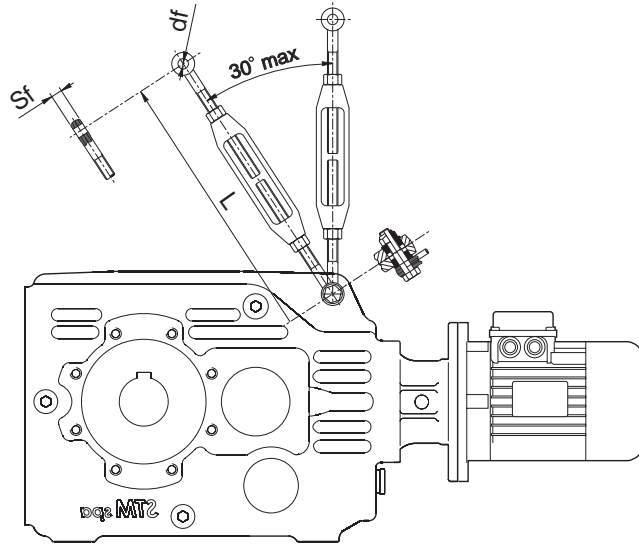
1.9 Accessories

1.9 Опции

Tenditore

Tension arm

Моментный рычаг



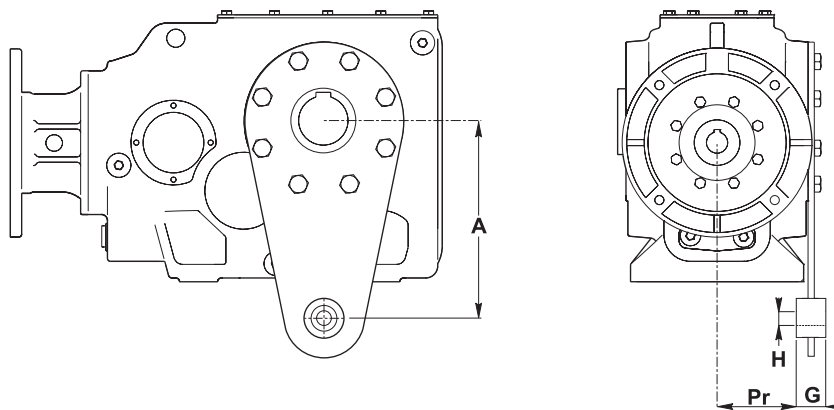
|     | df | Sf | L         |
|-----|----|----|-----------|
| 80  | 14 | 10 | 213 - 310 |
| 100 | 17 | 12 | 250 - 356 |
| 125 | 18 | 14 | 299 - 429 |
| 140 | 28 | 18 | 382 - 536 |

BRACCIO DI REAZIONE [T]

TORQUE ARM [T]

РЕАКТИВНЫЙ КРОНШТЕЙН [T]

132 - 150 - 170 - 190



|     | BRACCIO DI REAZIONE [T]<br>TORQUE ARM [T]<br>РЕАКТИВНЫЙ КРОНШТЕЙН [T] |    |    |       |
|-----|---|----|----|-------|
|     | A   | G  | H  | Pr    |
| 132 | 300   | 30 | 25 | 105   |
| 150 | 350   | 30 | 25 | 120.5 |
| 170 | 450   | 35 | 35 | *     |
| 190 | *   | *  | *  | *     |

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**ALBERO LENTO SPORGENTE**

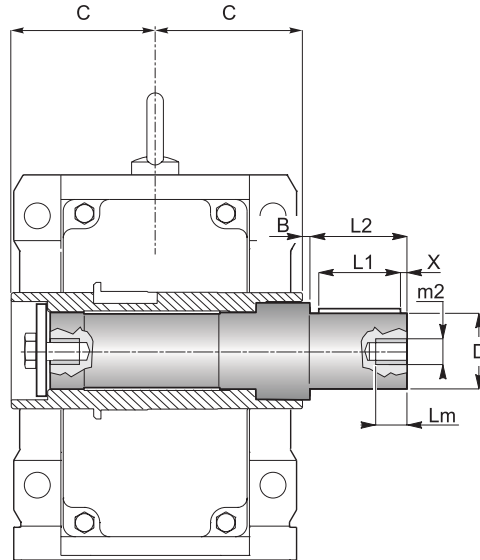
Tutti i riduttori sono forniti con albero lento cavo. A richiesta, possono essere forniti kit di montaggio per alberi sporgenti comprensivi di linguette, rondelle e viti di fissaggio. Le dimensioni delle linguette sono conformi alle norme UNI 6604-69.

**SINGLE OUTPUT SHAFTS**

All gearboxes are supplied with hollow output shaft. On request there are available also assembly kits including output shafts, keys, washers and assembly screws. The dimensions of the keys are conform with UNI 6604-69.

**ОДНОСТОРОННИЙ ВЫХОДНОЙ ВАЛ**

Все редукторы изготавливаются с полым выходным валом. По запросу доступен комплект, включающий в себя цилиндрический выходной вал, шпонки, шайбы и крепежи. Размеры шпонки регламентируются UNI 6604-69.



|             | B | C   | D<br>g6 | m <sub>2</sub> | L <sub>1</sub> | L <sub>2</sub> | L <sub>m</sub> | X |
|-------------|---|-----|---------|----------------|----------------|----------------|----------------|---|
| <b>63*</b>  | 1 | 60  | 30      | M10            | 50             | 60             | 25             | 5 |
| <b>71*</b>  | 1 | 75  | 35      | M10            | 60             | 70             | 25             | 5 |
| <b>90*</b>  | 1 | 90  | 40      | M10            | 70             | 80             | 25             | 5 |
| <b>112*</b> | 1 | 105 | 50      | M12            | 90             | 100            | 32             | 5 |

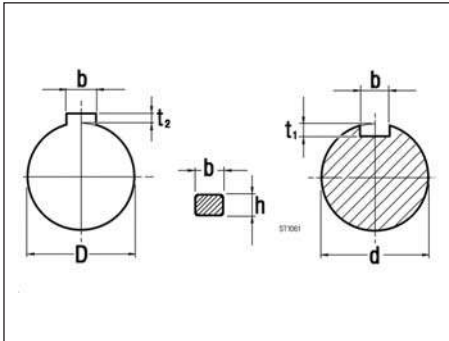
**\* ATTENZIONE**  
L'albero lento sporgente è fornito per essere installato sulla versione del riduttore con albero **CAVO** con diametro **STANDARD**.

**\*ATTENTION**  
The output shaft is available only for standard hollow shaft diameter.

**ВНИМАНИЕ:**  
Выходной вал доступен только для стандартных диаметров.







Albero entrata  
Input shaft  
Входной вал

Albero uscita  
Output shaft  
Выходной вал

Tab. 3.33

| d  | bxh  | t1  |         |
|----|------|-----|---------|
| 16 | 5x5  | 3   | 0/ +0.1 |
| 19 | 6x6  | 3.5 |         |
| 24 | 8x7  | 4   | 0/ +0.2 |
| 28 | 8x7  | 4   |         |
| 32 | 10x8 | 5   |         |
| 35 | 10x8 | 5   |         |
| 40 | 12x8 | 5   |         |
| 50 | 14x9 | 5.5 |         |

| D   | bxh   | t2  |         |
|-----|-------|-----|---------|
| 25  | 8x7   | 3.3 | 0/ +0.2 |
| 28  | 8x7   | 3.3 |         |
| 30  | 8x7   | 3.3 |         |
| 32  | 10x8  | 3.3 |         |
| 35  | 10x8  | 3.3 |         |
| 40  | 12x8  | 3.3 |         |
| 42  | 12x8  | 3.3 |         |
| 45  | 14x9  | 3.8 |         |
| 48  | 14x9  | 3.8 |         |
| 50  | 14x9  | 3.8 |         |
| 55  | 16x10 | 4.3 |         |
| 60  | 18x11 | 4.4 |         |
| 70  | 20x12 | 4.9 |         |
| 80  | 22x14 | 5.4 |         |
| 90  | 25x14 | 5.4 |         |
| 100 | 28x16 | 6.4 |         |

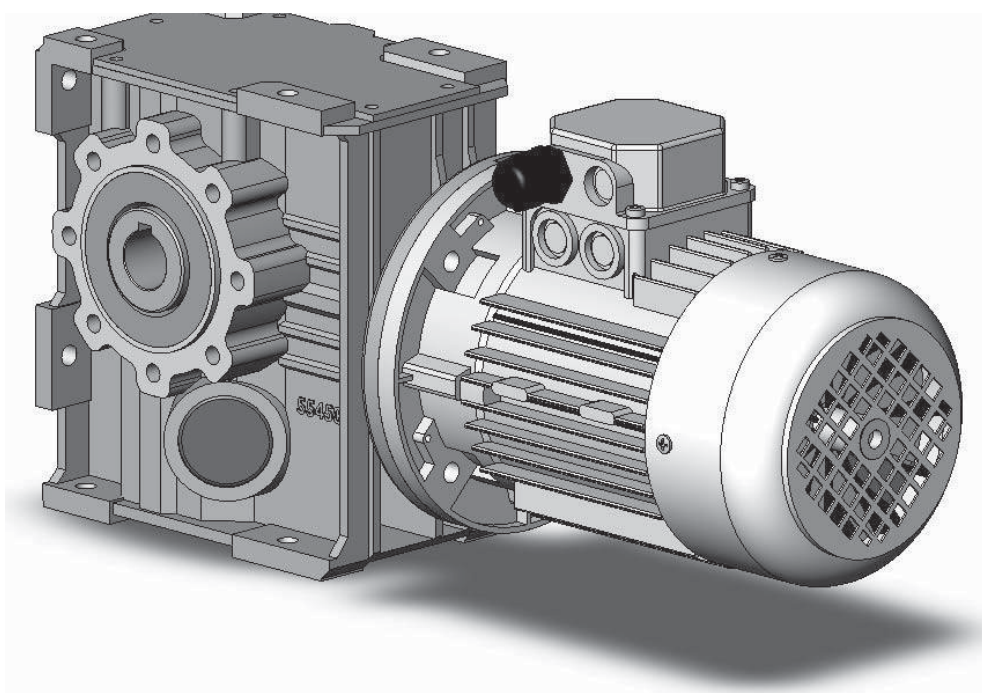


## 1.0 ЦИЛИНДРИЧЕСКИЕ РЕДУКТОРЫ И МОТОР-РЕДУКТОРЫ С ОРТОГОНАЛЬНЫМ РАСПОЛОЖЕНИЕМ ВХОДНОГО И ВЫХОДНОГО ВАЛОВ

**S**

|      |  |
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|     |
|-----|
| D2  |
| D2  |
| D4  |
| D5  |
| D5  |
| D6  |
| D7  |
| D10 |
| D12 |
| D13 |





## 1.1 Технические характеристики

Редукторы и мотор – редукторы данного типа сконструированы и изготавливаются в цельном неразъемном корпусе с применением высокопрочных материалов и самых современных технологий, поэтому они способны воспринимать повышенные нагрузки.





В редукторах и мотор - редукторах данного типа применена цилиндрическая косозубая передача. Ортогональность валов обеспечивается особым расположением зубчатых колес: две цилиндрические ступени находятся под углом в 450 друг к другу.

Корпуса и фланцы изготовлены из алюминия SG-AISi UNI 1706.

Механическая обработка корпусов производится на современных металлообрабатывающих центрах с ЧПУ, что позволяет достичь максимальной конструкционной точности.

Входной вал изготавливается из стали 18NiCrMo5; выходной вал из стали C40 UNI 5332 или Fe 52 UNI7070. Все элементы зубчатых передач изготовлены из стали 18NiCrMo5 UNI 7846, с последующей термической и финишной обработкой, что позволяет повысить несущую способность, увеличить КПД и улучшить шумовые характеристики зубчатых зацеплений.

## 1.2 Обозначения

|           | Габарит | Тип                  | * 1   | * 2      | * 3                                       | * 4      | ir                                  | IEC   | * 5      |
|-----------|---------|----------------------|---|----------|---|----------|-------------------------------------|---|----------|
| <b>SM</b> | 25      | F1                   | <br>(стандарт) | —        | Нестандартный диаметр<br>тихоходного вала | —        | См. таб. эксплуат.<br>характеристик | <br>56(B5)<br>...<br>112(B5) | —        |
|           | 35      | F2<br>FL<br>FA<br>FB |                | <b>B</b> |   | <b>S</b> |                                     |                              | <b>B</b> |
| <b>S</b>  | 45      |                      | <b>S</b>  | <b>C</b> |   |          |                                     |   |          |

Спецификация:

- **[\*1] Расположение фланца на выходе:**

Обозначение отсутствует = выходной фланец монтируется справа (как показано на рисунках каталога);

**S** = выходной фланец монтируется слева .



## 1.2 Обозначения

- **[\*2] Выходной вал:**

Обозначение отсутствует = полый вал со шпоночным пазом;

V = цилиндрический двухсторонний вал;

C = полый вал со стяжной муфтой.

- **[\*3] Диаметр вала:**

Обозначение отсутствует = стандартный диаметр

**Нестандартный диаметр отверстия = (таблица 2.2).**

Таблица 2.2

| Габарит   | [*3]        |           |      |                             |           |                                  |           |
|-----------|-------------|-----------|------|-----------------------------|-----------|----------------------------------|-----------|
|           | Полый вал   |           |      | Полый вал со стяжной муфтой |           | Цилиндрический двухсторонний вал |           |
|           | Стандартный | По заказу |      | Стандартный                 | По заказу | Стандартный                      | По заказу |
| <b>25</b> | ∅ 19        | ∅ 20      | ∅ 24 | ∅ 25                        | -         | ∅ 19                             | -         |
| <b>35</b> | ∅ 25        | ∅ 28      | ∅ 30 | ∅ 30                        | -         | ∅ 25                             | -         |
| <b>45</b> | ∅ 30        | ∅ 28      | ∅ 25 | ∅ 35                        | -         | ∅ 30                             | -         |

- **[\*4] Расположение стяжной муфты:**

Обозначение отсутствует = справа, как указано на рис. (стандартное);

S = слева.

### Другие спецификации:

- **M1, M2, M3, M4, M5, M6**

Монтажные положения с указанием пробок для контроля уровня, заправки и слива масла; если ничего не указано, предполагается стандартное монтажное положение M1 (см. параграф 1.3).

- **[T] Реактивная штанга.**

Реактивная штанга (см. параграф 1.9).

- **[2, 3, 4]**

Положение клеммной коробки двигателя, если отличается от стандартного (1).

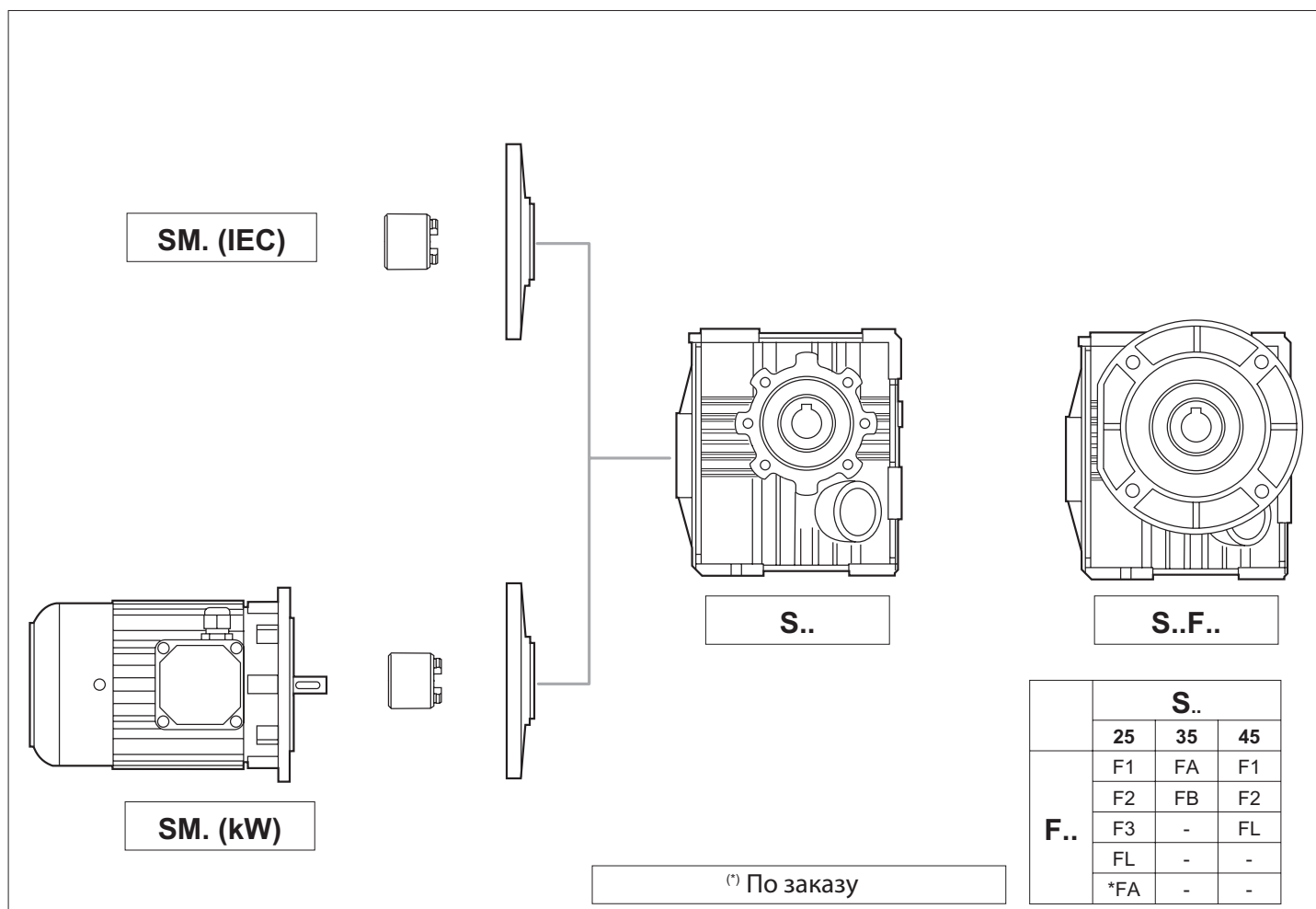
- **[\*5] Двухсторонний входной вал:**

Обозначение отсутствует = односторонний;

B = двухсторонний.



### 1.3 Исполнения





## 1.4 Смазка

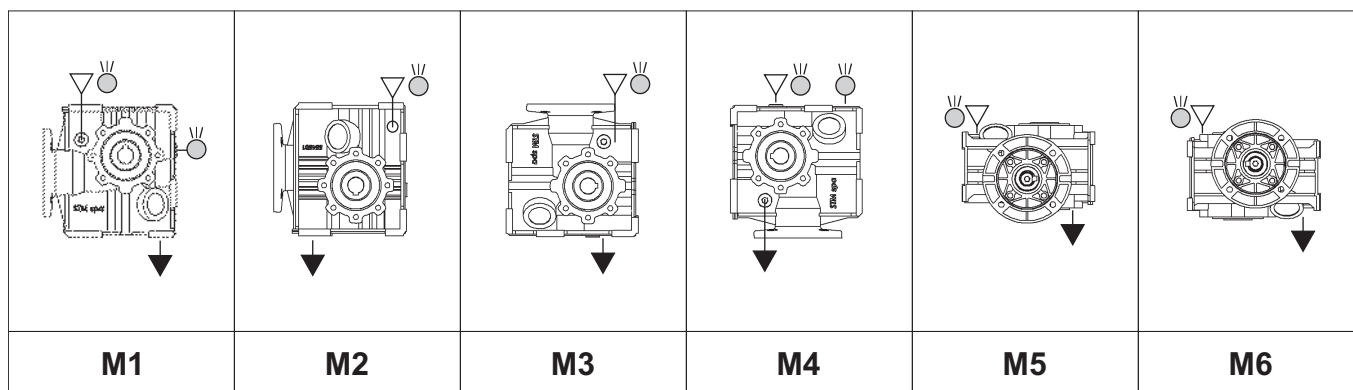
Редуктор поставляется заправленный синтетическим маслом типа (PAO) с повышенным значением активации EP.

Не допускается использование масла другого типа. Для дополнительной информации обращайтесь в наш технический отдел.

В таблице 1.4. указано необходимое количество масла для правильной эксплуатации редукторов. Во время заправки обращайте внимание на количество, поскольку в некоторых случаях уровень смазки может превысить контрольный.

При заказе необходимо уточнить требуемое монтажное положение. Если оно не указано, будет поставлен редуктор с пробками, предназначенными для положения **M1**.

## 1.5 Монтажные положения



- Заливная пробка
- Уровень
- Сливная пробка



Пробка сапуна прилагается по всем размерам редуктора, ее необходимо применять перед вводом в эксплуатацию редуктора.



Таблица 2.4

| SM | Количество смазки (кг) |       |       |       |       |       | * колич. пробок для масла |
|----|------------------------|-------|-------|-------|-------|-------|---------------------------|
|    | Монтажные положения    |       |       |       |       |       |                           |
|    | M1                     | M2    | M3    | M4    | M5    | M6    |                           |
| 25 | 0.300                  | 0.480 | 0.480 | 0.480 | 0.480 | 0.480 | 2                         |
| 35 | 0.400                  | 0.580 |       |       |       |       | 2                         |
| 45 | 0.500                  | 0.850 | 0.800 | 0.800 | 0.800 | 0.800 | 3                         |

\* Расположение пробок, отличное от указанных в таблице, необходимо согласовывать с производителем.





## 1.6 Радиальная и осевая нагрузка

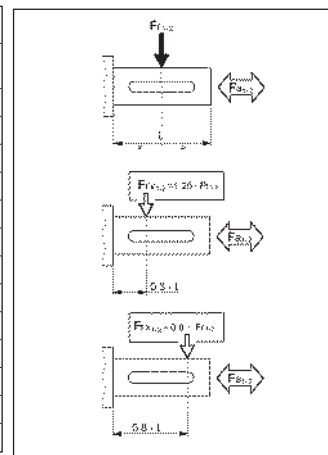
Когда передача движения осуществляется посредством механизмов, которые создают радиальную нагрузку на конце вала (шкивы, соединительные муфты, звездочки цепных передач и т.д.), необходимо проверить, чтобы результирующее значение этих нагрузок не превышали указанные в таблице.

В таб. 2.6 представлены допустимые значения радиальных нагрузок для тихоходного вала ( $Fr_2$ ). В качестве кратковременной допустимой осевой нагрузки принимается значение:

$$Fa_2 = 0.2 \times Fr_2$$

Таблица 2.6

| $n_2$<br>[min <sup>-1</sup> ] | $Fr_2$ [N] |       |       |
|-------------------------------|------------|-------|-------|
|                               | SM 25      | SM 35 | SM 45 |
| 400                           | 1000       | 1250  | 1500  |
| 320                           | 1000       | 1250  | 1750  |
| 260                           | 1050       | 1313  | 1950  |
| 200                           | 1100       | 1375  | 2050  |
| 160                           | 1300       | 1625  | 2250  |
| 125                           | 1300       | 1625  | 2400  |
| 90                            | 1800       | 2250  | 2750  |
| 60                            | 1800       | 2250  | 2900  |
| 40                            | 1800       | 2250  | 3300  |
| 25                            | 2300       | 2875  | 4000  |
| 16                            | 2300       | 2875  | 4500  |
| 10                            | 2800       | 3500  | 5300  |
| 5                             | 3000       | 3750  | 6400  |



Предполагается, что радиальные нагрузки, указанные в таблице, приложены по центру шпоночного паза и относятся к редукторам, функционирующим с фактором эксплуатации 1.

Для нагрузок, приложенных не по центру шпоночного паза принимается:

при  $0,3L$ :

$$Fr_x = 1.25 \times Fr_{1-2}$$

при  $0,8L$ :

$$Fr_x = 0.8 \times Fr_{1-2}$$



## 1.7 Эксплуатационные характеристики редукторов

### SM 25



5

| ir  | $n_1 = 2800 \text{ min}^{-1}$ |                |         |         | $n_1 = 1400 \text{ min}^{-1}$ |                |         |         | $n_1 = 900 \text{ min}^{-1}$ |                |         |         | IEC   |
|-----|-------------------------------|----------------|---------|---------|-------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|---|
|     | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% |   |
| 8   | 350                           | 67             | 2,71    | 90      | 175                           | 70             | 1,43    | 90      | 113                          | 74             | 0,96    | 90      | 90 B5 <sup>(2)</sup><br>90 B14 <sup>(2)</sup> |
| 10  | 280                           | 81             | 2,63    | 90      | 140                           | 85             | 1,38    | 90      | 90                           | 89             | 0,93    | 90      |   |
| 14  | 200                           | 95             | 2,21    | 90      | 100                           | 100            | 1,16    | 90      | 64                           | 105            | 0,79    | 90      |   |
| 18  | 156                           | 95             | 1,72    | 90      | 78                            | 100            | 0,90    | 90      | 50                           | 105            | 0,61    | 90      |   |
| 20  | 140                           | 95             | 1,55    | 90      | 70                            | 100            | 0,81    | 90      | 45                           | 105            | 0,55    | 90      |   |
| 25  | 112                           | 95             | 1,24    | 90      | 56                            | 100            | 0,65    | 90      | 36                           | 105            | 0,44    | 90      |   |
| 35  | 80                            | 95             | 0,88    | 90      | 40                            | 100            | 0,47    | 90      | 26                           | 105            | 0,31    | 90      |   |
| 45  | 62                            | 95             | 0,69    | 90      | 31                            | 100            | 0,36    | 90      | 20                           | 105            | 0,24    | 90      |   |
| 50  | 56                            | 95             | 0,62    | 90      | 28                            | 100            | 0,33    | 90      | 18                           | 105            | 0,22    | 90      |   |
| 56  | 50                            | 95             | 0,55    | 90      | 25                            | 100            | 0,29    | 90      | 16                           | 105            | 0,20    | 90      |   |
| 72  | 39                            | 95             | 0,43    | 90      | 19                            | 100            | 0,23    | 90      | 13                           | 105            | 0,15    | 90      |   |
| 80  | 35                            | 95             | 0,39    | 90      | 18                            | 100            | 0,20    | 90      | 11                           | 105            | 0,14    | 90      |   |
| 90  | 31                            | 95             | 0,34    | 90      | 16                            | 100            | 0,18    | 90      | 10                           | 105            | 0,12    | 90      |   |
| 100 | 28                            | 95             | 0,31    | 90      | 14                            | 100            | 0,16    | 90      | 9                            | 105            | 0,11    | 90      |   |



### SM 35



7.5

| ir    | $n_1 = 2800 \text{ min}^{-1}$ |                |         |         | $n_1 = 1400 \text{ min}^{-1}$ |                |         |         | $n_1 = 900 \text{ min}^{-1}$ |                |         |         | IEC   |
|-------|-------------------------------|----------------|---------|---------|-------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|---|
|       | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% |   |
| 8     | 350                           | 86             | 3,48    | 90      | 175                           | 90             | 1,83    | 90      | 113                          | 95             | 1,24    | 90      | 90 B5 <sup>(1)</sup><br>90 B14 <sup>(1)</sup> |
| 10    | 280                           | 109            | 3,56    | 90      | 140                           | 115            | 1,87    | 90      | 90                           | 121            | 1,26    | 90      |   |
| 12,5  | 224                           | 138            | 3,59    | 90      | 112                           | 145            | 1,89    | 90      | 72                           | 152            | 1,28    | 90      |   |
| 14    | 200                           | 138            | 3,21    | 90      | 100                           | 145            | 1,69    | 90      | 64                           | 152            | 1,14    | 90      |   |
| 18    | 156                           | 138            | 2,49    | 90      | 78                            | 145            | 1,31    | 90      | 50                           | 152            | 0,89    | 90      |   |
| 20    | 140                           | 138            | 2,24    | 90      | 70                            | 145            | 1,18    | 90      | 45                           | 152            | 0,80    | 90      |   |
| 25    | 112                           | 166            | 2,17    | 90      | 56                            | 175            | 1,14    | 90      | 36                           | 180            | 0,75    | 90      |   |
| 29.75 | 94                            | 162            | 1,77    | 90      | 47                            | 170            | 0,93    | 90      | 30                           | 180            | 0,63    | 90      |   |
| 35    | 80                            | 166            | 1,55    | 90      | 40                            | 175            | 0,81    | 90      | 26                           | 180            | 0,54    | 90      |   |
| 45    | 62                            | 157            | 1,13    | 90      | 31                            | 165            | 0,60    | 90      | 20                           | 173            | 0,40    | 90      |   |
| 50    | 56                            | 157            | 1,02    | 90      | 28                            | 165            | 0,54    | 90      | 18                           | 173            | 0,36    | 90      |   |
| 56    | 50                            | 157            | 0,91    | 90      | 25                            | 165            | 0,48    | 90      | 16                           | 173            | 0,32    | 90      |   |
| 63    | 44                            | 157            | 0,81    | 90      | 22                            | 165            | 0,43    | 90      | 14                           | 173            | 0,29    | 90      |   |
| 70    | 40                            | 157            | 0,73    | 90      | 20                            | 165            | 0,38    | 90      | 13                           | 173            | 0,26    | 90      |   |
| 80    | 35                            | 157            | 0,64    | 90      | 18                            | 165            | 0,34    | 90      | 11                           | 173            | 0,23    | 90      |   |
| 95.20 | 29                            | 157            | 0,54    | 90      | 15                            | 165            | 0,28    | 90      | 9                            | 173            | 0,19    | 90      |   |
| 108   | 26                            | 157            | 0,47    | 90      | 13                            | 165            | 0,25    | 90      | 8                            | 173            | 0,17    | 90      |   |
| 120   | 23                            | 157            | 0,43    | 90      | 12                            | 165            | 0,22    | 90      | 8                            | 173            | 0,15    | 90      |   |
| 142.8 | 19                            | 157            | 0,35    | 90      | 10                            | 165            | 0,19    | 90      | 6                            | 173            | 0,13    | 90      |   |

#### ПРИМЕЧАНИЕ

Обратите особое внимание на характеристики редукторов, обведенные рамкой. Для этих редукторов необходимо проводить проверку по термической мощности. Для получения более подробной информации обращайтесь в нашу службу технической поддержки.

Приведенное значение массы редуктора – приблизительное и может меняться в зависимости от исполнения редуктора или мотор-редуктора.



## SM 45



| ir    | $n_1 = 2800 \text{ min}^{-1}$ |                |         |         | $n_1 = 1400 \text{ min}^{-1}$ |                |         |         | $n_1 = 900 \text{ min}^{-1}$ |                |         |         | IEC  |
|-------|-------------------------------|----------------|---------|---------|-------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|--|
|       | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% |  |
| 8     | 350                           | 100            | 4,07    | 90      | 175                           | 110            | 2,24    | 90      | 113                          | 130            | 1,70    | 90      | 100-112<br>B14 <sup>(2)</sup><br><br>90 B5 <sup>(1)</sup><br>90 B14 <sup>(1)</sup><br><br>80 B5<br>80 B14<br><br>71 B5<br>71 B14 |
| 10    | 280                           | 120            | 3,91    | 90      | 140                           | 145            | 2,36    | 90      | 90                           | 160            | 1,68    | 90      |  |
| 14    | 200                           | 180            | 4,19    | 90      | 100                           | 200            | 2,33    | 90      | 64                           | 225            | 1,68    | 90      |  |
| 16    | 175                           | 195            | 3,97    | 90      | 88                            | 230            | 2,34    | 90      | 56                           | 250            | 1,64    | 90      |  |
| 18    | 160                           | 200            | 3,72    | 90      | 80                            | 230            | 2,14    | 90      | 51                           | 230            | 1,38    | 90      |  |
| 20    | 140                           | 215            | 3,50    | 90      | 70                            | 250            | 2,04    | 90      | 45                           | 260            | 1,36    | 90      |  |
| 25    | 112                           | 220            | 2,87    | 90      | 56                            | 250            | 1,63    | 90      | 36                           | 260            | 1,09    | 90      |  |
| 28    | 100                           | 220            | 2,56    | 90      | 50                            | 250            | 1,45    | 90      | 32                           | 250            | 0,93    | 90      |  |
| 32    | 88                            | 230            | 2,34    | 90      | 44                            | 250            | 1,27    | 90      | 28                           | 260            | 0,85    | 90      |  |
| 35    | 80                            | 220            | 2,05    | 90      | 40                            | 250            | 1,16    | 90      | 26                           | 245            | 0,73    | 90      |  |
| 40    | 70                            | 230            | 1,87    | 90      | 35                            | 250            | 1,02    | 90      | 23                           | 260            | 0,68    | 90      |  |
| 50    | 56                            | 220            | 1,43    | 90      | 28                            | 250            | 0,81    | 90      | 18                           | 260            | 0,54    | 90      |  |
| 56    | 50                            | 220            | 1,28    | 90      | 25                            | 250            | 0,73    | 90      | 16                           | 260            | 0,49    | 90      |  |
| 62    | 45                            | 210            | 1,10    | 90      | 23                            | 245            | 0,64    | 90      | 15                           | 245            | 0,41    | 90      |  |
| 70    | 40                            | 220            | 1,02    | 90      | 20                            | 250            | 0,58    | 90      | 13                           | 260            | 0,39    | 90      |  |
| 86,8  | 32                            | 220            | 0,83    | 90      | 16                            | 245            | 0,46    | 90      | 10                           | 245            | 0,30    | 90      |  |
| 100   | 28                            | 200            | 0,65    | 90      | 14                            | 240            | 0,39    | 90      | 9                            | 260            | 0,27    | 90      |  |
| 124   | 23                            | 200            | 0,53    | 90      | 11                            | 240            | 0,32    | 90      | 7                            | 260            | 0,22    | 90      |  |
| 148,8 | 19                            | 200            | 0,44    | 90      | 9                             | 240            | 0,26    | 90      | 6                            | 245            | 0,17    | 90      |  |

**ПРИМЕЧАНИЕ**

Обратите особое внимание на характеристики редукторов, обведенные рамкой. Для этих редукторов необходимо проводить проверку по термической мощности. Для получения более подробной информации обращайтесь в нашу службу технической поддержки.

Приведенное значение массы редуктора – приблизительное и может меняться в зависимости от исполнения редуктора или мотор-редуктора.

**(1) ВНИМАНИЕ**

Ознакомьтесь с разделом А-1.9.



В таб. 2.7. приведены возможные комбинации вал/фланец для присоединения электродвигателей стандарта IEC.

Таблица 2.7

| <b>Возможные комбинации вал/фланец для присоединения электродвигателей стандарта IEC</b> |                          |   |
|--|--------------------------|---|
|  | IEC                      | ir  |
|  |                          | Tutti / All / Alle  |
| <b>SM25</b>  | 90 <sup>(2)</sup>        | <b>24/200</b> (B5) - <b>24/140</b> (B14) 24/160 - 24/120 - 24/105• - 24/90•   |
|  | <b>80</b> <sup>(1)</sup> | <b>19/200</b> (B5) - <b>19/120</b> (B14) 19/160 - 19/140 - 19/105• - 19/90•   |
|  | 71                       | <b>14/160</b> (B5) - <b>14/105•</b> (B14) 14/200 - 14/140 - 14/120 - 14/90•   |
|  | 63                       | <b>11/140</b> (B5) - <b>11/90•</b> (B14) - 11/200 - 11/160 - 11/120 - 11/105• |
| <b>SM 35</b>   | <b>90</b> <sup>(1)</sup> | <b>24/200</b> (B5) - <b>24/140</b> (B14) 24/160 - 24/120 - 24/105•            |
|  | 80                       | <b>19/200</b> (B5) - <b>19/120</b> (B14) 19/160 - 19/140 - 19/105•            |
|  | 71                       | <b>14/160</b> (B5) - <b>14/105•</b> (B14) 14/200 - 14/140 - 14/120            |
| <b>SM45</b>  | 112 <sup>(2)</sup>       | <b>28/160</b> (B14)   |
|  | 100 <sup>(2)</sup>       | <b>28/160</b> (B14)   |
|  | <b>90</b> <sup>(1)</sup> | <b>24/200</b> (B5) - <b>24/140</b> (B14) 24/160 - 24/120 - 24/105•            |
|  | 80                       | <b>19/200</b> (B5) - <b>19/120</b> (B14) 19/160 - 19/140 - 19/105•            |
|  | 71                       | <b>14/160</b> (B5) - <b>14/105•</b> (B14) 14/200 - 14/140 - 14/120            |

<sup>(2)</sup> По специальному заказу

<sup>(1)</sup> **ВНИМАНИЕ**

Ознакомьтесь с разделом А-1.9.

**Легенда:**

**11/140 (B5)**

**11/120**

**11/140** : комбинация вал/фланец стандартная

**(B5)**: тип соединительно фланца электродвигателя IEC

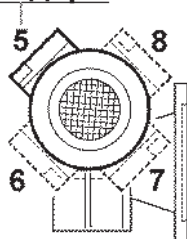
**11/120** : комбинация вал/фланец по спец. заказу

**ВНИМАНИЕ**

Стандартное расположение – 4 отверстия под углом в 45° (пример см. в разделе 1.3).

Для фланцев B14, отмеченных (•) посадочные отверстия двигателя находятся под углом. Поэтому необходимо проверить расположение клемной коробки (в этом случае 5 - стандартное положение):

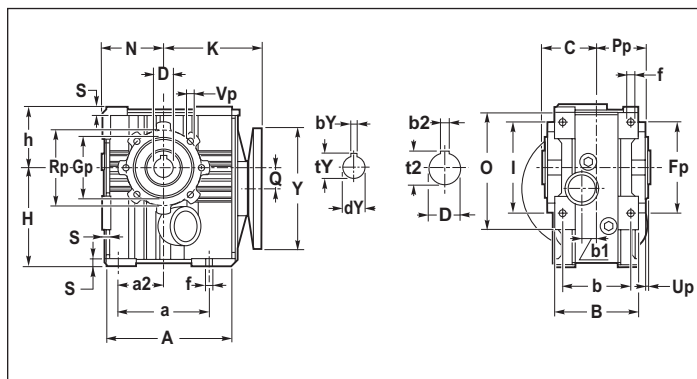
**Стандарт**





## 1.8 Размеры

### SM 25 - 35 - 45



### SM 25 - 35 - 45...F1...

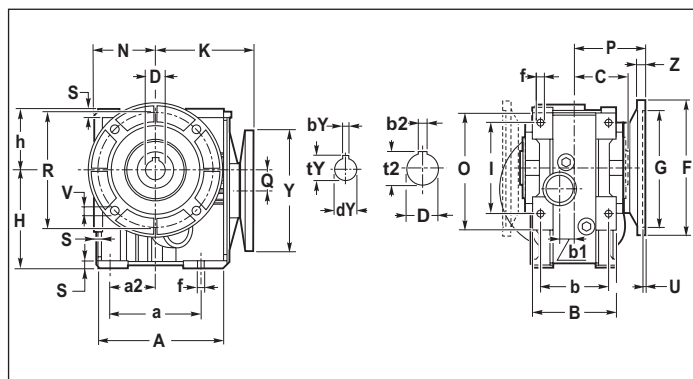


Таблица 2.8.1

| SM | A   | a   | a2 | B   | b    | b1    | C    | D                    | f | h  | H     | I   | N  | O   | Q    | S  | K                    |
|----|-----|-----|----|-----|------|-------|------|----------------------|---|----|-------|-----|----|-----|------|----|----------------------|
| 25 | 122 | 90  | 45 | 90  | 73.5 | 16,55 | 52.5 | 19<br>(20*)<br>(24*) | 9 | 65 | 107   | 90  | 65 | 122 | 25.5 | 8  | 100 <sup>(1)</sup>   |
| 35 | 130 | 100 | 50 | 95  | 75   | 17.5  | 60   | 25<br>(28*)<br>(30*) | 9 | 70 | 123.5 | 100 | 70 | 130 | 28.5 | 8  | 122.5                |
| 45 | 165 | 120 | 60 | 110 | 90   | 19    | 70   | 30<br>(25*)<br>(28*) | 9 | 80 | 130   | 120 | 80 | 155 | 27.5 | 10 | 129.5 <sup>(2)</sup> |

<sup>(1)</sup> Для 90 В5 и В14, пожалуйста свяжитесь с техническим отделом

<sup>(2)</sup> Для 100-112 В14, пожалуйста свяжитесь с техническим отделом

\* По специальному заказу

Таблица 2.8.2

| SM | 25  | 35   | 45  |
|----|-----|------|-----|
| Fp | 100 | 110  | 120 |
| Gp | 70  | 80   | 80  |
| Pp | 50  | 55.5 | 65  |
| Rp | 85  | 95   | 100 |
| Up | 2.5 | 2.5  | 3   |
| Vp | M8  | M8   | M8  |

Таблица 2.8.3

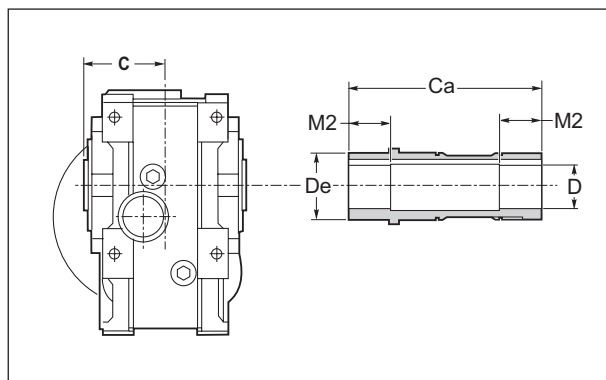
| SM | F    | G<br>(g6) | P   | R     | U   | V | Z   |
|----|------|-----------|-----|-------|-----|---|-----|
| 25 | F1   | 175       | 115 | 78.5  | 150 | 5 | 11  |
|    | F2   | 200       | 130 | 94.5  | 165 |   | 13  |
|    | F3   | 160       | 110 | 74.5  | 130 |   | 10  |
|    | FL   | 180       | 115 | 108.5 | 150 |   | 11  |
|    | * FA | 125       | 70  | 96.5  | 85  |   | 8.5 |
| 35 | FA   | 180       | 115 | 84.5  | 150 | 6 | 11  |
|    | FB   |           |     | 114.5 |     |   |     |
| 45 | F1   | 175       | 115 | 116   | 150 | 5 | 11  |
|    | F2   | 175       | 115 | 85    | 150 |   |     |
|    | FL   | 200       | 130 | 111   | 165 |   |     |

\* По специальному заказу



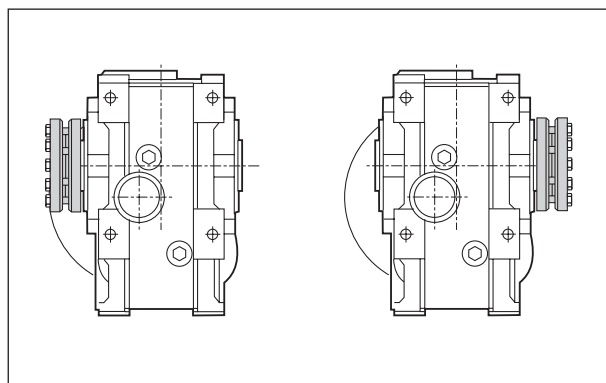
## Полый выходной вал и вал со стяжной муфтой

Таблица 2.8.4



| S<br>SM | c    | Ca  | Полый вал со шпоночным пазом |    |    |
|---------|------|-----|------------------------------|----|----|
|         |      |     | D H7                         | M2 | De |
| 25      | 52.5 | 105 | 19<br>(20*) (24*)            | 25 | 35 |
| 35      | 60   | 120 | 25<br>(28*) (30*)            |    |    |
| 45      | 70   | 140 | 30<br>(25*) (28*)            | 30 | 45 |

\* По специальному заказу



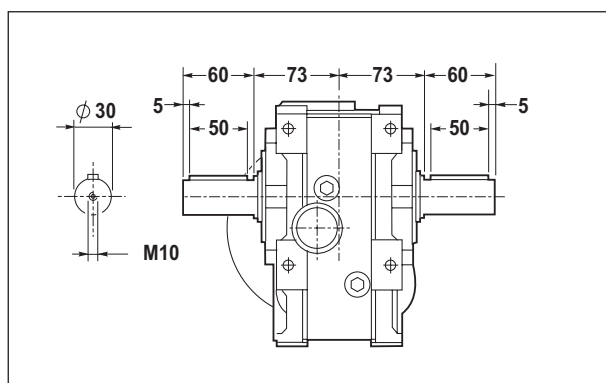
sx

dx - стандарт

| S<br>SM | Выходной вал со стяжной муфтой        |      |    |    |   |    |
|---------|---------------------------------------|------|----|----|---|----|
|         | Cc                                    | D H7 | m1 | m2 | g | Gg |
| 25      | Свяжитесь с нашим техническим отделом |      |    |    |   |    |
| 35      |                                       |      |    |    |   |    |
| 45      |                                       |      |    |    |   |    |

## Двухсторонний цилиндрический выходной вал

Таблица 2.8.5



S..45

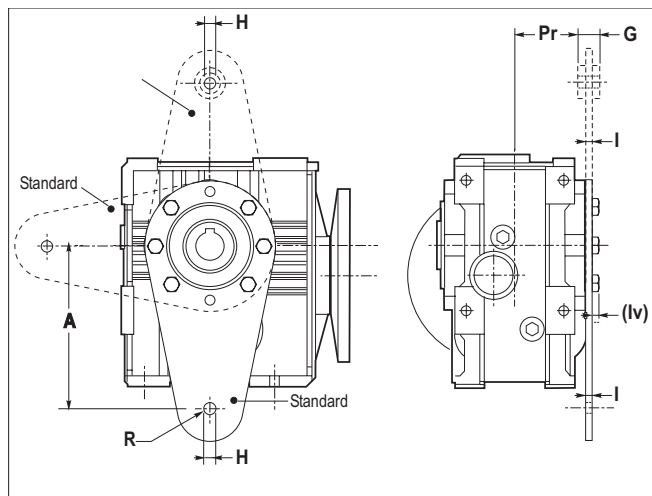




## 1.9 Аксессуары

### Реактивная штанга

Таблица 2.9.1



| S<br>SM | РЕАКТИВНАЯ ШТАНГА [Т] |    |    |   |    |      |    |
|---------|-----------------------|----|----|---|----|------|----|
|         | A                     | G  | H  | I | Iv | Pr   | R  |
| 25      | 100                   | 15 | 10 | 4 | 5  | 40.5 | 25 |
| 35*     | 150                   | 20 | 10 | 6 | 5  | 48.5 | 25 |
| 45      | 150                   | 20 | 10 | 6 | 5  | 58   | 30 |

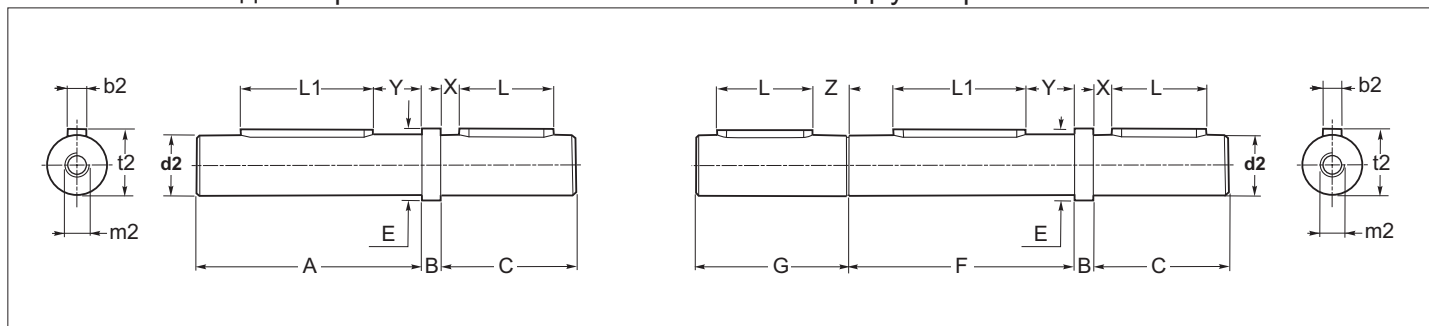
\* Solo Con Boccola in VKL / With VKL bushing

### Выходной вал

По умолчанию редукторы поставляются с полым выходным валом со шпоночным пазом.  
По специальному заказу возможна поставка одно и двухстороннего выходного вала с необходимым для его фиксации набором болтов, гаек и шайб по стандарту UNI 6604-69.

#### Односторонний

#### Двухсторонний



|       | S.. - SM..     |     |      |
|-------|----------------|-----|------|
|       | 25             | 35  | 45   |
| A     | 80             | 109 | 140  |
| B     | 10             | 10  | 3    |
| C     | 40             | 60  | 60   |
| d2 g6 | 19             | 25  | 30   |
| m2    | M8             | M8  | M10  |
| E     | 22             | 34  | 36   |
| F     | Встроенный вал |     |      |
| G     | Встроенный вал |     |      |
| L     | 25             | 40  | 50   |
| L1    | 40             | 60  | 80   |
| X     | 8              | 10  | 5    |
| Y     | 21             | 30  | 42.5 |
| Z     | Встроенный вал |     |      |



### 1.10 Шпонки

#### Входной вал

| SR |                |                |
|----|----------------|----------------|
| d  | b <sub>1</sub> | t <sub>1</sub> |
| 9  | 3              | 10.2           |
| 11 | 4              | 12.5           |
| 14 | 5              | 16.0           |
| 16 | 5              | 18.0           |
| 18 | 6              | 20.5           |
| 19 | 6              | 21.5           |
| 24 | 8              | 27.0           |
| 25 | 8              | 28.0           |
| 28 | 8              | 31.0           |
| 30 | 8              | 33.0           |
| 32 | 10             | 35.0           |
| 35 | 10             | 38.0           |
| 38 | 10             | 41.0           |
| 42 | 12             | 45.0           |
| 45 | 14             | 48.5           |
| 48 | 14             | 51.5           |
| 50 | 14             | 53.5           |
| 55 | 16             | 59.0           |
| 65 | 18             | 69.0           |

| SM<br>PAM B5 |     |    |    |      |
|--------------|-----|----|----|------|
| PAM B5       | Y   | dY | bY | tY   |
| 56           | 120 | 9  | 3  | 10.4 |
| 63           | 140 | 11 | 4  | 12.8 |
| 71           | 160 | 14 | 5  | 16.3 |
| 80           | 200 | 19 | 6  | 21.8 |
| 90           | 200 | 24 | 8  | 27.3 |
| 100          | 250 | 28 | 8  | 31.3 |
| 112          | 250 | 28 | 8  | 31.3 |
| 132          | 300 | 38 | 10 | 41.3 |
| 160          | 350 | 42 | 12 | 45.3 |
| 180          | 350 | 48 | 14 | 51.8 |
| 200          | 400 | 55 | 16 | 59.3 |

| SM<br>PAM B14 |     |    |    |      |
|---------------|-----|----|----|------|
| PAM B14       | Y   | dY | bY | tY   |
| 56            | 80  | 9  | 3  | 10.4 |
| 63            | 90  | 11 | 4  | 12.8 |
| 71            | 105 | 14 | 5  | 16.3 |
| 80            | 120 | 19 | 6  | 21.8 |
| 90            | 140 | 24 | 8  | 27.3 |
| 100           | 160 | 28 | 8  | 31.3 |
| 112           | 160 | 28 | 8  | 31.3 |
| 132           | 200 | 38 | 10 | 41.3 |

#### Выходной вал

| Вал со шпоночным пазом<br>S - SR - SM |                |                |
|---------------------------------------|----------------|----------------|
| D                                     | b <sub>2</sub> | t <sub>2</sub> |
| 14                                    | 5              | 16.3           |
| 18                                    | 6              | 20.8           |
| 19                                    | 6              | 21.8           |
| 24                                    | 8              | 27.3           |
| 25                                    | 8              | 28.3           |
| 28                                    | 8              | 31.3           |
| 30                                    | 8              | 33.3           |
| 32                                    | 10             | 35.3           |
| 35                                    | 10             | 38.3           |
| 42                                    | 12             | 45.3           |
| 45                                    | 14             | 48.8           |
| 48                                    | 14             | 51.8           |
| 50                                    | 14             | 53.8           |
| 55                                    | 16             | 59.3           |
| 65                                    | 18             | 69.4           |

| Цилиндрический вал<br>S - SR - SM |                |                |
|-----------------------------------|----------------|----------------|
| d <sub>2</sub>                    | b <sub>2</sub> | t <sub>2</sub> |
| 9                                 | 3              | 10.2           |
| 11                                | 4              | 12.5           |
| 14                                | 5              | 16.0           |
| 16                                | 5              | 18.0           |
| 18                                | 6              | 20.5           |
| 19                                | 6              | 21.5           |
| 24                                | 8              | 27.0           |
| 25                                | 8              | 28.0           |
| 28                                | 8              | 31.0           |
| 30                                | 8              | 33.0           |
| 32                                | 10             | 35.0           |
| 35                                | 10             | 38.0           |
| 38                                | 10             | 41.0           |
| 42                                | 12             | 45.0           |
| 45                                | 14             | 48.5           |
| 48                                | 14             | 51.5           |
| 50                                | 14             | 53.5           |
| 55                                | 16             | 59.0           |
| 65                                | 18             | 69.0           |





**1.0 RIDUTTORI - MOTORIDUTTORI PARALLELI - PENDOLARI  
SHAFT GEARBOXES - SHAFT MOUNTED GEARBOXES AND  
GEARED MOTORS  
МОНТИРУЕМЫЕ НА ВАЛУ ЦИЛИНДРИЧЕСКИЕ РЕДУКТОРЫ**

**PM  
PR, PC**

|      |                           |                                  |                                 | Pag.<br>Page<br>Стр. |
|------|---------------------------|----------------------------------|---------------------------------|----------------------|
| 1.1  | Caratteristiche tecniche  | <i>Technical characteristics</i> | Технические характеристики      | <b>E2</b>            |
| 1.2  | Designazione              | <i>Designation</i>               | Маркировка                      | <b>E2</b>            |
| 1.3  | Versioni                  | <i>Versions</i>                  | Исполнения                      | <b>E5</b>            |
| 1.4  | Lubrificazione            | <i>Lubrication</i>               | Смазка                          | <b>E6</b>            |
| 1.5  | Carichi radiali e assiali | <i>Axial and overhung loads</i>  | Радиальная и осевая нагрузки    | <b>E7</b>            |
| 1.6  | Prestazioni riduttori     | <i>Gearboxes performances</i>    | Характеристики редукторов       | <b>E8</b>            |
| 1.7  | Prestazioni motoriduttori | <i>Gearmotors performances</i>   | Характеристики мотор-редукторов | <b>E13</b>           |
| 1.8  | Dimensioni                | <i>Dimensions</i>                | Размеры                         | <b>E20</b>           |
| 1.9  | Accessori                 | <i>Accessories</i>               | Опции                           | <b>E35</b>           |
| 1.10 | Linguette                 | <i>Keys</i>                      | Шпонки                          | <b>E37</b>           |

**E**





**1.1 Caratteristiche tecniche**

La progettazione di questi riduttori è stata impostata su una struttura monolitica particolarmente rigida che permette l'applicazione di elevati carichi.

I riduttori – motorriduttori paralleli o pendolari possono essere a 2 o 3 stadi.

**1.1 Technical characteristics**

The design of this series of gearboxes has been set up on a very rigid monolithic structure enabling the application of heavy loads.

**1.1 Технические характеристики**

Редукторы и мотор-редукторы данного типа сконструированы в цельном неразъемном корпусе, способном воспринимать повышенные нагрузки.

**1.2 Designazione**

**1.2 Designation**

**1.2 Маркировка**

| Versione<br>Version<br>Исполнение | Grand.<br>Size<br>Габарит | Tipo<br>Type<br>Тип | *1                    | * 2                                   | *3                   | *4       | ir                         | IEC                        | Tipo<br>Type<br>Тип | Grand.<br>Size<br>Габарит | Lunghezza<br>Length<br>Типоразмер | Designazione Motori<br>Designation Motors<br>Маркировка моторов                      |
|-----------------------------------|---------------------------|---------------------|-----------------------|---------------------------------------|----------------------|----------|----------------------------|----------------------------|---------------------|---------------------------|-----------------------------------|--|
| <b>PM</b>                         | <b>P</b>                  | —                   | —                     | —                                     | —                    | —        | 80 (B5)<br>80 (B14)<br>... | 80 (B5)<br>80 (B14)<br>... | T<br>TA<br>...<br>H | 56<br>...<br>315          | A<br>...<br>ML                    | Esempio / Example / Пример   |
|                                   |                           |                     |                       |                                       |                      |          |                            |                            |                     |                           |                                   | <b>PMP 63 1: 24.1 80 B5</b><br><b>PMF 63 1: 24.1 80 B5</b>                           |
|                                   |                           |                     |                       |                                       |                      |          |                            |                            |                     |                           |                                   | <b>PMP 71 - 1:14.0 -<br/>T 56 A 4 B5</b><br><b>PMF 71 - 1:14.0 -<br/>T 56 A 4 B5</b> |
|                                   |                           |                     |                       |                                       |                      |          |                            |                            |                     |                           |                                   | <b>PRP 90 P 1: 125.0</b><br><b>PRF 90 P 1: 125.0</b>                                 |
| <b>PR</b>                         | <b>F</b>                  | —                   | —                     | —                                     | —                    | —        | ...                        | ...                        | ...                 | ...                       | ...                               | <b>PRP 90 P 1: 125.0</b><br><b>PRF 90 P 1: 125.0</b>                                 |
|                                   |                           |                     |                       |                                       |                      |          |                            |                            |                     |                           |                                   | <b>PCP 112 - 1:44.7 -<br/>T 56 A 4 B5</b><br><b>PCF 112 - 1:44.7 -<br/>T 56 A B5</b> |
| <b>PC*</b>                        |                           | <b>P</b>            | <b>Q</b><br><b>QL</b> | Opzionale<br>Optional<br>Опциональный | <b>S</b><br><b>A</b> | <b>A</b> | ...                        | ...                        | ...                 | ...                       | ...                               | <b>PCP 112 - 1:44.7 -<br/>T 56 A 4 B5</b><br><b>PCF 112 - 1:44.7 -<br/>T 56 A B5</b> |

N.B.  
\* Non sono previste le versioni PC 125.

NOTE.  
\* We don't supply the following type:  
PC 125.

ПРИМЕЧАНИЕ  
\* Не изготавливаются типы: PC 125

P = Riduttori e motorriduttori paralleli / Parallel shaft gearboxes and motorgearboxes / Цилиндрические редукторы и мотор-редукторы.  
F = Riduttori e motorriduttori pendolari / Shaft mounted gearboxes and motorgearboxes / Монтируемые на валу редукторы и мотор-редукторы.

Specifiche:

Specification:

Спецификация:

- **[\*1] Albero uscita:**  
Nessuna indicazione = albero forato;  
**B** = albero bisporgente integrale  
**C** = albero forato con calettatore  
**N** = Sporgente Integrale  
**D** = Sporgente Scanalato  
**DB** = Bisporgente integrale Scanalato  
**CD** = Albero forato Scanalato  
**FD** = Flangia brocciata  
**FDB** = Flangia brocciata Bisporgente  
**QL** = Quick Locking  
**L** = Predisposizione "Quick Locking "

- **[\*1] Output shaft:**  
No indication = shaft with keyway;  
**B** = Double integral output shaft  
**C** = hollow shaft with shrink disk  
**N** = Output shaft  
**D** = Splined output shaft  
**DB** = Double splined shaft  
**CD** = Splined hollow shaft  
**FD** = Broached flange  
**FDB** = Double broached flange  
**QL** = Quick Locking  
**L** = Adjustment "Quick Locking "

- **[\*1] Выходной вал:**  
Не указано = Полый с пазом  
**B** = Двойной цилиндрический  
**C** = Полый со стяжной муфтой  
**N** = Выходной вал  
**D** = Односторонний шлицевой вал  
**DB** = Двусторонний шлицевой вал  
**CD** = Шлицевой полый вал  
**FD** = Фланцевый  
**FDB** = Двусторонний фланцевый  
**QL** = Quick Locking  
**L** = Подготовлен для "Quick Locking"



1.2 Designazione

1.2 Designation

1.2 Маркировка

• [\*2] Diametro albero:  
Vedi tabella .

• [\*2] Shaft diameter:  
See table .

• [\*2] Диаметр выходного вала:  
Смотри таблицу.

| Grandezza<br>Size<br>Габарит | [*3]   |                      |   |       |   |   |   |    |   |    |  |  |   |  |   |  |  |  |
|------------------------------|--|----------------------|---|-------|---|---|---|----|---|----|--|--|---|--|---|--|--|--|
|                              |  |                      |   |       |   |   |   |    |   |    |  |  |   |  |   |  |  |  |
|                              | Albero forato<br>Shaft with keyway<br>Полый вал со шпоночным пазом |                      | Albero forato con calettatore<br>Hollow shaft with shrink disc<br>Полый вал со стяжной муфтой |       | Sporgente Integrale<br>Output shaft<br>Цилиндрический вал |   | Bisporgente integrale<br>Double output shaft<br>Двусторонний цилиндрический вал |    | Sporgente Scanalato<br>Splined output shaft<br>Шлицевой |    | Bisporgente integrale Scanalato<br>Double splined shaft<br>Двусторонний шлицевой |  | Albero forato Scanalato<br>Splined hollow shaft<br>Шлицевой полый вал |  | Flangia brocciata<br>Broached flange<br>Фланцевый |  | Flangia brocciata Bisporgente<br>Double broached<br>Двусторонний фланцевый |  |
|                              | Стандарт   | Опция                | Стандарт  | Опция | Стандарт<br>Опция   |   |   |    |   |    |  |  |   |  |   |  |  |  |
|                              | -  | ...                  | C   | C...  | N   | B | D   | DB | CD  | FD | FDB  |  |   |  |   |  |  |  |
| <b>63</b>                    | ∅ 30   | ∅ 25<br>∅ 28         | ∅ 30  | -     | ∅ 30 Стандарт   |   | DIN 5482<br>28 x 25   |    | DIN 5482<br>28 x 25                                     |    | -  |  |   |  |   |  |  |  |
| <b>71</b>                    | ∅ 35   | ∅ 30<br>∅ 32         | ∅ 35  |       | ∅ 35 Стандарт   |   | DIN 5482<br>35 x 31   |    | DIN 5482<br>35 x 31                                     |    | -  |  |   |  |   |  |  |  |
| <b>90</b>                    | ∅ 40   | ∅ 42<br>∅ 45<br>∅ 48 | ∅ 40  |       | ∅ 40 Стандарт   |   | DIN 5482<br>40 x 36   |    | DIN 5482<br>40 x 36                                     |    | -  |  |   |  |   |  |  |  |
| <b>112</b>                   | ∅ 50   | ∅ 55                 | ∅ 50  |       | ∅ 50 Стандарт   |   | DIN 5482<br>50 x 45   |    | DIN 5482<br>50 x 45                                     |    | DIN 5482<br>50 x 45  |  | -   |  |   |  |  |  |
| <b>125</b>                   | ∅ 55   | ∅ 60<br>∅ 50         | ∅ 55  |       | ∅ 55 Стандарт   |   | DIN 5482<br>70 x 64   |    | DIN 5482<br>55 x 50                                     |    | DIN 5482<br>70 x 64  |  | -   |  |   |  |  |  |

**i** \*Contattare il ns. servizio tecnico / Contact our technical dept / Свяжитесь с нашим техническим отделом

| Grandezza<br>Size<br>Габарит |                                  |  | "Quick Locking "  |  |  | Predisposizione "Quick Locking "<br>Adjustement "Quick Locking "<br>Подготовлен для "Quick Locking " |
|------------------------------|----------------------------------|--|---|--|--|--|
|                              |                                  |  |   |  |  |  |
| <b>71</b>                    | ∅ 20 - ∅ 25 - ∅ 30               |  | Contattare nostro ufficio tecnico commerciale<br>Please, contact our technical sales dept.<br>Пожалуйста, свяжитесь с нашим техническим отделом |  |  |  |
| <b>90</b>                    | ∅ 25 - ∅ 30 - ∅ 35 - ∅ 40 - ∅ 45 |  |   |  |  |  |
| <b>112</b>                   | ∅ 30 - ∅ 35 - ∅ 40 - ∅ 45 - ∅ 50 |  |   |  |  |  |
| <b>125</b>                   | ∅ 35 - ∅ 40 - ∅ 45 - ∅ 50 - ∅ 55 |  |   |  |  |  |

• [\*3] Posizione Albero:  
Nessuna indicazione = lato destro (standard);  
S = lato sinistro, montaggio dalla parte opposta (opzionale).

• [\*3] Mounting Shaft:  
No indication (standard) = on right side;  
S = on left side, on the opposite.

• [\*3] Положение вала:  
Не указано (Стандарт) = справа;  
S = слева.



1.2 Designazione

1.2 Designation

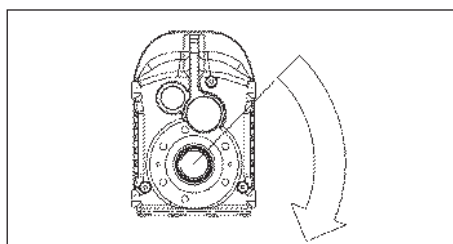
1.2 Маркировка

|   |  |   |  |   |
|---|--|---|--|---|
| Quick Locking   |  |   |  |   |
| Albero forato con calettatore<br>Hollow shaft with shrink disc<br>Полый со стяжной муфтой |  | S |  | — |
| Sporgente Integrale<br>Output shaft<br>Цилиндрический вал                                 |  | S |  | — |
| Sporgente Scanalato<br>Splined output shaft<br>Шлицевой                                   |  | S |  | — |
| Albero forato Scanalato<br>Splined hollow shaft<br>Полый шлицевой                         |  | S |  | — |
| Flangia brocciata<br>Broached flange<br>Фланцевый   |  | S |  | — |

- [\*4] Senso di rotazione (valido solo se richiesto dispositivo antiretro):  
O = ORARIO (il riduttore può ruotare solo in senso orario visto dal lato destro come in figura)  
A = ANTIORARIO.

- [\*4] Rotation sense (only necessary for solution with backstop device):  
O = CLOCKWISE (looking at the gearbox from the perspective shown below)  
A = ANTICLOCKWISE.

- [\*4] Направление вращения (только для ограничителей обратного хода):  
O = по часовой стрелке  
A = против часовой стрелки



Altre specifiche:

- [M1, M2, M3, M4, M5] Posizioni di montaggio con indicazione dei tappi di livello, carico e scarico; se non specificato si considera standard la posizione M6 (vedi par. 1.4).
- [T] Dispositivo antivibrante (solamente per versione PENDOLARE :vedi par. 1.9).
- [2 o 3 o 4] Posizione della morsettiera del motore se diversa da quella standard (1).

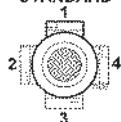
Further specification:

- [M1, M2, M3, M4, M5] Mounting position with indication of breather, level and drain plugs; if not specified, standard position is M6 (see par. 1.4).
- [T] Rubber buffer (only for shaft mounted version see par. 1.9).
- [2 o 3 o 4] Position of the motor terminal box if different from the standard one [1] (for gearmotors)

Другие спецификации:

- Если при заказе монтажное положение не указано, редуктор будет оснащен пробками для стандартного монтажного положения M6 (см. Часть 1.4).
- [T] Резиновая втулка (только для монтируемых на валу: см. Часть 1.9).
- Положения клемной коробки [2, 3, 4], отличаются от стандартного положения [1]

STANDARD



Posizione morsettiera  
Terminal board position  
Положение клемной коробки



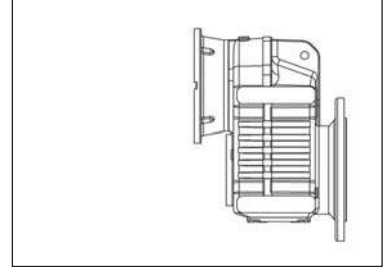
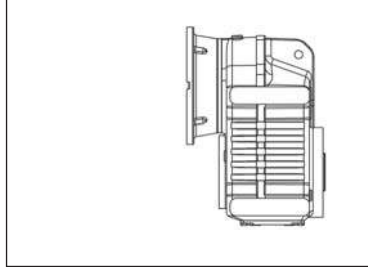
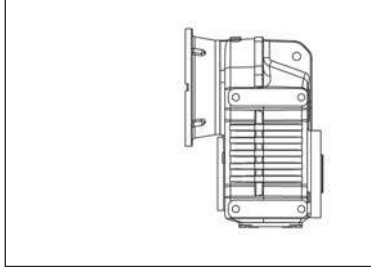


P.P

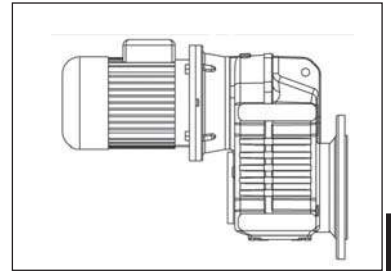
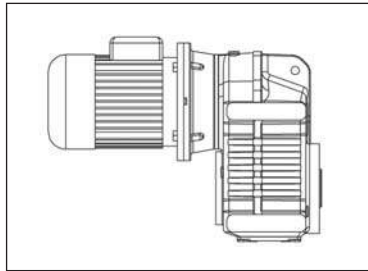
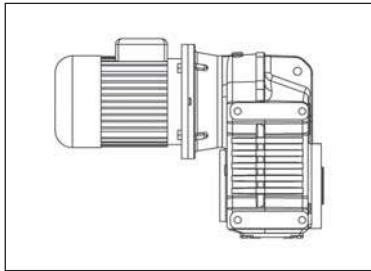
P.F

P.PP - P.PF  
P.FP - P.FF

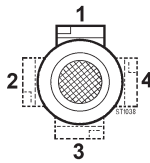
PM. (IEC)  
63 — 125



PM. (kW)  
63 — 125

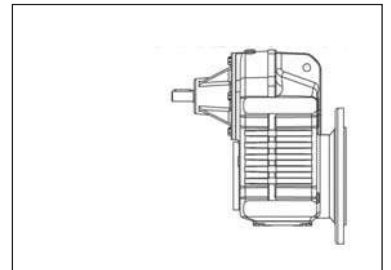
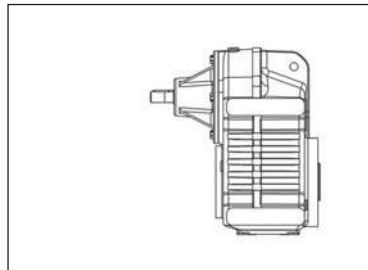
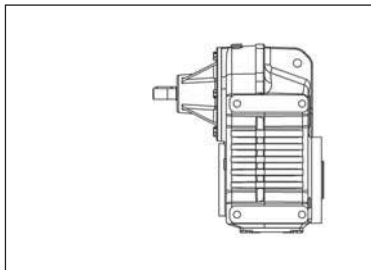


1- STANDARD

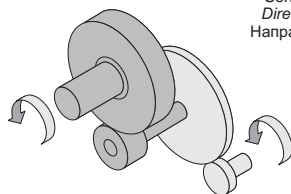
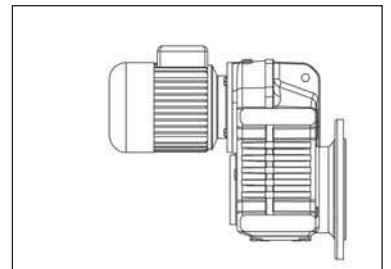
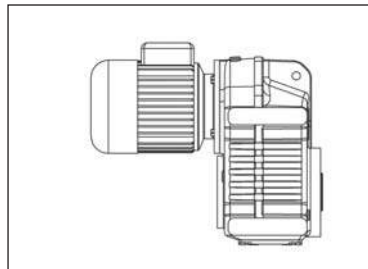
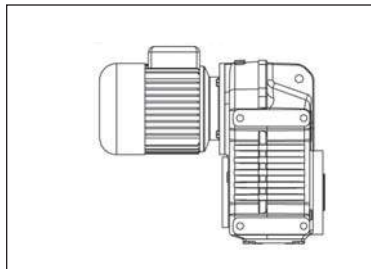


Posizione morsettieria  
Terminal board position  
Положение клеммной коробки

PR.  
63 — 125

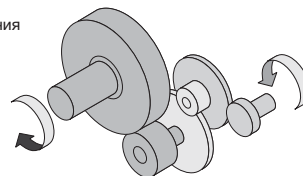


PC.  
63 — 112



2 stadi/stages/ступени

Senso di rotazione  
Direction of rotation  
Направление вращения



3 stadi/stages/ступени





### 1.4 Lubrificazione

#### Generalità

Si consiglia l'uso di oli a base sintetica. (Vedere a tale proposito le indicazioni riportate nel capitolo A, paragrafo 1.6).  
Nella Tab. 4.2 sono riportati i quantitativi di olio necessari per il corretto funzionamento dei riduttori.

#### Prescrizioni in fase d'ordine e stato di fornitura

I riduttori della grandezza 63, 71 è forniti completi di olio sintetico di viscosità ISO 320. Per questi riduttori è **necessario** specificare la posizione di montaggio.

I riduttori nelle grandezze 90, 112 sono forniti predisposti per lubrificazione ad olio ma privi di lubrificante il quale potrà essere fornito a richiesta.

Per questi riduttori è **necessario** specificare la posizione di montaggio.

### 1.4 Lubrication

#### General information

The use of synthetic oil is recommended (see details in Chapter A, paragraph 1.6).  
Tab. 4.2 shows the quantities of oil required for correct parallel-shaft mounted gearbox performance.

#### Ordering phase requirements and state of supply

Size 63, 71 gearbox is supplied with ISO 320 viscosity synthetic oil. **It is necessary** to specify mounting position of this gearbox.

Size 90 and 112 . parallel - shaft mounted gearboxes are supplied pre-arranged for oil lubrication but without lubricant that can be requested separately.

**It is necessary** to specify the mounting position with these gearboxes.

### 1.4 Смазка

#### Общая информация

Рекомендуется использовать синтетические масла (см. Главу А, параграф 1.4.). Таблица 4.2 отображает необходимое количество масла в зависимости от монтажного положения

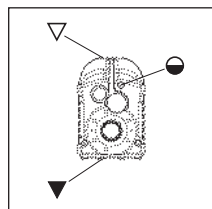
#### Условия к заказу изделия

Редукторы 63, 71 типоразмеров поставляются заправленными синтетическим маслом вязкостью ISO 320 сСт., **необходимо** указывать их монтажное положение.

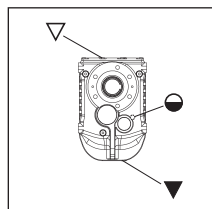
Редукторы 90, 112, 125 типоразмеров поставляются без смазки, которая должна быть заказана отдельно.

**Необходимо** указать требуемое монтажное положение для данных редукторов.

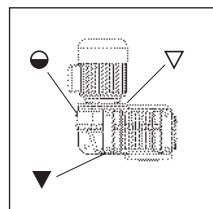
### Posizioni di montaggio



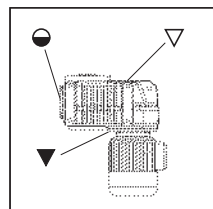
M1



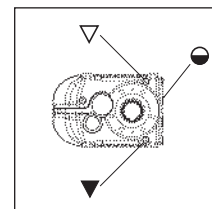
M2



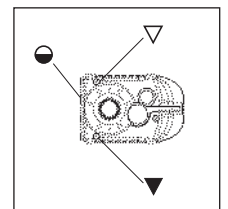
M3



M4



M5



M6

- ▽ Carico / Breather plug / Воздушный клапан
- Livello / Level plug / Уровневая пробка
- ▼ Scarico / Drain plug / Сливная пробка

### Mounting positions

### Монтажные положения



Tab. 4.2

| Quantità di lubrificante / Lubricant Quantity / Количество смазки (кг)  |   |      |   |      |      |    |   |   |   |
|---|---|------|---|------|------|----|---|---|---|
| PM<br>PR - PC   | Posizioni di montaggio / Mounting Positions / Монтажные положения |      |   |      |      |    | Stato di fornitura<br>State of supply<br>Состояние поставки   | * n°. tappi olio<br>* No. of plugs<br>Кол-во пробок | Posizione di montaggio<br>Mounting position<br>Указание монтажа |
|   | M1  | M2   | M3  | M4   | M5   | M6 |   |   |   |
| 63  | 1.25  | 0.9  | 1.3   | 1.15 | 0.9  |    | 1   | <b>Necessaria<br/>Necessary<br/>Необходимо</b>      |   |
| 71  | 2.1   | 1.75 | 2.3   | 2.0  | 1.6  |    |   |   |   |
| 90  | 3.3   | 2.8  | 3.8   | 3.7  | 2.65 |    | 6   | <b>Necessaria<br/>Necessary<br/>Необходимо</b>      |   |
| 112   | 7.3   | 7.1  | 8.0   | 7.0  | 6.0  |    | 6   |   |   |
| 125   | 8.5   | 7.5  | 8.7   | 8.5  | 6.0  |    | 6   |   |   |
| Le quantità di olio sono approssimative; per una corretta lubrificazione occorre fare riferimento al livello segnato sul riduttore. |   |      | Oil quantities listed in the table are approximate; to ensure correct lubrication, please refer to the level mark on the gear unit. |      |      |    | Приведенные значения количества масла редутора ориентироваться по пробке уровня масла. значения необходимого масла приближительны. При заправке редуктора маслом ориентируйтесь по пробке уровня масла. |   |   |

### ATTENZIONE

- A) Se in fase d'ordine la posizione di montaggio è omessa, il riduttore verrà fornito con i tappi predisposti per la posizione M1.
- B) Il tappo di sfiato è allegato solo nei riduttori che hanno più di un tappo olio.
- C) Eventuali forniture con predisposizioni tappi diverse da quella indicata in tabella, dovranno essere concordate.
- D) Nei riduttori dove è necessario specificare la posizione di montaggio, la posizione richiesta è indicata nella targhetta del riduttore.

### WARNING

- A) It is necessary to specify the mounting position when ordering. If the mounting position is not specified in the ordering phase, the gearbox supplied will have plugs pre-arranged for position M1.
- B) A breather plug is supplied only with gearboxes that have more than one oil plug.
- C) The supply of gearboxes with different plug pre-arrangements has to be agreed with the manufacturer.
- D) The gearboxes that need a specific assembling position have the indication of it on the label of the gearbox.

### ВНИМАНИЕ

- A) Если при заказе монтажное положение не было указано, редуктор будет укомплектован пробками для монтажной позиции M1.
- B) Воздушными клапанами комплектуются только редукторы, имеющие более, чем одну пробку.
- C) Иные варианты установки пробок должны быть согласованы с производителем
- D) Для редукторов, в маркировке которых необходимо указывать монтажное положение, оно указывается на заводской табличке.



**1.5 Carichi radiali e assiali**

**1.5 Axial and overhung load**

**1.5 Радиальная и осевая нагрузки**

Quando la trasmissione del moto avviene tramite meccanismi che generano carichi radiali sull'estremità dell'albero, è necessario verificare che i valori risultanti non eccedono quelli indicati nelle tabelle.

Nella Tab. 4.3 sono riportati i valori dei carichi radiali ammissibili per l'albero veloce ( $Fr_1$ ). Come carico assiale ammissibile contemporaneo si ha:

$$Fa_1 = 0.2 \times Fr_1$$

In Tab. 4.4 sono riportati i valori dei carichi radiali ammissibili per l'albero lento ( $Fr_2$ ). Come carico assiale ammissibile contemporaneo si ha:

$$Fa_2 = 0.2 \times Fr_2$$

*Should transmission movement determine radial loads on the angular shaft end, it is necessary to make sure that resulting values do not exceed the ones indicated in the tables.*

*In Table 4.3 permissible radial load for input shaft are listed ( $Fr_1$ ). Contemporary permissible axial load is given by the following formula:*

$$Fa_1 = 0.2 \times Fr_1$$

*In Table 4.4 permissible radial loads for output shaft are listed ( $Fr_2$ ). Permissible axial load is given by the following formula:*

$$Fa_2 = 0.2 \times Fr_2$$

При передаче вращения через механизмы, создающие радиальную нагрузку на вал (шкивы, муфты, звездочки), необходимо проверить, чтобы значения этих нагрузок не превышали указанные в таблице. В таблице 4.3 приведены допустимые радиальные нагрузки ( $Fr_1$ ) для входного вала. Для определения допустимой аксиальной нагрузки используйте формулу:

$$Fa_1 = 0.2 \times Fr_1$$

В таблице 2.3 приведены допустимые радиальной нагрузки ( $Fr_1$ ) для входного вала. Для определения допустимой аксиальной нагрузки используйте формулу:

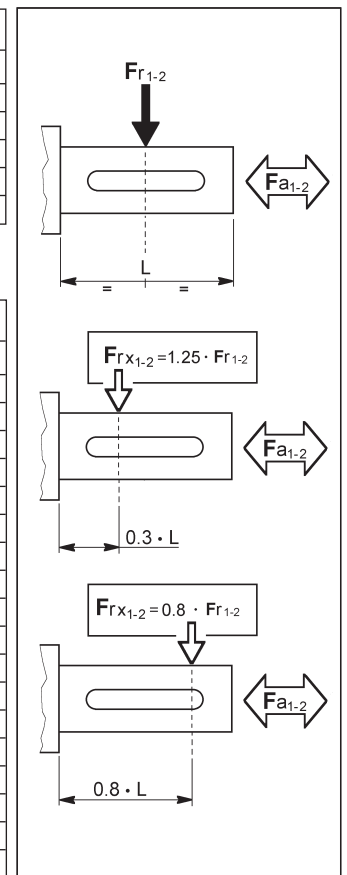
$$Fa_2 = 0.2 \times Fr_2$$

Tab. 4.3

| $n_1$<br>[min <sup>-1</sup> ] | $Fr_1$ [N] |      |      |      |      |      |       |       |       |
|-------------------------------|------------|------|------|------|------|------|-------|-------|-------|
|                               | PR.        |      |      |      |      |      |       |       |       |
|                               | 63/2       | 63/3 | 71/2 | 71/3 | 90/2 | 90/3 | 112/2 | 112/3 | 125/2 |
| 2800                          | 200        | 550  | 600  | 600  | 600  | 1300 | 800   | 1400  | 1000  |
| 1400                          | 400        | 700  | 900  | 800  | 700  | 1500 | 1400  | 1800  | 1200  |
| 900                           | 400        | 800  | 1100 | 1000 | 800  | 1600 | 1500  | 2100  | 1300  |
| 500                           | 400        | 950  | 1300 | 1200 | 900  | 1800 | 1800  | 2600  | 1500  |

Tab. 4.4

| $n_2$<br>[min <sup>-1</sup> ] | $Fr_2$ [N]      |      |       |       |       |
|-------------------------------|-----------------|------|-------|-------|-------|
|                               | PM. - PR. - PC. |      |       |       |       |
|                               | 63              | 71   | 90    | 112   | 125   |
| 1100                          | —               | 3000 | 6500  | —     | —     |
| 950                           | 1400            | 3050 | 7000  | 7600  | —     |
| 775                           | 1450            | 3100 | 7200  | 7900  | —     |
| 625                           | 1500            | 3230 | 7600  | 8300  | —     |
| 500                           | 1580            | 3340 | 7900  | 8800  | 10000 |
| 400                           | 1660            | 3450 | 8300  | 9200  | 10500 |
| 320                           | 1720            | 3550 | 8900  | 9800  | 11200 |
| 260                           | 1750            | 3600 | 9000  | 10400 | 12000 |
| 200                           | 1800            | 4100 | 9000  | 10800 | 12500 |
| 160                           | 1950            | 4300 | 9000  | 11400 | 13000 |
| 125                           | 2200            | 4600 | 9000  | 12000 | 14000 |
| 90                            | 2400            | 4900 | 9000  | 13000 | 16000 |
| 60                            | 2600            | 5000 | 9300  | 13800 | 18000 |
| 40                            | 2800            | 5000 | 10000 | 15300 | 20000 |
| 25                            | 3100            | 6000 | 11200 | 16500 | 20000 |
| 16                            | 3800            | 6600 | 11500 | 17000 | 20000 |
| 10                            | 4500            | 6600 | 11500 | 17400 | 20000 |



I carichi radiali indicati nelle tabelle si intendono applicati a metà della sporgenza dell'albero lento standard (vedi fig. 8.14) e sono riferiti ai riduttori operanti con fattore di servizio 1. Valori intermedi relativi a velocità non riportate possono essere ottenuti per interpolazione considerando però che  $Fr_1$  a 500 min<sup>-1</sup> e  $Fr_2$  a 5 min<sup>-1</sup> rappresentano i carichi massimi consentiti. Per i carichi non agenti sulla mezzzeria dell'albero lento o veloce si ha:

*The radial loads shown in the tables are applied on the middle of standard shaft extensions (see fig.8.14). Base of these values is a service factor 1.*

*Values for speeds that are not listed can be obtained through interpolation but it must be considered that  $Fr_1$  at 500 min<sup>-1</sup> and  $Fr_2$  at 5 min<sup>-1</sup> represent the maximum allowable loads.*

*For radial loads which are not applied on the middle of the shafts, the following values can be calculated:*

Радиальные нагрузки указанные в таблицах соответствуют точке приложения усилия к центру вала и применимы к редукторам с сервис-фактором 1. Не указанные промежуточные значения скоростей, могут быть получены путем интерполяции, но необходимо учитывать, что  $Fr_1$  при 500 min<sup>-1</sup> и  $Fr_2$  при 5 min<sup>-1</sup> представляют собой максимально допустимые нагрузки. Значения нагрузок, которые приложены не по осевой линии выходного вала могут быть будут получены расчетом:

a 0.3 della sporgenza:  
 $Fr_x = 1.25 \times Fr_{1-2}$   
a 0.8 dalla sporgenza:  
 $Fr_x = 0.8 \times Fr_{1-2}$

at 0.3 from extension:  
 $Fr_x = 1.25 \times Fr_{1-2}$   
at 0.8 from extension:  
 $Fr_x = 0.8 \times Fr_{1-2}$

При 0.3L:  
 $Fr_x = 1.25 \times Fr_{1-2}$   
При 0.8L:  
 $Fr_x = 0.8 \times Fr_{1-2}$



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**Kg** 9.0

| ir   | n <sub>1</sub> = 2800 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 1400 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 900 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 500 min <sup>-1</sup> |                       |         |         | IEC  |
|------|---|-----------------------|---------|---------|---|-----------------------|---------|---------|--|-----------------------|---------|---------|--|-----------------------|---------|---------|--|
|      | n <sub>2</sub><br>min <sup>-1</sup>     | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>     | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% |  |
| 3.0  | 935.6                                   | 77                    | 7.9     | 95      | 467.8                                   | 80                    | 4.1     | 95      | 300.7                                  | 85                    | 2.8     | 95      | 167.1                                  | 88                    | 1.6     | 95      | 112 B5<br>112 B14<br><br>100 B5<br>100 B14<br><br>90 B5<br>90 B14<br><br>80 B5<br>80 B14<br><br>71 B5<br><br>63 B5 |
| 3.9  | 719.9                                   | 90                    | 7.1     | 95      | 360.0                                   | 110                   | 4.4     | 95      | 231.4                                  | 115                   | 2.9     | 95      | 128.6                                  | 120                   | 1.7     | 95      |  |
| 4.3  | 645.0                                   | 95                    | 6.8     | 95      | 322.5                                   | 130                   | 4.6     | 95      | 207.3                                  | 135                   | 3.1     | 95      | 115.2                                  | 140                   | 1.8     | 95      |  |
| 5.0  | 557.0                                   | 110                   | 6.8     | 95      | 278.5                                   | 140                   | 4.3     | 95      | 179.0                                  | 150                   | 3.0     | 95      | 99.5                                   | 155                   | 1.7     | 95      |  |
| 5.6  | 499.0                                   | 125                   | 6.9     | 95      | 249.5                                   | 160                   | 4.4     | 95      | 160.4                                  | 170                   | 3.0     | 95      | 89.1                                   | 180                   | 1.8     | 95      |  |
| 6.2  | 452.2                                   | 130                   | 6.5     | 95      | 226.1                                   | 160                   | 4.0     | 95      | 145.3                                  | 175                   | 2.8     | 95      | 80.7                                   | 180                   | 1.6     | 95      |  |
| 6.5  | 431.2                                   | 135                   | 6.4     | 95      | 215.6                                   | 170                   | 4.0     | 95      | 138.6                                  | 185                   | 2.8     | 95      | 77.0                                   | 195                   | 1.7     | 95      |  |
| 7.4  | 379.1                                   | 140                   | 5.9     | 95      | 189.6                                   | 180                   | 3.8     | 95      | 121.9                                  | 190                   | 2.6     | 95      | 67.7                                   | 200                   | 1.5     | 95      |  |
| 8.0  | 347.9                                   | 150                   | 5.8     | 95      | 174.0                                   | 200                   | 3.8     | 95      | 111.8                                  | 215                   | 2.7     | 95      | 62.1                                   | 230                   | 1.6     | 95      |  |
| 9.0  | 311.7                                   | 165                   | 5.7     | 95      | 155.9                                   | 210                   | 3.6     | 95      | 100.2                                  | 230                   | 2.5     | 95      | 55.7                                   | 250                   | 1.5     | 95      |  |
| 10.4 | 269.4                                   | 180                   | 5.3     | 95      | 134.7                                   | 220                   | 3.3     | 95      | 86.6                                   | 240                   | 2.3     | 95      | 48.1                                   | 255                   | 1.4     | 95      |  |
| 11.8 | 236.9                                   | 190                   | 5.0     | 95      | 118.4                                   | 235                   | 3.1     | 95      | 76.1                                   | 255                   | 2.1     | 95      | 42.3                                   | 255                   | 1.2     | 95      |  |
| 13.5 | 206.9                                   | 205                   | 4.7     | 95      | 103.4                                   | 250                   | 2.9     | 95      | 66.5                                   | 255                   | 1.9     | 95      | 36.9                                   | 255                   | 1.0     | 95      |  |
| 14.4 | 194.8                                   | 190                   | 4.1     | 95      | 97.4                                    | 220                   | 2.4     | 95      | 62.5                                   | 230                   | 1.6     | 95      | 34.8                                   | 240                   | 0.9     | 95      |  |
| 16.9 | 166.1                                   | 230                   | 4.2     | 95      | 83.0                                    | 250                   | 2.3     | 95      | 53.4                                   | 255                   | 1.5     | 95      | 29.7                                   | 255                   | 0.8     | 95      |  |
| 19.8 | 141.3                                   | 230                   | 3.6     | 95      | 70.7                                    | 250                   | 1.9     | 95      | 45.4                                   | 255                   | 1.3     | 95      | 25.2                                   | 255                   | 0.7     | 95      |  |
| 20.5 | 136.6                                   | 210                   | 3.2     | 95      | 68.3                                    | 230                   | 1.7     | 95      | 43.9                                   | 240                   | 1.2     | 95      | 24.4                                   | 250                   | 0.7     | 95      |  |
| 24.1 | 116.2                                   | 210                   | 2.7     | 95      | 58.1                                    | 230                   | 1.5     | 95      | 37.3                                   | 245                   | 1.0     | 95      | 20.7                                   | 250                   | 0.6     | 95      |  |
| 26.1 | 107.3                                   | 220                   | 2.6     | 95      | 53.6                                    | 240                   | 1.4     | 95      | 34.5                                   | 250                   | 1.0     | 95      | 19.2                                   | 255                   | 0.5     | 95      |  |
| 31.7 | 88.2                                    | 220                   | 2.1     | 95      | 44.1                                    | 240                   | 1.2     | 95      | 28.4                                   | 250                   | 0.8     | 95      | 15.8                                   | 250                   | 0.4     | 95      |  |
| 36.6 | 76.6                                    | 225                   | 1.9     | 95      | 38.3                                    | 250                   | 1.1     | 95      | 24.6                                   | 250                   | 0.7     | 95      | 13.7                                   | 250                   | 0.4     | 95      |  |

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**Kg** 9.0

| ir    | n <sub>1</sub> = 2800 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 1400 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 900 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 500 min <sup>-1</sup> |                       |         |         | IEC                                       |
|-------|---|-----------------------|---------|---------|---|-----------------------|---------|---------|--|-----------------------|---------|---------|--|-----------------------|---------|---------|---|
|       | n <sub>2</sub><br>min <sup>-1</sup>     | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>     | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% |   |
| 43.4  | 64.6                                    | 220                   | 1.6     | 93      | 32.3                                    | 250                   | 0.9     | 93      | 20.7                                   | 250                   | 0.6     | 93      | 11.5                                   | 250                   | 0.3     | 93      | 80 B5<br>80 B14<br><br>71 B5<br><br>63 B5 |
| 47.0  | 59.6                                    | 200                   | 1.3     | 93      | 29.8                                    | 250                   | 0.8     | 93      | 19.2                                   | 255                   | 0.6     | 93      | 10.6                                   | 255                   | 0.3     | 93      |   |
| 53.3  | 52.5                                    | 220                   | 1.3     | 93      | 26.3                                    | 250                   | 0.7     | 93      | 16.9                                   | 255                   | 0.5     | 93      | 9.4                                    | 255                   | 0.3     | 93      |   |
| 57.2  | 48.9                                    | 230                   | 1.3     | 93      | 24.5                                    | 250                   | 0.7     | 93      | 15.7                                   | 255                   | 0.5     | 93      | 8.7                                    | 255                   | 0.3     | 93      |   |
| 61.8  | 45.3                                    | 230                   | 1.2     | 93      | 22.7                                    | 250                   | 0.6     | 93      | 14.6                                   | 255                   | 0.4     | 93      | 8.1                                    | 255                   | 0.2     | 93      |   |
| 69.6  | 40.2                                    | 240                   | 1.1     | 93      | 20.1                                    | 250                   | 0.6     | 93      | 12.9                                   | 250                   | 0.4     | 93      | 7.2                                    | 250                   | 0.2     | 93      |   |
| 75.4  | 37.1                                    | 240                   | 1.0     | 93      | 18.6                                    | 250                   | 0.5     | 93      | 11.9                                   | 255                   | 0.3     | 93      | 6.6                                    | 255                   | 0.2     | 93      |   |
| 81.4  | 34.4                                    | 240                   | 0.9     | 93      | 17.2                                    | 250                   | 0.5     | 93      | 11.1                                   | 255                   | 0.3     | 93      | 6.1                                    | 255                   | 0.2     | 93      |   |
| 88.4  | 31.7                                    | 240                   | 0.9     | 93      | 15.8                                    | 250                   | 0.4     | 93      | 10.2                                   | 250                   | 0.3     | 93      | 5.7                                    | 250                   | 0.2     | 93      |   |
| 98.9  | 28.3                                    | 240                   | 0.8     | 93      | 14.2                                    | 250                   | 0.4     | 93      | 9.1                                    | 250                   | 0.3     | 93      | 5.1                                    | 250                   | 0.1     | 93      |   |
| 114.4 | 24.5                                    | 240                   | 0.7     | 93      | 12.2                                    | 250                   | 0.3     | 93      | 7.9                                    | 255                   | 0.2     | 93      | 4.4                                    | 260                   | 0.1     | 93      |   |
| 135.4 | 20.7                                    | 240                   | 0.6     | 93      | 10.3                                    | 250                   | 0.3     | 93      | 6.6                                    | 255                   | 0.2     | 93      | 3.7                                    | 260                   | 0.1     | 93      |   |
| 149.1 | 18.8                                    | 240                   | 0.5     | 93      | 9.4                                     | 250                   | 0.3     | 93      | 6.0                                    | 255                   | 0.2     | 93      | 3.4                                    | 260                   | 0.1     | 93      |   |
| 164.7 | 17.0                                    | 240                   | 0.5     | 93      | 8.5                                     | 250                   | 0.2     | 93      | 5.5                                    | 250                   | 0.2     | 93      | 3.0                                    | 260                   | 0.1     | 93      |   |
| 181.3 | 15.4                                    | 240                   | 0.4     | 93      | 7.7                                     | 250                   | 0.2     | 93      | 5.0                                    | 250                   | 0.1     | 93      | 2.8                                    | 260                   | 0.1     | 93      |   |
| 216.9 | 12.9                                    | 240                   | 0.3     | 93      | 6.5                                     | 250                   | 0.2     | 93      | 4.2                                    | 255                   | 0.1     | 93      | 2.3                                    | 260                   | 0.1     | 93      |   |

|                      |  |
|----------------------|--|
| Pt <sub>N</sub> [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|                      | 5.6  |

N.B.  
Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni contattare l'ufficio tecnico STM.

NOTE.  
Pay attention please to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (comp. par. A-1.5). For details please contact our technical office.

ПРИМЕЧАНИЕ.  
Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5). Для получения информации обращайтесь в наш технический отдел.

N.B.  
I pesi riportati sono indicativi e possono variare in funzione della versione del riduttore.

NOTE.  
Listed weights are for reference only and can vary according to the gearbox version.

ПРИМЕЧАНИЕ.  
Указанный вес соответствует только исполнению с цилиндрических входным валом



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14.0

| ir   | $n_1 = 2800 \text{ min}^{-1}$ |                |         |         | $n_1 = 1400 \text{ min}^{-1}$ |                |         |         | $n_1 = 900 \text{ min}^{-1}$ |                |         |         | $n_1 = 500 \text{ min}^{-1}$ |                |         |         | IEC               |
|------|-------------------------------|----------------|---------|---------|-------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|-------------------|
|      | $n_2$<br>$\text{min}^{-1}$    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>$\text{min}^{-1}$    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>$\text{min}^{-1}$   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>$\text{min}^{-1}$   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% |                   |
| 2.6  | 1078.5                        | 120            | 14.3    | 95      | 539.3                         | 130            | 7.7     | 95      | 346.7                        | 130            | 5.0     | 95      | 192.6                        | 130            | 2.8     | 95      | 112 B5<br>112 B14 |
| 3.2  | 880.4                         | 140            | 13.6    | 95      | 440.2                         | 150            | 7.3     | 95      | 283.0                        | 150            | 4.7     | 95      | 157.2                        | 150            | 2.6     | 95      |                   |
| 3.8  | 745.8                         | 160            | 13.2    | 95      | 372.9                         | 175            | 7.2     | 95      | 239.7                        | 180            | 4.8     | 95      | 133.2                        | 180            | 2.6     | 95      |                   |
| 4.3  | 650.3                         | 180            | 12.9    | 95      | 325.2                         | 200            | 7.2     | 95      | 209.0                        | 210            | 4.8     | 95      | 116.1                        | 210            | 2.7     | 95      |                   |
| 5.3  | 530.9                         | 180            | 10.5    | 95      | 265.4                         | 210            | 6.1     | 95      | 170.6                        | 230            | 4.3     | 95      | 94.8                         | 230            | 2.4     | 95      |                   |
| 6.2  | 449.7                         | 230            | 11.4    | 95      | 224.8                         | 260            | 6.4     | 95      | 144.5                        | 300            | 4.8     | 95      | 80.3                         | 300            | 2.7     | 95      |                   |
| 7.1  | 395.3                         | 270            | 11.8    | 95      | 197.6                         | 300            | 6.5     | 95      | 127.1                        | 330            | 4.6     | 95      | 70.6                         | 330            | 2.6     | 95      |                   |
| 8.7  | 322.7                         | 280            | 10.0    | 95      | 161.3                         | 310            | 5.5     | 95      | 103.7                        | 350            | 4.0     | 95      | 57.6                         | 350            | 2.2     | 95      |                   |
| 10.2 | 273.3                         | 370            | 11.1    | 95      | 136.7                         | 420            | 6.3     | 95      | 87.9                         | 470            | 4.6     | 95      | 48.8                         | 470            | 2.5     | 95      |                   |
| 11.6 | 242.0                         | 380            | 10.1    | 95      | 121.0                         | 430            | 5.7     | 95      | 77.8                         | 480            | 4.1     | 95      | 43.2                         | 480            | 2.3     | 95      |                   |
| 12.3 | 228.2                         | 280            | 7.0     | 95      | 114.1                         | 300            | 3.8     | 95      | 73.3                         | 310            | 2.5     | 95      | 40.7                         | 310            | 1.4     | 95      |                   |
| 14.0 | 199.5                         | 400            | 8.8     | 95      | 99.8                          | 450            | 4.9     | 95      | 64.1                         | 480            | 3.4     | 95      | 35.6                         | 480            | 1.9     | 95      |                   |
| 16.1 | 173.9                         | 420            | 8.0     | 95      | 86.9                          | 460            | 4.4     | 95      | 55.9                         | 480            | 3.0     | 95      | 31.0                         | 480            | 1.6     | 95      |                   |
| 17.3 | 161.7                         | 420            | 7.5     | 95      | 80.9                          | 460            | 4.1     | 95      | 52.0                         | 480            | 2.8     | 95      | 28.9                         | 480            | 1.5     | 95      |                   |
| 18.7 | 150.0                         | 420            | 6.9     | 95      | 75.0                          | 460            | 3.8     | 95      | 48.2                         | 480            | 2.6     | 95      | 26.8                         | 480            | 1.4     | 95      |                   |
| 20.2 | 138.7                         | 420            | 6.4     | 95      | 69.3                          | 460            | 3.5     | 95      | 44.6                         | 480            | 2.4     | 95      | 24.8                         | 480            | 1.3     | 95      |                   |
| 21.9 | 127.8                         | 420            | 5.9     | 95      | 63.9                          | 460            | 3.2     | 95      | 41.1                         | 480            | 2.2     | 95      | 22.8                         | 480            | 1.2     | 95      |                   |
| 25.3 | 110.9                         | 360            | 4.4     | 95      | 55.4                          | 410            | 2.5     | 95      | 35.6                         | 410            | 1.6     | 95      | 19.8                         | 410            | 0.9     | 95      |                   |
| 28.8 | 97.2                          | 410            | 4.4     | 95      | 48.6                          | 460            | 2.5     | 95      | 31.2                         | 460            | 1.6     | 95      | 17.4                         | 460            | 0.9     | 95      |                   |
| 33.1 | 84.7                          | 370            | 3.5     | 95      | 42.4                          | 410            | 1.9     | 95      | 27.2                         | 410            | 1.2     | 95      | 15.1                         | 410            | 0.7     | 95      |                   |
| 37.3 | 75.1                          | 365            | 3.0     | 95      | 37.5                          | 410            | 1.7     | 95      | 24.1                         | 410            | 1.1     | 95      | 13.4                         | 420            | 0.6     | 95      |                   |
| 44.7 | 62.6                          | 400            | 2.8     | 95      | 31.3                          | 460            | 1.6     | 95      | 20.1                         | 460            | 1.0     | 95      | 11.2                         | 480            | 0.6     | 95      |                   |
| 50.5 | 55.5                          | 400            | 2.4     | 95      | 27.7                          | 460            | 1.4     | 95      | 17.8                         | 460            | 0.9     | 95      | 9.9                          | 480            | 0.5     | 95      |                   |

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14.0

| ir    | $n_1 = 2800 \text{ min}^{-1}$ |                |         |         | $n_1 = 1400 \text{ min}^{-1}$ |                |         |         | $n_1 = 900 \text{ min}^{-1}$ |                |         |         | $n_1 = 500 \text{ min}^{-1}$ |                |         |         | IEC             |
|-------|-------------------------------|----------------|---------|---------|-------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|-----------------|
|       | $n_2$<br>$\text{min}^{-1}$    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>$\text{min}^{-1}$    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>$\text{min}^{-1}$   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>$\text{min}^{-1}$   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% |                 |
| 39.5  | 70.8                          | 420            | 3.3     | 93      | 35.4                          | 460            | 1.8     | 93      | 22.8                         | 470            | 1.2     | 93      | 12.6                         | 480            | 0.7     | 93      | 90 B5<br>90 B14 |
| 53.5  | 52.3                          | 420            | 2.5     | 93      | 26.2                          | 460            | 1.4     | 93      | 16.8                         | 460            | 0.9     | 93      | 9.3                          | 480            | 0.5     | 93      |                 |
| 60.8  | 46.0                          | 420            | 2.2     | 93      | 23.0                          | 460            | 1.2     | 93      | 14.8                         | 460            | 0.8     | 93      | 8.2                          | 480            | 0.4     | 93      |                 |
| 64.2  | 43.6                          | 420            | 2.1     | 93      | 21.8                          | 460            | 1.1     | 93      | 14.0                         | 470            | 0.7     | 93      | 7.8                          | 480            | 0.4     | 93      |                 |
| 75.4  | 37.2                          | 420            | 1.8     | 93      | 18.6                          | 460            | 1.0     | 93      | 11.9                         | 470            | 0.6     | 93      | 6.6                          | 480            | 0.4     | 93      |                 |
| 86.8  | 32.3                          | 420            | 1.5     | 93      | 16.1                          | 460            | 0.8     | 93      | 10.4                         | 470            | 0.5     | 93      | 5.8                          | 480            | 0.3     | 93      |                 |
| 91.5  | 30.6                          | 420            | 1.4     | 93      | 15.3                          | 460            | 0.8     | 93      | 9.8                          | 470            | 0.5     | 93      | 5.5                          | 480            | 0.3     | 93      |                 |
| 99.3  | 28.2                          | 420            | 1.3     | 93      | 14.1                          | 460            | 0.7     | 93      | 9.1                          | 470            | 0.5     | 93      | 5.0                          | 480            | 0.3     | 93      |                 |
| 107.5 | 26.0                          | 420            | 1.2     | 93      | 13.0                          | 460            | 0.7     | 93      | 8.4                          | 470            | 0.4     | 93      | 4.6                          | 480            | 0.3     | 93      |                 |
| 123.8 | 22.6                          | 420            | 1.1     | 93      | 11.3                          | 460            | 0.6     | 93      | 7.3                          | 480            | 0.4     | 93      | 4.0                          | 520            | 0.2     | 93      |                 |
| 134.3 | 20.9                          | 420            | 1.0     | 93      | 10.4                          | 460            | 0.5     | 93      | 6.7                          | 490            | 0.4     | 93      | 3.7                          | 520            | 0.2     | 93      |                 |
| 154.8 | 18.1                          | 420            | 0.9     | 93      | 9.0                           | 460            | 0.5     | 93      | 5.8                          | 500            | 0.3     | 93      | 3.2                          | 520            | 0.2     | 93      |                 |
| 163.2 | 17.2                          | 420            | 0.8     | 93      | 8.6                           | 460            | 0.4     | 93      | 5.5                          | 470            | 0.3     | 93      | 3.1                          | 480            | 0.2     | 93      |                 |
| 191.6 | 14.6                          | 450            | 0.7     | 93      | 7.3                           | 490            | 0.4     | 93      | 4.7                          | 520            | 0.3     | 93      | 2.6                          | 540            | 0.2     | 93      |                 |
| 220.8 | 12.7                          | 450            | 0.6     | 93      | 6.3                           | 500            | 0.4     | 93      | 4.1                          | 520            | 0.2     | 93      | 2.3                          | 540            | 0.1     | 93      |                 |

|               |  |
|---------------|--|
| $P_{tN}$ [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|               | 7.5  |

N.B.  
Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni contattare l'ufficio tecnico STM.

NOTE.  
Pay attention please to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (comp. par. A-1.5). For details please contact our technical office.

ПРИМЕЧАНИЕ.  
Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5). Для получения информации обращайтесь в наш технический отдел.

N.B.  
I pesi riportati sono indicativi e possono variare in funzione della versione del riduttore.

NOTE.  
Listed weights are for reference only and can vary according to the gearbox version.

ПРИМЕЧАНИЕ.  
Указанный вес соответствует только исполнению с цилиндрических входным валом





## PR 90/2



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| ir   | $n_1 = 2800 \text{ min}^{-1}$ |                       |         |         | $n_1 = 1400 \text{ min}^{-1}$ |                       |         |         | $n_1 = 900 \text{ min}^{-1}$ |                       |         |         | $n_1 = 500 \text{ min}^{-1}$ |                       |         |         | IEC               |
|------|-------------------------------|-----------------------|---------|---------|-------------------------------|-----------------------|---------|---------|------------------------------|-----------------------|---------|---------|------------------------------|-----------------------|---------|---------|-------------------|
|      | $n_2$<br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% |                   |
| 2.7  | 1025.6                        | 270                   | 30.5    | 95      | 512.8                         | 330                   | 18.7    | 95      | 329.7                        | 330                   | 12.0    | 95      | 183.2                        | 330                   | 6.7     | 95      | 132 B5<br>132 B14 |
| 4.2  | 662.1                         | 390                   | 28.5    | 95      | 331.0                         | 480                   | 17.5    | 95      | 212.8                        | 480                   | 11.3    | 95      | 118.2                        | 480                   | 6.3     | 95      |                   |
| 5.3  | 528.9                         | 430                   | 25.1    | 95      | 264.5                         | 530                   | 15.4    | 95      | 170.0                        | 530                   | 9.9     | 95      | 94.5                         | 530                   | 5.5     | 95      |                   |
| 5.9  | 470.7                         | 450                   | 23.3    | 95      | 235.3                         | 560                   | 14.5    | 95      | 151.3                        | 560                   | 9.3     | 95      | 84.1                         | 560                   | 5.2     | 95      |                   |
| 6.7  | 417.1                         | 480                   | 22.1    | 95      | 208.6                         | 600                   | 13.8    | 95      | 134.1                        | 600                   | 8.9     | 95      | 74.5                         | 600                   | 4.9     | 95      |                   |
| 7.8  | 361.0                         | 520                   | 20.7    | 95      | 180.5                         | 650                   | 12.9    | 95      | 116.0                        | 700                   | 9.0     | 95      | 64.5                         | 720                   | 5.1     | 95      |                   |
| 8.7  | 321.8                         | 460                   | 16.3    | 95      | 160.9                         | 560                   | 9.9     | 95      | 103.4                        | 560                   | 6.4     | 95      | 57.5                         | 560                   | 3.5     | 95      |                   |
| 9.3  | 300.2                         | 460                   | 15.2    | 95      | 150.1                         | 560                   | 9.3     | 95      | 96.5                         | 560                   | 6.0     | 95      | 53.6                         | 560                   | 3.3     | 95      |                   |
| 9.7  | 288.4                         | 660                   | 21.0    | 95      | 144.2                         | 820                   | 13.0    | 95      | 92.7                         | 880                   | 9.0     | 95      | 51.5                         | 900                   | 5.1     | 95      |                   |
| 10.9 | 256.7                         | 700                   | 19.8    | 95      | 128.3                         | 860                   | 12.2    | 95      | 82.5                         | 920                   | 8.4     | 95      | 45.8                         | 920                   | 4.6     | 95      |                   |
| 12.3 | 227.4                         | 740                   | 18.6    | 95      | 113.7                         | 910                   | 11.4    | 95      | 73.1                         | 920                   | 7.4     | 95      | 40.6                         | 940                   | 4.2     | 95      |                   |
| 14.0 | 200.5                         | 740                   | 16.4    | 95      | 100.2                         | 910                   | 10.1    | 95      | 64.4                         | 920                   | 6.5     | 95      | 35.8                         | 940                   | 3.7     | 95      |                   |
| 16.0 | 175.5                         | 740                   | 14.3    | 95      | 87.7                          | 910                   | 8.8     | 95      | 56.4                         | 920                   | 5.7     | 95      | 31.3                         | 940                   | 3.2     | 95      |                   |
| 17.1 | 163.7                         | 740                   | 13.4    | 95      | 81.8                          | 910                   | 8.2     | 95      | 52.6                         | 920                   | 5.3     | 95      | 29.2                         | 940                   | 3.0     | 95      |                   |
| 19.8 | 141.3                         | 740                   | 11.5    | 95      | 70.7                          | 910                   | 7.1     | 95      | 45.4                         | 920                   | 4.6     | 95      | 25.2                         | 940                   | 2.6     | 95      |                   |
| 21.4 | 130.7                         | 740                   | 10.7    | 95      | 65.4                          | 910                   | 6.6     | 95      | 42.0                         | 920                   | 4.3     | 95      | 23.3                         | 940                   | 2.4     | 95      |                   |
| 25.0 | 112.2                         | 740                   | 9.1     | 95      | 56.1                          | 910                   | 5.6     | 95      | 36.1                         | 920                   | 3.7     | 95      | 20.0                         | 940                   | 2.1     | 95      |                   |
| 27.7 | 101.0                         | 740                   | 8.2     | 95      | 50.5                          | 910                   | 5.1     | 95      | 32.5                         | 920                   | 3.3     | 95      | 18.0                         | 940                   | 1.9     | 95      |                   |
| 30.5 | 91.7                          | 740                   | 7.5     | 95      | 45.9                          | 910                   | 4.6     | 95      | 29.5                         | 920                   | 3.0     | 95      | 16.4                         | 940                   | 1.7     | 95      |                   |
| 35.0 | 80.0                          | 700                   | 6.2     | 95      | 40.0                          | 850                   | 3.7     | 95      | 25.7                         | 890                   | 2.5     | 95      | 14.3                         | 920                   | 1.4     | 95      |                   |
| 40.4 | 69.3                          | 585                   | 4.5     | 95      | 34.7                          | 720                   | 2.8     | 95      | 22.3                         | 760                   | 1.9     | 95      | 12.4                         | 820                   | 1.1     | 95      |                   |
| 44.1 | 63.5                          | 700                   | 4.9     | 95      | 31.8                          | 860                   | 3.0     | 95      | 20.4                         | 950                   | 2.1     | 95      | 11.3                         | 1000                  | 1.4     | 95      |                   |
| 50.9 | 55.0                          | 700                   | 4.2     | 95      | 27.5                          | 860                   | 2.6     | 95      | 17.7                         | 950                   | 1.9     | 95      | 9.8                          | 1000                  | 1.1     | 95      |                   |

## PR 90/3



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| ir    | $n_1 = 2800 \text{ min}^{-1}$ |                       |         |         | $n_1 = 1400 \text{ min}^{-1}$ |                       |         |         | $n_1 = 900 \text{ min}^{-1}$ |                       |         |         | $n_1 = 500 \text{ min}^{-1}$ |                       |         |         | IEC               |
|-------|-------------------------------|-----------------------|---------|---------|-------------------------------|-----------------------|---------|---------|------------------------------|-----------------------|---------|---------|------------------------------|-----------------------|---------|---------|-------------------|
|       | $n_2$<br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% |                   |
| 38.7  | 72.3                          | 700                   | 5.7     | 93      | 36.2                          | 910                   | 3.7     | 93      | 23.2                         | 945                   | 2.5     | 93      | 12.9                         | 945                   | 1.4     | 93      | 100 B5<br>100 B14 |
| 43.7  | 64.0                          | 750                   | 5.4     | 93      | 32.0                          | 910                   | 3.3     | 93      | 20.6                         | 945                   | 2.2     | 93      | 11.4                         | 945                   | 1.2     | 93      |                   |
| 48.8  | 57.4                          | 750                   | 4.8     | 93      | 28.7                          | 910                   | 2.9     | 93      | 18.4                         | 945                   | 2.0     | 93      | 10.2                         | 945                   | 1.1     | 93      |                   |
| 55.2  | 50.7                          | 720                   | 4.1     | 93      | 25.4                          | 910                   | 2.6     | 93      | 16.3                         | 945                   | 1.7     | 93      | 9.1                          | 945                   | 1.0     | 93      |                   |
| 62.3  | 44.9                          | 750                   | 3.8     | 93      | 22.5                          | 910                   | 2.3     | 93      | 14.4                         | 945                   | 1.5     | 93      | 8.0                          | 945                   | 0.9     | 93      |                   |
| 70.6  | 39.7                          | 800                   | 3.6     | 93      | 19.8                          | 910                   | 2.0     | 93      | 12.8                         | 945                   | 1.4     | 93      | 7.1                          | 945                   | 0.8     | 93      |                   |
| 76.3  | 36.7                          | 800                   | 3.3     | 93      | 18.3                          | 910                   | 1.9     | 93      | 11.8                         | 945                   | 1.3     | 93      | 6.6                          | 945                   | 0.7     | 93      |                   |
| 82.8  | 33.8                          | 800                   | 3.0     | 93      | 16.9                          | 910                   | 1.7     | 93      | 10.9                         | 945                   | 1.2     | 93      | 6.0                          | 945                   | 0.6     | 93      |                   |
| 93.3  | 30.0                          | 800                   | 2.7     | 93      | 15.0                          | 910                   | 1.5     | 93      | 9.6                          | 945                   | 1.0     | 93      | 5.4                          | 945                   | 0.6     | 93      |                   |
| 100.6 | 27.8                          | 800                   | 2.5     | 93      | 13.9                          | 910                   | 1.4     | 93      | 8.9                          | 945                   | 1.0     | 93      | 5.0                          | 945                   | 0.5     | 93      |                   |
| 108.9 | 25.7                          | 910                   | 2.6     | 93      | 12.9                          | 910                   | 1.3     | 93      | 8.3                          | 945                   | 0.9     | 93      | 4.6                          | 945                   | 0.5     | 93      |                   |
| 125.0 | 22.4                          | 910                   | 2.3     | 93      | 11.2                          | 910                   | 1.1     | 93      | 7.2                          | 945                   | 0.8     | 93      | 4.0                          | 945                   | 0.4     | 93      |                   |
| 141.0 | 19.9                          | 910                   | 2.0     | 93      | 9.9                           | 910                   | 1.0     | 93      | 6.4                          | 945                   | 0.7     | 93      | 3.5                          | 945                   | 0.4     | 93      |                   |
| 155.2 | 18.0                          | 910                   | 1.8     | 93      | 9.0                           | 910                   | 0.9     | 93      | 5.8                          | 945                   | 0.6     | 93      | 3.2                          | 945                   | 0.3     | 93      |                   |
| 178.1 | 15.7                          | 910                   | 1.6     | 93      | 7.9                           | 910                   | 0.8     | 93      | 5.1                          | 945                   | 0.5     | 93      | 2.8                          | 945                   | 0.3     | 93      |                   |
| 201.0 | 13.9                          | 910                   | 1.4     | 93      | 7.0                           | 910                   | 0.7     | 93      | 4.5                          | 945                   | 0.5     | 93      | 2.5                          | 945                   | 0.3     | 93      |                   |
| 224.4 | 12.5                          | 910                   | 1.3     | 93      | 6.2                           | 910                   | 0.6     | 93      | 4.0                          | 945                   | 0.4     | 93      | 2.2                          | 945                   | 0.2     | 93      |                   |
| 253.2 | 11.1                          | 910                   | 1.1     | 93      | 5.5                           | 910                   | 0.6     | 93      | 3.6                          | 945                   | 0.4     | 93      | 2.0                          | 945                   | 0.2     | 93      |                   |

|                      |  |
|----------------------|--|
| Pt <sub>N</sub> [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|                      | 10.5   |

N.B.  
Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni contattare l'ufficio tecnico STM.

NOTE.  
Pay attention please to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (comp. par. A-1.5). For details please contact our technical office.

ПРИМЕЧАНИЕ.  
Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5). Для получения информации обращайтесь в наш технический отдел.

N.B.  
I pesi riportati sono indicativi e possono variare in funzione della versione del riduttore.

NOTE.  
Listed weights are for reference only and can vary according to the gearbox version.

ПРИМЕЧАНИЕ.  
Указанный вес соответствует только исполнению с цилиндрических входным валом



## PR 112/2



59

| ir   | $n_1 = 2800 \text{ min}^{-1}$ |                |         |         | $n_1 = 1400 \text{ min}^{-1}$ |                |         |         | $n_1 = 900 \text{ min}^{-1}$ |                |         |         | $n_1 = 500 \text{ min}^{-1}$ |                |         |         | IEC                                  |
|------|-------------------------------|----------------|---------|---------|-------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|--------------------------------------|
|      | $n_2$<br>$\text{min}^{-1}$    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>$\text{min}^{-1}$    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>$\text{min}^{-1}$   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>$\text{min}^{-1}$   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% |                                      |
| 2.9  | 967.0                         | 480            | 51.2    | 95      | 483.5                         | 600            | 32.0    | 95      | 310.8                        | 650            | 22.3    | 95      | 172.7                        | 650            | 12.4    | 95      | 160 B5<br>132 B5<br>112 B5<br>100 B5 |
| 3.4  | 831.9                         | 520            | 47.7    | 95      | 416.0                         | 640            | 29.3    | 95      | 267.4                        | 690            | 20.3    | 95      | 148.6                        | 700            | 11.5    | 95      |                                      |
| 4.0  | 706.4                         | 610            | 47.5    | 95      | 353.2                         | 750            | 29.2    | 95      | 227.0                        | 850            | 21.3    | 95      | 126.1                        | 900            | 12.5    | 95      |                                      |
| 4.6  | 607.7                         | 660            | 44.2    | 95      | 303.8                         | 820            | 27.5    | 95      | 195.3                        | 920            | 19.8    | 95      | 108.5                        | 960            | 11.5    | 95      |                                      |
| 6.1  | 459.6                         | 770            | 39.0    | 95      | 229.8                         | 950            | 24.1    | 95      | 147.7                        | 970            | 15.8    | 95      | 82.1                         | 970            | 8.8     | 95      |                                      |
| 6.8  | 412.4                         | 810            | 36.8    | 95      | 206.2                         | 990            | 22.5    | 95      | 132.5                        | 1000           | 14.6    | 95      | 73.6                         | 1000           | 8.1     | 95      |                                      |
| 7.9  | 353.7                         | 850            | 33.1    | 95      | 176.8                         | 1050           | 20.5    | 95      | 113.7                        | 1100           | 13.8    | 95      | 63.2                         | 1100           | 7.7     | 95      |                                      |
| 8.9  | 313.2                         | 890            | 30.7    | 95      | 156.6                         | 1100           | 19.0    | 95      | 100.7                        | 1100           | 12.2    | 95      | 55.9                         | 1100           | 6.8     | 95      |                                      |
| 9.7  | 289.2                         | 900            | 28.7    | 95      | 144.6                         | 1100           | 17.5    | 95      | 93.0                         | 1100           | 11.3    | 95      | 51.6                         | 1100           | 6.3     | 95      |                                      |
| 11.1 | 253.3                         | 950            | 26.5    | 95      | 126.7                         | 1100           | 15.4    | 95      | 81.4                         | 1100           | 9.9     | 95      | 45.2                         | 1100           | 5.5     | 95      |                                      |
| 12.4 | 225.7                         | 1150           | 28.6    | 95      | 112.8                         | 1420           | 17.7    | 95      | 72.5                         | 1600           | 12.8    | 95      | 40.3                         | 1700           | 7.6     | 95      |                                      |
| 14.5 | 193.6                         | 1250           | 26.7    | 95      | 96.8                          | 1550           | 16.5    | 95      | 62.2                         | 1700           | 11.7    | 95      | 34.6                         | 1850           | 7.0     | 95      |                                      |
| 16.3 | 171.4                         | 1320           | 24.9    | 95      | 85.7                          | 1630           | 15.4    | 95      | 55.1                         | 1800           | 10.9    | 95      | 30.6                         | 1850           | 6.2     | 95      |                                      |
| 17.7 | 158.3                         | 1380           | 24.1    | 95      | 79.1                          | 1700           | 14.8    | 95      | 50.9                         | 1800           | 10.1    | 95      | 28.3                         | 1850           | 5.8     | 95      |                                      |
| 20.2 | 138.6                         | 1440           | 22.0    | 95      | 69.3                          | 1750           | 13.4    | 95      | 44.6                         | 1850           | 9.1     | 95      | 24.8                         | 1850           | 5.0     | 95      |                                      |
| 21.7 | 129.3                         | 1460           | 20.8    | 95      | 64.6                          | 1750           | 12.5    | 95      | 41.6                         | 1850           | 8.5     | 95      | 23.1                         | 1850           | 4.7     | 95      |                                      |
| 25.4 | 110.1                         | 1460           | 17.7    | 95      | 55.1                          | 1620           | 9.8     | 95      | 35.4                         | 1720           | 6.7     | 95      | 19.7                         | 1830           | 4.0     | 95      |                                      |
| 29.1 | 96.1                          | 1460           | 15.5    | 95      | 48.0                          | 1750           | 9.3     | 95      | 30.9                         | 1850           | 6.3     | 95      | 17.2                         | 1850           | 3.5     | 95      |                                      |
| 32.3 | 86.6                          | 1460           | 13.9    | 95      | 43.3                          | 1750           | 8.4     | 95      | 27.8                         | 1850           | 5.7     | 95      | 15.5                         | 1850           | 3.2     | 95      |                                      |
| 38.9 | 72.0                          | 1460           | 11.6    | 95      | 36.0                          | 1750           | 6.9     | 95      | 23.1                         | 1850           | 4.7     | 95      | 12.9                         | 1850           | 2.6     | 95      |                                      |
| 40.7 | 68.8                          | 1460           | 11.1    | 95      | 34.4                          | 1750           | 6.6     | 95      | 22.1                         | 1800           | 4.4     | 95      | 12.3                         | 1850           | 2.5     | 95      |                                      |
| 44.7 | 62.6                          | 1460           | 10.1    | 95      | 31.3                          | 1750           | 6.0     | 95      | 20.1                         | 1800           | 4.0     | 95      | 11.2                         | 1900           | 2.3     | 95      |                                      |
| 48.9 | 57.2                          | 1460           | 9.2     | 95      | 28.6                          | 1750           | 5.5     | 95      | 18.4                         | 1850           | 3.7     | 95      | 10.2                         | 1900           | 2.1     | 95      |                                      |

## PR 112/3



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| ir    | $n_1 = 2800 \text{ min}^{-1}$ |                |         |         | $n_1 = 1400 \text{ min}^{-1}$ |                |         |         | $n_1 = 900 \text{ min}^{-1}$ |                |         |         | $n_1 = 500 \text{ min}^{-1}$ |                |         |         | IEC                                |
|-------|-------------------------------|----------------|---------|---------|-------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|------------------------------------|
|       | $n_2$<br>$\text{min}^{-1}$    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>$\text{min}^{-1}$    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>$\text{min}^{-1}$   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>$\text{min}^{-1}$   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% |                                    |
| 51.2  | 54.7                          | 1350           | 8.3     | 93      | 27.4                          | 1700           | 5.2     | 93      | 17.6                         | 1860           | 3.7     | 93      | 9.8                          | 1860           | 2.0     | 93      | 112 B5<br>100 B5<br>90 B5<br>80 B5 |
| 58.5  | 47.9                          | 1400           | 7.5     | 93      | 23.9                          | 1750           | 4.7     | 93      | 15.4                         | 1860           | 3.2     | 93      | 8.6                          | 1860           | 1.8     | 93      |                                    |
| 62.7  | 44.7                          | 1420           | 7.1     | 93      | 22.3                          | 1750           | 4.4     | 93      | 14.4                         | 1860           | 3.0     | 93      | 8.0                          | 1860           | 1.7     | 93      |                                    |
| 67.4  | 41.6                          | 1440           | 6.7     | 93      | 20.8                          | 1750           | 4.1     | 93      | 13.4                         | 1860           | 2.8     | 93      | 7.4                          | 1860           | 1.6     | 93      |                                    |
| 72.6  | 38.6                          | 1500           | 6.5     | 93      | 19.3                          | 1750           | 3.8     | 93      | 12.4                         | 1860           | 2.6     | 93      | 6.9                          | 1860           | 1.4     | 93      |                                    |
| 78.5  | 35.7                          | 1500           | 6.0     | 93      | 17.8                          | 1750           | 3.5     | 93      | 11.5                         | 1860           | 2.4     | 93      | 6.4                          | 1860           | 1.3     | 93      |                                    |
| 87.3  | 32.1                          | 1500           | 5.4     | 93      | 16.0                          | 1750           | 3.2     | 93      | 10.3                         | 1860           | 2.2     | 93      | 5.7                          | 1860           | 1.2     | 93      |                                    |
| 93.6  | 29.9                          | 1500           | 5.1     | 93      | 15.0                          | 1750           | 2.9     | 93      | 9.6                          | 1860           | 2.0     | 93      | 5.3                          | 1860           | 1.1     | 93      |                                    |
| 108.4 | 25.8                          | 1500           | 4.4     | 93      | 12.9                          | 1750           | 2.5     | 93      | 8.3                          | 1860           | 1.7     | 93      | 4.6                          | 1860           | 1.0     | 93      |                                    |
| 117.2 | 23.9                          | 1500           | 4.0     | 93      | 11.9                          | 1750           | 2.4     | 93      | 7.7                          | 1860           | 1.6     | 93      | 4.3                          | 1860           | 0.9     | 93      |                                    |
| 128.3 | 21.8                          | 1500           | 3.7     | 93      | 10.9                          | 1750           | 2.2     | 93      | 7.0                          | 1860           | 1.5     | 93      | 3.9                          | 1860           | 0.8     | 93      |                                    |
| 148.0 | 18.9                          | 1500           | 3.2     | 93      | 9.5                           | 1750           | 1.9     | 93      | 6.1                          | 1860           | 1.3     | 93      | 3.4                          | 1860           | 0.7     | 93      |                                    |
| 167.0 | 16.8                          | 1500           | 2.8     | 93      | 8.4                           | 1750           | 1.7     | 93      | 5.4                          | 1860           | 1.1     | 93      | 3.0                          | 1860           | 0.6     | 93      |                                    |
| 191.5 | 14.6                          | 1500           | 2.5     | 93      | 7.3                           | 1750           | 1.4     | 93      | 4.7                          | 1860           | 1.0     | 93      | 2.6                          | 1860           | 0.5     | 93      |                                    |
| 220.9 | 12.7                          | 1500           | 2.1     | 93      | 6.3                           | 1750           | 1.2     | 93      | 4.1                          | 1860           | 0.9     | 93      | 2.3                          | 1860           | 0.5     | 93      |                                    |
| 241.0 | 11.6                          | 1500           | 2.0     | 93      | 5.8                           | 1750           | 1.1     | 93      | 3.7                          | 1900           | 0.8     | 93      | 2.1                          | 1900           | 0.4     | 93      |                                    |
| 278.1 | 10.1                          | 1500           | 1.7     | 93      | 5.0                           | 1750           | 1.0     | 93      | 3.2                          | 1900           | 0.7     | 93      | 1.8                          | 1900           | 0.4     | 93      |                                    |

 $P_{tN}$  [kW]tutti i rapporti  
all ratios  
все передачи  
16.5

N.B.  
Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni contattare l'ufficio tecnico STM.

NOTE.  
Pay attention please to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (comp. par. A-1.5). For details please contact our technical office.

ПРИМЕЧАНИЕ.  
Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5). Для получения информации обращайтесь в наш технический отдел.

N.B.  
I pesi riportati sono indicativi e possono variare in funzione della versione del riduttore.

NOTE.  
Listed weights are for reference only and can vary according to the gearbox version.

ПРИМЕЧАНИЕ.  
Указанный вес соответствует только исполнению с цилиндрических входным валом





PR 125/2



| ir   | $n_1 = 2800 \text{ min}^{-1}$ |                |         |         | $n_1 = 1400 \text{ min}^{-1}$ |                |         |         | $n_1 = 900 \text{ min}^{-1}$ |                |         |         | $n_1 = 500 \text{ min}^{-1}$ |                |         |         | IEC    |
|------|-------------------------------|----------------|---------|---------|-------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|--------|
|      | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% |        |
| 5,4  | 514,7                         | 900,0          | 51,1    | 95      | 257,4                         | 1000,0         | 28,4    | 95      | 165,5                        | 1088,9         | 19,9    | 95      | 91,9                         | 1088,9         | 11,0    | 95      | 200 B5 |
| 6,5  | 427,8                         | 1080,0         | 50,9    | 95      | 213,9                         | 1200,0         | 28,3    | 95      | 137,5                        | 1306,7         | 19,8    | 95      | 76,4                         | 1306,7         | 11,0    | 95      |        |
| 8,2  | 341,9                         | 1350,0         | 50,9    | 95      | 171,0                         | 1500,0         | 28,3    | 95      | 109,9                        | 1633,3         | 19,8    | 95      | 61,1                         | 1633,3         | 11,0    | 95      |        |
| 9,9  | 284,2                         | 1440,0         | 45,1    | 95      | 142,1                         | 1600,0         | 25,1    | 95      | 91,3                         | 1742,2         | 17,5    | 95      | 50,7                         | 1742,2         | 9,7     | 95      |        |
| 12,5 | 223,9                         | 1620,0         | 40,0    | 95      | 111,9                         | 1800,0         | 22,2    | 95      | 72,0                         | 1960,0         | 15,5    | 95      | 40,0                         | 1960,0         | 8,6     | 95      |        |
| 15,1 | 186,0                         | 1710,0         | 35,1    | 95      | 93,0                          | 1900,0         | 19,5    | 95      | 59,8                         | 2068,9         | 13,6    | 95      | 33,2                         | 2068,9         | 7,6     | 95      |        |
| 19,9 | 140,9                         | 1800,0         | 27,9    | 95      | 70,4                          | 2000,0         | 15,5    | 95      | 45,3                         | 2177,8         | 10,9    | 95      | 25,2                         | 2177,8         | 6,0     | 95      |        |
| 25,1 | 111,5                         | 1890,0         | 23,2    | 95      | 55,8                          | 2100,0         | 12,9    | 95      | 35,9                         | 2286,7         | 9,0     | 95      | 19,9                         | 2286,7         | 5,0     | 95      |        |
| 30,2 | 92,7                          | 1980,0         | 20,2    | 95      | 46,3                          | 2200,0         | 11,2    | 95      | 29,8                         | 2395,6         | 7,9     | 95      | 16,6                         | 2395,6         | 4,4     | 95      |        |
| 38,2 | 73,3                          | 2070,0         | 16,7    | 95      | 36,7                          | 2300,0         | 9,3     | 95      | 23,6                         | 2504,4         | 6,5     | 95      | 13,1                         | 2504,4         | 3,6     | 95      |        |
| 44,3 | 63,3                          | 1980,0         | 13,8    | 95      | 31,6                          | 2200,0         | 7,7     | 95      | 20,3                         | 2395,6         | 5,4     | 95      | 11,3                         | 2395,6         | 3,0     | 95      |        |
| 53,1 | 52,8                          | 1980,0         | 11,5    | 95      | 26,4                          | 2200,0         | 6,4     | 95      | 17,0                         | 2395,6         | 4,5     | 95      | 9,4                          | 2395,6         | 2,5     | 95      |        |
| 57,5 | 48,7                          | 1980,0         | 10,6    | 95      | 24,3                          | 2200,0         | 5,9     | 95      | 15,7                         | 2395,6         | 4,1     | 95      | 8,7                          | 2395,6         | 2,3     | 95      |        |

|               |  |
|---------------|--|
| $P_{tN}$ [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|               | 21.0   |

N.B.  
Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni contattare l'ufficio tecnico STM.

NOTE.  
Pay attention please to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (comp. par. A-1.5). For details please contact our technical office.

ПРИМЕЧАНИЕ.  
Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5). Для получения информации обращайтесь в наш технический отдел.

N.B.  
I pesi riportati sono indicativi e possono variare in funzione della versione del riduttore.

NOTE.  
Listed weights are for reference only and can vary according to the gearbox version.

ПРИМЕЧАНИЕ.  
Указанный вес соответствует только исполнению с цилиндрических входным валом



Nella tab. 4.5 sono riportate le grandezze motore accoppiabili (IEC) unitamente alle dimensioni albero/flangia motore standard.

In table 4.5 the possible shaft/flange dimensions IEC standard are listed

В таблице 4.5 приведены все возможные комбинации вал/фланец по IEC стандарту.

Tab. 4.5

| Possibili accoppiamenti con motori IEC - Possible couplings with IEC motors - Возможные соединения с IEC мотором |            |                            |                          |
|--|------------|----------------------------|--------------------------|
|  | IEC        | ir                         |                          |
|  |            | Tutti / All / Все          |                          |
| <b>PMP 63/2</b><br><b>PMF 63/2</b>   | 63         | 11/140 (B5)                |                          |
|  | 71         | 14/160 (B5)                |                          |
|  | 80         | 19/200 (B5) - 19/120 (B14) | 19/160 - 19/140          |
|  | 90         | 24/200 (B5) - 24/140 (B14) | 24/160 - 24/120          |
|  | 100<br>112 | 28/250 (B5) - 28/160 (B14) |                          |
| <b>PMP 63/3</b><br><b>PMF 63/3</b>   | 63         | 11/140 (B5)                |                          |
|  | 71         | 14/160 (B5)                |                          |
|  | 80         | 19/200 (B5) - 19/120 (B14) | 19/160 - 19/140          |
| <b>PMP 71/2</b><br><b>PMF 71/2</b>   | 71         | 14/160 (B5)                | 14/200 - 14/140 - 14/120 |
|  | 80         | 19/200 (B5) - 19/120 (B14) | 19/160 - 19/140          |
|  | 90         | 24/200 (B5) - 24/140 (B14) | 24/160 - 24/120          |
|  | 100<br>112 | 28/250 (B5) - 28/160 (B14) |                          |
| <b>PMP 71/3</b><br><b>PMF 71/3</b>   | 63         | 11/140 (B5)                |                          |
|  | 71         | 14/160 (B5)                | 14/200 - 14/140 - 14/120 |
|  | 80         | 19/200 (B5) - 19/120 (B14) | 19/160 - 19/140          |
|  | 90         | 24/200 (B5) - 24/140 (B14) | 24/160 - 24/120          |

| Possibili accoppiamenti con motori IEC - Possible couplings with IEC motors - Возможные соединения с IEC мотором |                  |                            |                          |
|--|------------------|----------------------------|--------------------------|
|  | IEC              | ir                         |                          |
|  |                  | Tutti / All / Все          |                          |
| <b>PMP 90/2</b><br><b>PMF 90/2</b>   | 90               | 24/200 (B5)                | 24/300 - 24/250          |
|  | 100<br>112       | 28/250 (B5)                | 28/200 - 28/300          |
|  | 132              | 38/300 (B5) - 38/200 (B14) | 38/250                   |
|  | 71               | 14/160 (B5)                | 14/200 - 14/140 - 14/120 |
| <b>PMP 90/3</b><br><b>PMF 90/3</b>   | 80               | 19/200 (B5) - 19/120 (B14) | 19/160 - 19/140          |
|  | 90               | 24/200 (B5) - 24/140 (B14) | 24/160 - 24/120          |
|  | 100              | 28/250 (B5) - 28/160 (B14) |                          |
| <b>PMP 112/2</b><br><b>PMF 112/2</b>   | 100<br>112       | 28/250 (B5)                | 28/350 - 28/300          |
|  | 132              | 38/300 (B5)                | 38/350 - 38/250          |
|  | 160              | 42/350 (B5)                | 42/300 - 42/250          |
| <b>PMP 112/3</b><br><b>PMF 112/3</b>   | 80               | 19/200 (B5)                |                          |
|  | 90               | 24/200 (B5)                |                          |
|  | 100<br>112       | 28/250 (B5)                |                          |
| <b>PMP 125/2</b>   | 200 <sup>1</sup> | 55/400 (B5)                |                          |
|  | 180 <sup>1</sup> | 48/350 (B5)                |                          |
|  | 160 <sup>1</sup> | 42/350 (B5)                |                          |
|  | 132              | 38/300 (B5) - 38/200 (B14) | 38/250                   |
|  | 112              | 28/250 (B5)                | 28/200 - 28/300          |
|  | 100              | 28/250 (B5)                | 28/200 - 28/300          |

<sup>1</sup> Da PAM 160 a PAM 200 forniti con giunto tipo Rotex (per prescrizione di montaggio vedere sezione A paragrafo "installazione")

<sup>1</sup> PAM 160 through PAM 200 come with Rotex coupling (for mounting directions, see section A, paragraph "Installation")

<sup>1</sup> Начиная с PAM160 до PAM200 редукторы укомплектованы муфтой ROTEX (смотри указания по монтажу глава А, пункт "Установка")

Legenda:

**19/200** (B5)      19/160

**19/200** : combinazione albero/flangia standard (B5) : forma costruttiva motore IEC  
19/160 : combinazioni albero/flangia a richiesta

Key:

**19/200** (B5)      19/160

**19/200** : standard shaft/flange combination (B5) : IEC motor constructive shape  
19/160 : shaft/flange combinations upon request

Обозначения:

**19/200** (B5)      19/160

19/200 : Стандартная комбинация вал/фланец (B5) : Конструктивное исполнение IEC мотора  
19/160 : Доступная комбинация вал/фланец



**1.7 Prestazioni motoriduttori  
PMP - PCP - PMF - PCF**

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|----------------------------|----|----------|-----|------------------------|--|
|----------------------------|----|----------|-----|------------------------|--|

|                |                              |       |
|----------------|------------------------------|-------|
| <b>0.09 kW</b> | $n_1 = 860 \text{ min}^{-1}$ | 63B 6 |
|----------------|------------------------------|-------|

|      |       |     |      |             |       |
|------|-------|-----|------|-------------|-------|
| 64   | 13.5  | 13  | 19.9 | <b>63/2</b> | 63B 6 |
| 60   | 14.4  | 14  | 16.8 | <b>63/2</b> | 63B 6 |
| 51   | 16.9  | 16  | 15.9 | <b>63/2</b> | 63B 6 |
| 43   | 19.8  | 19  | 13.6 | <b>63/2</b> | 63B 6 |
| 36   | 24.1  | 23  | 10.7 | <b>63/2</b> | 63B 6 |
| 33   | 26.1  | 25  | 10.1 | <b>63/2</b> | 63B 6 |
| 27   | 31.7  | 30  | 8.3  | <b>63/2</b> | 63B 6 |
| 23   | 36.6  | 35  | 7.2  | <b>63/2</b> | 63B 6 |
| 19.8 | 43.4  | 40  | 6.2  | <b>63/3</b> | 63B 6 |
| 18.3 | 47.0  | 44  | 5.8  | <b>63/3</b> | 63B 6 |
| 16.1 | 53.3  | 50  | 5.1  | <b>63/3</b> | 63B 6 |
| 15.0 | 57.2  | 53  | 4.8  | <b>63/3</b> | 63B 6 |
| 13.9 | 61.8  | 57  | 4.4  | <b>63/3</b> | 63B 6 |
| 12.4 | 69.6  | 65  | 3.9  | <b>63/3</b> | 63B 6 |
| 11.4 | 75.4  | 70  | 3.6  | <b>63/3</b> | 63B 6 |
| 10.6 | 81.4  | 76  | 3.4  | <b>63/3</b> | 63B 6 |
| 9.7  | 88.4  | 82  | 3.0  | <b>63/3</b> | 63B 6 |
| 8.7  | 98.9  | 92  | 2.7  | <b>63/3</b> | 63B 6 |
| 7.5  | 114.4 | 106 | 2.4  | <b>63/3</b> | 63B 6 |
| 6.4  | 135.4 | 126 | 2.0  | <b>63/3</b> | 63B 6 |
| 5.8  | 149.1 | 139 | 1.8  | <b>63/3</b> | 63B 6 |
| 5.3  | 163.2 | 152 | 3.1  | <b>71/3</b> | 63B 6 |
| 5.2  | 164.7 | 153 | 1.6  | <b>63/3</b> | 63B 6 |
| 4.7  | 181.3 | 169 | 1.5  | <b>63/3</b> | 63B 6 |
| 4.5  | 191.6 | 178 | 2.9  | <b>71/3</b> | 63B 6 |
| 4.0  | 216.9 | 202 | 1.3  | <b>63/3</b> | 63B 6 |
| 3.9  | 220.8 | 205 | 2.5  | <b>71/3</b> | 63B 6 |

|                |   |                |
|----------------|---|----------------|
| <b>0.13 kW</b> | $n_1 = 1360 \text{ min}^{-1}$<br>$n_1 = 860 \text{ min}^{-1}$ | 63A 4<br>63C 6 |
|----------------|---|----------------|

|      |       |     |      |             |       |
|------|-------|-----|------|-------------|-------|
| 94   | 14.4  | 12  | 17.6 | <b>63/2</b> | 63A 4 |
| 80   | 16.9  | 15  | 17.1 | <b>63/2</b> | 63A 4 |
| 69   | 19.8  | 17  | 14.6 | <b>63/2</b> | 63A 4 |
| 56   | 24.1  | 21  | 11.0 | <b>63/2</b> | 63A 4 |
| 52   | 26.1  | 23  | 10.6 | <b>63/2</b> | 63A 4 |
| 43   | 31.7  | 27  | 8.7  | <b>63/2</b> | 63A 4 |
| 37   | 36.6  | 32  | 7.9  | <b>63/2</b> | 63A 4 |
| 31   | 43.4  | 37  | 6.8  | <b>63/3</b> | 63A 4 |
| 26   | 53.3  | 45  | 5.5  | <b>63/3</b> | 63A 4 |
| 24   | 57.2  | 49  | 5.1  | <b>63/3</b> | 63A 4 |
| 22   | 61.8  | 52  | 4.8  | <b>63/3</b> | 63A 4 |
| 19.5 | 69.6  | 59  | 4.2  | <b>63/3</b> | 63A 4 |
| 18.0 | 75.4  | 64  | 3.9  | <b>63/3</b> | 63A 4 |
| 16.7 | 81.4  | 69  | 3.6  | <b>63/3</b> | 63A 4 |
| 15.4 | 88.4  | 75  | 3.3  | <b>63/3</b> | 63A 4 |
| 13.8 | 98.9  | 84  | 3.0  | <b>63/3</b> | 63A 4 |
| 11.9 | 114.4 | 97  | 2.6  | <b>63/3</b> | 63A 4 |
| 10.0 | 135.4 | 115 | 2.2  | <b>63/3</b> | 63A 4 |
| 9.1  | 149.1 | 127 | 2.0  | <b>63/3</b> | 63A 4 |
| 8.3  | 163.2 | 139 | 3.3  | <b>71/3</b> | 63A 4 |
| 8.3  | 164.7 | 140 | 1.8  | <b>63/3</b> | 63A 4 |
| 7.5  | 181.3 | 154 | 1.6  | <b>63/3</b> | 63A 4 |
| 7.1  | 191.6 | 163 | 3.0  | <b>71/3</b> | 63A 4 |
| 6.3  | 216.9 | 184 | 1.4  | <b>63/3</b> | 63A 4 |
| 6.2  | 220.8 | 187 | 2.7  | <b>71/3</b> | 63A 4 |
| 5.3  | 163.2 | 219 | 2.1  | <b>71/3</b> | 63C 6 |

**1.7 PMP - PCP - PMF - PCF  
Gearmotors performances**

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|----------------------------|----|----------|-----|------------------------|--|
|----------------------------|----|----------|-----|------------------------|--|

|                |   |                |
|----------------|---|----------------|
| <b>0.13 kW</b> | $n_1 = 1360 \text{ min}^{-1}$<br>$n_1 = 860 \text{ min}^{-1}$ | 63A 4<br>63C 6 |
|----------------|---|----------------|

|     |       |     |     |             |       |
|-----|-------|-----|-----|-------------|-------|
| 5.2 | 164.7 | 221 | 1.1 | <b>63/3</b> | 63C 6 |
| 4.0 | 216.9 | 291 | 0.9 | <b>63/3</b> | 63C 6 |
| 3.9 | 220.8 | 296 | 1.8 | <b>71/3</b> | 63C 6 |

|                |   |                |
|----------------|---|----------------|
| <b>0.18 kW</b> | $n_1 = 1370 \text{ min}^{-1}$<br>$n_1 = 870 \text{ min}^{-1}$ | 63B 4<br>71A 6 |
|----------------|---|----------------|

|      |       |     |      |             |       |
|------|-------|-----|------|-------------|-------|
| 152  | 9.0   | 11  | 19.6 | <b>63/2</b> | 63B 4 |
| 132  | 10.4  | 12  | 17.7 | <b>63/2</b> | 63B 4 |
| 116  | 11.8  | 14  | 16.7 | <b>63/2</b> | 63B 4 |
| 101  | 13.5  | 16  | 15.5 | <b>63/2</b> | 63B 4 |
| 95   | 14.4  | 17  | 12.8 | <b>63/2</b> | 63B 4 |
| 81   | 16.9  | 20  | 12.4 | <b>63/2</b> | 63B 4 |
| 69   | 19.8  | 24  | 10.6 | <b>63/2</b> | 63B 4 |
| 57   | 24.1  | 29  | 8.0  | <b>63/2</b> | 63B 4 |
| 52   | 26.1  | 31  | 7.7  | <b>63/2</b> | 63B 4 |
| 43   | 31.7  | 38  | 6.4  | <b>63/2</b> | 63B 4 |
| 37   | 36.6  | 44  | 5.7  | <b>63/2</b> | 63B 4 |
| 32   | 43.4  | 51  | 4.9  | <b>63/3</b> | 63B 4 |
| 29   | 47.0  | 55  | 4.6  | <b>63/3</b> | 63B 4 |
| 26   | 53.3  | 62  | 4.0  | <b>63/3</b> | 63B 4 |
| 24   | 57.2  | 67  | 3.7  | <b>63/3</b> | 63B 4 |
| 22   | 61.8  | 72  | 3.5  | <b>63/3</b> | 63B 4 |
| 19.7 | 69.6  | 81  | 3.1  | <b>63/3</b> | 63B 4 |
| 18.2 | 75.4  | 88  | 2.8  | <b>63/3</b> | 63B 4 |
| 16.8 | 81.4  | 95  | 2.6  | <b>63/3</b> | 63B 4 |
| 15.5 | 88.4  | 103 | 2.4  | <b>63/3</b> | 63B 4 |
| 13.9 | 98.9  | 115 | 2.2  | <b>63/3</b> | 63B 4 |
| 12.0 | 114.4 | 133 | 1.9  | <b>63/3</b> | 63B 4 |
| 11.1 | 123.8 | 144 | 3.2  | <b>71/3</b> | 63B 4 |
| 10.2 | 134.3 | 157 | 2.9  | <b>71/3</b> | 63B 4 |
| 10.1 | 135.4 | 158 | 1.6  | <b>63/3</b> | 63B 4 |
| 9.2  | 149.1 | 174 | 1.4  | <b>63/3</b> | 63B 4 |
| 8.9  | 154.8 | 181 | 2.5  | <b>71/3</b> | 63B 4 |
| 8.4  | 163.2 | 190 | 2.4  | <b>71/3</b> | 63B 4 |
| 8.3  | 164.7 | 192 | 1.3  | <b>63/3</b> | 63B 4 |
| 7.6  | 181.3 | 212 | 1.2  | <b>63/3</b> | 63B 4 |
| 7.2  | 191.6 | 224 | 2.2  | <b>71/3</b> | 63B 4 |
| 6.3  | 216.9 | 253 | 1.0  | <b>63/3</b> | 63B 4 |
| 6.2  | 220.8 | 258 | 1.9  | <b>71/3</b> | 63B 4 |
| 5.3  | 163.2 | 300 | 1.6  | <b>71/3</b> | 71A 6 |
| 5.3  | 164.7 | 303 | 0.8  | <b>63/3</b> | 71A 6 |
| 4.9  | 178.1 | 327 | 2.9  | <b>90/3</b> | 71A 6 |
| 3.9  | 220.8 | 406 | 1.3  | <b>71/3</b> | 71A 6 |
| 3.4  | 253.2 | 465 | 2.0  | <b>90/3</b> | 71A 6 |

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.22 kW</b> | $n_1 = 1400 \text{ min}^{-1}$ | 63C 4 |
|----------------|-------------------------------|-------|

|     |     |   |      |             |       |
|-----|-----|---|------|-------------|-------|
| 467 | 3.0 | 4 | 18.7 | <b>63/2</b> | 63C 4 |
| 359 | 3.9 | 6 | 19.8 | <b>63/2</b> | 63C 4 |
| 280 | 5.0 | 7 | 19.6 | <b>63/2</b> | 63C 4 |
| 226 | 6.2 | 9 | 18.1 | <b>63/2</b> | 63C 4 |

**1.7 Характеристики мотор-редукторов**

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|----------------------------|----|----------|-----|------------------------|--|
|----------------------------|----|----------|-----|------------------------|--|

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.22 kW</b> | $n_1 = 1400 \text{ min}^{-1}$ | 63C 4 |
|----------------|-------------------------------|-------|

|      |       |     |      |             |       |
|------|-------|-----|------|-------------|-------|
| 189  | 7.4   | 11  | 17.1 | <b>63/2</b> | 63C 4 |
| 156  | 9.0   | 13  | 16.4 | <b>63/2</b> | 63C 4 |
| 119  | 11.8  | 17  | 14.0 | <b>63/2</b> | 63C 4 |
| 97   | 14.4  | 21  | 10.7 | <b>63/2</b> | 63C 4 |
| 83   | 16.9  | 24  | 10.4 | <b>63/2</b> | 63C 4 |
| 71   | 19.8  | 28  | 8.9  | <b>63/2</b> | 63C 4 |
| 58   | 24.1  | 34  | 6.7  | <b>63/2</b> | 63C 4 |
| 44   | 31.7  | 45  | 5.3  | <b>63/2</b> | 63C 4 |
| 32   | 43.4  | 61  | 4.1  | <b>63/3</b> | 63C 4 |
| 26   | 53.3  | 74  | 3.4  | <b>63/3</b> | 63C 4 |
| 23   | 61.8  | 86  | 2.9  | <b>63/3</b> | 63C 4 |
| 20   | 69.6  | 97  | 2.6  | <b>63/3</b> | 63C 4 |
| 17.2 | 81.4  | 114 | 2.2  | <b>63/3</b> | 63C 4 |
| 15.8 | 88.4  | 123 | 2.0  | <b>63/3</b> | 63C 4 |
| 14.2 | 98.9  | 138 | 1.8  | <b>63/3</b> | 63C 4 |
| 14.1 | 99.3  | 139 | 3.3  | <b>71/3</b> | 63C 4 |
| 12.2 | 114.4 | 160 | 1.6  | <b>63/3</b> | 63C 4 |
| 11.3 | 123.8 | 173 | 2.7  | <b>71/3</b> | 63C 4 |
| 9.4  | 149.1 | 208 | 1.2  | <b>63/3</b> | 63C 4 |
| 9.0  | 154.8 | 216 | 2.1  | <b>71/3</b> | 63C 4 |
| 7.7  | 181.3 | 253 | 1.0  | <b>63/3</b> | 63C 4 |
| 7.3  | 191.6 | 267 | 1.8  | <b>71/3</b> | 63C 4 |
| 6.5  | 216.9 | 303 | 0.8  | <b>63/3</b> | 63C 4 |
| 6.3  | 220.8 | 308 | 1.6  | <b>71/3</b> | 63C 4 |

|                |   |                |
|----------------|---|----------------|
| <b>0.25 kW</b> | $n_1 = 1370 \text{ min}^{-1}$<br>$n_1 = 870 \text{ min}^{-1}$ | 71A 4<br>71B 6 |
|----------------|---|----------------|

|      |      |     |      |             |       |
|------|------|-----|------|-------------|-------|
| 457  | 3.0  | 5   | 16.1 | <b>63/2</b> | 71A 4 |
| 351  | 3.9  | 6   | 17.0 | <b>63/2</b> | 71A 4 |
| 319  | 4.3  | 7   | 18.3 | <b>63/2</b> | 71A 4 |
| 274  | 5.0  | 8   | 16.9 | <b>63/2</b> | 71A 4 |
| 245  | 5.6  | 9   | 17.3 | <b>63/2</b> | 71A 4 |
| 211  | 6.5  | 11  | 15.8 | <b>63/2</b> | 71A 4 |
| 185  | 7.4  | 12  | 14.7 | <b>63/2</b> | 71A 4 |
| 171  | 8.0  | 13  | 15.1 | <b>63/2</b> | 71A 4 |
| 152  | 9.0  | 15  | 14.1 | <b>63/2</b> | 71A 4 |
| 132  | 10.4 | 17  | 12.8 | <b>63/2</b> | 71A 4 |
| 116  | 11.8 | 20  | 12.0 | <b>63/2</b> | 71A 4 |
| 95   | 14.4 | 24  | 9.2  | <b>63/2</b> | 71A 4 |
| 81   | 16.9 | 28  | 8.9  | <b>63/2</b> | 71A 4 |
| 69   | 19.8 | 33  | 7.6  | <b>63/2</b> | 71A 4 |
| 57   | 24.1 | 40  | 5.8  | <b>63/2</b> | 71A 4 |
| 52   | 26.1 | 43  | 5.6  | <b>63/2</b> | 71A 4 |
| 43   | 31.7 | 52  | 4.6  | <b>63/2</b> | 71A 4 |
| 37   | 36.6 | 61  | 4.1  | <b>63/2</b> | 71A 4 |
| 32   | 43.4 | 70  | 3.6  | <b>63/3</b> | 71A 4 |
| 29   | 47.0 | 76  | 3.3  | <b>63/3</b> | 71A 4 |
| 24   | 57.2 | 93  | 2.7  | <b>63/3</b> | 71A 4 |
| 22   | 61.8 | 100 | 2.5  | <b>63/3</b> | 71A 4 |
| 19.7 | 69.6 | 113 | 2.2  | <b>63/3</b> | 71A 4 |
| 18.2 | 75.4 | 122 | 2.0  | <b>63/3</b> | 71A 4 |
| 16.8 | 81.4 | 132 | 1.9  | <b>63/3</b> | 71A 4 |
| 15.5 | 88.4 | 143 | 1.7  | <b>63/3</b> | 71A 4 |
| 15.0 | 91.5 | 148 | 3.1  | <b>71/3</b> | 71A 4 |
| 13.9 | 98.9 | 160 | 1.6  | <b>63/3</b> | 71A 4 |



1.7 Prestazioni motoriduttori  
PMP - PCP - PMF - PCF

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|-------------------------------------|----|----------|-----|------------------------|--|
|-------------------------------------|----|----------|-----|------------------------|--|

|                |   |                |
|----------------|---|----------------|
| <b>0.25 kW</b> | n <sub>1</sub> = 1370 min <sup>-1</sup><br>n <sub>1</sub> = 870 min <sup>-1</sup> | 71A 4<br>71B 6 |
|----------------|---|----------------|

|      |       |     |     |             |       |
|------|-------|-----|-----|-------------|-------|
| 13.8 | 99.3  | 161 | 2.9 | <b>71/3</b> | 71A 4 |
| 12.0 | 114.4 | 185 | 1.3 | <b>63/3</b> | 71A 4 |
| 10.2 | 134.3 | 218 | 2.1 | <b>71/3</b> | 71A 4 |
| 10.1 | 135.4 | 219 | 1.1 | <b>63/3</b> | 71A 4 |
| 9.2  | 149.1 | 242 | 1.0 | <b>63/3</b> | 71A 4 |
| 8.9  | 154.8 | 251 | 1.8 | <b>71/3</b> | 71A 4 |
| 8.4  | 163.2 | 265 | 1.7 | <b>71/3</b> | 71A 4 |
| 8.3  | 164.7 | 267 | 0.9 | <b>63/3</b> | 71A 4 |
| 7.6  | 181.3 | 294 | 0.9 | <b>63/3</b> | 71A 4 |
| 7.2  | 191.6 | 311 | 1.6 | <b>71/3</b> | 71A 4 |
| 6.8  | 201.0 | 326 | 2.8 | <b>90/3</b> | 71A 4 |
| 6.2  | 220.8 | 358 | 1.4 | <b>71/3</b> | 71A 4 |
| 5.4  | 253.2 | 410 | 2.2 | <b>90/3</b> | 71A 4 |
| 5.3  | 163.2 | 417 | 1.1 | <b>71/3</b> | 71B 6 |
| 4.5  | 191.6 | 489 | 1.1 | <b>71/3</b> | 71B 6 |
| 4.3  | 201.0 | 513 | 1.8 | <b>90/3</b> | 71B 6 |
| 3.4  | 253.2 | 646 | 1.5 | <b>90/3</b> | 71B 6 |

|                |  |                                  |
|----------------|--|----------------------------------|
| <b>0.37 kW</b> | n <sub>1</sub> = 2790 min <sup>-1</sup><br>n <sub>1</sub> = 1380 min <sup>-1</sup><br>n <sub>1</sub> = 910 min <sup>-1</sup><br>n <sub>1</sub> = 880 min <sup>-1</sup> | 63C 2<br>71B 4<br>80A 6<br>71C 6 |
|----------------|--|----------------------------------|

|      |      |     |      |             |       |
|------|------|-----|------|-------------|-------|
| 715  | 3.9  | 5   | 19.2 | <b>63/2</b> | 63C 2 |
| 649  | 4.3  | 5   | 18.4 | <b>63/2</b> | 63C 2 |
| 558  | 5.0  | 6   | 18.3 | <b>63/2</b> | 63C 2 |
| 498  | 5.6  | 7   | 18.6 | <b>63/2</b> | 63C 2 |
| 460  | 3.0  | 7   | 11.0 | <b>63/2</b> | 71B 4 |
| 431  | 3.2  | 8   | 19.3 | <b>71/2</b> | 71B 4 |
| 354  | 3.9  | 9   | 11.6 | <b>63/2</b> | 71B 4 |
| 321  | 4.3  | 10  | 12.4 | <b>63/2</b> | 71B 4 |
| 276  | 5.0  | 12  | 11.5 | <b>63/2</b> | 71B 4 |
| 246  | 5.6  | 14  | 11.7 | <b>63/2</b> | 71B 4 |
| 223  | 6.2  | 15  | 10.6 | <b>63/2</b> | 71B 4 |
| 212  | 6.5  | 16  | 10.8 | <b>63/2</b> | 71B 4 |
| 173  | 8.0  | 19  | 10.3 | <b>63/2</b> | 71B 4 |
| 153  | 9.0  | 22  | 9.6  | <b>63/2</b> | 71B 4 |
| 133  | 10.4 | 25  | 8.7  | <b>63/2</b> | 71B 4 |
| 117  | 11.8 | 29  | 8.2  | <b>63/2</b> | 71B 4 |
| 102  | 13.5 | 33  | 7.6  | <b>63/2</b> | 71B 4 |
| 96   | 14.4 | 35  | 6.3  | <b>63/2</b> | 71B 4 |
| 82   | 16.9 | 41  | 6.1  | <b>63/2</b> | 71B 4 |
| 70   | 19.8 | 48  | 5.2  | <b>63/2</b> | 71B 4 |
| 57   | 24.1 | 59  | 3.9  | <b>63/2</b> | 71B 4 |
| 53   | 26.1 | 63  | 3.8  | <b>63/2</b> | 71B 4 |
| 44   | 31.7 | 77  | 3.1  | <b>63/2</b> | 71B 4 |
| 38   | 36.6 | 89  | 2.8  | <b>63/2</b> | 71B 4 |
| 32   | 43.4 | 103 | 2.4  | <b>63/3</b> | 71B 4 |
| 29   | 47.0 | 112 | 2.2  | <b>63/3</b> | 71B 4 |
| 26   | 53.3 | 127 | 2.0  | <b>63/3</b> | 71B 4 |
| 23   | 60.8 | 145 | 3.2  | <b>71/3</b> | 71B 4 |
| 22   | 61.8 | 147 | 1.7  | <b>63/3</b> | 71B 4 |
| 19.8 | 69.6 | 166 | 1.5  | <b>63/3</b> | 71B 4 |
| 18.3 | 75.4 | 180 | 2.6  | <b>71/3</b> | 71B 4 |
| 18.3 | 75.4 | 180 | 1.4  | <b>63/3</b> | 71B 4 |
| 15.9 | 86.8 | 207 | 2.2  | <b>71/3</b> | 71B 4 |
| 15.6 | 88.4 | 211 | 1.2  | <b>63/3</b> | 71B 4 |

1.7 PMP - PCP - PMF - PCF  
Gearmotors performances

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|-------------------------------------|----|----------|-----|------------------------|--|
|-------------------------------------|----|----------|-----|------------------------|--|

|                |  |                                  |
|----------------|--|----------------------------------|
| <b>0.37 kW</b> | n <sub>1</sub> = 2790 min <sup>-1</sup><br>n <sub>1</sub> = 1380 min <sup>-1</sup><br>n <sub>1</sub> = 910 min <sup>-1</sup><br>n <sub>1</sub> = 880 min <sup>-1</sup> | 63C 2<br>71B 4<br>80A 6<br>71C 6 |
|----------------|--|----------------------------------|

|      |       |      |     |              |       |
|------|-------|------|-----|--------------|-------|
| 14.0 | 98.9  | 236  | 1.1 | <b>63/3</b>  | 71B 4 |
| 13.9 | 99.3  | 236  | 1.9 | <b>71/3</b>  | 71B 4 |
| 12.8 | 107.5 | 256  | 1.8 | <b>71/3</b>  | 71B 4 |
| 12.1 | 114.4 | 272  | 0.9 | <b>63/3</b>  | 71B 4 |
| 11.1 | 123.8 | 295  | 1.6 | <b>71/3</b>  | 71B 4 |
| 11.0 | 125.0 | 298  | 3.1 | <b>90/3</b>  | 71B 4 |
| 10.3 | 134.3 | 320  | 1.4 | <b>71/3</b>  | 71B 4 |
| 9.8  | 141.0 | 336  | 2.7 | <b>90/3</b>  | 71B 4 |
| 8.9  | 154.8 | 369  | 1.2 | <b>71/3</b>  | 71B 4 |
| 8.9  | 155.2 | 370  | 2.5 | <b>90/3</b>  | 71B 4 |
| 7.2  | 191.6 | 456  | 1.1 | <b>71/3</b>  | 71B 4 |
| 6.9  | 201.0 | 479  | 1.9 | <b>90/3</b>  | 71B 4 |
| 6.3  | 220.8 | 526  | 1.0 | <b>71/3</b>  | 71B 4 |
| 5.5  | 253.2 | 603  | 1.5 | <b>90/3</b>  | 71B 4 |
| 4.4  | 201.0 | 751  | 1.3 | <b>90/3</b>  | 71C 6 |
| 4.1  | 220.9 | 798  | 2.3 | <b>112/3</b> | 80A 6 |
| 3.5  | 253.2 | 946  | 1.0 | <b>90/3</b>  | 71C 6 |
| 3.3  | 278.1 | 1004 | 1.9 | <b>112/3</b> | 80A 6 |

|                |   |                                  |
|----------------|---|----------------------------------|
| <b>0.55 kW</b> | n <sub>1</sub> = 2800 min <sup>-1</sup><br>n <sub>1</sub> = 1380 min <sup>-1</sup><br>n <sub>1</sub> = 1390 min <sup>-1</sup><br>n <sub>1</sub> = 910 min <sup>-1</sup> | 71B 2<br>71C 4<br>80A 4<br>80B 6 |
|----------------|---|----------------------------------|

|     |      |     |      |             |       |
|-----|------|-----|------|-------------|-------|
| 933 | 3.0  | 5   | 14.4 | <b>63/2</b> | 71B 2 |
| 718 | 3.9  | 7   | 12.9 | <b>63/2</b> | 71B 2 |
| 651 | 4.3  | 8   | 12.4 | <b>63/2</b> | 71B 2 |
| 531 | 2.6  | 9   | 13.8 | <b>71/2</b> | 71C 4 |
| 460 | 3.0  | 11  | 7.4  | <b>63/2</b> | 71C 4 |
| 431 | 3.2  | 12  | 13.0 | <b>71/2</b> | 71C 4 |
| 363 | 3.8  | 14  | 12.7 | <b>71/2</b> | 71C 4 |
| 354 | 3.9  | 14  | 7.8  | <b>63/2</b> | 71C 4 |
| 321 | 4.3  | 16  | 8.4  | <b>63/2</b> | 71C 4 |
| 276 | 5.0  | 18  | 7.7  | <b>63/2</b> | 71C 4 |
| 246 | 5.6  | 20  | 7.9  | <b>63/2</b> | 71C 4 |
| 223 | 6.2  | 22  | 7.1  | <b>63/2</b> | 71C 4 |
| 212 | 6.5  | 24  | 7.2  | <b>63/2</b> | 71C 4 |
| 186 | 7.4  | 27  | 6.7  | <b>63/2</b> | 71C 4 |
| 173 | 8.0  | 29  | 6.9  | <b>63/2</b> | 71C 4 |
| 153 | 9.0  | 33  | 6.5  | <b>63/2</b> | 71C 4 |
| 133 | 10.4 | 38  | 5.9  | <b>63/2</b> | 71C 4 |
| 117 | 11.8 | 43  | 5.5  | <b>63/2</b> | 71C 4 |
| 102 | 13.5 | 49  | 5.1  | <b>63/2</b> | 71C 4 |
| 96  | 14.4 | 52  | 4.2  | <b>63/2</b> | 71C 4 |
| 82  | 16.9 | 61  | 4.1  | <b>63/2</b> | 71C 4 |
| 70  | 19.8 | 72  | 3.5  | <b>63/2</b> | 71C 4 |
| 67  | 20.5 | 74  | 3.1  | <b>63/2</b> | 71C 4 |
| 57  | 24.1 | 87  | 2.6  | <b>63/2</b> | 71C 4 |
| 53  | 26.1 | 94  | 2.5  | <b>63/2</b> | 71C 4 |
| 44  | 31.7 | 115 | 2.1  | <b>63/2</b> | 71C 4 |
| 42  | 33.1 | 120 | 3.4  | <b>71/2</b> | 71C 4 |
| 38  | 36.6 | 132 | 1.9  | <b>63/2</b> | 71C 4 |
| 37  | 37.3 | 135 | 3.0  | <b>71/2</b> | 71C 4 |
| 35  | 39.5 | 140 | 3.3  | <b>71/3</b> | 71C 4 |
| 32  | 43.4 | 154 | 1.6  | <b>63/3</b> | 71C 4 |
| 31  | 44.7 | 162 | 2.8  | <b>71/2</b> | 71C 4 |
| 29  | 47.0 | 166 | 1.5  | <b>63/3</b> | 71C 4 |
| 27  | 50.5 | 183 | 2.5  | <b>71/2</b> | 71C 4 |

1.7 Характеристики мотор-редукторов

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|-------------------------------------|----|----------|-----|------------------------|--|
|-------------------------------------|----|----------|-----|------------------------|--|

|                |   |                                  |
|----------------|---|----------------------------------|
| <b>0.55 kW</b> | n <sub>1</sub> = 2800 min <sup>-1</sup><br>n <sub>1</sub> = 1380 min <sup>-1</sup><br>n <sub>1</sub> = 1390 min <sup>-1</sup><br>n <sub>1</sub> = 910 min <sup>-1</sup> | 71B 2<br>71C 4<br>80A 4<br>80B 6 |
|----------------|---|----------------------------------|

|      |       |      |     |              |       |
|------|-------|------|-----|--------------|-------|
| 26   | 53.3  | 189  | 1.3 | <b>63/3</b>  | 71C 4 |
| 26   | 53.5  | 189  | 2.4 | <b>71/3</b>  | 71C 4 |
| 23   | 60.8  | 215  | 2.1 | <b>71/3</b>  | 71C 4 |
| 22   | 61.8  | 219  | 1.1 | <b>63/3</b>  | 71C 4 |
| 21   | 64.2  | 227  | 2.0 | <b>71/3</b>  | 71C 4 |
| 19.8 | 69.6  | 246  | 1.0 | <b>63/3</b>  | 71C 4 |
| 18.3 | 75.4  | 267  | 1.7 | <b>71/3</b>  | 71C 4 |
| 18.3 | 75.4  | 267  | 0.9 | <b>63/3</b>  | 71C 4 |
| 18.1 | 76.3  | 270  | 3.4 | <b>90/3</b>  | 71C 4 |
| 17.0 | 81.4  | 288  | 0.9 | <b>63/3</b>  | 71C 4 |
| 16.7 | 82.8  | 293  | 3.1 | <b>90/3</b>  | 71C 4 |
| 15.1 | 91.5  | 324  | 1.4 | <b>71/3</b>  | 71C 4 |
| 14.8 | 93.3  | 330  | 2.8 | <b>90/3</b>  | 71C 4 |
| 13.9 | 99.3  | 351  | 1.3 | <b>71/3</b>  | 71C 4 |
| 13.7 | 100.6 | 356  | 2.6 | <b>90/3</b>  | 71C 4 |
| 12.8 | 107.5 | 381  | 1.2 | <b>71/3</b>  | 71C 4 |
| 12.7 | 108.9 | 385  | 2.4 | <b>90/3</b>  | 71C 4 |
| 11.1 | 123.8 | 438  | 1.0 | <b>71/3</b>  | 71C 4 |
| 11.0 | 125.0 | 442  | 2.1 | <b>90/3</b>  | 71C 4 |
| 10.3 | 134.3 | 475  | 1.0 | <b>71/3</b>  | 71C 4 |
| 9.8  | 141.0 | 499  | 1.8 | <b>90/3</b>  | 71C 4 |
| 8.9  | 154.8 | 548  | 0.8 | <b>71/3</b>  | 71C 4 |
| 8.9  | 155.2 | 549  | 1.7 | <b>90/3</b>  | 71C 4 |
| 8.3  | 167.0 | 587  | 3.0 | <b>112/3</b> | 80A 4 |
| 7.7  | 178.1 | 630  | 1.4 | <b>90/3</b>  | 71C 4 |
| 6.3  | 220.9 | 776  | 2.3 | <b>112/3</b> | 80A 4 |
| 6.1  | 224.4 | 794  | 1.1 | <b>90/3</b>  | 71C 4 |
| 5.8  | 241.0 | 847  | 2.1 | <b>112/3</b> | 80A 4 |
| 5.5  | 253.2 | 896  | 1.0 | <b>90/3</b>  | 71C 4 |
| 4.8  | 191.5 | 1028 | 1.8 | <b>112/3</b> | 80B 6 |
| 4.5  | 201.0 | 1079 | 0.9 | <b>90/3</b>  | 80B 6 |
| 3.3  | 278.1 | 1493 | 1.3 | <b>112/3</b> | 80B 6 |

|                |  |                         |
|----------------|--|-------------------------|
| <b>0.75 kW</b> | n <sub>1</sub> = 2800 min <sup>-1</sup><br>n <sub>1</sub> = 1390 min <sup>-1</sup><br>n <sub>1</sub> = 910 min <sup>-1</sup> | 71C 2<br>80B 4<br>80C 6 |
|----------------|--|-------------------------|

|     |      |    |      |             |       |
|-----|------|----|------|-------------|-------|
| 933 | 3.0  | 7  | 10.6 | <b>63/2</b> | 71C 2 |
| 718 | 3.9  | 9  | 9.5  | <b>63/2</b> | 71C 2 |
| 651 | 4.3  | 10 | 9.1  | <b>63/2</b> | 71C 2 |
| 560 | 5.0  | 12 | 9.1  | <b>63/2</b> | 71C 2 |
| 500 | 5.6  | 14 | 9.2  | <b>63/2</b> | 71C 2 |
| 452 | 6.2  | 15 | 8.6  | <b>63/2</b> | 71C 2 |
| 431 | 6.5  | 16 | 8.5  | <b>63/2</b> | 71C 2 |
| 378 | 7.4  | 18 | 7.8  | <b>63/2</b> | 71C 2 |
| 356 | 3.9  | 19 | 5.8  | <b>63/2</b> | 80B 4 |
| 323 | 4.3  | 21 | 6.2  | <b>63/2</b> | 80B 4 |
| 278 | 5.0  | 24 | 5.7  | <b>63/2</b> | 80B 4 |
| 248 | 5.6  | 27 | 5.8  | <b>63/2</b> | 80B 4 |
| 224 | 6.2  | 30 | 5.3  | <b>63/2</b> | 80B 4 |
| 214 | 6.5  | 32 | 5.3  | <b>63/2</b> | 80B 4 |
| 188 | 7.4  | 36 | 5.0  | <b>63/2</b> | 80B 4 |
| 174 | 8.0  | 39 | 5.1  | <b>63/2</b> | 80B 4 |
| 154 | 9.0  | 44 | 4.8  | <b>63/2</b> | 80B 4 |
| 134 | 10.4 | 51 | 4.3  | <b>63/2</b> | 80B 4 |
| 118 | 11.8 | 58 | 4.1  | <b>63/2</b> | 80B 4 |
| 97  | 14.4 | 70 | 3.1  | <b>63/2</b> | 80B 4 |





**1.7 Prestazioni motoriduttori  
PMP - PCP - PMF - PCF**

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|-------------------------------------|----|----------|-----|------------------------|--|
|-------------------------------------|----|----------|-----|------------------------|--|

|                |  |                         |
|----------------|--|-------------------------|
| <b>0.75 kW</b> | n <sub>1</sub> = 2800 min <sup>-1</sup><br>n <sub>1</sub> = 1390 min <sup>-1</sup><br>n <sub>1</sub> = 910 min <sup>-1</sup> | 71C 2<br>80B 4<br>80C 6 |
|----------------|--|-------------------------|

|      |       |      |     |              |       |
|------|-------|------|-----|--------------|-------|
| 82   | 16.9  | 83   | 3.0 | <b>63/2</b>  | 80B 4 |
| 70   | 19.8  | 97   | 2.6 | <b>63/2</b>  | 80B 4 |
| 58   | 24.1  | 118  | 1.9 | <b>63/2</b>  | 80B 4 |
| 55   | 25.3  | 124  | 3.3 | <b>71/2</b>  | 80B 4 |
| 53   | 26.1  | 128  | 1.9 | <b>63/2</b>  | 80B 4 |
| 48   | 28.8  | 141  | 3.3 | <b>71/2</b>  | 80B 4 |
| 44   | 31.7  | 155  | 1.5 | <b>63/2</b>  | 80B 4 |
| 42   | 33.1  | 162  | 2.5 | <b>71/2</b>  | 80B 4 |
| 38   | 36.6  | 179  | 1.4 | <b>63/2</b>  | 80B 4 |
| 37   | 37.3  | 183  | 2.2 | <b>71/2</b>  | 80B 4 |
| 35   | 39.5  | 189  | 2.4 | <b>71/3</b>  | 80B 4 |
| 32   | 43.4  | 208  | 1.2 | <b>63/3</b>  | 80B 4 |
| 30   | 47.0  | 225  | 1.1 | <b>63/3</b>  | 80B 4 |
| 28   | 50.5  | 247  | 1.9 | <b>71/2</b>  | 80B 4 |
| 26   | 53.3  | 255  | 1.0 | <b>63/3</b>  | 80B 4 |
| 25   | 55.2  | 265  | 3.4 | <b>90/3</b>  | 80B 4 |
| 24   | 57.2  | 274  | 0.9 | <b>63/3</b>  | 80B 4 |
| 23   | 60.8  | 291  | 1.6 | <b>71/3</b>  | 80B 4 |
| 22   | 61.8  | 296  | 0.8 | <b>63/3</b>  | 80B 4 |
| 22   | 62.3  | 299  | 3.0 | <b>90/3</b>  | 80B 4 |
| 22   | 64.2  | 308  | 1.5 | <b>71/3</b>  | 80B 4 |
| 18.4 | 75.4  | 361  | 1.3 | <b>71/3</b>  | 80B 4 |
| 18.2 | 76.3  | 366  | 2.5 | <b>90/3</b>  | 80B 4 |
| 16.8 | 82.8  | 397  | 2.3 | <b>90/3</b>  | 80B 4 |
| 16.0 | 86.8  | 416  | 1.1 | <b>71/3</b>  | 80B 4 |
| 15.2 | 91.5  | 438  | 1.0 | <b>71/3</b>  | 80B 4 |
| 14.9 | 93.3  | 447  | 2.0 | <b>90/3</b>  | 80B 4 |
| 12.9 | 107.5 | 515  | 0.9 | <b>71/3</b>  | 80B 4 |
| 12.8 | 108.4 | 519  | 3.4 | <b>112/3</b> | 80B 4 |
| 10.8 | 128.3 | 615  | 2.8 | <b>112/3</b> | 80B 4 |
| 9.9  | 141.0 | 676  | 1.3 | <b>90/3</b>  | 80B 4 |
| 8.3  | 167.0 | 800  | 2.2 | <b>112/3</b> | 80B 4 |
| 7.8  | 178.1 | 853  | 1.1 | <b>90/3</b>  | 80B 4 |
| 6.3  | 220.9 | 1059 | 1.7 | <b>112/3</b> | 80B 4 |
| 6.2  | 224.4 | 1075 | 0.8 | <b>90/3</b>  | 80B 4 |
| 5.0  | 278.1 | 1333 | 1.3 | <b>112/3</b> | 80B 4 |
| 4.1  | 220.9 | 1617 | 1.2 | <b>112/3</b> | 80C 6 |
| 3.3  | 278.1 | 2036 | 0.9 | <b>112/3</b> | 80C 6 |

|                |   |       |
|----------------|---|-------|
| <b>0.88 kW</b> | n <sub>1</sub> = 1350 min <sup>-1</sup> | 80C 4 |
|----------------|---|-------|

|     |      |    |     |             |       |
|-----|------|----|-----|-------------|-------|
| 450 | 3.0  | 18 | 4.5 | <b>63/2</b> | 80C 4 |
| 346 | 3.9  | 23 | 4.8 | <b>63/2</b> | 80C 4 |
| 314 | 4.3  | 25 | 5.1 | <b>63/2</b> | 80C 4 |
| 270 | 5.0  | 30 | 4.7 | <b>63/2</b> | 80C 4 |
| 241 | 5.6  | 33 | 4.8 | <b>63/2</b> | 80C 4 |
| 218 | 6.2  | 37 | 4.4 | <b>63/2</b> | 80C 4 |
| 208 | 6.5  | 38 | 4.4 | <b>63/2</b> | 80C 4 |
| 182 | 7.4  | 44 | 4.1 | <b>63/2</b> | 80C 4 |
| 169 | 8.0  | 47 | 4.2 | <b>63/2</b> | 80C 4 |
| 150 | 9.0  | 53 | 3.9 | <b>63/2</b> | 80C 4 |
| 130 | 10.4 | 62 | 3.6 | <b>63/2</b> | 80C 4 |
| 114 | 11.8 | 70 | 3.4 | <b>63/2</b> | 80C 4 |
| 100 | 13.5 | 80 | 3.1 | <b>63/2</b> | 80C 4 |
| 94  | 14.4 | 85 | 2.6 | <b>63/2</b> | 80C 4 |

**1.7 PMP - PCP - PMF - PCF  
Gearmotors performances**

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|-------------------------------------|----|----------|-----|------------------------|--|
|-------------------------------------|----|----------|-----|------------------------|--|

|                |   |       |
|----------------|---|-------|
| <b>0.88 kW</b> | n <sub>1</sub> = 1350 min <sup>-1</sup> | 80C 4 |
|----------------|---|-------|

|      |       |      |     |              |       |
|------|-------|------|-----|--------------|-------|
| 80   | 16.9  | 100  | 2.5 | <b>63/2</b>  | 80C 4 |
| 68   | 19.8  | 117  | 2.1 | <b>63/2</b>  | 80C 4 |
| 66   | 20.5  | 121  | 1.9 | <b>63/2</b>  | 80C 4 |
| 56   | 24.1  | 143  | 1.6 | <b>63/2</b>  | 80C 4 |
| 53   | 25.3  | 150  | 2.7 | <b>71/2</b>  | 80C 4 |
| 43   | 31.7  | 187  | 1.3 | <b>63/2</b>  | 80C 4 |
| 41   | 33.1  | 196  | 2.1 | <b>71/2</b>  | 80C 4 |
| 34   | 39.5  | 229  | 2.0 | <b>71/3</b>  | 80C 4 |
| 31   | 43.4  | 251  | 1.0 | <b>63/3</b>  | 80C 4 |
| 29   | 47.0  | 272  | 0.9 | <b>63/3</b>  | 80C 4 |
| 28   | 48.8  | 283  | 3.2 | <b>90/3</b>  | 80C 4 |
| 27   | 50.5  | 299  | 1.5 | <b>71/2</b>  | 80C 4 |
| 22   | 60.8  | 352  | 1.3 | <b>71/3</b>  | 80C 4 |
| 22   | 62.3  | 361  | 2.5 | <b>90/3</b>  | 80C 4 |
| 17.9 | 75.4  | 437  | 1.1 | <b>71/3</b>  | 80C 4 |
| 17.7 | 76.3  | 442  | 2.1 | <b>90/3</b>  | 80C 4 |
| 16.3 | 82.8  | 479  | 1.9 | <b>90/3</b>  | 80C 4 |
| 15.6 | 86.8  | 503  | 0.9 | <b>71/3</b>  | 80C 4 |
| 14.8 | 91.5  | 530  | 0.9 | <b>71/3</b>  | 80C 4 |
| 14.5 | 93.3  | 540  | 1.7 | <b>90/3</b>  | 80C 4 |
| 14.4 | 93.6  | 542  | 3.2 | <b>112/3</b> | 80C 4 |
| 13.6 | 99.3  | 575  | 0.8 | <b>71/3</b>  | 80C 4 |
| 13.4 | 100.6 | 582  | 1.6 | <b>90/3</b>  | 80C 4 |
| 12.5 | 108.4 | 628  | 2.8 | <b>112/3</b> | 80C 4 |
| 12.4 | 108.9 | 630  | 1.4 | <b>90/3</b>  | 80C 4 |
| 11.5 | 117.2 | 679  | 2.6 | <b>112/3</b> | 80C 4 |
| 10.8 | 125.0 | 724  | 1.3 | <b>90/3</b>  | 80C 4 |
| 9.1  | 148.0 | 857  | 2.0 | <b>112/3</b> | 80C 4 |
| 8.7  | 155.2 | 899  | 1.0 | <b>90/3</b>  | 80C 4 |
| 7.6  | 178.1 | 1031 | 0.9 | <b>90/3</b>  | 80C 4 |
| 7.0  | 191.5 | 1109 | 1.6 | <b>112/3</b> | 80C 4 |
| 6.1  | 220.9 | 1279 | 1.4 | <b>112/3</b> | 80C 4 |
| 4.9  | 278.1 | 1610 | 1.1 | <b>112/3</b> | 80C 4 |

|               |  |                |
|---------------|--|----------------|
| <b>1.1 kW</b> | n <sub>1</sub> = 2830 min <sup>-1</sup><br>n <sub>1</sub> = 1390 min <sup>-1</sup> | 80B 2<br>80D 4 |
|---------------|--|----------------|

|     |      |    |     |             |       |
|-----|------|----|-----|-------------|-------|
| 943 | 3.0  | 11 | 7.3 | <b>63/2</b> | 80B 2 |
| 726 | 3.9  | 14 | 6.5 | <b>63/2</b> | 80B 2 |
| 658 | 4.3  | 15 | 6.3 | <b>63/2</b> | 80B 2 |
| 566 | 5.0  | 18 | 6.2 | <b>63/2</b> | 80B 2 |
| 505 | 5.6  | 20 | 6.3 | <b>63/2</b> | 80B 2 |
| 463 | 3.0  | 22 | 3.7 | <b>63/2</b> | 80D 4 |
| 356 | 3.9  | 28 | 3.9 | <b>63/2</b> | 80D 4 |
| 323 | 4.3  | 31 | 4.2 | <b>63/2</b> | 80D 4 |
| 278 | 5.0  | 36 | 3.9 | <b>63/2</b> | 80D 4 |
| 248 | 5.6  | 40 | 4.0 | <b>63/2</b> | 80D 4 |
| 224 | 6.2  | 45 | 3.6 | <b>63/2</b> | 80D 4 |
| 214 | 6.5  | 47 | 3.6 | <b>63/2</b> | 80D 4 |
| 188 | 7.4  | 53 | 3.4 | <b>63/2</b> | 80D 4 |
| 174 | 8.0  | 57 | 3.5 | <b>63/2</b> | 80D 4 |
| 154 | 9.0  | 65 | 3.2 | <b>63/2</b> | 80D 4 |
| 134 | 10.4 | 75 | 2.9 | <b>63/2</b> | 80D 4 |
| 118 | 11.8 | 85 | 2.8 | <b>63/2</b> | 80D 4 |
| 103 | 13.5 | 97 | 2.6 | <b>63/2</b> | 80D 4 |

**1.7 Характеристики мотор-  
редукторов**

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|-------------------------------------|----|----------|-----|------------------------|--|
|-------------------------------------|----|----------|-----|------------------------|--|

|               |   |                                  |
|---------------|---|----------------------------------|
| <b>1.1 kW</b> | n <sub>1</sub> = 2830 min <sup>-1</sup><br>n <sub>1</sub> = 1390 min <sup>-1</sup><br>n <sub>1</sub> = 1400 min <sup>-1</sup><br>n <sub>1</sub> = 920 min <sup>-1</sup> | 80B 2<br>80D 4<br>90S 4<br>90L 6 |
|---------------|---|----------------------------------|

|      |       |      |     |              |       |
|------|-------|------|-----|--------------|-------|
| 97   | 14.4  | 103  | 2.1 | <b>63/2</b>  | 80D 4 |
| 82   | 16.9  | 121  | 2.1 | <b>63/2</b>  | 80D 4 |
| 74   | 18.7  | 134  | 3.4 | <b>71/2</b>  | 80D 4 |
| 70   | 19.8  | 142  | 1.8 | <b>63/2</b>  | 80D 4 |
| 69   | 20.2  | 145  | 3.2 | <b>71/2</b>  | 80D 4 |
| 68   | 20.5  | 147  | 1.6 | <b>63/2</b>  | 80D 4 |
| 63   | 21.9  | 157  | 2.9 | <b>71/2</b>  | 80D 4 |
| 58   | 24.1  | 173  | 1.3 | <b>63/2</b>  | 80D 4 |
| 53   | 26.1  | 187  | 1.3 | <b>63/2</b>  | 80D 4 |
| 48   | 28.8  | 207  | 2.2 | <b>71/2</b>  | 80D 4 |
| 44   | 31.7  | 228  | 1.1 | <b>63/2</b>  | 80D 4 |
| 42   | 33.1  | 238  | 1.7 | <b>71/2</b>  | 80D 4 |
| 38   | 36.6  | 263  | 1.0 | <b>63/2</b>  | 80D 4 |
| 37   | 37.3  | 268  | 1.5 | <b>71/2</b>  | 80D 4 |
| 36   | 38.7  | 272  | 3.3 | <b>90/3</b>  | 80D 4 |
| 35   | 39.5  | 278  | 1.7 | <b>71/3</b>  | 80D 4 |
| 32   | 43.4  | 305  | 0.8 | <b>63/3</b>  | 80D 4 |
| 32   | 43.7  | 307  | 3.0 | <b>90/3</b>  | 80D 4 |
| 31   | 44.7  | 321  | 1.4 | <b>71/2</b>  | 80D 4 |
| 28   | 48.8  | 343  | 2.7 | <b>90/3</b>  | 80D 4 |
| 28   | 50.5  | 363  | 1.3 | <b>71/2</b>  | 80D 4 |
| 26   | 53.5  | 376  | 1.2 | <b>71/3</b>  | 80D 4 |
| 25   | 55.2  | 388  | 2.3 | <b>90/3</b>  | 80D 4 |
| 23   | 60.8  | 427  | 1.1 | <b>71/3</b>  | 80D 4 |
| 22   | 62.3  | 438  | 2.1 | <b>90/3</b>  | 80D 4 |
| 22   | 64.2  | 451  | 1.0 | <b>71/3</b>  | 80D 4 |
| 19.7 | 70.6  | 496  | 1.8 | <b>90/3</b>  | 80D 4 |
| 19.1 | 72.6  | 510  | 3.4 | <b>112/3</b> | 80D 4 |
| 18.4 | 75.4  | 530  | 0.9 | <b>71/3</b>  | 80D 4 |
| 18.2 | 76.3  | 536  | 1.7 | <b>90/3</b>  | 80D 4 |
| 17.7 | 78.5  | 552  | 3.2 | <b>112/3</b> | 80D 4 |
| 16.8 | 82.8  | 582  | 1.6 | <b>90/3</b>  | 80D 4 |
| 15.9 | 87.3  | 614  | 2.9 | <b>112/3</b> | 80D 4 |
| 14.9 | 93.3  | 656  | 1.4 | <b>90/3</b>  | 80D 4 |
| 14.9 | 93.6  | 658  | 2.7 | <b>112/3</b> | 80D 4 |
| 13.8 | 100.6 | 707  | 1.3 | <b>90/3</b>  | 80D 4 |
| 12.8 | 108.4 | 762  | 2.3 | <b>112/3</b> | 80D 4 |
| 11.9 | 117.2 | 824  | 2.1 | <b>112/3</b> | 80D 4 |
| 11.1 | 125.0 | 879  | 1.0 | <b>90/3</b>  | 80D 4 |
| 10.8 | 128.3 | 902  | 1.9 | <b>112/3</b> | 80D 4 |
| 9.9  | 141.0 | 991  | 0.9 | <b>90/3</b>  | 80D 4 |
| 9.4  | 148.0 | 1040 | 1.7 | <b>112/3</b> | 80D 4 |
| 9.0  | 155.2 | 1091 | 0.8 | <b>90/3</b>  | 80D 4 |
| 8.3  | 167.0 | 1174 | 1.5 | <b>112/3</b> | 80D 4 |
| 7.3  | 191.5 | 1346 | 1.3 | <b>112/3</b> | 80D 4 |
| 6.3  | 220.9 | 1553 | 1.1 | <b>112/3</b> | 80D 4 |
| 5.8  | 241.0 | 1694 | 1.0 | <b>112/3</b> | 80D 4 |
| 5.0  | 278.1 | 1955 | 0.9 | <b>112/3</b> | 80D 4 |





1.7 Prestazioni motoriduttori  
PMP - PCP - PMF - PCF

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|-------------------------------------|----|----------|-----|------------------------|--|
|-------------------------------------|----|----------|-----|------------------------|--|

|               |  |                |
|---------------|--|----------------|
| <b>1.5 kW</b> | n <sub>1</sub> = 2830 min <sup>-1</sup><br>n <sub>1</sub> = 1400 min <sup>-1</sup> | 80C 2<br>90L 4 |
|---------------|--|----------------|

|      |       |      |     |              |       |
|------|-------|------|-----|--------------|-------|
| 943  | 3.0   | 14   | 5.3 | <b>63/2</b>  | 80C 2 |
| 884  | 3.2   | 15   | 9.1 | <b>71/2</b>  | 80C 2 |
| 726  | 3.9   | 19   | 4.8 | <b>63/2</b>  | 80C 2 |
| 658  | 4.3   | 21   | 4.6 | <b>63/2</b>  | 80C 2 |
| 566  | 5.0   | 24   | 4.6 | <b>63/2</b>  | 80C 2 |
| 505  | 5.6   | 27   | 4.6 | <b>63/2</b>  | 80C 2 |
| 467  | 3.0   | 29   | 2.7 | <b>63/2</b>  | 90L 4 |
| 359  | 3.9   | 38   | 2.9 | <b>63/2</b>  | 90L 4 |
| 326  | 4.3   | 42   | 3.1 | <b>63/2</b>  | 90L 4 |
| 280  | 5.0   | 49   | 2.9 | <b>63/2</b>  | 90L 4 |
| 250  | 5.6   | 54   | 2.9 | <b>63/2</b>  | 90L 4 |
| 226  | 6.2   | 60   | 2.7 | <b>63/2</b>  | 90L 4 |
| 215  | 6.5   | 63   | 2.7 | <b>63/2</b>  | 90L 4 |
| 189  | 7.4   | 72   | 2.5 | <b>63/2</b>  | 90L 4 |
| 175  | 8.0   | 78   | 2.6 | <b>63/2</b>  | 90L 4 |
| 156  | 9.0   | 87   | 2.4 | <b>63/2</b>  | 90L 4 |
| 135  | 10.4  | 101  | 2.2 | <b>63/2</b>  | 90L 4 |
| 119  | 11.8  | 115  | 2.0 | <b>63/2</b>  | 90L 4 |
| 114  | 12.3  | 120  | 2.5 | <b>71/2</b>  | 90L 4 |
| 104  | 13.5  | 131  | 1.9 | <b>63/2</b>  | 90L 4 |
| 100  | 14.0  | 136  | 3.3 | <b>71/2</b>  | 90L 4 |
| 97   | 14.4  | 140  | 1.6 | <b>63/2</b>  | 90L 4 |
| 87   | 16.1  | 157  | 2.9 | <b>71/2</b>  | 90L 4 |
| 83   | 16.9  | 164  | 1.5 | <b>63/2</b>  | 90L 4 |
| 81   | 17.3  | 168  | 2.7 | <b>71/2</b>  | 90L 4 |
| 75   | 18.7  | 182  | 2.5 | <b>71/2</b>  | 90L 4 |
| 71   | 19.8  | 192  | 1.3 | <b>63/2</b>  | 90L 4 |
| 69   | 20.2  | 196  | 2.3 | <b>71/2</b>  | 90L 4 |
| 68   | 20.5  | 199  | 1.2 | <b>63/2</b>  | 90L 4 |
| 64   | 21.9  | 213  | 2.2 | <b>71/2</b>  | 90L 4 |
| 58   | 24.1  | 234  | 1.0 | <b>63/2</b>  | 90L 4 |
| 55   | 25.3  | 246  | 1.7 | <b>71/2</b>  | 90L 4 |
| 54   | 26.1  | 254  | 0.9 | <b>63/2</b>  | 90L 4 |
| 49   | 28.8  | 280  | 1.6 | <b>71/2</b>  | 90L 4 |
| 46   | 30.5  | 296  | 3.1 | <b>90/2</b>  | 90L 4 |
| 42   | 33.1  | 322  | 1.3 | <b>71/2</b>  | 90L 4 |
| 40   | 35.0  | 340  | 2.5 | <b>90/2</b>  | 90L 4 |
| 38   | 37.3  | 363  | 1.1 | <b>71/2</b>  | 90L 4 |
| 35   | 39.5  | 376  | 1.2 | <b>71/3</b>  | 90L 4 |
| 32   | 44.1  | 429  | 2.0 | <b>90/2</b>  | 90L 4 |
| 31   | 44.7  | 435  | 1.1 | <b>71/2</b>  | 90L 4 |
| 28   | 50.5  | 491  | 0.9 | <b>71/2</b>  | 90L 4 |
| 28   | 50.9  | 495  | 1.7 | <b>90/2</b>  | 90L 4 |
| 26   | 53.5  | 509  | 0.9 | <b>71/3</b>  | 90L 4 |
| 25   | 55.2  | 525  | 1.7 | <b>90/3</b>  | 90L 4 |
| 24   | 58.5  | 557  | 3.1 | <b>112/3</b> | 90L 4 |
| 22   | 62.3  | 593  | 1.5 | <b>90/3</b>  | 90L 4 |
| 22   | 62.7  | 597  | 2.9 | <b>112/3</b> | 90L 4 |
| 19.8 | 70.6  | 672  | 1.4 | <b>90/3</b>  | 90L 4 |
| 19.3 | 72.6  | 691  | 2.5 | <b>112/3</b> | 90L 4 |
| 18.3 | 76.3  | 726  | 1.3 | <b>90/3</b>  | 90L 4 |
| 17.8 | 78.5  | 747  | 2.3 | <b>112/3</b> | 90L 4 |
| 16.9 | 82.8  | 788  | 1.2 | <b>90/3</b>  | 90L 4 |
| 16.0 | 87.3  | 831  | 2.1 | <b>112/3</b> | 90L 4 |
| 15.0 | 93.3  | 888  | 1.0 | <b>90/3</b>  | 90L 4 |
| 15.0 | 93.6  | 891  | 2.0 | <b>112/3</b> | 90L 4 |
| 13.9 | 100.6 | 957  | 1.0 | <b>90/3</b>  | 90L 4 |
| 12.9 | 108.4 | 1032 | 1.7 | <b>112/3</b> | 90L 4 |
| 12.9 | 108.9 | 1036 | 0.9 | <b>90/3</b>  | 90L 4 |

1.7 PMP - PCP - PMF - PCF  
Gearmotors performances

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|-------------------------------------|----|----------|-----|------------------------|--|
|-------------------------------------|----|----------|-----|------------------------|--|

|               |  |                 |
|---------------|--|-----------------|
| <b>1.5 kW</b> | n <sub>1</sub> = 2830 min <sup>-1</sup><br>n <sub>1</sub> = 1400 min <sup>-1</sup> | 580C 2<br>90L 4 |
|---------------|--|-----------------|

|      |       |      |     |              |       |
|------|-------|------|-----|--------------|-------|
| 11.9 | 117.2 | 1115 | 1.6 | <b>112/3</b> | 90L 4 |
| 10.9 | 128.3 | 1221 | 1.4 | <b>112/3</b> | 90L 4 |
| 9.5  | 148.0 | 1408 | 1.2 | <b>112/3</b> | 90L 4 |
| 8.4  | 167.0 | 1589 | 1.1 | <b>112/3</b> | 90L 4 |
| 7.3  | 191.5 | 1822 | 1.0 | <b>112/3</b> | 90L 4 |
| 6.3  | 220.9 | 2102 | 0.8 | <b>112/3</b> | 90L 4 |

|               |  |                           |
|---------------|--|---------------------------|
| <b>1.8 kW</b> | n <sub>1</sub> = 2770 min <sup>-1</sup><br>n <sub>1</sub> = 1400 min <sup>-1</sup><br>n <sub>1</sub> = 940 min <sup>-1</sup> | 80D 2<br>90LB 4<br>100B 6 |
|---------------|--|---------------------------|

|     |      |     |     |              |        |
|-----|------|-----|-----|--------------|--------|
| 923 | 3.0  | 18  | 4.4 | <b>63/2</b>  | 80D 2  |
| 710 | 3.9  | 23  | 3.9 | <b>63/2</b>  | 80D 2  |
| 644 | 4.3  | 25  | 3.7 | <b>63/2</b>  | 80D 2  |
| 554 | 5.0  | 29  | 3.7 | <b>63/2</b>  | 80D 2  |
| 467 | 3.0  | 35  | 2.3 | <b>63/2</b>  | 90LB 4 |
| 359 | 3.9  | 45  | 2.4 | <b>63/2</b>  | 90LB 4 |
| 326 | 4.3  | 50  | 2.6 | <b>63/2</b>  | 90LB 4 |
| 280 | 5.0  | 58  | 2.4 | <b>63/2</b>  | 90LB 4 |
| 264 | 5.3  | 62  | 3.4 | <b>71/2</b>  | 90LB 4 |
| 250 | 5.6  | 65  | 2.4 | <b>63/2</b>  | 90LB 4 |
| 226 | 6.2  | 72  | 2.2 | <b>63/2</b>  | 90LB 4 |
| 215 | 6.5  | 76  | 2.2 | <b>63/2</b>  | 90LB 4 |
| 189 | 7.4  | 86  | 2.1 | <b>63/2</b>  | 90LB 4 |
| 175 | 8.0  | 93  | 2.1 | <b>63/2</b>  | 90LB 4 |
| 161 | 8.7  | 101 | 3.1 | <b>71/2</b>  | 90LB 4 |
| 156 | 9.0  | 105 | 2.0 | <b>63/2</b>  | 90LB 4 |
| 121 | 11.6 | 135 | 3.2 | <b>71/2</b>  | 90LB 4 |
| 119 | 11.8 | 138 | 1.7 | <b>63/2</b>  | 90LB 4 |
| 114 | 12.3 | 143 | 2.1 | <b>71/2</b>  | 90LB 4 |
| 104 | 13.5 | 157 | 1.6 | <b>63/2</b>  | 90LB 4 |
| 100 | 14.0 | 163 | 2.8 | <b>71/2</b>  | 90LB 4 |
| 97  | 14.4 | 168 | 1.3 | <b>63/2</b>  | 90LB 4 |
| 87  | 16.1 | 188 | 2.4 | <b>71/2</b>  | 90LB 4 |
| 83  | 16.9 | 197 | 1.3 | <b>63/2</b>  | 90LB 4 |
| 81  | 17.3 | 202 | 2.3 | <b>71/2</b>  | 90LB 4 |
| 75  | 18.7 | 218 | 2.1 | <b>71/2</b>  | 90LB 4 |
| 71  | 19.8 | 231 | 1.1 | <b>63/2</b>  | 90LB 4 |
| 69  | 20.2 | 236 | 2.0 | <b>71/2</b>  | 90LB 4 |
| 68  | 20.5 | 239 | 1.0 | <b>63/2</b>  | 90LB 4 |
| 64  | 21.9 | 255 | 1.8 | <b>71/2</b>  | 90LB 4 |
| 58  | 24.1 | 281 | 0.8 | <b>63/2</b>  | 90LB 4 |
| 56  | 25.0 | 292 | 3.1 | <b>90/2</b>  | 90LB 4 |
| 55  | 25.3 | 295 | 1.4 | <b>71/2</b>  | 90LB 4 |
| 51  | 27.7 | 323 | 2.8 | <b>90/2</b>  | 90LB 4 |
| 49  | 28.8 | 336 | 1.4 | <b>71/2</b>  | 90LB 4 |
| 46  | 30.5 | 356 | 2.6 | <b>90/2</b>  | 90LB 4 |
| 42  | 33.1 | 386 | 1.1 | <b>71/2</b>  | 90LB 4 |
| 38  | 37.3 | 435 | 0.9 | <b>71/2</b>  | 90LB 4 |
| 35  | 39.5 | 451 | 1.0 | <b>71/3</b>  | 90LB 4 |
| 35  | 40.4 | 471 | 1.5 | <b>90/2</b>  | 90LB 4 |
| 32  | 44.1 | 514 | 1.7 | <b>90/2</b>  | 90LB 4 |
| 31  | 44.7 | 521 | 0.9 | <b>71/2</b>  | 90LB 4 |
| 28  | 50.9 | 594 | 1.4 | <b>90/2</b>  | 90LB 4 |
| 27  | 51.2 | 585 | 2.9 | <b>112/3</b> | 90LB 4 |
| 22  | 62.3 | 711 | 1.3 | <b>90/3</b>  | 90LB 4 |
| 22  | 62.7 | 716 | 2.4 | <b>112/3</b> | 90LB 4 |
| 21  | 44.3 | 761 | 2.9 | <b>125</b>   | 100B 6 |

1.7 Характеристики мотор-редукторов

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|-------------------------------------|----|----------|-----|------------------------|--|
|-------------------------------------|----|----------|-----|------------------------|--|

|               |  |                 |
|---------------|--|-----------------|
| <b>1.8 kW</b> | n <sub>1</sub> = 2770 min <sup>-1</sup><br>n <sub>1</sub> = 1400 min <sup>-1</sup> | 80D 2<br>90LB 4 |
|---------------|--|-----------------|

|      |       |      |     |              |        |
|------|-------|------|-----|--------------|--------|
| 19.8 | 70.6  | 806  | 1.1 | <b>90/3</b>  | 90LB 4 |
| 19.3 | 72.6  | 829  | 2.1 | <b>112/3</b> | 90LB 4 |
| 18.3 | 76.3  | 871  | 1.0 | <b>90/3</b>  | 90LB 4 |
| 17.8 | 78.5  | 896  | 2.0 | <b>112/3</b> | 90LB 4 |
| 17.7 | 53.1  | 912  | 2.4 | <b>125</b>   | 100B 6 |
| 16.9 | 82.8  | 945  | 1.0 | <b>90/3</b>  | 90LB 4 |
| 16.3 | 57.5  | 988  | 2.3 | <b>125</b>   | 100B 6 |
| 16.0 | 87.3  | 997  | 1.8 | <b>112/3</b> | 90LB 4 |
| 15.0 | 93.3  | 1065 | 0.9 | <b>90/3</b>  | 90LB 4 |
| 15.0 | 93.6  | 1069 | 1.6 | <b>112/3</b> | 90LB 4 |
| 12.9 | 108.4 | 1238 | 1.4 | <b>112/3</b> | 90LB 4 |
| 11.9 | 117.2 | 1338 | 1.3 | <b>112/3</b> | 90LB 4 |
| 10.9 | 128.3 | 1465 | 1.2 | <b>112/3</b> | 90LB 4 |
| 9.5  | 148.0 | 1690 | 1.0 | <b>112/3</b> | 90LB 4 |
| 8.4  | 167.0 | 1907 | 0.9 | <b>112/3</b> | 90LB 4 |
| 7.3  | 191.5 | 2187 | 0.8 | <b>112/3</b> | 90LB 4 |

|               |  |                            |
|---------------|--|----------------------------|
| <b>2.2 kW</b> | n <sub>1</sub> = 2840 min <sup>-1</sup><br>n <sub>1</sub> = 1410 min <sup>-1</sup><br>n <sub>1</sub> = 940 min <sup>-1</sup> | 90L 2<br>100A 4<br>100BL 6 |
|---------------|--|----------------------------|

|      |      |     |     |             |        |
|------|------|-----|-----|-------------|--------|
| 1092 | 2.6  | 18  | 6.6 | <b>71/2</b> | 90L 2  |
| 947  | 3.0  | 21  | 3.7 | <b>63/2</b> | 90L 2  |
| 888  | 3.2  | 22  | 6.2 | <b>71/2</b> | 90L 2  |
| 728  | 3.9  | 27  | 3.3 | <b>63/2</b> | 90L 2  |
| 660  | 4.3  | 30  | 3.1 | <b>63/2</b> | 90L 2  |
| 568  | 5.0  | 35  | 3.1 | <b>63/2</b> | 90L 2  |
| 507  | 5.6  | 39  | 3.2 | <b>63/2</b> | 90L 2  |
| 470  | 3.0  | 42  | 1.9 | <b>63/2</b> | 100A 4 |
| 441  | 3.2  | 45  | 3.3 | <b>71/2</b> | 100A 4 |
| 437  | 6.5  | 46  | 3.0 | <b>63/2</b> | 90L 2  |
| 371  | 3.8  | 54  | 3.3 | <b>71/2</b> | 100A 4 |
| 362  | 3.9  | 55  | 2.0 | <b>63/2</b> | 100A 4 |
| 328  | 4.3  | 61  | 3.3 | <b>71/2</b> | 100A 4 |
| 328  | 4.3  | 61  | 2.1 | <b>63/2</b> | 100A 4 |
| 282  | 5.0  | 71  | 2.0 | <b>63/2</b> | 100A 4 |
| 266  | 5.3  | 75  | 2.8 | <b>71/2</b> | 100A 4 |
| 252  | 5.6  | 79  | 2.0 | <b>63/2</b> | 100A 4 |
| 227  | 6.2  | 88  | 3.0 | <b>71/2</b> | 100A 4 |
| 227  | 6.2  | 88  | 1.8 | <b>63/2</b> | 100A 4 |
| 217  | 6.5  | 92  | 1.8 | <b>63/2</b> | 100A 4 |
| 199  | 7.1  | 101 | 3.0 | <b>71/2</b> | 100A 4 |
| 191  | 7.4  | 105 | 1.7 | <b>63/2</b> | 100A 4 |
| 176  | 8.0  | 113 | 1.8 | <b>63/2</b> | 100A 4 |
| 162  | 8.7  | 123 | 2.5 | <b>71/2</b> | 100A 4 |
| 157  | 9.0  | 127 | 1.6 | <b>63/2</b> | 100A 4 |
| 138  | 10.2 | 144 | 2.9 | <b>71/2</b> | 100A 4 |
| 136  | 10.4 | 147 | 1.5 | <b>63/2</b> | 100A 4 |
| 122  | 11.6 | 164 | 2.6 | <b>71/2</b> | 100A 4 |
| 119  | 11.8 | 167 | 1.4 | <b>63/2</b> | 100A 4 |
| 115  | 12.3 | 174 | 1.7 | <b>71/2</b> | 100A 4 |
| 104  | 13.5 | 191 | 1.3 | <b>63/2</b> | 100A 4 |
| 101  | 14.0 | 198 | 2.3 | <b>71/2</b> | 100A 4 |
| 98   | 14.4 | 204 | 1.1 | <b>63/2</b> | 100A 4 |
| 88   | 16.1 | 228 | 2.0 | <b>71/2</b> | 100A 4 |
| 83   | 16.9 | 239 | 1.0 | <b>63/2</b> | 100A 4 |
| 75   | 18.7 | 265 | 1.7 | <b>71/2</b> | 100A 4 |
| 71   | 19.8 | 280 | 3.2 | <b>90/2</b> | 100A 4 |
| 71   | 19.8 | 280 | 0.9 | <b>63/2</b> | 100A 4 |
| 70   | 20.2 | 286 | 1.6 | <b>71/2</b> | 100A 4 |
| 64   | 21.9 | 310 | 1.5 | <b>71/2</b> | 100A 4 |





1.7 Prestazioni motoriduttori  
PMP - PCP - PMF - PCF

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|-------------------------------------|----|----------|-----|------------------------|--|
|-------------------------------------|----|----------|-----|------------------------|--|

|               |  |                            |
|---------------|--|----------------------------|
| <b>2.2 kW</b> | n <sub>1</sub> = 2840 min <sup>-1</sup><br>n <sub>1</sub> = 1410 min <sup>-1</sup><br>n <sub>1</sub> = 940 min <sup>-1</sup> | 90L 2<br>100A 4<br>100BL 6 |
|---------------|--|----------------------------|

|      |       |      |     |       |         |
|------|-------|------|-----|-------|---------|
| 56   | 25.0  | 354  | 2.6 | 90/2  | 100A 4  |
| 56   | 25.3  | 358  | 1.1 | 71/2  | 100A 4  |
| 51   | 27.7  | 392  | 2.3 | 90/2  | 100A 4  |
| 49   | 28.8  | 408  | 1.1 | 71/2  | 100A 4  |
| 46   | 30.5  | 432  | 2.1 | 90/2  | 100A 4  |
| 43   | 33.1  | 469  | 0.9 | 71/2  | 100A 4  |
| 40   | 35.0  | 495  | 1.7 | 90/2  | 100A 4  |
| 35   | 40.4  | 572  | 1.3 | 90/2  | 100A 4  |
| 35   | 40.7  | 576  | 3.0 | 112/2 | 100A 4  |
| 32   | 44.3  | 620  | 3.5 | 125   | 100A 4  |
| 28   | 50.9  | 721  | 1.2 | 90/2  | 100A 4  |
| 28   | 51.2  | 710  | 2.4 | 112/3 | 100A 4  |
| 27   | 53.1  | 7434 | 3.0 | 125   | 100A 4  |
| 25   | 57.5  | 805  | 2.7 | 125   | 100A 4  |
| 23   | 62.3  | 863  | 1.1 | 90/3  | 100A 4  |
| 22   | 62.7  | 869  | 2.0 | 112/3 | 100A 4  |
| 21,2 | 44.3  | 930  | 2.4 | 125   | 100BL 6 |
| 21   | 67.4  | 934  | 1.9 | 112/3 | 100A 4  |
| 20   | 141.0 | 970  | 0.9 | 90/3  | 90L 2   |
| 18.5 | 76.3  | 1057 | 0.9 | 90/3  | 100A 4  |
| 18.0 | 78.5  | 1088 | 1.6 | 112/3 | 100A 4  |
| 17.7 | 53.1  | 1115 | 2.0 | 125   | 100BL 6 |
| 16.3 | 57.5  | 1208 | 1.8 | 125   | 100BL 6 |
| 16.2 | 87.3  | 1210 | 1.4 | 112/3 | 100A 4  |
| 15.1 | 93.6  | 1297 | 1.3 | 112/3 | 100A 4  |
| 13.0 | 108.4 | 1502 | 1.2 | 112/3 | 100A 4  |
| 12.0 | 117.2 | 1624 | 1.1 | 112/3 | 100A 4  |
| 11.0 | 128.3 | 1778 | 1.0 | 112/3 | 100A 4  |
| 9.5  | 148.0 | 2051 | 0.9 | 112/3 | 100A 4  |

|             |  |                            |
|-------------|--|----------------------------|
| <b>3 kW</b> | n <sub>1</sub> = 2840 min <sup>-1</sup><br>n <sub>1</sub> = 1420 min <sup>-1</sup><br>n <sub>1</sub> = 940 min <sup>-1</sup> | 90LB 2<br>100B 4<br>112B 6 |
|-------------|--|----------------------------|

|      |     |     |     |      |        |
|------|-----|-----|-----|------|--------|
| 1092 | 2.6 | 25  | 4.8 | 71/2 | 90LB 2 |
| 947  | 3.0 | 29  | 2.7 | 63/2 | 90LB 2 |
| 888  | 3.2 | 31  | 4.6 | 71/2 | 90LB 2 |
| 728  | 3.9 | 37  | 2.4 | 63/2 | 90LB 2 |
| 660  | 4.3 | 41  | 2.3 | 63/2 | 90LB 2 |
| 568  | 5.0 | 48  | 2.3 | 63/2 | 90LB 2 |
| 546  | 2.6 | 50  | 2.6 | 71/2 | 100B 4 |
| 473  | 3.0 | 58  | 1.4 | 63/2 | 100B 4 |
| 444  | 3.2 | 61  | 2.4 | 71/2 | 100B 4 |
| 374  | 3.8 | 73  | 2.4 | 71/2 | 100B 4 |
| 364  | 3.9 | 75  | 1.5 | 63/2 | 100B 4 |
| 330  | 4.3 | 82  | 2.4 | 71/2 | 100B 4 |
| 330  | 4.3 | 82  | 1.6 | 63/2 | 100B 4 |
| 284  | 5.0 | 96  | 1.5 | 63/2 | 100B 4 |
| 268  | 5.3 | 102 | 2.1 | 71/2 | 100B 4 |
| 254  | 5.6 | 107 | 1.5 | 63/2 | 100B 4 |
| 229  | 6.2 | 119 | 2.2 | 71/2 | 100B 4 |
| 229  | 6.2 | 119 | 1.3 | 63/2 | 100B 4 |
| 218  | 6.5 | 125 | 1.4 | 63/2 | 100B 4 |
| 200  | 7.1 | 136 | 2.2 | 71/2 | 100B 4 |
| 192  | 7.4 | 142 | 1.3 | 63/2 | 100B 4 |

1.7 PMP - PCP - PMF - PCF  
Gearmotors performances

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|-------------------------------------|----|----------|-----|------------------------|--|
|-------------------------------------|----|----------|-----|------------------------|--|

|             |  |                            |
|-------------|--|----------------------------|
| <b>3 kW</b> | n <sub>1</sub> = 2840 min <sup>-1</sup><br>n <sub>1</sub> = 1420 min <sup>-1</sup><br>n <sub>1</sub> = 940 min <sup>-1</sup> | 90LB 2<br>100B 4<br>112B 6 |
|-------------|--|----------------------------|

|      |       |      |     |       |        |
|------|-------|------|-----|-------|--------|
| 178  | 8.0   | 153  | 1.3 | 63/2  | 100B 4 |
| 163  | 8.7   | 167  | 3.4 | 90/2  | 100B 4 |
| 163  | 8.7   | 167  | 1.9 | 71/2  | 100B 4 |
| 158  | 9.0   | 173  | 1.2 | 63/2  | 100B 4 |
| 153  | 9.3   | 178  | 3.1 | 90/2  | 100B 4 |
| 137  | 10.4  | 199  | 1.1 | 63/2  | 100B 4 |
| 122  | 11.6  | 222  | 1.9 | 71/2  | 100B 4 |
| 120  | 11.8  | 226  | 1.0 | 63/2  | 100B 4 |
| 115  | 12.3  | 236  | 1.3 | 71/2  | 100B 4 |
| 105  | 13.5  | 259  | 1.0 | 63/2  | 100B 4 |
| 101  | 14.0  | 268  | 3.4 | 90/2  | 100B 4 |
| 101  | 14.0  | 268  | 1.7 | 71/2  | 100B 4 |
| 89   | 16.0  | 307  | 3.0 | 90/2  | 100B 4 |
| 88   | 16.1  | 309  | 1.5 | 71/2  | 100B 4 |
| 83   | 17.1  | 328  | 2.8 | 90/2  | 100B 4 |
| 82   | 17.3  | 332  | 1.4 | 71/2  | 100B 4 |
| 76   | 18.7  | 358  | 1.3 | 71/2  | 100B 4 |
| 72   | 19.8  | 380  | 2.4 | 90/2  | 100B 4 |
| 70   | 20.2  | 387  | 1.2 | 71/2  | 100B 4 |
| 66   | 21.4  | 410  | 2.2 | 90/2  | 100B 4 |
| 65   | 21.9  | 420  | 1.1 | 71/2  | 100B 4 |
| 57   | 25.0  | 479  | 1.9 | 90/2  | 100B 4 |
| 56   | 25.3  | 485  | 0.8 | 71/2  | 100B 4 |
| 56   | 25.4  | 487  | 3.3 | 112/2 | 100B 4 |
| 51   | 27.7  | 531  | 1.7 | 90/2  | 100B 4 |
| 49   | 28.8  | 552  | 0.8 | 71/2  | 100B 4 |
| 49   | 29.1  | 558  | 3.1 | 112/2 | 100B 4 |
| 41   | 35.0  | 671  | 1.3 | 90/2  | 100B 4 |
| 35   | 40.4  | 774  | 0.9 | 90/2  | 100B 4 |
| 35   | 40.7  | 780  | 2.2 | 112/2 | 100B 4 |
| 32   | 44.1  | 845  | 1.0 | 90/2  | 100B 4 |
| 32   | 44.7  | 857  | 2.0 | 112/2 | 100B 4 |
| 32   | 44.3  | 839  | 2.6 | 125   | 100B 4 |
| 28   | 50.9  | 976  | 0.9 | 90/2  | 100B 4 |
| 28   | 51.2  | 961  | 1.8 | 112/3 | 100B 4 |
| 27   | 53.1  | 1007 | 2.2 | 125   | 100B 4 |
| 25   | 57.5  | 1091 | 2.0 | 125   | 100B 4 |
| 23   | 62.7  | 1176 | 1.5 | 112/3 | 100B 4 |
| 19.6 | 72.6  | 1362 | 1.3 | 112/3 | 100B 4 |
| 18.1 | 78.5  | 1473 | 1.2 | 112/3 | 100B 4 |
| 16.3 | 87.3  | 1638 | 1.1 | 112/3 | 100B 4 |
| 15.2 | 93.6  | 1756 | 1.0 | 112/3 | 100B 4 |
| 13.1 | 108.4 | 2034 | 0.9 | 112/3 | 100B 4 |

|             |  |                   |
|-------------|--|-------------------|
| <b>4 kW</b> | n <sub>1</sub> = 2860 min <sup>-1</sup><br>n <sub>1</sub> = 1410 min <sup>-1</sup> | 100B 2<br>100BL 4 |
|-------------|--|-------------------|

|      |     |    |     |      |         |
|------|-----|----|-----|------|---------|
| 1100 | 2.6 | 33 | 3.6 | 71/2 | 100B 2  |
| 953  | 3.0 | 38 | 2.0 | 63/2 | 100B 2  |
| 894  | 3.2 | 41 | 3.4 | 71/2 | 100B 2  |
| 753  | 3.8 | 48 | 3.3 | 71/2 | 100B 2  |
| 733  | 3.9 | 49 | 1.8 | 63/2 | 100B 2  |
| 665  | 4.3 | 55 | 3.3 | 71/2 | 100B 2  |
| 665  | 4.3 | 55 | 1.7 | 63/2 | 100B 2  |
| 542  | 2.6 | 67 | 1.9 | 71/2 | 100BL 4 |
| 470  | 3.0 | 77 | 1.0 | 63/2 | 100BL 4 |

1.7 Характеристики мотор-редукторов

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|-------------------------------------|----|----------|-----|------------------------|--|
|-------------------------------------|----|----------|-----|------------------------|--|

|             |  |                   |
|-------------|--|-------------------|
| <b>4 kW</b> | n <sub>1</sub> = 2860 min <sup>-1</sup><br>n <sub>1</sub> = 1410 min <sup>-1</sup> | 100B 2<br>100BL 4 |
|-------------|--|-------------------|

|      |      |      |     |       |         |
|------|------|------|-----|-------|---------|
| 441  | 3.2  | 82   | 1.8 | 71/2  | 100BL 4 |
| 371  | 3.8  | 98   | 1.8 | 71/2  | 100BL 4 |
| 362  | 3.9  | 100  | 1.1 | 63/2  | 100BL 4 |
| 328  | 4.3  | 111  | 1.8 | 71/2  | 100BL 4 |
| 328  | 4.3  | 111  | 1.2 | 63/2  | 100BL 4 |
| 282  | 5.0  | 129  | 1.1 | 63/2  | 100BL 4 |
| 266  | 5.3  | 136  | 1.5 | 71/2  | 100BL 4 |
| 252  | 5.6  | 144  | 1.1 | 63/2  | 100BL 4 |
| 227  | 6.2  | 160  | 1.6 | 71/2  | 100BL 4 |
| 227  | 6.2  | 160  | 1.0 | 63/2  | 100BL 4 |
| 199  | 7.1  | 183  | 1.6 | 71/2  | 100BL 4 |
| 191  | 7.4  | 190  | 0.9 | 63/2  | 100BL 4 |
| 181  | 7.8  | 201  | 3.2 | 90/2  | 100BL 4 |
| 176  | 8.0  | 206  | 1.0 | 63/2  | 100BL 4 |
| 162  | 8.7  | 224  | 2.5 | 90/2  | 100BL 4 |
| 162  | 8.7  | 224  | 1.4 | 71/2  | 100BL 4 |
| 157  | 9.0  | 232  | 0.9 | 63/2  | 100BL 4 |
| 147  | 9.7  | 247  | 3.3 | 90/2  | 112A 4  |
| 138  | 10.2 | 263  | 1.6 | 71/2  | 100BL 4 |
| 136  | 10.4 | 268  | 0.8 | 63/2  | 100BL 4 |
| 129  | 10.9 | 281  | 3.1 | 90/2  | 100BL 4 |
| 122  | 11.6 | 299  | 1.4 | 71/2  | 100BL 4 |
| 115  | 12.3 | 317  | 2.9 | 90/2  | 100BL 4 |
| 115  | 12.3 | 317  | 0.9 | 71/2  | 100BL 4 |
| 101  | 14.0 | 360  | 2.5 | 90/2  | 100BL 4 |
| 101  | 14.0 | 360  | 1.2 | 71/2  | 100BL 4 |
| 88   | 16.0 | 412  | 2.2 | 90/2  | 100BL 4 |
| 88   | 16.1 | 414  | 1.1 | 71/2  | 100BL 4 |
| 82   | 17.1 | 440  | 2.1 | 90/2  | 100BL 4 |
| 82   | 17.3 | 445  | 1.0 | 71/2  | 100BL 4 |
| 75   | 18.7 | 481  | 1.0 | 71/2  | 100BL 4 |
| 71   | 19.8 | 510  | 1.8 | 90/2  | 100BL 4 |
| 66   | 21.4 | 551  | 1.7 | 90/2  | 100BL 4 |
| 64   | 21.9 | 564  | 0.8 | 71/2  | 100BL 4 |
| 56   | 25.0 | 643  | 1.4 | 90/2  | 100BL 4 |
| 56   | 25.1 | 639  | 3.3 | 125   | 100BL 4 |
| 56   | 25.4 | 654  | 2.5 | 112/2 | 100BL 4 |
| 51   | 27.7 | 713  | 1.3 | 90/2  | 100BL 4 |
| 48   | 29.1 | 749  | 2.3 | 112/2 | 100BL 4 |
| 47   | 30.2 | 769  | 2.9 | 125   | 100BL 4 |
| 46   | 30.5 | 785  | 1.2 | 90/2  | 100BL 4 |
| 40   | 35.0 | 901  | 0.9 | 90/2  | 100BL 4 |
| 37   | 38.2 | 972  | 2.4 | 125   | 100BL 4 |
| 36   | 38.9 | 1001 | 1.7 | 112/2 | 100BL 4 |
| 32   | 43.7 | 1101 | 0.8 | 90/3  | 100BL 4 |
| 32   | 44.3 | 1127 | 2.0 | 125   | 100BL 4 |
| 32   | 44.7 | 1150 | 1.5 | 112/2 | 100BL 4 |
| 28   | 51.2 | 1290 | 1.3 | 112/3 | 100BL 4 |
| 27   | 53.1 | 1352 | 1.6 | 125   | 100BL 4 |
| 25   | 57.5 | 1464 | 1.5 | 125   | 100BL 4 |
| 24   | 58.5 | 1474 | 1.2 | 112/3 | 100BL 4 |
| 21   | 67.4 | 1698 | 1.0 | 112/3 | 100BL 4 |
| 19.4 | 72.6 | 1829 | 1.0 | 112/3 | 100BL 4 |
| 18.0 | 78.5 | 1978 | 0.9 | 112/3 | 100BL 4 |





1.7 Prestazioni motoriduttori  
PMP - PCP - PMF - PCF

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|-------------------------------------|----|----------|-----|------------------------|--|
|-------------------------------------|----|----------|-----|------------------------|--|

|               |  |                   |
|---------------|--|-------------------|
| <b>5.5 kW</b> | n <sub>1</sub> = 2880 min <sup>-1</sup><br>n <sub>1</sub> = 1400 min <sup>-1</sup> | 112B 2<br>112BL 4 |
|---------------|--|-------------------|

|      |      |      |     |       |         |
|------|------|------|-----|-------|---------|
| 1108 | 2.6  | 45   | 2.7 | 71/2  | 112B 2  |
| 960  | 3.0  | 52   | 1.5 | 63/2  | 112B 2  |
| 900  | 3.2  | 55   | 2.5 | 71/2  | 112B 2  |
| 758  | 3.8  | 66   | 2.4 | 71/2  | 112B 2  |
| 738  | 3.9  | 68   | 1.3 | 63/2  | 112B 2  |
| 670  | 4.3  | 75   | 2.4 | 71/2  | 112B 2  |
| 670  | 4.3  | 75   | 1.3 | 63/2  | 112B 2  |
| 576  | 5.0  | 87   | 1.3 | 63/2  | 112B 2  |
| 543  | 5.3  | 92   | 2.0 | 71/2  | 112B 2  |
| 538  | 2.6  | 93   | 1.4 | 71/2  | 112BL 4 |
| 519  | 2.7  | 96   | 3.4 | 90/2  | 112BL 4 |
| 438  | 3.2  | 114  | 1.3 | 71/2  | 112BL 4 |
| 368  | 3.8  | 135  | 1.3 | 71/2  | 112BL 4 |
| 333  | 4.2  | 150  | 3.2 | 90/2  | 112BL 4 |
| 326  | 4.3  | 153  | 1.3 | 71/2  | 112BL 4 |
| 326  | 4.3  | 153  | 0.8 | 63/2  | 112BL 4 |
| 264  | 5.3  | 189  | 2.8 | 90/2  | 112BL 4 |
| 264  | 5.3  | 189  | 1.1 | 71/2  | 112BL 4 |
| 250  | 5.6  | 200  | 0.8 | 63/2  | 112BL 4 |
| 237  | 5.9  | 210  | 2.7 | 90/2  | 112BL 4 |
| 226  | 6.2  | 221  | 1.2 | 71/2  | 112BL 4 |
| 209  | 6.7  | 239  | 2.5 | 90/2  | 112BL 4 |
| 197  | 7.1  | 253  | 1.2 | 71/2  | 112BL 4 |
| 179  | 7.8  | 278  | 2.3 | 90/2  | 112BL 4 |
| 161  | 8.7  | 310  | 1.8 | 90/2  | 112BL 4 |
| 161  | 8.7  | 310  | 1.0 | 71/2  | 112BL 4 |
| 151  | 9.3  | 331  | 1.7 | 90/2  | 112BL 4 |
| 144  | 9.7  | 346  | 3.2 | 112/2 | 112BL 4 |
| 137  | 10.2 | 364  | 1.2 | 71/2  | 112BL 4 |
| 128  | 10.9 | 388  | 2.2 | 90/2  | 112BL 4 |
| 126  | 11.1 | 396  | 2.8 | 112/2 | 112BL 4 |
| 114  | 12.3 | 438  | 2.1 | 90/2  | 112BL 4 |
| 113  | 12.4 | 442  | 3.2 | 112/2 | 112BL 4 |
| 100  | 14.0 | 499  | 1.8 | 90/2  | 112BL 4 |
| 100  | 14.0 | 499  | 0.9 | 71/2  | 112BL 4 |
| 97   | 14.5 | 517  | 3.0 | 112/2 | 112BL 4 |
| 93   | 15.1 | 531  | 3.6 | 125   | 112BL 4 |
| 88   | 16.0 | 570  | 1.6 | 90/2  | 112BL 4 |
| 87   | 16.1 | 574  | 0.8 | 71/2  | 112BL 4 |
| 86   | 16.3 | 581  | 2.8 | 112/2 | 112BL 4 |
| 82   | 17.1 | 609  | 1.5 | 90/2  | 112BL 4 |
| 79   | 17.7 | 631  | 2.7 | 112/2 | 112BL 4 |
| 71   | 19.8 | 706  | 1.3 | 90/2  | 112BL 4 |
| 70   | 19.9 | 701  | 2.9 | 125   | 112BL 4 |
| 69   | 20.2 | 720  | 2.4 | 112/2 | 112BL 4 |
| 65   | 21.4 | 763  | 1.2 | 90/2  | 112BL 4 |
| 65   | 21.7 | 773  | 2.3 | 112/2 | 112BL 4 |
| 56   | 25.0 | 891  | 1.0 | 90/2  | 112BL 4 |
| 56   | 25.1 | 885  | 2.4 | 125   | 112BL 4 |
| 55   | 25.4 | 905  | 1.8 | 112/2 | 112BL 4 |
| 48   | 29.1 | 1037 | 1.7 | 112/2 | 112BL 4 |
| 46   | 30.2 | 1065 | 2.1 | 125   | 112BL 4 |
| 46   | 30.5 | 1087 | 0.8 | 90/2  | 112BL 4 |
| 43   | 32.3 | 1151 | 1.5 | 112/2 | 112BL 4 |
| 37   | 38.2 | 1347 | 1.7 | 125   | 112BL 4 |
| 36   | 38.9 | 1386 | 1.3 | 112/2 | 112BL 4 |
| 34   | 40.7 | 1451 | 1.2 | 112/2 | 112BL 4 |
| 32   | 44.3 | 1561 | 1.4 | 125   | 112BL 4 |
| 31   | 44.7 | 1593 | 1.1 | 112/2 | 112BL 4 |

1.7 PMP - PCP - PMF - PCF  
Gearmotors performances

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|-------------------------------------|----|----------|-----|------------------------|--|
|-------------------------------------|----|----------|-----|------------------------|--|

|               |  |                   |
|---------------|--|-------------------|
| <b>5.5 kW</b> | n <sub>1</sub> = 2880 min <sup>-1</sup><br>n <sub>1</sub> = 1400 min <sup>-1</sup> | 112B 2<br>112BL 4 |
|---------------|--|-------------------|

|    |      |      |     |       |         |
|----|------|------|-----|-------|---------|
| 29 | 48.9 | 1743 | 1.0 | 112/2 | 112BL 4 |
| 26 | 53.1 | 1872 | 1.2 | 125   | 112BL 4 |
| 24 | 57.5 | 2028 | 1.1 | 125   | 112BL 4 |
| 24 | 58.5 | 2041 | 0.9 | 112/3 | 112BL 4 |

|               |  |                   |
|---------------|--|-------------------|
| <b>7.5 kW</b> | n <sub>1</sub> = 2860 min <sup>-1</sup><br>n <sub>1</sub> = 1440 min <sup>-1</sup> | 112BL 2<br>132M 4 |
|---------------|--|-------------------|

|      |      |      |     |       |         |
|------|------|------|-----|-------|---------|
| 1100 | 2.6  | 62   | 1.9 | 71/2* | 112BL 2 |
| 953  | 3.0  | 71   | 1.1 | 63/2* | 112BL 2 |
| 894  | 3.2  | 76   | 1.8 | 71/2* | 112BL 2 |
| 753  | 3.8  | 90   | 1.8 | 71/2* | 112BL 2 |
| 733  | 3.9  | 93   | 1.0 | 63/2* | 112BL 2 |
| 665  | 4.3  | 102  | 1.8 | 71/2* | 112BL 2 |
| 665  | 4.3  | 102  | 0.9 | 63/2* | 112BL 2 |
| 572  | 5.0  | 119  | 0.9 | 63/2* | 112BL 2 |
| 540  | 5.3  | 126  | 1.4 | 71/2* | 112BL 2 |
| 533  | 2.7  | 128  | 2.6 | 90/2  | 132M 4  |
| 485  | 5.9  | 140  | 3.2 | 90/2  | 112BL 2 |
| 461  | 6.2  | 148  | 1.6 | 71/2* | 112BL 2 |
| 461  | 6.2  | 148  | 0.9 | 63/2* | 112BL 2 |
| 403  | 7.1  | 169  | 1.6 | 71/2* | 112BL 2 |
| 367  | 7.8  | 186  | 2.8 | 90/2  | 112BL 2 |
| 343  | 4.2  | 198  | 2.4 | 90/2  | 132M 4  |
| 272  | 5.3  | 250  | 2.1 | 90/2  | 132M 4  |
| 244  | 5.9  | 279  | 2.0 | 90/2  | 132M 4  |
| 236  | 6.1  | 288  | 3.3 | 112/2 | 132M 4  |
| 215  | 6.7  | 317  | 1.9 | 90/2  | 132M 4  |
| 212  | 6.8  | 321  | 3.1 | 112/2 | 132M 4  |
| 185  | 7.8  | 369  | 1.8 | 90/2  | 132M 4  |
| 182  | 7.9  | 373  | 2.8 | 112/2 | 132M 4  |
| 166  | 8.7  | 411  | 1.4 | 90/2  | 132M 4  |
| 162  | 8.9  | 421  | 2.6 | 112/2 | 132M 4  |
| 148  | 9.7  | 458  | 2.4 | 112/2 | 132M 4  |
| 148  | 9.7  | 458  | 1.8 | 90/2  | 132M 4  |
| 132  | 10.9 | 515  | 1.7 | 90/2  | 132M 4  |
| 130  | 11.1 | 525  | 2.1 | 112/2 | 132M 4  |
| 117  | 12.3 | 581  | 1.6 | 90/2  | 132M 4  |
| 116  | 12.4 | 586  | 2.4 | 112/2 | 132M 4  |
| 115  | 12.5 | 585  | 3.1 | 125   | 132M 4  |
| 103  | 14.0 | 662  | 1.4 | 90/2  | 132M 4  |
| 99   | 14.5 | 685  | 2.3 | 112/2 | 132M 4  |
| 96   | 15.1 | 704  | 2.7 | 125   | 132M 4  |
| 90   | 16.0 | 756  | 1.2 | 90/2  | 132M 4  |
| 88   | 16.3 | 770  | 2.1 | 112/2 | 132M 4  |
| 84   | 17.1 | 808  | 1.1 | 90/2  | 132M 4  |
| 81   | 17.7 | 836  | 2.0 | 112/2 | 132M 4  |
| 73   | 19.8 | 936  | 1.0 | 90/2  | 132M 4  |
| 72   | 19.9 | 929  | 2.2 | 125   | 132M 4  |
| 71   | 20.2 | 955  | 1.8 | 112/2 | 132M 4  |
| 67   | 21.4 | 1011 | 0.9 | 90/2  | 132M 4  |
| 66   | 21.7 | 1025 | 1.7 | 112/2 | 132M 4  |
| 57   | 25.1 | 1174 | 1.8 | 125   | 132M 4  |
| 57   | 25.4 | 1200 | 1.3 | 112/2 | 132M 4  |
| 49   | 29.1 | 1375 | 1.3 | 112/2 | 132M 4  |
| 48   | 30.2 | 1412 | 1.6 | 125   | 132M 4  |

1.7 Характеристики мотор-  
редукторов

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|-------------------------------------|----|----------|-----|------------------------|--|
|-------------------------------------|----|----------|-----|------------------------|--|

|               |  |                   |
|---------------|--|-------------------|
| <b>7.5 kW</b> | n <sub>1</sub> = 2860 min <sup>-1</sup><br>n <sub>1</sub> = 1440 min <sup>-1</sup> | 112BL 2<br>132M 4 |
|---------------|--|-------------------|

|    |      |      |     |       |        |
|----|------|------|-----|-------|--------|
| 45 | 32.3 | 1526 | 1.1 | 112/2 | 132M 4 |
| 38 | 38.2 | 1785 | 1.3 | 125   | 132M 4 |
| 37 | 38.9 | 1838 | 1.0 | 112/2 | 132M 4 |
| 35 | 40.7 | 1923 | 0.9 | 112/2 | 132M 4 |
| 33 | 44.3 | 2069 | 1.1 | 125   | 132M 4 |
| 32 | 44.7 | 2112 | 0.8 | 112/2 | 132M 4 |
| 27 | 53.1 | 2482 | 0.9 | 125   | 132M 4 |
| 25 | 57.5 | 2688 | 0.8 | 125   | 132M 4 |

|               |   |         |
|---------------|---|---------|
| <b>9.2 kW</b> | n <sub>1</sub> = 1450 min <sup>-1</sup> | 132ML 4 |
|---------------|---|---------|

|     |      |      |     |       |         |
|-----|------|------|-----|-------|---------|
| 537 | 2.7  | 155  | 2.1 | 90/2  | 132ML 4 |
| 426 | 3.4  | 196  | 3.3 | 112/2 | 132ML 4 |
| 363 | 4.0  | 230  | 3.3 | 112/2 | 132ML 4 |
| 345 | 4.2  | 242  | 2.0 | 90/2  | 132ML 4 |
| 315 | 4.6  | 265  | 3.1 | 112/2 | 132ML 4 |
| 274 | 5.3  | 305  | 1.7 | 90/2  | 132ML 4 |
| 246 | 5.9  | 340  | 1.6 | 90/2  | 132ML 4 |
| 238 | 6.1  | 351  | 2.7 | 112/2 | 132ML 4 |
| 216 | 6.7  | 386  | 1.6 | 90/2  | 132ML 4 |
| 213 | 6.8  | 391  | 2.5 | 112/2 | 132ML 4 |
| 186 | 7.8  | 449  | 1.4 | 90/2  | 132ML 4 |
| 184 | 7.9  | 455  | 2.3 | 112/2 | 132ML 4 |
| 167 | 8.7  | 501  | 1.1 | 90/2  | 132ML 4 |
| 163 | 8.9  | 512  | 2.1 | 112/2 | 132ML 4 |
| 156 | 9.3  | 535  | 1.0 | 90/2  | 132ML 4 |
| 149 | 9.7  | 558  | 2.0 | 112/2 | 132ML 4 |
| 149 | 9.7  | 558  | 1.5 | 90/2  | 132ML 4 |
| 147 | 9.9  | 561  | 2.9 | 125   | 132ML 4 |
| 133 | 10.9 | 627  | 1.4 | 90/2  | 132ML 4 |
| 131 | 11.1 | 639  | 1.7 | 112/2 | 132ML 4 |
| 118 | 12.3 | 708  | 1.3 | 90/2  | 132ML 4 |
| 117 | 12.4 | 714  | 2.0 | 112/2 | 132ML 4 |
| 116 | 12.5 | 712  | 2.5 | 125   | 132ML 4 |
| 104 | 14.0 | 806  | 1.1 | 90/2  | 132ML 4 |
| 100 | 14.5 | 835  | 1.9 | 112/2 | 132ML 4 |
| 96  | 15.1 | 857  | 2.2 | 125   | 132ML 4 |
| 91  | 16.0 | 921  | 1.0 | 90/2  | 132ML 4 |
| 89  | 16.3 | 938  | 1.7 | 112/2 | 132ML 4 |
| 85  | 17.1 | 984  | 0.9 | 90/2  | 132ML 4 |
| 82  | 17.7 | 1019 | 1.7 | 112/2 | 132ML 4 |
| 73  | 19.9 | 1132 | 1.8 | 125   | 132ML 4 |
| 72  | 20.2 | 1163 | 1.5 | 112/2 | 132ML 4 |
| 67  | 21.7 | 1249 | 1.4 | 112/2 | 132ML 4 |
| 58  | 25.1 | 1430 | 1.5 | 125   | 132ML 4 |
| 57  | 25.4 | 1462 | 1.1 | 112/2 | 132ML 4 |
| 50  | 29.1 | 1675 | 1.0 | 112/2 | 132ML 4 |
| 48  | 30.2 | 1720 | 1.3 | 125   | 132ML 4 |
| 45  | 32.3 | 1859 | 0.9 | 112/2 | 132ML 4 |
| 38  | 38.2 | 2175 | 1.1 | 125   | 132ML 4 |
| 33  | 44.3 | 2520 | 0.9 | 125   | 132ML 4 |
| 27  | 53.1 | 3023 | 0.7 | 125   | 132ML 4 |
| 25  | 57.5 | 3275 | 0.7 | 125   | 132ML 4 |





1.7 Prestazioni motoriduttori  
PMP - PCP - PMF - PCF

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|-------------------------------------|----|----------|-----|------------------------|--|
|-------------------------------------|----|----------|-----|------------------------|--|

|              |  |                  |
|--------------|--|------------------|
| <b>11 kW</b> | n <sub>1</sub> = 2940 min <sup>-1</sup><br>n <sub>1</sub> = 1455 min <sup>-1</sup> | 132M 2<br>160M 4 |
|--------------|--|------------------|

|      |      |      |     |       |        |
|------|------|------|-----|-------|--------|
| 1089 | 2.7  | 92   | 2.9 | 90/2* | 132M 2 |
| 865  | 3.4  | 115  | 4.5 | 112/2 | 132M 2 |
| 700  | 4.2  | 143  | 2.7 | 90/2* | 132M 2 |
| 555  | 5.3  | 180  | 2.4 | 90/2* | 132M 2 |
| 502  | 2.9  | 199  | 3.0 | 112/2 | 160M 4 |
| 428  | 3.4  | 233  | 2.7 | 112/2 | 160M 4 |
| 364  | 4.0  | 274  | 2.7 | 112/2 | 160M 4 |
| 316  | 4.6  | 316  | 2.6 | 112/2 | 160M 4 |
| 267  | 5.4  | 369  | 2.7 | 125   | 160M 4 |
| 239  | 6.1  | 418  | 2.3 | 112/2 | 160M 4 |
| 222  | 6.5  | 444  | 2.7 | 125   | 160M 4 |
| 214  | 6.8  | 466  | 2.1 | 112/2 | 160M 4 |
| 184  | 7.9  | 542  | 1.9 | 112/2 | 160M 4 |
| 178  | 8.2  | 556  | 2.7 | 125   | 160M 4 |
| 163  | 8.9  | 610  | 1.8 | 112/2 | 160M 4 |
| 150  | 9.7  | 665  | 1.7 | 112/2 | 160M 4 |
| 148  | 9.9  | 669  | 2.4 | 125   | 160M 4 |
| 131  | 11.1 | 761  | 1.4 | 112/2 | 160M 4 |
| 117  | 12.4 | 851  | 1.7 | 112/2 | 160M 4 |
| 116  | 12.5 | 849  | 2.1 | 125   | 160M 4 |
| 100  | 14.5 | 995  | 1.6 | 112/2 | 160M 4 |
| 97   | 15.1 | 1021 | 1.9 | 125   | 160M 4 |
| 89   | 16.3 | 1118 | 1.5 | 112/2 | 160M 4 |
| 82   | 17.7 | 1214 | 1.4 | 112/2 | 160M 4 |
| 73   | 19.9 | 1349 | 1.5 | 125   | 160M 4 |
| 72   | 20.2 | 1386 | 1.3 | 112/2 | 160M 4 |
| 67   | 21.7 | 1488 | 1.2 | 112/2 | 160M 4 |
| 58   | 25.1 | 1704 | 1.2 | 125   | 160M 4 |
| 57   | 25.4 | 1742 | 0.9 | 112/2 | 160M 4 |
| 50   | 29.1 | 1996 | 0.9 | 112/2 | 160M 4 |
| 48   | 30.2 | 2050 | 1.1 | 125   | 160M 4 |
| 38   | 38.2 | 2591 | 0.9 | 125   | 160M 4 |
| 33   | 44.3 | 3003 | 0.7 | 125   | 160M 4 |

|              |  |                   |
|--------------|--|-------------------|
| <b>15 kW</b> | n <sub>1</sub> = 2900 min <sup>-1</sup><br>n <sub>1</sub> = 1455 min <sup>-1</sup> | 132ML 2<br>160L 4 |
|--------------|--|-------------------|

|      |      |      |     |       |         |
|------|------|------|-----|-------|---------|
| 1074 | 2.7  | 127  | 2.1 | 90/2* | 132ML 2 |
| 853  | 3.4  | 160  | 3.3 | 112/2 | 132ML 2 |
| 725  | 4.0  | 188  | 3.2 | 112/2 | 132ML 2 |
| 690  | 4.2  | 197  | 2.0 | 90/2* | 132ML 2 |
| 630  | 4.6  | 216  | 3.1 | 112/2 | 132ML 2 |
| 547  | 5.3  | 249  | 1.7 | 90/2* | 132ML 2 |
| 502  | 2.9  | 271  | 2.2 | 112/2 | 160L 4  |
| 428  | 3.4  | 318  | 2.0 | 112/2 | 160L 4  |
| 364  | 4.0  | 374  | 2.0 | 112/2 | 160L 4  |
| 316  | 4.6  | 430  | 1.9 | 112/2 | 160L 4  |
| 267  | 5.4  | 503  | 2.0 | 125   | 160L 4  |
| 239  | 6.1  | 571  | 1.7 | 112/2 | 160L 4  |
| 222  | 6.5  | 606  | 2.0 | 125   | 160L 4  |
| 214  | 6.8  | 636  | 1.6 | 112/2 | 160L 4  |
| 184  | 7.9  | 739  | 1.4 | 112/2 | 160L 4  |
| 178  | 8.2  | 758  | 2.0 | 125   | 160L 4  |
| 163  | 8.9  | 832  | 1.3 | 112/2 | 160L 4  |
| 150  | 9.7  | 907  | 1.2 | 112/2 | 160L 4  |
| 148  | 9.9  | 912  | 1.8 | 125   | 160L 4  |
| 131  | 11.1 | 1038 | 1.1 | 112/2 | 160L 4  |

1.7 PMP - PCP - PMF - PCF  
Gearmotors performances

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|-------------------------------------|----|----------|-----|------------------------|--|
|-------------------------------------|----|----------|-----|------------------------|--|

|              |  |                   |
|--------------|--|-------------------|
| <b>15 kW</b> | n <sub>1</sub> = 2900 min <sup>-1</sup><br>n <sub>1</sub> = 1455 min <sup>-1</sup> | 132ML 2<br>160L 4 |
|--------------|--|-------------------|

|     |      |      |     |       |        |
|-----|------|------|-----|-------|--------|
| 117 | 12.4 | 1160 | 1.2 | 112/2 | 160L 4 |
| 116 | 12.5 | 1158 | 1.6 | 125   | 160L 4 |
| 100 | 14.5 | 1356 | 1.1 | 112/2 | 160L 4 |
| 97  | 15.1 | 1393 | 1.4 | 125   | 160L 4 |
| 89  | 16.3 | 1525 | 1.1 | 112/2 | 160L 4 |
| 82  | 17.7 | 1655 | 1.0 | 112/2 | 160L 4 |
| 73  | 19.9 | 1840 | 1.1 | 125   | 160L 4 |
| 72  | 20.2 | 1889 | 0.9 | 112/2 | 160L 4 |
| 67  | 21.7 | 2030 | 0.9 | 112/2 | 160L 4 |
| 58  | 25.1 | 2323 | 0.9 | 125   | 160L 4 |
| 48  | 30.2 | 2795 | 0.8 | 125   | 160L 4 |
| 38  | 38.2 | 3534 | 0.7 | 125   | 160L 4 |

|                |  |                            |
|----------------|--|----------------------------|
| <b>18.5 kW</b> | n <sub>1</sub> = 2910 min <sup>-1</sup><br>n <sub>1</sub> = 1460 min <sup>-1</sup><br>n <sub>1</sub> = 970 min <sup>-1</sup> | 160L 2<br>180M 4<br>200L 6 |
|----------------|--|----------------------------|

|      |      |      |     |        |        |
|------|------|------|-----|--------|--------|
| 1003 | 2.9  | 167  | 2.9 | 112/2* | 160L 2 |
| 856  | 3.4  | 196  | 2.7 | 112/2* | 160L 2 |
| 728  | 4.0  | 231  | 2.6 | 112/2* | 160L 2 |
| 633  | 4.6  | 265  | 2.5 | 112/2* | 160L 2 |
| 535  | 5.4  | 310  | 2.9 | 125    | 160L 2 |
| 477  | 6.1  | 352  | 2.2 | 112/2* | 160L 2 |
| 445  | 6.5  | 374  | 2.9 | 125    | 160L 2 |
| 428  | 6.8  | 392  | 2.1 | 112/2* | 160L 2 |
| 368  | 7.9  | 456  | 1.9 | 112/2* | 160L 2 |
| 355  | 8.2  | 467  | 2.9 | 125    | 160L 2 |
| 327  | 8.9  | 513  | 1.7 | 112/2* | 160L 2 |
| 300  | 9.7  | 559  | 1.6 | 112/2* | 160L 2 |
| 295  | 9.9  | 562  | 2.6 | 125    | 160L 2 |
| 268  | 5.4  | 635  | 1.6 | 125    | 180M 4 |
| 262  | 11.1 | 640  | 1.5 | 112/2* | 160L 2 |
| 235  | 12.4 | 715  | 1.6 | 112/2* | 160L 2 |
| 223  | 6.5  | 765  | 1.6 | 125    | 180M 4 |
| 201  | 14.5 | 836  | 1.5 | 112/2* | 160L 2 |
| 179  | 16.3 | 940  | 1.4 | 112/2* | 160L 2 |
| 178  | 8.2  | 957  | 1.6 | 125    | 180M 4 |
| 164  | 17.7 | 1021 | 1.4 | 112/2* | 160L 2 |
| 148  | 9.9  | 1151 | 1.4 | 125    | 180M 4 |
| 144  | 20.2 | 1165 | 1.2 | 112/2* | 160L 2 |
| 134  | 21.7 | 1252 | 1.2 | 112/2* | 160L 2 |
| 117  | 12.5 | 1461 | 1.2 | 125    | 180M 4 |
| 115  | 25.4 | 1465 | 1.0 | 112/2* | 160L 2 |
| 100  | 29.1 | 1678 | 0.9 | 112/2* | 160L 2 |
| 97   | 15.1 | 1758 | 1.1 | 125    | 180M 4 |
| 73   | 19.9 | 2322 | 0.9 | 125    | 180M 4 |
| 58   | 25.1 | 2933 | 0.7 | 125    | 180M 4 |

|              |  |                            |
|--------------|--|----------------------------|
| <b>22 kW</b> | n <sub>1</sub> = 2925 min <sup>-1</sup><br>n <sub>1</sub> = 1460 min <sup>-1</sup><br>n <sub>1</sub> = 975 min <sup>-1</sup> | 180M 2<br>180L 4<br>200L 6 |
|--------------|--|----------------------------|

|     |     |     |     |      |        |
|-----|-----|-----|-----|------|--------|
| 538 | 5.4 | 367 | 2.5 | 125* | 180M 2 |
| 447 | 6.5 | 442 | 2.5 | 125* | 180M 2 |
| 357 | 8.2 | 553 | 2.5 | 125* | 180M 2 |
| 297 | 9.9 | 665 | 2.2 | 125* | 180M 2 |
| 268 | 5.4 | 736 | 1.4 | 125* | 180L 4 |
| 223 | 6.5 | 885 | 1.4 | 125* | 180L 4 |

1.7 Характеристики мотор-редукторов

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PMP - PCP<br>PMF - PCF |  |
|-------------------------------------|----|----------|-----|------------------------|--|
|-------------------------------------|----|----------|-----|------------------------|--|

|              |  |                            |
|--------------|--|----------------------------|
| <b>22 kW</b> | n <sub>1</sub> = 2925 min <sup>-1</sup><br>n <sub>1</sub> = 1460 min <sup>-1</sup><br>n <sub>1</sub> = 975 min <sup>-1</sup> | 180M 2<br>180L 4<br>200L 6 |
|--------------|--|----------------------------|

|     |      |      |     |      |        |
|-----|------|------|-----|------|--------|
| 178 | 8,2  | 1108 | 1,4 | 125* | 180L 4 |
| 148 | 9,9  | 1333 | 1,2 | 125* | 180L 4 |
| 117 | 12,5 | 1692 | 1,1 | 125* | 180L 4 |
| 97  | 15,1 | 2036 | 0,9 | 125* | 180L 4 |
| 73  | 19,9 | 2689 | 0,7 | 125* | 180L 4 |

|              |  |                  |
|--------------|--|------------------|
| <b>30 kW</b> | n <sub>1</sub> = 2945 min <sup>-1</sup><br>n <sub>1</sub> = 1465 min <sup>-1</sup> | 200L 2<br>200L 4 |
|--------------|--|------------------|

|     |      |      |     |      |        |
|-----|------|------|-----|------|--------|
| 541 | 5,4  | 497  | 1,8 | 125* | 200L 2 |
| 450 | 6,5  | 599  | 1,8 | 125* | 200L 2 |
| 360 | 8,2  | 749  | 1,8 | 125* | 200L 2 |
| 299 | 9,9  | 901  | 1,6 | 125* | 200L 2 |
| 269 | 5,4  | 1000 | 1,0 | 125* | 200L 4 |
| 224 | 6,5  | 1203 | 1,0 | 125* | 200L 4 |
| 179 | 8,2  | 1505 | 1,0 | 125* | 200L 4 |
| 149 | 9,9  | 1811 | 0,9 | 125* | 200L 4 |
| 117 | 12,5 | 2299 | 0,8 | 125* | 200L 4 |
| 97  | 15,1 | 2767 | 0,7 | 125* | 200L 4 |

|              |  |                  |
|--------------|--|------------------|
| <b>37 kW</b> | n <sub>1</sub> = 2950 min <sup>-1</sup><br>n <sub>1</sub> = 1475 min <sup>-1</sup> | 200L 2<br>225S 4 |
|--------------|--|------------------|

|     |      |      |     |      |        |
|-----|------|------|-----|------|--------|
| 542 | 5,4  | 612  | 1,5 | 125* | 200L 2 |
| 451 | 6,5  | 737  | 1,5 | 125* | 200L 2 |
| 360 | 8,2  | 922  | 1,5 | 125* | 200L 2 |
| 299 | 9,9  | 1109 | 1,3 | 125* | 200L 2 |
| 236 | 12,5 | 1408 | 1,2 | 125* | 200L 2 |
| 196 | 15,1 | 1695 | 1,0 | 125* | 200L 2 |
| 148 | 19,9 | 2238 | 0,8 | 125* | 200L 2 |
| 118 | 25,1 | 2826 | 0,7 | 125* | 200L 2 |

N.B.  
Tutte le potenze indicate si riferiscono alla potenza meccanica dei riduttori. Per i riduttori contrassegnati con (\*) è opportuno effettuare la verifica della potenza limite termico secondo le indicazioni riportate nel par. A-1.7.

NOTE.  
The indicated power is based on the mechanical capacities of the gearboxes. For the gearboxes marked with (\*) it is also necessary to obey the thermal capacity like shown on chapter A-1.7.

ПРИМЕЧАНИЕ.  
Все приведенные значения передаваемых мощностей вычислены на основе механической мощности. Для моделей отмеченных знаком (\*) всегда необходимо выполнять проверку по термической мощности (см.раздел A-1.7)



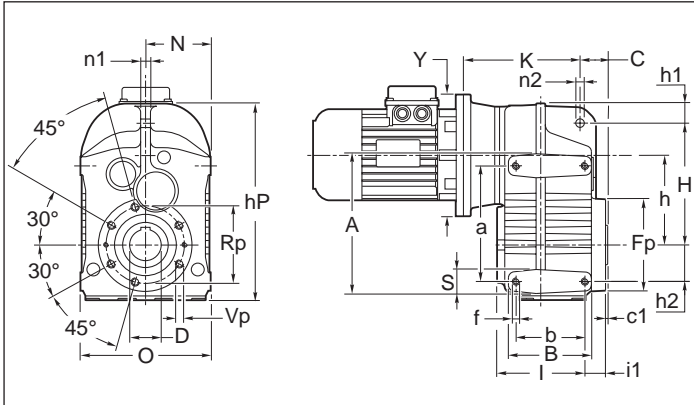


1.8 Dimensioni

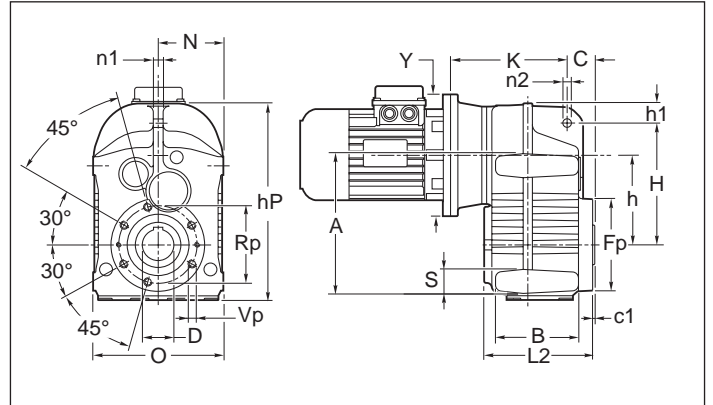
1.8 Dimensions

1.8 Размеры

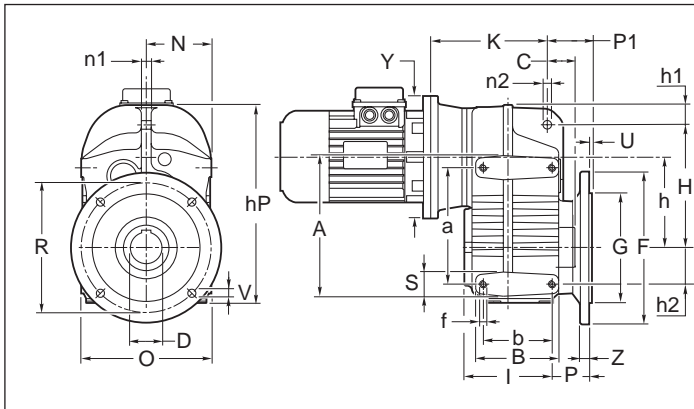
**PMP**



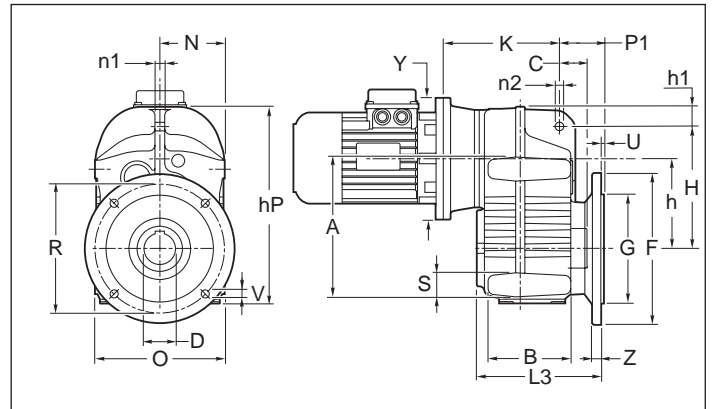
**PMF**



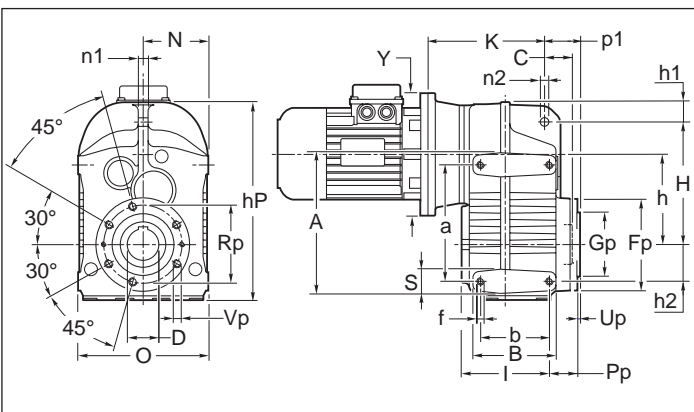
**PMP F1 - F2**



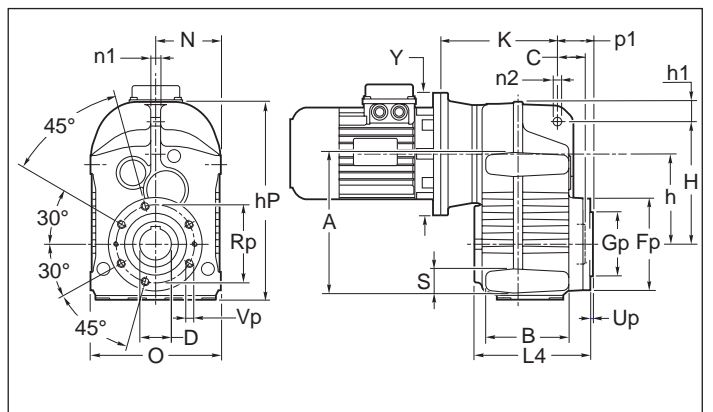
**PMF F1 - F2**



**PMP P**



**PMF P**



Download  
2D/3D





Tab. 4.6

| P.P<br>P.F | a   | A   | b   | B   | C    | c1  | D<br>H7                    | f              | h         | hP  | H   | h1   | h2  | I     | I1   | L2    | L3    | L4    | N                          | n1 | n2 |
|------------|-----|-----|-----|-----|------|-----|----------------------------|----------------|-----------|-----|-----|------|-----|-------|------|-------|-------|-------|----------------------------|----|----|
| 63         | 115 | 135 | 77  | 95  | 31.5 | 2,5 | 30<br>(25)<br>(28)         | N° 8<br>M8x12  | 103.<br>5 | 240 | 152 | 23.5 | 31  | 96.5  | 20   | 116.5 | 143   | 128   | P.F<br>84.5<br>P.P<br>82.5 | 12 | 14 |
| 71         | 145 | 170 | 93  | 120 | 35   | 3   | 35<br>(30)<br>(32)         | N° 8<br>M10x15 | 117       | 268 | 165 | 26   | 43  | 119   | 28   | 147   | 175   | 158   | P.F<br>92<br>P.P<br>90     | 12 | 14 |
| 90         | 190 | 220 | 112 | 135 | 45   | 3.5 | 40<br>(42)<br>(45)<br>(48) | N° 8<br>M12x17 | 147       | 324 | 200 | 33   | 60  | 143   | 33.5 | 176.5 | 203.5 | 188.5 | P.F<br>109<br>P.P<br>106   | 16 | 14 |
| 112        | 240 | 280 | 140 | 166 | 50   | 4   | 50<br>(55)                 | N° 8<br>M16x23 | 184       | 400 | 255 | 35.5 | 70  | 172.5 | 32.5 | 205   | 246   | 219   | P.F<br>138<br>P.P<br>135   | 20 | 22 |
| 125        | 310 | 350 | 125 | 158 | 44.5 | 2.5 | 55<br>(60)<br>(50)         | N°8<br>M16x30  | 222       | 502 | 310 | 45   | 100 | 157   | 27   | 169   | 247   | 169   | P.P<br>152.5               | 24 | 22 |

| P.P<br>P.F | S  | Fp  | Gp  | O                        | p1   | P1   | Pp   | Rp  | Up  | Vp            | F                      | G<br>g6    | P    | R          | U          | V                     | Z        |
|------------|----|-----|-----|--------------------------|------|------|------|-----|-----|---------------|------------------------|------------|------|------------|------------|-----------------------|----------|
| 63         | 20 | 105 | 80  | P.F<br>169<br>P.P<br>165 | 43.5 | 59   | 31.5 | 90  | 3   | N°6 M6x12     | F1<br>160<br>F2<br>—   | 110<br>—   | 46.5 | 130<br>—   | 3.5<br>—   | N°4 φ 9<br>—          | 10<br>—  |
| 71         | 25 | 120 | 80  | P.F<br>184<br>P.P<br>180 | 46   | 63.5 | 39   | 100 | 3   | N°6 M8x14     | F1<br>200<br>F2<br>160 | 130<br>110 | 56   | 165<br>130 | 3.5<br>3.5 | N°4 φ 11<br>N°4 φ 9.5 | 12<br>10 |
| 90         | 30 | 150 | 105 | P.F<br>218<br>P.P<br>212 | 57   | 72   | 45.5 | 125 | 3.5 | N°6 M12x18    | F1<br>250<br>F2<br>—   | 180<br>—   | 60.5 | 215<br>—   | 4<br>—     | N°4 φ 13.5<br>—       | 15<br>—  |
| 112        | 40 | 175 | 125 | P.F<br>276<br>P.P<br>270 | 63   | 91   | 46.5 | 150 | 3.5 | N°6 M14x21    | F1<br>300<br>F2<br>—   | 230<br>—   | 73.5 | 265<br>—   | 4<br>—     | N°4 φ 13.5<br>—       | 16<br>—  |
| 125        | 40 | 200 | 140 | 305                      | 42   | 110  | 21   | 165 | 6   | N°8<br>M12x20 | F1<br>350              | 250        | 90   | 300        | 5          | N°4 ø 18              | 18       |

Tab. 4.7

| PM.<br>2 stadi | IEC | 63          |             | 71  |         | 90  |         | 112 |         | 125 |         |
|----------------|-----|-------------|-------------|-----|---------|-----|---------|-----|---------|-----|---------|
|                |     | Y           | K (PM.)     | Y   | K (PM.) | Y   | K (PM.) | Y   | K (PM.) | Y   | K (PM.) |
|                | B5  | 140         | 120<br>140* | 160 | 159     | 200 | 205     | 250 | 255     | 250 | 204     |
| B14            | 160 | 120<br>140* | 200         | 159 | 250     | 205 | 300     | 255 | 300     | 204 |         |
|                | 200 | 140         | 250         | 169 | 300     | 205 | 350     | 255 | 350     | 268 |         |
|                | 250 | 150         | —           | —   | —       | —   | —       | —   | 400     | 273 |         |
|                | 120 | 140         | 120         | 159 | 200     | 205 | —       | —   | —       | —   |         |
| B14            | 140 | 140         | 140         | 159 | —       | —   | —       | —   | —       | —   |         |
|                | 160 | 150         | 160         | 169 | —       | —   | —       | —   | —       | —   |         |

| PM.<br>3 stadi | IEC | 63  |         | 71  |             | 90  |         | 112 |         |
|----------------|-----|-----|---------|-----|-------------|-----|---------|-----|---------|
|                |     | Y   | K (PM.) | Y   | K (PM.)     | Y   | K (PM.) | Y   | K (PM.) |
|                | B5  | 140 | 125     | 140 | 153<br>173* | 160 | 175     | 200 | 215     |
| B14            | 160 | 129 | 160     | 173 | 200         | 190 | 250     | 230 |         |
|                | 200 | 153 | 200     | 173 | 250         | 200 | —       | —   |         |
|                | 120 | 153 | 120     | 173 | 120         | 190 | —       | —   |         |
|                | —   | —   | 140     | 173 | 140         | 190 | —       | —   |         |
| B14            | —   | —   | —       | —   | 160         | 200 | —       | —   |         |

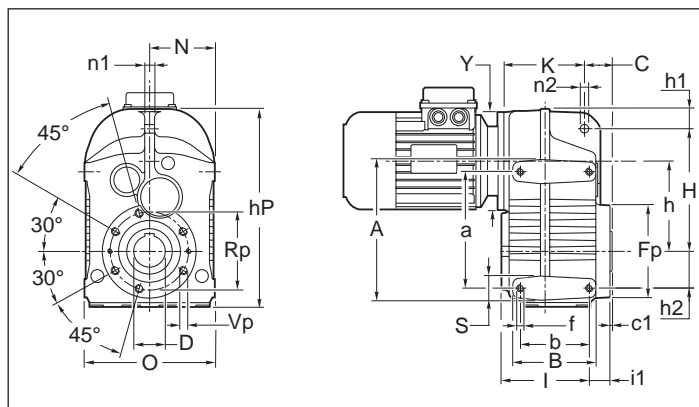
\* Con calettatore in posizione standard.

\* With shrink disc in standard positions.

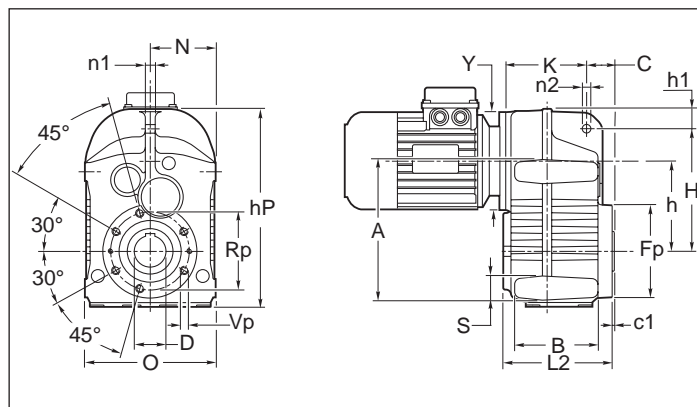
\* Со стяжной муфтой



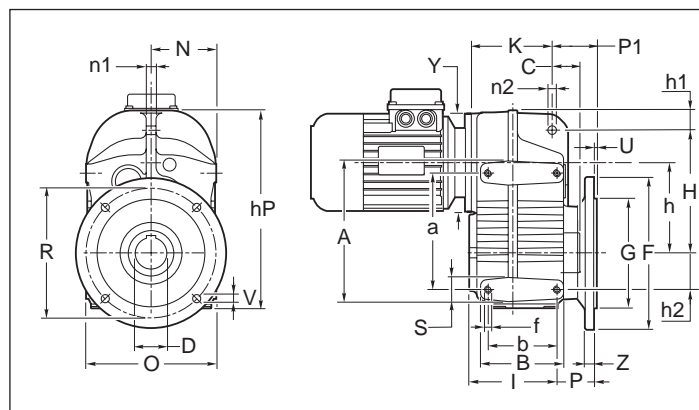
### PCP



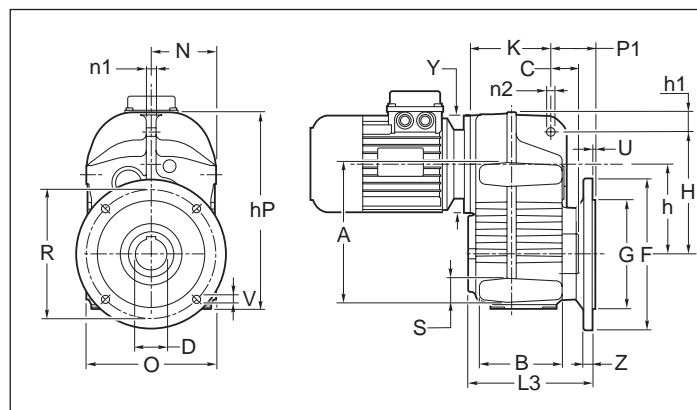
### PCF



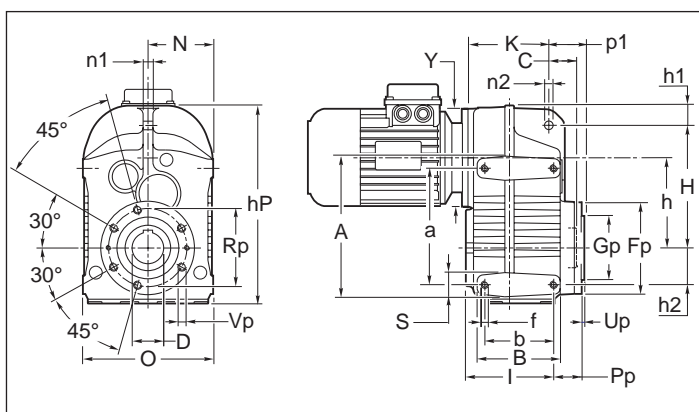
### PCP F1 - F2



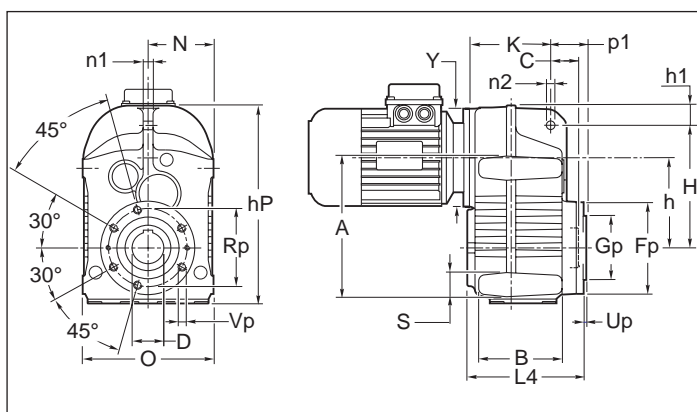
### PCF F1 - F2



### PCP P



### PCF P







Tab. 4.8

| P.P<br>P.F | a   | A   | b   | B   | C    | c1  | D<br>H7                    | f              | h     | hP  | H   | h1   | h2 | I     | I1   | L2    | L3    | L4    | N           | n1 | n2 |
|------------|-----|-----|-----|-----|------|-----|----------------------------|----------------|-------|-----|-----|------|----|-------|------|-------|-------|-------|-------------|----|----|
| 63         | 115 | 135 | 77  | 95  | 31.5 | 2.5 | 30<br>(25)<br>(28)         | N° 8<br>M8x12  | 103.5 | 240 | 152 | 23.5 | 31 | 96.5  | 20   | 116.5 | 143   | 128   | P.F<br>84.5 | 12 | 14 |
|            |     |     |     |     |      |     |                            |                |       |     |     |      |    |       |      |       |       |       | P.P<br>82.5 |    |    |
| 71         | 145 | 170 | 93  | 120 | 35   | 3   | 35<br>(30)<br>(32)         | N° 8<br>M10x15 | 117   | 268 | 165 | 26   | 43 | 119   | 28   | 147   | 175   | 158   | P.F<br>92   | 12 | 14 |
|            |     |     |     |     |      |     |                            |                |       |     |     |      |    |       |      |       |       |       | P.P<br>90   |    |    |
| 90         | 190 | 220 | 112 | 135 | 45   | 3.5 | 40<br>(42)<br>(45)<br>(48) | N° 8<br>M12x17 | 147   | 324 | 200 | 33   | 60 | 143   | 33.5 | 176.5 | 203.5 | 188.5 | P.F<br>109  | 16 | 14 |
|            |     |     |     |     |      |     |                            |                |       |     |     |      |    |       |      |       |       |       | P.P<br>106  |    |    |
| 112        | 240 | 280 | 140 | 166 | 50   | 4   | 50<br>(55)                 | N° 8<br>M16x23 | 184   | 400 | 255 | 35.5 | 70 | 172.5 | 32.5 | 205   | 246   | 219   | P.F<br>138  | 20 | 22 |
|            |     |     |     |     |      |     |                            |                |       |     |     |      |    |       |      |       |       |       | P.P<br>135  |    |    |

| P.P<br>P.F | S  | Fp  | Gp  | O          | p1   | P1   | Pp   | Rp  | Up  | Vp         |     | F   | G<br>g6 | P    | R   | U   | V          | Z  |
|------------|----|-----|-----|------------|------|------|------|-----|-----|------------|-----|-----|---------|------|-----|-----|------------|----|
| 63         | 20 | 105 | 80  | P.F<br>169 | 43.5 | 59   | 31.5 | 90  | 3   | N°6 M6x12  | F1  | 160 | 110     | 46.5 | 130 | 3.5 | N°4 φ 9    | 10 |
|            |    |     |     | F2         |      |      |      |     |     |            | —   |     |         |      |     |     |            |    |
| 71         | 25 | 120 | 80  | P.F<br>184 | 46   | 63.5 | 39   | 100 | 3   | N°6 M8x14  | F1  | 200 | 130     | 56   | 165 | 3.5 | N°4 φ 11   | 12 |
|            |    |     |     | F2         |      |      |      |     |     |            | 160 |     |         |      |     |     |            |    |
| 90         | 30 | 150 | 105 | P.F<br>218 | 57   | 72   | 45.5 | 125 | 3.5 | N°6 M12x18 | F1  | 250 | 180     | 60.5 | 215 | 4   | N°4 φ 13.5 | 15 |
|            |    |     |     | F2         |      |      |      |     |     |            | —   |     |         |      |     |     |            |    |
| 112        | 40 | 175 | 125 | P.F<br>276 | 63   | 91   | 46.5 | 150 | 3.5 | N°6 M14x21 | F1  | 300 | 230     | 73.5 | 265 | 4   | N°4 φ 13.5 | 16 |
|            |    |     |     | F2         |      |      |      |     |     |            | —   |     |         |      |     |     |            |    |

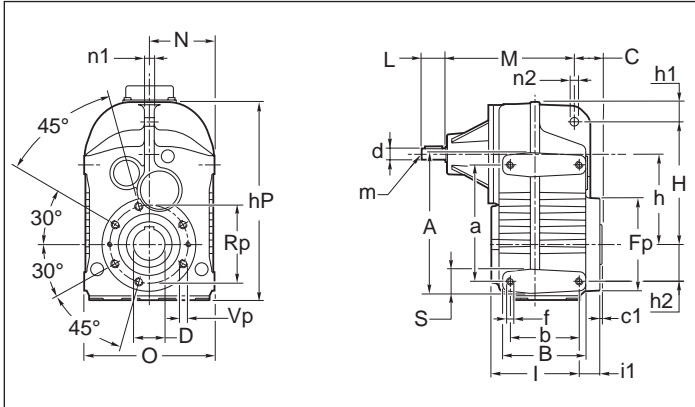
Tab. 4.9

| PC.<br>2 stadi | 63  |         | 71  |         | 90  |         | 112 |         |
|----------------|-----|---------|-----|---------|-----|---------|-----|---------|
|                | Y   | K (PC.) | Y   | K (PC.) | Y   | K (PC.) | Y   | K (PC.) |
|                | 140 | 81      | 140 | 114     | 160 | 131     | 200 | 163     |

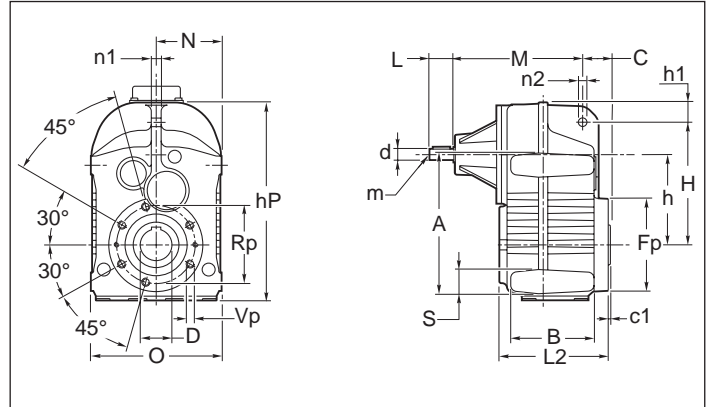
| PC.<br>3 stadi | 63  |         | 71  |         | 90  |         | 112 |         |
|----------------|-----|---------|-----|---------|-----|---------|-----|---------|
|                | Y   | K (PC.) | Y   | K (PC.) | Y   | K (PC.) | Y   | K (PC.) |
|                | 140 | 98      | 140 | 114     | 160 | 131     | 200 | 163     |



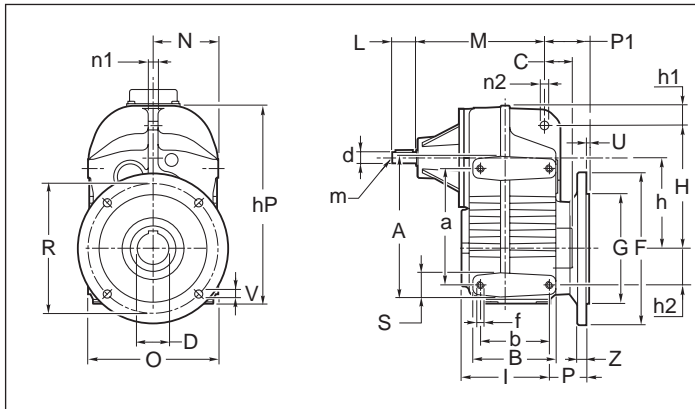
### PRP



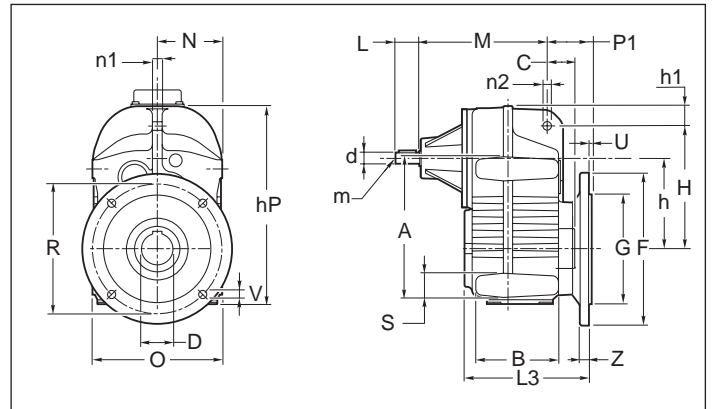
### PRF



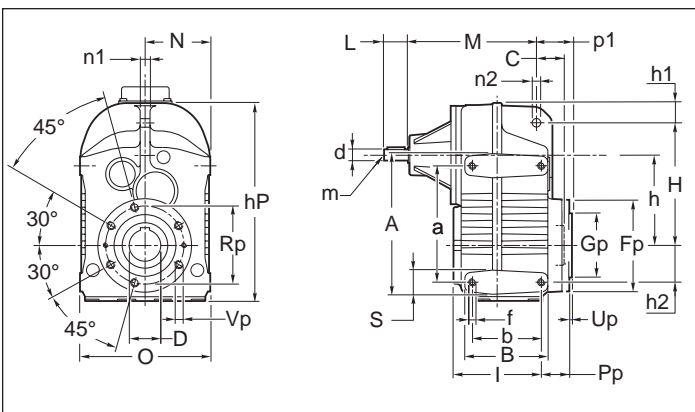
### PRP F1 - F2



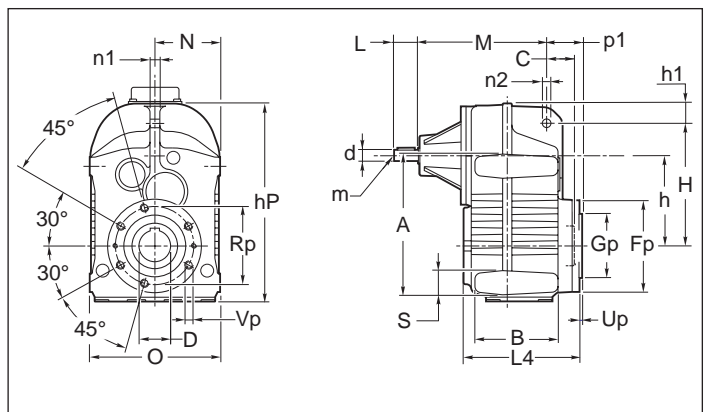
### PRF F1 - F2



### PRP P



### PRF P



Download  
2D/3D





Tab. 4.10

| P.P<br>P.F | a   | A   | b   | B   | C    | c1  | d<br>j6 | D<br>H7                    | f              | h     | hP  | H   | h1   | h2  | I     | I1   | L  | L2    | L3    | L4    | m  | M                  | N           |
|------------|-----|-----|-----|-----|------|-----|---------|----------------------------|----------------|-------|-----|-----|------|-----|-------|------|----|-------|-------|-------|----|--------------------|-------------|
| 63         | 115 | 135 | 77  | 95  | 31.5 | 2.5 | 16      | 30<br>(25)<br>(28)         | N° 8<br>M8x12  | 103.5 | 240 | 152 | 23.5 | 31  | 96.5  | 20   | 40 | 116.5 | 143   | 128   | M6 | 148.5<br>2 st.     | P.F<br>84.5 |
|            |     |     |     |     |      |     |         |                            |                |       |     |     |      |     |       |      |    |       |       |       |    | 136.5<br>3 st.     | P.P<br>82.5 |
| 71         | 145 | 170 | 93  | 120 | 35   | 3   | 16      | 35<br>(30)<br>(32)         | N° 8<br>M10x15 | 117   | 268 | 165 | 26   | 43  | 119   | 28   | 40 | 147   | 175   | 158   | M6 | 163.5<br>2 st.     | P.F<br>92   |
|            |     |     |     |     |      |     |         |                            |                |       |     |     |      |     |       |      |    |       |       |       |    | 182<br>3 st.       | P.P<br>90   |
| 90         | 190 | 220 | 112 | 135 | 45   | 3.5 | 19      | 40<br>(42)<br>(45)<br>(48) | N° 8<br>M12x17 | 147   | 324 | 200 | 33   | 60  | 143   | 33.5 | 40 | 176.5 | 203.5 | 188.5 | M6 | 187<br>2 st.       | P.F<br>109  |
|            |     |     |     |     |      |     |         |                            |                |       |     |     |      |     |       |      |    |       |       |       |    | 209<br>3 st.       | P.P<br>106  |
| 112        | 240 | 280 | 140 | 166 | 50   | 4   | 24      | 50<br>(55)                 | N° 8<br>M16x23 | 184   | 400 | 255 | 35.5 | 70  | 172.5 | 32.5 | 50 | 205   | 246   | 219   | M8 | 223.5<br>2 s       | P.F<br>138  |
|            |     |     |     |     |      |     |         |                            |                |       |     |     |      |     |       |      |    |       |       |       |    | t.<br>239<br>3 st. | P.P<br>135  |
| 125        | 310 | 350 | 125 | 158 | 44.5 | 2.5 | 28      | 55<br>(60)<br>(50)         | N°8<br>M16x30  | 222   | 502 | 310 | 45   | 100 | 157   | 27   | 60 | 169   | 247   | 169   | M8 | 252                | 152.5       |

| P.P<br>P.F | n1 | n2 | O          | p1   | P1   | S  | Fp  | Gp  | Pp   | Rp  | Up  | Vp         | F  | G<br>g6 | P   | R    | U   | V   | Z          |    |
|------------|----|----|------------|------|------|----|-----|-----|------|-----|-----|------------|----|---------|-----|------|-----|-----|------------|----|
| 63         | 12 | 14 | P.F<br>169 | 43.5 | 59   | 20 | 105 | 80  | 31.5 | 90  | 3   | N°6 M6x12  | F1 | 160     | 110 | 46.5 | 130 | 3.5 | N°4 φ 9    | 10 |
|            |    |    | P.P<br>165 |      |      |    |     |     |      |     |     |            | F2 | —       | —   |      | —   | —   |            |    |
| 71         | 12 | 14 | P.F<br>184 | 46   | 63.5 | 25 | 120 | 80  | 39   | 100 | 3   | N°6 M8x14  | F1 | 200     | 130 | 56   | 165 | 3.5 | N°4 φ 11   | 12 |
|            |    |    | P.P<br>180 |      |      |    |     |     |      |     |     |            | F2 | 160     | 110 |      | 130 | 3.5 | N°4 φ 9.5  | 10 |
| 90         | 16 | 14 | P.F<br>218 | 57   | 72   | 30 | 150 | 105 | 45.5 | 125 | 3.5 | N°6 M12x18 | F1 | 250     | 180 | 60.5 | 215 | 4   | N°4 φ 13.5 | 15 |
|            |    |    | P.P<br>212 |      |      |    |     |     |      |     |     |            | F2 | —       | —   |      | —   | —   |            |    |
| 112        | 20 | 22 | P.F<br>276 | 63   | 91   | 40 | 175 | 125 | 46.5 | 150 | 3.5 | N°6 M14x21 | F1 | 300     | 230 | 73.5 | 265 | 4   | N°4 φ 13.5 | 16 |
|            |    |    | P.P<br>270 |      |      |    |     |     |      |     |     |            | F2 | —       | —   |      | —   | —   |            |    |
| 125        | 24 | 22 | P.P<br>305 | 42   | 110  | 40 | 200 | 140 | 21   | 165 | 6   | N°8 M12x20 | F1 | 350     | 250 | 90   | 300 | 5   | N° ø18     | 18 |





**PARTICOLARE DEI FORI “t” NELLA FLANGIA P**

Per il fissaggio al riduttore con i fori “Vp” considerare la lunghezza delle viti adeguate, e che la quota “yt” non è filettata (vedi disegno).

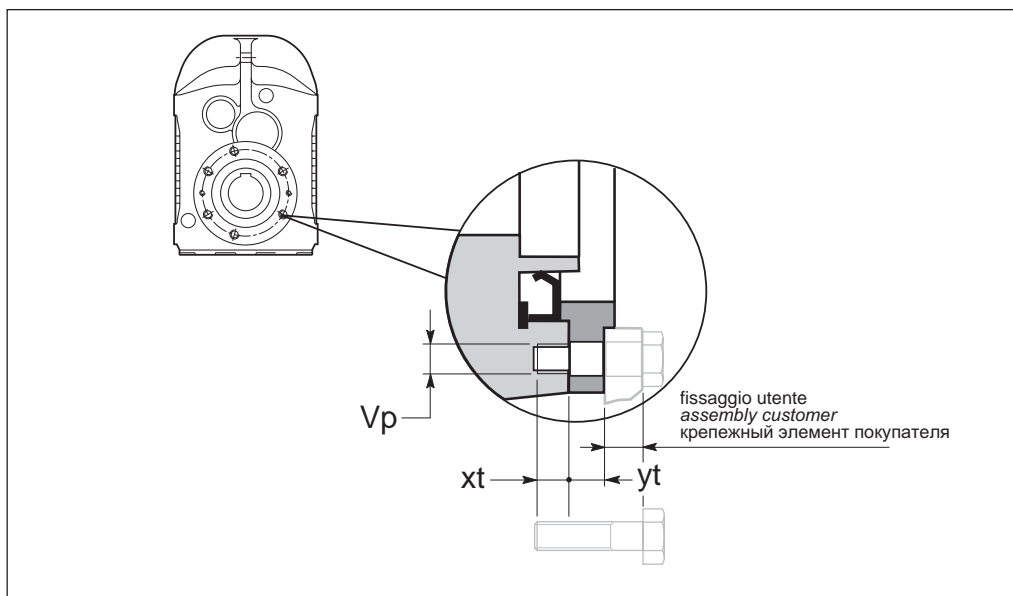
**DETAIL “t” OF THE FLANGE P HOLES**

When P-flange is used please consider that the threads “Vp” are in gearcase and that Distance “yt” does not have a thread (see drawing).

**ОСОБЕННОСТИ ОТВЕРСТИЙ Р ФЛАНЦЕВ**

При использовании Р фланцев необходимо учесть, что отверстие резьбой “Vp” имеет не нарезанную часть длиной “yt” (см.чертеж).

Fig. 4.11



Tab. 4.12

| P.P - P.F | Vp      | xt | yt   |
|-----------|---------|----|------|
| 63        | N°6 M6  | 12 | 11,5 |
| 71        | N°6 M8  | 14 | 11   |
| 90        | N°6 M12 | 18 | 12   |
| 112       | N°6 M14 | 21 | 14   |

N.B.  
xt = profondità della parte filettata, utile per il fissaggio delle viti.

NOTE.  
xt = thread length.

ПРИМЕЧАНИЕ.  
xt = Длина резьбы.

ALBERI LENTI

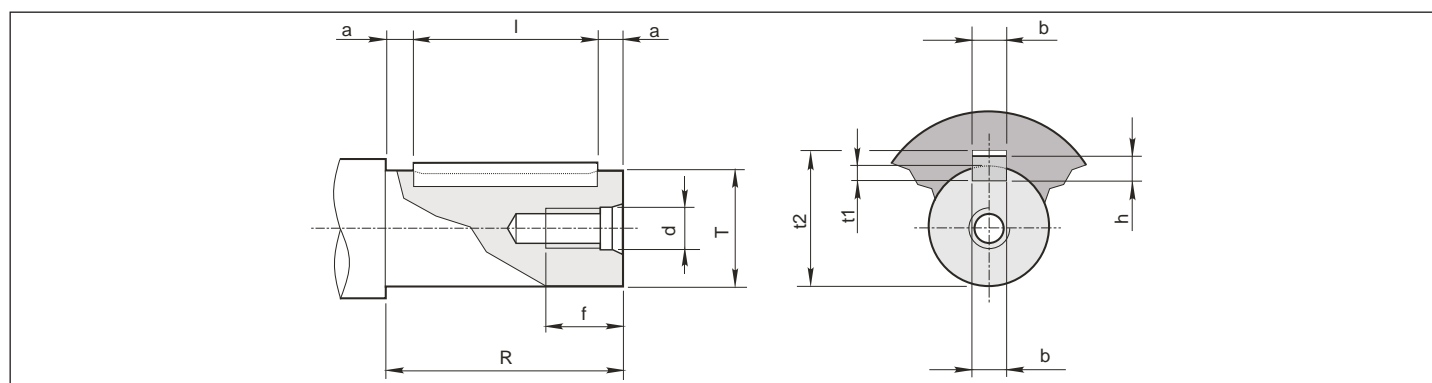
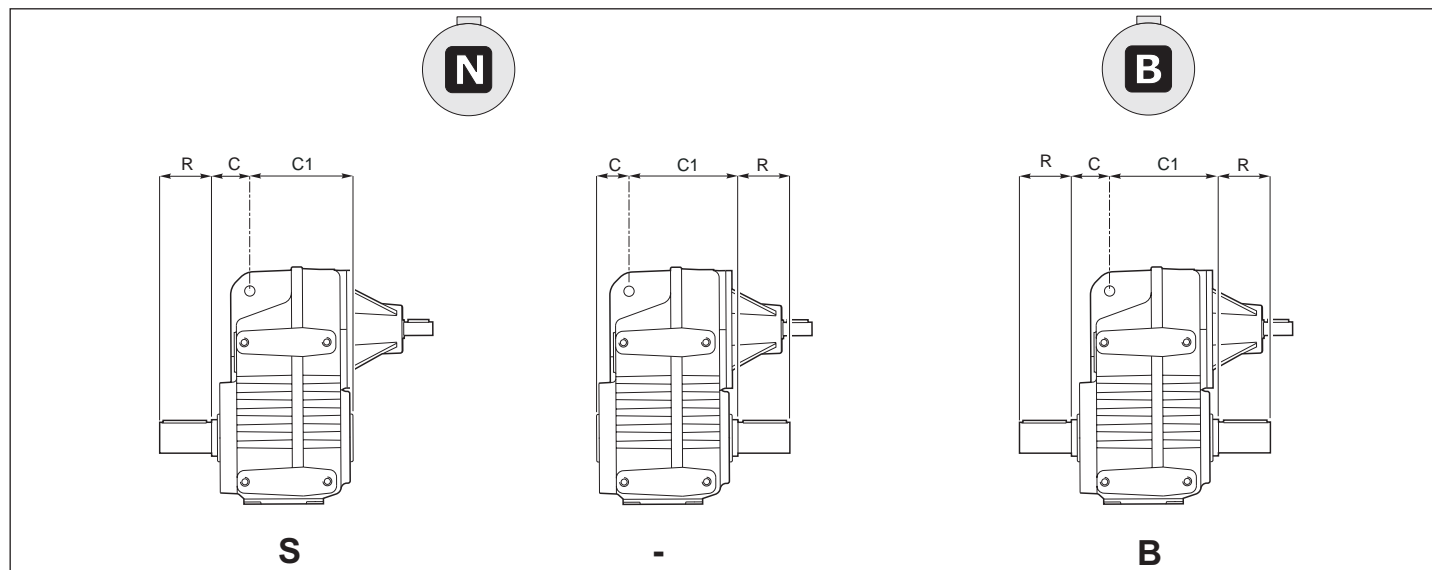
OUTPUT SHAFT

ВЫХОДНОЙ ВАЛ

Estremità d'albero uscita

Output shaft end

Исполнение выходного вала



|            | Ø Albero<br>Ø Shaft<br>Ø Вал |      |      | Foro fil. testa<br>Tapped hole<br>Отверстие в торце |    | Cava<br>Keyway<br>Шпонка |     |      | Estremità d'albero<br>Shaft end<br>Выход вала |   | Linguetta<br>Key<br>Шпонка |
|------------|------------------------------|------|------|---|----|--------------------------|-----|------|---|---|----------------------------|
|            | T                            | C    | C1   | d   | f  | b                        | t1  | t2   | R   | a | bxhxl                      |
| <b>63</b>  | 30 g6                        | 31.5 | 88.5 | M 10  | 25 | 8                        | 4   | 33.3 | 60  | 5 | 8X7X50                     |
| <b>71</b>  | 35 g6                        | 35   | 115  | M 10  | 25 | 10                       | 5   | 38.3 | 70  | 5 | 10x8x60                    |
| <b>90</b>  | 40 g6                        | 45   | 135  | M 10  | 25 | 12                       | 5   | 43.3 | 80  | 5 | 12x8x70                    |
| <b>112</b> | 50 g6                        | 50   | 160  | M 12  | 32 | 14                       | 5.5 | 53.8 | 100   | 5 | 14x9x90                    |
| <b>125</b> | 55 g6                        | 52   | 128  | M 12  | 32 | 16                       | 6   | 59.3 | 110   | 5 | 16x10x100                  |



ALBERI LENTI

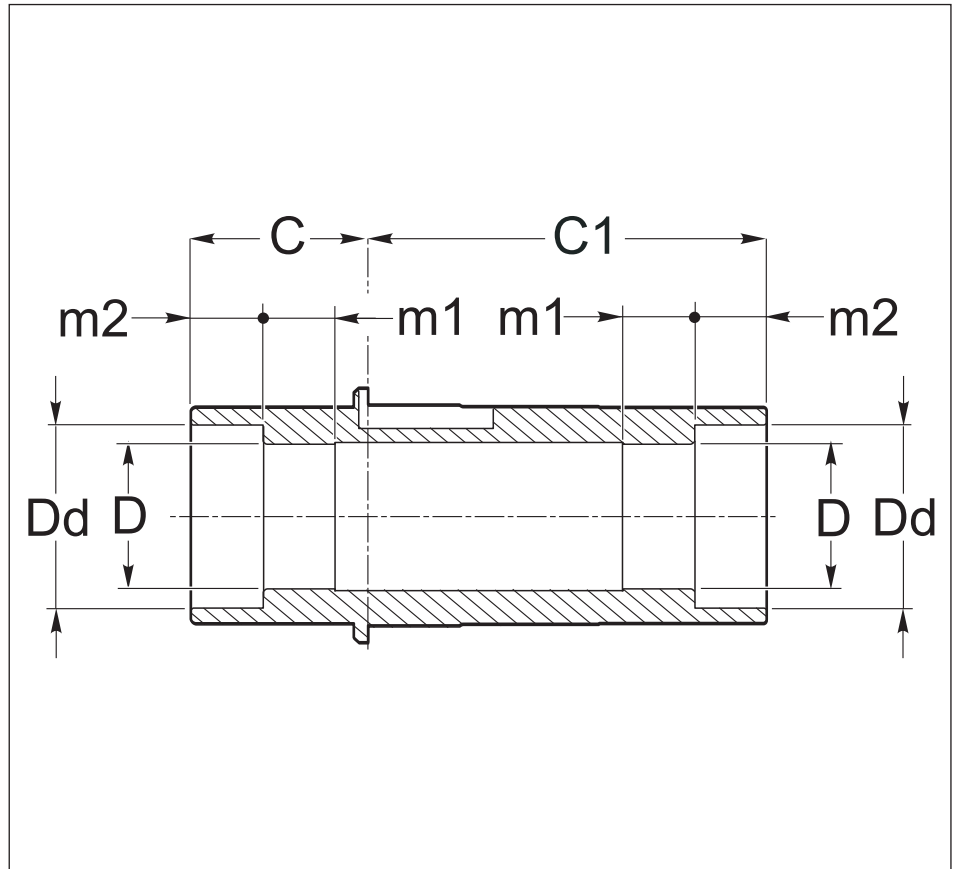
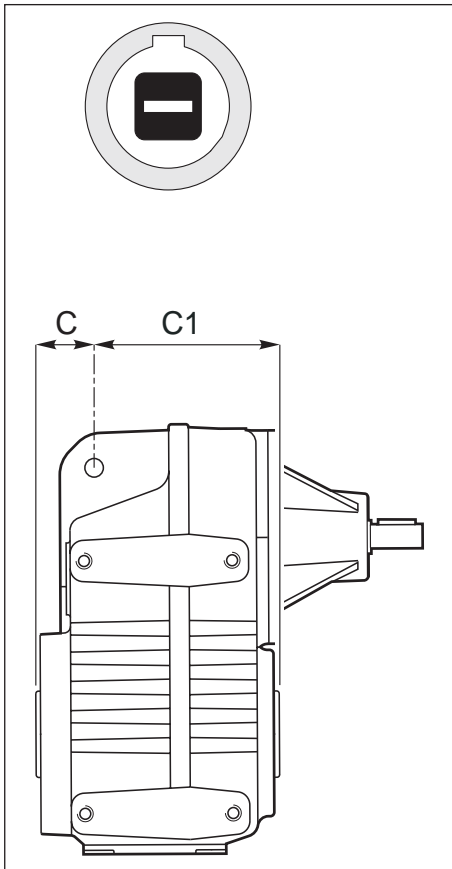
Albero lento cavo

OUTPUT SHAFT

Output shaft with keyway

ВЫХОДНОЙ ВАЛ

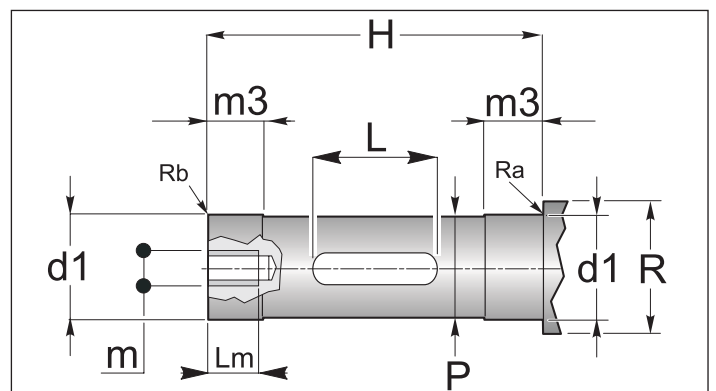
Полый вал с пазом под шпонку



|                       | 63                 | 71                 | 90                         | 112        |
|-----------------------|--------------------|--------------------|----------------------------|------------|
| <b>C</b>              | 31.5               | 35                 | 45                         | 50         |
| <b>C1</b>             | 88.5               | 115                | 135                        | 160        |
| <b>D</b><br><b>H7</b> | 30<br>(25)<br>(28) | 35<br>(30)<br>(32) | 40<br>(42)<br>(45)<br>(48) | 50<br>(55) |
| <b>m1</b>             | 15                 | 30                 | 35                         | 35         |
| <b>m2</b>             | 15                 | 15                 | 20                         | 25         |
| <b>Dd</b>             | 38                 | 43                 | 55                         | 61         |

Perno macchina / Customer shaft / Ответный вал

|            | d1<br>h6                   | m3 | Lm                 | m                       | H   | L<br>min | P                                  | R    | Ra | Rb |
|------------|----------------------------|----|--------------------|-------------------------|-----|----------|------------------------------------|------|----|----|
| <b>63</b>  | 30<br>(25)<br>(28)         | 20 | 25<br>(25)<br>(25) | M 10<br>(M 8)<br>(M 10) | 88  | 50       | 29.8<br>(24.8)<br>(27.8)           | 36   |    |    |
| <b>71</b>  | 35<br>(30)<br>(32)         | 35 | 25                 | M 10                    | 118 | 60       | 34.8<br>(29.8)<br>(31.8)           | 42.5 |    |    |
| <b>90</b>  | 40<br>(42)<br>(45)<br>(48) | 40 | 25                 | M 10                    | 138 | 90       | 39.8<br>(41.8)<br>(44.8)<br>(47.8) | 54.5 |    |    |
| <b>112</b> | 50<br>(55)                 | 35 | 32                 | M 12                    | 158 | 110      | 49.8<br>(54.8)                     | 60   |    |    |







**ALBERI LENTI**

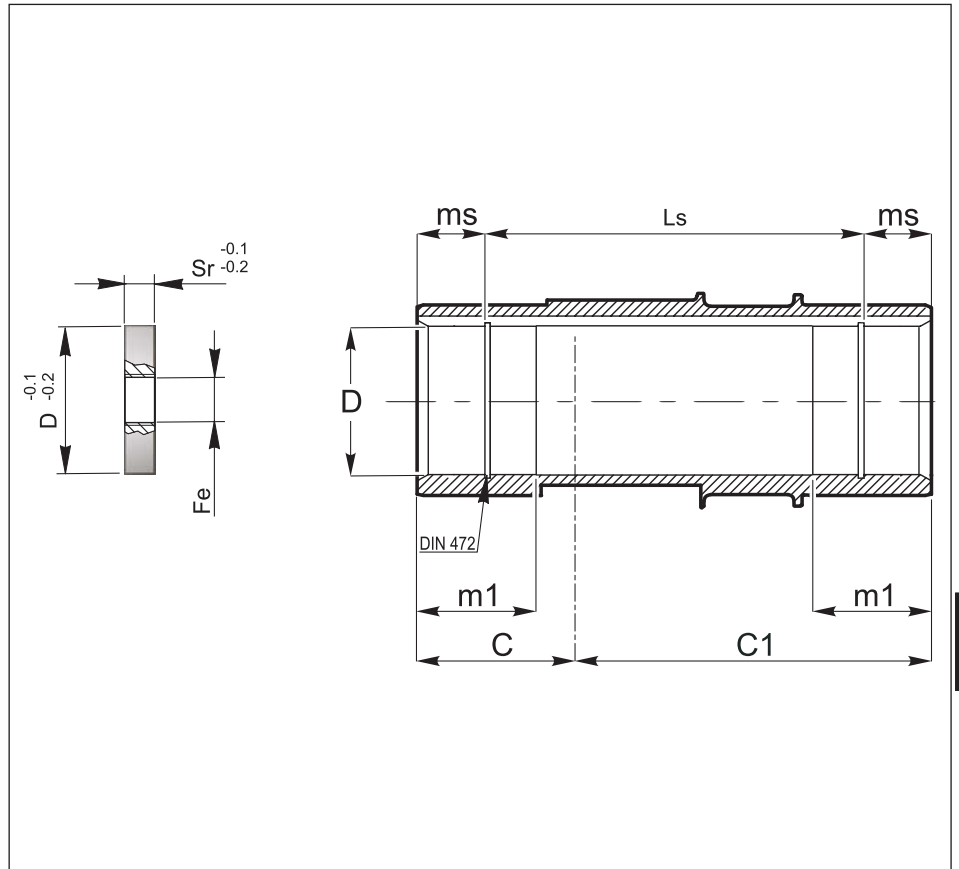
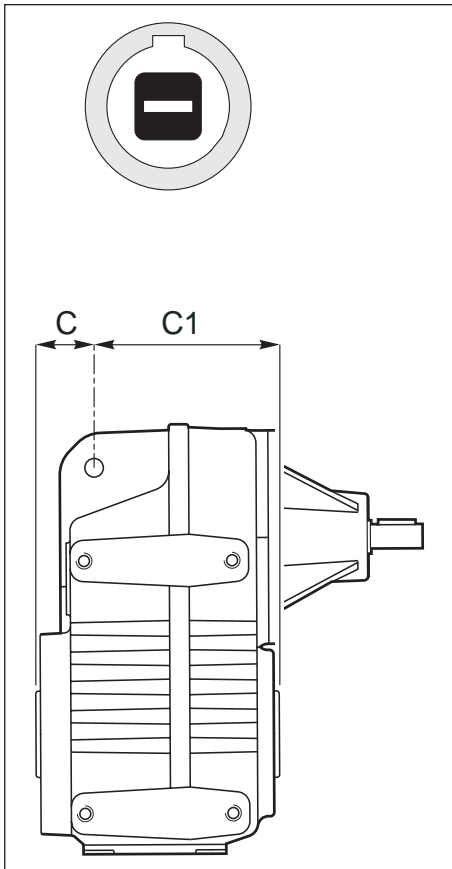
Albero lento cavo

**OUTPUT SHAFT**

Output shaft with keyway

**ВЫХОДНОЙ ВАЛ**

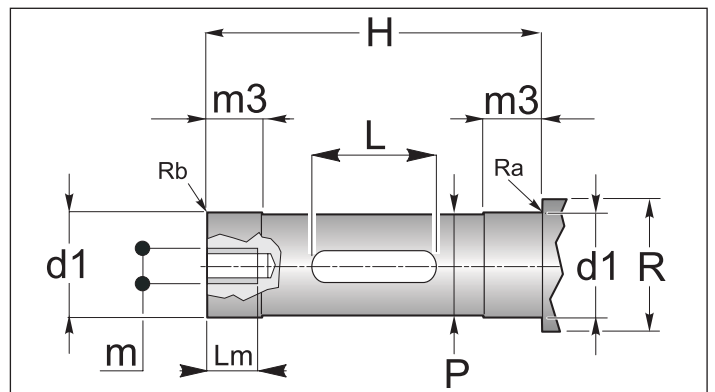
Полый вал с пазом под шпонку



|           |                    |
|-----------|--------------------|
|           | <b>125</b>         |
| C         | 52                 |
| <b>C1</b> | 128                |
| D<br>H7   | 55<br>(60)<br>(50) |
| m1        | 55                 |
| ms        | 17.5               |
| Ls        | 145                |

Perno macchina / Customer shaft / Ответный вал

|            | d1<br>h6           | m3 | Lm | m    | H   | L<br>min | P                        | R                  | Ra | Rb |
|------------|--------------------|----|----|------|-----|----------|--------------------------|--------------------|----|----|
| <b>125</b> | 55<br>(60)<br>(50) | 60 | 32 | M 12 | 142 | 110      | 54.8<br>(59.8)<br>(49.8) | 65<br>(70)<br>(60) |    |    |





ALBERI LENTI

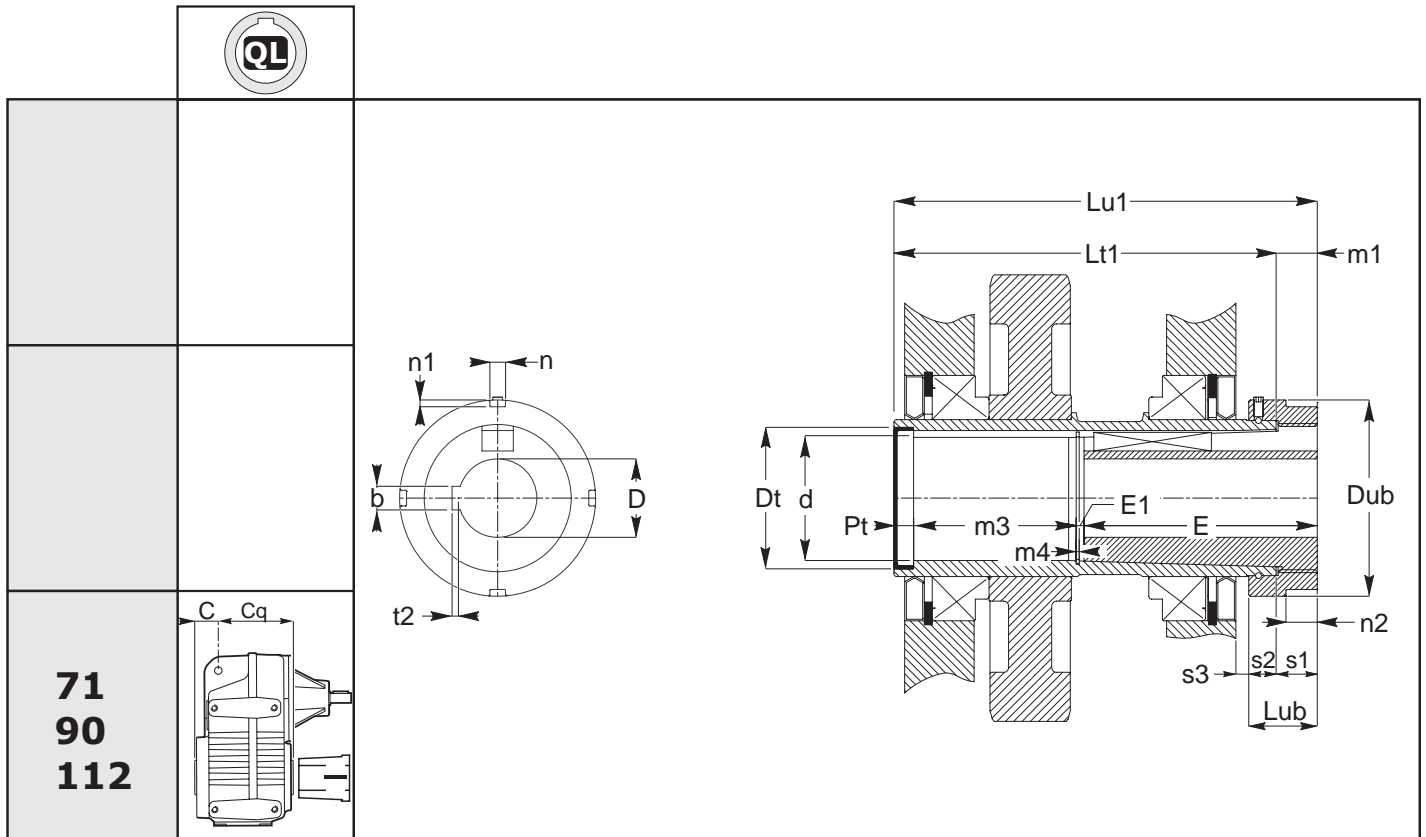
OUTPUT SHAFT

ВЫХОДНОЙ ВАЛ

Albero lento "Quick Locking"

Output shaft "Quick Locking"

Выходной вал "Quick Locking"



**71**  
**90**  
**112**

|            |     | <b>71</b>       | <b>90</b> | <b>112</b> | <b>125</b> |
|------------|-----|-----------------|-----------|------------|------------|
| <b>C</b>   |     | 35              | 45        | 50         | 44.5       |
| <b>Cq</b>  |     | 111             | 126       | 141        | 135.5      |
| <b>d</b>   |     | 35.2            | 49.2      | 54.2       | 60.2       |
| <b>dt</b>  |     | 47              | 62        | 65         | 72         |
| <b>Dub</b> |     | 70              | 85        | 90         | 100        |
| <b>E</b>   |     | 91              | 121       | 131        | 131        |
| <b>E1</b>  |     | 3.5             | 3.5       | 3.5        | 3.5        |
| <b>Lt1</b> |     | 165             | 195       | 225        | 195        |
| <b>Lu1</b> |     | 186             | 216       | 246        | 216        |
| <b>Lub</b> |     | 35              | 35        | 35         | 35         |
| <b>m1</b>  |     | 21              | 21        | 21         | 21         |
| <b>m3</b>  |     | 84.5            | 83.5      | 101.5      | 71.5       |
| <b>m4</b>  |     | 1.7             | 1.7       | 1.7        | 1.7        |
| <b>n2</b>  |     | 15              | 15.5      | 15.5       | 16         |
| <b>s1</b>  |     | 21              | 21        | 21         | 21         |
| <b>s2</b>  |     | 14              | 14        | 14         | 14         |
| <b>s3</b>  |     | 8               | 8         | 8.5        | 6.5        |
| <b>D</b>   |     |                 | 25        | 30         | 35         |
| <b>H7</b>  | 20  |                 | 30        | 35         | 40         |
|            | 25  |                 | 35        | 40         | 45         |
|            | 30  |                 | 40        | 45         | 50         |
|            |     |                 | 45        | 50         | 55         |
| <b>n</b>   | 6   |                 | 7         | 7          | 8          |
| <b>n1</b>  | 2.5 |                 | 3         | 3          | 3.5        |
| <b>b</b>   |     | <b>UNI 6604</b> |           |            |            |
| <b>t2</b>  |     |                 |           |            |            |



**ALBERI LENTI**

**OUTPUT SHAFT**

**ВЫХОДНОЙ ВАЛ**

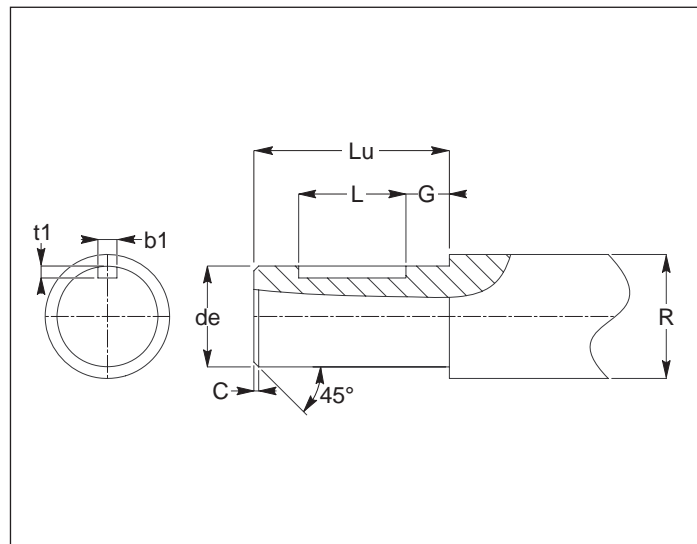
Albero lento "Quick Locking"

Output shaft "Quick Locking"

Выходной вал "Quick Locking"

Perno macchina / Customer shaft / Ответный вал

|            | <b>C</b> | <b>de h6</b> | <b>G</b> | <b>L</b> | <b>Lu</b> | <b>R</b> | <b>b1</b>           | <b>t1</b> |
|------------|----------|--------------|----------|----------|-----------|----------|---------------------|-----------|
| <b>71</b>  | 1        | (20)         | 10       | 40       | 90        | 5        | <b>UNI<br/>6604</b> |           |
|            |          | (25)         |          | 50       |           |          |                     |           |
|            |          | (30)         |          | 60       |           |          |                     |           |
| <b>90</b>  | 1.5      | (25)         | 10       | 50       | 120       | 5        |                     |           |
|            |          | (30)         | 10       | 60       |           |          |                     |           |
|            |          | (35)         | 10       | 70       |           |          |                     |           |
|            |          | (40)         | 5        | 80       |           |          |                     |           |
|            |          | (45)         | 5        | 90       |           |          |                     |           |
| <b>112</b> | 1.5      | (30)         | 10       | 60       | 130       | 5        |                     |           |
|            |          | (35)         | 10       | 70       |           |          |                     |           |
|            |          | (40)         | 10       | 80       |           |          |                     |           |
|            |          | (45)         | 5        | 90       |           |          |                     |           |
|            |          | (50)         | 5        | 100      |           |          |                     |           |
| <b>125</b> | 1.5      | (35)         | 10       | 70       | 130       | 5        |                     |           |
|            |          | (40)         | 10       | 80       |           |          |                     |           |
|            |          | (45)         | 10       | 90       |           |          |                     |           |
|            |          | (50)         | 5        | 100      |           |          |                     |           |
|            |          | (55)         | 5        | 100      |           |          |                     |           |





## ALBERI LENTI

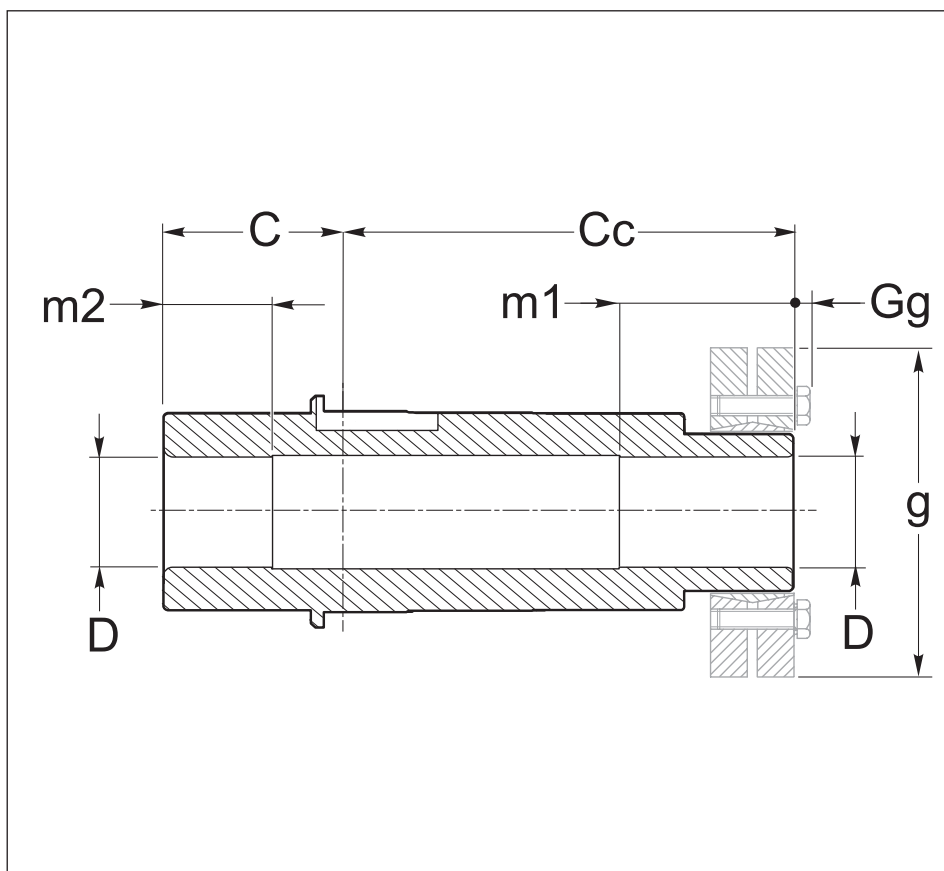
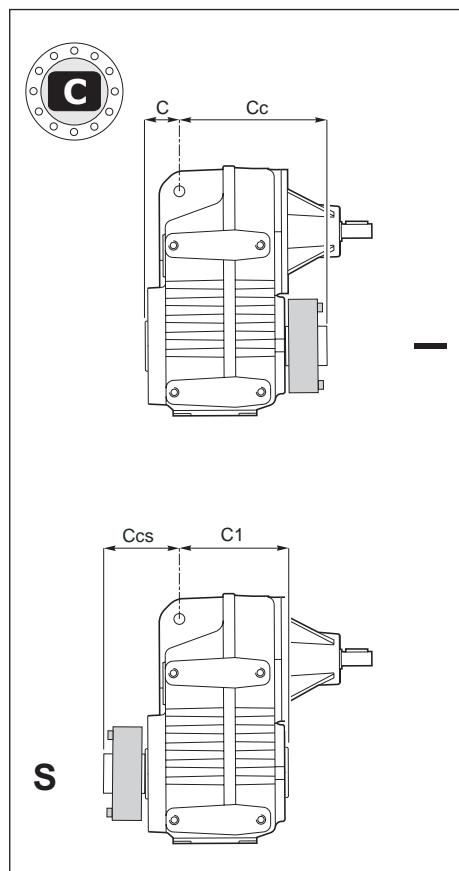
Albero con calettatore

## OUTPUT SHAFT

Output shaft with shrink disc

## ВЫХОДНОЙ ВАЛ

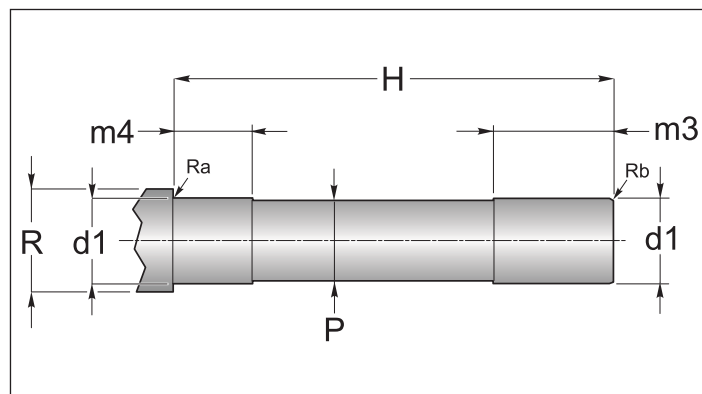
Полый вал со стяжной муфтой



|                | <b>63</b> | <b>71</b> | <b>90</b> | <b>112</b> | <b>125</b> |
|----------------|-----------|-----------|-----------|------------|------------|
| <b>C</b>       | 31.5      | 35        | 45        | 50         | 44.5       |
| <b>Cc</b>      | 113.5     | 140       | 165       | 195        | 170.5      |
| <b>C1</b>      | 88.5      | 115       | 135       | 160        | 135.5      |
| <b>Ccs</b>     | 56.5      | 60        | 75        | 85         | 79.5       |
| <b>D</b><br>H7 | 30        | 35        | 40        | 50         | 55         |
| <b>m1</b>      | 40        | 40        | 50        | 55         | 60         |
| <b>m2</b>      | 25        | 25        | 30        | 40         | 50         |
| <b>g</b>       | 72        | 80        | 90        | 110        | 115        |
| <b>Gg</b>      | 4         | 4         | 6         | 1          | 4          |

Perno macchina / Customer shaft / Ответный вал

|            | <b>d1</b><br>h6 | <b>H</b> | <b>m3</b> | <b>m4</b> | <b>P</b> | <b>R</b> | <b>Ra</b> | <b>Rb</b> |
|------------|-----------------|----------|-----------|-----------|----------|----------|-----------|-----------|
| <b>63</b>  | 30              | 145      | 45        | 30        | 29.8     | 36       |           |           |
| <b>71</b>  | 35              | 175      | 45        | 30        | 34.8     | 42.5     |           |           |
| <b>90</b>  | 40              | 210      | 55        | 35        | 39.8     | 54.5     |           |           |
| <b>112</b> | 50              | 245      | 60        | 45        | 49.8     | 60       |           |           |
| <b>125</b> | 55              | 215      | 65        | 55        | 54.8     | 65       |           |           |





**ALBERI LENTI**

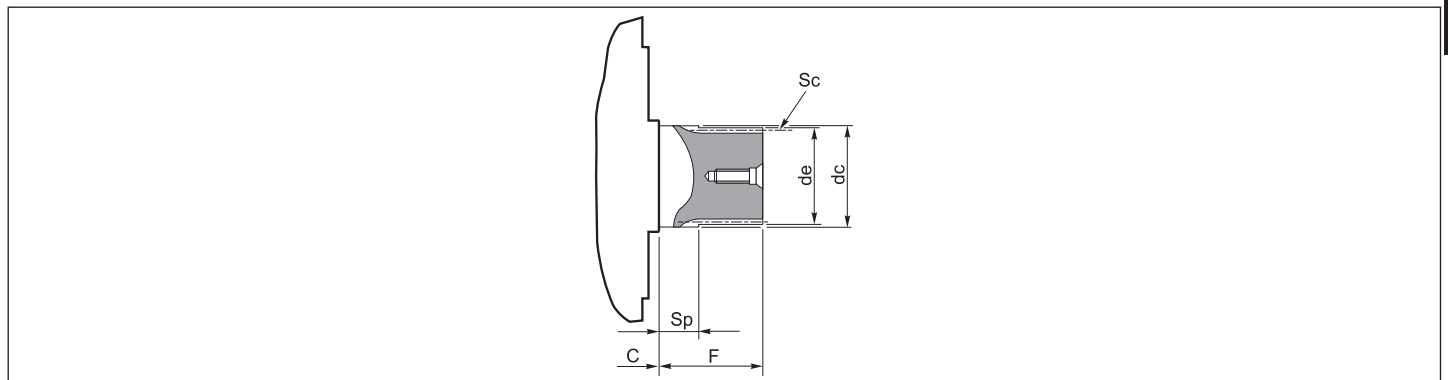
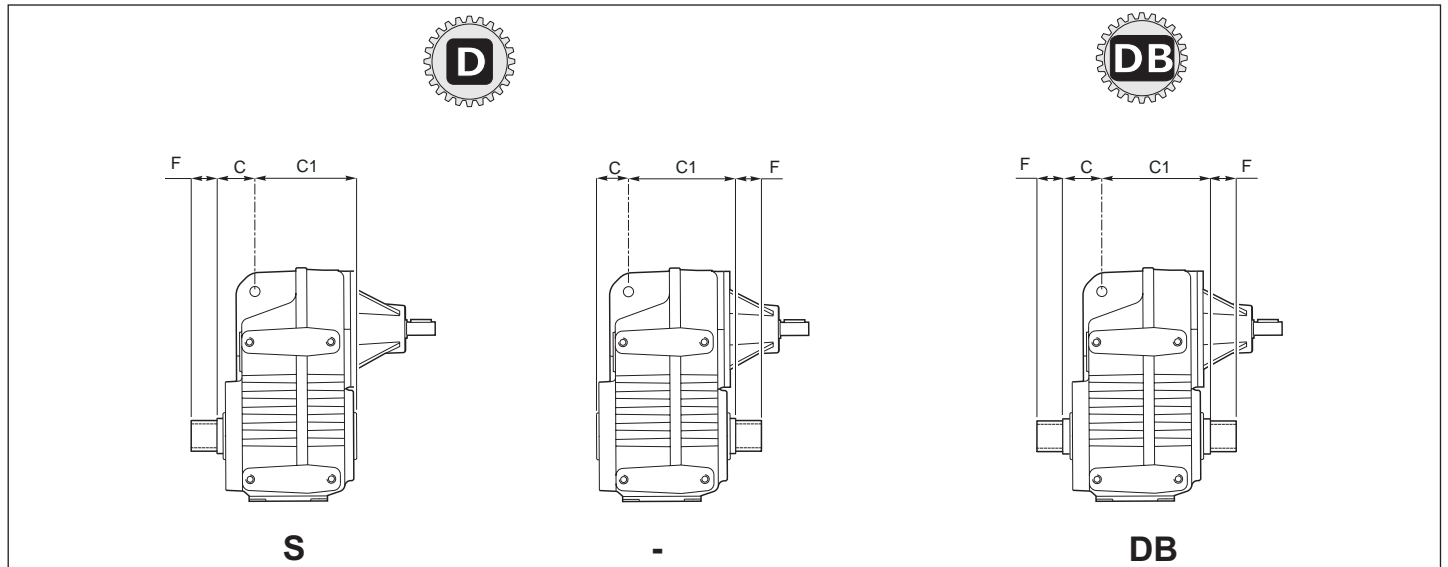
Estremità albero lento scanalato senza flangia brocciata

**OUTPUT SHAFT**

*Splined output shaft without broached flange*

**ВЫХОДНОЙ ВАЛ**

Шлицевой вал



|     | C    | C1    | de<br>(h10) | F | Profilo scanalato / Splined profile / Профиль шлицев |   |    |          |            |
|-----|------|-------|-------------|---|--|---|----|----------|------------|
|     |      |       |             |   | Sc   | Z | mn | $\alpha$ | dc<br>(f7) |
| 63  | 31.5 | 88.5  | *           |   | 28 x 25<br>DIN 5482                                  |   |    |          |            |
| 71  | 35   | 115   |             |   | 35 x 31<br>DIN 5482                                  |   |    |          |            |
| 90  | 45   | 135   |             |   | 40 x 36<br>DIN 5482                                  |   |    |          |            |
| 112 | 50   | 160   |             |   | 50 x 45<br>DIN 5482                                  |   |    |          |            |
| 125 | 44.5 | 135.5 |             |   | 70x64<br>DIN5482                                     |   |    |          |            |

\*Contattare il ns. servizio tecnico / Contact our technical dept / Свяжитесь с нашим техническим отделом



ALBERI LENTI

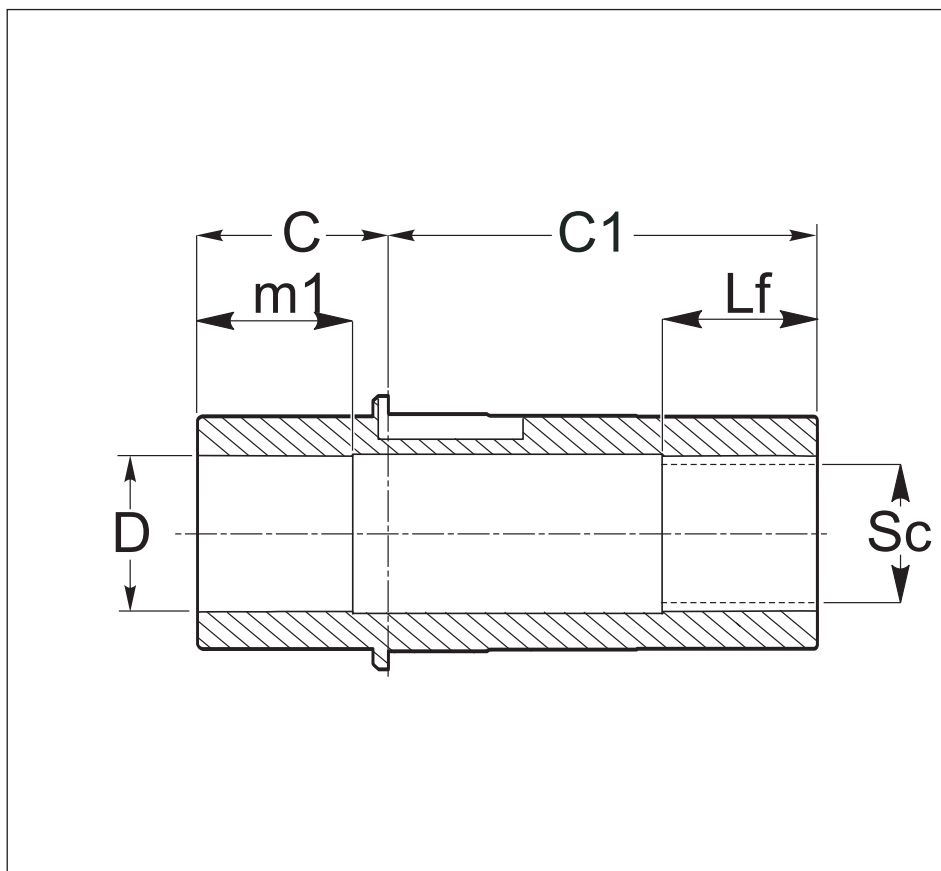
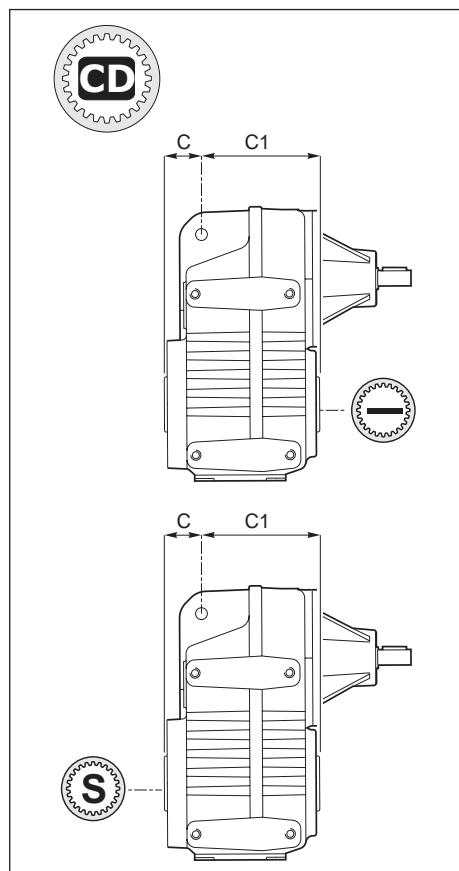
OUTPUT SHAFT

ВЫХОДНОЙ ВАЛ

Albero lento cavo scanalato

Splined hollow shaft

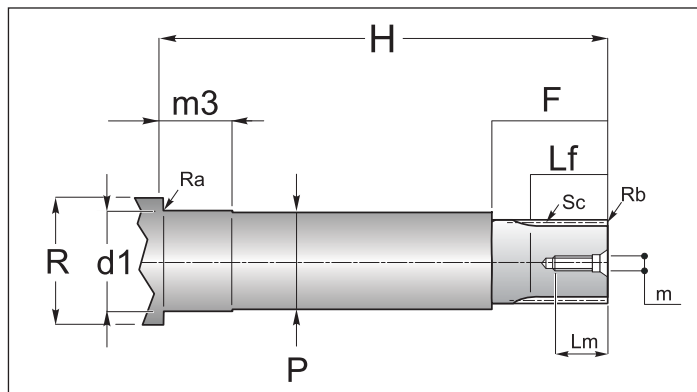
Полый шлицевой вал



|                       | 63                  | 71                  | 90                  | 112                 | 125               |
|-----------------------|---------------------|---------------------|---------------------|---------------------|-------------------|
| <b>C</b>              | 31.5                | 35                  | 45                  | 50                  | 44.5              |
| <b>C1</b>             | 88.5                | 115                 | 135                 | 160                 | 135.5             |
| <b>D</b><br><b>H7</b> | *                   | 37                  | 45                  | 55                  | *                 |
| <b>m1</b>             | *                   | 40                  | 55                  | 60                  | *                 |
| <b>Lf</b>             | *                   | 45                  | 55                  | 65                  | *                 |
| <b>Sc</b>             | 28 x 25<br>DIN 5482 | 35 x 31<br>DIN 5482 | 40 x 36<br>DIN 5482 | 50 x 45<br>DIN 5482 | 55X50<br>DIN 5482 |

Perno macchina / Customer shaft / Ответный вал

|     | d1<br>h6 | m3 | H | P | R | Ra | Rb | Sc | F | Lf | Lm | m |
|-----|----------|----|---|---|---|----|----|----|---|----|----|---|
| 63  |          |    |   |   |   |    |    |    |   |    |    |   |
| 71  |          |    |   |   |   |    |    |    |   |    |    |   |
| 90  |          |    |   | * |   |    |    |    |   | *  |    |   |
| 112 |          |    |   |   |   |    |    |    |   |    |    |   |
| 125 |          |    |   |   |   |    |    |    |   |    |    |   |



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**ALBERI LENTI**

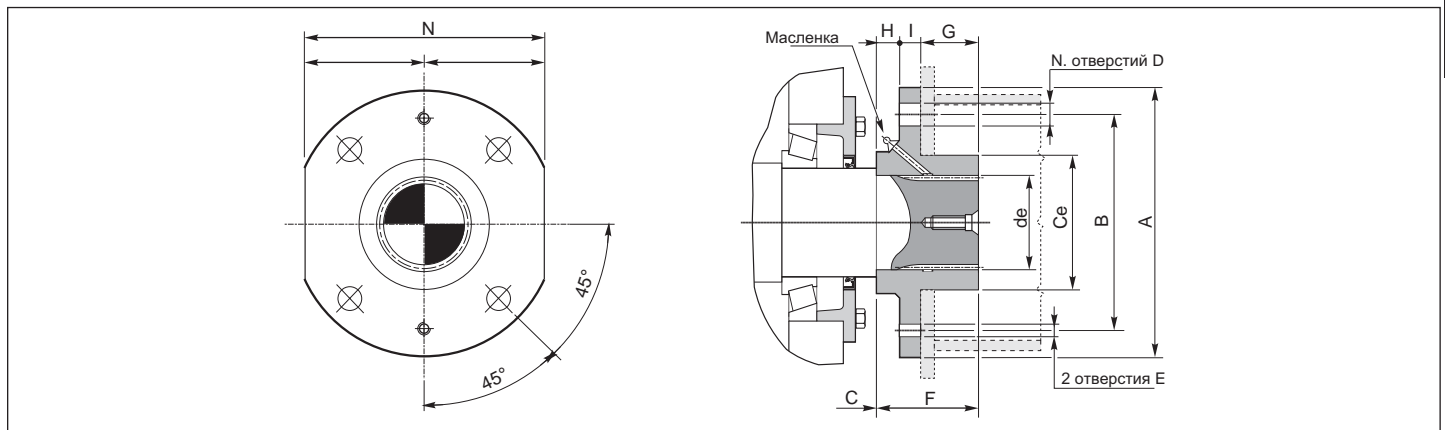
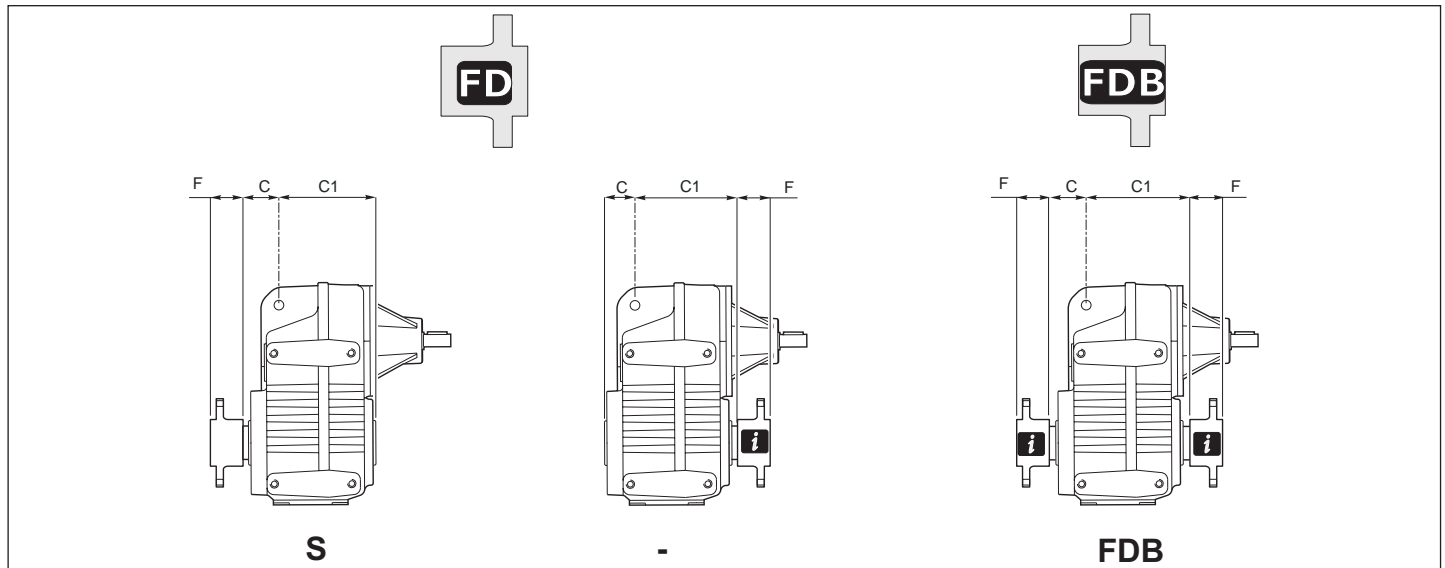
**OUTPUT SHAFT**

**ВЫХОДНОЙ ВАЛ**

Estremità scanalata albero lento flangia brocciata

Splined output shaft and broached flange

Шлицевой выходной вал с фланцем



| Dimensioni generali / General dimensions / Общие размеры |    |     |     |      |       |         |                                |     |   |   |   |   |   |      |
|--|----|-----|-----|------|-------|---------|--------------------------------|-----|---|---|---|---|---|------|
|  | de | ∅ A | ∅ B | ∅ C  | ∅ C1  | ∅ Ce f8 | N° Fori holes Кол-во отверстий | ∅ D | E | F | G | H | I | N h9 |
| 63   |    |     |     | 31.5 | 88.5  |         |                                |     |   |   |   |   |   |      |
| 71   |    |     |     | 35   | 115   |         |                                |     |   |   |   |   |   |      |
| 90   |    | *   |     | 45   | 135   |         |                                |     |   | * |   |   |   |      |
| 112  |    |     |     | 50   | 160   |         |                                |     |   |   |   |   |   |      |
| 125  |    |     |     | 44.5 | 135.5 |         |                                |     |   |   |   |   |   |      |

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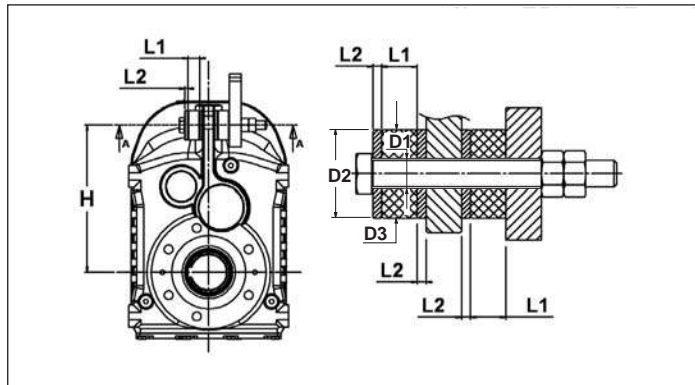


1.9 Accessori

ANTIVIBRANTE VKL

Per riduttori e motoriduttori pendolari.

Fig. 4.15



1.9 Accessories

RUBBER BUFFER VKL

For shaft mounted gearboxes and geared motors.

Tab. 4.15

| P.P - P.F | D1   | D2 | D3 | L1 | L2 | H   |
|-----------|------|----|----|----|----|-----|
| 63        | 12.5 | 40 | 40 | 16 | 4  | 152 |
| 71        | 12.5 | 40 | 40 | 16 | 4  | 165 |
| 90        | 12.5 | 40 | 40 | 16 | 4  | 200 |
| 112       | 21   | 60 | 60 | 22 | 8  | 255 |
| 125       | 21   | 60 | 60 | 22 | 8  | 310 |

1.9 Опции

РЕЗИНОВАЯ ВТУЛКА VKL

Для монтируемых на вал редукторов и мотор-редукторов

ALBERO LENTO SPORGENTE

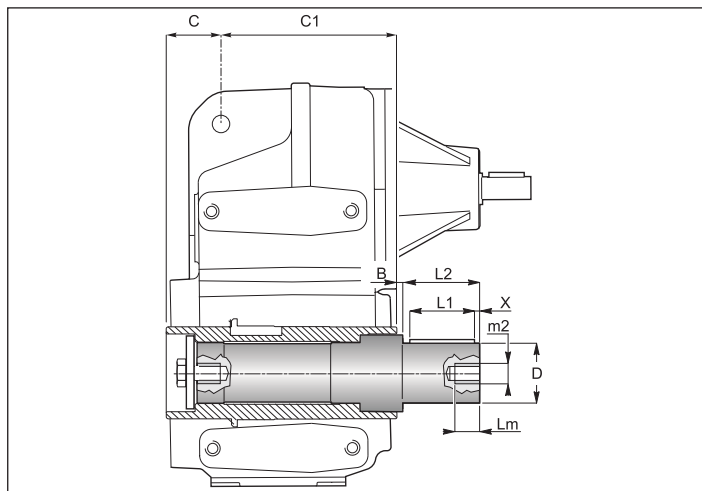
Tutti i riduttori sono forniti con albero lento cavo. A richiesta, possono essere forniti kit di montaggio per alberi sporgenti comprensivi di linguette, rondelle e viti di fissaggio. Le dimensioni delle linguette sono conformi alle norme UNI 6604-69.

SINGLE OUTPUT SHAFTS

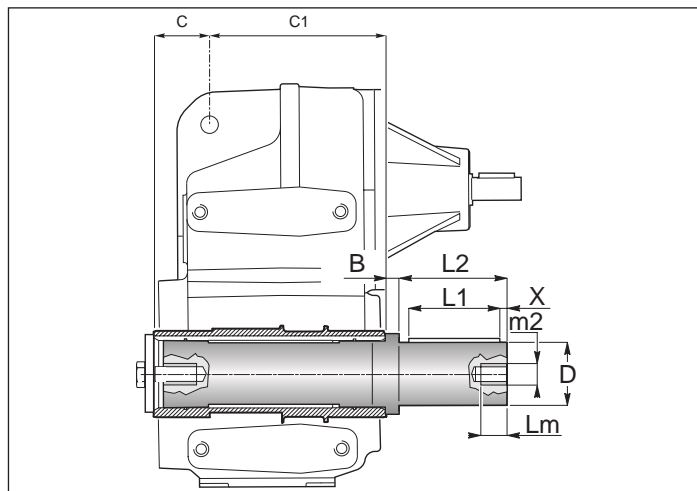
All gearboxes are supplied with hollow output shaft. On request there are available also assembly kits including output shafts, keys, washers and assembly screws. The dimensions of the keys are conform with UNI 6604-69.

ОДНОСТОРОННИЙ ВЫХОДНОЙ ВАЛ

Все редукторы изготавливаются с полым выходным валом. По запросу доступен комплект, включающий в себя цилиндрический выходной вал, шпонки, шайбы и крепежи. Размеры шпонки регламентируются UNI 6604-69.



63-71-90-112



125

|      | B  | C    | C1    | D<br>g6 | m <sub>2</sub> | L <sub>1</sub> | L <sub>2</sub> | L <sub>m</sub> | X |
|------|----|------|-------|---------|----------------|----------------|----------------|----------------|---|
| 63*  | 1  | 31.5 | 88.5  | 30      | M10            | 50             | 60             | 25             | 5 |
| 71*  | 1  | 35   | 115   | 35      | M10            | 60             | 70             | 25             | 5 |
| 90*  | 1  | 45   | 135   | 40      | M10            | 70             | 80             | 25             | 5 |
| 112* | 1  | 50   | 160   | 50      | M12            | 90             | 100            | 32             | 5 |
| 125* | 26 | 44.5 | 135.5 | 55      | M 12           | 100            | 110            | 32             | 5 |

\* ATTENZIONE

L'albero lento sporgente è fornito per essere installato sulla versione del riduttore con albero **CAVO** con diametro **STANDARD**.

\*ATTENTION

The output shaft is available only for standard hollow shaft diameter.

ВНИМАНИЕ:

Выходной вал доступен только для стандартных диаметров.

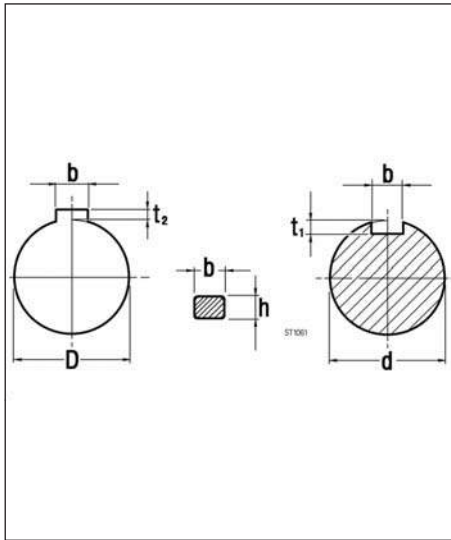


1.10 Linguette

1.10 Keys

1.10 Шпонки

Tab. 4.17



**Albero entrata**  
**Input shaft**  
**Входной вал**

**Albero uscita**  
**Output shaft**  
**Выходной вал**

| d  | bхh | t1  |         |
|----|-----|-----|---------|
| 16 | 5x5 | 3   | 0/ +0.1 |
| 19 | 6x6 | 3.5 |         |
| 24 | 8x7 | 4   | 0/ +0.2 |

| D  | bхh   | t2  |         |
|----|-------|-----|---------|
| 25 | 8x7   | 3.3 | 0/ +0.2 |
| 28 | 8x7   | 3.3 | 0/ +0.2 |
| 30 | 8x7   | 3.3 | 0/ +0.2 |
| 32 | 10x8  | 3.3 | 0/ +0.2 |
| 35 | 10x8  | 3.3 | 0/ +0.2 |
| 40 | 12x8  | 3.3 | 0/ +0.2 |
| 42 | 12x8  | 3.3 | 0/ +0.2 |
| 45 | 14x9  | 3.8 | 0/ +0.2 |
| 48 | 14x9  | 3.8 | 0/ +0.2 |
| 50 | 14x9  | 3.8 | 0/ +0.2 |
| 55 | 16x10 | 4.3 | 0/ +0.2 |
| 60 | 18x11 | 4.4 | 0/ +0.3 |







**1.0 RIDUTTORI PARALLELI - PENDOLARI LUNGI**  
**SHAFT MOUNTED AND PARALLEL SHAFT GEARBOXES LONG VERSION**  
**МОНТИРУЕМЫЕ НА ВАЛ ЦИЛИНДРИЧЕСКИЕ РЕДУКТОРЫ С**  
**УВЕЛИЧЕННЫМ МЕЖОСЕВЫМ РАССТОЯНИЕМ**

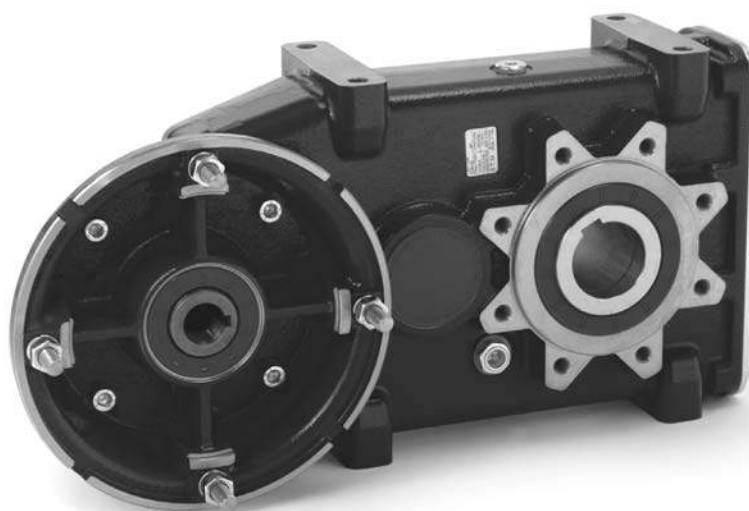
PLM

PLR

PLC

|      |                           |                                  |                                 | Pag.<br>Page<br>Стр. |
|------|---------------------------|----------------------------------|---------------------------------|----------------------|
| 1.1  | Caratteristiche tecniche  | <i>Technical characteristics</i> | Технические характеристики      | <b>F2</b>            |
| 1.2  | Designazione              | <i>Designation</i>               | Маркировка                      | <b>F2</b>            |
| 1.3  | Versioni                  | <i>Versions</i>                  | Исполнения                      | <b>F5</b>            |
| 1.4  | Lubrificazione            | <i>Lubrication</i>               | Смазка                          | <b>F6</b>            |
| 1.5  | Carichi radiali e assiali | <i>Axial and overhung loads</i>  | Радиальная и осевая нагрузки    | <b>F7</b>            |
| 1.6  | Prestazioni riduttori     | <i>Gearboxes performances</i>    | Характеристики редукторов       | <b>F8</b>            |
| 1.7  | Prestazioni motoriduttori | <i>Gearmotors performances</i>   | Характеристики мотор-редукторов | <b>F17</b>           |
| 1.8  | Dimensioni                | <i>Dimensions</i>                | Размеры                         | <b>F22</b>           |
| 1.9  | Accessori                 | <i>Accessories</i>               | Опции                           | <b>F42</b>           |
| 1.10 | Linguette                 | <i>Keys</i>                      | Шпонки                          | <b>F43</b>           |

F





### 1.1 Caratteristiche tecniche

La progettazione di questi riduttori è stata impostata su una struttura monolitica particolarmente rigida che permette l'applicazione di elevati carichi.

I riduttori – motorriduttori paralleli o pendolari possono essere a 3 o 4 stadi.

### 1.1 Technical characteristics

The design of this series of gearboxes has been set up on a very rigid monolithic structure enabling the application of heavy loads.

Parallel shaft gearboxes or shaft mounted gearboxes and motorgearboxes have 3 or 4 stages.

### 1.1 Технические характеристики

Редукторы и мотор-редукторы данного типа сконструированы в цельном неразъемном корпусе, способном воспринимать повышенные нагрузки.

Цилиндрические редукторы или монтируемые на вал редукторы и мотор-редукторы делятся на 3х и 4х ступенчатые.

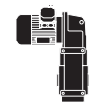
### 1.2 Designazione

### 1.2 Designation

### 1.2 Маркировка

|      | Grand. Size<br>Габарит | Tipo<br>Type<br>Тип | *1  | * 2   | *3 | ir                              | IEC                        | Tipo<br>Type<br>Тип | Grand. Size<br>Габарит | Lunghezza<br>Length<br>Типоразмер |                                  |
|------|------------------------|---------------------|-----|---|----|---------------------------------|----------------------------|---------------------|------------------------|-----------------------------------|----------------------------------|
|      |                        |                     |     |   |    |                                 |                            |                     |                        |                                   | Esempio / Example / Пример       |
| PLM  | 25                     | B                   | —   | —   | —  |                                 | 80 (B5)<br>80 (B14)<br>... |                     |                        |                                   | PLM 25 1: 23.8 80 B5             |
|      | 45                     | C                   |     | Diametro  |    | Vedi<br>tabelle<br>prestazioni  | T<br>TA                    | 56<br>...           | A<br>...               |                                   | PLM 45 - 1:28.7 -<br>T 71 A 4 B5 |
|      | 65                     | N                   |     | foro<br>opzionale                                   |    | See<br>performanc<br>e tables   | ...<br>H                   | 315                 | ML                     |                                   |                                  |
|      | 85                     | F1                  | D   |   |    |                                 |                            |                     |                        |                                   |                                  |
| 95   | F2                     | DB                  |     |   |    | См.<br>таблицу<br>характеристик |                            |                     |                        |                                   |                                  |
| PLR  | 105                    | FA                  | CD  | Оptionальный<br>диаметр<br>выходного<br>вала        |    |                                 |                            |                     |                        |                                   | PLR 65 F1 1: 138.8               |
|      | 115                    | FB                  | FD  |   | S  |                                 |                            |                     |                        |                                   |                                  |
|      | 125                    |                     | FDB |   |    |                                 |                            |                     |                        |                                   |                                  |
| PLC* | 135                    | QL                  | L   | Optional<br>er<br>Hohlwell<br>en<br>durchme<br>sser |    |                                 |                            | T<br>TA<br>...<br>H | 56<br>...<br>315       | A<br>...<br>ML                    | PLC 85 - 1:43.7 -<br>T 80 B 4 B5 |

Designazione Motori  
Designation Motors  
Маркировка моторов  
**CT18IGBD1**



N.B.  
\* Non sono previste le versioni PLC 115-125-135.

NOTE.  
\* We don't supply the following type: PLC 115-125-135.

ПРИМЕЧАНИЕ  
\* Не изготавливаются типы: PLC 115, 125, 135

Specifiche:

Specification:

Спецификация:

- [\*1] **Albero uscita:**  
Nessuna indicazione = albero forato;  
**B** = albero bisporgente integrale  
**C** = albero forato con calettatore  
**N** = Sporgente Integrale  
**D** = Sporgente Scanalato  
**DB** = Bisporgente integrale Scanalato  
**CD** = Albero forato Scanalato  
**FD** = Flangia brocciata  
**FDB** = Flangia brocciata Bisporgente  
**QL** = Quick Locking  
**L** = Predisposizione "Quick Locking "

- [\*1] **Output shaft:**  
No indication = shaft with keyway;  
**B** = Double integral output shaft  
**C** = hollow shaft with shrink disk  
**N** = Output shaft  
**D** = Splined output shaft  
**DB** = Double splined shaft  
**CD** = Splined hollow shaft  
**FD** = Broached flange  
**FDB** = Double broached flange  
**QL** = Quick Locking  
**L** = Adjustment "Quick Locking "

- [\*1] **Выходной вал:**  
Не указано = Полный с пазом  
**B** = Двойной цилиндрический  
**C** = Полный со стяжной муфтой  
**N** = Выходной вал  
**D** = Односторонний шлицевой вал  
**DB** = Двусторонний шлицевой вал  
**CD** = Шлицевой полный вал  
**FD** = Фланцевый  
**FDB** = Двусторонний фланцевый  
**QL** = Quick Locking  
**L** = Подготовлен для "Quick Locking "



1.2 Designazione

1.2 Designation

1.2 Маркировка

• [\*2] Diametro albero:  
Vedi tabella .

• [\*2] Shaft diameter:  
See table .

• [\*2] Диаметр выходного вала:  
смотри таблицу

| Grandezza<br>Size<br>Габарит | [*3]   |   |   |  |   |   |   |   |   |   |   |
|------------------------------|--|---|---|--|---|---|---|---|---|---|---|
|                              |  |   |   |  |   |   |   |   |   |   |   |
|                              |  |   |   |  |   |   |   |   |   |   |   |
|                              | Albero forato<br>Shaft with keyway<br>Полый вал со шпоночным пазом | Albero forato con calettatore<br>Hollow shaft with shrink disc<br>Полый вал со стяжной муфтой | Sporgente Integrale<br>Output shaft<br>Цилиндрический вал | Bisorgente integrale<br>Double output shaft<br>Двусторонний цилиндрический вал | Sporgente Scanalato<br>Splined output shaft<br>Шлицевой вал | Bisorgente integrale Scanalato<br>Double splined shaft<br>Двусторонний шлицевой вал | Albero forato Scanalato<br>Splined hollow shaft<br>Полый шлицевой | Flangia brocciata<br>Broached flange<br>Фланцевый | Flangia brocciata<br>Broached flange<br>Фланцевый | Flangia brocciata<br>Broached flange<br>Фланцевый | Flangia brocciata<br>Broached flange<br>Фланцевый |
|                              | Standard   | Option  | Standard  | Option   | Standard  |   |   |   |   |   |   |
| -                            | ...  | C   | C...  | N  | B   | D   | DB  | CD  | FD  | FDB   |   |
| 25                           | ∅ 20   | ∅ 24<br>∅ 19  | ∅ 20  | -  | ∅ 20 Стандарт   |   | -   | -   | -   | -   |   |
| 45                           | ∅ 30   | ∅ 25  | ∅ 30  | -  | ∅ 30 Стандарт   |   | DIN 5482<br>35 x 31   | DIN 5482<br>28 x 25                               | -   | -   |   |
| 65                           | ∅ 35   | ∅ 30  | ∅ 35  | -  | ∅ 35 Стандарт   |   | DIN 5482<br>40 x 36   | DIN 5482<br>35 x 31                               | DIN 5482<br>40 x 36                               | -   |   |
| 85                           | ∅ 45   | ∅ 50<br>∅ 40  | ∅ 45  | -  | ∅ 45 Стандарт   |   | DIN 5482<br>58 x 53   | DIN 5482<br>45 x 41                               | DIN 5482<br>58 x 53                               | -   |   |
| 95                           | ∅ 55   | ∅ 60<br>∅ 50  | ∅ 55  | -  | ∅ 55 Стандарт   |   | DIN 5482<br>70 x 64   | DIN 5482<br>55 x 50                               | DIN 5482<br>70 x 64                               | -   |   |
| 105                          | ∅ 60   | ∅ 70  | ∅ 60  | ∅ 70   | ∅ 60 Стандарт<br>∅ 70 Опция                                 |   | FIAT 70   | DIN 5482<br>70 x 64                               | FIAT 70   | -   |   |
| 115                          | ∅ 70   | ∅ 80  | ∅ 70  | ∅ 80   | ∅ 70 Стандарт<br>∅ 80 Опция                                 |   | FIAT 80   | DIN 5482<br>80 x 74                               | FIAT 80   | -   |   |
| 125                          | ∅ 90   | -   | ∅ 90  | -  | ∅ 90 Стандарт   |   | FIAT 95   | DIN 5482<br>90 x 84                               | FIAT 95   | -   |   |
| 135                          | ∅ 100  | -   | ∅ 100   | -  | ∅ 100 Стандарт  |   | DIN 5480<br>105 x 80  | DIN 5482<br>100 x 94                              | DIN 5480<br>105 x 80                              | -   |   |

| Grandezza<br>Size<br>Габарит | <br><br>"Quick Locking "                |                                  | <br><br>Predisposizione "Quick Locking "<br>Adjustement "Quick Locking "<br>Подготовлен для "Quick Locking "                                    |  |
|------------------------------|---|----------------------------------|---|--|
|                              | 85                                      | ∅ 25 - ∅ 30 - ∅ 35 - ∅ 40 - ∅ 45 |   |  |
| 95                           | ∅ 35 - ∅ 40 - ∅ 45 - ∅ 50 - ∅ 55        |                                  |   |  |
| 105                          | ∅ 40 - ∅ 45 - ∅ 50 - ∅ 55 - ∅ 60        |                                  |   |  |
| 115                          | ∅ 45 - ∅ 50 - ∅ 55 - ∅ 60 - ∅ 65 - ∅ 70 |                                  |   |  |
| 125                          | ∅ 55 - ∅ 60 - ∅ 65 - ∅ 70 - ∅ 75 - ∅ 80 |                                  |   |  |
| 135                          | ∅ 70 - ∅ 75 - ∅ 80 - ∅ 85 - ∅ 90        |                                  | Contattare nostro ufficio tecnico commerciale<br>Please, contact our technical sales dept.<br>Пожалуйста, свяжитесь с нашим технический отделом |  |



1.2 Designazione

1.2 Designation

1.2 Маркировка

• [\*3] Posizione Albero:

Nessuna indicazione = lato destro (standard);  
**S** = lato sinistro, montaggio dalla parte opposta (opzionale).

• [\*3] Mounting Shaft:

No indication (standard) = on right side;  
**S** = on left side, on the opposite.

• [\*3] Положение вала:

Не указано (Стандарт) = справа;  
**S** = слева.

|   |  |  |  |   |
|---|--|--|--|---|
| Quick Locking   |  |  |  |   |
| Albero forato con calettatore<br>Hollow shaft with shrink disc<br>Полый со стяжной муфтой |  |  |  | — |
| Sporgente Integrale<br>Output shaft<br>Цилиндрический вал                                 |  |  |  | — |
| Sporgente Scanalato<br>Splined output shaft<br>Шлицевой вал                               |  |  |  | — |
| Albero forato Scanalato<br>Splined hollow shaft<br>Полый шлицевой вал                     |  |  |  | — |
| Flangia brocciata<br>Broached flange<br>Фланцевый   |  |  |  | — |

Altre specifiche:

Further specification:

Другие обозначения:

- [M1, M2, M3, M4, M5] Posizioni di montaggio con indicazione dei tappi di livello, carico e scarico; se non specificato si considera standard la posizione M6 (vedi par. 1.4).
- [T] Dispositivo antivibrante (vedi par. 1.9).
- [2, 3, 4, 6, 7, 8] Posizione della morsettiera del motore se diversa da quella standard (1), (5).

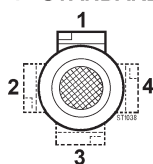
- [M1, M2, M3, M4, M5] Mounting position with indication of breather, level and drain plugs; if not specified, standard position is M6 (see par. 1.4).
- [T] Rubber buffer (see par. 1.9).
- [2, 3, 4, 6, 7, 8] Position of the motor terminal box if different from the standard one [1] (for gearmotors)

- Если при заказе монтажное положение не указано, редуктор будет оснащен пробками для стандартного монтажного положения M6 (см. Часть 1.4).
- [T] Резиновая втулка (только для монтируемых на валу: см. Часть 1.9).
- Положения клемной коробки [2, 3, 4], отличаются от стандартного положения [1]

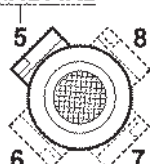
**PLR**  
(25-45-115-125-135)

**PLR**  
(65-85-95-105)

1- STANDARD



STANDARD



Posizione morsettiera  
Terminal board position  
Положение клемной коробки





1.3 Versioni

1.3 Versions

1.3 Исполнения

|                 | PL..<br>(25-45-115-125) | PL..F..<br>(25-45-115-125-135) | PL..<br>(65-85-95-105) | PL..F.. (**)<br>(65-85-95-105) |
|-----------------|-------------------------|--------------------------------|------------------------|--------------------------------|
| PLM...<br>(IEC) |                         |                                |                        |                                |
| PLM...<br>(KW)  |                         |                                |                        |                                |
| PLR...          |                         |                                |                        |                                |
| PLC             |                         |                                |                        |                                |



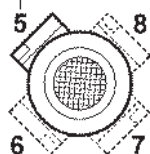
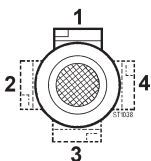
(\*\*) Le flange sono disponibili nella versione standard solo come indicato in figura/Le Flange sono tutte modulari fatta eccezione per la grandezza 65.  
 Flanges are only available in standard version as shown in the figure/All flanges can be modulated except for dimension 65.  
 Фланцы доступны только в стандартном исполнении, как показано на рисунке / Все фланцы съемные, за исключением измерения 65.

**PLR  
(25-45-115-125-135)**

**PLR  
(65-85-95-105)**

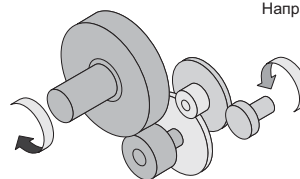
1- STANDARD

STANDARD



Posizione morsetti  
Terminal board position  
Lage des Klemmenkastens

Senso di rotazione  
Direction of rotation  
Направление вращения



3 stadi/stages/ступени



### 1.4 Lubrificazione

#### Generalità

Si consiglia l'uso di oli a base sintetica. (Vedere a tale proposito le indicazioni riportate nel capitolo A).

Nella Tab. 1.1 sono riportati i quantitativi di olio necessari per il corretto funzionamento dei riduttori.

#### Prescrizioni in fase d'ordine e stato di fornitura

I riduttori della grandezza 25, 45, 65 sono forniti completi di olio sintetico di viscosità ISO 320. Per questi riduttori è **necessario** specificare la posizione di montaggio.

I riduttori nelle grandezze 85, 95, 105, 115, 125, 135 sono forniti predisposti per lubrificazione ad olio ma privi di lubrificante il quale potrà essere fornito a richiesta.

Per questi riduttori è **necessario** specificare la posizione di montaggio.

### 1.4 Lubrication

#### General information

The use of synthetic oil is recommended (see details in Chapter A).

Tab. 1.1 shows the quantities of oil required for correct parallel-shaft mounted gearbox performance.

#### Ordering phase requirements and state of supply

Size 25, 45, 65 gearbox are supplied with ISO 320 viscosity synthetic oil. **It is necessary** to specify mounting position of this gearbox.

Size 85, 95, 105, 125, and 135 parallel - shaft mounted gearboxes are supplied pre-arranged for oil lubrication but without lubricant that can be requested separately.

**It is necessary** to specify the mounting position with these gearboxes.

### 1.4 Смазка

#### Общая информация

Рекомендуется использовать синтетические масла (см. Главу А). Таблица 1.1 отображает необходимое количество масла в зависимости от монтажного положения

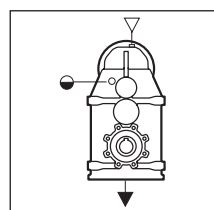
#### Условия к заказу изделия

Редукторы 25, 45, 65 типоразмеров поставляются заправленными синтетическим маслом вязкостью ISO 320 сСт., **необходимо** указывать их монтажное положение.

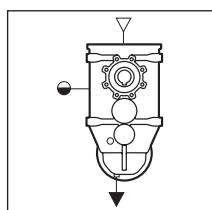
Редукторы 85, 95, 105, 125 типоразмеров поставляются без смазки, которая должна быть заказана отдельно.

**Необходимо** указать требуемое монтажное положение для данных редукторов.

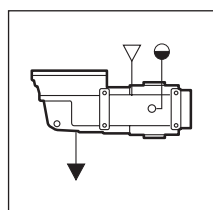
### Posizioni di montaggio



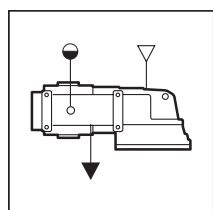
M1



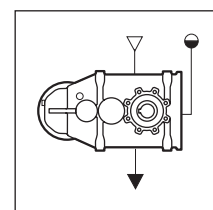
M2



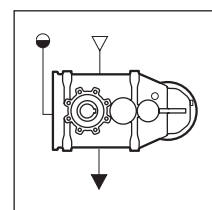
M3



M4



M5



M6

- ▽ Carico / Breather plug / Воздушный клапан
- Livello / Level plug / Уровневая пробка
- ▼ Scarico / Drain plug / Сливная пробка

### Монтажные положения



Tab. 1.1

| Quantità di lubrificante / Lubricant Quantity / Количество смазки (кг)  |   |       |       |   |    |       |  | Stato di fornitura<br>State of supply<br>Состояние поставки   | * n°. tappi olio<br>* No. of plugs<br>Кол-во пробок                  | Posizione di montaggio<br>Mounting position<br>Указание монтажа |
|---|---|-------|-------|---|----|-------|--|---|--|---|
| PLM<br>PLR<br>PLC   | Posizioni di montaggio / Mounting Positions / Монтажные положения |       |       |   |    |       |  |   |  |   |
|   | M1  | M2    | M3    | M4  | M5 | M6    |  |   |  |   |
| 25  | 0.700   |       | 0.600 |   |    | 0.500 |  | 1   | <b>Non necessaria</b><br><b>Not necessary</b><br><b>Не требуется</b> |   |
| 45  | 1.300   | 0.900 | 1.300 | 1.300   |    | 1.200 | Riduttori forniti completi di olio sintetico<br>Gearboxes supplied with synthetic oil<br>Редукторы поставляются заправленными синтетическим маслом | 1   |  |   |
| 65  | 1.850   | 1.350 | 1.550 | 1.550   |    | 1.400 |  | 1   |  |   |
| 85  | 3.700   | 2.400 | 3.150 | 2.900   |    | 2.300 | Riduttori predisposti per lubrificazione ad olio<br>Gearboxes supplied ready for oil lubrication<br>Редукторы подготовленные к смазке              | 6   | <b>Necessaria</b><br><b>Necessary</b><br><b>Необходимо</b>           |   |
| 95  | 6.100   | 4.550 | 5.250 | 4.550   |    | 3.550 |  | 6   |  |   |
| 105   | 12.00   | 7.200 | 9.200 | 8.500   |    | 6.600 |  | 6   |  |   |
| 115   | 20.00   | 12.50 | 15.30 | 13.300  |    | 11.00 |  | 6   |  |   |
| 125   | 31.00   | 19.00 | 24.00 | 22.00   |    | 16.00 |  | 6   |  |   |
| 135   | 41.00   | 30.00 | 30.00 | 32.70   |    | 20.00 |  | 6   |  |   |
| Le quantità di olio sono approssimative; per una corretta lubrificazione occorre fare riferimento al livello segnato sul riduttore. |   |       |       | Oil quantities listed in the table are approximate; to ensure correct lubrication, please refer to the level mark on the gear unit. |    |       |  | Приведенные значения необходимого количества масла приближительны. При заправке редуктора маслом ориентируйтесь по пробке уровня масла. |  |   |

### ATTENZIONE

- A) Se in fase d'ordine la posizione di montaggio è omessa, il riduttore verrà fornito con i tappi predisposti per la posizione M6.
- B) Il tappo di sfiato è allegato solo nei riduttori che hanno più di un tappo olio.
- C) Eventuali forniture con predisposizioni tappi diverse da quella indicata in tabella, dovranno essere concordate.
- D) Nei riduttori dove è necessario specificare la posizione di montaggio, la posizione richiesta è indicata nella targhetta del riduttore.

### WARNING

- A) It is necessary to specify the mounting position when ordering. If the mounting position is not specified in the ordering phase, the gearbox supplied will have plugs pre-arranged for position M6.
- B) A breather plug is supplied only with gearboxes that have more than one oil plug.
- C) The supply of gearboxes with different plug pre-arrangements has to be agreed with the manufacturer.
- D) The gearboxes that need a specific assembling position have the indication of it on the label of the gearbox.

### ВНИМАНИЕ

- A) Если при заказе монтажное положение не было указано, редуктор будет укомплектован пробками для монтажной позиции M1.
- B) Воздушными клапанами комплектуются только редукторы, имеющие более, чем одну пробку.
- C) Иные варианты установки пробок должны быть согласованы с производителем
- D) Для редукторов, в маркировке которых необходимо указывать монтажное положение, оно указывается на заводской табличке.



**1.5 Carichi radiali e assiali**

Quando la trasmissione del moto avviene tramite meccanismi che generano carichi radiali sull'estremità dell'albero, è necessario verificare che i valori risultanti non eccedono quelli indicati nelle tabelle. Nella Tab. 1.2 sono riportati i valori dei carichi radiali ammissibili per l'albero veloce ( $Fr_1$ ). Come carico assiale ammissibile contemporaneo si ha:

$$Fa_1 = 0.2 \times Fr_1$$

In Tab. 1.3 sono riportati i valori dei carichi radiali ammissibili per l'albero lento ( $Fr_2$ ). Come carico assiale ammissibile contemporaneo si ha:

$$Fa_2 = 0.2 \times Fr_2$$

Tab. 1.2

| $n_1$<br>[min <sup>-1</sup> ] | $Fr_1$ [N] |      |      |      |      |      |      |       |       |       |       |  |
|-------------------------------|------------|------|------|------|------|------|------|-------|-------|-------|-------|--|
|                               | PLR.       |      |      |      |      |      |      |       |       |       |       |  |
|                               | 25/3       | 25/4 | 45/3 | 45/4 | 65/3 | 85/3 | 95/3 | 105/3 | 115/3 | 125/3 | 135/3 |  |
| 2800                          |            |      |      |      | 430  | 520  | 600  | 600   | 1000  | 1250  | *     |  |
| 1400                          |            |      |      |      | 550  | 700  | 800  | 800   | 1200  | 1500  | *     |  |
| 900                           |            |      |      |      | 600  | 800  | 920  | 920   | 1300  | 1600  | *     |  |
| 500                           |            |      |      |      | 850  | 1100 | 1300 | 1300  | 1500  | 1800  | *     |  |

Tab. 1.3

| $n_2$<br>[min <sup>-1</sup> ] | $Fr_2$ [N]         |      |      |       |       |       |       |       |       |  |
|-------------------------------|--------------------|------|------|-------|-------|-------|-------|-------|-------|--|
|                               | PLM. - PLR. - PLC. |      |      |       |       |       |       |       |       |  |
|                               | 25                 | 45   | 65   | 85    | 95    | 105   | 115   | 125   | 135   |  |
| 160                           | 1300               | 3550 | 5775 | 8000  | 14000 | 17500 | 22100 | 24800 | 32000 |  |
| 125                           | 1300               | 3750 | 6875 | 10000 | 16000 | 18000 | 22500 | 26000 | 33500 |  |
| 90                            | 1800               | 4000 | 7000 | 10000 | 16000 | 19000 | 23500 | 27000 | 35200 |  |
| 60                            | 1800               | 4500 | 7550 | 10600 | 18000 | 23000 | 27500 | 34200 | 44600 |  |
| 40                            | 1800               | 5000 | 8400 | 11800 | 20000 | 29000 | 34000 | 41000 | 53200 |  |
| 25                            | 2300               | 5000 | 8750 | 12500 | 20000 | 30000 | 40000 | 50000 | 60000 |  |
| 16                            | 2300               | 5000 | 8750 | 12500 | 20000 | 32500 | 43000 | 57000 | 65000 |  |
| 10                            | 2800               | 5000 | 8750 | 12500 | 20000 | 32500 | 43000 | 57000 | 65000 |  |
| 5                             | 3000               | 5000 | 8750 | 12500 | 20000 | 32500 | 43000 | 57000 | 65000 |  |

\* Richiedere ad Ufficio Tecnico/ Request to our Technical Dept. / Обратитесь в наш технический отдел

I carichi radiali indicati nelle tabelle si intendono applicati a metà della sporgenza dell'albero lento standard (vedi fig. 8.14) e sono riferiti ai riduttori operanti con fattore di servizio 1. Valori intermedi relativi a velocità non riportate possono essere ottenuti per interpolazione considerando però che  $Fr_1$  a 500 min<sup>-1</sup> e  $Fr_2$  a 5 min<sup>-1</sup> rappresentano i carichi massimi consentiti. Per i carichi non agenti sulla mezzeria dell'albero lento o veloce si ha:

The radial loads shown in the tables are applied on the middle of standard shaft extensions (see fig.8.14). Base of these values is a service factor 1. Values for speeds that are not listed can be obtained through interpolation but it must be considered that  $Fr_1$  at 500 min<sup>-1</sup> and  $Fr_2$  at 5 min<sup>-1</sup> represent the maximum allowable loads. For radial loads which are not applied on the middle of the shafts, the following values can be calculated:

a 0.3 della sporgenza:  
 $Fr_x = 1.25 \times Fr_{1-2}$   
a 0.8 dalla sporgenza:  
 $Fr_x = 0.8 \times Fr_{1-2}$

at 0.3 from extension:  
 $Fr_x = 1.25 \times Fr_{1-2}$   
at 0.8 from extension:  
 $Fr_x = 0.8 \times Fr_{1-2}$

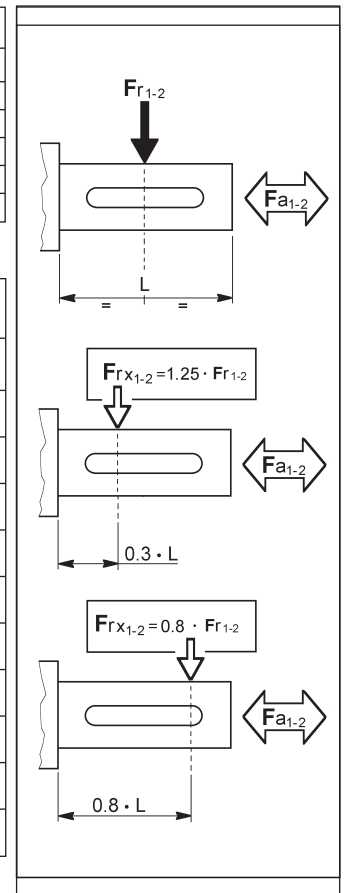
**1.5 Радиальная и осевая нагрузки**

При передаче вращения через механизмы, создающие радиальную нагрузку на вал (шкивы, муфты, звездочки), необходимо проверить, чтобы значения этих нагрузок не превышали указанные в таблице. В таблице 1.2 приведены допустимые радиальной нагрузки ( $Fr_1$ ) для входного вала. Для определения допустимой аксиальной нагрузки используйте формулу:

$$Fa_1 = 0.2 \times Fr_1$$

В таблице 1.3 приведены допустимые радиальной нагрузки ( $Fr_2$ ) для входного вала. Для определения допустимой аксиальной нагрузки используйте формулу:

$$Fa_2 = 0.2 \times Fr_2$$



Радиальные нагрузки указанные в таблицах соответствуют точке приложения усилия к центру вала и применимы к редукторам с сервис-фактором 1. Не указанные промежуточные значения скоростей, могут быть получены путем интерполяции, но необходимо учитывать, что  $Fr_1$  при 500 min<sup>-1</sup> и  $Fr_2$  при 5 min<sup>-1</sup> представляют собой максимально допустимые нагрузки. Значения нагрузок, которые приложены не по осевой линии выходного вала могут быть будут получены расчетом:

При 0.3L:  
 $Fr_x = 1.25 \times Fr_{1-2}$   
При 0.8L:  
 $Fr_x = 0.8 \times Fr_{1-2}$



**PLR 25/3**



4.6

| ir    | $n_1 = 2800 \text{ min}^{-1}$ |          |      |    | $n_1 = 1400 \text{ min}^{-1}$ |          |      |    | $n_1 = 900 \text{ min}^{-1}$ |          |      |    | $n_1 = 500 \text{ min}^{-1}$ |          |      |    | IEC  |
|-------|-------------------------------|----------|------|----|-------------------------------|----------|------|----|------------------------------|----------|------|----|------------------------------|----------|------|----|--|
|       | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD |  |
|       | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  |  |
| 17,2  | 162,3                         | 90       | 1,64 | 93 | 81,2                          | 100      | 0,91 | 93 | 52,2                         | 110      | 0,64 | 93 | 29,0                         | 110      | 0,36 | 93 | 80<br>(B5-B14)<br>71<br>(B5-B14)<br>63<br>(B5-B14) |
| 20,4  | 137,5                         | 90       | 1,39 | 93 | 68,8                          | 100      | 0,77 | 93 | 44,2                         | 110      | 0,54 | 93 | 24,6                         | 110      | 0,30 | 93 |  |
| 23,8  | 117,7                         | 90       | 1,19 | 93 | 58,9                          | 100      | 0,66 | 93 | 37,8                         | 110      | 0,46 | 93 | 21,0                         | 110      | 0,26 | 93 |  |
| 27,4  | 102,2                         | 90       | 1,04 | 93 | 51,1                          | 100      | 0,58 | 93 | 32,8                         | 110      | 0,40 | 93 | 18,2                         | 110      | 0,23 | 93 |  |
| 32,0  | 87,5                          | 90       | 0,89 | 93 | 43,7                          | 100      | 0,49 | 93 | 28,1                         | 110      | 0,34 | 93 | 15,6                         | 110      | 0,19 | 93 |  |
| 36,9  | 75,8                          | 90       | 0,77 | 93 | 37,9                          | 100      | 0,43 | 93 | 24,4                         | 110      | 0,30 | 93 | 13,5                         | 110      | 0,17 | 93 |  |
| 42,6  | 65,7                          | 90       | 0,67 | 93 | 32,8                          | 100      | 0,37 | 93 | 21,1                         | 110      | 0,26 | 93 | 11,7                         | 110      | 0,15 | 93 |  |
| 54,8  | 51,1                          | 90       | 0,52 | 93 | 25,6                          | 100      | 0,29 | 93 | 16,4                         | 110      | 0,20 | 93 | 9,1                          | 110      | 0,11 | 93 |  |
| 64,6  | 43,3                          | 90       | 0,44 | 93 | 21,7                          | 100      | 0,24 | 93 | 13,9                         | 110      | 0,17 | 93 | 7,7                          | 110      | 0,10 | 93 |  |
| 75,5  | 37,1                          | 90       | 0,38 | 93 | 18,5                          | 100      | 0,21 | 93 | 11,9                         | 110      | 0,15 | 93 | 6,6                          | 110      | 0,08 | 93 |  |
| 87,0  | 32,2                          | 90       | 0,33 | 93 | 16,1                          | 100      | 0,18 | 93 | 10,3                         | 110      | 0,13 | 93 | 5,7                          | 110      | 0,07 | 93 |  |
| 101,6 | 27,5                          | 90       | 0,28 | 93 | 13,8                          | 100      | 0,16 | 93 | 8,9                          | 110      | 0,11 | 93 | 4,9                          | 110      | 0,06 | 93 |  |
| 117,3 | 23,9                          | 90       | 0,24 | 93 | 11,9                          | 100      | 0,13 | 93 | 7,7                          | 110      | 0,09 | 93 | 4,3                          | 110      | 0,05 | 93 |  |
| 135,3 | 20,7                          | 90       | 0,21 | 93 | 10,3                          | 100      | 0,12 | 93 | 6,7                          | 110      | 0,08 | 93 | 3,7                          | 110      | 0,05 | 93 |  |
| 159,1 | 17,6                          | 90       | 0,18 | 93 | 8,8                           | 100      | 0,10 | 93 | 5,7                          | 110      | 0,07 | 93 | 3,1                          | 110      | 0,04 | 93 |  |
| 187,8 | 14,9                          | 90       | 0,15 | 93 | 7,5                           | 100      | 0,08 | 93 | 4,8                          | 110      | 0,06 | 93 | 2,7                          | 110      | 0,03 | 93 |  |
| 213,9 | 13,1                          | 90       | 0,13 | 93 | 6,5                           | 100      | 0,07 | 93 | 4,2                          | 110      | 0,05 | 93 | 2,3                          | 110      | 0,03 | 93 |  |
| 254,1 | 11,0                          | 90       | 0,11 | 93 | 5,5                           | 100      | 0,06 | 93 | 3,5                          | 110      | 0,04 | 93 | 2,0                          | 110      | 0,02 | 93 |  |



**PLR 25/4**

4.6

| ir    | $n_1 = 2800 \text{ min}^{-1}$ |          |      |    | $n_1 = 1400 \text{ min}^{-1}$ |          |      |    | $n_1 = 900 \text{ min}^{-1}$ |          |      |    | $n_1 = 500 \text{ min}^{-1}$ |          |      |    | IEC                              |
|-------|-------------------------------|----------|------|----|-------------------------------|----------|------|----|------------------------------|----------|------|----|------------------------------|----------|------|----|----------------------------------|
|       | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                         | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD | $n_2$                        | $T_{2M}$ | P    | RD |                                  |
|       | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$             | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  | $\text{min}^{-1}$            | Nm       | kW   | %  |                                  |
| 280,1 | 10,0                          | 90       | 0,10 | 91 | 5,0                           | 100      | 0,06 | 91 | 3,2                          | 110      | 0,04 | 91 | 1,8                          | 110      | 0,02 | 91 | 63<br>(B5-B14)<br>56<br>(B5-B14) |
| 327,1 | 8,6                           | 90       | 0,09 | 91 | 4,3                           | 100      | 0,05 | 91 | 2,8                          | 110      | 0,03 | 91 | 1,5                          | 110      | 0,02 | 91 |                                  |
| 377,0 | 7,4                           | 90       | 0,08 | 91 | 3,7                           | 100      | 0,04 | 91 | 2,4                          | 110      | 0,03 | 91 | 1,3                          | 110      | 0,02 | 91 |                                  |
| 440,4 | 6,4                           | 90       | 0,07 | 91 | 3,2                           | 100      | 0,04 | 91 | 2,0                          | 110      | 0,03 | 91 | 1,1                          | 110      | 0,01 | 91 |                                  |
| 508,2 | 5,5                           | 90       | 0,06 | 91 | 2,8                           | 100      | 0,03 | 91 | 1,8                          | 110      | 0,02 | 91 | 1,0                          | 110      | 0,01 | 91 |                                  |
| 586,4 | 4,8                           | 90       | 0,05 | 91 | 2,4                           | 100      | 0,03 | 91 | 1,5                          | 110      | 0,02 | 91 | 0,85                         | 110      | 0,01 | 91 |                                  |
| 689,4 | 4,1                           | 90       | 0,04 | 91 | 2,0                           | 100      | 0,02 | 91 | 1,3                          | 110      | 0,02 | 91 | 0,73                         | 110      | 0,01 | 91 |                                  |
| 813,8 | 3,4                           | 90       | 0,04 | 91 | 1,7                           | 100      | 0,02 | 91 | 1,1                          | 110      | 0,01 | 91 | 0,61                         | 110      | 0,01 | 91 |                                  |
| 927,0 | 3,0                           | 90       | 0,03 | 91 | 1,5                           | 100      | 0,02 | 91 | 1,0                          | 110      | 0,01 | 91 | 0,54                         | 110      | 0,01 | 91 |                                  |
| 1101  | 2,5                           | 90       | 0,03 | 91 | 1,3                           | 100      | 0,01 | 91 | 0,82                         | 110      | 0,01 | 91 | 0,45                         | 110      | 0,01 | 91 |                                  |

|               |  |
|---------------|--|
| $P_{tN}$ [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|               | 4.0  |



## PLR 45/3



12.1

| ir    | $n_1 = 2800 \text{ min}^{-1}$ |                |         |         | $n_1 = 1400 \text{ min}^{-1}$ |                |         |         | $n_1 = 900 \text{ min}^{-1}$ |                |         |         | $n_1 = 500 \text{ min}^{-1}$ |                |         |         | IEC  |
|-------|-------------------------------|----------------|---------|---------|-------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|--|
|       | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% |  |
| 28,7  | 97,7                          | 225            | 2,5     | 93      | 48,8                          | 250            | 1,4     | 93      | 31,4                         | 270            | 0,96    | 93      | 17,4                         | 270            | 0,53    | 93      | 112 <sup>(1)</sup><br>(B5-B14)<br>100 <sup>(1)</sup><br>(B5-B14)<br>90<br>(B5-B14)<br>80<br>(B5-B14)<br>71<br>(B5-B14) |
| 32,0  | 87,5                          | 225            | 2,2     | 93      | 43,8                          | 250            | 1,2     | 93      | 28,1                         | 270            | 0,86    | 93      | 15,6                         | 270            | 0,48    | 93      |  |
| 40,9  | 68,4                          | 225            | 1,7     | 93      | 34,2                          | 250            | 0,96    | 93      | 22,0                         | 270            | 0,67    | 93      | 12,2                         | 270            | 0,37    | 93      |  |
| 45,7  | 61,3                          | 225            | 1,6     | 93      | 30,7                          | 250            | 0,86    | 93      | 19,7                         | 270            | 0,60    | 93      | 11,0                         | 270            | 0,33    | 93      |  |
| 52,8  | 53,0                          | 225            | 1,3     | 93      | 26,5                          | 250            | 0,75    | 93      | 17,0                         | 270            | 0,52    | 93      | 9,5                          | 270            | 0,29    | 93      |  |
| 60,1  | 46,6                          | 225            | 1,2     | 93      | 23,3                          | 250            | 0,66    | 93      | 15,0                         | 270            | 0,46    | 93      | 8,3                          | 270            | 0,25    | 93      |  |
| 70,6  | 39,7                          | 225            | 1,0     | 93      | 19,8                          | 250            | 0,56    | 93      | 12,7                         | 270            | 0,39    | 93      | 7,1                          | 270            | 0,22    | 93      |  |
| 85,7  | 32,7                          | 225            | 0,83    | 93      | 16,3                          | 250            | 0,46    | 93      | 10,5                         | 270            | 0,32    | 93      | 5,8                          | 270            | 0,18    | 93      |  |
| 100,7 | 27,8                          | 225            | 0,70    | 93      | 13,9                          | 250            | 0,39    | 93      | 8,9                          | 270            | 0,27    | 93      | 5,0                          | 270            | 0,15    | 93      |  |
| 107,1 | 26,1                          | 225            | 0,66    | 93      | 13,1                          | 250            | 0,37    | 93      | 8,4                          | 270            | 0,26    | 93      | 4,7                          | 270            | 0,14    | 93      |  |
| 132,7 | 21,1                          | 225            | 0,53    | 93      | 10,6                          | 250            | 0,30    | 93      | 6,8                          | 270            | 0,21    | 93      | 3,8                          | 270            | 0,11    | 93      |  |
| 152,9 | 18,3                          | 225            | 0,46    | 93      | 9,2                           | 250            | 0,26    | 93      | 5,9                          | 270            | 0,18    | 93      | 3,3                          | 270            | 0,10    | 93      |  |
| 188,9 | 14,8                          | 225            | 0,38    | 93      | 7,4                           | 250            | 0,21    | 93      | 4,8                          | 270            | 0,15    | 93      | 2,6                          | 270            | 0,08    | 93      |  |
| 232,0 | 12,1                          | 225            | 0,31    | 93      | 6,0                           | 250            | 0,17    | 93      | 3,9                          | 270            | 0,12    | 93      | 2,2                          | 270            | 0,07    | 93      |  |

## PLR 45/4



12.5

| ir    | $n_1 = 2800 \text{ min}^{-1}$ |                |         |         | $n_1 = 1400 \text{ min}^{-1}$ |                |         |         | $n_1 = 900 \text{ min}^{-1}$ |                |         |         | $n_1 = 500 \text{ min}^{-1}$ |                |         |         | IEC                      |
|-------|-------------------------------|----------------|---------|---------|-------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|--------------------------|
|       | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% |                          |
| 301,6 | 9,3                           | 225            | 0,24    | 91      | 4,6                           | 250            | 0,13    | 91      | 3,0                          | 270            | 0,09    | 91      | 1,7                          | 270            | 0,05    | 91      | 80<br>(B5)<br>71<br>(B5) |
| 366,2 | 7,6                           | 225            | 0,20    | 91      | 3,8                           | 250            | 0,11    | 91      | 2,5                          | 270            | 0,08    | 91      | 1,4                          | 270            | 0,04    | 91      |                          |
| 430,4 | 6,5                           | 225            | 0,17    | 91      | 3,3                           | 250            | 0,09    | 91      | 2,1                          | 270            | 0,07    | 91      | 1,2                          | 270            | 0,04    | 91      |                          |
| 457,8 | 6,1                           | 225            | 0,16    | 91      | 3,1                           | 250            | 0,09    | 91      | 2,0                          | 270            | 0,06    | 91      | 1,1                          | 270            | 0,03    | 91      |                          |
| 566,8 | 4,9                           | 225            | 0,13    | 91      | 2,5                           | 250            | 0,07    | 91      | 1,6                          | 270            | 0,05    | 91      | 0,88                         | 270            | 0,03    | 91      |                          |
| 653,3 | 4,3                           | 225            | 0,11    | 91      | 2,1                           | 250            | 0,06    | 91      | 1,4                          | 270            | 0,04    | 91      | 0,77                         | 270            | 0,02    | 91      |                          |
| 807,0 | 3,5                           | 225            | 0,09    | 91      | 1,7                           | 250            | 0,05    | 91      | 1,1                          | 270            | 0,03    | 91      | 0,62                         | 270            | 0,02    | 91      |                          |
| 991,4 | 2,8                           | 225            | 0,07    | 91      | 1,4                           | 250            | 0,04    | 91      | 0,91                         | 270            | 0,03    | 91      | 0,50                         | 270            | 0,02    | 91      |                          |

|               |  |
|---------------|--|
| $P_{tN}$ [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|               | 6.5  |

<sup>(1)</sup> **ATTENZIONE!**  
(Vedere Paragrafo 1.11).

<sup>(1)</sup> **WARNING!**  
(Look at chapter 1.11).

<sup>(1)</sup> **ВНИМАНИЕ!**  
(Смотри параграф 1.11).



**PLR 65/3**



| ir    | $n_1 = 2800 \text{ min}^{-1}$ |                |         |         | $n_1 = 1400 \text{ min}^{-1}$ |                |         |         | $n_1 = 900 \text{ min}^{-1}$ |                |         |         | $n_1 = 500 \text{ min}^{-1}$ |                |         |         | IEC  |
|-------|-------------------------------|----------------|---------|---------|-------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|--|
|       | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% |  |
| 26,4  | 106,2                         | 540            | 6,5     | 93      | 53,1                          | 600            | 3,6     | 93      | 34,1                         | 650            | 2,5     | 93      | 19,0                         | 650            | 1,4     | 93      | 112<br>(B5-B14)<br><br>100<br>(B5-B14)<br><br>90<br>(B5-B14)<br><br>80<br>(B5-B14)<br><br>71 B5<br><br>63 B5 |
| 32,3  | 86,7                          | 540            | 5,3     | 93      | 43,3                          | 600            | 2,9     | 93      | 27,9                         | 650            | 2,0     | 93      | 15,5                         | 650            | 1,1     | 93      |  |
| 37,6  | 74,5                          | 540            | 4,5     | 93      | 37,3                          | 600            | 2,5     | 93      | 24,0                         | 650            | 1,8     | 93      | 13,3                         | 650            | 1,0     | 93      |  |
| 46,0  | 60,8                          | 540            | 3,7     | 93      | 30,4                          | 600            | 2,1     | 93      | 19,6                         | 650            | 1,4     | 93      | 10,9                         | 650            | 0,79    | 93      |  |
| 54,3  | 51,5                          | 540            | 3,1     | 93      | 25,8                          | 600            | 1,7     | 93      | 16,6                         | 650            | 1,2     | 93      | 9,2                          | 650            | 0,67    | 93      |  |
| 64,4  | 43,4                          | 540            | 2,6     | 93      | 21,7                          | 600            | 1,5     | 93      | 14,0                         | 650            | 1,0     | 93      | 7,8                          | 650            | 0,57    | 93      |  |
| 74,4  | 37,6                          | 540            | 2,3     | 93      | 18,8                          | 600            | 1,3     | 93      | 12,1                         | 650            | 0,89    | 93      | 6,7                          | 650            | 0,49    | 93      |  |
| 85,4  | 32,8                          | 540            | 2,0     | 93      | 16,4                          | 600            | 1,1     | 93      | 10,5                         | 650            | 0,77    | 93      | 5,9                          | 650            | 0,43    | 93      |  |
| 99,0  | 28,3                          | 540            | 1,7     | 93      | 14,1                          | 600            | 0,96    | 93      | 9,1                          | 650            | 0,67    | 93      | 5,0                          | 650            | 0,37    | 93      |  |
| 116,2 | 24,1                          | 540            | 1,5     | 93      | 12,0                          | 600            | 0,81    | 93      | 7,7                          | 650            | 0,57    | 93      | 4,3                          | 650            | 0,31    | 93      |  |
| 138,8 | 20,2                          | 540            | 1,2     | 93      | 10,1                          | 600            | 0,68    | 93      | 6,5                          | 650            | 0,48    | 93      | 3,6                          | 650            | 0,26    | 93      |  |
| 152,8 | 18,3                          | 540            | 1,1     | 93      | 9,2                           | 600            | 0,62    | 93      | 5,9                          | 650            | 0,43    | 93      | 3,3                          | 650            | 0,24    | 93      |  |
| 175,4 | 16,0                          | 540            | 1,0     | 93      | 8,0                           | 600            | 0,54    | 93      | 5,1                          | 650            | 0,38    | 93      | 2,9                          | 650            | 0,21    | 93      |  |
| 197,9 | 14,1                          | 540            | 0,86    | 93      | 7,1                           | 600            | 0,48    | 93      | 4,5                          | 650            | 0,33    | 93      | 2,5                          | 650            | 0,18    | 93      |  |

|               |  |
|---------------|--|
| $P_{tN}$ [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|               | 8.0  |



## PLR 85/3



| ir    | $n_1 = 2800 \text{ min}^{-1}$ |                |         |         | $n_1 = 1400 \text{ min}^{-1}$ |                |         |         | $n_1 = 900 \text{ min}^{-1}$ |                |         |         | $n_1 = 500 \text{ min}^{-1}$ |                |         |         | IEC  |
|-------|-------------------------------|----------------|---------|---------|-------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|--|
|       | $n_2$<br>$\text{min}^{-1}$    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>$\text{min}^{-1}$    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>$\text{min}^{-1}$   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>$\text{min}^{-1}$   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% |  |
| 23,8  | 117,9                         | 720            | 9,6     | 93      | 58,9                          | 800            | 5,3     | 93      | 37,9                         | 850            | 3,7     | 93      | 21,0                         | 850            | 2,0     | 93      | 132<br>(B5-B14)<br>112<br>(B5-B14)<br>100<br>(B5-B14)<br>90<br>(B5-B14)<br>80<br>(B5-B14)<br>71 B5 |
| 27,5  | 101,7                         | 765            | 8,8     | 93      | 50,8                          | 850            | 4,9     | 93      | 32,7                         | 920            | 3,4     | 93      | 18,2                         | 920            | 1,9     | 93      |  |
| 34,5  | 81,2                          | 810            | 7,4     | 93      | 40,6                          | 900            | 4,1     | 93      | 26,1                         | 950            | 2,9     | 93      | 14,5                         | 950            | 1,6     | 93      |  |
| 38,7  | 72,3                          | 855            | 7,0     | 93      | 36,1                          | 950            | 3,9     | 93      | 23,2                         | 1050           | 2,7     | 93      | 12,9                         | 1050           | 1,5     | 93      |  |
| 43,7  | 64,1                          | 900            | 6,5     | 93      | 32,0                          | 1000           | 3,6     | 93      | 20,6                         | 1050           | 2,5     | 93      | 11,4                         | 1050           | 1,4     | 93      |  |
| 56,3  | 49,7                          | 990            | 5,5     | 93      | 24,9                          | 1100           | 3,1     | 93      | 16,0                         | 1200           | 2,2     | 93      | 8,9                          | 1200           | 1,2     | 93      |  |
| 63,9  | 43,8                          | 1080           | 5,3     | 93      | 21,9                          | 1200           | 3,0     | 93      | 14,1                         | 1300           | 2,1     | 93      | 7,8                          | 1300           | 1,1     | 93      |  |
| 74,0  | 37,8                          | 1080           | 4,6     | 93      | 18,9                          | 1200           | 2,6     | 93      | 12,2                         | 1300           | 1,8     | 93      | 6,8                          | 1300           | 1,0     | 93      |  |
| 84,9  | 33,0                          | 1080           | 4,0     | 93      | 16,5                          | 1200           | 2,2     | 93      | 10,6                         | 1300           | 1,6     | 93      | 5,9                          | 1300           | 0,86    | 93      |  |
| 98,0  | 28,6                          | 1080           | 3,5     | 93      | 14,3                          | 1200           | 1,9     | 93      | 9,2                          | 1300           | 1,4     | 93      | 5,1                          | 1300           | 0,75    | 93      |  |
| 113,5 | 24,7                          | 1080           | 3,0     | 93      | 12,3                          | 1200           | 1,7     | 93      | 7,9                          | 1300           | 1,2     | 93      | 4,4                          | 1300           | 0,64    | 93      |  |
| 136,8 | 20,5                          | 1080           | 2,5     | 93      | 10,2                          | 1200           | 1,4     | 93      | 6,6                          | 1300           | 0,97    | 93      | 3,7                          | 1300           | 0,54    | 93      |  |
| 160,0 | 17,5                          | 1080           | 2,1     | 93      | 8,7                           | 1200           | 1,2     | 93      | 5,6                          | 1300           | 0,83    | 93      | 3,1                          | 1300           | 0,46    | 93      |  |
| 184,6 | 15,2                          | 1080           | 1,8     | 93      | 7,6                           | 1200           | 1,0     | 93      | 4,9                          | 1300           | 0,72    | 93      | 2,7                          | 1300           | 0,40    | 93      |  |
| 204,1 | 13,7                          | 1080           | 1,7     | 93      | 6,9                           | 1200           | 0,93    | 93      | 4,4                          | 1300           | 0,65    | 93      | 2,4                          | 1300           | 0,36    | 93      |  |
| 214,0 | 13,1                          | 1080           | 1,6     | 93      | 6,5                           | 1200           | 0,88    | 93      | 4,2                          | 1300           | 0,62    | 93      | 2,3                          | 1300           | 0,34    | 93      |  |
| 234,0 | 12,0                          | 1080           | 1,5     | 93      | 6,0                           | 1200           | 0,81    | 93      | 3,8                          | 1300           | 0,57    | 93      | 2,1                          | 1300           | 0,31    | 93      |  |
| 270,0 | 10,4                          | 1080           | 1,3     | 93      | 5,2                           | 1200           | 0,70    | 93      | 3,3                          | 1300           | 0,49    | 93      | 1,9                          | 1300           | 0,27    | 93      |  |



|                      |  |
|----------------------|--|
| Pt <sub>N</sub> [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|                      | 11.0   |





PLR 95/3



| ir    | $n_1 = 2800 \text{ min}^{-1}$ |                |         |         | $n_1 = 1400 \text{ min}^{-1}$ |                |         |         | $n_1 = 900 \text{ min}^{-1}$ |                |         |         | $n_1 = 500 \text{ min}^{-1}$ |                |         |         | IEC  |
|-------|-------------------------------|----------------|---------|---------|-------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|--|
|       | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% |  |
| 23,6  | 118,4                         | 1260           | 16,8    | 93      | 59,2                          | 1400           | 9,3     | 93      | 38,1                         | 1524           | 6,5     | 93      | 21,2                         | 1524           | 3,6     | 93      | 160 B5<br>132 B5<br>112 B5<br>100 B5<br>90 B5<br>80 B5 |
| 27,4  | 102,2                         | 1350           | 15,5    | 93      | 51,1                          | 1500           | 8,6     | 93      | 32,9                         | 1633           | 6,0     | 93      | 18,3                         | 1633           | 3,4     | 93      |  |
| 32,9  | 85,1                          | 1440           | 13,8    | 93      | 42,5                          | 1600           | 7,7     | 93      | 27,3                         | 1742           | 5,4     | 93      | 15,2                         | 1742           | 3,0     | 93      |  |
| 40,5  | 69,1                          | 1530           | 11,9    | 93      | 34,6                          | 1700           | 6,6     | 93      | 22,2                         | 1851           | 4,6     | 93      | 12,3                         | 1851           | 2,6     | 93      |  |
| 46,9  | 59,7                          | 1620           | 10,9    | 93      | 29,8                          | 1800           | 6,0     | 93      | 19,2                         | 1960           | 4,2     | 93      | 10,7                         | 1960           | 2,4     | 93      |  |
| 54,7  | 51,2                          | 1800           | 10,4    | 93      | 25,6                          | 2000           | 5,8     | 93      | 16,4                         | 2178           | 4,0     | 93      | 9,1                          | 2178           | 2,2     | 93      |  |
| 65,4  | 42,8                          | 1890           | 9,1     | 93      | 21,4                          | 2100           | 5,1     | 93      | 13,8                         | 2287           | 3,5     | 93      | 7,7                          | 2287           | 2,0     | 93      |  |
| 74,2  | 37,7                          | 1935           | 8,2     | 93      | 18,9                          | 2150           | 4,6     | 93      | 12,1                         | 2341           | 3,2     | 93      | 6,7                          | 2341           | 1,8     | 93      |  |
| 86,0  | 32,5                          | 2000           | 7,3     | 93      | 16,3                          | 2200           | 4,0     | 93      | 10,5                         | 2200           | 2,8     | 93      | 5,8                          | 2200           | 1,4     | 93      |  |
| 98,4  | 28,4                          | 2000           | 6,3     | 93      | 14,2                          | 2200           | 3,5     | 93      | 9,1                          | 2200           | 2,5     | 93      | 5,1                          | 2200           | 1,3     | 93      |  |
| 116,0 | 24,1                          | 2000           | 5,4     | 93      | 12,1                          | 2200           | 3,0     | 93      | 7,8                          | 2200           | 2,1     | 93      | 4,3                          | 2200           | 1,1     | 93      |  |
| 134,4 | 20,8                          | 2000           | 4,9     | 93      | 10,4                          | 2300           | 2,7     | 93      | 6,7                          | 2300           | 1,9     | 93      | 3,7                          | 2300           | 0,96    | 93      |  |
| 158,9 | 17,6                          | 2100           | 4,3     | 93      | 8,8                           | 2400           | 2,4     | 93      | 5,7                          | 2400           | 1,7     | 93      | 3,1                          | 2400           | 0,85    | 93      |  |
| 187,1 | 15,0                          | 2100           | 3,6     | 93      | 7,5                           | 2400           | 2,0     | 93      | 4,8                          | 2400           | 1,4     | 93      | 2,7                          | 2400           | 0,72    | 93      |  |
| 199,5 | 14,0                          | 2100           | 3,4     | 93      | 7,0                           | 2400           | 1,9     | 93      | 4,5                          | 2400           | 1,3     | 93      | 2,5                          | 2400           | 0,68    | 93      |  |
| 221,3 | 12,7                          | 2100           | 3,1     | 93      | 6,3                           | 2400           | 1,7     | 93      | 4,1                          | 2400           | 1,2     | 93      | 2,3                          | 2400           | 0,61    | 93      |  |
| 243,2 | 11,5                          | 2100           | 2,8     | 93      | 5,8                           | 2400           | 1,6     | 93      | 3,7                          | 2400           | 1,1     | 93      | 2,1                          | 2400           | 0,56    | 93      |  |
| 266,2 | 10,5                          | 2100           | 2,6     | 93      | 5,3                           | 2400           | 1,4     | 93      | 3,4                          | 2400           | 1,0     | 93      | 1,9                          | 2400           | 0,51    | 93      |  |

|                      |  |
|----------------------|--|
| Pt <sub>N</sub> [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|                      | 16.0   |

N.B.  
Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni

N.B.  
I pesi riportati sono indicativi e possono variare in funzione della versione del riduttore.

NOTE.  
*Pay attention please to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (comp. par. A-1.5). For details please contact our*

NOTE.  
*Listed weights are for reference only and can vary according to the gearbox version.*

ПРИМЕЧАНИЕ.  
Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5).

ПРИМЕЧАНИЕ  
Указанный вес соответствует только исполнению с цилиндрических входным валом.



## PLR 105/3



| ir    | $n_1 = 2800 \text{ min}^{-1}$ |                |         |         | $n_1 = 1400 \text{ min}^{-1}$ |                |         |         | $n_1 = 900 \text{ min}^{-1}$ |                |         |         | $n_1 = 500 \text{ min}^{-1}$ |                |         |         | IEC  |
|-------|-------------------------------|----------------|---------|---------|-------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|--|
|       | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% |  |
| 20.6  | 136.2                         | 2250           | 34.1    | 94      | 68.1                          | 2500           | 19.0    | 94      | 43.8                         | 2722           | 13.3    | 94      | 24.3                         | 2722           | 7.4     | 94      | 160 B5<br>132 B5<br>112 B5<br>100 B5<br>90 B5<br>80 B5 |
| 22.5  | 124.4                         | 2295           | 31.8    | 94      | 62.2                          | 2550           | 17.7    | 94      | 40.0                         | 2777           | 12.4    | 94      | 22.2                         | 2777           | 6.9     | 94      |  |
| 23.9  | 117.1                         | 2295           | 29.9    | 94      | 58.6                          | 2550           | 16.6    | 94      | 37.7                         | 2777           | 11.6    | 94      | 20.9                         | 2777           | 6.5     | 94      |  |
| 28.6  | 97.8                          | 2340           | 25.5    | 94      | 48.9                          | 2600           | 14.2    | 94      | 31.4                         | 2831           | 9.9     | 94      | 17.5                         | 2831           | 5.5     | 94      |  |
| 31.3  | 89.4                          | 2385           | 23.7    | 94      | 44.7                          | 2650           | 13.2    | 94      | 28.7                         | 2886           | 9.2     | 94      | 16.0                         | 2886           | 5.1     | 94      |  |
| 35.2  | 79.5                          | 2385           | 21.1    | 94      | 39.7                          | 2650           | 11.7    | 94      | 25.5                         | 2886           | 8.2     | 94      | 14.2                         | 2886           | 4.6     | 94      |  |
| 38.5  | 72.6                          | 2520           | 20.4    | 94      | 36.3                          | 2800           | 11.3    | 94      | 23.3                         | 3049           | 7.9     | 94      | 13.0                         | 3049           | 4.4     | 94      |  |
| 44.9  | 62.3                          | 2520           | 17.5    | 94      | 31.2                          | 2800           | 9.7     | 94      | 20.0                         | 3049           | 6.8     | 94      | 11.1                         | 3049           | 3.8     | 94      |  |
| 50.7  | 55.2                          | 2000           | 15.5    | 94      | 27.6                          | 2800           | 8.6     | 94      | 17.7                         | 3049           | 6.0     | 94      | 9.9                          | 3049           | 3.3     | 94      |  |
| 55.0  | 50.9                          | 2000           | 14.8    | 94      | 25.5                          | 2900           | 8.2     | 94      | 16.4                         | 3158           | 5.8     | 94      | 9.1                          | 3158           | 3.2     | 94      |  |
| 62.7  | 44.6                          | 2000           | 13.0    | 94      | 22.3                          | 2900           | 7.2     | 94      | 14.3                         | 3158           | 5.0     | 94      | 8.0                          | 3158           | 2.8     | 94      |  |
| 70.7  | 39.6                          | 2000           | 11.5    | 94      | 19.8                          | 2900           | 6.4     | 94      | 12.7                         | 3158           | 4.5     | 94      | 7.1                          | 3158           | 2.49    | 94      |  |
| 79.8  | 35.1                          | 2100           | 10.5    | 94      | 17.5                          | 3000           | 5.9     | 94      | 11.3                         | 3267           | 4.1     | 94      | 6.3                          | 3267           | 2.28    | 94      |  |
| 87.4  | 32.0                          | 2100           | 10.0    | 94      | 16.0                          | 3100           | 5.5     | 94      | 10.3                         | 3376           | 3.9     | 94      | 5.7                          | 3376           | 2.15    | 94      |  |
| 90.6  | 30.9                          | 2100           | 9.9     | 94      | 15.5                          | 3200           | 5.5     | 94      | 9.9                          | 3484           | 3.9     | 94      | 5.5                          | 3484           | 2.14    | 94      |  |
| 100.4 | 27.9                          | 2100           | 9.2     | 94      | 13.9                          | 3300           | 5.1     | 94      | 9.0                          | 3593           | 3.6     | 94      | 5.0                          | 3593           | 1.99    | 94      |  |
| 110.5 | 25.3                          | 2100           | 8.4     | 94      | 12.7                          | 3300           | 4.7     | 94      | 8.1                          | 3593           | 3.3     | 94      | 4.5                          | 3593           | 1.81    | 94      |  |
| 126.1 | 22.2                          | 2100           | 7.6     | 94      | 11.1                          | 3400           | 4.2     | 94      | 7.1                          | 3702           | 2.9     | 94      | 4.0                          | 3702           | 1.64    | 94      |  |
| 139.9 | 20.0                          | 2101           | 6.8     | 94      | 10.0                          | 3400           | 3.8     | 94      | 6.4                          | 3702           | 2.7     | 94      | 3.6                          | 3702           | 1.47    | 94      |  |
| 153.9 | 18.2                          | 2102           | 6.3     | 94      | 9.1                           | 3450           | 3.5     | 94      | 5.8                          | 3757           | 2.4     | 94      | 3.2                          | 3757           | 1.36    | 94      |  |
| 169.2 | 16.6                          | 2103           | 5.8     | 94      | 8.3                           | 3500           | 3.2     | 94      | 5.3                          | 3811           | 2.3     | 94      | 3.0                          | 3811           | 1.25    | 94      |  |
| 185.2 | 15.1                          | 2104           | 5.3     | 94      | 7.6                           | 3500           | 2.9     | 94      | 4.9                          | 3811           | 2.1     | 94      | 2.7                          | 3811           | 1.15    | 94      |  |



|               |  |
|---------------|--|
| $P_{tN}$ [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|               | 22.0   |

N.B.  
Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni

NOTE.  
*Pay attention please to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (comp. par. A-1.5). For details please contact our*

ПРИМЕЧАНИЕ.  
Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5).

N.B.  
I pesi riportati sono indicativi e possono variare in funzione della versione del riduttore.

NOTE.  
*Listed weights are for reference only and can vary according to the gearbox version.*

ПРИМЕЧАНИЕ.  
Указанный вес соответствует только исполнению с цилиндрических входным валом.



PLR 115/3



| ir    | n <sub>1</sub> = 2800 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 1400 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 900 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 500 min <sup>-1</sup> |                       |         |         | IEC    |        |
|-------|---|-----------------------|---------|---------|---|-----------------------|---------|---------|--|-----------------------|---------|---------|--|-----------------------|---------|---------|--------|--------|
|       | n <sub>2</sub><br>min <sup>-1</sup>     | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>     | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% |        |        |
| 26.9  | 103.9                                   | 3780                  | 43.8    | 94      | 52.0                                    | 4200                  | 24.3    | 94      | 33.4                                   | 4573                  | 17.0    | 94      | 18.6                                   | 4573                  | 9.5     | 94      | 200 B5 |        |
| 32.1  | 87.2                                    | 3780                  | 36.7    | 94      | 43.6                                    | 4200                  | 20.4    | 94      | 28.0                                   | 4573                  | 14.3    | 94      | 15.6                                   | 4573                  | 7.9     | 94      |        | 180 B5 |
| 37.9  | 73.9                                    | 3960                  | 32.6    | 94      | 36.9                                    | 4400                  | 18.1    | 94      | 23.7                                   | 4791                  | 12.7    | 94      | 13.2                                   | 4791                  | 7.0     | 94      |        |        |
| 40.6  | 69.0                                    | 3960                  | 30.4    | 94      | 34.5                                    | 4400                  | 16.9    | 94      | 22.2                                   | 4791                  | 11.8    | 94      | 12.3                                   | 4791                  | 6.6     | 94      |        | 132 B5 |
| 45.5  | 61.5                                    | 4140                  | 28.4    | 94      | 30.7                                    | 4600                  | 15.8    | 94      | 19.8                                   | 5009                  | 11.0    | 94      | 11.0                                   | 5009                  | 6.1     | 94      |        |        |
| 49.7  | 56.3                                    | 4320                  | 27.1    | 94      | 28.2                                    | 4800                  | 15.1    | 94      | 18.1                                   | 5227                  | 10.5    | 94      | 10.1                                   | 5227                  | 5.9     | 94      |        | 112 B5 |
| 54.3  | 51.6                                    | 4320                  | 24.8    | 94      | 25.8                                    | 4800                  | 13.8    | 94      | 16.6                                   | 5227                  | 9.7     | 94      | 9.2                                    | 5227                  | 5.4     | 94      |        |        |
| 59.7  | 46.9                                    | 4320                  | 22.6    | 94      | 23.4                                    | 4800                  | 12.5    | 94      | 15.1                                   | 5227                  | 8.8     | 94      | 8.4                                    | 5227                  | 4.9     | 94      |        |        |
| 64.1  | 43.7                                    | 4320                  | 21.0    | 94      | 21.9                                    | 4800                  | 11.7    | 94      | 14.1                                   | 5227                  | 8.2     | 94      | 7.8                                    | 5227                  | 4.5     | 94      |        |        |
| 73.8  | 37.9                                    | 4320                  | 18.2    | 94      | 19.0                                    | 4800                  | 10.1    | 94      | 12.2                                   | 5227                  | 7.1     | 94      | 6.8                                    | 5227                  | 3.9     | 94      |        |        |
| 81.3  | 34.5                                    | 4410                  | 16.9    | 94      | 17.2                                    | 4900                  | 9.4     | 94      | 11.1                                   | 5336                  | 6.6     | 94      | 6.2                                    | 5336                  | 3.7     | 94      |        |        |
| 87.2  | 32.1                                    | 4410                  | 15.8    | 94      | 16.1                                    | 4900                  | 8.8     | 94      | 10.3                                   | 5336                  | 6.1     | 94      | 5.7                                    | 5336                  | 3.41    | 94      |        |        |
| 103.9 | 27.0                                    | 4410                  | 13.2    | 94      | 13.5                                    | 4900                  | 7.4     | 94      | 8.7                                    | 5336                  | 5.1     | 94      | 4.8                                    | 5336                  | 2.86    | 94      |        |        |
| 114.3 | 24.5                                    | 4500                  | 12.3    | 94      | 12.2                                    | 5000                  | 6.8     | 94      | 7.9                                    | 5444                  | 4.8     | 94      | 4.4                                    | 5444                  | 2.65    | 94      |        |        |
| 121.2 | 23.1                                    | 4500                  | 11.6    | 94      | 11.5                                    | 5000                  | 6.4     | 94      | 7.4                                    | 5444                  | 4.5     | 94      | 4.1                                    | 5444                  | 2.50    | 94      |        |        |
| 135.8 | 20.6                                    | 4500                  | 10.3    | 94      | 10.3                                    | 5000                  | 5.7     | 94      | 6.6                                    | 5444                  | 4.0     | 94      | 3.7                                    | 5444                  | 2.23    | 94      |        |        |
| 148.2 | 18.9                                    | 4500                  | 9.5     | 94      | 9.4                                     | 5000                  | 5.3     | 94      | 6.1                                    | 5444                  | 3.7     | 94      | 3.4                                    | 5444                  | 2.05    | 94      |        |        |
| 163.1 | 17.2                                    | 4500                  | 8.6     | 94      | 8.6                                     | 5000                  | 4.8     | 94      | 5.5                                    | 5444                  | 3.3     | 94      | 3.1                                    | 5444                  | 1.86    | 94      |        |        |
| 190.3 | 14.7                                    | 4500                  | 7.4     | 94      | 7.4                                     | 5000                  | 4.1     | 94      | 4.7                                    | 5444                  | 2.9     | 94      | 2.6                                    | 5444                  | 1.59    | 94      |        |        |
| 210.3 | 13.3                                    | 4500                  | 6.7     | 94      | 6.7                                     | 5000                  | 3.7     | 94      | 4.3                                    | 5444                  | 2.6     | 94      | 2.4                                    | 5444                  | 1.44    | 94      |        |        |
| 229.4 | 12.2                                    | 4500                  | 6.1     | 94      | 6.1                                     | 5000                  | 3.4     | 94      | 3.9                                    | 5444                  | 2.4     | 94      | 2.2                                    | 5444                  | 1.32    | 94      |        |        |
| 267.7 | 10.5                                    | 4500                  | 5.2     | 94      | 5.2                                     | 5000                  | 2.9     | 94      | 3.4                                    | 5444                  | 2.0     | 94      | 1.9                                    | 5444                  | 1.13    | 94      |        |        |
| 290.0 | 9.7                                     | 4500                  | 4.8     | 94      | 4.8                                     | 5000                  | 2.7     | 94      | 3.1                                    | 5444                  | 1.9     | 94      | 1.7                                    | 5444                  | 1.05    | 94      |        |        |

|                      |  |
|----------------------|--|
| Pt <sub>N</sub> [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|                      | 26.0   |

N.B.  
Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni

NOTE.  
Pay attention please to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (comp. par. A-1.5). For details please contact our

ПРИМЕЧАНИЕ.  
Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5).

N.B.  
I pesi riportati sono indicativi e possono variare in funzione della versione del riduttore.

NOTE.  
Listed weights are for reference only and can vary according to the gearbox version.

ПРИМЕЧАНИЕ.  
Указанный вес соответствует только исполнению с цилиндрических входным валом.



## PLR 125/3



| ir    | $n_1 = 2800 \text{ min}^{-1}$ |                |         |         | $n_1 = 1400 \text{ min}^{-1}$ |                |         |         | $n_1 = 900 \text{ min}^{-1}$ |                |         |         | $n_1 = 500 \text{ min}^{-1}$ |                |         |         | IEC    |
|-------|-------------------------------|----------------|---------|---------|-------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|------------------------------|----------------|---------|---------|--------|
|       | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>    | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% | $n_2$<br>min <sup>-1</sup>   | $T_{2M}$<br>Nm | P<br>kW | RD<br>% |        |
| 22.4  | 125.0                         | 6210           | 86.5    | 94      | 62.5                          | 6900           | 48.0    | 94      | 40.2                         | 7513           | 33.6    | 94      | 22.3                         | 7513           | 18.7    | 94      | 225 B5 |
| 23.9  | 117.0                         | 6300           | 82.1    | 94      | 58.5                          | 7000           | 45.6    | 94      | 37.6                         | 7622           | 31.9    | 94      | 20.9                         | 7622           | 17.7    | 94      |        |
| 27.8  | 100.8                         | 6480           | 72.8    | 94      | 50.4                          | 7200           | 40.4    | 94      | 32.4                         | 7840           | 28.3    | 94      | 18.0                         | 7840           | 15.7    | 94      |        |
| 30.4  | 92.2                          | 6750           | 69.3    | 94      | 46.1                          | 7500           | 38.5    | 94      | 29.6                         | 8167           | 27.0    | 94      | 16.5                         | 8167           | 15.0    | 94      |        |
| 35.3  | 79.2                          | 6750           | 59.6    | 94      | 39.6                          | 7500           | 33.1    | 94      | 25.5                         | 8167           | 23.2    | 94      | 14.1                         | 8167           | 12.9    | 94      |        |
| 40.2  | 69.6                          | 6750           | 52.3    | 94      | 34.8                          | 7500           | 29.1    | 94      | 22.4                         | 8167           | 20.4    | 94      | 12.4                         | 8167           | 11.3    | 94      |        |
| 43.8  | 63.9                          | 6750           | 48.1    | 94      | 32.0                          | 7500           | 26.7    | 94      | 20.5                         | 8167           | 18.7    | 94      | 11.4                         | 8167           | 10.4    | 94      |        |
| 51.3  | 54.6                          | 6750           | 41.0    | 94      | 27.3                          | 7500           | 22.8    | 94      | 17.5                         | 8167           | 16.0    | 94      | 9.7                          | 8167           | 8.9     | 94      |        |
| 57.2  | 48.9                          | 6750           | 36.8    | 94      | 24.5                          | 7500           | 20.4    | 94      | 15.7                         | 8167           | 14.3    | 94      | 8.7                          | 8167           | 7.9     | 94      |        |
| 63.5  | 44.1                          | 6750           | 33.1    | 94      | 22.0                          | 7500           | 18.4    | 94      | 14.2                         | 8167           | 12.9    | 94      | 7.9                          | 8167           | 7.2     | 94      |        |
| 69.2  | 40.5                          | 6750           | 30.4    | 94      | 20.2                          | 7500           | 16.9    | 94      | 13.0                         | 8167           | 11.8    | 94      | 7.2                          | 8167           | 6.6     | 94      |        |
| 75.7  | 37.0                          | 6750           | 27.8    | 94      | 18.5                          | 7500           | 15.5    | 94      | 11.9                         | 8167           | 10.8    | 94      | 6.6                          | 8167           | 6.01    | 94      |        |
| 81.0  | 34.5                          | 6750           | 26.0    | 94      | 17.3                          | 7500           | 14.4    | 94      | 11.1                         | 8167           | 10.1    | 94      | 6.2                          | 8167           | 5.61    | 94      |        |
| 88.3  | 31.7                          | 6750           | 23.9    | 94      | 15.9                          | 7500           | 13.3    | 94      | 10.2                         | 8167           | 9.3     | 94      | 5.7                          | 8167           | 5.15    | 94      |        |
| 97.6  | 28.7                          | 6750           | 21.6    | 94      | 14.4                          | 7500           | 12.0    | 94      | 9.2                          | 8167           | 8.4     | 94      | 5.1                          | 8167           | 4.66    | 94      |        |
| 106.2 | 26.4                          | 6750           | 19.8    | 94      | 13.2                          | 7500           | 11.0    | 94      | 8.5                          | 8167           | 7.7     | 94      | 4.7                          | 8167           | 4.28    | 94      |        |
| 116.3 | 24.1                          | 6750           | 18.1    | 94      | 12.0                          | 7500           | 10.1    | 94      | 7.7                          | 8167           | 7.0     | 94      | 4.3                          | 8167           | 3.91    | 94      |        |
| 127.9 | 21.9                          | 6750           | 16.5    | 94      | 10.9                          | 7500           | 9.1     | 94      | 7.0                          | 8167           | 6.4     | 94      | 3.9                          | 8167           | 3.56    | 94      |        |
| 141.7 | 19.8                          | 6750           | 14.9    | 94      | 9.9                           | 7500           | 8.3     | 94      | 6.4                          | 8167           | 5.8     | 94      | 3.5                          | 8167           | 3.21    | 94      |        |
| 155.1 | 18.1                          | 6750           | 13.6    | 94      | 9.0                           | 7500           | 7.5     | 94      | 5.8                          | 8167           | 5.3     | 94      | 3.2                          | 8167           | 2.93    | 94      |        |
| 170.7 | 16.4                          | 6750           | 12.3    | 94      | 8.2                           | 7500           | 6.9     | 94      | 5.3                          | 8167           | 4.8     | 94      | 2.9                          | 8167           | 2.67    | 94      |        |
| 189.1 | 14.8                          | 6750           | 11.1    | 94      | 7.4                           | 7500           | 6.2     | 94      | 4.8                          | 8167           | 4.3     | 94      | 2.6                          | 8167           | 2.41    | 94      |        |



|               |  |
|---------------|--|
| $P_{tN}$ [kW] | tutti i rapporti<br>all ratios<br>все передачи |
|               | 33.0   |

N.B.  
Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni

NOTE.  
*Pay attention please to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (comp. par. A-1.5). For details please contact our*

ПРИМЕЧАНИЕ.  
Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5).

N.B.  
I pesi riportati sono indicativi e possono variare in funzione della versione del riduttore.

NOTE.  
*Listed weights are for reference only and can vary according to the gearbox version.*

ПРИМЕЧАНИЕ.  
Указанный вес соответствует только исполнению с цилиндрических входным валом.



PLR 135/3



| ir    | n <sub>1</sub> = 2800 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 1400 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 900 min <sup>-1</sup> |                       |         |         | n <sub>1</sub> = 500 min <sup>-1</sup> |                       |         |         | IEC    |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |
|-------|---|-----------------------|---------|---------|---|-----------------------|---------|---------|--|-----------------------|---------|---------|--|-----------------------|---------|---------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
|       | n <sub>2</sub><br>min <sup>-1</sup>     | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>     | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% | n <sub>2</sub><br>min <sup>-1</sup>    | T <sub>2M</sub><br>Nm | P<br>kW | RD<br>% |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |
| 19,1  | 146,8                                   | 8100                  | 132,4   | 94      | 73,4                                    | 9000                  | 73,6    | 94      | 47,2                                   | 9800                  | 51,5    | 94      | 26,2                                   | 9800                  | 28,6    | 94      | 250 B5 |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |
| 21,8  | 128,7                                   | 8550                  | 122,5   | 94      | 64,3                                    | 9500                  | 68,1    | 94      | 41,4                                   | 10344                 | 47,7    | 94      | 23,0                                   | 10344                 | 26,5    | 94      |        | 225 B5 |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |
| 25,9  | 108,3                                   | 8820                  | 106,4   | 94      | 54,1                                    | 9800                  | 59,1    | 94      | 34,8                                   | 10671                 | 41,4    | 94      | 19,3                                   | 10671                 | 23,0    | 94      |        |        | 200 B5 |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |
| 29,5  | 94,9                                    | 9000                  | 95,2    | 94      | 47,5                                    | 10000                 | 52,9    | 94      | 30,5                                   | 10889                 | 37,0    | 94      | 16,9                                   | 10889                 | 20,6    | 94      |        |        |        | 180 B5 |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |
| 32,1  | 87,2                                    | 9450                  | 91,7    | 94      | 43,6                                    | 10500                 | 51,0    | 94      | 28,0                                   | 11433                 | 35,7    | 94      | 15,6                                   | 11433                 | 19,8    | 94      |        |        |        |        | 160 B5 |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |
| 38,7  | 72,4                                    | 9000                  | 72,6    | 94      | 36,2                                    | 10000                 | 40,3    | 94      | 23,3                                   | 10889                 | 28,2    | 94      | 12,9                                   | 10889                 | 15,7    | 94      |        |        |        |        |        | 132 B5 |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |
| 42,8  | 65,3                                    | 9450                  | 68,8    | 94      | 32,7                                    | 10500                 | 38,2    | 94      | 21,0                                   | 11433                 | 26,8    | 94      | 11,7                                   | 11433                 | 14,9    | 94      |        |        |        |        |        |        | 132 B5 |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |
| 46,7  | 60,0                                    | 9450                  | 63,2    | 94      | 30,0                                    | 10500                 | 35,1    | 94      | 19,3                                   | 11433                 | 24,6    | 94      | 10,7                                   | 11433                 | 13,6    | 94      |        |        |        |        |        |        |        | 132 B5 |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |
| 50,7  | 55,3                                    | 9450                  | 58,2    | 94      | 27,6                                    | 10500                 | 32,3    | 94      | 17,8                                   | 11433                 | 22,6    | 94      | 9,9                                    | 11433                 | 12,6    | 94      |        |        |        |        |        |        |        |        | 132 B5 |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |
| 57,8  | 48,4                                    | 9450                  | 51,0    | 94      | 24,2                                    | 10500                 | 28,3    | 94      | 15,6                                   | 11433                 | 19,8    | 94      | 8,6                                    | 11433                 | 11,0    | 94      |        |        |        |        |        |        |        |        |        | 132 B5 |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |
| 65,1  | 43,0                                    | 9450                  | 45,3    | 94      | 21,5                                    | 10500                 | 25,1    | 94      | 13,8                                   | 11433                 | 17,6    | 94      | 7,7                                    | 11433                 | 9,8     | 94      |        |        |        |        |        |        |        |        |        |        | 132 B5 |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |
| 77,6  | 36,1                                    | 9450                  | 38,0    | 94      | 18,0                                    | 10500                 | 21,1    | 94      | 11,6                                   | 11433                 | 14,8    | 94      | 6,4                                    | 11433                 | 8,21    | 94      |        |        |        |        |        |        |        |        |        |        |        | 132 B5 |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |
| 84,0  | 33,3                                    | 9450                  | 35,1    | 94      | 16,7                                    | 10500                 | 19,5    | 94      | 10,7                                   | 11433                 | 13,7    | 94      | 6,0                                    | 11433                 | 7,58    | 94      |        |        |        |        |        |        |        |        |        |        |        |        | 132 B5 |        |        |        |        |        |        |        |        |        |        |        |        |        |        |
| 91,4  | 30,6                                    | 9450                  | 32,2    | 94      | 15,3                                    | 10500                 | 17,9    | 94      | 9,8                                    | 11433                 | 12,5    | 94      | 5,5                                    | 11433                 | 6,96    | 94      |        |        |        |        |        |        |        |        |        |        |        |        |        | 132 B5 |        |        |        |        |        |        |        |        |        |        |        |        |        |
| 100,1 | 28,0                                    | 9450                  | 29,5    | 94      | 14,0                                    | 10500                 | 16,4    | 94      | 9,0                                    | 11433                 | 11,5    | 94      | 5,0                                    | 11433                 | 6,36    | 94      |        |        |        |        |        |        |        |        |        |        |        |        |        |        | 132 B5 |        |        |        |        |        |        |        |        |        |        |        |        |
| 110,1 | 25,4                                    | 9450                  | 26,8    | 94      | 12,7                                    | 10500                 | 14,9    | 94      | 8,2                                    | 11433                 | 10,4    | 94      | 4,5                                    | 11433                 | 5,78    | 94      |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        | 132 B5 |        |        |        |        |        |        |        |        |        |        |        |
| 121,8 | 23,0                                    | 9450                  | 24,2    | 94      | 11,5                                    | 10500                 | 13,4    | 94      | 7,4                                    | 11433                 | 9,4     | 94      | 4,1                                    | 11433                 | 5,23    | 94      |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        | 132 B5 |        |        |        |        |        |        |        |        |        |        |
| 134,1 | 20,9                                    | 9450                  | 22,0    | 94      | 10,4                                    | 10500                 | 12,2    | 94      | 6,7                                    | 11433                 | 8,5     | 94      | 3,7                                    | 11433                 | 4,75    | 94      |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        | 132 B5 |        |        |        |        |        |        |        |        |        |
| 140,1 | 20,0                                    | 9450                  | 21,0    | 94      | 10,0                                    | 10500                 | 11,7    | 94      | 6,4                                    | 11433                 | 8,2     | 94      | 3,6                                    | 11433                 | 4,55    | 94      |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        | 132 B5 |        |        |        |        |        |        |        |        |
| 153,3 | 18,3                                    | 9450                  | 19,2    | 94      | 9,1                                     | 10500                 | 10,7    | 94      | 5,9                                    | 11433                 | 7,5     | 94      | 3,3                                    | 11433                 | 4,15    | 94      |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        | 132 B5 |        |        |        |        |        |        |        |
| 168,7 | 16,6                                    | 9450                  | 17,5    | 94      | 8,3                                     | 10500                 | 9,7     | 94      | 5,3                                    | 11433                 | 6,8     | 94      | 3,0                                    | 11433                 | 3,78    | 94      |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        | 132 B5 |        |        |        |        |        |        |
| 183,7 | 15,2                                    | 9450                  | 16,0    | 94      | 7,6                                     | 10500                 | 8,9     | 94      | 4,9                                    | 11433                 | 6,2     | 94      | 2,7                                    | 11433                 | 3,47    | 94      |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        | 132 B5 |        |        |        |        |        |
| 201,0 | 13,9                                    | 9450                  | 14,7    | 94      | 7,0                                     | 10500                 | 8,1     | 94      | 4,5                                    | 11433                 | 5,7     | 94      | 2,5                                    | 11433                 | 3,17    | 94      |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        | 132 B5 |        |        |        |        |
| 221,2 | 12,7                                    | 9450                  | 13,3    | 94      | 6,3                                     | 10500                 | 7,4     | 94      | 4,1                                    | 11433                 | 5,2     | 94      | 2,3                                    | 11433                 | 2,88    | 94      |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        | 132 B5 |        |        |        |
| 245,1 | 11,4                                    | 9450                  | 12,0    | 94      | 5,7                                     | 10500                 | 6,7     | 94      | 3,7                                    | 11433                 | 4,7     | 94      | 2,0                                    | 11433                 | 2,60    | 94      |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        | 132 B5 |        |        |
|       |   |                       |         |         |   |                       |         |         |  |                       |         |         |  |                       |         |         |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        | 132 B5 |        |
|       |   |                       |         |         |   |                       |         |         |  |                       |         |         |  |                       |         |         |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        | 132 B5 |
|       |   |                       |         |         |   |                       |         |         |  |                       |         |         |  |                       |         |         |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |

|                      |  |
|----------------------|--|
| Pt <sub>N</sub> [kW] | tutti i rapporti<br>all ratios<br>Все передачи |
|                      | 40.0   |

N.B.  
Per i riduttori evidenziati dal doppio bordo nella colonna delle potenze è necessario verificare lo scambio termico del riduttore (come indicato nel par. A-1.5). Per maggiori informazioni

NOTE.  
Pay attention please to the frame around the input power value: for this gearboxes it's important to check the thermal capacity (comp. par. A-1.5). For details please contact our

ПРИМЕЧАНИЕ.  
Обратите внимание на характеристики редукторов обведенных рамкой. Для этих редукторов необходимо провести проверку термической мощности (A-1.5).

N.B.  
I pesi riportati sono indicativi e possono variare in funzione della versione del riduttore.

NOTE.  
Listed weights are for reference only and can vary according to the gearbox version.

ПРИМЕЧАНИЕ.  
Указанный вес соответствует только исполнению с цилиндрических входным валом.



Nella tab. 1.4 sono riportate le grandezze motore accoppiabili (IEC) unitamente alle dimensioni albero/flangia motore standard.

In table 1.4 the possible shaft/flange dimensions IEC standard are listed.

В таблице 4.5 приведены все возможные комбинации вал/фланец по IEC стандарту.

Tab. 1.4

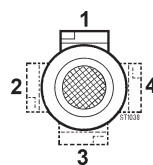
**Possibili accoppiamenti con motori IEC - Possible couplings with IEC motors - Возможные соединения с IEC мотором**

|          | IEC                | ir (Tutti / All / Все )             |   |
|----------|--------------------|-------------------------------------|---|
| PLR 25/3 | 80                 | 19/200 (B5) - 19/120 (B14)          | 19/160 - 19/140 - 19/105 • - 19/90 •      |
|          | 71                 | 14/160 (B5) - 14/105 (B14)          | 14/140 - 14/120 - 14/90 •                 |
|          | 63                 | 11/140 (B5) - 11/90 • (B14)         | 11/160 - 11/120 - 11/105                  |
| PLR25/4  | 63                 | 11/140 (B5) - 11/90 (B14)           | 11/120 - 11/80 •                          |
|          | 56                 | 9/120 (B5) - 9/80 • (B14)           | 9/140 - 9/90                              |
| PLR 45/3 | 112 <sup>(1)</sup> | 28/250 (B5) - 28/160 (B14)          | 28/140                                    |
|          | 100 <sup>(1)</sup> | 28/250 (B5) - 28/160 (B14)          | 28/140                                    |
|          | 90                 | 24/200 (B5) - 24/140 (B14)          | - 24/250 - 24/160 - 24/120                |
|          | 80                 | 19/200 (B5) - 19/120 (B14)          | - 19/160 - 19/140 - 19/105 •              |
|          | 71                 | 14/160 (B5) - 14/105 • (B14)        | - 14/200 - 14/140 - 14/120                |
| PLR 45/4 | 80                 | 19/200 (B5)                         |   |
|          | 71                 | 14/160 (B5)                         |   |
| PLR 65   | 112                | 28/250 • (B5) - 28/160 • (B14)      |   |
|          | 100                | 28/250 • (B5) - 28/160 • (B14)      |   |
|          | 90                 | 24/200 • (B5) - 24/140 • (B14)      | 24/160 • - 24/120 •                       |
|          | 80                 | 19/200 • (B5) - 19/120 • (B14)      | 19/160 • - 19/140 •                       |
|          | 71                 | 14/160 • (B5)                       | 14/200 • - 14/140 • - 14/120 •            |
|          | 63                 | 11/140 • (B5)                       |   |
| PLR 85   | 132                | 38/300 • (B5) - 38/200 • (B14)      | 38/250 •                                  |
|          | 112                | 28/250 • (B5) - 28/160 • (B14)      | 28/200 • - 28/300 •                       |
|          | 100                | 28/250 • (B5) - 28/160 • (B14)      | 28/200 • - 28/300 •                       |
|          | 90                 | 24/200 • (B5) - 24/140 • (B14)      | 24/300 • - 24/250 • - 24/160 • - 24/120 • |
|          | 80                 | 19/200 • (B5) - 19/120 • (B14)      | 19/160 • - 19/140 •                       |
|          | 71                 | 14/160 • (B5)                       |   |
| PLR 95   | 160                | 42/350 • (B5) - 42/300 • - 42/250 • |   |
|          | 132                | 38/300 • (B5) - 38/350 • - 38/250 • |   |
|          | 112                | 28/250 • (B5) - 28/350 • - 28/300 • |   |
|          | 100                | 28/250 • (B5) - 28/350 • - 28/300 • |   |
|          | 90                 | 24/200 • (B5)                       |   |
|          | 80                 | 19/200 • (B5)                       |   |

|         | IEC  | ir (Tutti / All / Все )             |          |
|---------|------|-------------------------------------|----------|
| PLR 105 | 160  | 42/350 • (B5) - 42/300 • - 42/250 • |          |
|         | 132  | 38/300 • (B5) - 38/350 • - 38/250 • |          |
|         | 112  | 28/250 • (B5) - 28/350 • - 28/300 • |          |
|         | 100  | 28/250 • (B5) - 28/350 • - 28/300 • |          |
|         | 90   | 24/200 • (B5)                       |          |
|         | 80   | 19/200 • (B5)                       |          |
| PLR 115 | 200' | 55/400 (B5)                         |          |
|         | 180' | 48/350 (B5)                         |          |
|         | 160' | 42/350 (B5)                         |          |
|         | 132  | 38/300 (B5) - 38/200 (B14)          | - 38/250 |
|         | 112  | 28/250 (B5) - 28/200 - 28/300       |          |
|         | 100  | 28/250 (B5) - 28/200 - 28/300       |          |
| PLR 125 | 225" | 60/450 (B5)                         |          |
|         | 200" | 55/400 (B5) - 55/450                |          |
|         | 180" | 48/350 (B5) - 48/450 - 48/400       |          |
|         | 160" | 42/350 (B5) - 42/450 - 42/400       |          |
|         | 132  | 38/300 (B5) - 38/200 (B14)          | - 38/250 |
|         | 112  | 28/250 (B5) - 28/200 - 28/300       |          |
| PLR 135 | 100  | 28/250 (B5) - 28/200 - 28/300       |          |
|         | 250* | 65/550 (B5)                         |          |
|         | 225* | 60/450 (B5)                         |          |
|         | 200* | 55/400 (B5)                         |          |
|         | 180* | 48/350 (B5)                         |          |
|         | 160* | 42/350 (B5)                         |          |
|         | 132* | 38/300 (B5)                         |          |

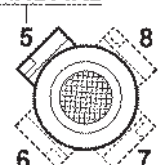
**PLR  
(25-45-115-125-135)**

1- STANDARD



**PLR  
(65-85-95-105)**

STANDARD



Posizione morsetti

Terminal board position - Положение клеммной коробки

<sup>(1)</sup> **ATTENZIONE!**

(Vedere Paragrafo 1.10).

<sup>(1)</sup> **WARNING!**

(Look at chapter 1.10).

<sup>(1)</sup> **ВНИМАНИЕ!**

(Смотри параграф 1.10).

\* Tutti i PAM sono forniti con giunto ROTEX. Per i PAM segnati da asterisco vedere le prescrizioni (per prescrizioni di montaggio vedere sezione A paragrafo "Installazione")

\* All PAM configurations supplied with ROTEX coupling. Where PAM configuration is marked with an asterisk, see directions (for mounting directions, see section A, paragraph "Installation")

\* Все редукторы укомплектованы муфтой ROTEX (смотри указания по монтажу глава А, пункт "Установка")

Legenda:

11/140 (B5)      11/120

11/140 : combinazioni albero/flangia standard (B5) : forma costruttiva motore IEC  
11/120 : combinazioni albero/flangia a richiesta

N.B.

La configurazione standard della flangia attacco motore prevede 4 fori a 45° (esempio x: vedi par 2.3).

Per le flange contrassegnate con il simbolo (•) i fori per il fissaggio al motore sono disposti in croce (esempio +). Pertanto è opportuno valutare l'ingombro della morsettiere del motore che verrà installato in quanto essa verrà a trovarsi orientata a 45° rispetto agli assi. Per la scelta della posizione della morsettiere rispetto agli assi fare riferimento allo schema seguente (in cui la posizione 5 è quella standard):

Key:

11/140 (B5)      11/120

11/140 : standard shaft/flange combination (B5) : IEC motor constructive shape  
11/120 : shaft/flange combinations upon request

Note.

The standard configuration for the 4 holes is 45° to the axes (like an x: see par 2.3).

For the B14 flanges marked with (•) the holes to fit the motor are on the axes (like a +). Therefore we suggest to check the dimensions of the terminal board of the motor as it will be at 45° to the axes. Please choose the terminal board position referring to the following sketch (in which n° 5 is the standard position):

Обозначения:

11/140 (B5)      11/120

11/140 : Стандартная комбинация вал/фланец (B5) : Конструктивное исполнение мотора  
11/120 : Доступная комбинация вал/фланец

ПРИМЕЧАНИЕ.

Стандартное расположение 4- отверстий, расположенных под углом 45°(см.пример в разделе 2.3).

Для фланцев B14, отмеченных (•) посадочные отверстия двигателя находятся под углом 45°. Поэтому необходимо проверить расположение клеммной коробки (в этом случае 5 - стандартное положение):





1.7 Prestazioni motoriduttori PLR

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|----------------------------|----|----------|-----|---------|--|
|----------------------------|----|----------|-----|---------|--|

|                |                              |       |
|----------------|------------------------------|-------|
| <b>0.09 kW</b> | $n_1 = 860 \text{ min}^{-1}$ | 63B 6 |
|----------------|------------------------------|-------|

|      |      |    |     |             |       |
|------|------|----|-----|-------------|-------|
| 50.0 | 17.2 | 16 | 6.9 | <b>25/4</b> | 63B 6 |
| 42.2 | 20.4 | 19 | 5.8 | <b>25/4</b> | 63B 6 |
| 36.1 | 23.8 | 22 | 5.0 | <b>25/4</b> | 63B 6 |
| 31.4 | 27.4 | 25 | 4.3 | <b>25/4</b> | 63B 6 |
| 26.9 | 32   | 30 | 3.7 | <b>25/4</b> | 63B 6 |
| 23.3 | 36.9 | 34 | 3.2 | <b>25/4</b> | 63B 6 |
| 20.2 | 42.6 | 40 | 2.8 | <b>25/4</b> | 63B 6 |
| 15.7 | 54.8 | 51 | 2.2 | <b>25/4</b> | 63B 6 |
| 13.3 | 64.6 | 60 | 1.8 | <b>25/4</b> | 63B 6 |

|                |   |                |
|----------------|---|----------------|
| <b>0.13 kW</b> | $n_1 = 1360 \text{ min}^{-1}$<br>$n_1 = 860 \text{ min}^{-1}$ | 63A 4<br>63C 6 |
|----------------|---|----------------|

|      |       |     |      |             |       |
|------|-------|-----|------|-------------|-------|
| 79.1 | 17.2  | 15  | 6.8  | <b>25/4</b> | 63A 4 |
| 66.7 | 20.4  | 17  | 5.8  | <b>25/4</b> | 63A 4 |
| 57.1 | 23.8  | 20  | 4.9  | <b>25/4</b> | 63A 4 |
| 49.6 | 27.4  | 23  | 4.3  | <b>25/4</b> | 63A 4 |
| 42.5 | 32    | 27  | 3.7  | <b>25/4</b> | 63A 4 |
| 36.9 | 36.9  | 31  | 3.2  | <b>25/4</b> | 63A 4 |
| 31.9 | 42.6  | 36  | 2.8  | <b>25/4</b> | 63A 4 |
| 24.8 | 54.8  | 47  | 2.1  | <b>25/4</b> | 63A 4 |
| 21.1 | 64.6  | 55  | 1.8  | <b>25/4</b> | 63A 4 |
| 18.0 | 75.5  | 64  | 1.6  | <b>25/4</b> | 63A 4 |
| 15.6 | 87    | 74  | 1.4  | <b>25/4</b> | 63A 4 |
| 13.4 | 101.6 | 86  | 1.2  | <b>25/4</b> | 63A 4 |
| 11.6 | 117.3 | 100 | 1.0  | <b>25/4</b> | 63A 4 |
| 10.1 | 135.3 | 115 | 0.87 | <b>25/4</b> | 63A 4 |
| 9.8  | 138.8 | 118 | 5.1  | <b>65/3</b> | 63A 4 |
| 8.9  | 152.8 | 130 | 4.6  | <b>65/3</b> | 63A 4 |
| 7.8  | 175.4 | 149 | 4.0  | <b>65/3</b> | 63A 4 |
| 6.9  | 197.9 | 168 | 3.6  | <b>65/3</b> | 63A 4 |
| 11.4 | 75.5  | 101 | 1.1  | <b>25/4</b> | 63C 6 |
| 9.9  | 87    | 117 | 0.94 | <b>25/4</b> | 63C 6 |
| 8.5  | 101.6 | 136 | 0.81 | <b>25/4</b> | 63C 6 |
| 6.2  | 138.8 | 186 | 3.5  | <b>65/3</b> | 63C 6 |
| 5.6  | 152.8 | 205 | 3.2  | <b>65/3</b> | 63C 6 |
| 4.9  | 175.4 | 235 | 2.8  | <b>65/3</b> | 63C 6 |
| 4.3  | 197.9 | 266 | 2.4  | <b>65/3</b> | 63C 6 |

|                |   |                |
|----------------|---|----------------|
| <b>0.18 kW</b> | $n_1 = 1370 \text{ min}^{-1}$<br>$n_1 = 870 \text{ min}^{-1}$ | 63B 4<br>71A 6 |
|----------------|---|----------------|

|      |       |     |      |             |       |
|------|-------|-----|------|-------------|-------|
| 79.7 | 17.2  | 20  | 5.0  | <b>25/4</b> | 63B 4 |
| 67.2 | 20.4  | 24  | 4.2  | <b>25/4</b> | 63B 4 |
| 57.6 | 23.8  | 28  | 3.6  | <b>25/4</b> | 63B 4 |
| 50.0 | 27.4  | 32  | 3.1  | <b>25/4</b> | 63B 4 |
| 42.8 | 32    | 37  | 2.7  | <b>25/4</b> | 63B 4 |
| 37.1 | 36.9  | 43  | 2.3  | <b>25/4</b> | 63B 4 |
| 32.2 | 42.6  | 50  | 2.0  | <b>25/4</b> | 63B 4 |
| 25.0 | 54.8  | 64  | 1.6  | <b>25/4</b> | 63B 4 |
| 21.2 | 64.6  | 75  | 1.3  | <b>25/4</b> | 63B 4 |
| 18.1 | 75.5  | 88  | 1.1  | <b>25/4</b> | 63B 4 |
| 15.7 | 87    | 102 | 0.99 | <b>25/4</b> | 63B 4 |
| 13.5 | 101.6 | 119 | 0.84 | <b>25/4</b> | 63B 4 |
| 9.0  | 152.8 | 178 | 3.4  | <b>65/3</b> | 63B 4 |
| 7.8  | 175.4 | 205 | 2.9  | <b>65/3</b> | 63B 4 |
| 6.9  | 197.9 | 231 | 2.6  | <b>65/3</b> | 63B 4 |
| 6.6  | 132.7 | 244 | 1.1  | <b>45/3</b> | 71A 6 |
| 6.3  | 138.8 | 255 | 2.5  | <b>65/3</b> | 71A 6 |
| 5.7  | 152.8 | 281 | 2.3  | <b>65/3</b> | 71A 6 |
| 5.7  | 152.9 | 281 | 0.96 | <b>45/3</b> | 71A 6 |
| 5.0  | 175.4 | 322 | 2.0  | <b>65/3</b> | 71A 6 |
| 4.4  | 197.9 | 364 | 1.8  | <b>65/3</b> | 71A 6 |
| 4.3  | 204.1 | 375 | 3.5  | <b>85/3</b> | 71A 6 |
| 4.1  | 214   | 393 | 3.3  | <b>85/3</b> | 71A 6 |
| 3.7  | 234   | 430 | 3.0  | <b>85/3</b> | 71A 6 |
| 3.2  | 270   | 496 | 2.6  | <b>85/3</b> | 71A 6 |

1.7 Gearmotors performances

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|----------------------------|----|----------|-----|---------|--|
|----------------------------|----|----------|-----|---------|--|

|                |                               |       |
|----------------|-------------------------------|-------|
| <b>0.22 kW</b> | $n_1 = 1400 \text{ min}^{-1}$ | 63C 4 |
|----------------|-------------------------------|-------|

|      |       |     |      |             |       |
|------|-------|-----|------|-------------|-------|
| 81.4 | 17.2  | 24  | 4.2  | <b>25/4</b> | 63C 4 |
| 68.6 | 20.4  | 28  | 3.5  | <b>25/4</b> | 63C 4 |
| 58.8 | 23.8  | 33  | 3.0  | <b>25/4</b> | 63C 4 |
| 51.1 | 27.4  | 38  | 2.6  | <b>25/4</b> | 63C 4 |
| 43.8 | 32    | 45  | 2.2  | <b>25/4</b> | 63C 4 |
| 37.9 | 36.9  | 52  | 1.9  | <b>25/4</b> | 63C 4 |
| 32.9 | 42.6  | 59  | 1.7  | <b>25/4</b> | 63C 4 |
| 25.5 | 54.8  | 76  | 1.3  | <b>25/4</b> | 63C 4 |
| 21.7 | 64.6  | 90  | 1.1  | <b>25/4</b> | 63C 4 |
| 18.5 | 75.5  | 105 | 0.95 | <b>25/4</b> | 63C 4 |
| 16.1 | 87    | 121 | 0.82 | <b>25/4</b> | 63C 4 |
| 14.1 | 99    | 138 | 4.3  | <b>65/3</b> | 63C 4 |
| 12.0 | 116.2 | 162 | 3.7  | <b>65/3</b> | 63C 4 |
| 10.1 | 138.8 | 194 | 3.1  | <b>65/3</b> | 63C 4 |
| 9.2  | 152.8 | 213 | 2.8  | <b>65/3</b> | 63C 4 |
| 8.0  | 175.4 | 245 | 2.5  | <b>65/3</b> | 63C 4 |
| 7.1  | 197.9 | 276 | 2.2  | <b>65/3</b> | 63C 4 |

|                |   |                |
|----------------|---|----------------|
| <b>0.25 kW</b> | $n_1 = 1370 \text{ min}^{-1}$<br>$n_1 = 870 \text{ min}^{-1}$ | 71A 4<br>71B 6 |
|----------------|---|----------------|

|      |       |     |      |             |       |
|------|-------|-----|------|-------------|-------|
| 79.7 | 17.2  | 28  | 3.6  | <b>25/4</b> | 71A 4 |
| 67.2 | 20.4  | 33  | 3.0  | <b>25/4</b> | 71A 4 |
| 57.6 | 23.8  | 39  | 2.6  | <b>25/4</b> | 71A 4 |
| 50.0 | 27.4  | 44  | 2.3  | <b>25/4</b> | 71A 4 |
| 42.8 | 32    | 52  | 1.9  | <b>25/4</b> | 71A 4 |
| 37.1 | 36.9  | 60  | 1.7  | <b>25/4</b> | 71A 4 |
| 32.2 | 42.6  | 69  | 1.4  | <b>25/4</b> | 71A 4 |
| 30.0 | 45.7  | 74  | 3.4  | <b>45/3</b> | 71A 4 |
| 25.9 | 52.8  | 86  | 2.9  | <b>45/3</b> | 71A 4 |
| 25.0 | 54.8  | 89  | 1.1  | <b>25/4</b> | 71A 4 |
| 22.8 | 60.1  | 97  | 2.6  | <b>45/3</b> | 71A 4 |
| 21.2 | 64.6  | 105 | 0.96 | <b>25/4</b> | 71A 4 |
| 19.4 | 70.6  | 114 | 2.2  | <b>45/3</b> | 71A 4 |
| 18.1 | 75.5  | 122 | 0.82 | <b>25/4</b> | 71A 4 |
| 16.0 | 85.7  | 139 | 1.8  | <b>45/3</b> | 71A 4 |
| 13.6 | 100.7 | 163 | 1.5  | <b>45/3</b> | 71A 4 |
| 12.8 | 107.1 | 174 | 1.4  | <b>45/3</b> | 71A 4 |
| 11.8 | 116.2 | 188 | 3.2  | <b>65/3</b> | 71A 4 |
| 10.3 | 132.7 | 215 | 1.2  | <b>45/3</b> | 71A 4 |
| 9.9  | 138.8 | 225 | 2.7  | <b>65/3</b> | 71A 4 |
| 9.0  | 152.8 | 248 | 2.4  | <b>65/3</b> | 71A 4 |
| 9.0  | 152.9 | 248 | 1.0  | <b>45/3</b> | 71A 4 |
| 8.6  | 160   | 259 | 4.6  | <b>85/3</b> | 71A 4 |
| 7.8  | 175.4 | 284 | 2.1  | <b>65/3</b> | 71A 4 |
| 7.3  | 188.9 | 306 | 0.82 | <b>45/3</b> | 71A 4 |
| 6.9  | 197.9 | 321 | 1.9  | <b>65/3</b> | 71A 4 |
| 6.7  | 204.1 | 331 | 3.6  | <b>85/3</b> | 71A 4 |
| 6.4  | 214   | 347 | 3.5  | <b>85/3</b> | 71A 4 |
| 5.9  | 234   | 379 | 3.2  | <b>85/3</b> | 71A 4 |
| 5.1  | 270   | 438 | 2.7  | <b>85/3</b> | 71A 4 |
| 5.0  | 175.4 | 448 | 1.5  | <b>65/3</b> | 71B 6 |
| 4.7  | 184.6 | 471 | 2.8  | <b>85/3</b> | 71B 6 |
| 4.4  | 197.9 | 505 | 1.3  | <b>65/3</b> | 71B 6 |
| 4.3  | 204.1 | 521 | 2.5  | <b>85/3</b> | 71B 6 |
| 4.1  | 214   | 546 | 2.4  | <b>85/3</b> | 71B 6 |
| 3.7  | 234   | 597 | 2.2  | <b>85/3</b> | 71B 6 |
| 3.2  | 270   | 689 | 1.9  | <b>85/3</b> | 71B 6 |

1.7 Характеристики мотор-редукторов

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|----------------------------|----|----------|-----|---------|--|
|----------------------------|----|----------|-----|---------|--|

|                |  |                         |
|----------------|--|-------------------------|
| <b>0.37 kW</b> | $n_1 = 2790 \text{ min}^{-1}$<br>$n_1 = 1380 \text{ min}^{-1}$<br>$n_1 = 880 \text{ min}^{-1}$ | 63C 2<br>71B 4<br>71C 6 |
|----------------|--|-------------------------|

|       |       |      |      |             |       |
|-------|-------|------|------|-------------|-------|
| 162.2 | 17.2  | 20   | 4.4  | <b>25/4</b> | 63C 2 |
| 136.8 | 20.4  | 24   | 3.7  | <b>25/4</b> | 63C 2 |
| 117.2 | 23.8  | 28   | 3.2  | <b>25/4</b> | 63C 2 |
| 101.8 | 27.4  | 32   | 2.8  | <b>25/4</b> | 63C 2 |
| 87.2  | 32    | 38   | 2.4  | <b>25/4</b> | 63C 2 |
| 80.2  | 36.9  | 41   | 2.4  | <b>25/4</b> | 71B 4 |
| 67.6  | 42.6  | 49   | 2.1  | <b>25/4</b> | 71B 4 |
| 58.0  | 49.7  | 57   | 1.8  | <b>25/4</b> | 71B 4 |
| 50.4  | 59.7  | 65   | 1.5  | <b>25/4</b> | 71B 4 |
| 43.1  | 70.6  | 76   | 1.3  | <b>25/4</b> | 71B 4 |
| 43.1  | 70.6  | 76   | 3.3  | <b>45/3</b> | 71B 4 |
| 37.4  | 81.6  | 88   | 1.1  | <b>25/4</b> | 71B 4 |
| 33.7  | 91.6  | 97   | 2.6  | <b>45/3</b> | 71B 4 |
| 32.4  | 101.6 | 101  | 0.99 | <b>25/4</b> | 71B 4 |
| 30.2  | 111.6 | 109  | 2.3  | <b>45/3</b> | 71B 4 |
| 26.1  | 121.6 | 126  | 2.0  | <b>45/3</b> | 71B 4 |
| 23.0  | 131.6 | 143  | 1.7  | <b>45/3</b> | 71B 4 |
| 19.5  | 141.6 | 168  | 1.5  | <b>45/3</b> | 71B 4 |
| 18.5  | 151.6 | 177  | 3.4  | <b>65/3</b> | 71B 4 |
| 16.2  | 161.6 | 203  | 3.0  | <b>65/3</b> | 71B 4 |
| 16.1  | 171.6 | 204  | 1.2  | <b>45/3</b> | 71B 4 |
| 13.9  | 181.6 | 236  | 2.5  | <b>65/3</b> | 71B 4 |
| 13.7  | 191.6 | 240  | 1.0  | <b>45/3</b> | 71B 4 |
| 12.9  | 201.6 | 255  | 0.98 | <b>45/3</b> | 71B 4 |
| 11.9  | 211.6 | 277  | 2.2  | <b>65/3</b> | 71B 4 |
| 9.9   | 221.6 | 331  | 1.8  | <b>65/3</b> | 71B 4 |
| 9.0   | 231.6 | 364  | 1.6  | <b>65/3</b> | 71B 4 |
| 8.6   | 241.6 | 381  | 3.1  | <b>85/3</b> | 71B 4 |
| 7.9   | 251.6 | 418  | 1.4  | <b>65/3</b> | 71B 4 |
| 7.5   | 261.6 | 440  | 2.7  | <b>85/3</b> | 71B 4 |
| 7.0   | 271.6 | 471  | 1.3  | <b>65/3</b> | 71B 4 |
| 6.8   | 281.6 | 486  | 2.5  | <b>85/3</b> | 71B 4 |
| 6.4   | 291.6 | 510  | 2.4  | <b>85/3</b> | 71B 4 |
| 5.9   | 301.6 | 557  | 2.2  | <b>85/3</b> | 71B 4 |
| 5.1   | 311.6 | 643  | 1.9  | <b>85/3</b> | 71B 4 |
| 5.0   | 321.6 | 655  | 0.99 | <b>65/3</b> | 71C 6 |
| 4.8   | 331.6 | 689  | 1.9  | <b>85/3</b> | 71C 6 |
| 4.4   | 341.6 | 739  | 0.88 | <b>65/3</b> | 71C 6 |
| 4.3   | 351.6 | 762  | 1.7  | <b>85/3</b> | 71C 6 |
| 4.1   | 361.6 | 799  | 1.6  | <b>85/3</b> | 71C 6 |
| 3.8   | 371.6 | 874  | 1.5  | <b>85/3</b> | 71C 6 |
| 3.3   | 381.6 | 1008 | 1.3  | <b>85/3</b> | 71C 6 |

|                |  |                         |
|----------------|--|-------------------------|
| <b>0.55 kW</b> | $n_1 = 2800 \text{ min}^{-1}$<br>$n_1 = 1380 \text{ min}^{-1}$<br>$n_1 = 910 \text{ min}^{-1}$ | 71B 2<br>71C 4<br>80B 6 |
|----------------|--|-------------------------|

|       |      |     |      |             |       |
|-------|------|-----|------|-------------|-------|
| 162.8 | 17.2 | 30  | 3.0  | <b>25/4</b> | 71B 2 |
| 137.3 | 20.4 | 36  | 2.5  | <b>25/4</b> | 71B 2 |
| 117.6 | 23.8 | 42  | 2.2  | <b>25/4</b> | 71B 2 |
| 102.2 | 27.4 | 48  | 1.9  | <b>25/4</b> | 71B 2 |
| 87.5  | 32   | 56  | 1.6  | <b>25/4</b> | 71B 2 |
| 80.2  | 36.9 | 61  | 1.6  | <b>25/4</b> | 71C 4 |
| 67.6  | 42.6 | 72  | 1.4  | <b>25/4</b> | 71C 4 |
| 58.0  | 20.8 | 84  | 1.2  | <b>25/4</b> | 71C 4 |
| 50.4  | 27.4 | 97  | 1.0  | <b>25/4</b> | 71C 4 |
| 48.1  | 28.7 | 102 | 2.5  | <b>45/3</b> | 71C 4 |
| 43.1  | 32   | 113 | 0.88 | <b>25/4</b> | 71C 4 |
| 43.1  | 32   | 113 | 2.2  | <b>45/3</b> | 71C 4 |
| 33.7  | 40.9 | 145 | 1.7  | <b>45/3</b> | 71C 4 |
| 30.2  | 45.7 | 162 | 1.5  | <b>45/3</b> | 71C 4 |
| 30.0  | 46   | 163 | 3.7  | <b>65/3</b> | 71C 4 |
| 26.1  | 52.8 | 187 | 1.3  | <b>45/3</b> | 71C 4 |
| 25.4  | 54.3 | 192 | 3.1  | <b>65/3</b> | 71C 4 |
| 23.0  | 60.1 | 213 | 1.2  |             |       |





1.7 Prestazioni motoriduttori PLR

1.7 Gearmotors performances

1.7 Характеристики мотор-редукторов

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|-------------------------------------|----|----------|-----|---------|--|
|-------------------------------------|----|----------|-----|---------|--|

|                |  |                         |
|----------------|--|-------------------------|
| <b>0.55 kW</b> | n <sub>1</sub> = 2800 min <sup>-1</sup><br>n <sub>1</sub> = 1380 min <sup>-1</sup><br>n <sub>1</sub> = 910 min <sup>-1</sup> | 71B 2<br>71C 4<br>80B 6 |
|----------------|--|-------------------------|

|      |       |      |      |      |       |
|------|-------|------|------|------|-------|
| 16.1 | 85.7  | 303  | 0.82 | 45/3 | 71C 4 |
| 14.1 | 98    | 347  | 3.5  | 85/3 | 71C 4 |
| 13.9 | 99    | 350  | 1.7  | 65/3 | 71C 4 |
| 12.2 | 113.5 | 402  | 3.0  | 85/3 | 71C 4 |
| 11.9 | 116.2 | 411  | 1.5  | 65/3 | 71C 4 |
| 10.1 | 136.8 | 484  | 2.5  | 85/3 | 71C 4 |
| 9.9  | 138.8 | 491  | 1.2  | 65/3 | 71C 4 |
| 9.0  | 152.8 | 541  | 1.1  | 65/3 | 71C 4 |
| 8.6  | 160   | 566  | 2.1  | 85/3 | 71C 4 |
| 7.9  | 175.4 | 621  | 0.97 | 65/3 | 71C 4 |
| 7.5  | 184.6 | 653  | 1.8  | 85/3 | 71C 4 |
| 7.0  | 197.9 | 701  | 0.86 | 65/3 | 71C 4 |
| 6.8  | 204.1 | 722  | 1.7  | 85/3 | 71C 4 |
| 6.4  | 214   | 758  | 1.6  | 85/3 | 71C 4 |
| 5.9  | 234   | 828  | 1.4  | 85/3 | 71C 4 |
| 5.1  | 270   | 956  | 1.3  | 85/3 | 71C 4 |
| 4.9  | 184.6 | 991  | 1.3  | 85/3 | 80B 6 |
| 4.9  | 187.1 | 1004 | 2.4  | 95/3 | 80B 6 |
| 4.6  | 199.5 | 1071 | 2.2  | 95/3 | 80B 6 |
| 4.5  | 204.1 | 1096 | 1.2  | 85/3 | 80B 6 |
| 4.3  | 214   | 1149 | 1.1  | 85/3 | 80B 6 |
| 4.1  | 221.3 | 1188 | 2.0  | 95/3 | 80B 6 |
| 3.9  | 234   | 1256 | 1.0  | 85/3 | 80B 6 |
| 3.7  | 243.2 | 1305 | 1.8  | 95/3 | 80B 6 |
| 3.4  | 266.2 | 1429 | 1.7  | 95/3 | 80B 6 |
| 3.4  | 270   | 1449 | 0.90 | 85/3 | 80B 6 |

|                |  |                         |
|----------------|--|-------------------------|
| <b>0.75 kW</b> | n <sub>1</sub> = 2800 min <sup>-1</sup><br>n <sub>1</sub> = 1390 min <sup>-1</sup><br>n <sub>1</sub> = 910 min <sup>-1</sup> | 71C 2<br>80B 4<br>80C 6 |
|----------------|--|-------------------------|

|       |       |      |      |      |       |
|-------|-------|------|------|------|-------|
| 162.8 | 17.2  | 41   | 2.2  | 25/4 | 71C 2 |
| 137.3 | 20.4  | 49   | 1.9  | 25/4 | 71C 2 |
| 117.6 | 23.8  | 57   | 1.6  | 25/4 | 71C 2 |
| 102.2 | 27.4  | 65   | 1.4  | 25/4 | 71C 2 |
| 97.6  | 28.7  | 68   | 3.3  | 45/3 | 71C 2 |
| 87.5  | 32    | 76   | 1.2  | 25/4 | 71C 2 |
| 87.5  | 32    | 76   | 3.0  | 45/3 | 71C 2 |
| 80.8  | 17.2  | 82   | 1.2  | 25/4 | 80B 4 |
| 68.1  | 20.4  | 98   | 1.0  | 25/4 | 80B 4 |
| 58.4  | 23.8  | 114  | 0.88 | 25/4 | 80B 4 |
| 48.4  | 28.7  | 138  | 1.8  | 45/3 | 80B 4 |
| 43.4  | 32    | 153  | 1.6  | 45/3 | 80B 4 |
| 37.0  | 37.6  | 180  | 3.3  | 65/3 | 80B 4 |
| 34.0  | 40.9  | 196  | 1.3  | 45/3 | 80B 4 |
| 30.4  | 45.7  | 219  | 1.1  | 45/3 | 80B 4 |
| 30.2  | 46    | 220  | 2.7  | 65/3 | 80B 4 |
| 26.3  | 52.8  | 253  | 0.99 | 45/3 | 80B 4 |
| 25.6  | 54.3  | 260  | 2.3  | 65/3 | 80B 4 |
| 23.1  | 60.1  | 288  | 0.87 | 45/3 | 80B 4 |
| 21.6  | 64.4  | 309  | 1.9  | 65/3 | 80B 4 |
| 18.8  | 74    | 355  | 3.4  | 85/3 | 80B 4 |
| 18.7  | 74.4  | 357  | 1.7  | 65/3 | 80B 4 |
| 16.4  | 84.9  | 407  | 2.9  | 85/3 | 80B 4 |
| 16.3  | 85.4  | 409  | 1.5  | 65/3 | 80B 4 |
| 14.2  | 98    | 470  | 2.6  | 85/3 | 80B 4 |
| 14.0  | 99    | 474  | 1.3  | 65/3 | 80B 4 |
| 12.2  | 113.5 | 544  | 2.2  | 85/3 | 80B 4 |
| 12.0  | 116.2 | 557  | 1.1  | 65/3 | 80B 4 |
| 10.2  | 136.8 | 656  | 1.8  | 85/3 | 80B 4 |
| 10.0  | 138.8 | 665  | 0.90 | 65/3 | 80B 4 |
| 9.1   | 152.8 | 732  | 0.82 | 65/3 | 80B 4 |
| 8.7   | 158.9 | 761  | 3.2  | 95/3 | 80B 4 |
| 8.7   | 160   | 767  | 1.6  | 85/3 | 80B 4 |
| 7.5   | 184.6 | 885  | 1.4  | 85/3 | 80B 4 |
| 7.4   | 187.1 | 897  | 2.7  | 95/3 | 80B 4 |
| 7.0   | 199.5 | 956  | 2.5  | 95/3 | 80B 4 |
| 6.8   | 204.1 | 978  | 1.2  | 85/3 | 80B 4 |
| 6.5   | 214   | 1026 | 1.2  | 85/3 | 80B 4 |

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|-------------------------------------|----|----------|-----|---------|--|
|-------------------------------------|----|----------|-----|---------|--|

|                |  |                         |
|----------------|--|-------------------------|
| <b>0.75 kW</b> | n <sub>1</sub> = 2800 min <sup>-1</sup><br>n <sub>1</sub> = 1390 min <sup>-1</sup><br>n <sub>1</sub> = 910 min <sup>-1</sup> | 71C 2<br>80B 4<br>80C 6 |
|----------------|--|-------------------------|

|     |       |      |      |      |       |
|-----|-------|------|------|------|-------|
| 6.3 | 221.3 | 1061 | 2.3  | 95/3 | 80B 4 |
| 5.9 | 234   | 1121 | 1.1  | 85/3 | 80B 4 |
| 5.7 | 243.2 | 1165 | 2.1  | 95/3 | 80B 4 |
| 5.2 | 266.2 | 1276 | 1.9  | 95/3 | 80B 4 |
| 5.1 | 270   | 1294 | 0.93 | 85/3 | 80B 4 |
| 4.9 | 184.6 | 1351 | 0.96 | 85/3 | 80C 6 |
| 4.9 | 187.1 | 1370 | 1.8  | 95/3 | 80C 6 |
| 4.6 | 199.5 | 1460 | 1.6  | 95/3 | 80C 6 |
| 4.5 | 204.1 | 1494 | 0.87 | 85/3 | 80C 6 |
| 4.3 | 214   | 1566 | 0.83 | 85/3 | 80C 6 |
| 4.1 | 221.3 | 1620 | 1.5  | 95/3 | 80C 6 |
| 3.7 | 243.2 | 1780 | 1.3  | 95/3 | 80C 6 |
| 3.4 | 266.2 | 1949 | 1.2  | 95/3 | 80C 6 |

|                |   |       |
|----------------|---|-------|
| <b>0.88 kW</b> | n <sub>1</sub> = 1350 min <sup>-1</sup> | 80C 4 |
|----------------|---|-------|

|      |       |      |      |      |       |
|------|-------|------|------|------|-------|
| 78.5 | 17.2  | 100  | 1.0  | 25/4 | 80C 4 |
| 66.2 | 20.4  | 118  | 0.85 | 25/4 | 80C 4 |
| 47.0 | 28.7  | 166  | 1.5  | 45/3 | 80C 4 |
| 42.2 | 32    | 185  | 1.3  | 45/3 | 80C 4 |
| 41.8 | 32.3  | 187  | 3.2  | 65/3 | 80C 4 |
| 35.9 | 37.6  | 218  | 2.8  | 65/3 | 80C 4 |
| 33.0 | 40.9  | 237  | 1.1  | 45/3 | 80C 4 |
| 29.5 | 45.7  | 265  | 0.94 | 45/3 | 80C 4 |
| 29.3 | 46    | 266  | 2.3  | 65/3 | 80C 4 |
| 25.6 | 52.8  | 306  | 0.82 | 45/3 | 80C 4 |
| 24.9 | 54.3  | 314  | 1.9  | 65/3 | 80C 4 |
| 24.0 | 56.3  | 326  | 3.4  | 85/3 | 80C 4 |
| 21.1 | 63.9  | 370  | 3.2  | 85/3 | 80C 4 |
| 21.0 | 64.4  | 373  | 1.6  | 65/3 | 80C 4 |
| 18.2 | 74    | 428  | 2.8  | 85/3 | 80C 4 |
| 18.1 | 74.4  | 431  | 1.4  | 65/3 | 80C 4 |
| 15.9 | 84.9  | 492  | 2.4  | 85/3 | 80C 4 |
| 15.8 | 85.4  | 494  | 1.2  | 65/3 | 80C 4 |
| 13.8 | 98    | 567  | 2.1  | 85/3 | 80C 4 |
| 13.6 | 99    | 573  | 1.0  | 65/3 | 80C 4 |
| 11.9 | 113.5 | 657  | 1.8  | 85/3 | 80C 4 |
| 11.6 | 116   | 672  | 3.3  | 95/3 | 80C 4 |
| 11.6 | 116.2 | 673  | 0.89 | 65/3 | 80C 4 |
| 10.0 | 134.4 | 778  | 3.0  | 95/3 | 80C 4 |
| 9.9  | 136.8 | 792  | 1.5  | 85/3 | 80C 4 |
| 8.5  | 158.9 | 920  | 2.6  | 95/3 | 80C 4 |
| 8.4  | 160   | 926  | 1.3  | 85/3 | 80C 4 |
| 7.3  | 184.6 | 1069 | 1.1  | 85/3 | 80C 4 |
| 7.2  | 187.1 | 1083 | 2.2  | 95/3 | 80C 4 |
| 6.8  | 199.5 | 1155 | 2.1  | 95/3 | 80C 4 |
| 6.6  | 204.1 | 1182 | 1.0  | 85/3 | 80C 4 |
| 6.3  | 214   | 1239 | 0.97 | 85/3 | 80C 4 |
| 6.1  | 221.3 | 1281 | 1.9  | 95/3 | 80C 4 |
| 5.8  | 234   | 1355 | 0.89 | 85/3 | 80C 4 |
| 5.6  | 243.2 | 1408 | 1.7  | 95/3 | 80C 4 |
| 5.1  | 266.2 | 1541 | 1.6  | 95/3 | 80C 4 |

|               |  |                         |
|---------------|--|-------------------------|
| <b>1.1 kW</b> | n <sub>1</sub> = 2830 min <sup>-1</sup><br>n <sub>1</sub> = 1390 min <sup>-1</sup><br>n <sub>1</sub> = 920 min <sup>-1</sup> | 80B 2<br>80D 4<br>90L 6 |
|---------------|--|-------------------------|

|       |      |     |      |      |       |
|-------|------|-----|------|------|-------|
| 164.5 | 17.2 | 59  | 1.5  | 25/4 | 80B 2 |
| 138.7 | 20.4 | 70  | 1.3  | 25/4 | 80B 2 |
| 118.9 | 23.8 | 82  | 1.1  | 25/4 | 80B 2 |
| 103.3 | 27.4 | 95  | 0.95 | 25/4 | 80B 2 |
| 98.6  | 28.7 | 99  | 2.3  | 45/3 | 80B 2 |
| 88.4  | 32   | 110 | 0.81 | 25/4 | 80B 2 |
| 88.4  | 32   | 110 | 2    | 45/3 | 80B 2 |
| 80.8  | 17.2 | 121 | 0.83 | 25/4 | 80D 4 |
| 69.2  | 40.9 | 141 | 1.6  | 45/3 | 80B 2 |
| 52.7  | 26.4 | 186 | 3.2  | 65/3 | 80D 4 |

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|-------------------------------------|----|----------|-----|---------|--|
|-------------------------------------|----|----------|-----|---------|--|

|               |  |                         |
|---------------|--|-------------------------|
| <b>1.1 kW</b> | n <sub>1</sub> = 2830 min <sup>-1</sup><br>n <sub>1</sub> = 1390 min <sup>-1</sup><br>n <sub>1</sub> = 920 min <sup>-1</sup> | 80B 2<br>80D 4<br>90L 6 |
|---------------|--|-------------------------|

|      |       |      |      |      |        |
|------|-------|------|------|------|--------|
| 48.4 | 28.7  | 202  | 1.2  | 45/3 | 80D 4  |
| 43.4 | 32    | 225  | 1.1  | 45/3 | 80D 4  |
| 43   | 32.3  | 227  | 2.6  | 65/3 | 80D 4  |
| 37   | 37.6  | 264  | 2.3  | 65/3 | 80D 4  |
| 35.9 | 38.7  | 272  | 3.5  | 85/3 | 80D 4  |
| 34   | 40.9  | 287  | 0.87 | 45/3 | 80D 4  |
| 31.8 | 43.7  | 307  | 3.3  | 85/3 | 80D 4  |
| 30.2 | 46    | 323  | 1.9  | 65/3 | 80D 4  |
| 25.6 | 54.3  | 382  | 1.6  | 65/3 | 80D 4  |
| 24.7 | 56.3  | 396  | 2.8  | 85/3 | 80D 4  |
| 21.8 | 63.9  | 449  | 2.7  | 85/3 | 80D 4  |
| 21.6 | 64.4  | 453  | 1.3  | 65/3 | 80D 4  |
| 18.8 | 74    | 520  | 2.3  | 85/3 | 80D 4  |
| 18.7 | 74.4  | 523  | 1.1  | 65/3 | 80D 4  |
| 16.4 | 84.9  | 597  | 2    | 85/3 | 80D 4  |
| 16.3 | 85.4  | 600  | 1    | 65/3 | 80D 4  |
| 14.2 | 98    | 689  | 1.7  | 85/3 | 80D 4  |
| 14.1 | 98.4  | 692  | 3.2  | 95/3 | 80D 4  |
| 14   | 99    | 696  | 0.86 | 65/3 | 80D 4  |
| 12.6 | 110.5 | 785  | 4.2  | 105  | 80D 4  |
| 12.2 | 113.5 | 798  | 1.5  | 85/3 | 80D 4  |
| 12   | 116   | 815  | 2.7  | 95/3 | 80D 4  |
| 11.0 | 126.1 | 896  | 3.8  | 105  | 80D 4  |
| 10.3 | 134.4 | 945  | 2.4  | 95/3 | 80D 4  |
| 10.2 | 136.8 | 962  | 1.2  | 85/3 | 80D 4  |
| 9.9  | 139.9 | 994  | 3.4  | 105  | 80D 4  |
| 9.0  | 153.9 | 1093 | 3.2  | 105  | 80D 4  |
| 8.7  | 158.9 | 1117 | 2.1  | 95/3 | 80D 4  |
| 8.7  | 160   | 1125 | 1.1  | 85/3 | 80D 4  |
| 8.2  | 169.2 | 1202 | 2.9  | 105  | 80D 4  |
| 7.5  | 185.2 | 1315 | 2.7  | 105  | 80D 4  |
| 7.5  | 184.6 | 1297 | 0.92 | 85/3 | 80D 4  |
| 7.4  | 187.1 | 1315 | 1.8  | 95/3 | 80D 4  |
| 7.3  | 126.1 | 1354 | 2.7  | 105  | 90 L 6 |
| 7    | 199.5 | 1402 | 1.7  | 95/3 | 80D 4  |
| 6.8  | 204.1 | 1435 | 0.84 | 85/3 | 80D 4  |
| 6.6  | 139.9 | 1501 | 2.5  | 105  | 90 L 6 |
| 6.5  | 214   | 1504 | 0.8  | 85/3 | 80D 4  |
| 6.3  | 221.3 | 1555 | 1.5  | 95/3 | 80D 4  |
| 6.0  | 153.9 | 1652 | 2.3  | 105  | 90 L 6 |
| 5.7  | 243.2 | 1709 | 1.4  | 95/3 | 80D 4  |
| 5.4  | 169.2 | 1816 | 2.1  | 105  | 90 L 6 |
| 5.2  | 266.2 | 1871 | 1.3  | 95/3 | 80D 4  |
| 5.0  | 185.2 | 1987 | 1.9  | 105  | 90 L 6 |
| 4.9  | 187.1 | 1987 | 1.2  | 95/3 | 90L 6  |
| 4.6  | 199.5 | 2119 | 1.1  | 95/3 | 90L 6  |
| 4.2  | 221.3 | 2350 | 1    | 95/3 | 90L 6  |
| 3.8  | 243.2 | 2583 | 0.93 | 95/3 | 90L 6  |
| 3.5  | 266.2 | 2827 | 0.85 | 95/3 | 90L 6  |

|               |  |                          |
|---------------|--|--------------------------|
| <b>1.5 kW</b> | n <sub>1</sub> = 2830 min <sup>-1</sup><br>n <sub>1</sub> = 1400 min <sup>-1</sup><br>n <sub>1</sub> = 925 min <sup>-1</sup> | 80C 2<br>90L 4<br>90LB 6 |
|---------------|--|--------------------------|

|       |      |     |      |      |       |
|-------|------|-----|------|------|-------|
| 164.5 | 17.2 | 81  | 1.1  | 25/4 | 80C 2 |
| 138.7 | 20.4 | 96  | 0.94 | 25/4 | 80C 2 |
| 118.9 | 23.8 | 112 | 0.8  | 25/4 | 80C 2 |
| 98.6  | 28.7 | 135 | 1.7  | 45/3 | 80C 2 |
| 88.4  | 32   | 151 | 1.5  | 45/3 | 80C 2 |
| 75.3  | 37.6 | 177 | 3.1  | 65/3 | 80C 2 |
| 69.2  | 40.9 | 193 | 1.2  | 45/3 | 80C 2 |
| 61.9  | 45.7 | 215 | 1    | 45/3 | 80C 2 |
| 61.5  | 46   | 217 | 2.5  | 65/3 | 80C 2 |
| 53    | 26.  |     |      |      |       |



1.7 Prestazioni motoriduttori PLR

1.7 Gearmotors performances

1.7 Характеристики мотор-редукторов

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|-------------------------------------|----|----------|-----|---------|--|
|-------------------------------------|----|----------|-----|---------|--|

|               |  |                          |
|---------------|--|--------------------------|
| <b>1.5 kW</b> | n <sub>1</sub> = 2830 min <sup>-1</sup><br>n <sub>1</sub> = 1400 min <sup>-1</sup><br>n <sub>1</sub> = 925 min <sup>-1</sup> | 80C 2<br>90L 4<br>90LB 6 |
|---------------|--|--------------------------|

|      |       |      |      |             |        |
|------|-------|------|------|-------------|--------|
| 30.4 | 46    | 438  | 1.4  | <b>65/3</b> | 90L 4  |
| 25.8 | 54.3  | 517  | 1.2  | <b>65/3</b> | 90L 4  |
| 24.9 | 56.3  | 536  | 2.1  | <b>85/3</b> | 90L 4  |
| 21.9 | 63.9  | 608  | 2    | <b>85/3</b> | 90L 4  |
| 21.7 | 64.4  | 613  | 0.98 | <b>65/3</b> | 90L 4  |
| 21.4 | 65.4  | 622  | 3.4  | <b>95/3</b> | 90L 4  |
| 18.9 | 74    | 704  | 1.7  | <b>85/3</b> | 90L 4  |
| 18.9 | 74.2  | 706  | 3    | <b>95/3</b> | 90L 4  |
| 18.8 | 74.4  | 708  | 0.85 | <b>65/3</b> | 90L 4  |
| 17.5 | 79.8  | 768  | 3.9  | <b>105</b>  | 90L 4  |
| 16.5 | 84.9  | 808  | 1.5  | <b>85/3</b> | 90L 4  |
| 16.3 | 86    | 818  | 2.7  | <b>95/3</b> | 90L 4  |
| 16.0 | 87.4  | 840  | 3.7  | <b>105</b>  | 90L 4  |
| 15.5 | 90.6  | 871  | 3.7  | <b>105</b>  | 90L 4  |
| 14.3 | 98    | 933  | 1.3  | <b>85/3</b> | 90L 4  |
| 14.2 | 98.4  | 936  | 2.3  | <b>95/3</b> | 90L 4  |
| 13.9 | 100.4 | 966  | 3.4  | <b>105</b>  | 90L 4  |
| 12.7 | 110.5 | 1063 | 3.1  | <b>105</b>  | 90L 4  |
| 12.3 | 113.5 | 1080 | 1.1  | <b>85/3</b> | 90L 4  |
| 12.1 | 116   | 1104 | 2    | <b>95/3</b> | 90L 4  |
| 11.1 | 126.1 | 1213 | 2.8  | <b>105</b>  | 90L 4  |
| 10.4 | 134.4 | 1279 | 1.8  | <b>95/3</b> | 90L 4  |
| 10.2 | 136.8 | 1302 | 0.92 | <b>85/3</b> | 90L 4  |
| 10.0 | 139.9 | 1345 | 2.5  | <b>105</b>  | 90L 4  |
| 9.1  | 153.9 | 1480 | 2.3  | <b>105</b>  | 90L 4  |
| 8.8  | 158.9 | 1512 | 1.6  | <b>95/3</b> | 90L 4  |
| 8.3  | 169.2 | 1627 | 2.2  | <b>105</b>  | 90L 4  |
| 7.6  | 185.2 | 1781 | 2.0  | <b>105</b>  | 90L 4  |
| 7.5  | 187.1 | 1780 | 1.3  | <b>95/3</b> | 90L 4  |
| 7.3  | 126.1 | 1836 | 2.0  | <b>105</b>  | 90LB 6 |
| 7    | 199.5 | 1898 | 1.3  | <b>95/3</b> | 90L 4  |
| 6.6  | 139.9 | 2036 | 1.8  | <b>105</b>  | 90LB 6 |
| 6.3  | 221.3 | 2106 | 1.1  | <b>95/3</b> | 90L 4  |
| 6.0  | 153.9 | 2241 | 1.7  | <b>105</b>  | 90LB 6 |
| 5.8  | 243.2 | 2314 | 1    | <b>95/3</b> | 90L 4  |
| 5.5  | 169.2 | 2463 | 1.5  | <b>105</b>  | 90LB 6 |
| 5.3  | 266.2 | 2533 | 0.95 | <b>95/3</b> | 90L 4  |
| 5.0  | 185.2 | 2695 | 1.4  | <b>105</b>  | 90LB 6 |
| 4.9  | 187.1 | 2695 | 0.89 | <b>95/3</b> | 90LB 6 |
| 4.6  | 199.5 | 2873 | 0.84 | <b>95/3</b> | 90LB 6 |

|               |  |                          |
|---------------|--|--------------------------|
| <b>1.8 kW</b> | n <sub>1</sub> = 2770 min <sup>-1</sup><br>n <sub>1</sub> = 1400 min <sup>-1</sup><br>n <sub>1</sub> = 940 min <sup>-1</sup> | 80D 2<br>90L 4<br>100B 6 |
|---------------|--|--------------------------|

|      |       |      |      |             |        |
|------|-------|------|------|-------------|--------|
| 58.8 | 23.8  | 272  | 2.9  | <b>85/3</b> | 90LB 4 |
| 53   | 26.4  | 301  | 2    | <b>65/3</b> | 90LB 4 |
| 50.9 | 27.5  | 314  | 2.7  | <b>85/3</b> | 90LB 4 |
| 43.3 | 32.3  | 369  | 1.6  | <b>65/3</b> | 90LB 4 |
| 40.6 | 34.5  | 394  | 2.3  | <b>85/3</b> | 90LB 4 |
| 37.2 | 37.6  | 429  | 1.4  | <b>65/3</b> | 90LB 4 |
| 36.2 | 38.7  | 442  | 2.1  | <b>85/3</b> | 90LB 4 |
| 32   | 43.7  | 499  | 2    | <b>85/3</b> | 90LB 4 |
| 30.4 | 46    | 525  | 1.1  | <b>65/3</b> | 90LB 4 |
| 29.9 | 46.9  | 536  | 3.4  | <b>95/3</b> | 90LB 4 |
| 25.8 | 54.3  | 620  | 0.97 | <b>65/3</b> | 90LB 4 |
| 25.6 | 54.7  | 625  | 3.2  | <b>95/3</b> | 90LB 4 |
| 24.9 | 56.3  | 643  | 1.7  | <b>85/3</b> | 90LB 4 |
| 21.9 | 63.9  | 730  | 1.6  | <b>85/3</b> | 90LB 4 |
| 21.7 | 64.4  | 735  | 0.82 | <b>65/3</b> | 90LB 4 |
| 21.4 | 65.4  | 747  | 2.8  | <b>95/3</b> | 90LB 4 |
| 18.9 | 74    | 845  | 1.4  | <b>85/3</b> | 90LB 4 |
| 18.9 | 74.2  | 847  | 2.5  | <b>95/3</b> | 90LB 4 |
| 17.5 | 79.8  | 922  | 3.3  | <b>105</b>  | 90LB 4 |
| 16.5 | 84.9  | 969  | 1.2  | <b>85/3</b> | 90LB 4 |
| 16.3 | 86    | 982  | 2.2  | <b>95/3</b> | 90LB 4 |
| 16.0 | 87.4  | 1008 | 3.1  | <b>105</b>  | 90LB 4 |
| 15.5 | 90.6  | 1045 | 3.1  | <b>105</b>  | 90LB 4 |
| 14.3 | 98    | 1119 | 1.1  | <b>85/3</b> | 90LB 4 |
| 14.2 | 98.4  | 1124 | 2    | <b>95/3</b> | 90LB 4 |
| 13.9 | 100.4 | 1159 | 2.8  | <b>105</b>  | 90LB 4 |
| 12.7 | 110.5 | 1276 | 2.6  | <b>105</b>  | 90LB 4 |

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|-------------------------------------|----|----------|-----|---------|--|
|-------------------------------------|----|----------|-----|---------|--|

|               |  |                           |
|---------------|--|---------------------------|
| <b>1.8 kW</b> | n <sub>1</sub> = 2770 min <sup>-1</sup><br>n <sub>1</sub> = 1400 min <sup>-1</sup><br>n <sub>1</sub> = 940 min <sup>-1</sup> | 80D 2<br>90LB 4<br>100B 6 |
|---------------|--|---------------------------|

|      |       |      |      |             |        |
|------|-------|------|------|-------------|--------|
| 12.3 | 113.5 | 1296 | 0.93 | <b>85/3</b> | 90LB 4 |
| 12.1 | 116   | 1325 | 1.7  | <b>95/3</b> | 90LB 4 |
| 11.1 | 126.1 | 1456 | 2.3  | <b>105</b>  | 90LB 4 |
| 10.4 | 134.4 | 1535 | 1.5  | <b>95/3</b> | 90LB 4 |
| 10.0 | 139.9 | 1614 | 2.1  | <b>105</b>  | 90LB 4 |
| 9.1  | 153.9 | 1777 | 1.9  | <b>105</b>  | 90LB 4 |
| 8.8  | 158.9 | 1814 | 1.3  | <b>95/3</b> | 90LB 4 |
| 8.3  | 169.2 | 1952 | 1.8  | <b>105</b>  | 90LB 4 |
| 7.6  | 185.2 | 2137 | 1.6  | <b>105</b>  | 90LB 4 |
| 7.5  | 187.1 | 2137 | 1.1  | <b>95/3</b> | 90LB 4 |
| 7.5  | 126.1 | 2168 | 1.7  | <b>105</b>  | 100B 6 |
| 7    | 199.5 | 2278 | 1.1  | <b>95/3</b> | 90LB 4 |
| 6.9  | 135.8 | 2335 | 2.3  | <b>115</b>  | 100B 6 |
| 6.7  | 139.9 | 2404 | 1.5  | <b>105</b>  | 100B 6 |
| 6.6  | 141.7 | 2436 | 3.4  | <b>125</b>  | 100B 6 |
| 6.3  | 148.2 | 2547 | 2.1  | <b>115</b>  | 100B 6 |
| 6.3  | 221.3 | 2527 | 0.95 | <b>95/3</b> | 90LB 4 |
| 6.1  | 153.9 | 2646 | 1.4  | <b>105</b>  | 100B 6 |
| 6.1  | 155.1 | 2666 | 3.1  | <b>125</b>  | 100B 6 |
| 5.8  | 243.2 | 2777 | 0.86 | <b>95/3</b> | 90LB 4 |
| 5.8  | 163.1 | 2804 | 1.9  | <b>115</b>  | 100B 6 |
| 5.6  | 169.2 | 2908 | 1.3  | <b>105</b>  | 100B 6 |
| 5.5  | 170.7 | 2934 | 2.8  | <b>125</b>  | 100B 6 |
| 5.1  | 185.2 | 3183 | 1.2  | <b>105</b>  | 100B 6 |
| 5.0  | 189.1 | 3250 | 2.5  | <b>125</b>  | 100B 6 |
| 4.9  | 190.3 | 3271 | 1.7  | <b>115</b>  | 100B 6 |
| 4.5  | 210.3 | 3614 | 1.5  | <b>115</b>  | 100B 6 |
| 4.1  | 229.4 | 3944 | 1.4  | <b>115</b>  | 100B 6 |
| 3.5  | 267.7 | 4602 | 1.2  | <b>115</b>  | 100B 6 |
| 3.2  | 290.0 | 4985 | 1.1  | <b>115</b>  | 100B 6 |

|               |  |                            |
|---------------|--|----------------------------|
| <b>2.2 kW</b> | n <sub>1</sub> = 2840 min <sup>-1</sup><br>n <sub>1</sub> = 1410 min <sup>-1</sup><br>n <sub>1</sub> = 940 min <sup>-1</sup> | 90L 2<br>100A 4<br>100BL 6 |
|---------------|--|----------------------------|

|       |      |      |      |             |        |
|-------|------|------|------|-------------|--------|
| 107.6 | 26.4 | 182  | 3    | <b>65/3</b> | 90L 2  |
| 99    | 28.7 | 197  | 1.1  | <b>45/3</b> | 90L 2  |
| 88.8  | 32   | 220  | 1    | <b>45/3</b> | 90L 2  |
| 87.9  | 32.3 | 222  | 2.4  | <b>65/3</b> | 90L 2  |
| 82.3  | 34.5 | 237  | 3.4  | <b>85/3</b> | 90L 2  |
| 75.5  | 37.6 | 259  | 2.1  | <b>65/3</b> | 90L 2  |
| 73.4  | 38.7 | 266  | 3.2  | <b>85/3</b> | 90L 2  |
| 69.4  | 40.9 | 281  | 0.8  | <b>45/3</b> | 90L 2  |
| 65    | 43.7 | 301  | 3    | <b>85/3</b> | 90L 2  |
| 61.7  | 46   | 316  | 1.7  | <b>65/3</b> | 90L 2  |
| 59.2  | 23.8 | 330  | 2.4  | <b>85/3</b> | 100A 4 |
| 53.4  | 26.4 | 366  | 1.6  | <b>65/3</b> | 100A 4 |
| 51.3  | 27.5 | 381  | 2.2  | <b>85/3</b> | 100A 4 |
| 43.7  | 32.3 | 448  | 1.3  | <b>65/3</b> | 100A 4 |
| 40.9  | 34.5 | 478  | 1.9  | <b>85/3</b> | 100A 4 |
| 37.5  | 37.6 | 521  | 1.2  | <b>65/3</b> | 100A 4 |
| 36.4  | 38.7 | 536  | 1.8  | <b>85/3</b> | 100A 4 |
| 34.8  | 40.5 | 561  | 3    | <b>95/3</b> | 100A 4 |
| 32.3  | 43.7 | 606  | 1.7  | <b>85/3</b> | 100A 4 |
| 30.7  | 46   | 637  | 0.94 | <b>65/3</b> | 100A 4 |
| 30.1  | 46.9 | 650  | 2.8  | <b>95/3</b> | 100A 4 |
| 26    | 54.3 | 752  | 0.8  | <b>65/3</b> | 100A 4 |
| 25.8  | 54.7 | 758  | 2.6  | <b>95/3</b> | 100A 4 |
| 25    | 56.3 | 780  | 1.4  | <b>85/3</b> | 100A 4 |
| 22    | 62.7 | 879  | 3.3  | <b>105</b>  | 100A 4 |
| 22.1  | 63.9 | 886  | 1.4  | <b>85/3</b> | 100A 4 |
| 21.6  | 65.4 | 906  | 2.3  | <b>95/3</b> | 100A 4 |
| 20    | 70.7 | 990  | 2.9  | <b>105</b>  | 100A 4 |
| 19.1  | 74   | 1025 | 1.2  | <b>85/3</b> | 100A 4 |
| 19    | 74.2 | 1028 | 2.1  | <b>95/3</b> | 100A 4 |
| 17.7  | 79.8 | 1118 | 2.7  | <b>105</b>  | 100A 4 |
| 16.6  | 84.9 | 1177 | 1    | <b>85/3</b> | 100A 4 |
| 16.4  | 86   | 1192 | 1.8  | <b>95/3</b> | 100A 4 |
| 16.1  | 87.4 | 1224 | 2.5  | <b>105</b>  | 100A 4 |

| n <sub>2</sub><br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|-------------------------------------|----|----------|-----|---------|--|
|-------------------------------------|----|----------|-----|---------|--|

|               |  |                            |
|---------------|--|----------------------------|
| <b>2.2 kW</b> | n <sub>1</sub> = 2840 min <sup>-1</sup><br>n <sub>1</sub> = 1410 min <sup>-1</sup><br>n <sub>1</sub> = 940 min <sup>-1</sup> | 90L 2<br>100A 4<br>100BL 6 |
|---------------|--|----------------------------|

|      |       |      |      |             |         |
|------|-------|------|------|-------------|---------|
| 15.6 | 90.6  | 1268 | 2.5  | <b>105</b>  | 100A 4  |
| 14.4 | 98    | 1358 | 0.88 | <b>85/3</b> | 100A 4  |
| 14.3 | 98.4  | 1364 | 1.6  | <b>95/3</b> | 100A 4  |
| 14.0 | 100.4 | 1407 | 2.3  | <b>105</b>  | 100A 4  |
| 13.6 | 103.9 | 1455 | 3.4  | <b>115</b>  | 100A 4  |
| 12.8 | 110.5 | 1548 | 2.1  | <b>105</b>  | 100A 4  |
| 12.3 | 114.3 | 1601 | 3.1  | <b>115</b>  | 100A 4  |
| 12.2 | 116   | 1607 | 1.4  | <b>95/3</b> | 100A 4  |
| 11.6 | 121.2 | 1698 | 2.9  | <b>115</b>  | 100A 4  |
| 11.2 | 126.1 | 1766 | 1.9  | <b>105</b>  | 100A 4  |
| 10.5 | 134.4 | 1862 | 1.2  | <b>95/3</b> | 100A 4  |
| 10.4 | 135.8 | 1902 | 2.6  | <b>115</b>  | 100A 4  |
| 10.1 | 139.9 | 1959 | 1.7  | <b>105</b>  | 100A 4  |
| 9.5  | 148.2 | 2076 | 2.4  | <b>115</b>  | 100A 4  |
| 9.2  | 153.9 | 2156 | 1.6  | <b>105</b>  | 100A 4  |
| 9.1  | 155.1 | 2172 | 3.5  | <b>125</b>  | 100A 4  |
| 8.9  | 158.9 | 2202 | 1.1  | <b>95/3</b> | 100A 4  |
| 8.6  | 163.1 | 2284 | 2.2  | <b>115</b>  | 100A 4  |
| 8.3  | 169.2 | 2369 | 1.5  | <b>105</b>  | 100A 4  |
| 8.3  | 170.7 | 2390 | 3.1  | <b>125</b>  | 100A 4  |
| 7.6  | 185.2 | 2593 | 1.3  | <b>105</b>  | 100A 4  |
| 7.5  | 187.1 | 2593 | 0.93 | <b>95/3</b> | 100A 4  |
| 7.5  | 189.1 | 2649 | 2.8  | <b>125</b>  | 100A 4  |
| 7.4  | 190.3 | 2665 | 1.9  | <b>115</b>  | 100A 4  |
| 7.3  | 127.9 | 2688 | 3.0  | <b>125</b>  | 100BL 6 |
| 7.1  | 199.5 | 2765 | 0.87 | <b>95/3</b> | 100A 4  |
| 6.7  | 210.3 | 2945 | 1.7  | <b>115</b>  | 100A 4  |
| 6.6  | 141.7 | 2977 | 2.7  | <b>125</b>  | 100BL 6 |
| 6.1  | 229.4 | 3213 | 1.6  | <b>115</b>  | 100A 4  |
| 6.1  | 155.1 | 3258 | 2.5  | <b>125</b>  | 100BL 6 |
| 5.5  | 170.7 | 3586 | 2.3  | <b>125</b>  | 100BL 6 |
| 5.3  | 267.7 | 3749 | 1.3  | <b>115</b>  | 100A 4  |
| 5.0  | 189.1 | 3973 | 2.1  | <b>125</b>  | 100BL 6 |
| 4.9  | 290.0 | 4062 | 1.2  | <b>115</b>  | 100A 4  |
| 4.5  | 210.3 | 4417 | 1.2  | <b>115</b>  | 100BL 6 |
| 4.1  | 229.4 | 4820 | 1.1  | <b>115</b>  | 100BL 6 |
| 3.5  | 267.7 | 5624 | 1.0  | <b>115</b>  | 100BL 6 |
| 3.2  | 290.0 | 6093 | 0.9  | <b>115</b>  | 100BL 6 |

|             |  |                            |
|-------------|--|----------------------------|
| <b>3 kW</b> | n <sub>1</sub> = 2840 min <sup>-1</sup><br>n <sub>1</sub> = 1420 min <sup>-1</sup><br>n <sub>1</sub> = 940 min <sup>-1</sup> | 90LB 2<br>100B 4<br>112B 6 |
|-------------|--|----------------------------|

|       |        |     |     |             |        |
|-------|--------|-----|-----|-------------|--------|
| 119.3 | 23.8   | 223 | 3.2 | <b>85/3</b> | 90LB 2 |
| 107.6 | 26.4</ |     |     |             |        |



1.7 Prestazioni motoriduttori PLR

1.7 Gearmotors performances

1.7 Характеристики мотор-редукторов

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|----------------------------|----|----------|-----|---------|--|
|----------------------------|----|----------|-----|---------|--|

|             |  |                            |
|-------------|--|----------------------------|
| <b>3 kW</b> | $n_1=2840 \text{ min}^{-1}$<br>$n_1=1420 \text{ min}^{-1}$<br>$n_1=940 \text{ min}^{-1}$ | 90LB 2<br>100B 4<br>112B 6 |
|-------------|--|----------------------------|

|      |       |        |      |             |        |
|------|-------|--------|------|-------------|--------|
| 25.2 | 56.3  | 1056   | 1    | <b>85/3</b> | 100B 4 |
| 23   | 62.7  | 1190   | 2.4  | <b>105</b>  | 100B 4 |
| 22.2 | 63.9  | 1199   | 1    | <b>85/3</b> | 100B 4 |
| 21.7 | 65.4  | 1227   | 1.7  | <b>95/3</b> | 100B 4 |
| 20   | 70.7  | 1340   | 2.2  | <b>105</b>  | 100B 4 |
| 19.2 | 73.8  | 1400   | 3.4  | <b>115</b>  | 100B 4 |
| 19.2 | 74    | 1389   | 0.86 | <b>85/3</b> | 100B 4 |
| 19.1 | 74.2  | 1392   | 1.5  | <b>95/3</b> | 100B 4 |
| 17.8 | 79.8  | 1514   | 2.0  | <b>105</b>  | 100B 4 |
| 17.5 | 81.3  | 1541   | 3.2  | <b>115</b>  | 100B 4 |
| 16.5 | 86    | 1614   | 1.4  | <b>95/3</b> | 100B 4 |
| 16.3 | 87.2  | 1653   | 3.0  | <b>115</b>  | 100B 4 |
| 16.3 | 87.4  | 1657   | 1.9  | <b>105</b>  | 100B 4 |
| 15.7 | 90.6  | 1718   | 1.9  | <b>105</b>  | 100B 4 |
| 14.4 | 98.4  | 1846   | 1.2  | <b>95/3</b> | 100B 4 |
| 14.1 | 100.4 | 1905   | 1.7  | <b>105</b>  | 100B 4 |
| 13.7 | 103.9 | 1970   | 2.5  | <b>115</b>  | 100B 4 |
| 12.8 | 110.5 | 2096   | 1.6  | <b>105</b>  | 100B 4 |
| 12.4 | 114.3 | 2168   | 2.3  | <b>115</b>  | 100B 4 |
| 12.2 | 116.3 | 2205   | 3.4  | <b>125</b>  | 100B 4 |
| 12.2 | 116   | 2177   | 1    | <b>95/3</b> | 100B 4 |
| 11.7 | 121.2 | 2299   | 2.2  | <b>115</b>  | 100B 4 |
| 11.3 | 126.1 | 2392   | 1.4  | <b>105</b>  | 100B 4 |
| 11.1 | 127.9 | 2426   | 3.1  | <b>125</b>  | 100B 4 |
| 10.6 | 134.4 | 2522   | 0.91 | <b>95/3</b> | 100B 4 |
| 10   | 135.8 | 2575.7 | 1.9  | <b>115</b>  | 100B 4 |
| 10.2 | 139.9 | 2653   | 1.3  | <b>105</b>  | 100B 4 |
| 10.0 | 141.7 | 2688   | 2.8  | <b>125</b>  | 100B 4 |
| 10   | 148.2 | 2810.6 | 1.8  | <b>115</b>  | 100B 4 |
| 9.2  | 153.9 | 2919   | 1.2  | <b>105</b>  | 100B 4 |
| 9.2  | 155.1 | 2941   | 2.6  | <b>125</b>  | 100B 4 |
| 8.9  | 158.9 | 2982   | 0.8  | <b>95/3</b> | 100B 4 |
| 9    | 163.1 | 3093.1 | 1.6  | <b>115</b>  | 100B 4 |
| 8.4  | 169.2 | 3208   | 1.1  | <b>105</b>  | 100B 4 |
| 8.3  | 170.7 | 3237   | 2.3  | <b>125</b>  | 100B 4 |
| 8    | 185.2 | 3511.5 | 1.0  | <b>105</b>  | 100B 4 |
| 7.5  | 189.1 | 3586   | 2.1  | <b>125</b>  | 100B 4 |
| 7.5  | 190.3 | 3609   | 1.4  | <b>115</b>  | 100B 4 |
| 7.3  | 127.9 | 3665   | 2.2  | <b>125</b>  | 112B 6 |
| 7    | 210.3 | 3987.5 | 1.3  | <b>115</b>  | 100B 4 |
| 6.6  | 141.7 | 4060   | 2.0  | <b>125</b>  | 112B 6 |
| 6.2  | 229.4 | 4351   | 1.1  | <b>115</b>  | 100B 4 |
| 6.1  | 155.1 | 4443   | 1.8  | <b>125</b>  | 112B 6 |
| 5.5  | 170.7 | 4890   | 1.7  | <b>125</b>  | 112B 6 |
| 5.3  | 267.7 | 5077   | 1.0  | <b>115</b>  | 100B 4 |
| 5.0  | 189.1 | 5417   | 1.5  | <b>125</b>  | 112B 6 |
| 5    | 290.0 | 5500.0 | 0.9  | <b>115</b>  | 100B 4 |
| 4.5  | 210.3 | 6024   | 0.9  | <b>115</b>  | 112B 6 |
| 4.1  | 229.4 | 6573   | 0.8  | <b>115</b>  | 112B 6 |
| 3.5  | 267.7 | 7669   | 0.7  | <b>115</b>  | 112B 6 |
| 3.2  | 290.0 | 8309   | 0.7  | <b>115</b>  | 112B 6 |

|             |  |                   |
|-------------|--|-------------------|
| <b>4 kW</b> | $n_1=2860 \text{ min}^{-1}$<br>$n_1=1410 \text{ min}^{-1}$ | 100B 2<br>100BL 4 |
|-------------|--|-------------------|

|       |      |     |      |             |         |
|-------|------|-----|------|-------------|---------|
| 120.2 | 23.8 | 296 | 2.4  | <b>85/3</b> | 100B 2  |
| 108.3 | 26.4 | 328 | 1.6  | <b>65/3</b> | 100B 2  |
| 104   | 27.5 | 342 | 2.2  | <b>85/3</b> | 100B 2  |
| 88.5  | 32.3 | 401 | 1.3  | <b>65/3</b> | 100B 2  |
| 82.9  | 34.5 | 429 | 1.9  | <b>85/3</b> | 100B 2  |
| 76.1  | 37.6 | 467 | 1.2  | <b>65/3</b> | 100B 2  |
| 73.9  | 38.7 | 481 | 1.8  | <b>85/3</b> | 100B 2  |
| 70.6  | 40.5 | 503 | 3    | <b>95/3</b> | 100B 2  |
| 65.4  | 43.7 | 543 | 1.7  | <b>85/3</b> | 100B 2  |
| 62.2  | 46   | 571 | 0.95 | <b>65/3</b> | 100B 2  |
| 61    | 46.9 | 583 | 2.8  | <b>95/3</b> | 100B 2  |
| 59.7  | 23.6 | 595 | 2.4  | <b>95/3</b> | 100BL 4 |
| 59.2  | 23.8 | 600 | 1.3  | <b>85/3</b> | 100BL 4 |
| 56    | 50.7 | 637 | 3.1  | <b>105</b>  | 100B 2  |
| 53.4  | 26.4 | 665 | 0.9  | <b>65/3</b> | 100BL 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|----------------------------|----|----------|-----|---------|--|
|----------------------------|----|----------|-----|---------|--|

|             |  |                   |
|-------------|--|-------------------|
| <b>4 kW</b> | $n_1=2860 \text{ min}^{-1}$<br>$n_1=1410 \text{ min}^{-1}$ | 100B 2<br>100BL 4 |
|-------------|--|-------------------|

|      |       |      |      |             |         |
|------|-------|------|------|-------------|---------|
| 52   | 55.0  | 690  | 2.9  | <b>105</b>  | 100B 2  |
| 51.5 | 27.4  | 690  | 2.2  | <b>95/3</b> | 100BL 4 |
| 51.3 | 27.5  | 693  | 1.2  | <b>85/3</b> | 100BL 4 |
| 46   | 62.7  | 788  | 2.5  | <b>105</b>  | 100B 2  |
| 45.0 | 31.3  | 798  | 3.3  | <b>105</b>  | 100BL 4 |
| 42.9 | 32.9  | 829  | 1.9  | <b>95/3</b> | 100BL 4 |
| 40.9 | 34.5  | 869  | 1    | <b>85/3</b> | 100BL 4 |
| 40.0 | 35.2  | 897  | 3.0  | <b>105</b>  | 100BL 4 |
| 36.6 | 38.5  | 982  | 2.9  | <b>105</b>  | 100BL 4 |
| 36.4 | 38.7  | 975  | 0.97 | <b>85/3</b> | 100BL 4 |
| 34.8 | 40.5  | 1020 | 1.7  | <b>95/3</b> | 100BL 4 |
| 32.3 | 43.7  | 1101 | 0.91 | <b>85/3</b> | 100BL 4 |
| 31.4 | 44.9  | 1145 | 2.4  | <b>105</b>  | 100BL 4 |
| 30.1 | 46.9  | 1182 | 1.5  | <b>95/3</b> | 100BL 4 |
| 27.8 | 50.7  | 1292 | 2.2  | <b>105</b>  | 100BL 4 |
| 26.0 | 54.3  | 1382 | 3.5  | <b>115</b>  | 100BL 4 |
| 25.8 | 54.7  | 1378 | 1.5  | <b>95/3</b> | 100BL 4 |
| 25.7 | 55.0  | 1400 | 2.1  | <b>105</b>  | 100BL 4 |
| 23.6 | 59.7  | 1521 | 3.2  | <b>115</b>  | 100BL 4 |
| 22.5 | 62.7  | 1598 | 1.8  | <b>105</b>  | 100BL 4 |
| 22.0 | 64.1  | 1631 | 2.9  | <b>115</b>  | 100BL 4 |
| 21.6 | 65.4  | 1648 | 1.3  | <b>95/3</b> | 100BL 4 |
| 20.0 | 70.7  | 1800 | 1.6  | <b>105</b>  | 100BL 4 |
| 19.1 | 73.8  | 1881 | 2.6  | <b>115</b>  | 100BL 4 |
| 19   | 74.2  | 1870 | 1.2  | <b>95/3</b> | 100BL 4 |
| 17.7 | 79.8  | 2033 | 1.5  | <b>105</b>  | 100BL 4 |
| 17.4 | 81.3  | 2070 | 2.4  | <b>115</b>  | 100BL 4 |
| 16.4 | 86    | 2167 | 1    | <b>95/3</b> | 100BL 4 |
| 16.2 | 87.2  | 2220 | 2.2  | <b>115</b>  | 100BL 4 |
| 16.1 | 87.4  | 2225 | 1.4  | <b>105</b>  | 100BL 4 |
| 16.0 | 88.3  | 2248 | 3.3  | <b>125</b>  | 100BL 4 |
| 15.6 | 90.6  | 2306 | 1.4  | <b>105</b>  | 100BL 4 |
| 14.5 | 97.6  | 2484 | 3.0  | <b>125</b>  | 100BL 4 |
| 14.3 | 98.4  | 2479 | 0.89 | <b>95/3</b> | 100BL 4 |
| 14.0 | 100.4 | 2558 | 1.3  | <b>105</b>  | 100BL 4 |
| 13.6 | 103.9 | 2645 | 1.9  | <b>115</b>  | 100BL 4 |
| 13.3 | 106.2 | 2705 | 2.8  | <b>125</b>  | 100BL 4 |
| 12.8 | 110.5 | 2815 | 1.2  | <b>105</b>  | 100BL 4 |
| 12.3 | 114.3 | 2911 | 1.7  | <b>115</b>  | 100BL 4 |
| 12.1 | 116.3 | 2961 | 2.5  | <b>125</b>  | 100BL 4 |
| 11.6 | 121.2 | 3087 | 1.6  | <b>115</b>  | 100BL 4 |
| 11.2 | 126.1 | 3212 | 1.1  | <b>105</b>  | 100BL 4 |
| 11.0 | 127.9 | 3258 | 2.3  | <b>125</b>  | 100BL 4 |
| 10.4 | 135.8 | 3459 | 1.4  | <b>115</b>  | 100BL 4 |
| 10.1 | 139.9 | 3562 | 1.0  | <b>105</b>  | 100BL 4 |
| 9.9  | 141.7 | 3609 | 2.1  | <b>125</b>  | 100BL 4 |
| 9.5  | 148.2 | 3774 | 1.3  | <b>115</b>  | 100BL 4 |
| 9.2  | 153.9 | 3920 | 0.9  | <b>105</b>  | 100BL 4 |
| 9.1  | 155.1 | 3949 | 1.9  | <b>125</b>  | 100BL 4 |
| 8.6  | 163.1 | 4153 | 1.2  | <b>115</b>  | 100BL 4 |
| 8.3  | 169.2 | 4308 | 0.8  | <b>105</b>  | 100BL 4 |
| 8.3  | 170.7 | 4346 | 1.7  | <b>125</b>  | 100BL 4 |
| 7.6  | 185.2 | 4715 | 0.7  | <b>105</b>  | 100BL 4 |
| 7.5  | 189.1 | 4816 | 1.6  | <b>125</b>  | 100BL 4 |
| 7.4  | 190.3 | 4846 | 1.0  | <b>115</b>  | 100BL 4 |
| 6.7  | 210.3 | 5354 | 0.9  | <b>115</b>  | 100BL 4 |
| 6.1  | 229.4 | 5843 | 0.9  | <b>115</b>  | 100BL 4 |
| 5.3  | 267.7 | 6817 | 0.7  | <b>115</b>  | 100BL 4 |
| 4.9  | 290.0 | 7385 | 0.7  | <b>115</b>  | 100BL 4 |

|               |  |                   |
|---------------|--|-------------------|
| <b>5.5 kW</b> | $n_1=2880 \text{ min}^{-1}$<br>$n_1=1400 \text{ min}^{-1}$ | 112B 2<br>112BL 4 |
|---------------|--|-------------------|

|       |      |     |      |             |        |
|-------|------|-----|------|-------------|--------|
| 122   | 23.6 | 400 | 3.1  | <b>95/3</b> | 112B 2 |
| 121   | 23.8 | 404 | 1.8  | <b>85/3</b> | 112B 2 |
| 109.1 | 26.4 | 448 | 1.2  | <b>65/3</b> | 112B 2 |
| 105.1 | 27.4 | 465 | 2.9  | <b>95/3</b> | 112B 2 |
| 104.7 | 27.5 | 466 | 1.6  | <b>85/3</b> | 112B 2 |
| 89.2  | 32.3 | 548 | 0.99 | <b>65/3</b> | 112B 2 |
| 87.5  | 32.9 | 558 | 2.6  | <b>95/3</b> | 112B 2 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|----------------------------|----|----------|-----|---------|--|
|----------------------------|----|----------|-----|---------|--|

|               |  |                   |
|---------------|--|-------------------|
| <b>5.5 kW</b> | $n_1=2880 \text{ min}^{-1}$<br>$n_1=1400 \text{ min}^{-1}$ | 112B 2<br>112BL 4 |
|---------------|--|-------------------|

|      |      |      |      |             |         |
|------|------|------|------|-------------|---------|
| 83.5 | 34.5 | 585  | 1.4  | <b>85/3</b> | 112B 2  |
| 76.6 | 37.6 | 638  | 0.85 | <b>65/3</b> | 112B 2  |
| 74.4 | 38.7 | 656  | 1.3  | <b>85/3</b> | 112B 2  |
| 71.1 | 40.5 | 687  | 2.2  | <b>95/3</b> | 112B 2  |
| 68   | 20.6 | 725  | 3.4  | <b>105</b>  | 112BL 4 |
| 65.9 | 43.7 | 741  | 1.2  | <b>85/3</b> | 112B 2  |
| 62   | 22.5 | 794  | 3.2  | <b>105</b>  | 112BL 4 |
| 61.4 | 46.9 | 795  | 2.7  | <b>95/3</b> | 112B 2  |
| 59.3 | 23.6 | 823  | 1.7  | <b>95/3</b> | 112BL 4 |
| 58.8 | 23.8 | 830  | 0.96 | <b>85/3</b> | 112BL 4 |
| 59   | 23.9 | 843  | 3.0  | <b>105</b>  | 112BL 4 |
| 51.1 | 27.4 | 956  | 1.6  | <b>95/3</b> | 112BL 4 |
| 50.9 | 27.5 | 960  | 0.89 | <b>85/3</b> | 112BL 4 |
| 49   | 28.6 | 1010 | 2.6  | <b>105</b>  | 112BL 4 |
| 45   | 31.3 | 1105 | 2.4  | <b>105</b>  | 112BL 4 |
| 42.6 | 32.9 | 1148 | 1.4  | <b>95/3</b> | 112BL 4 |
| 40   | 35.2 | 1242 | 2.1  | <b>105</b>  | 112BL 4 |
| 37   | 37.9 | 1337 | 3.3  | <b>115</b>  | 112BL 4 |
| 36   | 38.5 | 1359 | 2.1  | <b>105</b>  | 112BL 4 |
| 34.6 | 40.5 | 1413 | 1.2  | <b>95/3</b> | 112BL 4 |
| 35   | 40.6 | 1431 | 3.1  | <b>115</b>  | 112BL 4 |
| 31   | 44.9 | 1585 | 1.8  | <b>105</b>  | 112BL 4 |
| 31   | 45.5 | 1606 | 2.9  | <b>115</b>  | 112BL 4 |
| 29.9 | 46.9 | 1636 | 1.1  | <b>95/3</b> | 112BL 4 |
| 28   | 49.7 | 1753 | 2.7  | <b>115</b>  | 112BL 4 |
| 28   | 50.7 | 1790 | 1.6  | <b>105</b>  | 112BL 4 |
| 26   | 54.3 | 1914 | 2.5  | <b>115</b>  | 112BL 4 |
| 25.6 | 54.7 | 1909 | 1    | <b>95/3</b> | 112BL 4 |
| 25   | 55.0 | 1939 | 1.5  | <b>105</b>  | 112BL 4 |
| 24.5 | 57.2 | 2018 | 3.7  | <b>125</b>  | 112BL 4 |
| 23   | 59.7 | 2106 | 2.3  | <b>115</b>  | 112BL 4 |
| 22   | 62.7 | 2213 | 1.3  | <b>105</b>  | 112BL 4 |
| 22.0 | 63.5 | 2240 | 3.3  | <b>125</b>  | 112BL 4 |
| 22   | 64.1 | 2259 | 2.1  | <b>115</b>  | 112BL 4 |
| 21.4 | 65.4 | 2282 | 0.92 | <b>95/3</b> | 112BL 4 |
| 20.2 | 69.2 | 2439 | 3.1  | <b>125</b>  | 112BL 4 |
| 20   | 70.7 | 2492 | 1.2  | <b>105</b>  | 112BL 4 |
| 19.0 | 73.8 | 2604 | 1.8  | <b>115</b>  | 112BL 4 |
| 18.9 | 74.2 | 2589 | 0.83 | <b>95/3</b> | 112BL 4 |
| 18.5 | 75.7 | 2669 | 2.8  | <b>125</b>  | 112BL 4 |
| 17.5 | 79.8 | 2816 | 1.1  | <b>105</b>  | 112BL 4 |
| 17.3 | 81.0 | 2858 | 2.6  | <b>125</b>  |         |





1.7 Prestazioni motoriduttori PLR

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|----------------------------|----|----------|-----|---------|--|
|----------------------------|----|----------|-----|---------|--|

|               |  |                   |
|---------------|--|-------------------|
| <b>7.5 kW</b> | $n_1=2860\text{ min}^{-1}$<br>$n_1=1440\text{ min}^{-1}$ | 112BL 2<br>132M 4 |
|---------------|--|-------------------|

|       |       |      |      |      |         |
|-------|-------|------|------|------|---------|
| 121.2 | 23.6  | 550  | 2.3  | 95/3 | 112BL 2 |
| 120.2 | 23.8  | 554  | 1.3  | 85/3 | 112BL 2 |
| 108.3 | 26.4  | 615  | 0.88 | 65/3 | 112BL 2 |
| 104.4 | 27.4  | 638  | 2.1  | 95/3 | 112BL 2 |
| 104   | 27.5  | 640  | 1.2  | 85/3 | 112BL 2 |
| 100   | 28.6  | 674  | 3.5  | 105  | 112BL 2 |
| 91    | 31.3  | 738  | 3.2  | 105  | 112BL 2 |
| 86.9  | 32.9  | 766  | 1.9  | 95/3 | 112BL 2 |
| 82.9  | 34.5  | 804  | 1    | 85/3 | 112BL 2 |
| 81    | 35.2  | 829  | 2.9  | 105  | 112BL 2 |
| 74    | 38.5  | 907  | 2.8  | 105  | 112BL 2 |
| 73.9  | 38.7  | 901  | 0.95 | 85/3 | 112BL 2 |
| 70.6  | 40.5  | 943  | 1.6  | 95/3 | 112BL 2 |
| 70    | 20.6  | 961  | 2.6  | 105  | 132M 4  |
| 65.4  | 43.7  | 1018 | 0.88 | 85/3 | 112BL 2 |
| 64    | 22.5  | 1052 | 2.4  | 105  | 132M 4  |
| 61    | 23.6  | 1092 | 1.3  | 95/3 | 132M 4  |
| 60    | 23.9  | 1118 | 2.3  | 105  | 132M 4  |
| 53    | 26.9  | 1260 | 3.3  | 115  | 132M 4  |
| 52.6  | 27.4  | 1267 | 1.2  | 95/3 | 132M 4  |
| 50    | 28.6  | 1339 | 1.9  | 105  | 132M 4  |
| 46    | 31.3  | 1465 | 1.8  | 105  | 132M 4  |
| 45    | 32.1  | 1501 | 2.8  | 115  | 132M 4  |
| 43.8  | 32.9  | 1522 | 1.1  | 95/3 | 132M 4  |
| 41    | 35.2  | 1647 | 1.6  | 105  | 132M 4  |
| 38    | 37.9  | 1772 | 2.5  | 115  | 132M 4  |
| 37    | 38.5  | 1802 | 1.6  | 105  | 132M 4  |
| 35.6  | 40.5  | 1873 | 0.91 | 95/3 | 132M 4  |
| 35.5  | 40.6  | 1897 | 2.3  | 115  | 132M 4  |
| 32.0  | 44.9  | 2101 | 1.3  | 105  | 132M 4  |
| 31.6  | 45.5  | 2129 | 2.2  | 115  | 132M 4  |
| 30.7  | 46.9  | 2169 | 0.83 | 95/3 | 132M 4  |
| 29.0  | 49.7  | 2324 | 2.1  | 115  | 132M 4  |
| 28.4  | 50.7  | 2373 | 1.2  | 105  | 132M 4  |
| 28.1  | 51.3  | 2400 | 3.1  | 125  | 132M 4  |
| 26.5  | 54.3  | 2537 | 1.9  | 115  | 132M 4  |
| 26.2  | 55.0  | 2570 | 1.1  | 105  | 132M 4  |
| 25.2  | 57.2  | 2676 | 2.8  | 125  | 132M 4  |
| 24.1  | 59.7  | 2792 | 1.7  | 115  | 132M 4  |
| 23.0  | 62.7  | 2934 | 1.0  | 105  | 132M 4  |
| 22.7  | 63.5  | 2970 | 2.5  | 125  | 132M 4  |
| 22.5  | 64.1  | 2995 | 1.6  | 115  | 132M 4  |
| 20.8  | 69.2  | 3234 | 2.3  | 125  | 132M 4  |
| 20.4  | 70.7  | 3304 | 0.9  | 105  | 132M 4  |
| 19.5  | 73.8  | 3453 | 1.4  | 115  | 132M 4  |
| 19.0  | 75.7  | 3539 | 2.1  | 125  | 132M 4  |
| 18.6  | 77.6  | 3628 | 2.9  | 135  | 132M 4  |
| 18.0  | 79.8  | 3733 | 0.8  | 105  | 132M 4  |
| 17.8  | 81.0  | 3789 | 2.0  | 125  | 132M 4  |
| 17.7  | 81.3  | 3800 | 1.3  | 115  | 132M 4  |
| 17.2  | 84.0  | 3926 | 2.7  | 135  | 132M 4  |
| 16.5  | 87.2  | 4076 | 1.2  | 115  | 132M 4  |
| 16.5  | 87.4  | 4085 | 0.8  | 105  | 132M 4  |
| 16.3  | 88.3  | 4126 | 1.8  | 125  | 132M 4  |
| 15.9  | 90.6  | 4234 | 0.8  | 105  | 132M 4  |
| 15.7  | 91.4  | 4275 | 2.5  | 135  | 132M 4  |
| 14.8  | 97.6  | 4561 | 1.6  | 125  | 132M 4  |
| 14.4  | 100.1 | 4678 | 2.2  | 135  | 132M 4  |
| 14.3  | 100.4 | 4696 | 0.7  | 105  | 132M 4  |
| 13.9  | 103.9 | 4857 | 1.0  | 115  | 132M 4  |
| 13.6  | 106.2 | 4967 | 1.5  | 125  | 132M 4  |
| 13.1  | 110.1 | 5148 | 2.0  | 135  | 132M 4  |
| 12.6  | 114.3 | 5345 | 0.9  | 115  | 132M 4  |
| 12.4  | 116.3 | 5435 | 1.4  | 125  | 132M 4  |
| 11.9  | 121.2 | 5667 | 0.9  | 115  | 132M 4  |
| 11.8  | 121.8 | 5696 | 1.8  | 135  | 132M 4  |
| 11.3  | 127.9 | 5982 | 1.3  | 125  | 132M 4  |
| 10.7  | 134.1 | 6269 | 1.7  | 135  | 132M 4  |
| 10.6  | 135.8 | 6350 | 0.8  | 115  | 132M 4  |
| 10.3  | 140.1 | 6549 | 1.6  | 135  | 132M 4  |
| 10.2  | 141.7 | 6626 | 1.1  | 125  | 132M 4  |
| 9.7   | 148.2 | 6929 | 0.7  | 115  | 132M 4  |
| 9.4   | 153.3 | 7167 | 1.5  | 135  | 132M 4  |

1.7 Gearmotors performances

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|----------------------------|----|----------|-----|---------|--|
|----------------------------|----|----------|-----|---------|--|

|               |  |                   |
|---------------|--|-------------------|
| <b>7.5 kW</b> | $n_1=2860\text{ min}^{-1}$<br>$n_1=1440\text{ min}^{-1}$ | 112BL 2<br>132M 4 |
|---------------|--|-------------------|

|     |       |       |     |     |        |
|-----|-------|-------|-----|-----|--------|
| 9.3 | 155.1 | 7251  | 1.0 | 125 | 132M 4 |
| 8.8 | 163.1 | 7625  | 0.7 | 115 | 132M 4 |
| 8.5 | 168.7 | 7887  | 1.3 | 135 | 132M 4 |
| 8.4 | 170.7 | 7980  | 0.9 | 125 | 132M 4 |
| 7.8 | 183.7 | 8589  | 1.2 | 135 | 132M 4 |
| 7.6 | 189.1 | 8841  | 0.8 | 125 | 132M 4 |
| 7.2 | 201.0 | 9399  | 1.1 | 135 | 132M 4 |
| 6.5 | 221.2 | 10344 | 1.0 | 135 | 132M 4 |
| 5.9 | 245.1 | 11461 | 0.9 | 135 | 132M 4 |

|               |                            |         |
|---------------|----------------------------|---------|
| <b>9.2 kW</b> | $n_1=1450\text{ min}^{-1}$ | 132ML 4 |
|---------------|----------------------------|---------|

|      |       |      |      |      |         |
|------|-------|------|------|------|---------|
| 70.5 | 20.6  | 1171 | 2.1  | 105  | 132ML 4 |
| 64.4 | 22.5  | 1282 | 2.0  | 105  | 132ML 4 |
| 61.4 | 23.6  | 1330 | 1.1  | 95/3 | 132ML 4 |
| 60.7 | 23.9  | 1362 | 1.9  | 105  | 132ML 4 |
| 53.8 | 26.9  | 1535 | 2.7  | 115  | 132ML 4 |
| 52.9 | 27.4  | 1544 | 0.97 | 95/3 | 132ML 4 |
| 50.6 | 28.6  | 1631 | 1.6  | 105  | 132ML 4 |
| 46.3 | 31.3  | 1785 | 1.5  | 105  | 132ML 4 |
| 45.2 | 32.1  | 1829 | 2.3  | 115  | 132ML 4 |
| 44.1 | 32.9  | 1854 | 0.86 | 95/3 | 132ML 4 |
| 41.2 | 35.2  | 2006 | 1.3  | 105  | 132ML 4 |
| 38.3 | 37.9  | 2159 | 2.0  | 115  | 132ML 4 |
| 37.6 | 38.5  | 2196 | 1.3  | 105  | 132ML 4 |
| 36.0 | 40.2  | 2291 | 3.3  | 125  | 132ML 4 |
| 35.7 | 40.6  | 2311 | 1.9  | 115  | 132ML 4 |
| 33.1 | 43.8  | 2495 | 3.0  | 125  | 132ML 4 |
| 32.3 | 44.9  | 2560 | 1.1  | 105  | 132ML 4 |
| 31.8 | 45.5  | 2593 | 1.8  | 115  | 132ML 4 |
| 29.2 | 49.7  | 2832 | 1.7  | 115  | 132ML 4 |
| 28.6 | 50.7  | 2890 | 1.0  | 105  | 132ML 4 |
| 28.3 | 51.3  | 2923 | 2.6  | 125  | 132ML 4 |
| 26.7 | 54.3  | 3090 | 1.6  | 115  | 132ML 4 |
| 26.4 | 55.0  | 3131 | 0.9  | 105  | 132ML 4 |
| 25.3 | 57.2  | 3260 | 2.3  | 125  | 132ML 4 |
| 25.1 | 57.8  | 3293 | 3.2  | 135  | 132ML 4 |
| 24.3 | 59.7  | 3401 | 1.4  | 115  | 132ML 4 |
| 23.1 | 62.7  | 3574 | 0.8  | 105  | 132ML 4 |
| 22.8 | 63.5  | 3617 | 2.1  | 125  | 132ML 4 |
| 22.6 | 64.1  | 3648 | 1.3  | 115  | 132ML 4 |
| 22.3 | 65.1  | 3709 | 2.8  | 135  | 132ML 4 |
| 21.0 | 69.2  | 3939 | 1.9  | 125  | 132ML 4 |
| 20.5 | 70.7  | 4025 | 0.7  | 105  | 132ML 4 |
| 19.6 | 73.8  | 4206 | 1.1  | 115  | 132ML 4 |
| 19.2 | 75.7  | 4311 | 1.7  | 125  | 132ML 4 |
| 18.7 | 77.6  | 4420 | 2.4  | 135  | 132ML 4 |
| 18.2 | 79.8  | 4548 | 0.7  | 105  | 132ML 4 |
| 17.9 | 81.0  | 4616 | 1.6  | 125  | 132ML 4 |
| 17.8 | 81.3  | 4629 | 1.1  | 115  | 132ML 4 |
| 17.3 | 84.0  | 4782 | 2.2  | 135  | 132ML 4 |
| 16.6 | 87.2  | 4965 | 1.0  | 115  | 132ML 4 |
| 16.4 | 88.3  | 5027 | 1.5  | 125  | 132ML 4 |
| 15.9 | 91.4  | 5208 | 2.0  | 135  | 132ML 4 |
| 14.9 | 97.6  | 5556 | 1.3  | 125  | 132ML 4 |
| 14.5 | 100.1 | 5699 | 1.8  | 135  | 132ML 4 |
| 14.0 | 103.9 | 5917 | 0.8  | 115  | 132ML 4 |
| 13.6 | 106.2 | 6051 | 1.2  | 125  | 132ML 4 |
| 13.2 | 110.1 | 6272 | 1.7  | 135  | 132ML 4 |
| 12.7 | 114.3 | 6511 | 0.8  | 115  | 132ML 4 |
| 12.5 | 116.3 | 6621 | 1.1  | 125  | 132ML 4 |
| 12.0 | 121.2 | 6904 | 0.7  | 115  | 132ML 4 |
| 11.9 | 121.8 | 6939 | 1.5  | 135  | 132ML 4 |
| 11.3 | 127.9 | 7287 | 1.0  | 125  | 132ML 4 |
| 10.8 | 134.1 | 7637 | 1.4  | 135  | 132ML 4 |
| 10.4 | 140.1 | 7978 | 1.3  | 135  | 132ML 4 |
| 10.2 | 141.7 | 8072 | 0.9  | 125  | 132ML 4 |
| 9.5  | 153.3 | 8731 | 1.2  | 135  | 132ML 4 |
| 9.4  | 155.1 | 8833 | 0.8  | 125  | 132ML 4 |
| 8.6  | 168.7 | 9608 | 1.1  | 135  | 132ML 4 |
| 8.5  | 170.7 | 9721 | 0.8  | 125  | 132ML 4 |

1.7 Характеристики мотор-редукторов

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|----------------------------|----|----------|-----|---------|--|
|----------------------------|----|----------|-----|---------|--|

|               |                            |         |
|---------------|----------------------------|---------|
| <b>9.2 kW</b> | $n_1=1450\text{ min}^{-1}$ | 132ML 4 |
|---------------|----------------------------|---------|

|     |       |       |     |     |         |
|-----|-------|-------|-----|-----|---------|
| 7.9 | 183.7 | 10463 | 1.0 | 135 | 132ML 4 |
| 7.7 | 189.1 | 10770 | 0.7 | 125 | 132ML 4 |
| 7.2 | 201.0 | 11450 | 0.9 | 135 | 132ML 4 |
| 6.6 | 221.2 | 12601 | 0.8 | 135 | 132ML 4 |
| 5.9 | 245.1 | 13961 | 0.8 | 135 | 132ML 4 |

|              |  |                  |
|--------------|--|------------------|
| <b>11 kW</b> | $n_1=2940\text{ min}^{-1}$<br>$n_1=1455\text{ min}^{-1}$ | 132M 2<br>160M 4 |
|--------------|--|------------------|

|       |      |      |      |      |        |
|-------|------|------|------|------|--------|
| 143.0 | 20.6 | 691  | 3.3  | 105  | 132M 2 |
| 130.6 | 22.5 | 756  | 3.0  | 105  | 132M 2 |
| 124.6 | 23.6 | 784  | 1.6  | 95/3 | 132M 2 |
| 123.5 | 23.8 | 791  | 0.91 | 85/3 | 132M 2 |
| 123.0 | 23.9 | 803  | 2.9  | 105  | 132M 2 |
| 107.3 | 27.4 | 911  | 1.5  | 95/3 | 132M 2 |
| 106.9 | 27.5 | 914  | 0.84 | 85/3 | 132M 2 |
| 102.7 | 28.6 | 962  | 2.4  | 105  | 132M 2 |
| 93.8  | 31.3 | 1053 | 2.3  | 105  | 132M 2 |
| 91.6  | 32.1 | 1079 | 3.5  | 115  | 132M 2 |
| 89.4  | 32.9 | 1093 | 1.3  | 95/3 | 132M 2 |
| 83.5  | 35.2 | 1183 | 2.0  | 105  | 132M 2 |
| 77.6  | 37.9 | 1273 | 3.1  | 115  | 132M 2 |
| 76.3  | 38.5 | 1295 | 1.9  | 105  | 132M 2 |
| 72.6  | 40.5 | 1346 | 1.1  | 95/3 | 132M 2 |
| 70.8  | 20.6 | 1396 | 1.8  | 105  | 160M 4 |
| 64.7  | 22.5 | 1527 | 1.7  | 105  | 160M 4 |
| 62.7  | 46.9 | 1558 | 1    | 95/3 | 132M 2 |
| 61.7  | 23.6 | 1585 | 0.88 | 95/3 | 160M 4 |
| 60.9  | 23.9 | 1622 | 1.6  | 105  | 160M 4 |
| 54.0  | 26.9 | 1829 | 2.3  | 115  | 160M 4 |
| 53.1  | 27.4 | 1840 | 0.82 | 95/3 | 160M 4 |
| 50.8  | 28.6 | 1943 | 1.3  | 105  | 160M 4 |
| 46.4  | 31.3 | 2127 | 1.2  | 105  | 160M 4 |
| 45.3  | 32.1 | 2179 | 1.9  | 115  | 160M 4 |
| 41.3  | 35.2 | 2391 | 1.1  | 105  | 160M 4 |
| 41.2  | 35.3 | 2398 | 3.1  | 125  | 160M 4 |
| 38.4  | 37.9 | 2573 | 1.7  | 115  | 160M 4 |
| 37.7  | 38.5 | 2616 | 1.1  | 105  | 160M 4 |
| 36.2  | 40.2 | 2730 | 2.7  | 125  | 160M 4 |
| 35.9  | 40.6 | 2753 | 1.6  | 115  | 160M 4 |
| 33.2  | 43.8 | 2973 | 2.5  | 125  | 160M 4 |
| 32.4  | 44.9 | 3050 | 0.9  | 105  | 160M 4 |
| 32.0  | 45.5 | 3090 | 1.5  | 115  | 160M 4 |
| 29.3  | 49.7 | 3374 | 1.4  | 115  | 160M 4 |
| 28.7  | 50.7 | 3444 | 0.8  | 105  | 160M 4 |
| 28.3  | 51.3 | 3483 | 2.2  | 125  | 160M 4 |
| 26.8  | 54.3 | 3682 | 1.3  | 115  | 160M 4 |
| 26.5  | 55.0 | 3730 | 0.8  | 105  | 160M 4 |
| 25.4  | 57.2 | 3884 | 1.9  | 125  |        |



1.7 Prestazioni motoriduttori PLR

1.7 Gearmotors performances

1.7 Характеристики мотор-редукторов

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|----------------------------|----|----------|-----|---------|--|
|----------------------------|----|----------|-----|---------|--|

|              |  |                  |
|--------------|--|------------------|
| <b>11 kW</b> | $n_1=2940\text{ min}^{-1}$<br>$n_1=1455\text{ min}^{-1}$ | 132M 2<br>160M 4 |
|--------------|--|------------------|

|      |       |       |     |            |        |
|------|-------|-------|-----|------------|--------|
| 14.0 | 103.9 | 7050  | 0.7 | <b>115</b> | 160M 4 |
| 13.7 | 106.2 | 7210  | 1.0 | <b>125</b> | 160M 4 |
| 13.2 | 110.1 | 7473  | 1.4 | <b>135</b> | 160M 4 |
| 12.5 | 116.3 | 7890  | 1.0 | <b>125</b> | 160M 4 |
| 11.9 | 121.8 | 8268  | 1.3 | <b>135</b> | 160M 4 |
| 11.4 | 127.9 | 8683  | 0.9 | <b>125</b> | 160M 4 |
| 10.9 | 134.1 | 9099  | 1.2 | <b>135</b> | 160M 4 |
| 10.4 | 140.1 | 9506  | 1.1 | <b>135</b> | 160M 4 |
| 10.3 | 141.7 | 9618  | 0.8 | <b>125</b> | 160M 4 |
| 9.5  | 153.3 | 10403 | 1.0 | <b>135</b> | 160M 4 |
| 9.4  | 155.1 | 10525 | 0.7 | <b>125</b> | 160M 4 |
| 8.6  | 168.7 | 11449 | 0.9 | <b>135</b> | 160M 4 |
| 7.9  | 183.7 | 12467 | 0.8 | <b>135</b> | 160M 4 |
| 7.2  | 201.0 | 13643 | 0.8 | <b>135</b> | 160M 4 |
| 6.6  | 221.2 | 15015 | 0.7 | <b>135</b> | 160M 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|----------------------------|----|----------|-----|---------|--|
|----------------------------|----|----------|-----|---------|--|

|              |  |                   |
|--------------|--|-------------------|
| <b>15 kW</b> | $n_1=2900\text{ min}^{-1}$<br>$n_1=1455\text{ min}^{-1}$ | 132ML 2<br>160L 4 |
|--------------|--|-------------------|

|      |       |       |     |            |        |
|------|-------|-------|-----|------------|--------|
| 18.0 | 81.0  | 7500  | 1.0 | <b>125</b> | 160L 4 |
| 17.9 | 81.3  | 7521  | 0.7 | <b>115</b> | 160L 4 |
| 17.3 | 84.0  | 7770  | 1.4 | <b>135</b> | 160L 4 |
| 16.5 | 88.3  | 8168  | 0.9 | <b>125</b> | 160L 4 |
| 15.9 | 91.4  | 8462  | 1.2 | <b>135</b> | 160L 4 |
| 14.9 | 97.6  | 9028  | 0.8 | <b>125</b> | 160L 4 |
| 14.5 | 100.1 | 9260  | 1.1 | <b>135</b> | 160L 4 |
| 13.7 | 106.2 | 9831  | 0.8 | <b>125</b> | 160L 4 |
| 13.2 | 110.1 | 10191 | 1.0 | <b>135</b> | 160L 4 |
| 12.5 | 116.3 | 10759 | 0.7 | <b>125</b> | 160L 4 |
| 11.9 | 121.8 | 11275 | 0.9 | <b>135</b> | 160L 4 |
| 10.9 | 134.1 | 12408 | 0.8 | <b>135</b> | 160L 4 |
| 10.4 | 140.1 | 12963 | 0.8 | <b>135</b> | 160L 4 |
| 9.5  | 153.3 | 14186 | 0.7 | <b>135</b> | 160L 4 |
| 8.6  | 168.7 | 15612 | 0.7 | <b>135</b> | 160L 4 |

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|----------------------------|----|----------|-----|---------|--|
|----------------------------|----|----------|-----|---------|--|

|              |   |                            |
|--------------|---|----------------------------|
| <b>22 kW</b> | $n_1=2925\text{ min}^{-1}$<br>$n_1=1460\text{ min}^{-1}$<br>$n_1=975\text{ min}^{-1}$ | 180M 2<br>180L 4<br>200L 6 |
|--------------|---|----------------------------|

|       |       |       |     |            |        |
|-------|-------|-------|-----|------------|--------|
| 153.3 | 19.1  | 1288  | 6.3 | <b>135</b> | 180M 2 |
| 130.6 | 22.4  | 1512  | 4.1 | <b>125</b> | 180M 2 |
| 122.2 | 23.9  | 1616  | 3.9 | <b>125</b> | 180M 2 |
| 108.5 | 26.9  | 1819  | 2.1 | <b>115</b> | 180M 2 |
| 105.3 | 27.8  | 1875  | 3.5 | <b>125</b> | 180M 2 |
| 96.3  | 30.4  | 2050  | 3.3 | <b>125</b> | 180M 2 |
| 91.1  | 32.1  | 2168  | 1.7 | <b>115</b> | 180M 2 |
| 82.8  | 35.3  | 2386  | 2.8 | <b>125</b> | 180M 2 |
| 77.2  | 37.9  | 2559  | 1.5 | <b>115</b> | 180M 2 |
| 76.5  | 19.1  | 2581  | 3.5 | <b>135</b> | 180L 4 |
| 72.7  | 40.2  | 2716  | 2.5 | <b>125</b> | 180M 2 |
| 72.1  | 40.6  | 2739  | 1.4 | <b>115</b> | 180M 2 |
| 67.1  | 21.8  | 2944  | 3.2 | <b>135</b> | 180L 4 |
| 65.2  | 22.4  | 3030  | 2.3 | <b>125</b> | 180L 4 |
| 61.0  | 23.9  | 3238  | 2.2 | <b>125</b> | 180L 4 |
| 56.5  | 25.9  | 3498  | 2.8 | <b>135</b> | 180L 4 |
| 54.2  | 26.9  | 3645  | 1.2 | <b>115</b> | 180L 4 |
| 52.6  | 27.8  | 3756  | 1.9 | <b>125</b> | 180L 4 |
| 49.5  | 29.5  | 3991  | 2.5 | <b>135</b> | 180L 4 |
| 48.1  | 30.4  | 4107  | 1.8 | <b>125</b> | 180L 4 |
| 45.5  | 32.1  | 4344  | 1.0 | <b>115</b> | 180L 4 |
| 45.4  | 32.1  | 4346  | 2.4 | <b>135</b> | 180L 4 |
| 41.3  | 35.3  | 4780  | 1.6 | <b>125</b> | 180L 4 |
| 38.5  | 37.9  | 5128  | 0.9 | <b>115</b> | 180L 4 |
| 37.7  | 38.7  | 5234  | 1.9 | <b>135</b> | 180L 4 |
| 36.3  | 40.2  | 5441  | 1.4 | <b>125</b> | 180L 4 |
| 36.0  | 40.6  | 5487  | 0.8 | <b>115</b> | 180L 4 |
| 34.1  | 42.8  | 5796  | 1.8 | <b>135</b> | 180L 4 |
| 33.3  | 43.8  | 5925  | 1.3 | <b>125</b> | 180L 4 |
| 32.1  | 45.5  | 6159  | 0.7 | <b>115</b> | 180L 4 |
| 31.3  | 46.7  | 6312  | 1.7 | <b>135</b> | 180L 4 |
| 29.4  | 49.7  | 6725  | 0.7 | <b>115</b> | 180L 4 |
| 28.8  | 50.7  | 6855  | 1.5 | <b>135</b> | 180L 4 |
| 28.4  | 51.3  | 6943  | 1.1 | <b>125</b> | 180L 4 |
| 26.9  | 54.3  | 7340  | 0.7 | <b>115</b> | 180L 4 |
| 25.5  | 57.2  | 7742  | 1.0 | <b>125</b> | 180L 4 |
| 25.3  | 57.8  | 7820  | 1.3 | <b>135</b> | 180L 4 |
| 23.0  | 63.5  | 8591  | 0.9 | <b>125</b> | 180L 4 |
| 22.4  | 65.1  | 8808  | 1.2 | <b>135</b> | 180L 4 |
| 21.1  | 69.2  | 9356  | 0.8 | <b>125</b> | 180L 4 |
| 19.3  | 75.7  | 10238 | 0.7 | <b>125</b> | 180L 4 |
| 18.8  | 77.6  | 10497 | 1.0 | <b>135</b> | 180L 4 |
| 18.0  | 81.0  | 10963 | 0.7 | <b>125</b> | 180L 4 |
| 17.4  | 84.0  | 11357 | 0.9 | <b>135</b> | 180L 4 |
| 16.0  | 91.4  | 12368 | 0.8 | <b>135</b> | 180L 4 |
| 14.6  | 100.1 | 13534 | 0.8 | <b>135</b> | 180L 4 |
| 13.3  | 110.1 | 14895 | 0.7 | <b>135</b> | 180L 4 |

|              |  |                   |
|--------------|--|-------------------|
| <b>15 kW</b> | $n_1=2900\text{ min}^{-1}$<br>$n_1=1455\text{ min}^{-1}$ | 132ML 2<br>160L 4 |
|--------------|--|-------------------|

|       |      |      |      |             |         |
|-------|------|------|------|-------------|---------|
| 141.0 | 20.6 | 955  | 2.4  | <b>105</b>  | 132ML 2 |
| 128.9 | 22.5 | 1045 | 2.2  | <b>105</b>  | 132ML 2 |
| 122.9 | 23.6 | 1084 | 1.2  | <b>95/3</b> | 132ML 2 |
| 121.3 | 23.9 | 1110 | 2.1  | <b>105</b>  | 132ML 2 |
| 107.6 | 26.9 | 1251 | 3.0  | <b>115</b>  | 132ML 2 |
| 105.8 | 27.4 | 1259 | 1.1  | <b>95/3</b> | 132ML 2 |
| 101.3 | 28.6 | 1330 | 1.8  | <b>105</b>  | 132ML 2 |
| 92.5  | 31.3 | 1455 | 1.6  | <b>105</b>  | 132ML 2 |
| 90.3  | 32.1 | 1491 | 2.5  | <b>115</b>  | 132ML 2 |
| 88.1  | 32.9 | 1511 | 0.95 | <b>95/3</b> | 132ML 2 |
| 82.3  | 35.2 | 1636 | 1.5  | <b>105</b>  | 132ML 2 |
| 76.5  | 37.9 | 1760 | 2.2  | <b>115</b>  | 132ML 2 |
| 75.2  | 38.5 | 1790 | 1.4  | <b>105</b>  | 132ML 2 |
| 71.6  | 40.5 | 1861 | 0.82 | <b>95/3</b> | 132ML 2 |
| 70.8  | 20.6 | 1903 | 1.3  | <b>105</b>  | 160L 4  |
| 65.0  | 22.4 | 2073 | 3.3  | <b>125</b>  | 160L 4  |
| 64.7  | 22.5 | 2083 | 1.2  | <b>105</b>  | 160L 4  |
| 60.9  | 23.9 | 2212 | 1.2  | <b>105</b>  | 160L 4  |
| 60.8  | 23.9 | 2216 | 3.2  | <b>125</b>  | 160L 4  |
| 54.0  | 26.9 | 2494 | 1.7  | <b>115</b>  | 160L 4  |
| 52.4  | 27.8 | 2570 | 2.8  | <b>125</b>  | 160L 4  |
| 50.8  | 28.6 | 2650 | 1.0  | <b>105</b>  | 160L 4  |
| 47.9  | 30.4 | 2810 | 2.7  | <b>125</b>  | 160L 4  |
| 46.4  | 31.3 | 2900 | 0.9  | <b>105</b>  | 160L 4  |
| 45.3  | 32.1 | 2972 | 1.4  | <b>115</b>  | 160L 4  |
| 45.3  | 32.1 | 2973 | 3.5  | <b>135</b>  | 160L 4  |
| 41.3  | 35.2 | 3260 | 0.8  | <b>105</b>  | 160L 4  |
| 41.2  | 35.3 | 3271 | 2.3  | <b>125</b>  | 160L 4  |
| 38.4  | 37.9 | 3508 | 1.3  | <b>115</b>  | 160L 4  |
| 37.7  | 38.5 | 3567 | 0.8  | <b>105</b>  | 160L 4  |
| 37.6  | 38.7 | 3581 | 2.8  | <b>135</b>  | 160L 4  |
| 36.2  | 40.2 | 3723 | 2.0  | <b>125</b>  | 160L 4  |
| 35.9  | 40.6 | 3754 | 1.2  | <b>115</b>  | 160L 4  |
| 34.0  | 42.8 | 3965 | 2.6  | <b>135</b>  | 160L 4  |
| 33.2  | 43.8 | 4054 | 1.9  | <b>125</b>  | 160L 4  |
| 32.4  | 44.9 | 4159 | 0.7  | <b>105</b>  | 160L 4  |
| 32.0  | 45.5 | 4214 | 1.1  | <b>115</b>  | 160L 4  |
| 31.2  | 46.7 | 4318 | 2.4  | <b>135</b>  | 160L 4  |
| 29.3  | 49.7 | 4601 | 1.0  | <b>115</b>  | 160L 4  |
| 28.7  | 50.7 | 4690 | 2.2  | <b>135</b>  | 160L 4  |
| 28.3  | 51.3 | 4750 | 1.6  | <b>125</b>  | 160L 4  |
| 26.8  | 54.3 | 5021 | 1.0  | <b>115</b>  | 160L 4  |
| 25.4  | 57.2 | 5297 | 1.4  | <b>125</b>  | 160L 4  |
| 25.2  | 57.8 | 5350 | 2.0  | <b>135</b>  | 160L 4  |
| 24.4  | 59.7 | 5526 | 0.9  | <b>115</b>  | 160L 4  |
| 22.9  | 63.5 | 5878 | 1.3  | <b>125</b>  | 160L 4  |
| 22.7  | 64.1 | 5928 | 0.8  | <b>115</b>  | 160L 4  |
| 22.3  | 65.1 | 6026 | 1.7  | <b>135</b>  | 160L 4  |
| 21.0  | 69.2 | 6401 | 1.2  | <b>125</b>  | 160L 4  |
| 19.7  | 73.8 | 6834 | 0.7  | <b>115</b>  | 160L 4  |
| 19.2  | 75.7 | 7004 | 1.1  | <b>125</b>  | 160L 4  |
| 18.8  | 77.6 | 7182 | 1.5  | <b>135</b>  | 160L 4  |

|                |   |                            |
|----------------|---|----------------------------|
| <b>18.5 kW</b> | $n_1=2910\text{ min}^{-1}$<br>$n_1=1460\text{ min}^{-1}$<br>$n_1=970\text{ min}^{-1}$ | 160L 2<br>180M 4<br>200L 6 |
|----------------|---|----------------------------|

|       |      |      |     |            |        |
|-------|------|------|-----|------------|--------|
| 152.5 | 19.1 | 1089 | 7.4 | <b>135</b> | 160L 2 |
| 141.5 | 20.6 | 1174 | 1.9 | <b>105</b> | 160L 2 |
| 129.3 | 22.5 | 1284 | 1.8 | <b>105</b> | 160L 2 |
| 121.7 | 23.9 | 1364 | 1.7 | <b>105</b> | 160L 2 |
| 108.0 | 26.9 | 1538 | 2.5 | <b>115</b> | 160L 2 |
| 101.6 | 28.6 | 1634 | 1.4 | <b>105</b> | 160L 2 |
| 92.9  | 31.3 | 1788 | 1.3 | <b>105</b> | 160L 2 |
| 90.6  | 32.1 | 1833 | 2.1 | <b>115</b> | 160L 2 |
| 82.6  | 35.2 | 2010 | 1.2 | <b>105</b> | 160L 2 |
| 82.3  | 35.3 | 2017 | 3.3 | <b>125</b> | 160L 2 |
| 76.8  | 37.9 | 2163 | 1.8 | <b>115</b> | 160L 2 |
| 75.5  | 38.5 | 2200 | 1.1 | <b>105</b> | 160L 2 |
| 72.3  | 40.2 | 2296 | 2.9 | <b>125</b> | 160L 2 |
| 71.7  | 40.6 | 2315 | 1.7 | <b>115</b> | 160L 2 |
| 65.2  | 22.4 | 2617 | 2.6 | <b>125</b> | 180M 4 |
| 61.0  | 23.9 | 2797 | 2.5 | <b>125</b> | 180M 4 |
| 56.5  | 25.9 | 3021 | 3.2 | <b>135</b> | 180M 4 |
| 54.2  | 26.9 | 3148 | 1.3 | <b>115</b> | 180M 4 |
| 52.6  | 27.8 | 3244 | 2.2 | <b>125</b> | 180M 4 |
| 49.5  | 29.5 | 3447 | 2.9 | <b>135</b> | 180M 4 |
| 48.1  | 30.4 | 3547 | 2.1 | <b>125</b> | 180M 4 |
| 45.5  | 32.1 | 3752 | 1.1 | <b>115</b> | 180M 4 |
| 45.4  | 32.1 | 3753 | 2.8 | <b>135</b> | 180M 4 |
| 41.3  | 35.3 | 4129 | 1.8 | <b>125</b> | 180M 4 |
| 38.5  | 37.9 | 4428 | 1.0 | <b>115</b> | 180M 4 |
| 37.7  | 38.7 | 4520 | 2.2 | <b>135</b> | 180M 4 |
| 36.3  | 40.2 | 4699 | 1.6 | <b>125</b> | 180M 4 |
| 36.0  | 40.6 | 4739 | 0.9 | <b>115</b> | 180M 4 |
| 34.1  | 42.8 | 5006 | 2.1 | <b>135</b> | 180M 4 |
| 33.3  | 43.8 | 5117 | 1.5 | <b>125</b> | 180M 4 |
| 32.1  | 45.5 | 5319 | 0.9 | <b>115</b> | 180M 4 |
| 31.3  | 46.7 | 5451 | 1.9 | <b>135</b> | 180M 4 |
| 29.4  | 49.7 | 5808 | 0.8 | <b>115</b> | 180M 4 |
| 28.8  | 50.7 | 5920 | 1.8 | <b>135</b> | 180M 4 |
| 28.4  | 51.3 | 5996 | 1.3 | <b>125</b> | 180M 4 |
| 26.9  | 54.3 | 6339 | 0.8 | <b>115</b> | 180M 4 |
| 25.5  | 57.2 | 6686 | 1.1 | <b>125</b> | 180M 4 |
| 25.3  | 57.8 | 6754 | 1.6 | <b>135</b> | 180M 4 |
| 24.5  | 59.7 | 6976 | 0.7 | <b>115</b> | 180M 4 |
| 23.0  | 63.5 | 7420 | 1.0 | <b>125</b> | 180M 4 |
| 22.4  | 65.1 | 7607 | 1.4 | <b>135</b> | 180M 4 |
| 21.1  | 69.2 | 8080 | 0.9 | <b>125</b> | 180M 4 |
| 19.3  | 75.7 | 8842 | 0.8 | <b>125</b> | 180M 4 |
| 18.8  | 77.6 | 90   |     |            |        |



## 1.7 Prestazioni motoriduttori PLR

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|----------------------------|----|----------|-----|---------|--|
|----------------------------|----|----------|-----|---------|--|

**30 kW** $n_1=2945 \text{ min}^{-1}$   
 $n_1=1465 \text{ min}^{-1}$ 200L 2  
200L 4

|      |      |       |     |             |        |
|------|------|-------|-----|-------------|--------|
| 54.4 | 26.9 | 4954  | 0,8 | <b>115*</b> | 200L 4 |
| 52.8 | 27.8 | 5104  | 1,4 | <b>125</b>  | 200L 4 |
| 49.7 | 29.5 | 5423  | 1,8 | <b>135</b>  | 200L 4 |
| 48.2 | 30.4 | 5582  | 1,3 | <b>125</b>  | 200L 4 |
| 45.6 | 32.1 | 5903  | 0,7 | <b>115*</b> | 200L 4 |
| 45.6 | 32.1 | 5906  | 1,8 | <b>135</b>  | 200L 4 |
| 41.5 | 35.3 | 6497  | 1,2 | <b>125</b>  | 200L 4 |
| 37.9 | 38.7 | 7113  | 1,4 | <b>135</b>  | 200L 4 |
| 36.4 | 40.2 | 7394  | 1,0 | <b>125</b>  | 200L 4 |
| 34.2 | 42.8 | 7877  | 1,3 | <b>135</b>  | 200L 4 |
| 33.4 | 43.8 | 8052  | 0,9 | <b>125</b>  | 200L 4 |
| 31.4 | 46.7 | 8578  | 1,2 | <b>135</b>  | 200L 4 |
| 28.9 | 50.7 | 9316  | 1,1 | <b>135</b>  | 200L 4 |
| 28.5 | 51.3 | 9435  | 0,8 | <b>125</b>  | 200L 4 |
| 25.6 | 57.2 | 10521 | 0,7 | <b>125</b>  | 200L 4 |
| 25.3 | 57.8 | 10627 | 1,0 | <b>135</b>  | 200L 4 |
| 22.5 | 65.1 | 11971 | 0,9 | <b>135</b>  | 200L 4 |
| 18.9 | 77.6 | 14265 | 0,7 | <b>135</b>  | 200L 4 |
| 17.4 | 84.0 | 15435 | 0,7 | <b>135</b>  | 200L 4 |

**37 kW** $n_1=2950 \text{ min}^{-1}$   
 $n_1=1475 \text{ min}^{-1}$ 200L 2  
225S 4

|       |      |       |     |             |        |
|-------|------|-------|-----|-------------|--------|
| 154.6 | 19.1 | 2148  | 3,8 | <b>135</b>  | 200L 2 |
| 135.5 | 21.8 | 2450  | 3,5 | <b>135</b>  | 200L 2 |
| 131.7 | 22.4 | 2522  | 2,5 | <b>125*</b> | 200L 2 |
| 123.2 | 23.9 | 2695  | 2,3 | <b>125*</b> | 200L 2 |
| 114.1 | 25.9 | 2912  | 3,0 | <b>135</b>  | 200L 2 |
| 109.5 | 26.9 | 3034  | 1,2 | <b>115*</b> | 200L 2 |
| 106.3 | 27.8 | 3126  | 2,1 | <b>125*</b> | 200L 2 |
| 100.0 | 29.5 | 3322  | 2,7 | <b>135</b>  | 200L 2 |
| 97.2  | 30.4 | 3419  | 2,0 | <b>125*</b> | 200L 2 |
| 91.9  | 32.1 | 3616  | 1,0 | <b>115*</b> | 200L 2 |
| 91.8  | 32.1 | 3617  | 2,6 | <b>135</b>  | 200L 2 |
| 83.5  | 35.3 | 3979  | 1,7 | <b>125*</b> | 200L 2 |
| 77.8  | 37.9 | 4268  | 0,9 | <b>115*</b> | 200L 2 |
| 77.3  | 19.1 | 4296  | 2,1 | <b>135</b>  | 225S 4 |
| 73.3  | 40.2 | 4529  | 1,5 | <b>125*</b> | 200L 2 |
| 72.7  | 40.6 | 4567  | 0,9 | <b>115*</b> | 200L 2 |
| 67.8  | 21.8 | 4901  | 1,9 | <b>135</b>  | 225S 4 |
| 65.8  | 22.4 | 5044  | 1,4 | <b>125*</b> | 225S 4 |
| 61.6  | 23.9 | 5391  | 1,3 | <b>125*</b> | 225S 4 |
| 57.0  | 25.9 | 5824  | 1,7 | <b>135</b>  | 225S 4 |
| 53.1  | 27.8 | 6252  | 1,2 | <b>125*</b> | 225S 4 |
| 50.0  | 29.5 | 6643  | 1,5 | <b>135</b>  | 225S 4 |
| 48.6  | 30.4 | 6838  | 1,1 | <b>125*</b> | 225S 4 |
| 45.9  | 32.1 | 7235  | 1,5 | <b>135</b>  | 225S 4 |
| 41.7  | 35.3 | 7958  | 0,9 | <b>125*</b> | 225S 4 |
| 38.1  | 38.7 | 8713  | 1,1 | <b>135</b>  | 225S 4 |
| 36.7  | 40.2 | 9058  | 0,8 | <b>125*</b> | 225S 4 |
| 34.4  | 42.8 | 9649  | 1,1 | <b>135</b>  | 225S 4 |
| 33.7  | 43.8 | 9864  | 0,8 | <b>125*</b> | 225S 4 |
| 31.6  | 46.7 | 10507 | 1,0 | <b>135</b>  | 225S 4 |
| 29.1  | 50.7 | 11412 | 0,9 | <b>135</b>  | 225S 4 |
| 25.5  | 57.8 | 13018 | 0,8 | <b>135</b>  | 225S 4 |
| 22.7  | 65.1 | 14664 | 0,7 | <b>135</b>  | 225S 4 |

## 1.7 Gearmotors performances

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|----------------------------|----|----------|-----|---------|--|
|----------------------------|----|----------|-----|---------|--|

**45 kW** $n_1=2945 \text{ min}^{-1}$   
 $n_1=1475 \text{ min}^{-1}$ 225M 2  
225M 4

|       |      |       |     |             |        |
|-------|------|-------|-----|-------------|--------|
| 154.4 | 19.1 | 2617  | 3,1 | <b>135*</b> | 225M 2 |
| 135.3 | 21.8 | 2985  | 2,9 | <b>135*</b> | 225M 2 |
| 131.5 | 22.4 | 3073  | 2,0 | <b>125*</b> | 225M 2 |
| 123.0 | 23.9 | 3284  | 1,9 | <b>125*</b> | 225M 2 |
| 113.9 | 25.9 | 3547  | 2,5 | <b>135*</b> | 225M 2 |
| 106.1 | 27.8 | 3808  | 1,7 | <b>125*</b> | 225M 2 |
| 99.8  | 29.5 | 4047  | 2,2 | <b>135*</b> | 225M 2 |
| 97.0  | 30.4 | 4165  | 1,6 | <b>125*</b> | 225M 2 |
| 91.7  | 32.1 | 4407  | 2,1 | <b>135*</b> | 225M 2 |
| 83.3  | 35.3 | 4848  | 1,4 | <b>125*</b> | 225M 2 |
| 77.3  | 19.1 | 5225  | 1,7 | <b>135*</b> | 225M 4 |
| 73.2  | 40.2 | 5518  | 1,2 | <b>125*</b> | 225M 2 |
| 67.8  | 21.8 | 5961  | 1,6 | <b>135*</b> | 225M 4 |
| 65.8  | 22.4 | 6135  | 1,1 | <b>125*</b> | 225M 4 |
| 61.6  | 23.9 | 6557  | 1,1 | <b>125*</b> | 225M 4 |
| 57.0  | 25.9 | 7083  | 1,4 | <b>135*</b> | 225M 4 |
| 53.1  | 27.8 | 7604  | 0,9 | <b>125*</b> | 225M 4 |
| 50.0  | 29.5 | 8080  | 1,2 | <b>135*</b> | 225M 4 |
| 48.6  | 30.4 | 8316  | 0,9 | <b>125*</b> | 225M 4 |
| 45.9  | 32.1 | 8799  | 1,2 | <b>135*</b> | 225M 4 |
| 41.7  | 35.3 | 9679  | 0,8 | <b>125*</b> | 225M 4 |
| 38.1  | 38.7 | 10596 | 0,9 | <b>135*</b> | 225M 4 |
| 36.7  | 40.2 | 11016 | 0,7 | <b>125*</b> | 225M 4 |
| 34.4  | 42.8 | 11735 | 0,9 | <b>135*</b> | 225M 4 |
| 31.6  | 46.7 | 12779 | 0,8 | <b>135*</b> | 225M 4 |
| 29.1  | 50.7 | 13879 | 0,8 | <b>135*</b> | 225M 4 |
| 25.5  | 57.8 | 15832 | 0,7 | <b>135*</b> | 225M 4 |

**55 kW** $n_1=2950 \text{ min}^{-1}$   
 $n_1=1475 \text{ min}^{-1}$ 250M 2  
250M 4

|       |      |       |     |             |        |
|-------|------|-------|-----|-------------|--------|
| 154.6 | 19.1 | 3193  | 2,5 | <b>135*</b> | 250M 2 |
| 135.5 | 21.8 | 3643  | 2,3 | <b>135*</b> | 250M 2 |
| 114.1 | 25.9 | 4328  | 2,0 | <b>135*</b> | 250M 2 |
| 100.0 | 29.5 | 4938  | 1,8 | <b>135*</b> | 250M 2 |
| 91.8  | 32.1 | 5377  | 1,8 | <b>135*</b> | 250M 2 |
| 77.3  | 19.1 | 6386  | 1,4 | <b>135*</b> | 250M 4 |
| 67.8  | 21.8 | 7285  | 1,3 | <b>135*</b> | 250M 4 |
| 57.0  | 25.9 | 8657  | 1,1 | <b>135*</b> | 250M 4 |
| 50.0  | 29.5 | 9875  | 1,0 | <b>135*</b> | 250M 4 |
| 45.9  | 32.1 | 10754 | 1,0 | <b>135*</b> | 250M 4 |
| 38.1  | 38.7 | 12951 | 0,8 | <b>135*</b> | 250M 4 |
| 34.4  | 42.8 | 14343 | 0,7 | <b>135*</b> | 250M 4 |
| 31.6  | 46.7 | 15619 | 0,7 | <b>135*</b> | 250M 4 |

**75 kW** $n_1=2975 \text{ min}^{-1}$   
 $n_1=1470 \text{ min}^{-1}$ 280S 2  
280S 4

|      |      |       |     |             |        |
|------|------|-------|-----|-------------|--------|
| 77.1 | 19.1 | 8738  | 1,0 | <b>135*</b> | 250M 4 |
| 67.5 | 21.8 | 9968  | 1,0 | <b>135*</b> | 250M 4 |
| 56.8 | 25.9 | 11845 | 0,8 | <b>135*</b> | 250M 4 |
| 49.8 | 29.5 | 13512 | 0,7 | <b>135*</b> | 250M 4 |
| 45.8 | 32.1 | 14715 | 0,7 | <b>135*</b> | 250M 4 |

## 1.7 Характеристики мотор-редукторов

| $n_2$<br>min <sup>-1</sup> | ir | T2<br>Nm | FS' | PLR-PLM |  |
|----------------------------|----|----------|-----|---------|--|
|----------------------------|----|----------|-----|---------|--|

N.B.

Tutte le potenze indicate si riferiscono alla potenza meccanica dei riduttori.

Per i riduttori contrassegnati con (\*) è opportuno effettuare la verifica della potenza limite termico secondo le indicazioni riportate nel par. A-1.5.

NOTE.

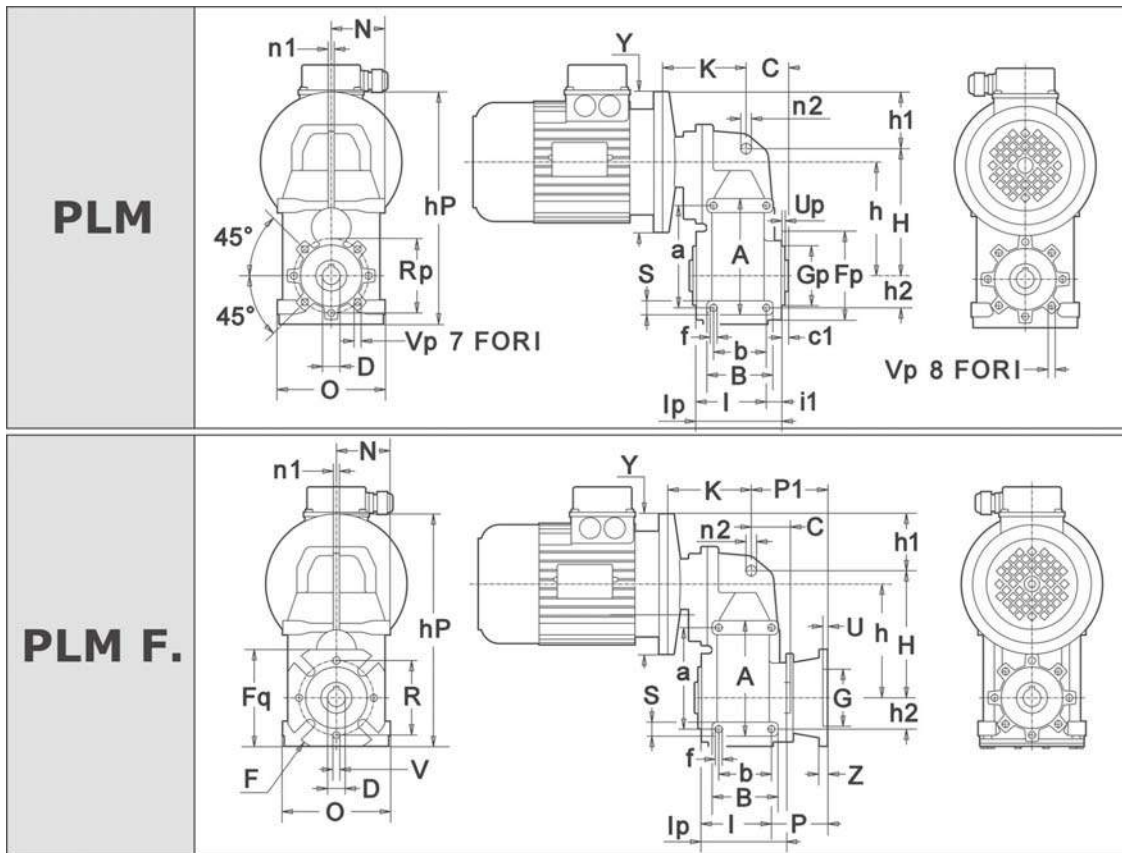
The power indicated is based on the mechanical capacities of the gearboxes. For the gearboxes marked with (\*) it is also necessary to obey the thermal capacity like shown on chapter A-1.5.

ПРИМЕЧАНИЕ.

Все приведенные значения передаваемых мощностей вычислены на основе механической мощности. Для моделей отмеченных знаком (\*) всегда необходимо выполнять проверку по термической мощности (см.раздел A-1.7)



# PLM 25 - 45



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Z4

|    | a   | A   | b  | B  | C    | c1  | D<br>H7            | f       | h  | hP    | H   | h1  | h2   | l  | l1   | lp   | N    | n1 | n2 | S  |    |
|----|-----|-----|----|----|------|-----|--------------------|---------|----|-------|-----|-----|------|----|------|------|------|----|----|----|----|
| 25 | 115 | 131 | 60 | 75 | 44.5 | 4.5 | 20<br>(19)<br>(24) | M8 X12  | /3 | 125   | 225 | 145 | 22   | 35 | 79.5 | 17   | 96.5 | 61 | 7  | 12 | 16 |
|    |     |     |    |    |      |     |                    |         | /4 | 135   |     |     |      |    |      |      |      |    |    |    |    |
| 45 | 130 | 150 | 70 | 95 | 46   | 6   | 30<br>(25)         | M10 X15 | /3 | 155   | 276 | 175 | 34.5 | 40 | 97.5 | 20.5 | 118  | 77 | 9  | 15 | 20 |
|    |     |     |    |    |      |     |                    |         | /4 | 167.5 |     |     |      |    |      |      |      |    |    |    |    |

|    | Fp  | Gp | O   | P1 | Rp    | Up | Vp  | F       | Fq | G<br>F8 | P   | R   | U   | V | Z  |    |
|----|-----|----|-----|----|-------|----|-----|---------|----|---------|-----|-----|-----|---|----|----|
| 25 | 100 | 70 | 122 | FA | 86.5  | 85 | 2.5 | M8 X 10 | FA | 125     | 110 | 70  | 85  | 5 | 11 | 9  |
|    |     |    |     | FB | 116.5 |    |     |         | FB |         |     |     |     |   |    |    |
| 45 | 110 | 80 | 154 | FA | 69    | 95 | 3   | M8 X 10 | FA | 180     | 142 | 115 | 150 | 5 | 11 | 10 |
|    |     |    |     | FB | 99    |    |     |         | FB |         |     |     |     |   |    |    |

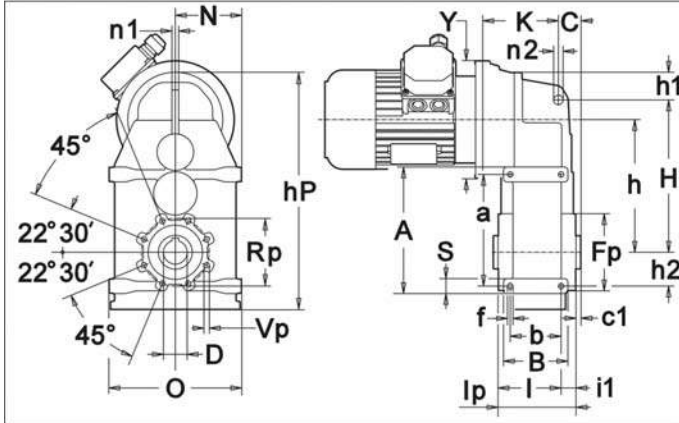
|         | IEC | 25   |       | 45           |       | 25      | 45 |
|---------|-----|------|-------|--------------|-------|---------|----|
|         |     | Y    | K     | Y            | K     | K (PLC) |    |
| PLM / 3 | B5  | —    | —     | 160          | 133.5 | —       | —  |
|         |     | 140  | 95    | 200 (iec 80) | 133.5 |         |    |
|         |     | 160  | 95    | 200 (iec 90) | 144   |         |    |
|         |     | 200  | 104.5 | 250          | 146   |         |    |
|         | B14 | 90•  | 95    | 105•         | 133.5 |         |    |
|         |     | 105• | 95    | 120          | 133.5 |         |    |
| PLM / 4 | B5  | 120  | 112.5 | —            | —     | —       | —  |
|         |     | 140  | 112.5 | 160          | 150   |         |    |
|         |     | —    | —     | 200          | 150   |         |    |
|         |     | —    | —     | —            | —     |         |    |
|         | B14 | 80•  | 112.5 | —            | —     |         |    |
|         |     | 90   | 112.5 | —            | —     |         |    |



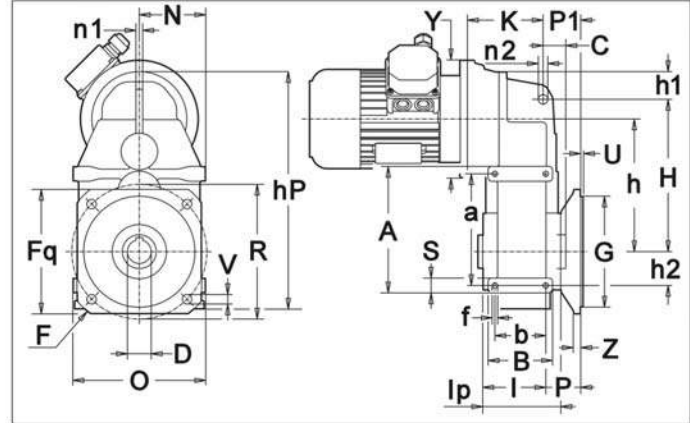


# PLM 65

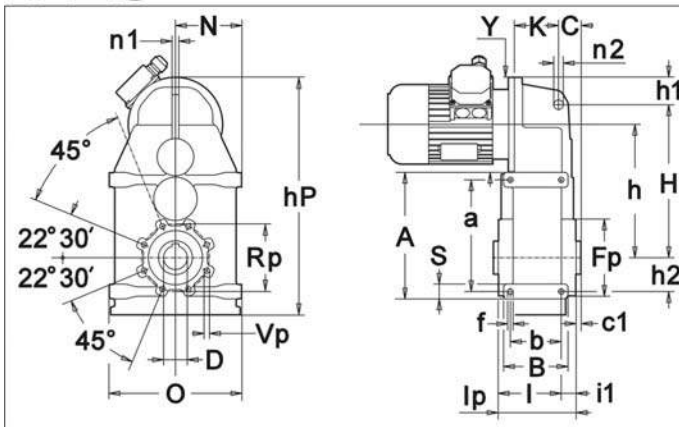
## PLM



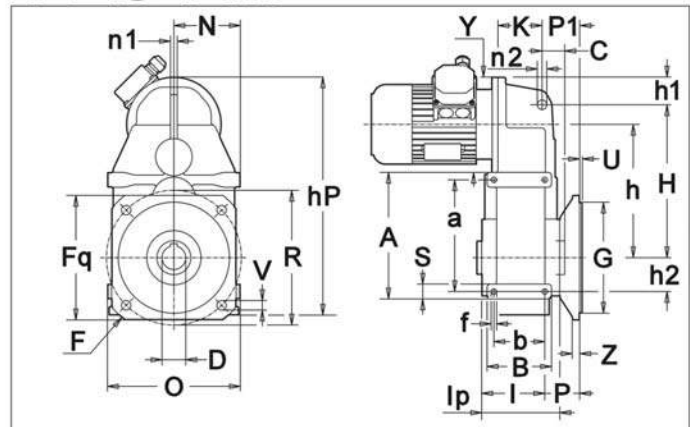
## PLM F...



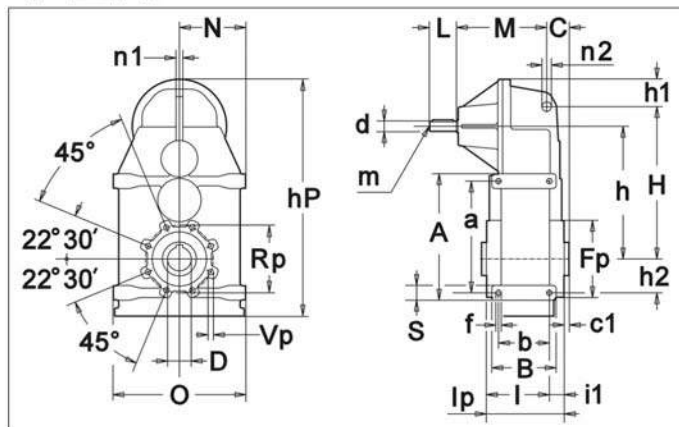
## PLC



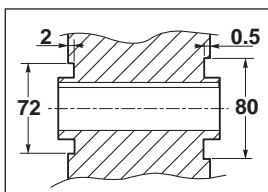
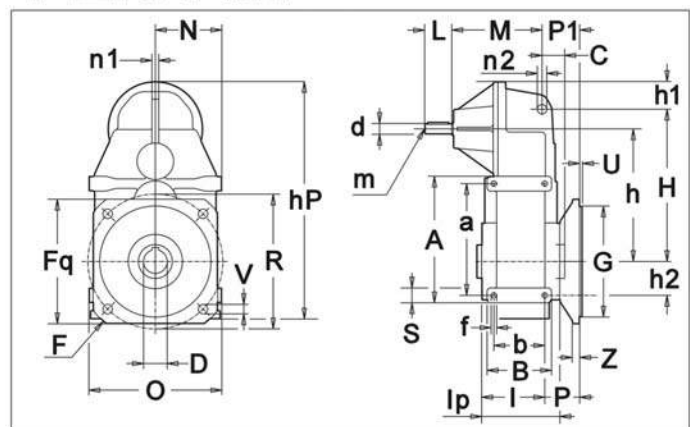
## PLC F...



## PLR



## PLR F...



Dettaglio centraggio flangia pendolare.

Quota "G<sub>p</sub>".

Flange centering detail.

"G<sub>p</sub>" quota.

Не указан размер "G<sub>p</sub>", центрирующей диаметра для установки фланца

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1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

| PL.. | a   | A   | b  | B  | C    | c1  | d<br>h6 | D<br>H7    | f             | h   | hP  | H   | h1 | h2 | I  | i1 | Ip  | L  | N  | m  | M     | n1 | n2 | S  |
|------|-----|-----|----|----|------|-----|---------|------------|---------------|-----|-----|-----|----|----|----|----|-----|----|----|----|-------|----|----|----|
| 65   | 165 | 187 | 75 | 95 | 33.5 | 7.5 | 16      | 35<br>(30) | M8<br>X<br>16 | 196 | 355 | 225 | 41 | 50 | 93 | 22 | 115 | 40 | 98 | M6 | 133.5 | 10 | 14 | 22 |

| PL.. | Fp  | Gp       | O   | P1   | Rp  | Up | Vp      |    | F   | Fq  | G<br>F8   | P    | R   | U | V  | Z  |
|------|-----|----------|-----|------|-----|----|---------|----|-----|-----|-----------|------|-----|---|----|----|
| 65   | 120 | 72<br>80 | 196 | 47.5 | 100 | 2  | M8 X 16 | F1 | 250 | 200 | 180<br>g6 | 43.5 | 215 | 4 | 14 | 11 |

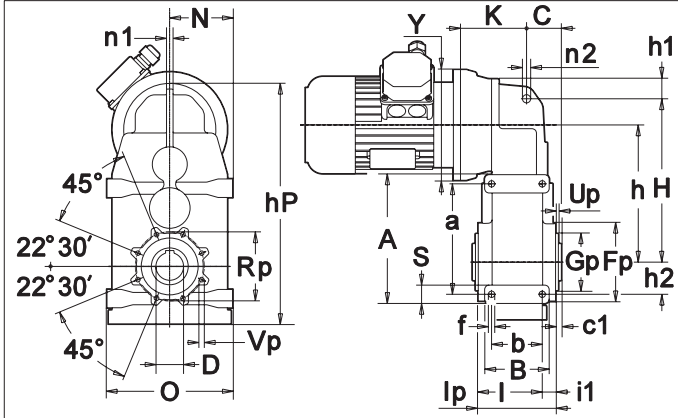
|        | IEC | 65  |       | 65      |    |
|--------|-----|-----|-------|---------|----|
|        |     | Y   | K     |         |    |
| PLM /3 | B5  | 140 | 104.5 | K (PLC) |    |
|        |     | 160 | 104.5 |         |    |
|        |     | 200 | 124.5 |         |    |
|        |     | 250 | 134.5 |         |    |
|        | B14 | 120 | 124.5 |         | 65 |
|        |     | 140 | 124.5 |         |    |
|        |     | 160 | 134.5 |         |    |
|        |     |     |       |         |    |



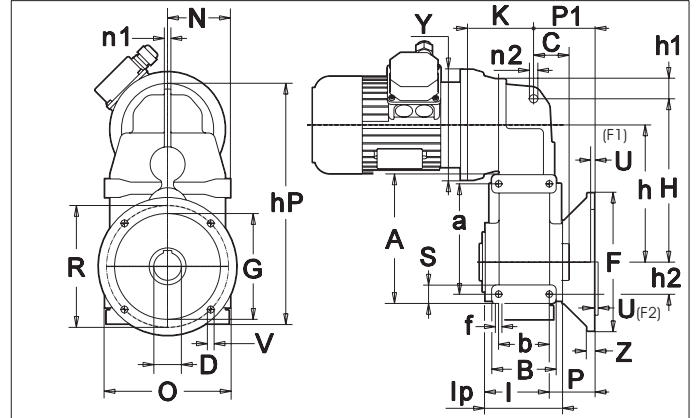


# PLM 85-95

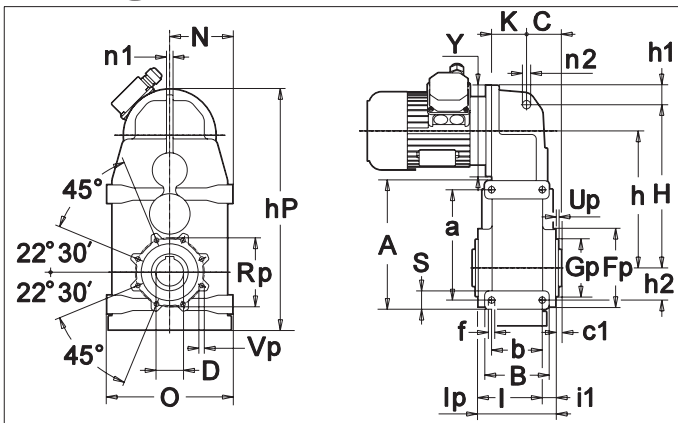
## PLM



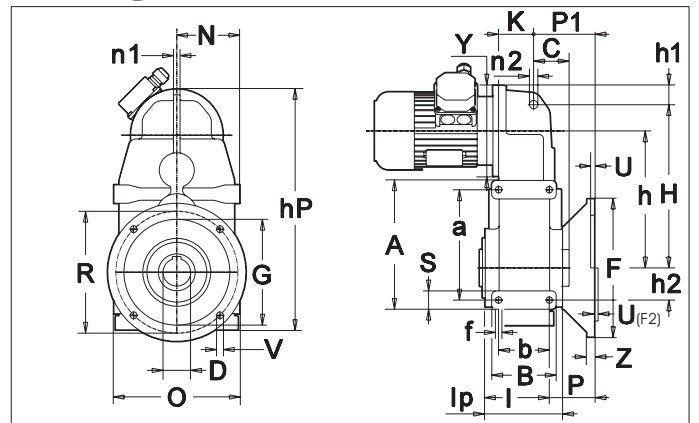
## PLM F...



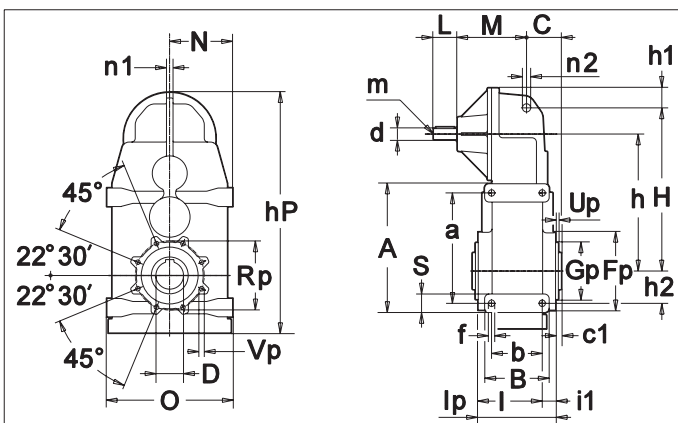
## PLC



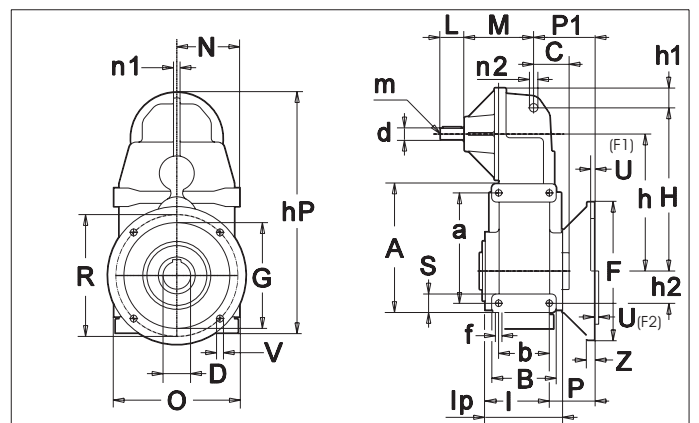
## PLC F...



## PLR



## PLR F...





1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

|    | a   | A   | b   | B   | C  | c1  | d<br>h6 | D<br>H7            | f   | h   | hP  | H   | h1 | h2 | l     | i1   | lp  | L  | N     | m  | M     | n1 | n2 | S  |
|----|-----|-----|-----|-----|----|-----|---------|--------------------|-----|-----|-----|-----|----|----|-------|------|-----|----|-------|----|-------|----|----|----|
| 85 | 190 | 220 | 95  | 120 | 42 | 7.5 | 19      | 45<br>(50)<br>(40) | M12 | 237 | 422 | 260 | 57 | 60 | 115   | 25   | 140 | 40 | 111.5 | M6 | 155   | 12 | 14 | 30 |
| 95 | 240 | 275 | 110 | 140 | 52 | 8.5 | 24      | 55<br>(60)<br>(50) | M14 | 298 | 528 | 325 | 73 | 70 | 136.5 | 26.5 | 163 | 50 | 136.5 | M8 | 170.5 | 16 | 14 | 35 |

|    | Fp  | Gp  | O   | P1    | Rp  | Up  | Vp      |    | F   | G<br>F8     | P    | R   | U | V            | Z  |
|----|-----|-----|-----|-------|-----|-----|---------|----|-----|-------------|------|-----|---|--------------|----|
| 85 | 150 | 110 | 223 | 89    | 125 | 4.5 | M8 X 12 | F1 | 250 | 180         | 80.5 | 215 | 5 | n°4 fori Ø13 | 14 |
| 95 | 200 | 140 | 273 | 78.5  | 165 | 6   | M12     | F1 | 300 | 230         | 55.5 | 265 | 6 | n°8 fori Ø14 | 16 |
|    |     |     |     | 118.5 |     |     |         | F2 | 350 | 250<br>(g6) | 95.5 | 300 | 5 | n°4 fori Ø18 | 18 |

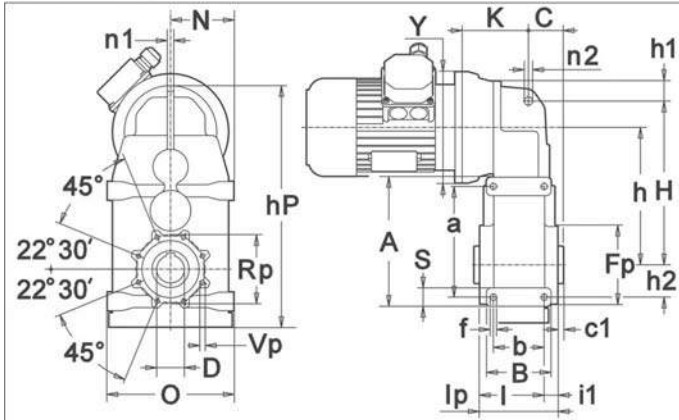
|        | IEC | 85  |     | 95  |       |    | 85      |  | 95 |  |
|--------|-----|-----|-----|-----|-------|----|---------|--|----|--|
|        |     | Y   | K   | Y   | K     |    | K (PLC) |  |    |  |
| PLM /3 | B5  | 160 | 121 | 200 | 151.5 | 74 | 76      |  |    |  |
|        |     | 200 | 136 | 250 | 161.5 |    |         |  |    |  |
|        |     | 250 | 146 | 300 | 182.5 |    |         |  |    |  |
|        |     | 300 | 170 | 350 | 212.5 |    |         |  |    |  |
|        | B14 | 120 | 136 |     |       |    |         |  |    |  |
|        |     | 140 | 136 |     |       |    |         |  |    |  |
|        |     | 160 | 146 |     |       |    |         |  |    |  |
|        |     | 200 | 170 |     |       |    |         |  |    |  |



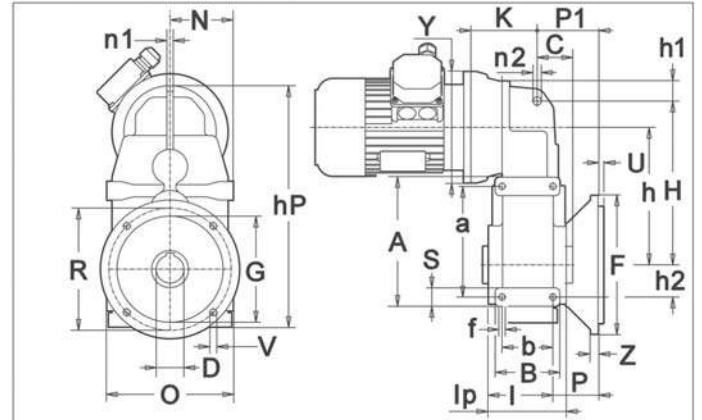


# PLM 105

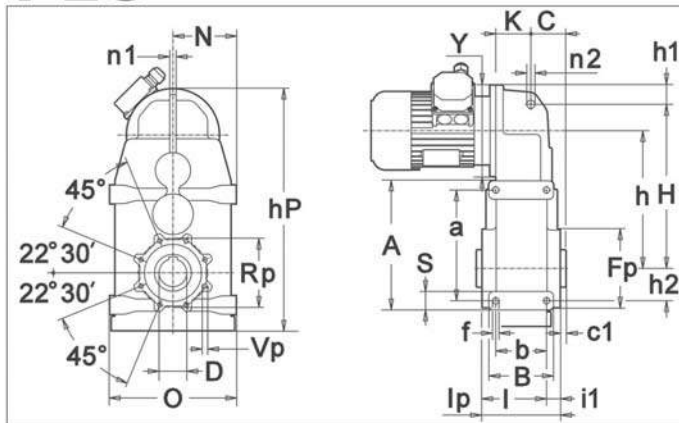
## PLM



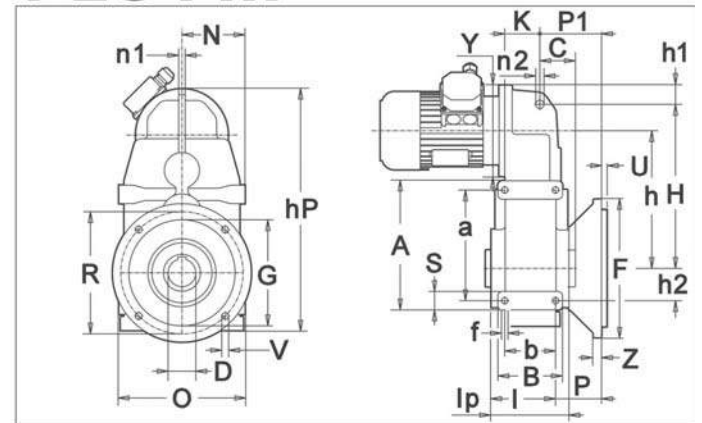
## PLM F...



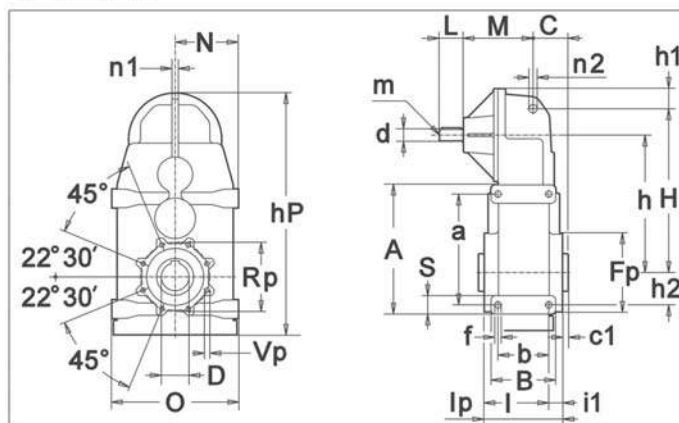
## PLC



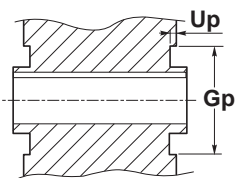
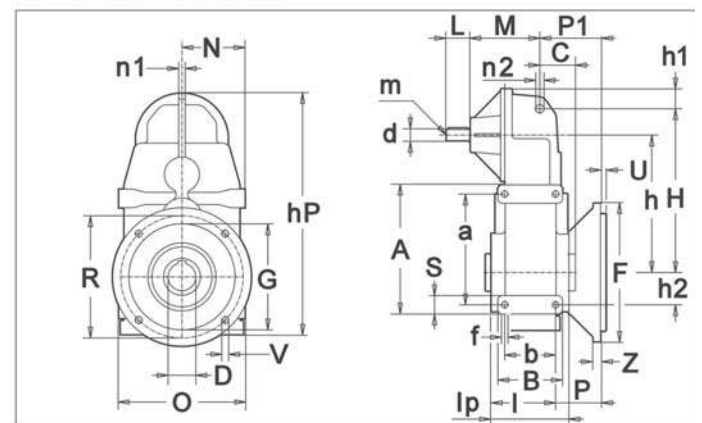
## PLC F...



## PLR



## PLR F...



Dettaglio centraggio flangia pendolare.

Quota "G<sub>p</sub>".

Flange centering detail.

"G<sub>p</sub>" quota.

Не указан размер "G<sub>p</sub>", центрирующий диаметр для установки фланца

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1.8 Dimensioni

1.8 Dimensions

1.8 Abmessungen

| PL.. | a   | A   | b   | B   | C    | c1 | d<br>h6 | D<br>H7    | f          | h   | hP  | H   | h1 | h2 | I   | i1 | Ip  | L  | N     | m  | M   | n1 | n2 | S  |
|------|-----|-----|-----|-----|------|----|---------|------------|------------|-----|-----|-----|----|----|-----|----|-----|----|-------|----|-----|----|----|----|
| 105  | 260 | 300 | 140 | 180 | 85.5 | 1  | 24      | 60<br>(70) | M16<br>x30 | 311 | 554 | 375 | 36 | 70 | 190 | 50 | 240 | 50 | 152.5 | M8 | 171 | 20 | 22 | 40 |

| PL.. | Fp  | Gp  | O   | P1    | Rp  | Up | Vp     |    | F   | Fq | G<br>g6 | P  | R   | U | V            | Z  |
|------|-----|-----|-----|-------|-----|----|--------|----|-----|----|---------|----|-----|---|--------------|----|
| 105  | 210 | 140 | 305 | 124.5 | 175 | 5  | M12x24 | F1 | 350 | -  | 250     | 90 | 300 | 5 | n°4 fori Ø18 | 17 |

|     | IEC | 105 |     |    | 105     |  |
|-----|-----|-----|-----|----|---------|--|
|     |     | Y   | K   |    | K (PLC) |  |
| PLM | B5  | 200 | 152 | 95 |         |  |
|     |     | 250 | 162 |    |         |  |
|     |     | 300 | 183 |    |         |  |
|     |     | 350 | 213 |    |         |  |

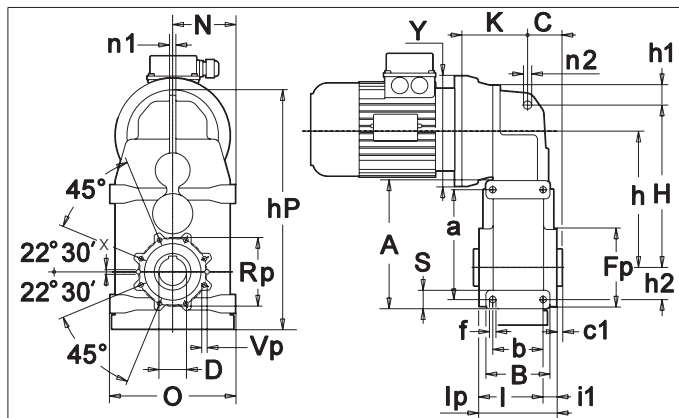
F



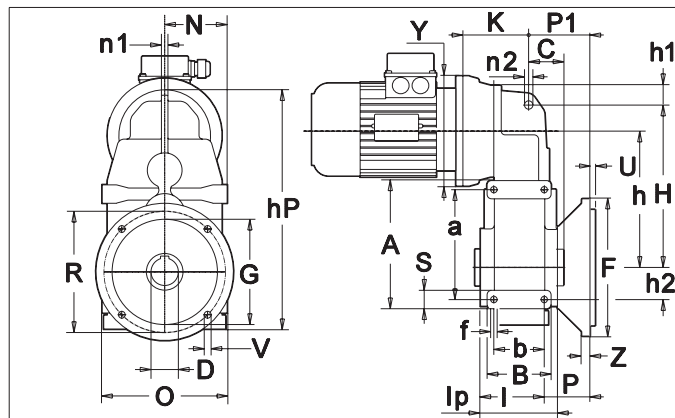


# PLM 115-125-135

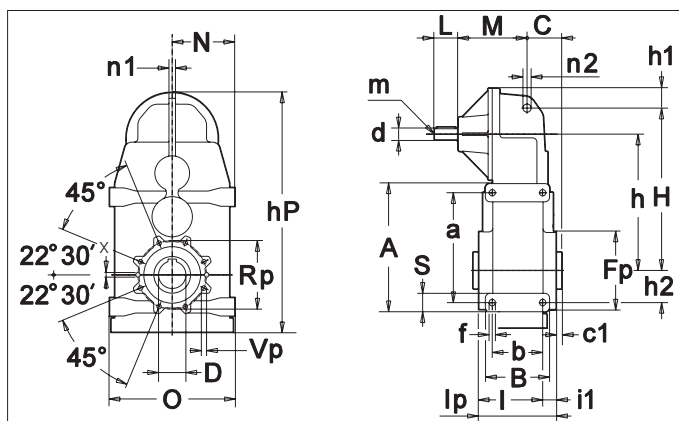
## PLM



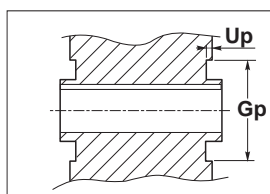
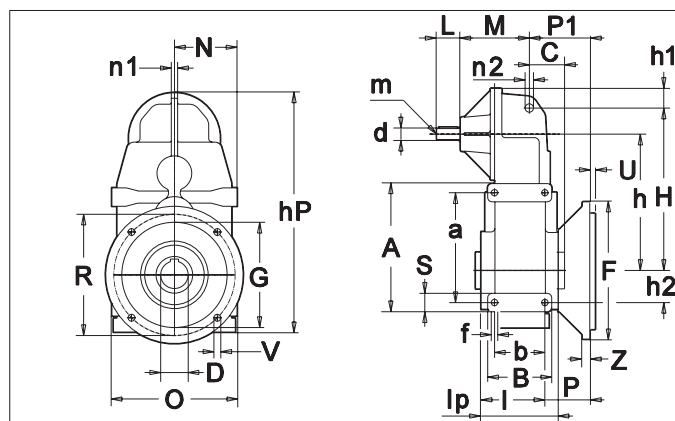
## PLM F...



## PLR



## PLR F...



Dettaglio centraggio flangia pendolare.

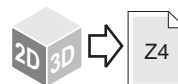
Quota "G<sub>p</sub>".

Flange centering detail.

"G<sub>p</sub>" quota.

Не указан размер "G<sub>p</sub>", центрирующей диаметра для установки фланца

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1.8 Dimensioni

1.8 Dimensions

1.8 Размеры

| PL.. | a   | A   | b   | B   | C    | c <sub>1</sub> | d<br>h6 | D<br>H7    | f          | h   | hP  | H   | h1 | h2  | l     | il   | lp  | L   | N     | m   | M     | n1 | n2 | S  |
|------|-----|-----|-----|-----|------|----------------|---------|------------|------------|-----|-----|-----|----|-----|-------|------|-----|-----|-------|-----|-------|----|----|----|
| 115  | 285 | 333 | 190 | 230 | 83.5 | 4.5            | 28 h6   | 70<br>(80) | M16x<br>30 | 372 | 666 | 450 | 47 | 80  | 227.5 | 37.5 | 265 | 60  | 172.5 | M8  | 245   | 20 | 22 | 48 |
| 125  | 330 | 390 | 230 | 282 | 74   | 6              | 38 h6   | 90         | M20x<br>35 | 432 | 793 | 550 | 57 | 90  | 260   | 30   | 290 | 80  | 205.5 | M10 | 339.5 | 28 | 26 | 60 |
| 135  | 400 | 470 | 270 | 325 | 85.5 | 5              | 48 k6   | 100        | M30x<br>50 | 487 | 886 | 595 | 65 | 100 | 300   | 30   | 330 | 110 | 230   | M10 | 320   | 32 | 32 | 70 |

| PL.. | Fp  | Gp  | O   | P1    | Rp  | Up | Vp     |    | F   | Fq | G<br>g6 | P    | R   | U | V            | Z  | x                  |
|------|-----|-----|-----|-------|-----|----|--------|----|-----|----|---------|------|-----|---|--------------|----|--------------------|
| 115  | 240 | 160 | 345 | 121   | 200 | 5  | M14x28 | F1 | 400 | -  | 300     | 79.5 | 350 | 5 | n°4 fori Ø18 | 18 | -                  |
|      |     |     |     |       |     |    |        | F2 | 450 | -  | 350     | 79.5 | 400 | 5 | n°8 fori Ø18 | 18 | -                  |
| 125  | 275 | 180 | 411 | 107   | 225 | 5  | M16x32 | F1 | 400 | -  | 300     | 68.5 | 350 | 5 | n°4 fori Ø18 | 18 | -                  |
|      |     |     |     |       |     |    |        | F2 | 450 | -  | 350     | 68.5 | 400 | 5 | n°8 fori Ø18 | 25 | -                  |
| 135  | 310 | 200 | 460 | 136.5 | 250 | 5  | M18x36 | F1 | 550 | -  | 450     | 86   | 500 | 5 | n°8 fori Ø18 | 25 | n°2 fori spina Ø18 |

|     | IEC | 115 |     | 125 |       | 135 |       |
|-----|-----|-----|-----|-----|-------|-----|-------|
|     |     | Y   | K   | Y   | K     | Y   | K     |
| PLM | B5  | 250 | 197 | 250 | 287.5 | 300 | 326.5 |
|     |     | 300 | 197 | 300 | 287.5 | 350 | 335.5 |
|     |     | 350 | 261 | 350 | 331   | 400 | 340.5 |
|     |     | 400 | 266 | 400 | 336   | 450 | 380.5 |
|     |     | -   | -   | 450 | 345   | 550 | 380.5 |
|     | B14 | 200 | 197 | 200 | 287.5 | -   | -     |





HIGH TECH *line*

ALBERI LENTI

OUTPUT SHAFT

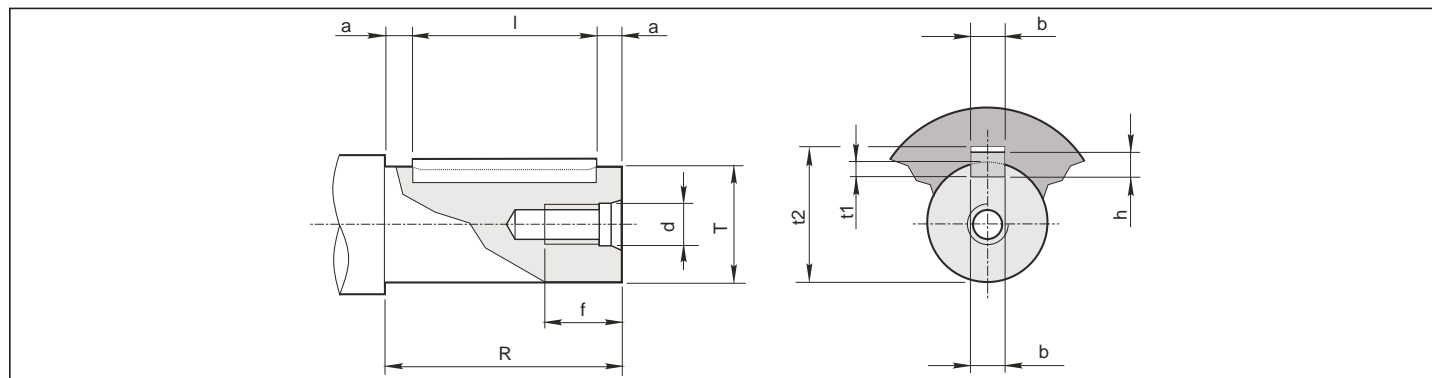
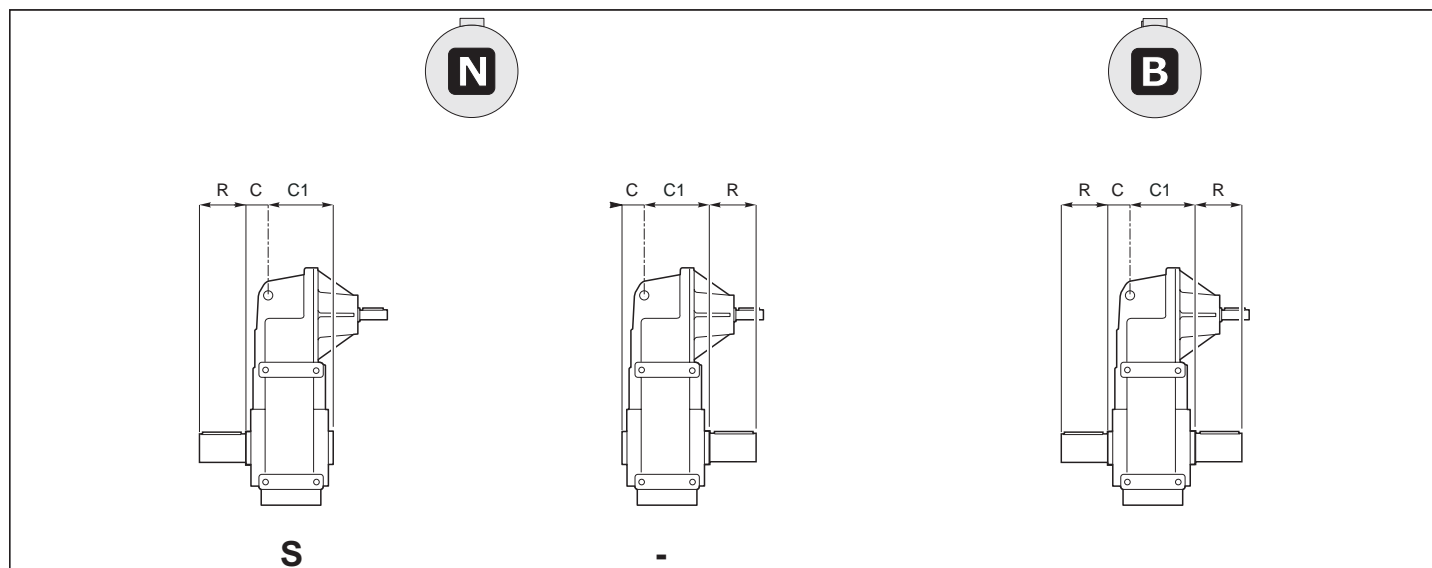
ВЫХОДНОЙ ВАЛ

Estremità d'albero uscita

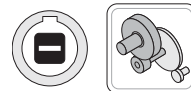
Output shaft end

Исполнение выходного вала

25-45-65-85-95-105-115-125-135



|     | Ø Albero<br>Ø Shaft<br>Ø Вал |       |       | Foro fil. testa<br>Tapped hole<br>Отверстие в торце |    | Cava<br>Keyway<br>Шпонка |     |       | Estremità d'albero<br>Shaft end<br>Выход вала |     | Linguetta<br>Key<br>Шпонка |
|-----|------------------------------|-------|-------|---|----|--------------------------|-----|-------|---|-----|----------------------------|
|     | T                            | C     | C1    | d   | f  | b                        | t1  | t2    | R   | a   | bxhxl                      |
| 25  | 20 g6                        | 44.5  | 60.5  | M 6   | 15 | 6                        | 3.5 | 22.8  | 40  | 8   | 6x6x25                     |
| 45  | 30 g6                        | 46    | 84    | M 10  | 25 | 8                        | 4   | 33.3  | 60  | 5   | 8x7x50                     |
| 65  | 35 g6                        | 33.5  | 96.5  | M 10  | 25 | 10                       | 5   | 38.3  | 70  | 5   | 10x8x60                    |
| 85  | 45 g6                        | 42    | 113   | M 10  | 25 | 14                       | 5.5 | 48.8  | 90  | 5   | 14x9x80                    |
| 95  | 55 g6                        | 52    | 128   | M 12  | 32 | 16                       | 6   | 59.3  | 110   | 5   | 16x10x100                  |
| 105 | 60 m6                        | 85.5  | 156.5 | M 12  | 35 | 18                       | 7   | 64.4  | 112   | 6   | 18x11x100                  |
|     | 70 m6                        |       |       | M 16  | 39 | 20                       | 7.5 | 74.9  | 125   | 7.5 | 20x12x110                  |
| 115 | 70 m6                        | 83.5  | 190.5 | M 16  | 39 | 20                       | 7.5 | 74.9  | 125   | 7.5 | 20x12x110                  |
|     | 80 m6                        |       |       | M 16  | 39 | 22                       | 9   | 85.4  | 140   | 7.5 | 22x14x125                  |
| 125 | 90 m6                        | 74.3  | 227.8 | M 16  | 39 | 25                       | 9   | 95.4  | 160   | 10  | 25x14x140                  |
| 135 | 100 m6                       | 85.50 | 254.5 | M 20  | 46 | 28                       | 10  | 106.4 | 180   | 10  | 28x16x160                  |



**ALBERI LENTI**

Albero lento cavo

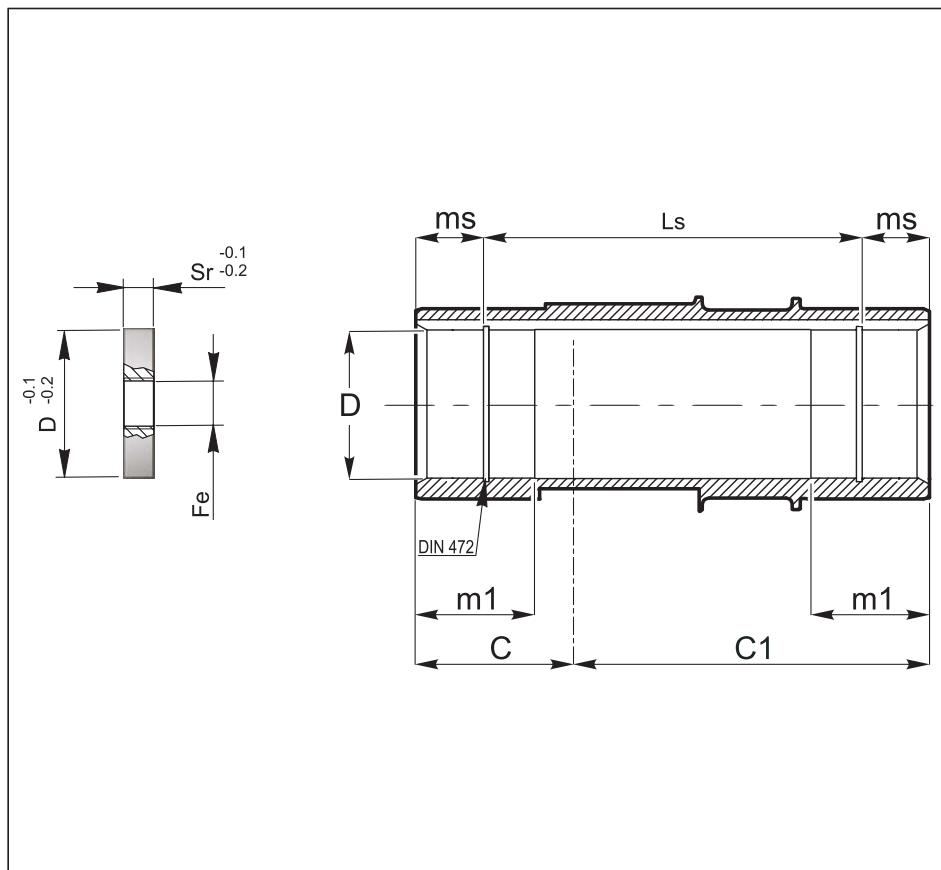
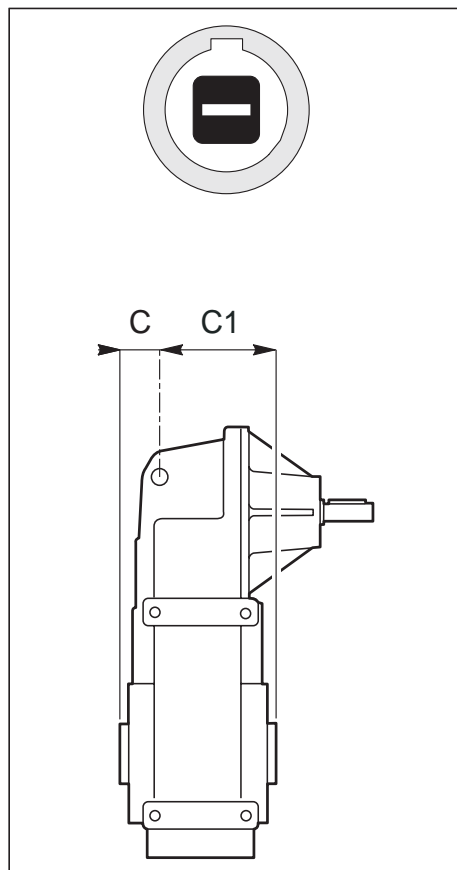
**OUTPUT SHAFT**

Output shaft with keyway

**ВЫХОДНОЙ ВАЛ**

Полый вал со шпоночным пазом

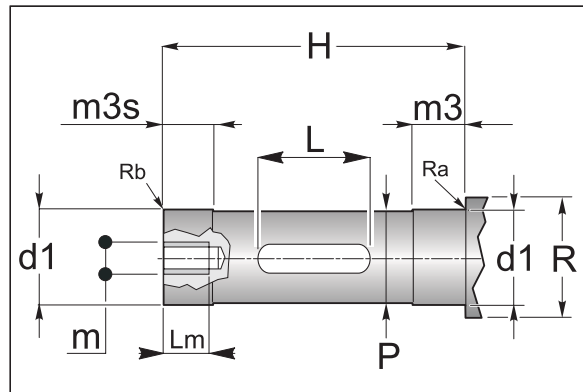
**25-45-65-85-95**



|           | <b>25</b>          | <b>45</b>  | <b>65</b>  | <b>85</b>          | <b>95</b>          |
|-----------|--------------------|------------|------------|--------------------|--------------------|
| C         | 44.5               | 46         | 33.5       | 42                 | 52                 |
| <b>C1</b> | 60.5               | 84         | 96.5       | 113                | 128                |
| D<br>H7   | 20<br>(24)<br>(19) | 30<br>(25) | 35<br>(30) | 45<br>(50)<br>(40) | 55<br>(60)<br>(50) |
| m1        | 25.5               | 40         | 35         | 42.5               | 55                 |
| ms        | -                  | 20         | -          | 15                 | 17.5               |
| Ls        | -                  | 90         | -          | 125                | 145                |

Perno macchina / Customer shaft / Ответный вал

|    | d1<br>h6           | m3 | m3s | Lm                 | m                        | H   | L<br>mi<br>n | P                        | R                  | Ra | Rb | Sr | Fe  |
|----|--------------------|----|-----|--------------------|--------------------------|-----|--------------|--------------------------|--------------------|----|----|----|-----|
| 25 | 20<br>(24)<br>(19) | 30 | 30  | 15<br>(25)<br>(15) | M 6<br>(M 8)<br>(M 6)    | 103 | 40           | 19.8<br>(23.8)<br>(18.8) | 30                 |    |    | -  | -   |
| 45 | 30<br>(25)         | 45 | 8   | 25<br>(25)         | M 10<br>(M 8)            | 98  | 50           | 29.8<br>(24.8)           | 40                 |    |    | 8  | M12 |
| 65 | 35<br>(30)         | 40 | 40  | 25                 | M 10                     | 128 | 60           | 34.8<br>(29.8)           | 45                 |    |    | -  | -   |
| 85 | 45<br>(50)<br>(40) | 45 | 15  | 25<br>(32)<br>(25) | M 10<br>(M 12)<br>(M 10) | 125 | 80           | 44.8<br>(49.8)<br>(39.8) | 55<br>(60)<br>(50) |    |    | 10 | M14 |
| 95 | 55<br>(60)<br>(50) | 60 | 20  | 32                 | M 12                     | 142 | 110          | 54.8<br>(59.8)<br>(49.8) | 65<br>(70)<br>(60) |    |    | 15 | M14 |





**ALBERI LENTI**

Albero lento cavo

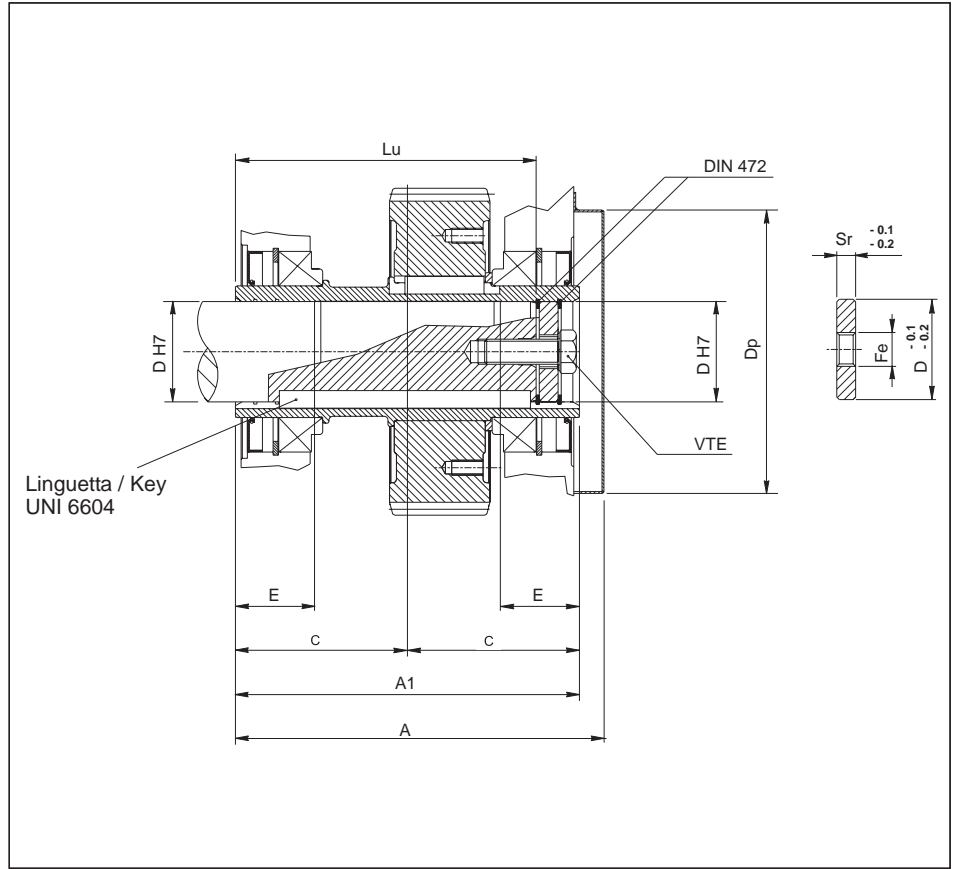
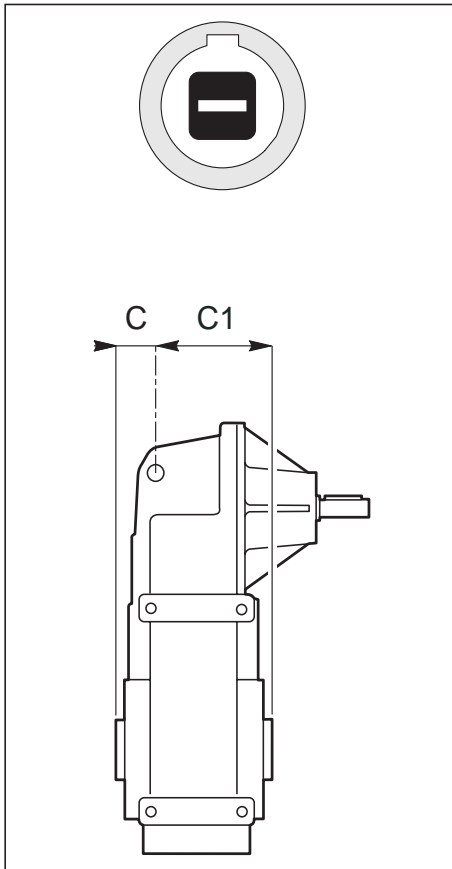
**OUTPUT SHAFT**

Output shaft with keyway

**ВЫХОДНОЙ ВАЛ**

Полый вал со шпоночным пазом

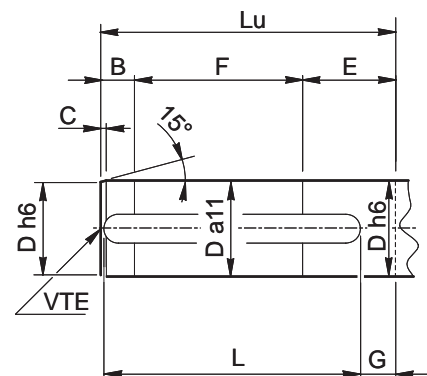
**105-115-125-135**



|            | <b>105</b> | <b>115</b> | <b>125</b> | <b>135</b> |
|------------|------------|------------|------------|------------|
| <b>A</b>   | 269        | 302        | 332        | 379        |
| <b>A1</b>  | 242        | 274        | 302        | 340        |
| <b>C</b>   | 85.5       | 83.5       | 74.3       | 85.5       |
| <b>C1</b>  | 156.5      | 190.5      | 227.8      | 254.5      |
| <b>D</b>   | 60<br>(70) | 70<br>(80) | 90         | 100        |
| <b>Dp</b>  | 183        | 226        | 226        | 260        |
| <b>E</b>   | 56         | 63         | 70         | 80         |
| <b>Lu</b>  | 207.5      | 239.5      | 261        | 299        |
| <b>Sr</b>  | 15         | 15         | 18         | 18         |
| <b>Fe</b>  | M27        | M27        | M30        | M30        |
| <b>VTE</b> | M20x60     | M20x60     | M24x75     | M24x75     |

Albero Macchina / Machine shaft / Ответный вал

|            | <b>B</b> | <b>C</b> | <b>D</b>   | <b>E</b> | <b>F</b> | <b>G</b> | <b>L</b> | <b>Lu</b> | <b>VTE</b> |
|------------|----------|----------|------------|----------|----------|----------|----------|-----------|------------|
| <b>105</b> | 26.5     | 4        | 60<br>(70) | 61       | 120      | 25       | 180      | 207.5     | M20        |
| <b>115</b> | 33.5     | 4.5      | 70<br>(80) | 68       | 138      | 36       | 200      | 239.5     | M20        |
| <b>125</b> | 36       | 5        | 90         | 77       | 148      | 37       | 220      | 261       | M24        |
| <b>135</b> | 44       | 5.5      | 100        | 85       | 170      | 43       | 250      | 299       | M24        |





**ALBERI LENTI**

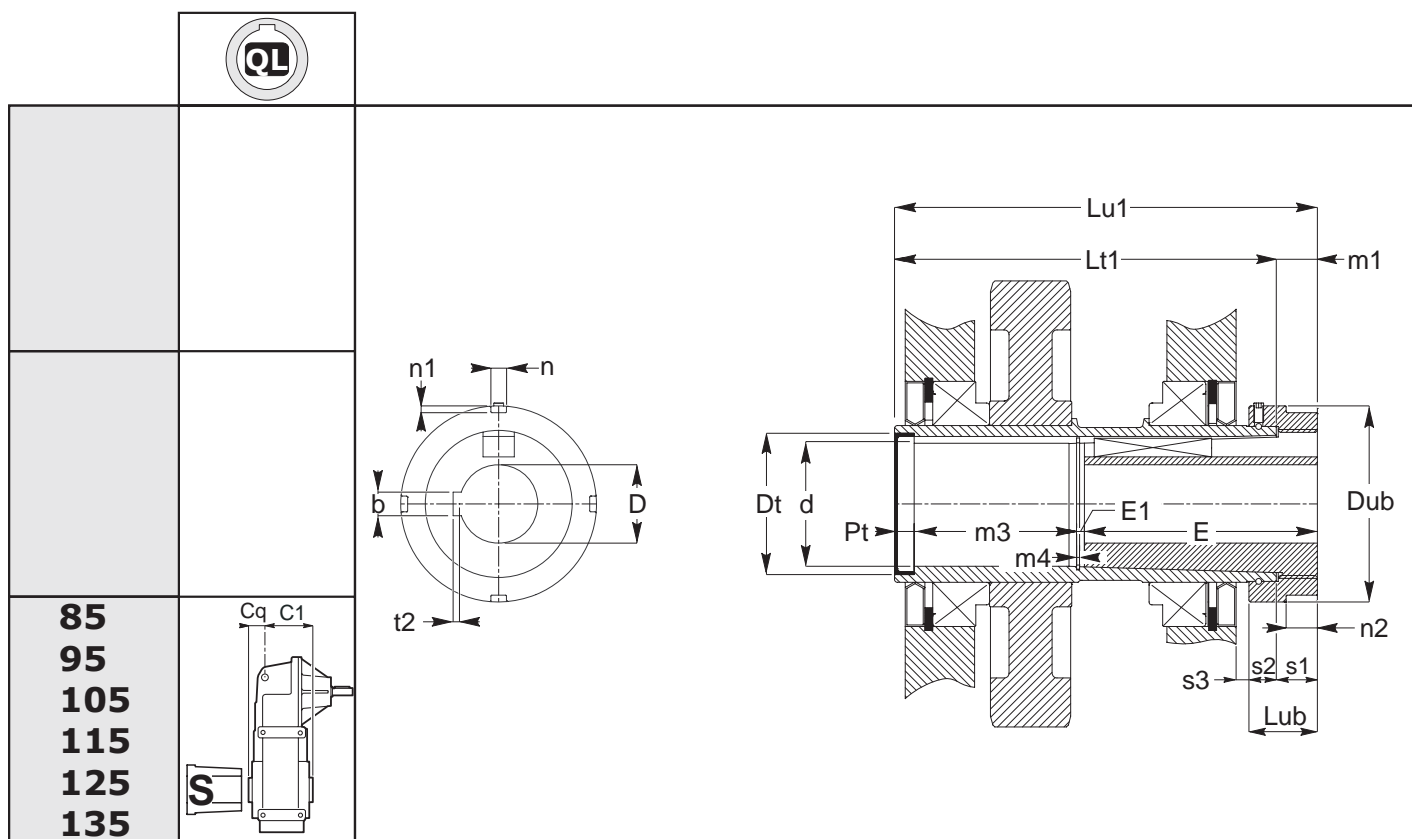
**OUTPUT SHAFT**

**ВЫХОДНОЙ ВАЛ**

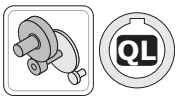
Albero lento "Quick Locking"

Output shaft "Quick Locking"

Выходной вал "Quick Locking"



|            | 85              | 95   | 105   | 115   | 125   | 135   |
|------------|-----------------|------|-------|-------|-------|-------|
| <b>C1</b>  | 113             | 128  | 156.5 | 190.5 | 227.8 | -     |
| <b>Cq</b>  | 78              | 88   | 121.5 | 119.5 | 110.2 | -     |
| <b>d</b>   | 49.2            | 60.2 | 70.2  | 80.2  | 90.2  | 100.2 |
| <b>dt</b>  | 62              | 72   | 85    | 100   | 110   | 120   |
| <b>Dub</b> | 85              | 100  | 105   | 120   | 135   | 145   |
| <b>E</b>   | 121             | 131  | 141   | 161   | 181   | 201   |
| <b>E1</b>  | 3.5             | 3.5  | 4.2   | 4.2   | 4.2   | 5.2   |
| <b>Lt1</b> | 170             | 195  | 257   | 289   | 317   | 355   |
| <b>Lu1</b> | 191             | 216  | 278   | 310   | 338   | 376   |
| <b>Lub</b> | 35              | 35   | 35    | 35    | 35    | 35    |
| <b>m1</b>  | 21              | 21   | 21    | 21    | 21    | 21    |
| <b>m3</b>  | 58.5            | 71.5 | 120.8 | 132.8 | 140.8 | 157.8 |
| <b>m4</b>  | 1.7             | 1.7  | 2.2   | 2.2   | 2.2   | 2.7   |
| <b>n2</b>  | 15.5            | 16   | 16    | 17    | 17    | 17    |
| <b>s1</b>  | 21              | 21   | 21    | 21    | 21    | 21    |
| <b>s2</b>  | 14              | 14   | 14    | 14    | 14    | 14    |
| <b>s3</b>  | 5               | 6.5  | 10    | 13    | 17    | 15    |
| <b>D</b>   | 25              | 35   | 40    | 45    | 55    | 70    |
| <b>H7</b>  | 30              | 40   | 45    | 50    | 60    | 75    |
|            | 35              | 45   | 50    | 55    | 65    | 80    |
|            | 40              | 50   | 55    | 60    | 70    | 85    |
|            | 45              | 55   | 60    | 70    | 80    | 90    |
| <b>n</b>   | 7               | 8    | 8     | 10    | 10    | 10    |
| <b>n1</b>  | 3               | 3.5  | 3.5   | 4     | 4     | 4     |
| <b>b</b>   | <b>UNI 6604</b> |      |       |       |       |       |
| <b>t2</b>  | <b>UNI 6604</b> |      |       |       |       |       |



**ALBERI LENTI**

Albero lento "Quick Locking"

**OUTPUT SHAFT**

Output shaft "Quick Locking"

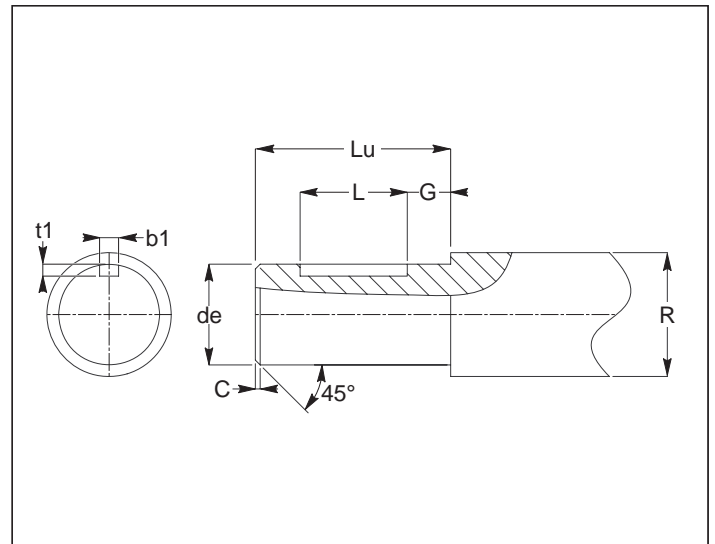
**ABTRIEBSWELLEN**

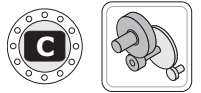
Выходной вал "Quick Locking"

Perno macchina / Customer shaft / Maschinachse

|     | <b>C</b> | <b>de h6</b> | <b>G</b> | <b>L</b> | <b>Lu</b> | <b>R</b> | <b>b1</b> | <b>t1</b> |
|-----|----------|--------------|----------|----------|-----------|----------|-----------|-----------|
| 85  | 1.5      | (25)         | 10       | 50       | 120       | 5        |           |           |
|     |          | (30)         | 10       | 60       |           |          |           |           |
|     |          | (35)         | 10       | 70       |           |          |           |           |
|     |          | (40)         | 5        | 80       |           |          |           |           |
|     |          | (45)         | 5        | 90       |           |          |           |           |
| 95  | 1.5      | (35)         | 10       | 70       | 130       | 5        |           |           |
|     |          | (40)         | 10       | 80       |           |          |           |           |
|     |          | (45)         | 10       | 90       |           |          |           |           |
|     |          | (50)         | 5        | 100      |           |          |           |           |
|     |          | (55)         | 5        | 100      |           |          |           |           |
| 105 | 1.5      | (40)         | 10       | 80       | 140       | 7.5      |           |           |
|     |          | (45)         | 10       | 90       |           |          |           |           |
|     |          | (50)         | 10       | 100      |           |          |           |           |
|     |          | (55)         | 5        | 100      |           |          |           |           |
|     |          | (60)         | 5        | 120      |           |          |           |           |
| 115 | 2        | (45)         | 10       | 90       | 160       | 7.5      |           |           |
|     |          | (50)         | 10       | 100      |           |          |           |           |
|     |          | (55)         | 10       | 100      |           |          |           |           |
|     |          | (60)         | 5        | 120      |           |          |           |           |
|     |          | (65)         | 5        | 120      |           |          |           |           |
| 125 | 2        | (55)         | 10       | 100      | 180       | 7.5      |           |           |
|     |          | (60)         | 10       | 120      |           |          |           |           |
|     |          | (65)         | 10       | 120      |           |          |           |           |
|     |          | (70)         | 5        | 120      |           |          |           |           |
|     |          | (75)         | 5        | 150      |           |          |           |           |
| 135 | 2        | (70)         | 10       | 120      | 200       | 10       |           |           |
|     |          | (75)         | 10       | 150      |           |          |           |           |
|     |          | (80)         | 10       | 150      |           |          |           |           |
|     |          | (85)         | 5        | 170      |           |          |           |           |
|     |          | (90)         | 5        | 170      |           |          |           |           |

**UNI  
6604**





**ALBERI LENTI**

Albero con calettatore

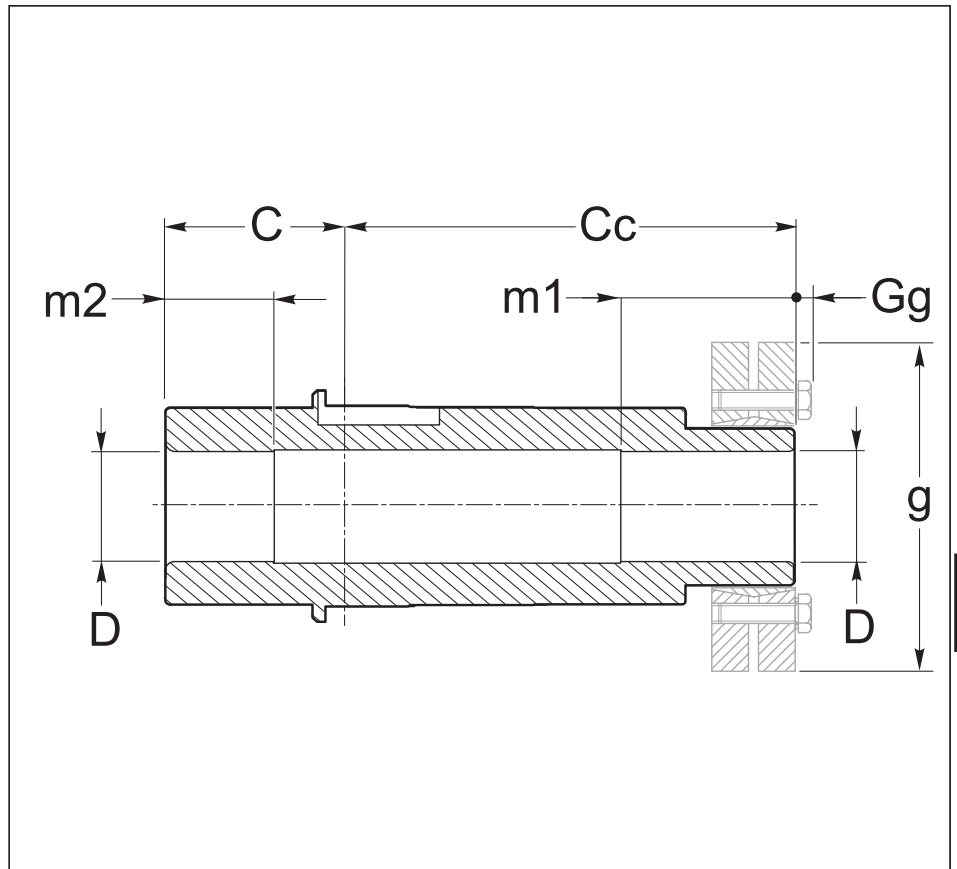
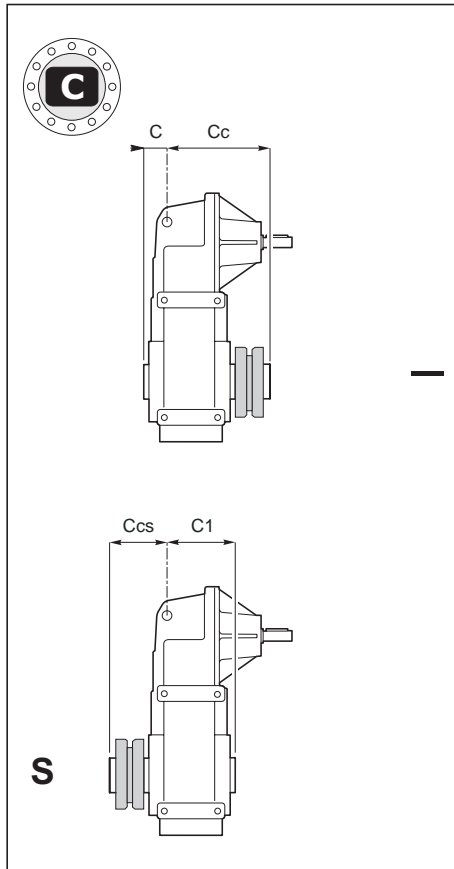
**OUTPUT SHAFT**

Output shaft with shrink disc

**ВЫХОДНОЙ ВАЛ**

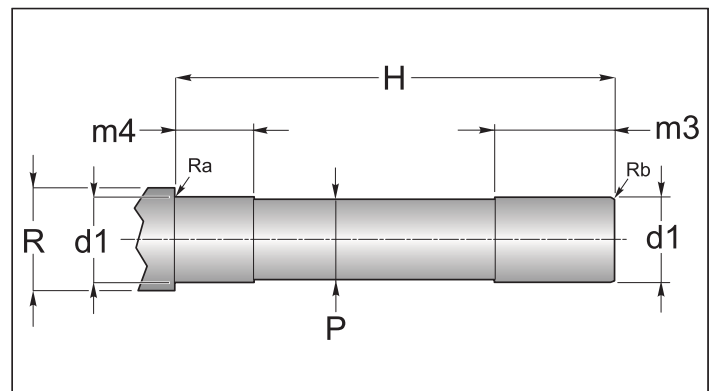
Полый вал со стяжной муфтой

**25-45-65-85-95**



|                 | 25   | 45  | 65    | 85  | 95  |
|-----------------|------|-----|-------|-----|-----|
| <b>C</b>        | 44.5 | 46  | 33.5  | 42  | 52  |
| <b>Cc</b>       | 82.5 | 109 | 124.5 | 143 | 163 |
| <b>C1</b>       | 60.5 | 84  | 96.5  | 113 | 128 |
| <b>Ccs</b>      | 66.5 | 71  | 61.5  | 72  | 87  |
| <b>D<br/>H7</b> | 20   | 30  | 35    | 45  | 55  |
| <b>m1</b>       | 35   | 35  | 40    | 50  | 60  |
| <b>m2</b>       | 25.5 | 30  | 30    | 30  | 50  |
| <b>g</b>        | 50   | 72  | 80    | 100 | 115 |
| <b>Gg</b>       | 3.5  | 4   | 4     | 4   | 4   |

|           | d1<br>h6 | H   | m3 | m4 | P    | R  | Ra | Rb |
|-----------|----------|-----|----|----|------|----|----|----|
| <b>25</b> | 20       | 127 | 40 | 30 | 18.8 | 30 |    |    |
| <b>45</b> | 30       | 155 | 40 | 35 | 29.8 | 40 |    |    |
| <b>65</b> | 35       | 158 | 45 | 35 | 34.8 | 45 |    |    |
| <b>85</b> | 45       | 185 | 55 | 35 | 44.8 | 55 |    |    |
| <b>95</b> | 55       | 215 | 65 | 55 | 54.8 | 65 |    |    |







**ALBERI LENTI**

Albero con calettatore

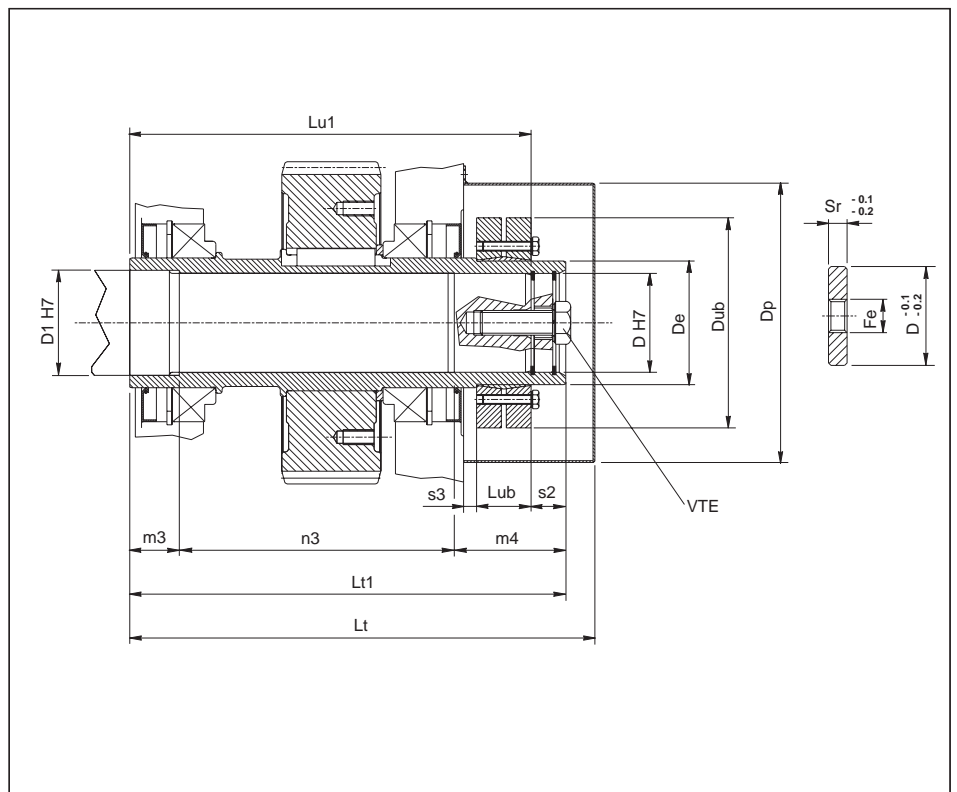
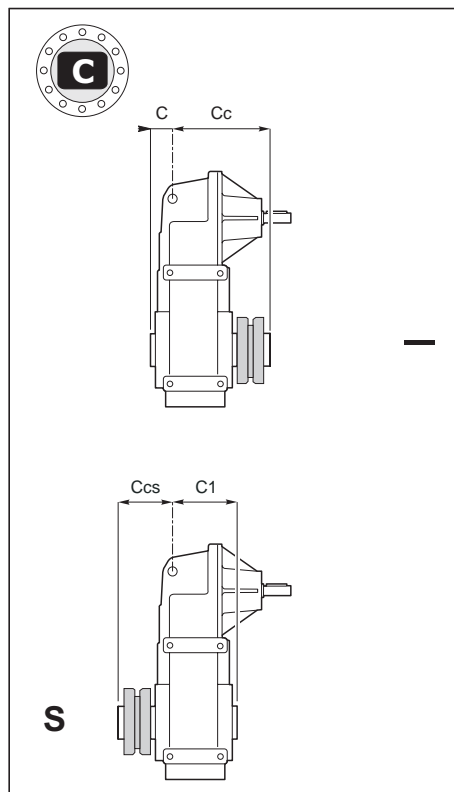
**OUTPUT SHAFT**

Output shaft with shrink disc

**ВЫХОДНОЙ ВАЛ**

Полый вал со стяжной муфтой

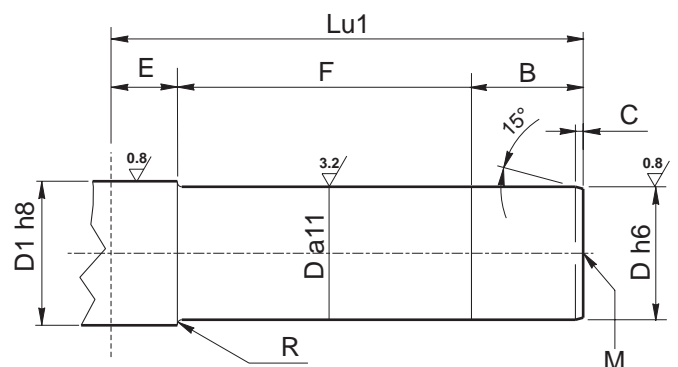
**105-115-125-135**



|            | <b>105</b> |          | <b>115</b> |          | <b>125</b> |     | <b>135</b> |  |
|------------|------------|----------|------------|----------|------------|-----|------------|--|
| <b>Lt</b>  | 334.5      |          | 375.5      |          | 405.5      |     | 452.5      |  |
| <b>Lt1</b> | 313        |          | 352        |          | 397        |     | 436        |  |
| <b>m3</b>  | 35         |          | 40         |          | 45         |     | 50         |  |
| <b>n3</b>  | 198        |          | 222        |          | 252        |     | 276        |  |
| <b>m4</b>  | 80         |          | 90         |          | 100        |     | 110        |  |
| <b>Lu1</b> | 286        |          | 324        |          | 364        |     | 402        |  |
| <b>Dp</b>  | 183        |          | 226        |          | 226        |     | 260        |  |
| <b>Dub</b> | 145        | 155      | 155        | 170      | 215        | 215 | 215        |  |
| <b>Lub</b> | 32.5       | 39       | 39         | 44       | 54         | 54  | 54         |  |
| <b>s2</b>  | 30         | 27       | 30         | 28       | 33         | 34  | 34         |  |
| <b>C</b>   | 85.5       |          | 83.5       |          | 74.3       |     | 85.5       |  |
| <b>C1</b>  | 156.5      |          | 190.5      |          | 227.8      |     | 254.5      |  |
| <b>Cc</b>  | 227.5      |          | 268.5      |          | 322.8      |     | 350.5      |  |
| <b>Ccs</b> | 156.5      |          | 161.5      |          | 169.3      |     | 181.5      |  |
| <b>D</b>   | 60         | 70 (opz) | 70         | 80 (opz) | 90         | 100 | 100        |  |
| <b>D1</b>  | 65         | 75       | 75         | 85       | 95         | 110 | 110        |  |
| <b>De</b>  | 80         | 90       | 90         | 100      | 120        | 130 | 130        |  |
| <b>Sr</b>  | 15         |          | 15         |          | 18         |     | 18         |  |
| <b>Fe</b>  | M27        |          | M27        |          | M30        |     | M30        |  |
| <b>VTE</b> | M20x60     |          | M20x60     |          | M24x75     |     | M24x75     |  |

**Perno macchina / Customer shaft / Ответный вал**

|            | <b>105</b> | <b>115</b> | <b>125</b> | <b>135</b> |
|------------|------------|------------|------------|------------|
| <b>B</b>   | 58         | 67         | 72         | 81         |
| <b>C</b>   | 4          | 4.5        | 5          | 5.5        |
| <b>D</b>   | 60 (70)    | 70 (80)    | 90         | 100        |
| <b>D1</b>  | 65 (75)    | 75 (85)    | 95         | 110        |
| <b>E</b>   | 30         | 32         | 35         | 40         |
| <b>F</b>   | 198        | 225        | 257        | 281        |
| <b>Lu1</b> | 286        | 324        | 364        | 402        |
| <b>M</b>   | M20        | M20        | M24        | M24        |
| <b>R</b>   | 2.2        | 2.5        | 2.5        | 3          |



**ALBERI LENTI**

**OUTPUT SHAFT**

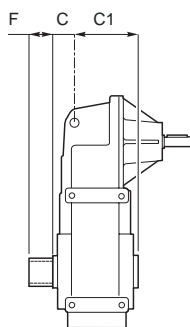
**ВЫХОДНОЙ ВАЛ**

Estremità albero lento scanalato senza flangia brocciata

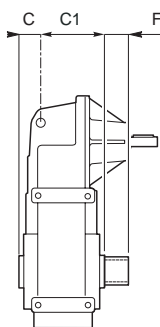
Splined output shaft without broached flange

Шлицевой вал

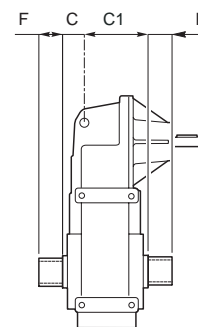
**25-45-65-85-95-105-115-125-135**



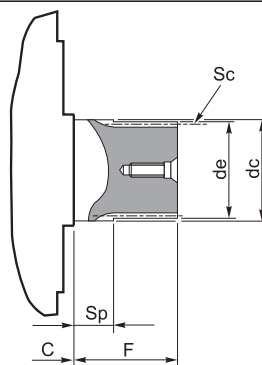
**S**



-



**DB**

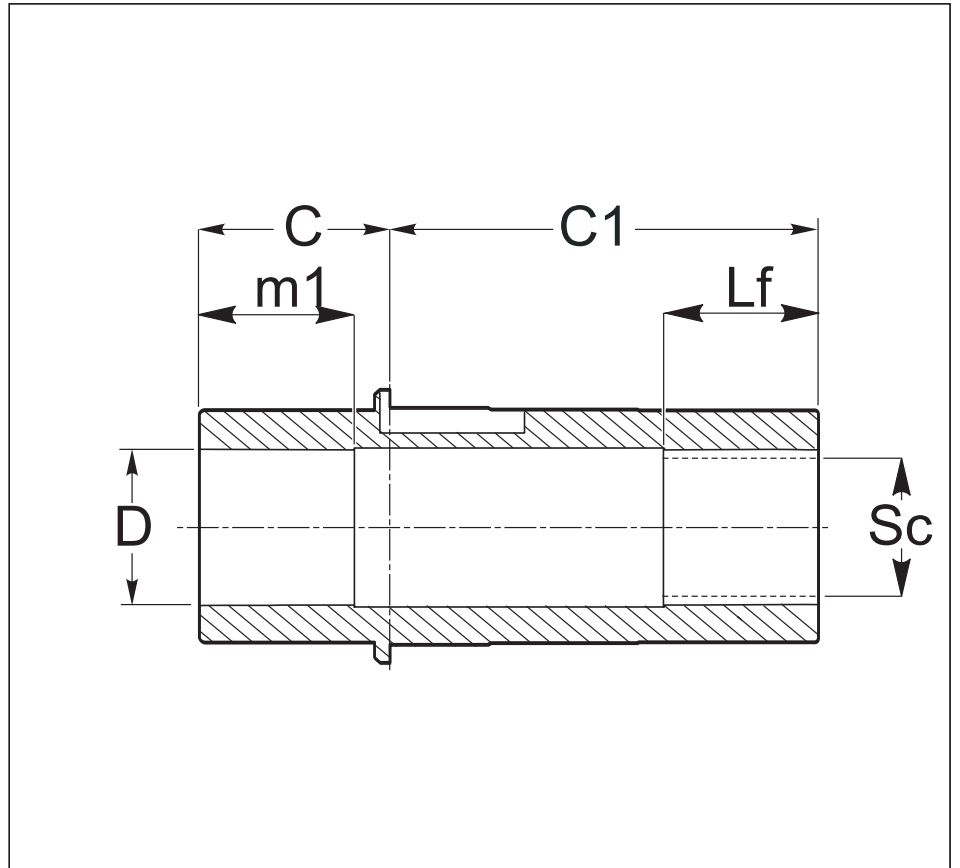
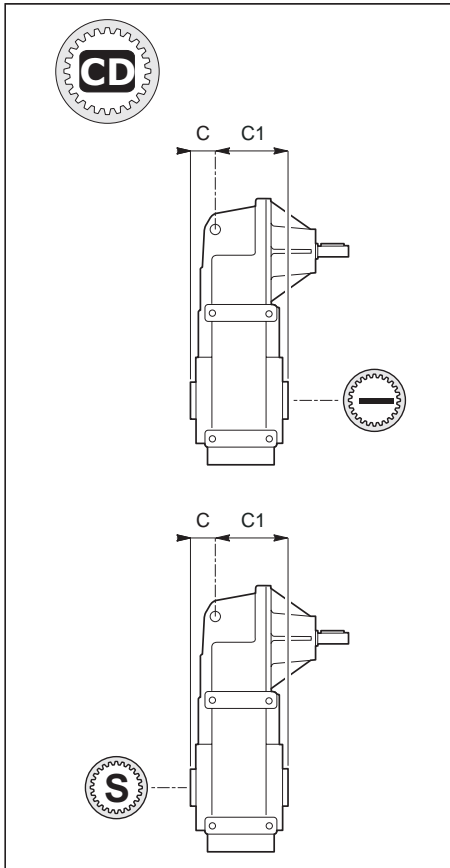


|            | C    | C1    | de<br>(h10) | F  | Profilo scanalato / Splined profile / Профиль шлицев |    |      |          |            |    |
|------------|------|-------|-------------|----|--|----|------|----------|------------|----|
|            |      |       |             |    | Sc   | Z  | mn   | $\alpha$ | dc<br>(f7) | Sp |
| <b>25</b>  | 44.5 | 60.5  | *           |    | -  |    |      |          |            |    |
| <b>45</b>  | 46   | 84    |             |    | DIN 5482<br>35 x 31                                  |    |      |          |            |    |
| <b>65</b>  | 33.5 | 96.5  |             |    | DIN 5482<br>40 x 36                                  |    |      |          |            |    |
| <b>85</b>  | 42   | 113   |             |    | DIN 5482<br>58 x 53                                  |    |      |          |            |    |
| <b>95</b>  | 52   | 128   |             |    | DIN 5482<br>70 x 64                                  |    |      |          |            |    |
| <b>105</b> | 85.5 | 156.5 | 69.3        | 70 | FIAT 70  | 26 | 2.58 | 30°      | 70         | 25 |
| <b>115</b> | 83.5 | 190.5 | 79.3        | 70 | FIAT 80  | 27 | 2.82 | 30°      | 80         | 20 |
| <b>125</b> | 74.3 | 227.8 | 94.3        | 75 | FIAT 95  | 31 | 2.97 | 30°      | 95         | 25 |
| <b>135</b> | 85.5 | 254.5 | 104.4       | 80 | D. 105<br>DIN 5480                                   | 34 | 3    | 30°      | 106        | 25 |

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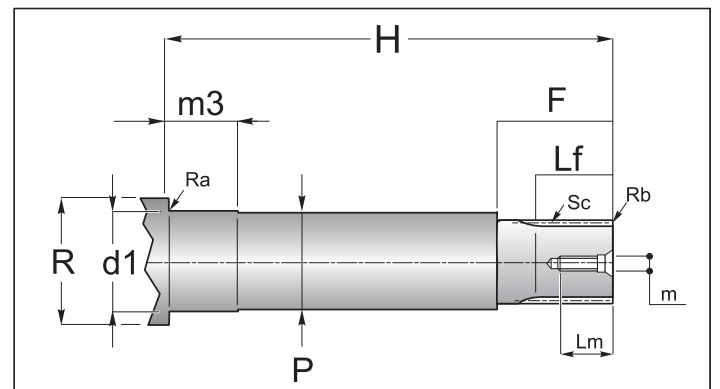
25-45-65-85-95-105-115-125-135



|    | 25   | 45                  | 65                  | 85                  | 95                  | 105                 | 115                 | 125                 | 135                  |
|----|------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|----------------------|
| C  | 44.5 | 46                  | 33.5                | 42                  | 52                  | 85.5                | 83.5                | 74.3                | 85.5                 |
| C1 | 60.5 | 84                  | 96.5                | 113                 | 128                 | 156.5               | 190.5               | 227.8               | 254.5                |
| D  | *    |                     |                     |                     |                     | 72                  | 82                  | 92                  | 102                  |
| H7 |      |                     |                     |                     |                     |                     |                     |                     |                      |
| m1 |      |                     |                     |                     |                     |                     |                     |                     |                      |
| Lf |      |                     |                     |                     |                     | 70                  | 90                  | 90                  | 110                  |
| Sc | -    | 28 x 25<br>DIN 5482 | 35 x 31<br>DIN 5482 | 45 x 41<br>DIN 5482 | 55 x 50<br>DIN 5482 | 70 x 64<br>DIN 5482 | 80 x 74<br>DIN 5482 | 90 x 84<br>DIN 5482 | 100 x 94<br>DIN 5482 |

Perno macchina / Customer shaft / Ответный вал

|     | d1<br>h6 | m3 | H | P | R | Ra | Rb | Sc | F | Lf | Lm | m |
|-----|----------|----|---|---|---|----|----|----|---|----|----|---|
| 25  |          |    |   |   |   |    |    |    |   |    |    |   |
| 45  |          |    |   |   |   |    |    |    |   |    |    |   |
| 65  |          |    |   |   |   |    |    |    |   |    |    |   |
| 85  |          |    |   |   |   |    |    |    |   |    |    |   |
| 95  |          |    |   | * |   |    |    |    |   | *  |    |   |
| 105 |          |    |   |   |   |    |    |    |   |    |    |   |
| 115 |          |    |   |   |   |    |    |    |   |    |    |   |
| 125 |          |    |   |   |   |    |    |    |   |    |    |   |
| 135 |          |    |   |   |   |    |    |    |   |    |    |   |



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**ALBERI LENTI**

**OUTPUT SHAFT**

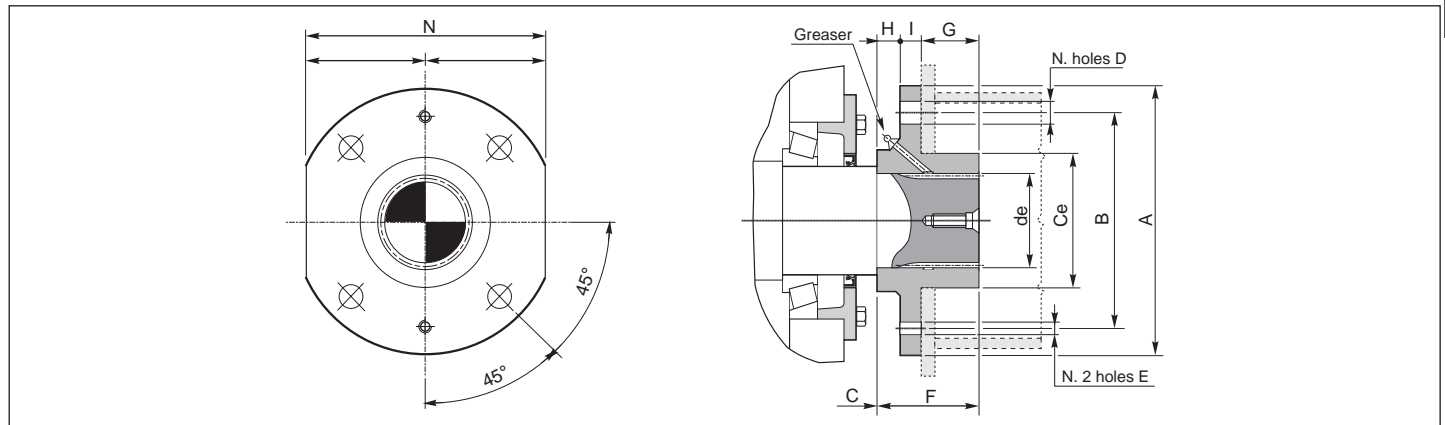
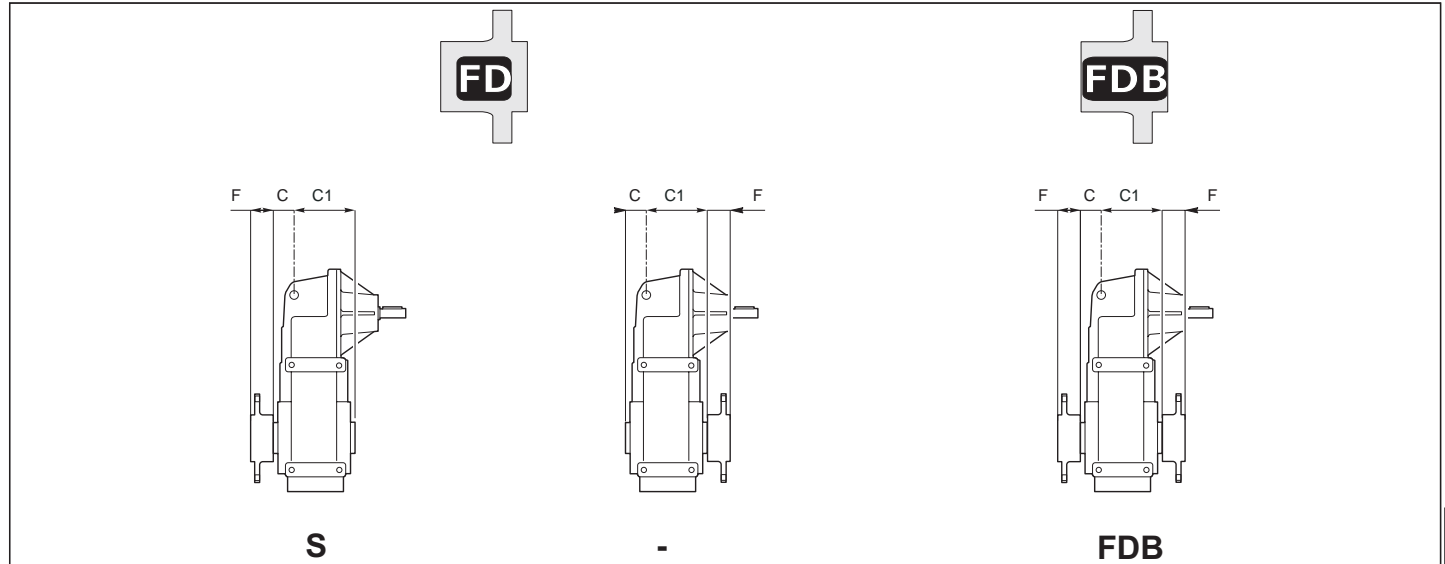
**ВЫХОДНОЙ ВАЛ**

Estremità scanalata albero lento flangia brocciata

Splined output shaft and broached flange

Шлицевой выходной вал с фланцем

**25-45-65-85-95-105-115-125-135**



| Dimensioni generali / General dimensions / Общие размеры |     |     |     |      |       |         |                                   |      |     |    |    |    |    |      |
|--|-----|-----|-----|------|-------|---------|-----------------------------------|------|-----|----|----|----|----|------|
|  | de  | ∅ A | ∅ B | C    | C1    | ∅ Ce f8 | N° Fori holes<br>Кол-во отверстий | ∅ D  | E   | F  | G  | H  | I  | N h9 |
| <b>25</b>  |     |     |     | 44.5 | 60.5  |         |                                   |      |     |    |    |    |    |      |
| <b>45</b>  |     |     |     | 46   | 84    |         |                                   |      |     |    |    |    |    |      |
| <b>65</b>  |     | *   |     | 33.5 | 96.5  |         |                                   |      |     | *  |    |    |    |      |
| <b>85</b>  |     |     |     | 42   | 113   |         |                                   |      |     |    |    |    |    |      |
| <b>95</b>  |     |     |     | 52   | 128   |         |                                   |      |     |    |    |    |    |      |
| <b>105</b>   | 70  | 200 | 160 | 85.5 | 156.5 | 100     | 4                                 | 17.5 | M10 | 70 | 43 | 11 | 16 | 180  |
| <b>115</b>   | 80  | 220 | 180 | 83.5 | 190.5 | 110     | 4                                 | 19.5 | M10 | 70 | 40 | 12 | 18 | 200  |
| <b>125</b>   | 95  | 240 | 190 | 74.3 | 227.8 | 130     | 8                                 | 19.5 | M10 | 75 | 40 | 15 | 20 | 220  |
| <b>135</b>   | 105 | 250 | 200 | 85.5 | 254.5 | 145     | 8                                 | 21.5 | M12 | 80 | 40 | 20 | 20 | 230  |

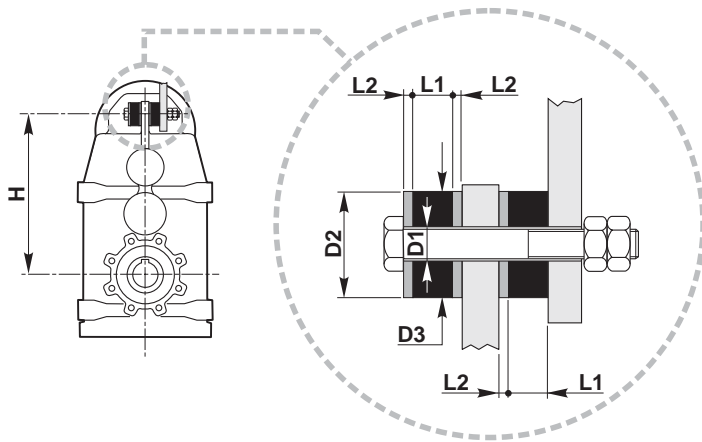
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1.8 Accessori

1.8 Accessories

1.8 Опции



| PL.. | D1   | D2 | D3 | L1 | L2 | H   |
|------|------|----|----|----|----|-----|
| 25   | 12   | 25 | 25 | 16 | 4  | 145 |
| 45   | 14   | 40 | 40 | 16 | 4  | 175 |
| 65   | 14   | 25 | 25 | 16 | 4  | 225 |
| 85   | 12.5 | 40 | 40 | 16 | 4  | 260 |
| 95   | 12.5 | 40 | 40 | 16 | 4  | 325 |
| 105  | 22   | 60 | 60 | 22 | 8  | 375 |
| 115  | 22   | 60 | 60 | 22 | 8  | 450 |
| 125  | 26   | 70 | 70 | 25 | 10 | 550 |
| 135  | *    | *  | *  | *  | *  | 595 |

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Alberi lenti

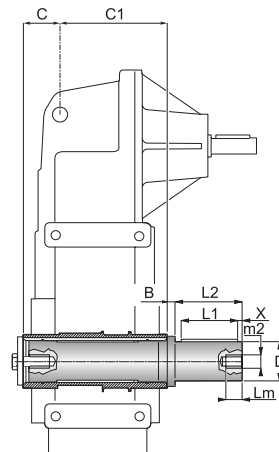
Tutti i riduttori sono forniti con albero lento cavo. A richiesta, possono essere forniti kit di montaggio per alberi sporgenti comprensivi di linguette, rondelle e viti di fissaggio. Le dimensioni delle linguette sono conformi alle norme UNI 6604-69.

Output shafts

All gearboxes are supplied with hollow output shaft. On request there are available also assembly kits including output shafts, keys, washers and assembly screws. The dimensions of the keys are conform with UNI 6604-69.

Выходной вал

Все редукторы изготавливаются с полым выходным валом. По запросу доступен комплект, включающий в себя цилиндрический выходной вал, шпонки, шайбы и крепежи. Размеры шпонки регламентируются UNI 6604-69



|     | B  | C    | C1   | D<br>g6 | m <sub>2</sub> | L <sub>1</sub> | L <sub>2</sub> | L <sub>m</sub> | X |
|-----|----|------|------|---------|----------------|----------------|----------------|----------------|---|
| 25* | 10 | 44.5 | 60.5 | 20      | M 8            | 25             | 40             | 20             | 8 |
| 45* | 16 | 46   | 84   | 30      | M 10           | 50             | 60             | 25             | 5 |
| 65* | 15 | 33.5 | 96.5 | 35      | M 10           | 60             | 70             | 25             | 5 |
| 85* | 21 | 42   | 113  | 45      | M 10           | 80             | 90             | 25             | 5 |
| 95* | 26 | 52   | 128  | 55      | M 12           | 100            | 110            | 32             | 5 |

\* ATTENZIONE

L'albero lento sporgente è fornito per essere installato sulla versione del riduttore con albero CAVO con diametro STANDARD.

\*ATTENTION

The output shaft is available only for standard hollow shaft diameter.

ВНИМАНИЕ:

Выходной вал доступен только для стандартных диаметров.

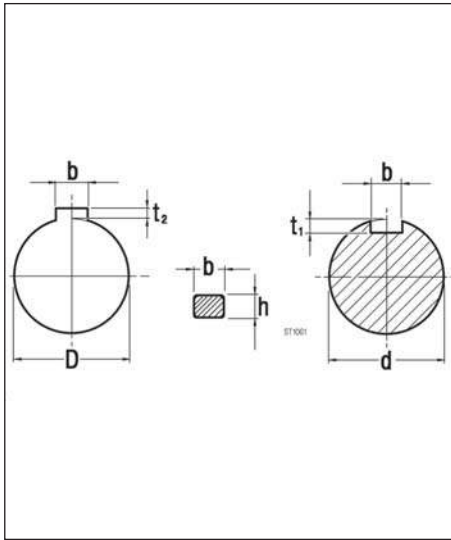


1.9 Linguette

1.9 Keys

1.9 Шпонки

Tab. 4.17



Albero entrata  
Input shaft  
Входной вал

Albero uscita  
Output shaft  
Выходной вал

| d  | bxh | t1  |         |
|----|-----|-----|---------|
| 16 | 5x5 | 3   | 0/ +0.1 |
| 19 | 6x6 | 3.5 |         |
| 24 | 8x7 | 4   | 0/ +0.2 |

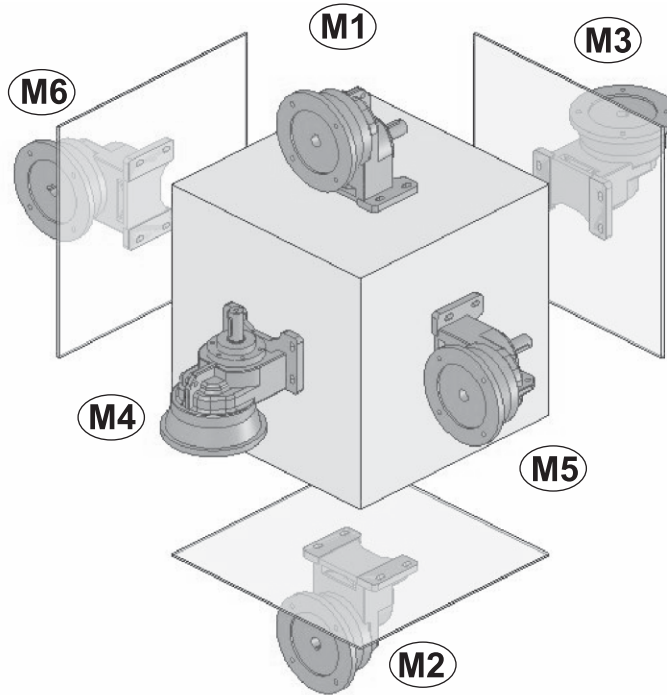
| D   | bxh   | t2  |         |
|-----|-------|-----|---------|
| 19  | 6x6   | 2.8 | 0/ +0.1 |
| 20  | 8x7   | 2.8 |         |
| 24  | 8x7   | 3.3 | 0/ +0.2 |
| 25  | 8x7   | 3.3 |         |
| 28  | 8x7   | 3.3 |         |
| 30  | 8x7   | 3.3 |         |
| 32  | 10x8  | 3.3 |         |
| 35  | 10x8  | 3.3 |         |
| 40  | 12x8  | 3.3 |         |
| 42  | 12x8  | 3.3 |         |
| 45  | 14x9  | 3.8 |         |
| 48  | 14x9  | 3.8 |         |
| 50  | 14x9  | 3.8 |         |
| 55  | 16x10 | 4.3 | 0/ +0.3 |
| 60  | 18x11 | 4.4 |         |
| 70  | 20x12 | 4.9 |         |
| 80  | 22x14 | 5.4 |         |
| 90  | 25x14 | 5.4 |         |
| 100 | 28x16 | 6.4 |         |





Posizionidimontaggio  
Mountingpositions  
Монтажные положения

# AM/1-AC/1-AR/1

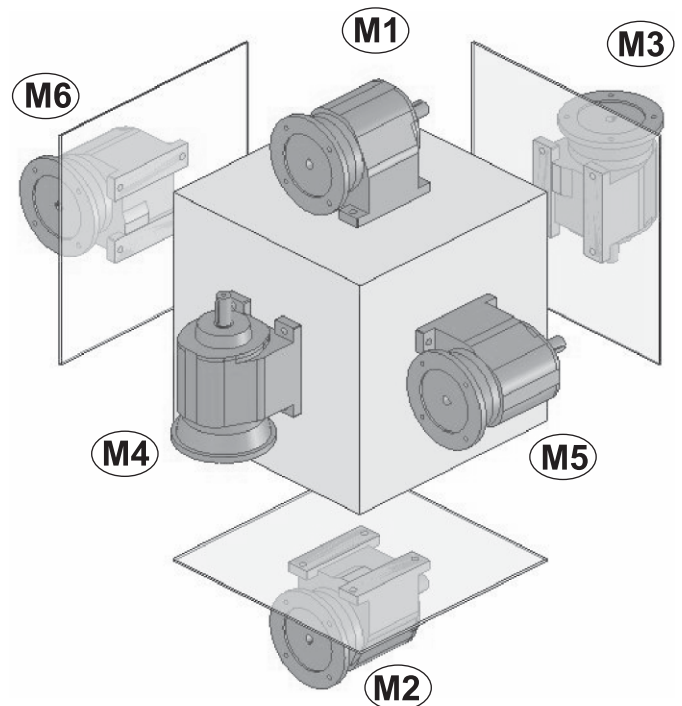
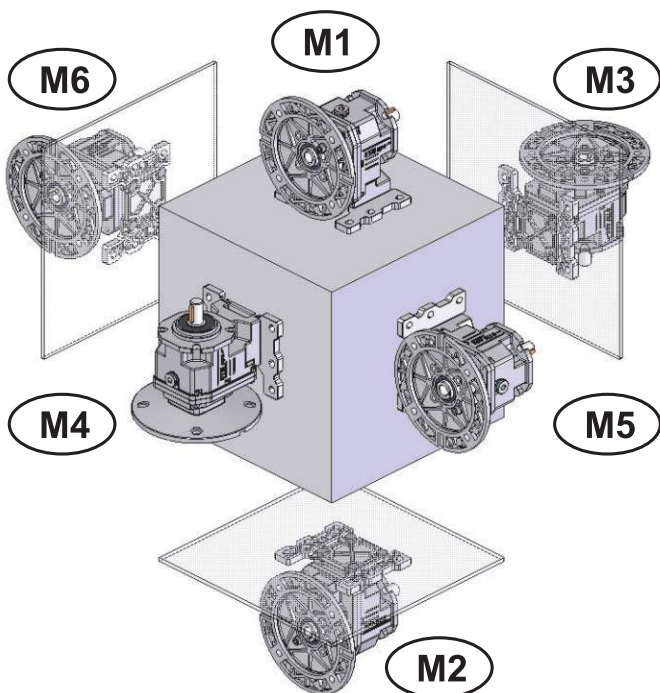


Posizioni di montaggio  
Mounting positions  
Монтажные положения

# AM/2-3 - AC/2-3 - AR/2-3

25 - 35 - 41 - 45

50-60-80-100-120

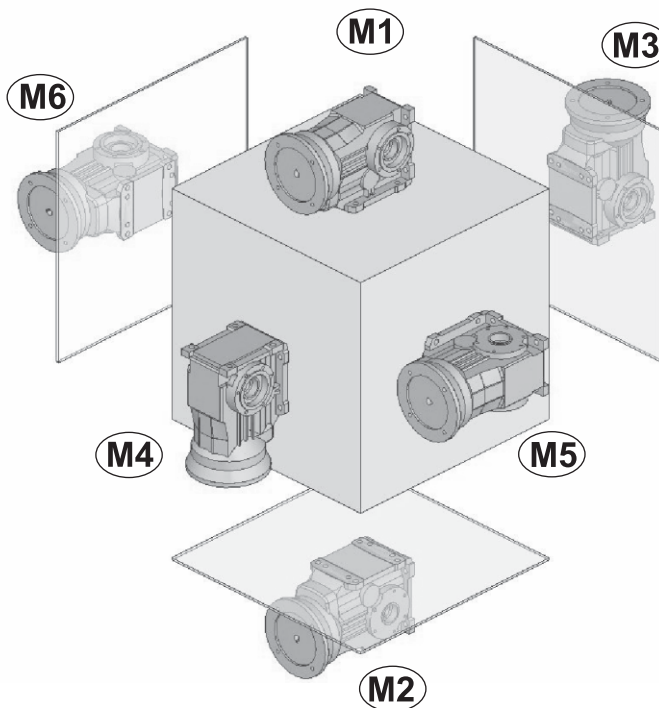






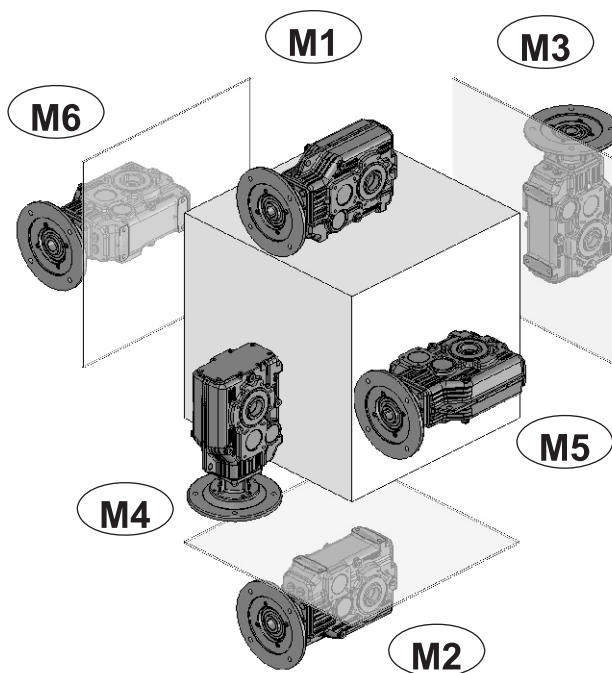
Posizioni di montaggio  
 Mounting positions  
 Монтажные положения

# OM - OC - OR 63-71-90-112



Posizionidimontaggio  
 Mountingpositions  
 Монтажные положения

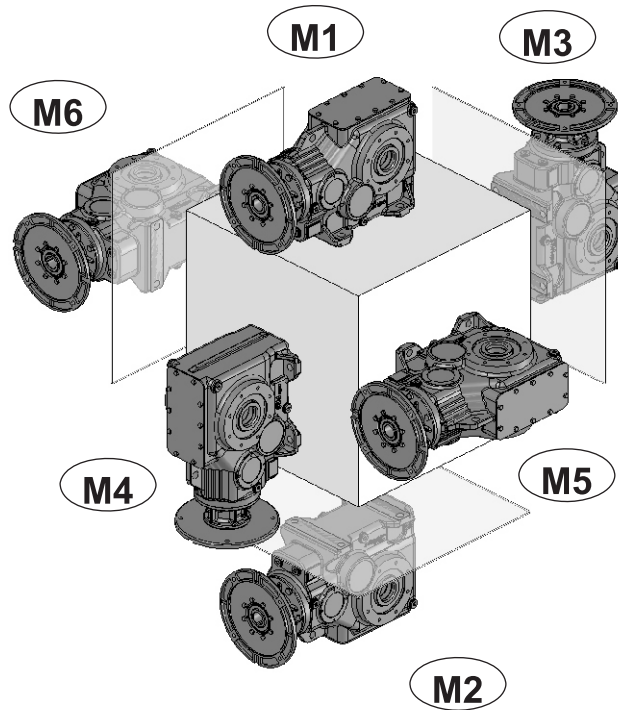
# OM-OC-OR80-100-125-140





Posizioni di montaggio  
Mounting positions  
Монтажные положения

# OM - OC - OR 132-150-170-190

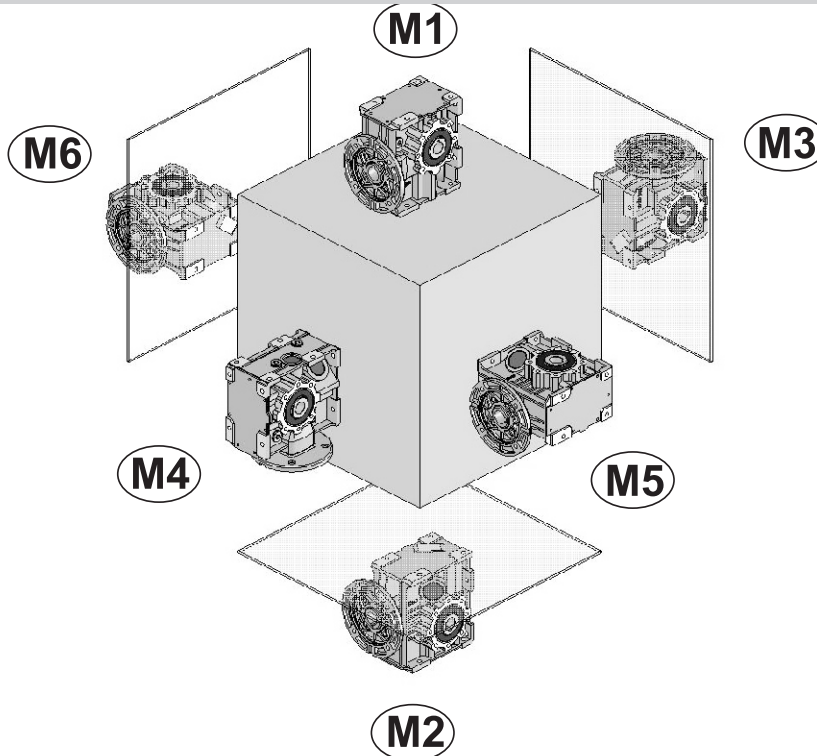


Z



Posizioni di montaggio  
Mounting positions  
Монтажные положения

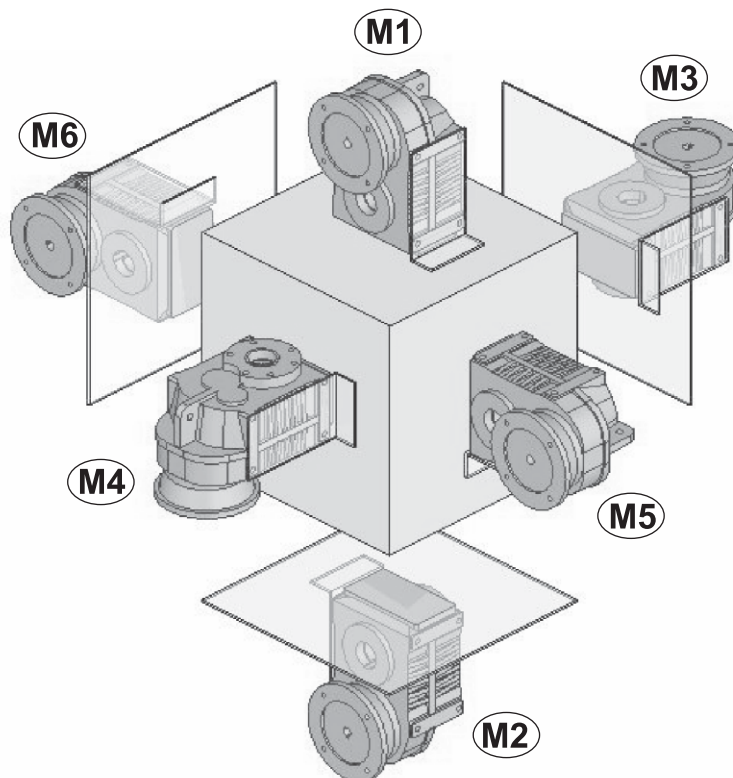
# SM





Posizioni di montaggio  
Mounting positions  
Монтажные положения

# PM - PC - PR



Posizioni di montaggio  
Mounting positions  
Монтажные положения

# PLM - PLC - PLR

